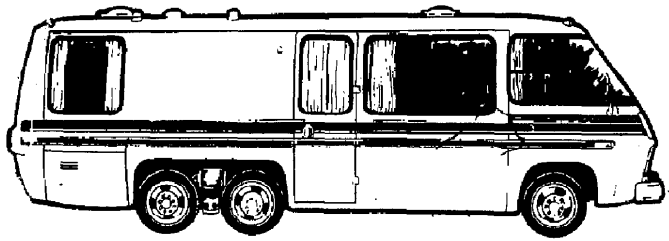
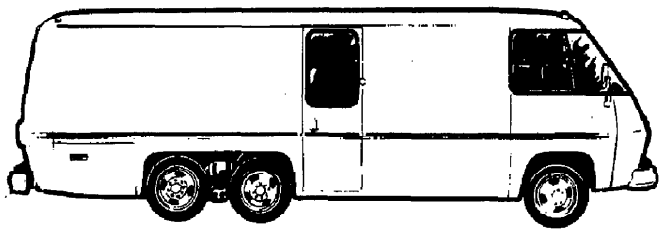
MOTORHOME



PARTS BOOK



TRANSMODE

GMC

MOTORHOME and TRANSMODE PARTS BOOK

MODELS

ZEO 6081, 6581, 6582

ZEO 6083, 6583, 6584

1973 - 1978

This parts book replaces the previous MotorHome Parts Book 78Z printed in November, 1977

All illustrations and specifications contained in this catalog are based on the latest production information available at the time of publication approval. General Motors Corporation reserves the right to make changes at any time without notice in colors, materials, equipment, specifications and models, and also to discontinue models.

GENERAL MOTORS PARTS DIVISION
TRUCK PARTS PUBLICATIONS DEPT.
BELLEVILLE, MICH. 48111

78Z

Parts Publication 1.0M—Printed in U.S.A. May, 1979

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GENERAL INFORMATION

This Parts Book lists serviceable Standard and RPO parts recommended for use in the maintenance of GMC Motorhome Models ZEO 6081, 6581, 6582, 6584 and GMC Transmode Models ZEO 6083 and 6583.

The book is divided into major groups and the groups arranged in the sequence indicated in the Group Index shown on the first page of the book.

Major Groups are divided into sub groups, i.e., 7.025, 7.026 etc. Parts within a sub group are listed in related sequence as follows:

ELECTRICAL

KEY	230	260	PART NUMBER	
			7.025 MOTOR — STARTING	
–	1	1	**1108522**	MOTOR ASSY.—starting (repl. 1108352) (prior to 1975) (w/413610, 416542, 417794, 418694 engine)
–	1	1	**1108761**	MOTOR ASSY.—starting (eff. w/1975) (repl. 1108522) (w/413610, 416542, 417794, 418694 engine)
–	1	1	**1109027**	MOTOR ASSY.—starting (repl. 1108522, 1108761 & 1108795) (w/413610, 416542, 417794, 418694, 556626 & 556627 engine)
–	1	1	**1108795**	MOTOR ASSY.—starting (eff. w/interm. 1977) (w/556626, 556627 engine) (ref. only)
–	1	1	**1109069**	MOTOR ASSY.—starting (eff. w/1978) (w/561032, 561033 engine)
1	1	1	**1969357**	HOUSING—drive
2	1	1	**1932197**	STUD—shift lever

On page 3 are instructions for using this Parts Book and for ordering parts. Abbreviations used throughout the book will be found on page 4. Complete Motor Home exterior and interior specifications and available equipment will be found on pages 5 and 6.

The numbers 230 and 260 listed in the upper left hand heading of each page in the text indicate the overall length of the vehicle - 23 ft. and 26 ft. Some parts are applicable to one or both models.

Dealer copies of Motorhome Parts Books will be revised or reprinted periodically to keep them up-to-date with factory additions and changes of part numbers. All superseded parts will appear in the RP (Replacement and Supersessions) Book mailed to dealers.

Always refer to Final Vehicle Record (GMT 299) for assemblies and RPO's used on each vehicle.

MODEL DESIGNATION

MODEL	VEHICLE
ZE06081	23' Motorhome
ZE06581	26' Motorhome
ZE06582	26' Motorhome-Twin Bed/Dry Bath (1976)
ZE06083	23' Transmode
ZE06583	26' Transmode
ZE06584	26' Motorhome-Twin Bed/Dry Bath (1977)

TO LOCATE PARTS INFORMATION

If Noun Name Is Known

If you are in doubt as to which group the part you require is in, refer to the alphabetical index in the back of the book. This index lists assemblies and groups of related parts in an alphabetical sequence followed by the complete description and group in which the parts are listed. For example. Compressor - rear air suspension, "group 14.008" or Furnace - 22,000BTU, "group 28.029". After the group is identified turn to that group in the text of the book and use the illustrations and key numbers to select the part number required.

If Noun Name Is Not Known

Refer to the Major Group Index on the first page of book, keeping in mind the assembly for which the part is required, and determine the major group number. For example, if a Transmission part is required the Major Group is 17.000 or if a Toilet part is required the Major Group is 28.000.

Turn to the group indicated and use the illustrations and key numbers to select the part number required.

If Part Number Is Known

Refer to the numerical index which indicates the group in which the part appears.

Instructions For Ordering Parts

1. Indicate the part number and the name of the part.
2. Always show the street address and full instructions for shipment.
3. Do not designate quantity by "sets". State specifically how many parts are desired.
4. Specify, when necessary, whether parts are right or left handed or front or rear. Left and right are determined by facing the same direction as driver. Any part which is designated "Front" is always nearest the front of the vehicle.
5. When ordering some parts, it may be necessary to include the vehicle identification number. This information can be found on the vehicle identification plate located on the RH side of the dash panel inside of the engine compartment.

NOTE: Additional Parts Books may be ordered *@$15.00 per book. To place your order, send your check or money order payable to Division Printing Inc. This should be mailed to the following:

DIVISION PRINTING INC.
Department GMC
1179 Sylvertis
Pontiac, Michigan 48054

"C.O.D." and "CHARGE" orders CANNOT be accepted.

Price is subject to change without notice.

GENERAL INFORMATION

LOCATION OF GLASS DISTRIBUTORS

The following is a list of distributors for L.O.F. and P.P.G. glass. Depending upon the glass manufacture you require, please order accordingly from one of the following sources:

For L.O.F. (Libby Owens Ford) glass, orders can be placed at one of the following distributors nearest to you:

Montcalm Auto Glass
263 West Montcalm St.
Pontiac, Michigan 48058
Phone: (313) 335-9204

American Glass Distributors
P.O. Box 7739
404 Riverside Dr.
Fort Worth Texas 76111
Phone: (817) 335-3273

Amron Company
44 East Chestnut St.
Columbus, Ohio 43215
Phone: (614) 469-7810

Auto Glass Depot
P.O. Box 18525
1615 Wolfpack Ln.
Raleigh, North Carolina 27609
Phone: (919) 876-3918

Sam's Auto Glass
P.O. Box 8225
1228 X Street
Sacramento, California 95818
Phone: (916) 442-4715

For P.P.G. (Pittsburgh Plate Glass) glass orders can be placed at the following location:

Hehr International Inc.
1103 West Pearl St.
Chesaning, Michigan 48616
Phone: (517) 845-3061
Attn: Sales Department

Decimal Equivalents

1/64	.015625
1/32	.03125
3/64	.046875
1/16	.0625
5/64	.078125
3/32	.09375
7/16	.109375
1/8	.125
9/64	.140625
5/32	.15625
11/64	.171875
3/16	.1875
13/64	.203125
7/32	.21875
15/64	.234375
1/4	.250
17/64	.265625
9/32	.28125
19/64	.296875
5/16	.3125
21/64	.328125
11/32	.34375
23/64	.359375
3/8	.375
25/64	.390625
13/32	.40625
27/64	.421875
7/16	.4375
29/64	.453125
15/32	.46875
31/64	.484375
1/2	.500
33/64	.515625
17/32	.53125
35/64	.546875
9/16	.5625
37/64	.578125
19/32	.59375
39/64	.609375
5/8	.625
41/64	.640625
21/32	.65625
43/64	.671875
11/16	.6875
45/64	.703125
23/32	.71875
47/64	.734375
3/4	.750
49/64	.765625
25/32	.78125
51/64	.796875
13/16	.8125
53/64	.828125
27/32	.84375
55/64	.859375
7/8	.875
57/64	.890625
29/32	.90625
59/64	.921875
15/16	.9375
61/64	.953125
31/32	.96875
63/64	.984375

Abbreviations

For simplicity of listing, the following abbreviations are used.

Abs ..... *Absorber*
A/C ..... *Air Conditioning*
A/CL ..... *Air Cleaner*
Acsry. ..... *Accessories*
Adj. ..... *Adjusting*
Amp. ..... *Ampere*
A/R ..... *As Required*
A/Susp. ..... *Air Suspension*
Assy ..... *Assembly*
Aux ..... *Auxiliary*
Bat ..... *Battery*
Bbl ..... *Barrel*
Bfl. ..... *Baffle*
B/Jnt. ..... *Ball Joint*
Bhd. ..... *Bulkhead*
Brg. ..... *Bearing*
Brkt. ..... *Bracket*
Bzl. ..... *Bezel*
Bpr ..... *Bumper*
But ..... *Button*
Cabt ..... *Cabinet*
C/Bl ..... *Cylinder Block*
C/L ..... *Center Line*
Clo ..... *Cloth*
Cmpr. ..... *Compressor*
C/Mbr ..... *Cross Member*
Curt ..... *Curtain*
Cush ..... *Cushion*
Cyl ..... *Cylinder*
C.P. ..... *Candle Power*
Compt. ..... *Compartment*
Contd ..... *Continued*
CTL ..... *Cut to Length*
D.C. ..... *Double Contact*
D.E. ..... *Drive End*
Dehydr. ..... *Dehydrator*
Dia. ..... *Diameter*
Diff. ..... *Differential*
Dr. ..... *Door*
Distr. ..... *Distributor*
Eff. ..... *Effective*
El. ..... *Elbow*
Emis ..... *Emission*
Extr. ..... *Exterior*
Eng. ..... *Engine*
F/Axle ..... *Front Axle*
F/Ga. ..... *Fuel Gage*
Flex ..... *Flexible*
Flr. ..... *Floor*
Flrbd. ..... *Floor Board*
Fltr. ..... *Filter*
Flywhl ..... *Flywheel*
Frt. ..... *Front*
Ft. ..... *Foot or Feet*
F/Pump ..... *Fuel Pump*
Ftg. ..... *Fitting*
F/Tnk ..... *Fuel Tank*
Fwd ..... *Forward*
GA ..... *Gauge*
Gal. ..... *Gallon*
Gen. ..... *Generator*
Gls. ..... *Glass*
Gov ..... *Governor*
Grom ..... *Grommet*
Grg ..... *Group*
Gskt ..... *Gasket*
GVW ..... *Gross Vehicle Weight*
Hd. ..... *Head*
Hdl. ..... *Handle*
Hdlp. ..... *Headlamp*
H.D. ..... *Heavy Duty*
Hge. ..... *Hinge*
Hsg. ..... *Housing*
I/Arm ..... *Idler Arm*
I.D. ..... *Inside Diameter*
Ign. ..... *Ignition*
In ..... *Inch*
Illus. ..... *Illustrated*
Incl. ..... *Includes*
I/P ..... *Instrument Panel*
Intr ..... *Interior*
JK ..... *Jack*
J/Blk ..... *Junction Block*
Kilo ..... *Kilometer*
Knu ..... *Knuckle*
Lam ..... *Laminated*
Lk ..... *Lock*
LF ..... *Left Front*
Lg. ..... *Long*
L.H. ..... *Left Hand*
L.R. ..... *Left Rear*
Lp ..... *Lamp*
Lv ..... *Lever*
Lw ..... *Lock Washer*
M/Cyl ..... *Master Cylinder*
Manif ..... *Manifold*
Mir ..... *Mirror*
Mldg ..... *Molding*
Mt ..... *Mounting*
Mtr ..... *Motor*
Muff ..... *Muffler*
NPN ..... *No Part Number*
NS ..... *Not Serviced*
NSS ..... *Not Sold Separately*
Ny ..... *Nylon*
Noz ..... *Nozzle*
O.C. ..... *Outside Circumference*
O.D. ..... *Outside Diameter*
O/Ga ..... *Oil Gage*
O/Pump ..... *Oil Pump*
Opt. ..... *Optional*
OVSI ..... *Oversize*
Pkg. ..... *Package*
Png. ..... *Pinion Gear*
Pnl ..... *Panel*
Pro. Loc. ..... *Procure Locally*
P/Seat ..... *Passenger Seat*
Pstn ..... *Piston*
Qty ..... *Quantity*
R/Axle ..... *Rear Axle*
Rad. ..... *Radiator*
Rcvr ..... *Receiver*
Recs ..... *Recess*
Ref ..... *Reference*
Rdo ..... *Radio*
Rf ..... *Roof*
Req ..... *Required*
RH ..... *Right Hand*
Rngr ..... *Ring Gear*
Repl ..... *Replaces*
Ret ..... *Retainer*
RPO ... *Regular Production Option*
R.R. ..... *Right Rear*
Rub ..... *Rubber*
S/Abs ..... *Shock Absorber*
Sa ..... *Sash*
S.A.E. ..... *Society of Automotive Engineers*
SBF ..... *Sold by the Foot*
S.C. ..... *Single Contact*
Shf ..... *Shaft*
Sol ..... *Solenoid*
S.O.A. ..... *Sold Only As Assembly*
Spd. ..... *Speed*
Splg. ..... *Spark Plug*
Std. ..... *Standard*
Stmp ..... *Stamped*
Strg. ..... *Steering*
Supt. ..... *Support*
Sw ..... *Switch*
Tach ..... *Tachometer*
T/Ga ..... *Temperature Gauge*
Therm ..... *Thermostat*
Thd ..... *Thread*
Thk ..... *Thick*
T/Lp ..... *Tail Lamp*
T/Pnl ..... *Trim Panel*
Trans. ..... *Transmission*
T/Sig ..... *Turn Signal*
Ujt. ..... *Universal Joint*
Unsi ..... *Undersize*
Vac ..... *Vacuum*
V/Cvr ..... *Valve Cover*
V ..... *Volt*
Wa ..... *Washer*
Wdo ..... *Window*
W/H ..... *Wheel Housing*
Whl ..... *Wheel*
W/Pump ..... *Water Pump*
W/ ..... *With*
Wrg. ..... *Wiring*
W/S ..... *Windshield*
X Mbr ..... *Crossmember*
Yd. ..... *Yard.*

SPECIFICATIONS

MOTORHOME & TRANSMODE — BODY AND CHASSIS

STANDARD EQUIPMENT

GENERAL SPECIFICATIONS:

GVW — 10,500 lbs. — 23'
GVW — 11,200 lbs. — 26' (Prior to 1975)
GVW — 11,700 lbs. — 26' (Eff w/1975)
Width — 96"
Height — 96"
Interior Ceiling Height — 76"

Length	— 23'	26'
Front Overhang	— 53"	53"
Rear Overhang	— 88"	104"
Wheel Base	— 140"	160"

BODY:

Structure

Aluminum body with fiberglass lower panels, front and rear end. (Front & rear end insulated)
Floor — 1" treated plywood (prior to 1975)
Floor — ¾" treated plywood (Eff w/1975)
28" wide side door opens 180°

Windows — Softray

Windshield — two piece laminated
Driver Compt. — Side Windows — sliding laminated
Living Area Windows — two in 26' & one in 23', screened & sliding — Motor Home
Galley & Entrance Door Windows
Bedroom Side Windows — Two screened & sliding — Motor Home
Bedroom Rear Window — One piece solid tempered — Motor Home
Rear Bedroom Window & Living Area Windows have kickout safety feature.

Exterior Colors —

One standard plus six available (Prior to third series)
Six available (Eff w/1975)

DRIVER & PASSENGER COMPTMENT:

Adjustable contoured driver & single passenger seat with armrests and seat belts.
Two painted outside (7½ x 10½) foldway mirrors
Inside rear view mirror
Left & right hand sun shades
Two ash trays
Dome lamps — for both driver & passenger
Safety padded dash
Automotive heater & defroster
Glove Compt. & Map Pocket

Instruments & Controls

Windshield wiper/washer (hydraulic wipers)
Lights, heater & defroster, lighter, speedometer, fuel, temp, oil, gen, brake cluster gage
Key buzzer warning system
Telltale — door open

CHASSIS:

Engine —

GMC 455 cu. in. V8, 4 Bbl. Carb. (Regular gas)

	SAE Net
Net Horsepower	212 @ 3400 RPM
Net Torque (Lbs. Ft.)	344 @ 2400 RPM

Emission Control — Conforms to Federal Standards
GMC 403 cu. in. V8, 4 Bbl. Carb. (Regular) gas)

	SAE Net
Net Horsepower	200 @ 3600 RPM
Net Torque (Lbs. Ft.)	330 @ 2400 RPM

Emission Control — Conforms to Federal Standards

Transmission —

3 Spd. Turdo Hydramatic HMT425 (P—R—N—D—S—L)

Front Axle & Suspension —

Front wheel drive 3.07 ratio
Torsion bar suspension, rated capacity 4,000 lbs. (Prior to third series)
Torsion bar suspension, rated capacity 4,200 lbs. (Eff w/third series)
Final drive ratio 3.07:1
Number of wheel turn, lock to lock: 2.95 turn dia. curb to curb: 50.2 ft. (23')
Number of wheel turn, lock to lock: 2.95 turn dia. curb to curb: 56.41 ft. (26')
Two 1" dia. shock absorbers

Rear Axle & Suspension

Independently suspended tandem wheels (non-driving), capacity - 7000 lbs. (23')
Independently suspended tamdem wheels; non-driving; capacity 7,500 lbs. (26')
Air springs with leading and trailing arms
Four 1" dia. shock absorbers
Two height control valves

Frame —

Ladder type welded frame with 6 x 2.50 x .125 channel
SAE 950 side rails & SAE 1020 channel cross-members (prior to 1975)
SAE 950 side rails & SAE 950 Channel cross-members (Eff. w/1975)

Brakes —

Front — Two disc with 37.9" effective lining area per brake
Rear — four 11" x 2"
Parking Brake — all four rear wheels
Dual hydraulic split system with vacuum power assist

Fuel & Exhaust —

Two 25 gallon tanks with fuel selector switch
Dual mufflers and single tailpipe

Steering —

Intergral gear power steering (17.5:1 ratio)
Tilt steering column (Eff w/1975)

Bumpers —

Formed steel painted silver
Energy absorbers — two front and two rear

Wheels & Tires —

8.75 — 16.5 (D load range) blackwall tires

Cooling —

21 quart tube and center, 2.7 inch cross-flow radiator
9 lb. pressure cap, 195° thermostat
Belt driven clutch fan
Radiator includes transmission & engine oil cooling

Electrical —

Alternator — 12 volt, 80 Amp.
Battery — 2 — 12 volt.
Headlights — Single 7" high intensity
Amber front turn directionals
Combination stop, tail, turn & backup
Five amber (2 clearance, 3 identification) marker lamps upper front
Five red marker lamps upper rear
Side markers (front & rear with reflectors — front flash with turn signals)
4-way emergency flashers
Porch Light

AVAILABLE EQUIPMENT

Automotive Air Conditioning
Dark tinted side & rear windows — Softray
Fuel vapor emission controls
Spare tire & carrier
Engine compartment light
Stainless foldaway mirrors
Radio — AM, AM/FM monaural, AM/FM stereo radio & AM Stereo Tape Player & AM/FM Stereo Tape with four speakers.
Dual passenger seat (Non swivel 26' — swivel 23') — Motor Home
Dual passenger seat — The seat is stationary with Transmode (Eff w/1975)
Cruise control
Warning light system (Hand brake & low fuel)
Exterior thermometer
Chrome window trim
Power leveler
Chrome bumper (front & rear)
Trailer Hitch Wiring
Exterior accent stripes
Heavy duty floor insulation
Galley & entrance door
Windows — sliding w/screen
Battery — 12V, 205 amp hr.

SPECIFICATIONS
MOTORHOME — INTERIOR

STANDARD EQUIPMENT

ENVIRONMENTAL EQUIPMENT:

Heating —

SPG Furance — 22000 BTU (Forced Air) (Prior to 1975)

SPG Furance — 30000 BTU (Forced Air) (Eff w/1975)

Ventilation —

Front roof mounted & bathroom gravity ventilators

Water Supply & Disposal —

40 Gallon each polyethelene water supply & disposal tanks with 12V demand water pump

6 Gallon, 110V hot water heater

City water hook-up system with locking fillcap

Power —

12V DC with 30 Amp. AC/DC battery converter/changer

110V AC-25 foot 40 Amp. power cord

LPG — 44.5 lb. Propane tank

LIVING COMPARTMENT: (Front)

Main dinette, which concerts into double bed, with removable folding leg table (L.H. side on 23', R.H. side on 26')

4 seat belts (prior to third series)

3 seat belts (Eff. w/1975)

Davo which converts to upper & lower bunk beds (30" x 76") L.H.

GALLEY AREA:

Refrigerator — 6 cu. ft. Electric 12V (Prior to 1975)

Refrigerator — 7.5 cu. ft. all Electric (Eff w/1975)

Range — 3 burner & oven w/hood, 12V fan & light

Sink — 17" x 24" stainless steel double bowl with ledge back & swing spout faucet

Cabinets — Under and over sink & refrigerator

INTERIOR ELECTRICAL:

All lights 12V — located as follows:
- Dinette — (2) on 26' Lt. side & Rt. side, (1) on 23' Lt. side only
- Corridor — (1)
- Range Hood — (1)
- Sink — (1)
- Rear Compartment — (2)
- Bathroom — (2)
- Door Courtesy — (1)

Duplex outlets — 110V (4)

REAR BEDROOM:

Permanent double bed (Prior to 1975)

Storage locker

BATHROOM & HALL:

Two piece molded FPP with shower and curtain

Sink and faucet

Medicine Chest with mirror

Thethford 41 Aquamagic toilet (Prior to 1975)

Storage Compt. (closet, three drawers & 2 doors)

INTERIOR FINISHING:

Walls & roof insulated with foamed in place polyurethane

Ceiling — vinyl covered composite panel

Paneling — 3/16" vinyl covered wood panel

Drapery — All windows except windshield and drive compartment side windows

Driver compartment divider drape (Prior to 1975)

Drapery — all windows (Eff w/1975)

AVAILABLE EQUIPMENT

Four (4) color keyed interior decors with short or shag carpeting (Prior to 1975)

Three (3) color keyed interior decor with short shag carpeting (1975)

Hot water supply — Electric with engine preheat

LPG Furnace — 32,000 BTU (Prior to 1975)

LPG Furnace — 30,000 BTU (Eff. w/1975)

Air Conditioning - roof mounted 11,000 BTU, 110 AC

Air Conditioning — roof mounted 13,500 BTU, 110 AC

Prewire for Air Conditioning 110V includes additional gravity ventilator

Front roof mounted ventilator power fan

Center roof mounted ventilator non power (26' only)

Rear roof mounted ventilator with or without power fan

Bath exhaust fan

Power — 4000 W generator, 6000 W generator, AC/DC converter, 62 lb. Propane tank

TV antenna

Monitor Panel

Water Purifier

Thermassan waste disposal system

Chemical recirculating toilet

Driver & passenger table

Clock — Battery operated

Built in vacuum cleaner (26' only)

Lights — Aisle & Compartment

Fire extinguisher — 2½ lb.

Refrigerator — 6 cu. ft. Gas/Electric — 7 cu. ft. two door Gas/Electric; 7.5 cu. ft. two door all Electric AC/DC (Prior to 1975)

Four burner range with bifold top, glass door oven & sink cover cutting board (Prior to 1975)

Front cabinets overhead, L.H. side (W/Out Davo)

Front cabinets overhead, R.H. side (26' only)

Drapes — Windshield & driver compartment side windows (Prior to 1975)

R.H. Davo replacing double dinette (26' only)

Swivel lounge chairs & table replacing L.H. Davo

L.H. Davo replacing double dinette (23' only)

Rear side facing settee (converts to double bed)

Rear cocktail table for use with side facing settee

Rear Goucho (coverts to double bed) (Prior to 1975)

Rear upper cabinets on each side

Roof carrier with access ladder

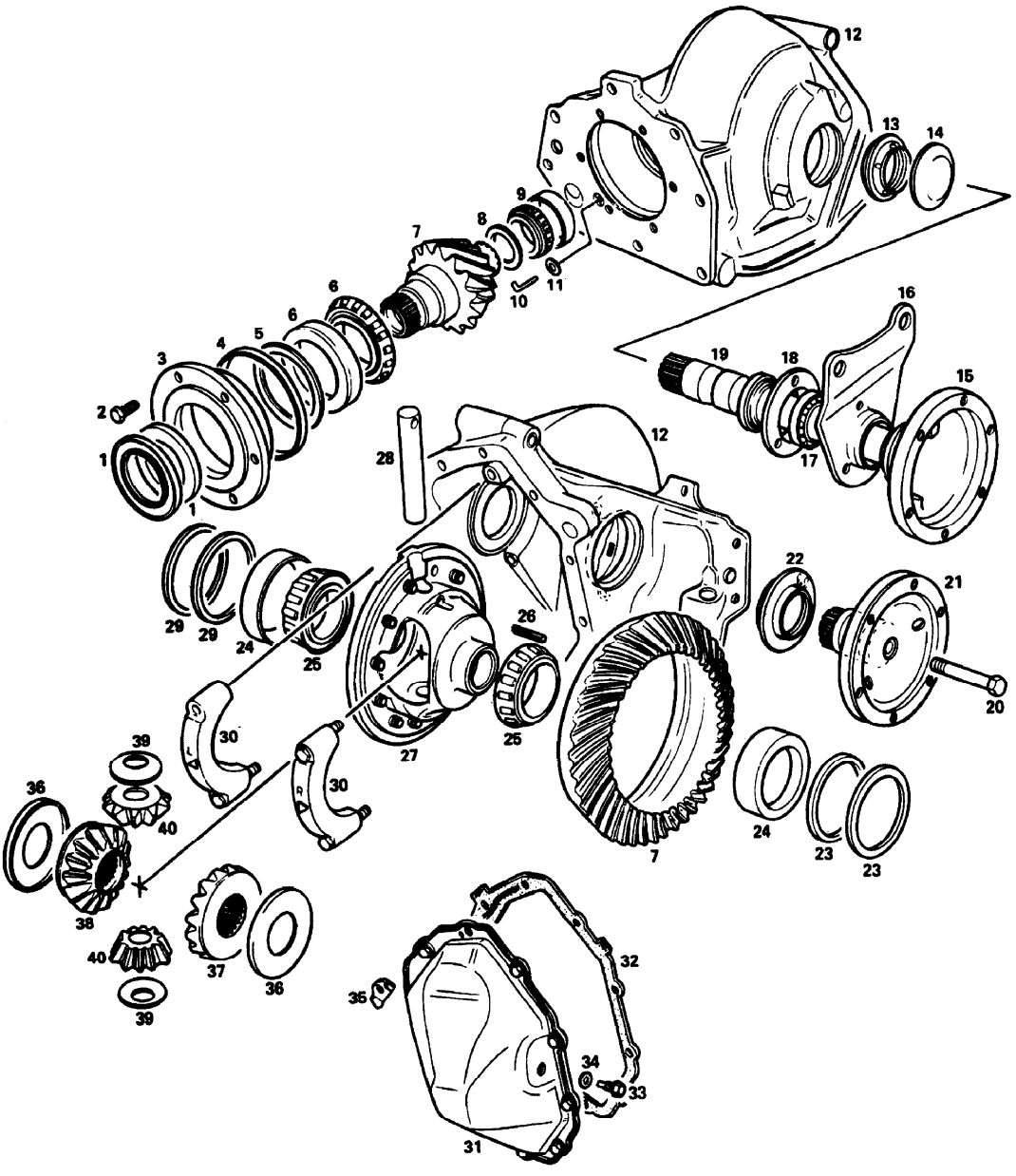
Code Insignia — For States as required

Broom closet

RPO	DESCRIPTION
ANL	Seats – Driver & Passenger with Arm Rests
ANW	Toilet – Recirculating, Chemical
APC	Window – with Screen, Sliding, Side Door
APD	Window – with Screen, Sliding, Galley Area
APN	Swivel Chairs – Deluxe, Flex Steel
APP	Davo – Front RH
APQ	Window – Side Sash & Glass 23 Ft. Commercial
APR	Window – Side Sash & Glass 26 Ft. Commercial
APS	Bunk – Twin Rear Upper
APU	Furniture – Flexsteel
AN4	Seats – Driver & Passenger (Flex Steel)
A50	Seats – Driver & Single Passenger
A58	Seat – Dual Passenger
BRQ	Insulation – Floor Panel
BRR	TransMode Modifications for Rear Bath
BRS	TransMode Modifications for Right Hand Bath
BRT	Conversion Package – Interior, Wood Module
BRU	Trim Package – TransMode Interior (Saddle)
BRV	Bolsters – Twin Bed
CNL	Air Conditioning – Roof Mounted – Duo Therm
CNQ	Ventilator – Roof, Front Power
CNU	Ventilator – Roof Front & Rear, Power
CNV	Air Conditioning – Twin Roof Mounted – Duo Therm
CNW	Air Conditioning – Roof Mounted – Evans
C70	Air Conditioning – Automotive Type
DJ8	Mirror – Dual Stainless Foldaway Type, Outside Rear View
D64	Mirror – Visor Vanity Illuminated
ENA	Cabinet – Storage, Gun (Overhead RH Front)
ENF	Table – Driver's Compartment
ENJ	Cabinets – RH Front, Overhead
ENK	Table – Rear Dining
ENL	Cabinets – LH Front, Overhead
ENN	Cabinet – Storage, Fishing Equipment (Overhead Rear)
ENT	Storage Shelving – Closet, Entrance Door
GYE	Suspension Leveler – Power
KNC	Auxiliary Motor Generator – 600 Watt (Onan)
KNE	Auxiliary Motor Generator – 4500 Watt (Generac)
K30	Cruise Control
NA9	Fuel Evaporative Emission System
NB4	California Emission System
PNJ	Wheel – Spare
PO1	Trim Discs – Wheel (Hub Caps) Qty. -6
PO2	Trim Discs – Wheel (Hub Caps) Qty. -7
P10	Carrier – Spare Wheel
T58	Skirt – Rear Wheel Opening
UND	Oven – Microwave
UM2	Radio – AM/FM Stereo w/Tape Player & Six Speakers
UM5	Radio – AM/FM Stereo w/Six Speakers
UNF	Clock – Battery Operated
UNL	Vacuum Cleaner – Built-In
UNR	Pre-Wire – Roof Air Conditioning (Rear)
UPA	Harness – Trailer Wiring
UPI	Radio – Combination FM Stereo Tape Player & C.B.
UX1	Radio – AM/Four Speakers
UX2	Radio – AM/FM Mono/Four Speakers
UX3	Radio – AM/FM Stereo/Four Speakers
UX4	Radio – AM Stereo Tape Player & Four Speakers
UX5	Radio – AM/FM Stereo with Stereo Tape Player & Four Speakers
U26	Lamp – Engine Compartment
U41	Lamp – Low Fuel Indicator
U97	Outlet – 110 Volt Electrical
VNT	Water Purifier
VQV	Cooling – Fan Clutch
VXA	Hose & Fittings – Provisions for Preheat of Hot Water Heater
V37	Bumper – Chrome Front & Rear
521	Exterior Color – White
525	Exterior Color – Chamois
527	Exterior Color – Yellow
532	Exterior Color – White – Base
533	Exterior Color – Beige – Camel
534	Exterior Color – Cream Beige
553	Exterior Color – Frosted Mint
554	Exterior Color – Blue
557	Exterior Color – Aspen Gold
558	Exterior Color – Cameo White
575	Exterior Color – Orange – Bittersweet
577	Exterior Color – Green
581	Exterior Color – Santa Fe Tan
595	Exterior Color – Suntan
641	Interior Decor – Kingsley
681	Interior Decor – Glenbrook
683	Interior Decor – Edgemonte
685	Interior Decor – Coca Cola
690	Interior Decor – Sequoia
692	Interior Decor – Painted Desert
693	Interior Decor – Glacier
695	Interior Decor – Canyon Lands
696	Interior Decor – Eleganza I
697	Interior Decor – Eleganza II
698	Interior Decor – Palm Beach

LIST OF SUB GROUPS

Name	Group No.
DRIVE ASSEMBLY — FINAL	1.001
KITS — DRIVE AXLE	1.004
KIT — FINAL DRIVE	1.002
MOUNTING — FINAL DRIVE	1.006
SHAFT — FRONT AXLE DRIVE	1.003
SUSPENSION — FRONT	1.010



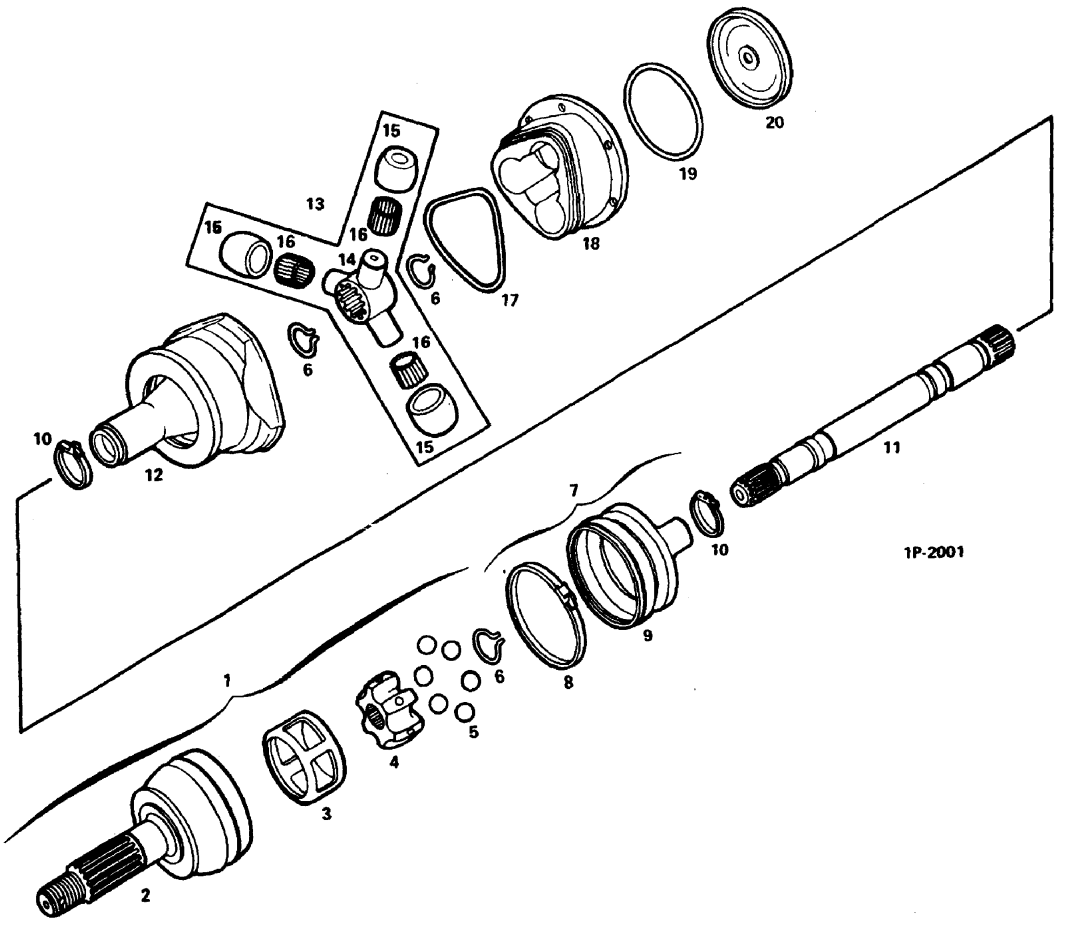
1P-11

1.001 DRIVE – FINAL

KEY	230	260	PART NUMBER	
			1.001 DRIVE — FINAL	
—	1	1	**230781**	DRIVE ASSY.—final w/3.07: 1 ratio (complete)
1	1	1	**1371622**	SEAL ASSY.—oil, drive pinion rear
2	1	1	**—**	BOLT—drive gear bearing retainer (3/8—16 x 7/8) (procure locally)
3	1	1	**397465**	RETAINER—bearing, drive gear
4	1	1	**1373511**	SEAL—oil, pinion bearing retainer
5	AR	AR	**—**	REAR SHIM—see chart 1.001A
6	1	1	**7451675**	BEARING ASSY.—rear, drive pinion (New Departure Hyatt Bearings # LM806349C/LM806310) (repl. 9424311)
7	1	1	**398650**	GEAR ASSY.—drive, incl. pinion (SOA)
8	AR	AR	**—**	FRONT SHIM—see chart 1.001B
9	1	1	**7451728**	BEARING ASSY—front, drive pinion (457050 & 457051) (ref. only) (incl. next (2) items)
9	1	1	**457051**	CUP—front, drive pinion (repl. 7451726)
9	1	1	**457050**	CONE—front, drive pinion (repl. 7451727)
10	1	1	**1375164**	PIN—vent, differential housing
11	1	1	**1375165**	SEAL—oil vent
12	1	1	**402905**	HOUSING ASSY.—final drive, incl. bearing caps
13	1	1	**397470**	SHIELD—oil, differential bearing RH
14	1	1	**NS**	COVER—hole (for shipping purpose only)
15	1	1	**403708**	SHAFT ASSY.—output, differential RH
16	1	1	**397478**	SUPPORT—output shaft RH
17	1	1	**907677**	BEARING—output shaft RH (New Departure Hyatt Bearings # RW508B SYIBC)
18	1	1	**397474**	RETAINER—bearing output shaft RH
19	1	1	**397479**	SLINGER—grease, output shaft RH
20	1	1	**—**	BOLT—hex, output shaft LH (3/8—16 x 3 1/2) (procure locally)
21	1	1	**397473**	SHAFT—output, differential LH
22	1	1	**404400**	SEAL ASSY.—oil, differential bearing output LH
23	AR	AR	**—**	SIDE SHIM—see chart 1.001C
24	2	2	**142223**	CUP—bearing, side differential
25	2	2	**7451693**	BEARING—side differential (repl. 9422481)
26	1	1	**455313**	PIN—lock, pinion shaft
27	1	1	**397436**	CASE—differential
28	1	1	**393131**	SHAFT—pinion, differential (repl. 401028)
29	2	2	**407109**	SPACER—inner shim differential .140
30	2	2	**NS**	CAP—bearing (part of 402905 housing)
31	1	1	**231288**	KIT—housing cover (incl. cover gasket & shield)
32	1	1	**231285**	SHIELD KIT—housing cover (SOA) (repl. 409729)
33	1	1	**1480294**	PLUG—oil filler, differential
34	1	1	**1377448**	GASKET—oil filler plug
35	1	1	**407086**	SHIELD—vent, housing cover
36	2	2	**397770**	WASHER—thrust, differential side gear
37	1	1	**397772**	GEAR—side differential LH
38	1	1	**397752**	GEAR—side differential RH
39	2	2	**393129**	WASHER—thrust, differential pinion
40	2	2	**393130**	GEAR—pinion, differential
			1.001A CHART — REAR SHIM	
—	AR	AR	**1380905**	SHIM—rear bearing, drive pinion .043"
—	AR	AR	**1373361**	SHIM—rear bearing, drive pinion .044"
—	AR	AR	**1380906**	SHIM—rear bearing, drive pinion .045"
—	AR	AR	**1373362**	SHIM—rear bearing, drive pinion .046"
—	AR	AR	**1380907**	SHIM—rear bearing, drive pinion .047"
—	AR	AR	**1373363**	SHIM—rear bearing, drive pinion .048"
—	AR	AR	**1380908**	SHIM—rear bearing, drive pinion .049"
—	AR	AR	**1373364**	SHIM—rear bearing, drive pinion .050"
—	AR	AR	**1380909**	SHIM—rear bearing, drive pinion .051"
—	AR	AR	**1373365**	SHIM—rear bearing, drive pinion .052"
—	AR	AR	**1380910**	SHIM—rear bearing, drive pinion .053"
—	AR	AR	**1373366**	SHIM—rear bearing, drive pinion .054"
—	AR	AR	**1380911**	SHIM—rear bearing, drive pinion .055"
—	AR	AR	**1373367**	SHIM—rear bearing, drive pinion .056"
—	AR	AR	**1380912**	SHIM—rear bearing, drive pinion .057"
—	AR	AR	**1373368**	SHIM—rear bearing, drive pinion .058"
—	AR	AR	**1380913**	SHIM—rear bearing, drive pinion .059"
—	AR	AR	**1373369**	SHIM—rear bearing, drive pinion .060"

KEY	230	260	PART NUMBER	
			1.001A CHART — REAR SHIM (Cont.)	
–	AR	AR	**1380914**	SHIM—rear bearing, drive pinion .061"
–	AR	AR	**1373370**	SHIM—rear bearing, drive pinion .062"
–	AR	AR	**1380915**	SHIM—rear bearing, drive pinion .063"
–	AR	AR	**1373371**	SHIM—rear bearing, drive pinion .064"
–	AR	AR	**1380916**	SHIM—rear bearing, drive pinion .065"
–	AR	AR	**1373372**	SHIM—rear bearing, drive pinion .066"
–	AR	AR	**1380917**	SHIM—rear bearing, drive pinion .067"
–	AR	AR	**1373373**	SHIM—rear bearing, drive pinion .068"
–	AR	AR	**1380918**	SHIM—rear bearing, drive pinion .069"
–	AR	AR	**1373374**	SHIM—rear bearing, drive pinion .070"
–	AR	AR	**1380919**	SHIM—rear bearing, drive pinion .071"
			1.001B CHART — FRONT SHIM	
–	AR	AR	**401853**	SHIM—front bearing, drive pinion .034"
–	AR	AR	**401854**	SHIM—front bearing, drive pinion .036"
–	AR	AR	**401855**	SHIM—front bearing, drive pinion .038"
–	AR	AR	**1373552**	SHIM—front bearing, drive pinion .040"
–	AR	AR	**1373553**	SHIM—front bearing, drive pinion .042"
–	AR	AR	**1373554**	SHIM—front bearing, drive pinion .044"
–	AR	AR	**1373555**	SHIM—front bearing, drive pinion .046"
–	AR	AR	**1373556**	SHIM—front bearing, drive pinion .048"
–	AR	AR	**1373557**	SHIM—front bearing, drive pinion .050"
–	AR	AR	**1373558**	SHIM—front bearing, drive pinion .052"
–	AR	AR	**1373559**	SHIM—front bearing, drive pinion .054"
–	AR	AR	**1373560**	SHIM—front bearing, drive pinion .056"
–	AR	AR	**1373561**	SHIM—front bearing, drive pinion .058"
–	AR	AR	**1373562**	SHIM—front bearing, drive pinion .060"
–	AR	AR	**1373563**	SHIM—front bearing, drive pinion .062"
–	AR	AR	**1373564**	SHIM—front bearing, drive pinion .064"
–	AR	AR	**1373565**	SHIM—front bearing, drive pinion .066"
–	AR	AR	**1373566**	SHIM—front bearing, drive pinion .068"
–	AR	AR	**1373567**	SHIM—front bearing, drive pinion .070"
			1.001C CHART — SIDE SHIM	
–	AR	AR	**397457**	SHIM—inner, diff. side bearing .038"
–	AR	AR	**397458**	SHIM—inner, diff. side bearing .040"
–	AR	AR	**397459**	SHIM—inner, diff. side bearing .042"
–	AR	AR	**397441**	SHIM—inner, diff. side bearing .044"
–	AR	AR	**397442**	SHIM—inner, diff. side bearing .046"
–	AR	AR	**397443**	SHIM—inner, diff. side bearing .048"
–	AR	AR	**397444**	SHIM—inner, diff. side bearing .050"
–	AR	AR	**397445**	SHIM—inner, diff. side bearing .052"
–	AR	AR	**397446**	SHIM—inner, diff. side bearing .054"
–	AR	AR	**397447**	SHIM—inner, diff. side bearing .056"
–	AR	AR	**397448**	SHIM—inner, diff. side bearing .058"
–	AR	AR	**397449**	SHIM—inner, diff. side bearing .060"
–	AR	AR	**397450**	SHIM—inner, diff. side bearing .062"
–	AR	AR	**397451**	SHIM—inner, diff. side bearing .064"
–	AR	AR	**397452**	SHIM—inner, diff. side bearing .066"
–	AR	AR	**397453**	SHIM—inner, diff. side bearing .068"
–	AR	AR	**397454**	SHIM—inner, diff. side bearing .070"
–	AR	AR	**397455**	SHIM—inner, diff. side bearing .072"
–	AR	AR	**397456**	SHIM—inner, diff. side bearing .074"
			1.002 KIT — FINAL DRIVE SERVICE	
–	1	1	**230380**	KIT—drive gear & Pinion (incl. next 3 items)
–	1	1	**398650**	GEAR—drive, incl. pinion 3.07:1 ratio (see item 7 of 1.001 illustration)
–	12	12	**413975**	BOLT—drive gear
–	2	2	**1052271**	LUBRICATION (repl. 1050081, 1051022)
–	1	1	**231285**	KIT—cover gasket & shield (incl. next 3 items)
–	1	1	**NS**	GASKET—cover (see item 32 of 1.001 illustration) (ref. 409729) (part of 231285 kit)

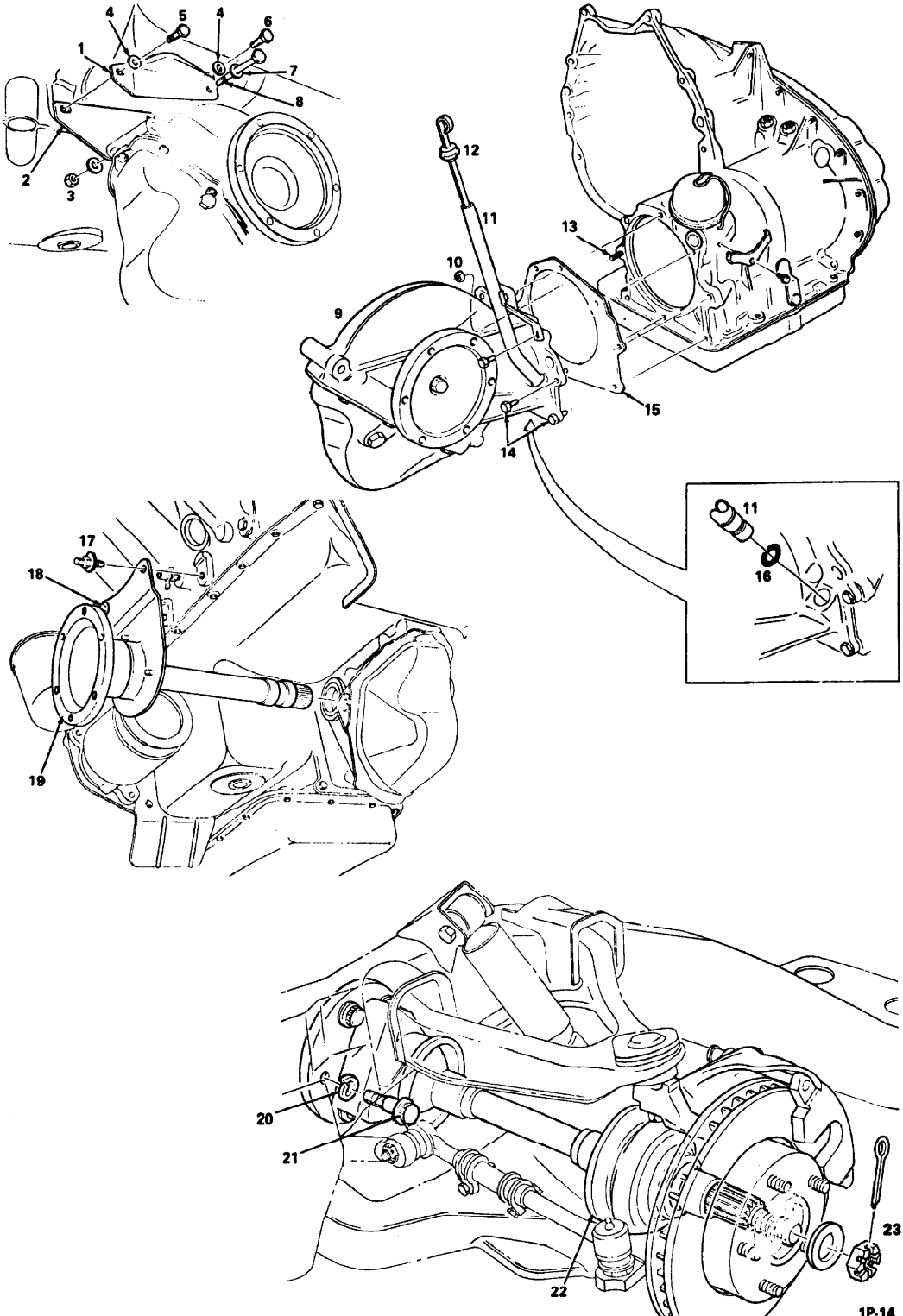
KEY	230	260	PART NUMBER	
				1.002 KIT — FINAL DRIVE SERVICE (Cont.)
–	1	1	**407086**	SHIELD—vent (see item 35 of 1.001 illustration)
–	1	1	**NS**	SHEET—instruction (part of 231285 kit)
–	1	1	**231058**	KIT—gasket & seal (incl. next 7 items)
–	1	1	**1377448**	GASKET—drain plug (see item 34 of 1.001 illustration)
–	1	1	**409729**	GASKET—housing to cover (see item 32 of 1.001 illustration)
–	1	1	**1373511**	SEAL—oil, bearing housing (see item 4 of 1.001 illustration)
–	1	1	**397470**	SEAL—oil, RH, differential bearing (see item 13 of 1.001 illustration)
–	1	1	**404400**	SEAL—oil, LH, differential bearing (see item 22 of 1.001 illustration)
–	2	2	**1371622**	SEAL—oil, rear pinion bearing (see item 1 of 1.001 illustration)
–	1	1	**1375165**	SEAL—oil vent (see item 11 of 1.001 illustration)
–	1	1	**231288**	KIT—housing cover (incl. next 2 items) (see item 31 of 1.001 illustration)
–	1	1	**231285**	SHIELD KIT—cover (see item 32 of 1.001 illustration (SOA) (repl. 409729)
–	1	1	**407086**	SHIELD—cover (see item 35 of 1.001 illustration)
–	1	1	**230379**	KIT—side gear & pinion (incl. next 7 items)
–	2	2	**393130**	GEAR—pinion
–	1	1	**397752**	GEAR—side, RH
–	1	1	**397772**	GEAR—side, LH
–	1	1	**393131**	SHAFT—pinion (repl. 401028)
–	2	2	**393129**	WASHER—thrust, pinion (.932 I.D. x 2.00 O.D.)
–	2	2	**397770**	WASHER—thrust, side gear (1.730 I.D. x 3.540 O.D.)
–	1	1	**NS**	PIN—lock, pinion shaft (see item 26 of 1.001 illustration) (part of 230379 kit)



1.003 SHAFT — FRONT AXLE DRIVE

KEY	230	260	PART NUMBER	
—	2	2	**7815414**	SHAFT ASSY.—front axle drive (RH or LH)
1	2	2	**7808580**	JOINT SERVICE KIT—drive shaft (see grp. 1.004)
2	2	2	**NS**	RACE—outer (ref. 7805321)
3	2	2	**NS**	CAGE—drive axle (ref. 7805320)
4	2	2	**NS**	RACE—inner (ref. 5695005)
5	12	12	**NS**	BALL—carbon steel (ref. 5695003)
6	6	6	**5694379**	RING—retainer
7	2	2	**7800666**	KIT—seal, outer, board (incl. next (4) items)
8	2	2	**7800851**	CLAMP—seal(outer board)
9	2	2	**NS**	SEAL—outer board (ref. 7805324) (part of 7800666)
10	4	4	**7800852**	CLAMP—seal
—	1	1	**7805942**	KIT—service, grease
11	2	2	**7815413**	SHAFT—drive axle
12	2	2	**7802092**	SEAL ASSY.—drive axle (kit)
13	2	2	**5698263**	KIT—u-joint spider (incl. next (5) items)
14	2	2	**NS**	SPIDER—u-joint (part of 5698263 kit)
15	6	6	**NS**	BALL—u-joint (part of 5698263 kit)
16	31	31	**NS**	NEEDLE—bearing-u-joint (part of 5698263 kit)
—	1	1	**NS**	SPIDER ASSY.—u-joint (part of 5698263 kit)
—	1	1	**7805942**	KIT—service, grease

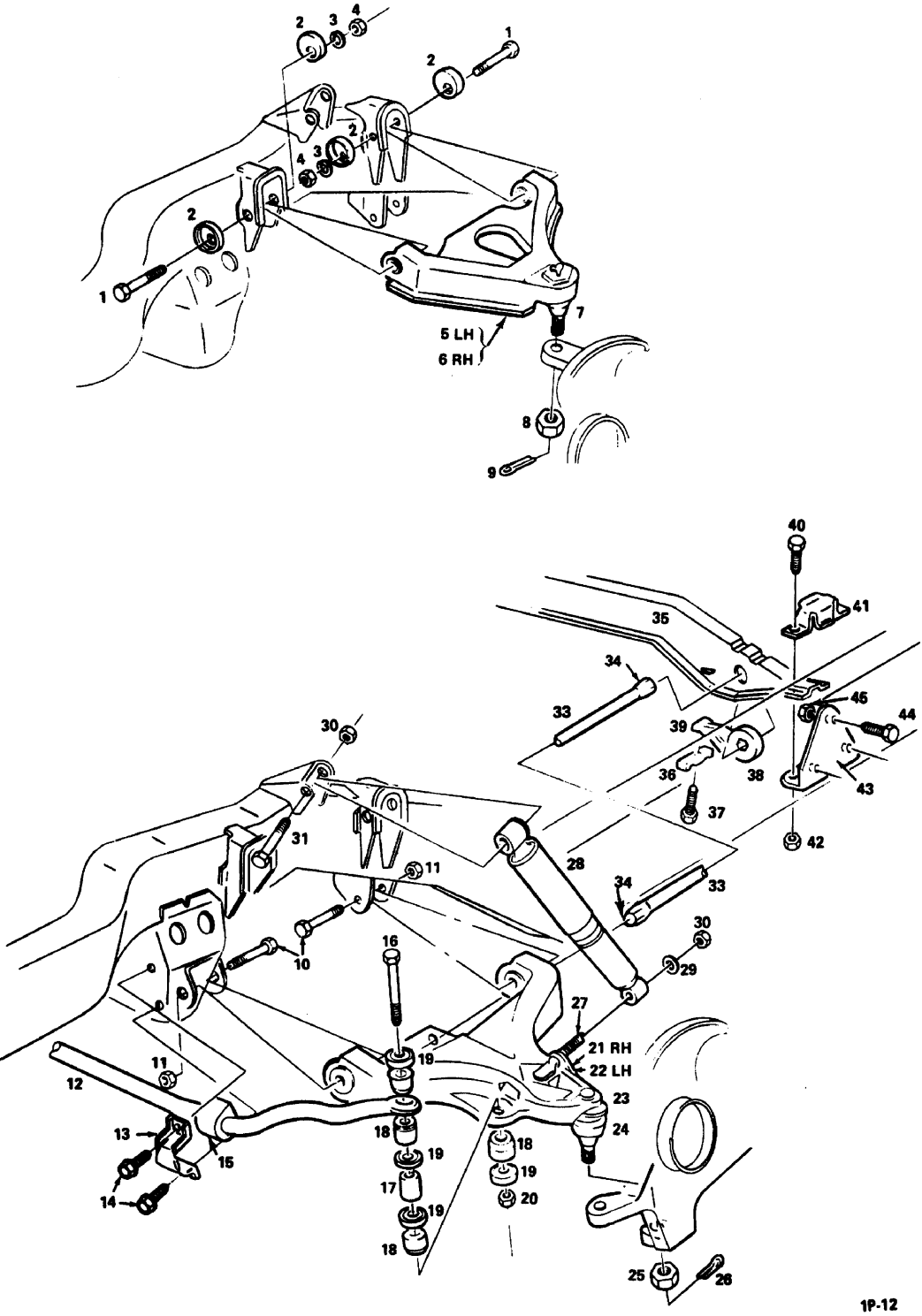
KEY	230	260	PART NUMBER	
				1.003 SHAFT — FRONT AXLE DRIVE (Cont.)
17	2	2	**7801800**	SEAL—"O" ring
18	2	2	**NS**	HOUSING—u-joint (ref. 7804389)
19	2	2	**7801799**	SEAL—"O" ring
20	2	2	**7806647**	CUP—retainer
–	2	2	**389791**	NUT—hub, (race) (1-20 unef-2B thd. plain) (see grp. 1.006)
				1.004 KITS — DRIVE AXLE SERVICE
–	2	2	**7804386**	KIT—housing, drive axle (incl. next 6 items)
–	2	2	**NS**	HOUSING—universal joint (see 1.003 illustration) (ref. 7804389) (part of 7804386 kit)
–	2	2	**7805942**	KIT—service, grease
–	2	2	**7801799**	SEAL—"O" ring (see 1.003 illustration)
–	2	2	**7801800**	SEAL—"O" ring
–	2	2	**NS**	SHEET—instruction (part of 7804386 kit)
–	1	1	**NS**	CUP—retaining (part of 7804386 kit)
–	2	2	**7808580**	KIT—joint, drive axle (incl. next 10 items)
–	2	2	**NS**	JOINT ASSY.—drive axle (part of 7808580 kit)
–	2	2	**401026**	SEAL ASSY.—knuckle
–	2	2	**NS**	SEAL ASSY.—inner, knuckle (ref. 403193) (part of 7808580 kit)
–	2	2	**7805942**	KIT—grease
–	12	12	**NS**	BALL—carbon steel (see 1.003 illustration) (ref. 5695003) (part of 7808580 kit)
–	2	2	**NS**	CAGE—drive axle (see 1.003 illustration) (ref. 7805320) (part of 7808580 kit)
–	2	2	**NS**	RACE—inner, drive axle (see 1.003 illustration) (ref. 5695005) (part of 7808580 kit)
–	2	2	**NS**	RACE—outer, drive axle (see 1.003 illustration) (ref. 7805321) (part of 7808580 kit)
–	6	6	**5694379**	RING—retaining (see 1.003 illustration)
–	1	1	**NS**	SHEET—seal replacement instruction (part of 7808580 kit)
–	2	2	**7802092**	KIT—seal, drive axle inboard (incl. next 10 items)
–	2	2	**NS**	SEAL ASSY.—drive axle (see 1.003 illustration) (ref. 7806493) (part of 7802092 kit)
–	2	2	**7800852**	CLAMP ASSY.—seal, drive axle (SOA)
–	2	2	**NS**	ADAPTER—inboard seal (ref. 7806491) (part of 7802092 kit)
–	2	2	**7805942**	KIT—grease
–	2	2	**NS**	RETAINER—inboard seal (ref. 7806492) (part of 7802092 kit)
–	2	2	**NS**	SEAL—drive axle (inboard) (ref. 7806494) (part of 7802092 kit)
–	2	2	**NS**	SEAL—"O" ring (ref. 5699418)(part of 7802092)
–	2	2	**7801800**	SEAL—"O" ring
–	1	1	**NS**	SHEET—"O"-ring instruction (part of 7802092 kit)
–	1	1	**NS**	SHEET—venting instruction (part of 7802092 kit)
–	2	2	**7800666**	KIT—seal, drive axle outboard (incl. next 4 items) (see 1.003 illustration)
–	2	2	**7800851**	CLAMP ASSY.—seal, outboard (see 1.003 illustration)
–	2	2	**7800852**	CLAMP ASSY.—seal, shaft (see 1.003 illustration)
–	2	2	**7805942**	KIT—grease
–	2	2	**NS**	SEAL—outboard (see 1.003 illustration) (ref. 7805324) (part of 7800666)
–	2	2	**5698263**	KIT—spider, drive axle (incl. next 5 items) (see 1.003 illustration)
–	2	2	**NS**	SPIDER ASSY.—drive axle (see 1.003 illustration) (ref. 7806955) (part of 5698263 kit)
–	6	6	**NS**	BALL—universal joint (see 1.003 illustration) (ref. 5698262) (part of 5698263 kit)
–	2	2	**7805942**	KIT—grease
–	31	31	**NS**	NEEDLE—bearing, universal joint (see 1.003 illustration) (ref. 7810572) (part of 5698263)
–	2	2	**7805323**	SPIDER—drive axle (see 1.003 illustration)



1.006 MOUNTING – FINAL DRIVE

1.006 MOUNTING — FINAL DRIVE

KEY	230	260	PART NUMBER	
1	1	1	**397476**	BRACKET—final drive to engine (prior to 1977)
2	1	1	**397477**	PLATE ASSY.—final drive support (prior to 1977)
2	1	1	**555745**	PLATE—fianl drive support (eff. w/1977)
3	1	1	—	NUT—final drive support (1/2—13) (procure locally)
4	2	2	**585792**	WASHER—final drive bracket to engine bolt (.468 I.D. x 940 O.D.)
5	1	1	—	BOLT—final drive bracket (7/16—14) (procure locally)
6	1	1	—	BOLT—final drive bracket (7/16—14 x 1—1/4) (procure locally)
7	1	1	**400944**	WASHER—final drive bracket to housing bolt (.531 I.D. x 1.00 O.D.)
8	1	1	—	BOLT—final drive to housing (1/2—13 x 5) (procure locally)
9	1	1	—	DRIVE ASSY.—final drive (3.07:1) (see grp. 1.001)
10	1	1	—	NUT—final drive, transfer stud (3/8—24) (procure locally)
11	1	1	—	TUBE ASSY.—oil filler (see 17.001)
12	1	1	—	INDICATOR ASSY.—transfer oil lever (see grp. 1.001)
13	1	1	—	STUD—transfer case to final drive (see grp. 1.001)
14	3	3	—	BOLT—final drive (3/8—16 x 1—1/4) (procure locally)
15	1	1	**389948**	GASKET—final drive to transmission
16	1	1	—	SEAL—transmission oil filler tube (see grp. 1.001)
17	1	1	**411349**	STUD ASSY.—front support to engine (incl. washer)
18	1	1	**390494**	WASHER—front support bolt (.612 I.D. x 1.25 O.D.)
19	1	1	—	SHAFT ASSY.—differential output, RH (see grp. 1.001)
20	5	5	—	WASHER—spring lock (3/8) (procure locally)
21	5	5	**394777**	BOLT—washer head (.432 I.D. x .530 O.D.)
22	1	1	—	SHAFT ASSY.—front axle drive (see grp. 1.001)
23	2	2	—	NUT—hub, (race) (see grp. 1.003)



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1.010 SUSPENSION – FRONT

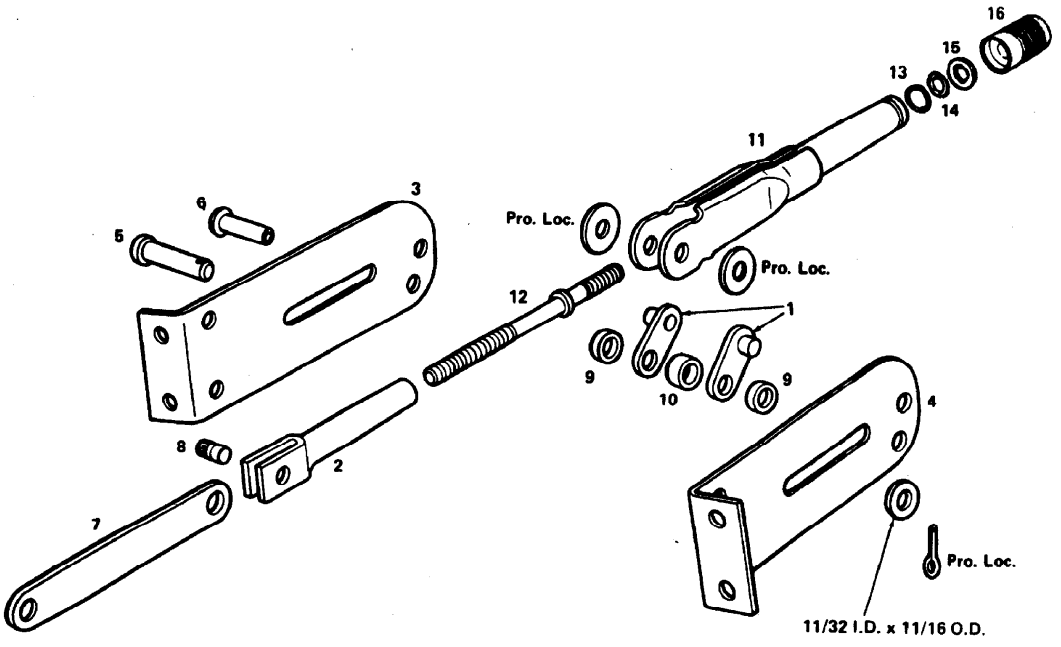
KEY	230	260	PART NUMBER	
			1.010 SUSPENSION — FRONT	
1	4	4	**395039**	BOLT—arm, control upper (1/2-20 UNF-2A thd.)
2	8	8	**395038**	CAM—control arm adjuster, upper
3	4	4	**794360**	WASHER—arm, control, upper (.531 I.D. x .734 O.D.)
4	4	4	**394382**	NUT—arm, control (1/2-20)
5	1	1	**412297**	ARM ASSY.—control, upper LH
6	1	1	**412296**	ARM ASSY.—control, upper RH
			NOTE: the above (2) ARM ASSY. 412297, & 412296 incl. next (2) items.	
—	2	2	**9757984**	KIT—ball joint, upper (part of arm assy, 412297 & 412296)
—	4	4	**402116**	BUSHING—control, upper (part of arm assy, 412297 & 412296)
7	2	2	**NS**	JOINT—ball, upper (part of ball joint upper kit 9757984) (ref. 7814490)
8	2	2	—	NUT—arm control, upper (procure locally)
9	2	2	**103385**	PIN—arm control, upper (1/8 x 1")
10	4	4	—	BOLT—arm control, lower (procure locally)
11	4	4	**9422301**	NUT—arm control, lower (1/2-13)
12	2	2	**693154**	SHAFT—stabilizer, front
13	2	2	**406965**	BRACKET—stabilizer, front
14	4	4	—	BOLT—bracket stabilizer, front (procure locally)
15	2	2	**389098**	BUSHING—stabilizer bracket (prior to 1977)
16	2	2	**389271**	BOLT—shaft stabilizer
17	2	2	**389273**	SPACER—stabilizer link
18	8	8	**6264018**	GROMMET—stabilizer link bolt, front (prior to 1977)
—	8	8	**4941131**	GROMMET—stabilizer link bolt, front (eff. w/1977)
19	8	8	**4941130**	RETAINER—grommet, front stabilizer link (repl. 5544049)
20	2	2	**9418892**	NUT—shaft stabilizer (5/16-24)
21	1	1	**792769**	ARM ASSY.—control, lower RH (repl. 700547, 706756, 715879)
22	1	1	**792768**	ARM ASSY.—control, lower LH (repl. 700546, 706755, 715880)
23	2	2	**9752657**	FITTING—lubrication
24	2	2	**9755841**	JOINT—ball, lower (part of 702775 kit ball joint lower)
24	2	2	**9754740**	SEAL—ball joint lower (rubber)
24	2	2	**3825820**	RETAINER—ball joint seal, lower
25	2	2	**9414579**	BOLT—arm control, lower
26	2	2	**103387**	PIN—arm control, lower (1/8 x 1 1/2)
27	2	2	**NS**	STUD—arm control, lower (part of 706756 & 706755 arm assy.)
28	2	2	**4975540**	ABSORBER ASSY.—shock (repl. 4975483)
29	2	2	**409065**	WASHER—shock stud
30	4	4	—	NUT—shock stud (Procure locally) (ref. 9422303)
31	2	2	**9430836**	BOLT—shock (5/16-24), also use 4-2436166 washers
33	1	1	**702524**	BAR—torsion RH
33	1	1	**702525**	BAR—torsion LH
34	AR	AR	**NS**	LUBRICANT—bar, torsion
35	2	2	**711208**	SUPPORT—anchor, torsion bar
36	2	2	**395043**	NUT—adjuster, torsion bar (1/2-20)
37	2	2	**417224**	BOLT—torsion bar, rear (repl. 407764) (300M)
38	2	2	**413683**	ARM—anchor, torsion bar rear, (in pairs only) (1973) (23 degrees)
38	2	2	**416373**	ARM—anchor, torsion bar rear (1974) (First Design) (28 degrees)
38	2	2	**418352**	ARM—anchor, torsion bar rear (eff. w/1974 & prior to 1977) (Second Design) (25/30 degrees)
38	2	2	**413683**	ARM—anchor, torsion bar rear (eff. w/1977) (23 degrees)
39	AR	AR	**NS**	LUBRICANT—anchor, torsion bar (ref. 9985092)
40	4	4	**9420942**	BOLT—insulator, torsion bar & support (3/8-16 x 7/8 hex head 300M)
41	2	2	**410401**	RETAINER—insulator, torsion bar anchor supt.
—	2	2	**413516**	INSULATOR—support, torsion bar (retainer)
42	4	4	**9422297**	NUT—support, torsion bar (3/8-16 30/M)
43	2	2	**693155**	BRACKET—support, torsion bar
44	6	6	**9420942**	BOLT—bracket, torsion bar support (3/8-16 x 7/8 hex head 300M)
45	2	2	**9422297**	NUT—bracket, torsion bar support (3/8-16 30/M)
—	2	2	**394382**	NUT—upper control arm to frame bolt (1/4-20)

NOTES

LIST OF SUB GROUPS

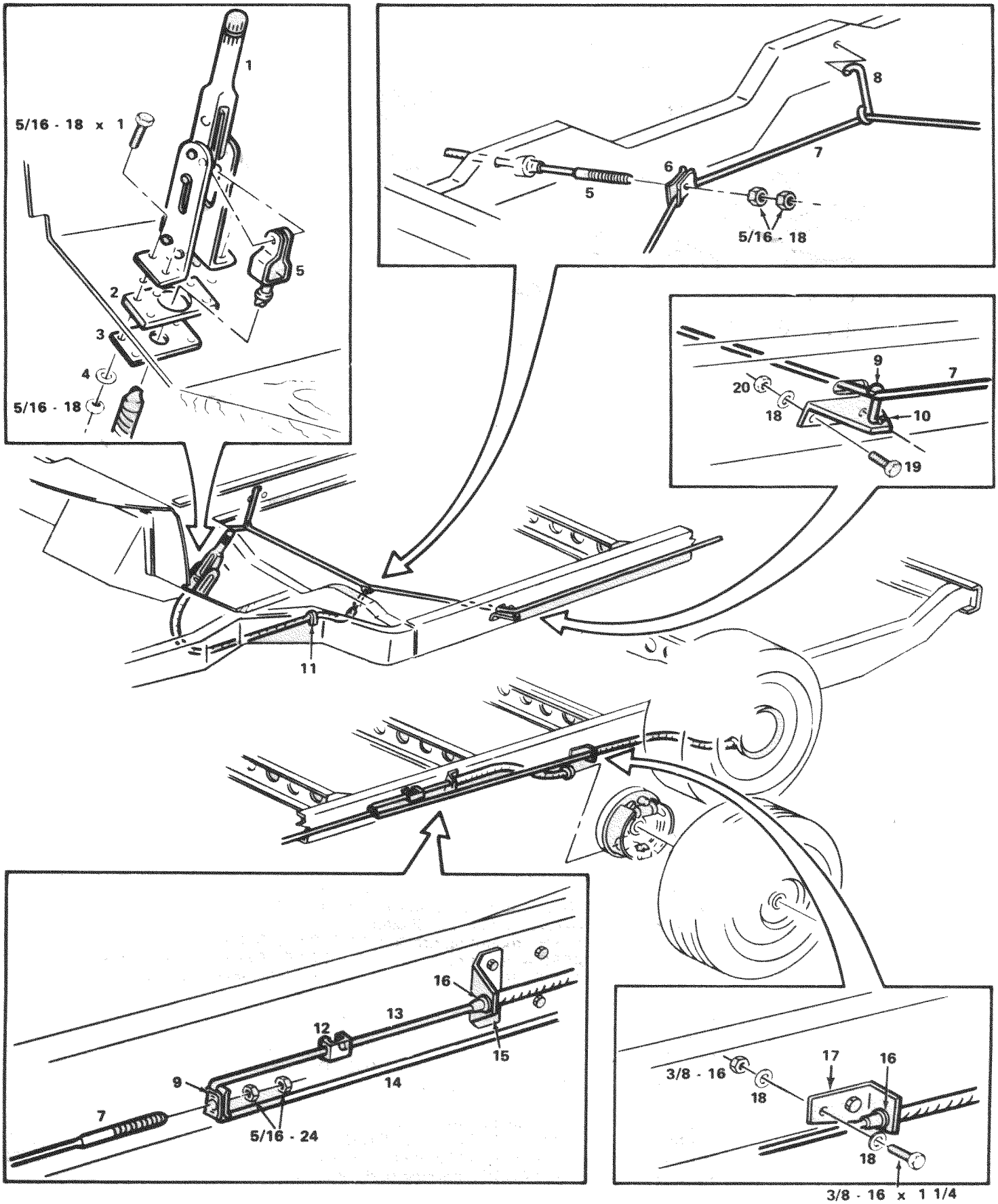
Name	Group No.
BOOSTER — POWER BRAKE	4.007
BRAKES — FRONT	4.015
BRAKES — REAR	4.020
CABLE — PARKING BRAKE	4.002
CYLINDER — MASTER	4.010
LEVER — PARKING BRAKE	4.001
LINES — FRONT HYDRAULIC BRAKE	4.025
LINES — REAR HYDRAULIC BRAKE	4.030
PEDAL — BRAKE	4.005

NOTES



4P-3014

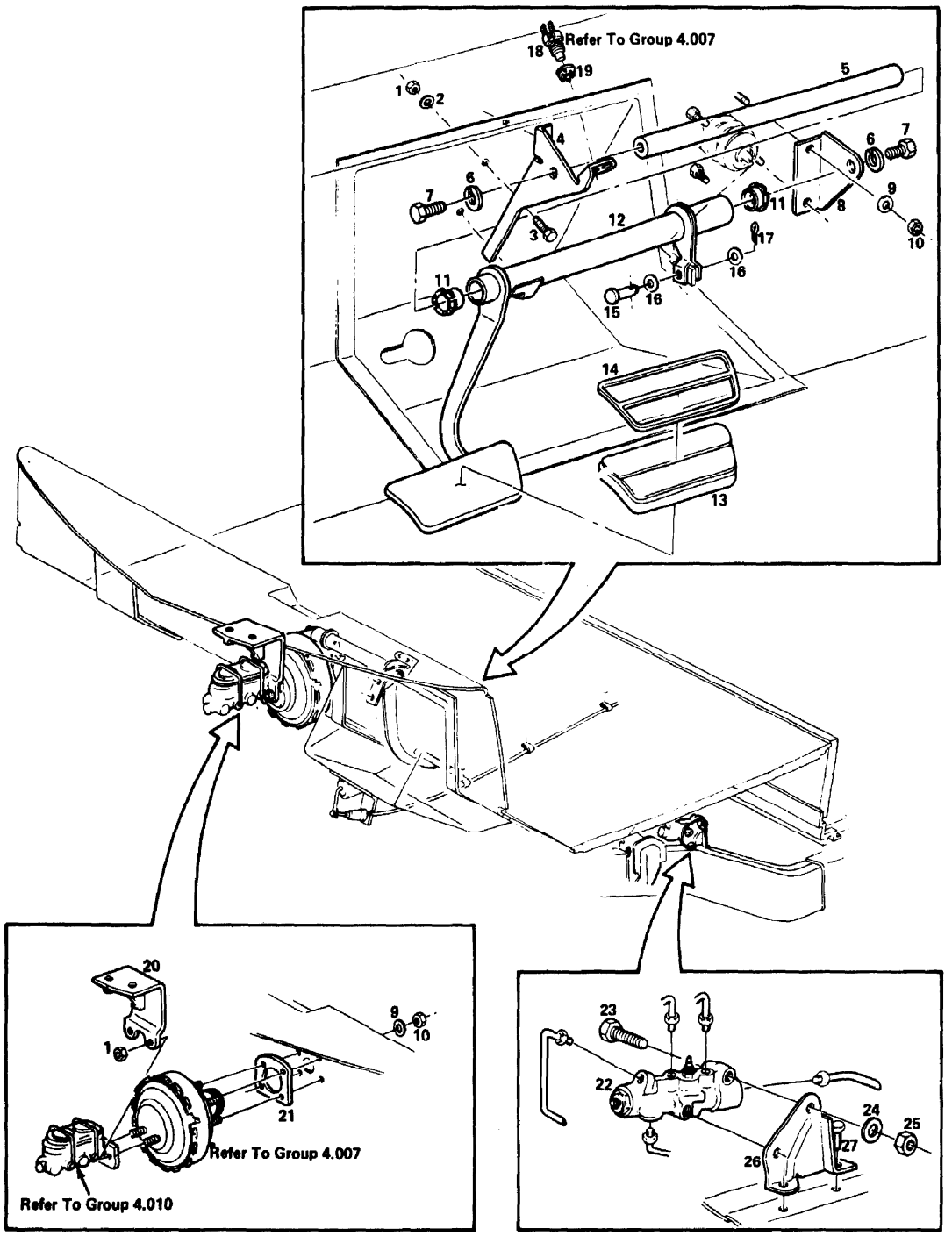
KEY	230	260	PART NUMBER	
			4.001 LEVER — PARKING BRAKE	
–	1	1	**704302**	LEVER ASSY.—parking brake (incl. items through asterisk) (repl 641964, 791160, 2000854, 2009967)
1	2	2	**2324625**	BRACKET ASSY.—pivot, parking brake (SOA)
2	1	1	**9023015**	TUBE ASSY.—adjusting, parking brake (SOA)
3	1	1	**700097**	BRACKET—mounting, parking brake (RH)
4	1	1	**700096**	BRACKET—mounting, parking brake (LH)
5	1	1	**2376277**	PIN—mounting bracket (replaces 9025866) (1/2 x 45 dia. chamber)
6	1	1	**9025863**	RIVET—mounting bracket (1 21/64 lg.)
7	1	1	**NS**	LINK—mounting bra ɜt (ref. 2404028)
8	1	1	**9023022**	PIN—lever handle (.5 , 2 dia.)
9	2	2	**2358794**	SPACER—mounting bracket (13/32 I.D., 5/8 O.D. x 3/16 thk.)
10	1	1	**9023021**	SPACER—mounting bracket (13/32 I.D., 5/8 O.D. x 5/16 thk.)
11	1	1	**700094**	HANDLE ASSY.—lever, parking brake (incl. next 5 items)
12	1	1	**710062**	SCREW—adjusting, handle (5.56" lg.)
13	1	1	**710060**	RING—"O" handle
14	1	1	**710059**	WASHER—spring, handle (.319 I.D. x .495 O.D.)
15	1	1	**2376275**	WASHER—spring, handle (.406 I.D. x .750 O.D.)
16	1	1	**710058**	KNOB—adjusting, handle
–	1	1	**700612**	CLAMP—cable, parking brake
–	2	2	**700613**	SPACER—(11/32 I.D., 5/8 O.D. x 5/8 thick)
–	1	1	**2376064**	SPACER—link (3/16 thick, 2 holes, 25/64)
–	1	1	* **717031**	SWITCH ASSY.—parking brake warning light (SOA)



4.002 CABLE — PARKING BRAKE

4P - 3013

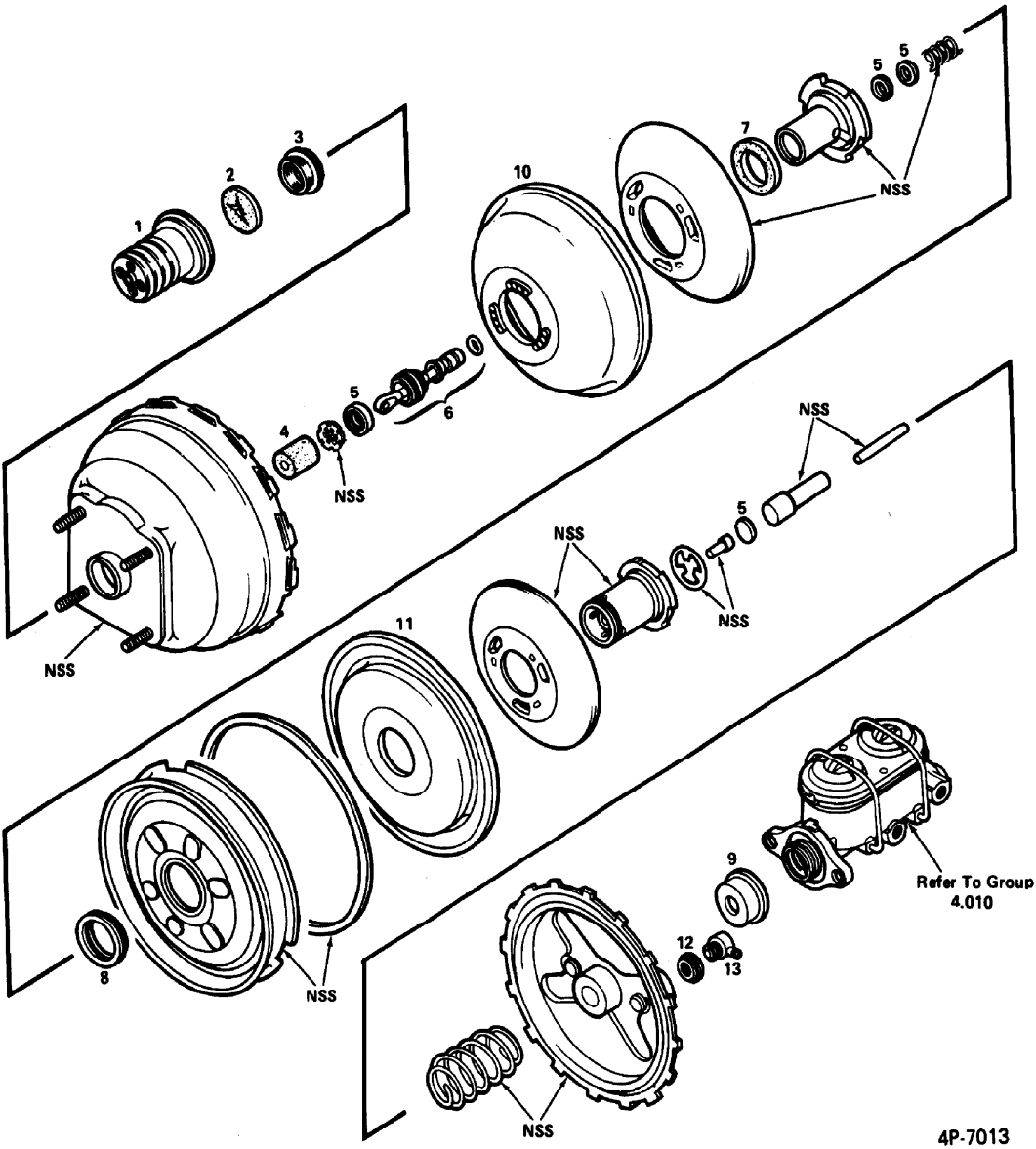
KEY	230	260	PART NUMBER	
				4.002 CABLE — PARKING BRAKE
1	1	1	—	LEVER ASSY.—parking brake (refer to grp. 4.001, parking brake lever)
2	1	1	—	SPACER—mounting, parking brake (procure locally)
3	1	1	—	RETAINER—lever, parking brake (procure locally)
4	4	4	**2436163**	WASHER—bolt, parking brake lever retainer
5	1	1	**797243**	CABLE ASSY.—front, parking brake (repl. 691962) (also use 1-719489 clip & 1-657558 strap)
6	3	3	**550180**	EQUALIZER—cable (one front and two rear) (repl. 1497525)
7	1	—	**691966**	CABLE ASSY.—intermediate, parking brake
7	—	1	**691965**	CABLE ASSY.—intermediate, parking brake
8	1	1	**691866**	GUIDE—cable, RH intermediate
9	2	2	**1497532**	GUIDE—intermediate (RH & LH)
10	2	2	**691867**	BRACKET—mounting, cable guide
11	1	1	**711270**	CLIP—front cable
12	2	2	**537485**	CONNECTOR—cable
13	2	2	**1240558**	CABLE ASSY.—rear, parking brake (upper)
14	2	2	**691963**	CABLE ASSY.—rear, parking brake (lower)
15	2	2	**691945**	BRACKET—intermediate cable
16	4	4	**3875092**	RETAINER—cable
17	1	1	**691944**	BRACKET—rear cable (RH)
17	1	1	**691943**	BRACKET—rear cable (LH)
18	8	8	**2436163**	WASHER—bolt, rear cable bracket & cable guide bracket (.406 I.D. x .734 O.D.)
19	4	4	**9427321**	BOLT—cable guide mounting bracket (3/8—16 x 1) hex (300M steel)
20	4	4	**9422297**	NUT—bolt, cable guide mounting bracket (3/8—16) (301M steel)
—	2	2	**712715**	CLIP—rear cable to frame (3/4 dia. closed w/2 bolt holes .562 dia.)
—	2	2	**657558**	STRAP—tie wrap, cable to control arm
—	1	1	**3979315**	CLIP—cable to floor support (repl. 2399079) (.38 dia. w/ 11/32 dia. bolt hole)



4.005 PEDAL – BRAKE (INCL. SHAFT)

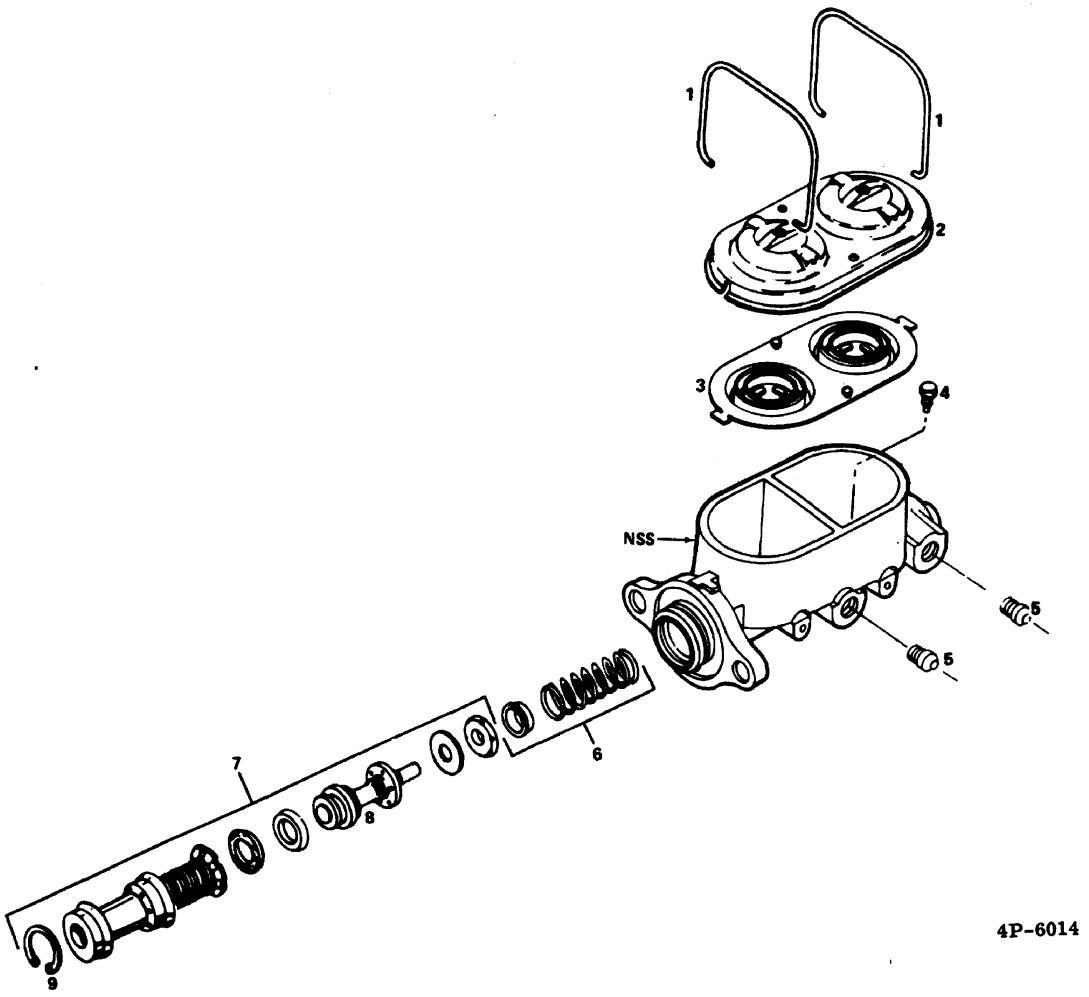
4.005 PEDAL — BRAKE (INCL. SHAFT)

KEY	230	260	PART NUMBER	
1	4	4	**9422277**	NUT—bolt (3/8-16)
2	2	2	**2436163**	WASHER—brake lever pivot outer brkt. to dash bolt (.406 I.D. x .734 O.D.)
3	2	2	**9427321**	BOLT—brake lever pivot outer brkt. to dash (3/8-16 x 1" 300M)
4	1	1	**692327**	BRACKET—brake lever pivot outer (prior to 1978)
4	1	1	**2022286**	BRACKET—brake lever pivot (1978)
5	1	1	**692466**	SHAFT—brake lever pivot
6	2	2	—	WASHER—brake lever pivot shaft (1/2 I.D. .883 O.D. x .151 thk.) (procure locally)
7	2	2	**9419097**	BOLT—brake lever pivot shaft (1/2—13 x 1 hex)
8	1	1	**692328**	BRACKET—brake lever pivot inner
9	4	4	**103321**	WASHER—lock, brake booster assy. & pivot inner brkt. to dash (3/8 plain)
10	4	4	**9418931**	NUT—brake booster assy. & pivot inner brkt. to dash
11	2	2	**346383**	BUSHING—brake lever pivot shaft (repl. 3769302)
12	1	1	**692323**	PEDAL ASSY.—brake (SOA) (prior to 1978)
12	1	1	**2022287**	PEDAL ASSY.—brake (1978)
13	1	1	**412665**	PAD—brake pedal
14	1	1	**412664**	PLATE—brake pedal trim
15	1	1	—	PIN—brake pedal to brake booster assy. clevis (procure locally) (ref. 138085)
16	2	2	**9420022**	WASHER—brake pedal to booster assy. pin (7/16)
17	1	1	**103374**	PIN—brake pedal to booster assy. cotter (3/32 x 1" plain)
18	1	1	**3886907**	SWITCH ASSY.—stop lamp (SOA)
19	1	1	**9788182**	CLIP—stop lamp switch to brkt. (.540 I.D.)
20	1	1	**702350**	BRACKET ASSY.—master cyl. to dash (SOA) (prior to serial no. 6V100878)
20	1	1	**2002352**	BRACKET—brake master cylinder to dash (eff. w/serial no. 6V100878)
21	1	1	**9791640**	GASKET—brake booster assy. to dash
22	1	1	**1236004**	VALVE ASSY.—metering balance and distribution switch (SOA) (repl. 1236005)
23	2	2	—	BOLT—valve to bracket (5/16—18 x 2 hex) (procure locally)
24	2	2	**9418304**	WASHER—bolt (.344 x .688 x .065)
25	2	2	—	NUT—bolt (ref. 9422275) (5/16-18 301M) (procure locally)
26	1	1	**409494**	BRACKET—valve to frame
27	2	2	**NPN**	SCREW—bracket to frame (5/16-12 x 5/8 **(ref. 11500086)(procure locally)**
—	1	1	—	BOLT—pivot outer brkt. to dash (lower) (5/16—18 x 1 round head square neck) (procure locally)
—	1	1	**103320**	WASHER—lock, pivot outer brkt. to dash bolt (5/16 plain)
—	1	1	**120376**	NUT—pivot outer brkt. to dash bolt (repl. 9417954)
—	2	2	**9427321**	BOLT—master cyl. to brkt. (3/8-16 x 1" 300M)
—	2	2	**103321**	WASHER—lock, master cyl. to brkt. bolt(3/8 plain)
—	2	2	**2390834**	RIVNUT—master cyl. to brkt. bolt (3/8-16)
—	4	4	**120394**	WASHER—flat, brake booster assy. & pivot inner brkt. to dash (13/32 I.D. x 13/16 O.D.)
—	2	2	**2436163**	WASHER—bolt master cylinder to mtg. brkt. (.406 I.D. x .734 O.D.)

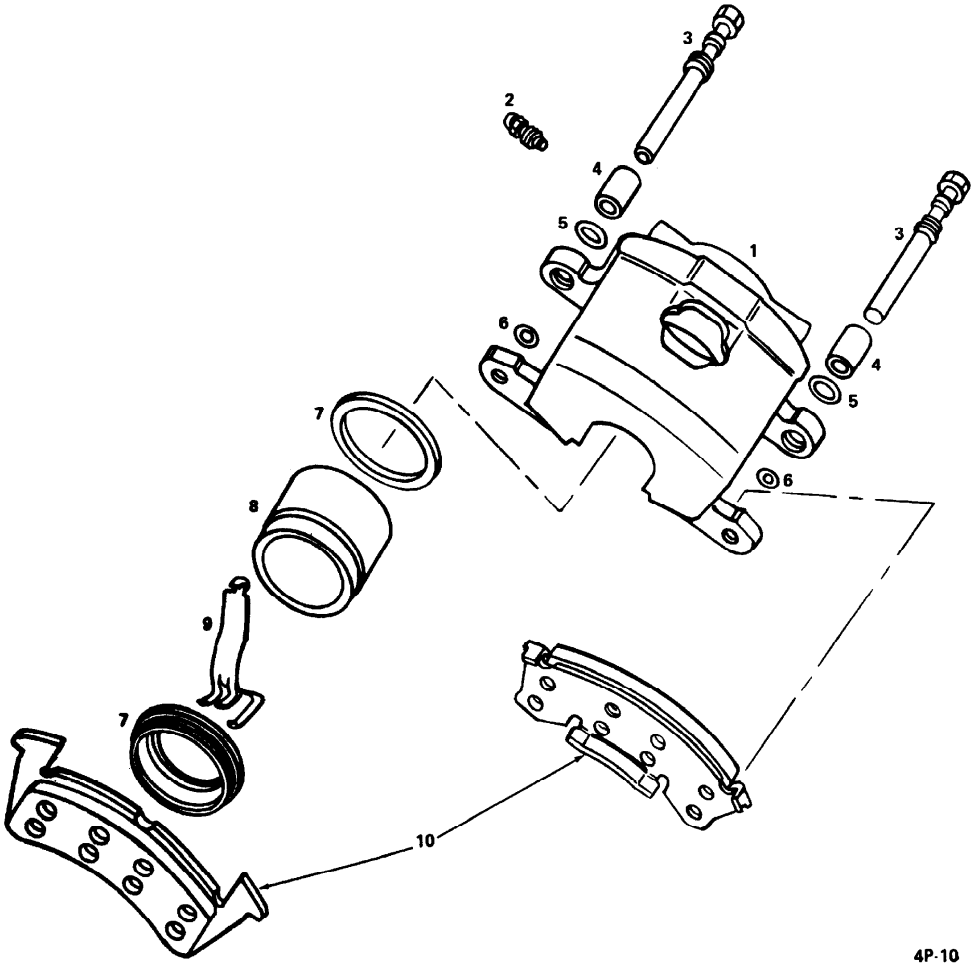


4.007 BOOSTER – POWER BRAKE

KEY	230	260	PART NUMBER	
			4.007 BOOSTER — POWER BRAKE	
–	1	1	**2620598**	BOOSTER ASSY.—power brake (complete) (repl. 2620499) (prior to serial no. 6V100878)
–	1	1	**18001970**	BOOSTER ASSY.—(head) power brake (complete) (eff. w/serial no. 6V100878 & prior to 1977) (repl. 18001358)
–	1	1	**18002562**	BOOSTER ASSY.—(head) power brake (complete) (eff. w/1977) (prior to 1978) details not available at time of publication
–	1	1	**18003823**	BOOSTER ASSY.—(head) power brake (1978) **(repl. 18002719)**
–	1	1	**18003823**	HEAD PKG.—power (w/18002719 booster)
–	1	1	**18003806**	KIT—repair, power head (w/18002719 booster)
–	1	1	**18001423**	KIT—repair, power head (w/18001970 booster) (details not available at time of publication)
–	1	1	**5468421**	KIT—repair, power brake booster (First Design) (ref. only)
–	1	1	**18000159**	KIT—repair, power head (Second Design) (w/2620598 booster) (repl. 546842)
			NOTE: **The above kits 5468421 & 18000159 includes the following items as indicated.**	
1	1	1	**5466535**	BOOT—power head (w/5468421 & 18000159 kit)
2	1	1	**5466534**	SILENCER—air (w/5468421 & 18000159 kit)
3	1	1	**5465302**	BEARING—primary power piston (w/5468421 & 18000159 kit)
4	1	1	**NS**	FILTER—power piston (w/5468421 & 18000159 kit) (ref. 5465064)
5	1	1	**5474304**	KIT—retainer, disc & bumper (SOA) (w/5468421 & 18000159 kit)
6	1	1	**5474843**	VALVE ASSY.—air (SOA) (w/5468421 & 18000159 kit)
7	1	1	**5466560**	SILENCER—power head (w/5468421 & 18000159 kit)
8	1	1	**5469112**	BEARING—secondary power piston (w/5468421 & 18000159 kit)
9	1	1	**5460935**	SEAL—front housing (repl. 5452549) (w/5468421 & 18000159 kit)
10	1	1	**5468961**	DIAPHRAGM—primary (w/18000159 kit)
11	1	1	**5466536**	DIAPHRAGM—secondary (w/1800159 kit)
12	1	1	**5461808**	GROMMET—check valve
13	1	1	**18000139**	KIT—check valve & grommet (repl. 5472419) (w/2620598 booster)
13	1	1	**18003614**	KIT—check valve & grommet (w/18001970 & 18002719 booster)
–	1	1	**5471912**	KIT—power piston (w/2620598 booster)
–	1	1	**18001971**	KIT—power piston (w/18001970 booster)
–	1	1	**18003839**	KIT—power piston (w/18002719 booster)
–	2	2	**NPN**	LUBRICANT—power brake (w/5468421, 18000159 KIT)
–	1	1	**18003804**	KIT—valve air (w/18002719 booster)
–	1	1	**18000134**	VALVE ASSY.—vacuum check (w/18000159 kit)
–	1	1	**5469384**	ROD—adjustable, piston (SOA) (w/2620598, 18001970 & 18002719 booster)
–	1	1	**724548**	HOSE—power brake booster to engine vacuum (repl. 700465)
–	3	3	**2301878**	CLIP—hose (3/4 dia.)
–	2	2	**2464901**	CLAMP—power brake cylinder to engine vacuum hose
–	1	1	**693207**	NUT—tee, brake booster hose
–	1	1	**9419006**	BOLT—tee nut to floor (1/4-20 x 1")

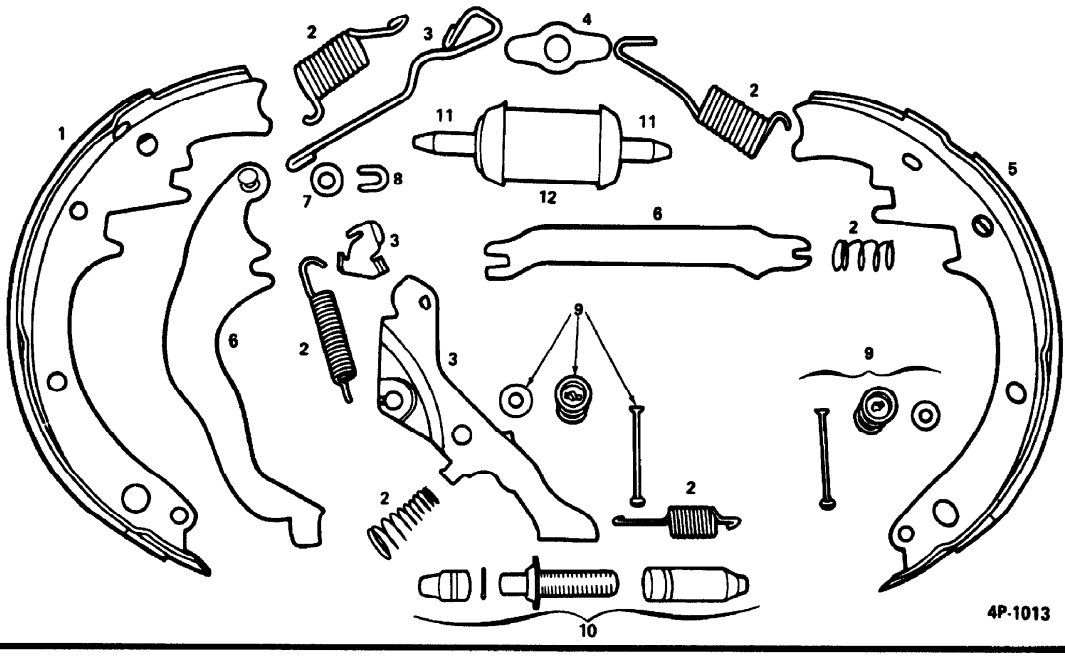


KEY	230	260	PART NUMBER	
				4.010 CYLINDER — MASTER
—	1	1	**5472542**	CYLINDER ASSY.—master, power brake (complete) (First Design) (ref. only)
—	1	1	**2623214**	CYLINDER ASSY.—master, power brake (complete) (second design) (repl. 5472542 & 18001066) (prior to 1978)
—	1	1	**18002458**	CYLINDER ASSY.—master, power brake (complete) (1978)
—	1	1	**18002432**	KIT—cylinder, master (w/18001066 cyl.) (repl. 2623215) (details not available at time of publication)
1	2	2	**5468305**	WIRE—bail (w/5472542, 18001066 cyl.)
2	1	1	**18000781**	COVER—reservoir (w/5472542 cyl.)**(repl. 5455517)**
2	1	1	**18000781**	COVER—reservoir (w/18001066 cyl.)
3	1	1	**5455516**	DIAPHRAGM—reservoir (w/5472542, 18001066 cyl.)
4	1	1	**5464418**	SCREW—stop (.595 lg.)
5	2	2	**5452322**	INSERT—tube fitting
6	1	1	**5472546**	SPRING ASSY.—secondary piston (incl. retainer)
7	1	1	**2623215**	KIT—repair, master cylinder (incl. next 2 items)**(repl. 5472561)**
8	1	1	**5472543**	PISTON—secondary (w/5472542, 18001066 cyl.)
9	1	1	**9412980**	RING—retaining



4P-10

KEY	230	260	PART NUMBER	
			4.015 BRAKES — FRONT	
1	1	1	**2621712**	CALIPER ASSY.—disc brake (RH) (less shoe and lining) (repl. 5472341, 18000201)
1	1	1	**2621711**	CALIPER ASSY.—disc brake (LH) (less shoe and lining) (repl. 5472340, 18000202)
			(NOTE: The above [2] Caliper Assemblies include items through asterisk.)	
2	1	1	**5455122**	VALVE—bleeder, caliper
3	2	2	**5468226**	BOLT—retaining, housing (7/16-20 UNF-2Athd.)
4	2	2	**5474406**	SLEEVE—retaining, bolt (repl. 5468225)
5	2	2	**5469178**	BUSHING—caliper support (inner—5/8 I.D.)
6	2	2	**5470497**	BUSHING—caliper support (outer—3/8 I.D.)
7	1	1	**5468767**	KIT—repair, piston housing
8	1	1	**2622207**	PISTON—disc brake (repl. 5463483)
9	1	1	* **5469497**	SPRING—retaining, brake shoe
10	1	1	**18001210**	KIT—shoe and lining (has sufficient QTY. for RH & LH brake asm.) (repl. 2620991)



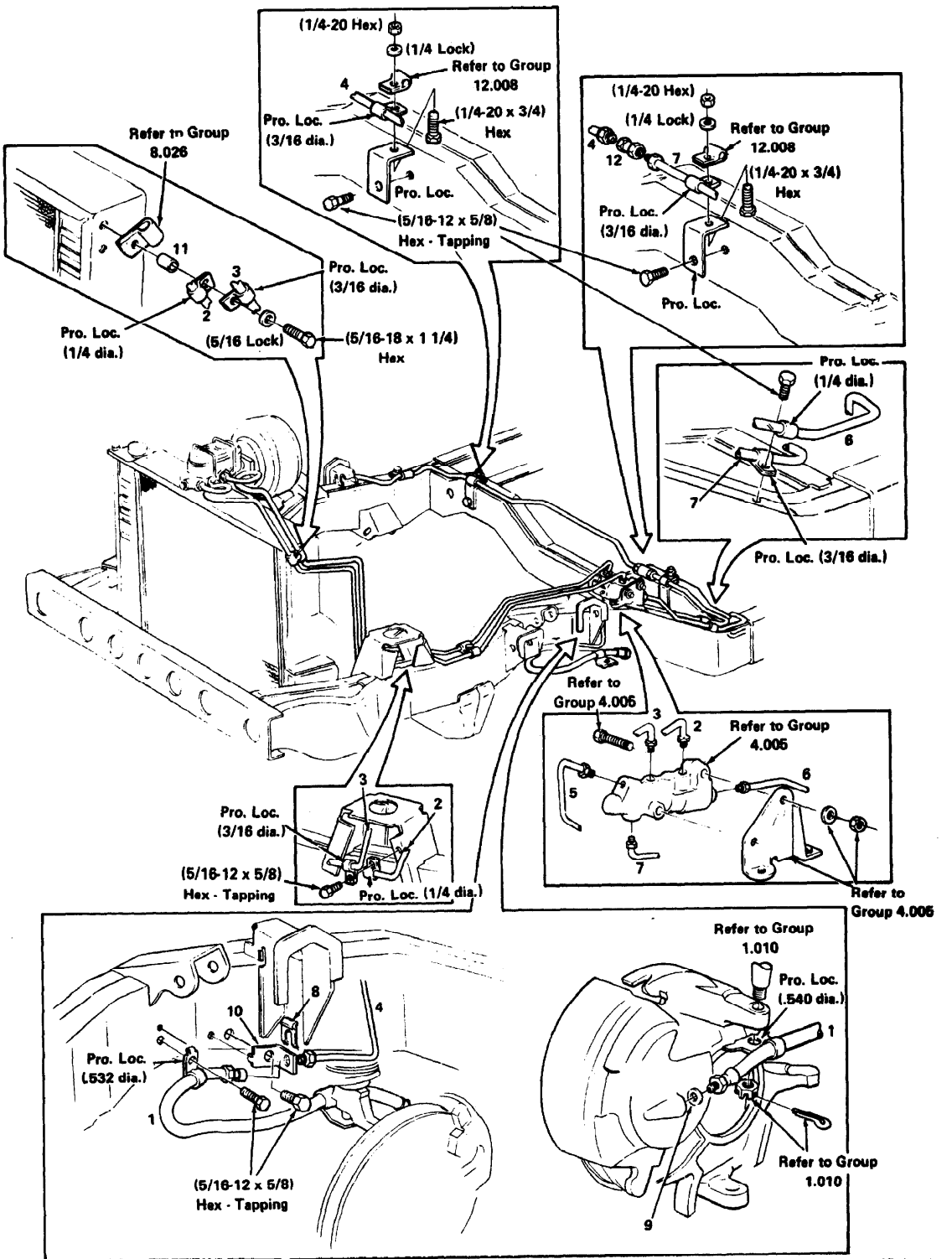
KEY	230	260	PART NUMBER	

4.020 BRAKES — REAR

–	2	2	**5463933**	BRAKE ASSY.—rear, LH (2623488 assy.) (prior to serial no. 6V100878) (ref. only)
–	2	2	**5463934**	BRAKE ASSY.—rear, RH (2623489 assy.) (prior to serial no. 6V100878) (ref. only)
–	2	2	**18000628**	BRAKE ASSY.—rear, LH (eff. w/serial no. 6V100878) (ref. only) (STD.)
–	2	2	**18000629**	BRAKE ASSY.—rear, RH (eff. w/serial no. 6V100878) (ref. only) (STD.)
1	2	2	**18001593**	BRAKE ASSY.—rear LH (eff w/1977) (opt. for 18000628) (ref. only)
1	2	2	**18001594**	BRAKE ASSY.—rear RH (eff. w/1977) (opt. for 18000629) (ref. only)
1	2	2	**18001920**	KIT—brake shoe and lining (w/18000628, 18000629 brake assy.) (details not available at time of publication)
1	2	2	**5472396**	KIT—brake shoe and lining (SOA) (w/5463933, 5463934 brake asm.)
1	2	2	**18002693**	KIT—brake shoe and lining (w/18001593, 18001594 brake assy.)
2	2	2	**2620587**	KIT—brake spring (SOA) (replaces 5472514) (w/5463933, 5463934, 18000628, & 18000629 brake assy.)
2	2	2	**18002398**	KIT—brake spring (w/18001593, 18001594 brake assy.)
3	2	2	**5472527**	KIT—repair, automatic adjuster (incl. sleeve and springs) (SOA) (LH brake assy.) (replaces 5472516)
3	2	2	**5472528**	KIT—repair, automatic adjuster (incl. sleeve and springs) (SOA) (RH brake assy.) (replaces 5472517)
4	4	4	**5472139**	PLATE—guide, brake shoe (w/5463933, 5463934, 18000628, & 18000629 brake assy.)
4	2	2	**18002428**	PLATE PKG.—guide, brake shoe (w/18001593, 18001594 brake assy.)
5	2	2	**5470830**	KIT—brake lining (SOA) (w/5463933 & 5463934 brake assy.)
6	2	2	**2623595**	KIT—strut, parking brake (incl. lever and spring) (SOA) (LH brake assy.) (repl. 2620577)
6	2	2	**2623596**	KIT—strut, parking brake (incl. lever and spring) (SOA) (RH brake assy.) (repl. 2620578)
7	4	4	**NPN**	WASHER—parking brake operating lever to shoe (w/5463933 & 5463934 brake assy.)
8	4	4	**NPN**	CLIP—parking brake operating lever to shoe (w/5463933 & 5463934 brake assy.)
9	2	2	**5472515**	KIT—spring hold down (SOA)
10	2	2	**5472642**	KIT—screw, adjusting (LH brake assy.) (SOA)
10	2	2	**5472643**	KIT—screw, adjusting (RH brake assy.) (SOA)
11	8	8	**5465649**	LINK—wheel cylinder connecting (w/5463933, 5463934, 18000628, & 18000629 brake assy.)

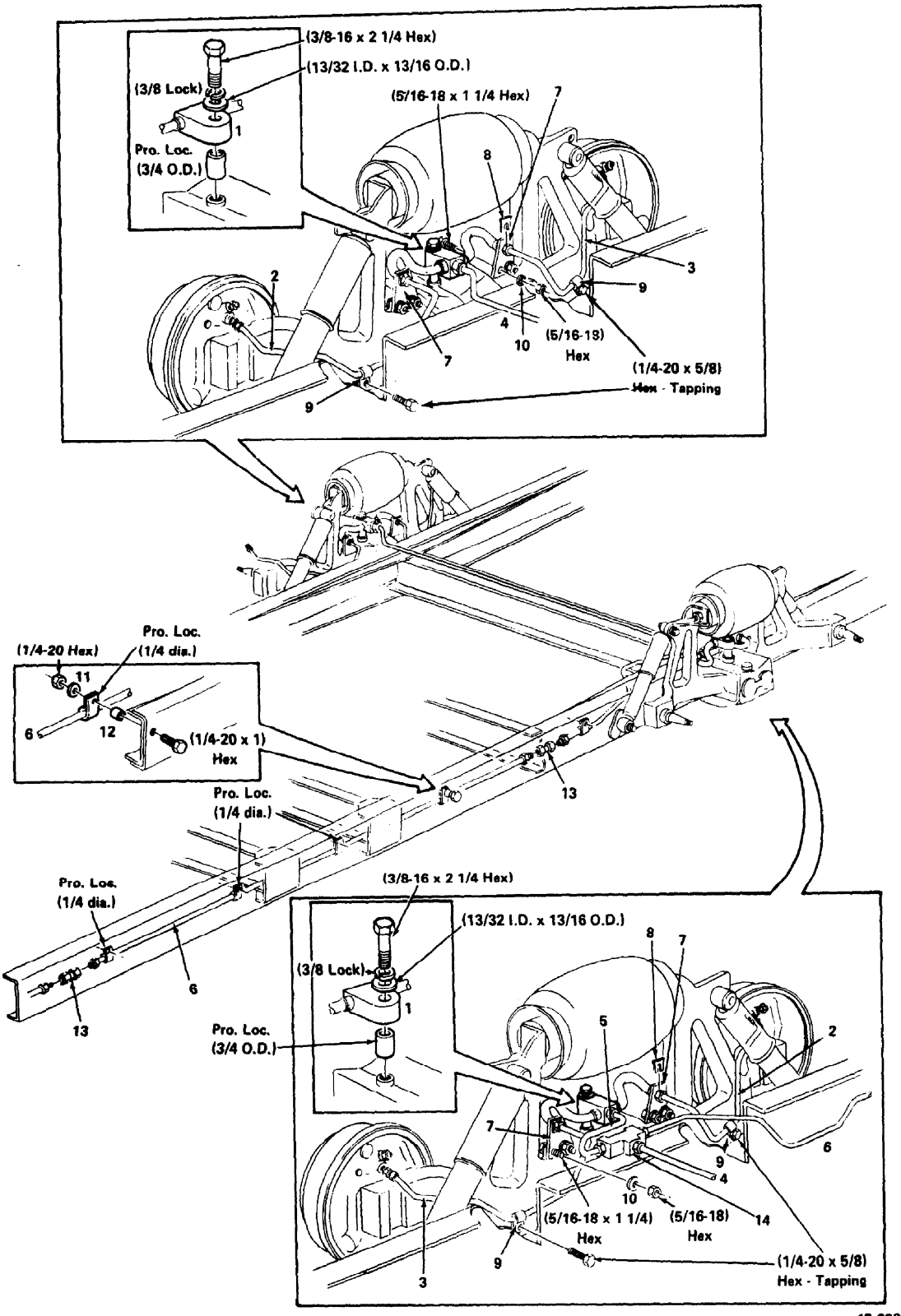
4.020 BRAKES — REAR (Cont.)

KEY	230	260	PART NUMBER	
11	8	8	**18002427**	LINK—wheel cylinder connecting (w/18001593 & 18001594 brake assy.)
12	4	4	**5469302**	CYLINDER ASSY.—wheel (incl. next two items) (w/5463933 & 5463934 brake assy.)
—	4	4	**NPN**	INSERT—wheel cylinder tube fitting (w/5463933 & 5463934 brake assy.)
—	4	4	**5469230**	VALVE—bleeder (w/5463933 & 5463934 brake assy.)
—	4	4	**5463361**	KIT—repair, wheel cylinder (incl. next two items) (repl. 5455422, 5464763) (w/5463933 & 5463934 brake assy.)
—	4	4	**5462938**	BOOT & RING ASSY.—wheel cylinder (SOA) (w/5463933 & 5463934 brake assy.)
—	8	8	**5455439**	CUP—wheel cylinder (w/5463933 & 5463934 brake assy.)
—	4	4	**NPN**	COVER—brake shoe adjusting screw hole(w/5463933 & 5463934 brake assy.)
—	2	2	**2623597**	PLATE ASSY.—brake backing (LH) (stpd. #5467254) (center dia. 2.253/.259) (repl. 2623490)
—	2	2	**2623598**	PLATE ASSY.—brake backing (RH) (stpd. #5467255) (center dia. 2.253/.259) (repl. 2623491)



4.025 LINES – FRONT HYDRAULIC BRAKE

KEY	230	260	PART NUMBER	
				4.025 LINES — FRONT HYDRAULIC BRAKE
1	2	2	**9758214**	HOSE ASSY.—brake, front (repl. 9757663)
2	1	1	**698251**	TUBE ASSY.—master cylinder to combination valve, front (prior to serial no. 6V100878)
2	AR	AR	**3696822**	TUBE ASSY.—tee, master cylinder to front brake (25' CTL) (w/2-9424954 nuts) (eff. w/serial no. 6V100878) (repl. 2008650)
3	AR	AR	**8884945**	TUBE ASSY.—master cylinder to rear brake (25' CTL) (w/2-137397 nuts & 1-9424955 nut) (eff. w/serial no. 6V100878) (repl. 2008648)
3	1	1	**698252**	TUBE ASSY.—master cylinder to combination valve, rear (prior to serial no. 6V100878)
4	1	1	**693876**	TUBE ASSY.—combination valve to RH front brake (prior to serial no. 5V100013)
4	1	1	**797709**	TUBE ASSY.—combination valve to RH front brake (eff. w/serial no. 5V100013) (ref. only) (prior to serial no. 6V100878)
4	AR	AR	**3696822**	TUBE ASSY.—tee to union RH front brake (25' CTL) (w/2-142431 nuts) (eff. w/serial no. 6V100878) (repl. 2008647)
5	1	1	**693875**	TUBE ASSY.—combination valve to LH front brake (prior to serial no. 5V100013)
5	1	1	**797711**	TUBE ASSY.—combination valve to LH front brake (eff. w/serial no. 5V100013) (ref. only) (prior to serial no. 6V100878)
5	AR	AR	**724548**	TUBE ASSY.—tee to LH front brake hose (25' CTL) (eff. w/serial no. 6V100878) (repl. 2008666)
6	1	1	**693868**	TUBE ASSY.—combination valve to rear brake frame tee, front
7	1	1	**693877**	TUBE ASSY.—combination valve to RH front brake crossover (First Design)
7	1	1	—	TUBE ASSY.—combination valve to RH front brake crossover (3/16 O.D. x .028)(ref. 718132) (Second Design) (procure locally)
8	2	2	**334961**	YOKE—hose to bracket, front (or spring)
9	2	2	**231343**	WASHER—hose to front bracket (or gasket) (.448 I.D. x .69 O.D.)
10	2	2	**389957**	BRACKET—support, hose (prior to serial no. 5V100013)
10	2	2	**550212**	BRACKET—support, hose (eff. w/serial no. 5V100013)
11	1	1	**2436832**	SPACER—clip
12	1	1	**442335**	UNION—front brake tube to crossover tube
—	2	2	**3834560**	SPACER—clip to frame (eff. w/serial no. 5V100013)
—	2	2	**142431**	ENDS—tube (w/718132, 797709, 797711)
—	AR	AR	**3996822**	TUBE—combination valve to front brake (CTL) (repl. 797709, 797711)



4.030 LINES – REAR HYDRAULIC BRAKE

4P-2005

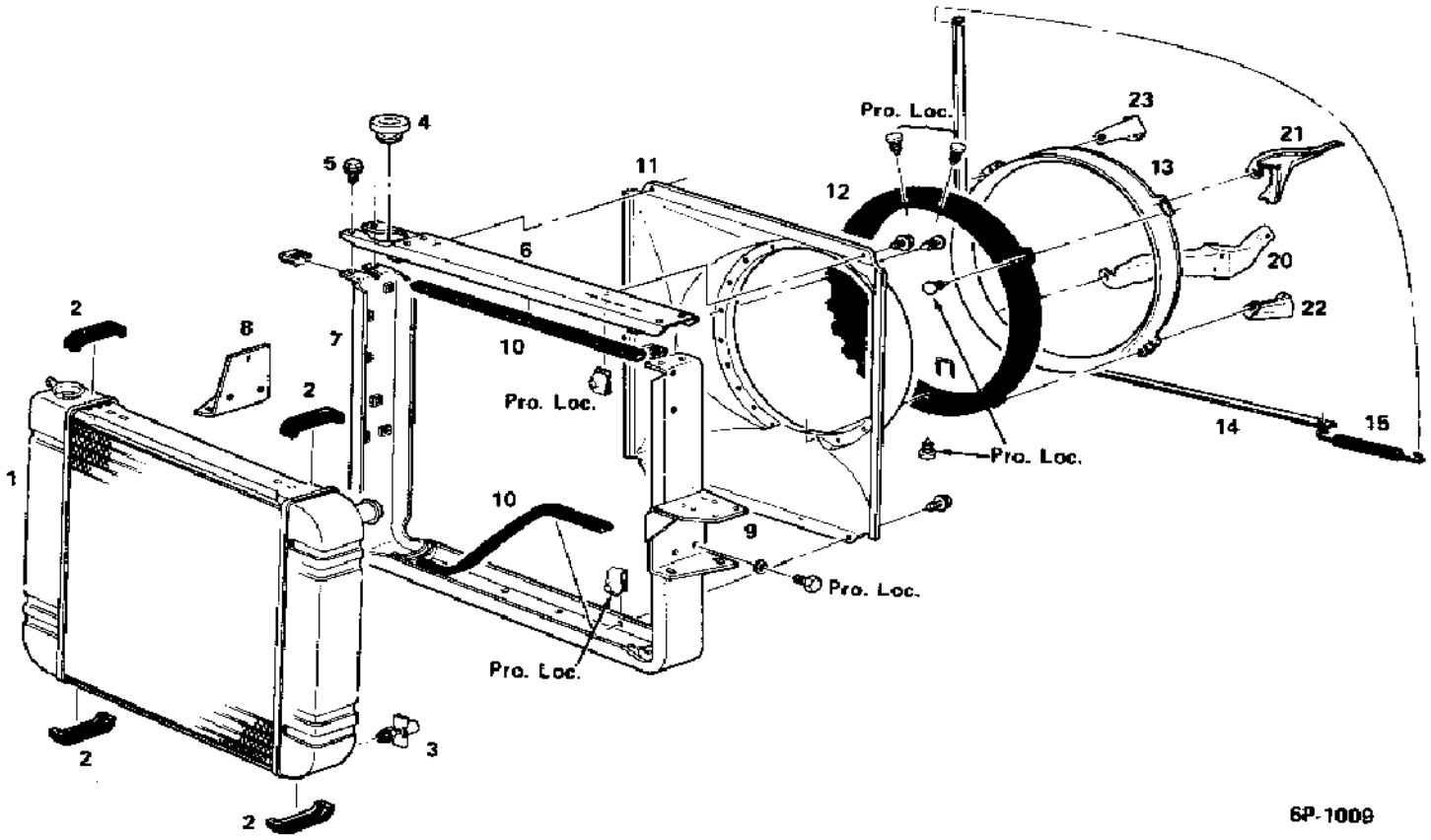
4.030 LINES — REAR HYDRAULIC BRAKE

KEY	230	260	PART NUMBER	
1	2	2	**9757643**	HOSE ASSY.—brake, rear (w/sleeve) (repl. 9755790)
2	2	2	**693869**	TUBE ASSY.—rear brake LH front and RH rear (prior to serial no. 4V101024)
3	2	2	**693870**	TUBE ASSY.—rear brake RH front and LH rear (prior to serial no. 4V101024)
3	AR	AR	**3696822**	TUBE ASSY.—rear brake front and rear (25 ft. long) (CTL) (also use 142431 nuts) (eff. w/serial no. 4V101024)
4	1	1	**693874**	TUBE ASSY.—rear brake frame tee to hose and sleeve, RH (prior to 1975)
4	AR	AR	**3696822**	TUBE ASSY.—rear brake frame tee to hose & sleeve, RH & LH, also use 2-142431 nuts (CTL, 25 ft. long) (eff. w/1975)
5	1	1	**693873**	TUBE ASSY.—rear brake frame tee to hose and sleeve, LH (prior to 1975)
6	AR	AR	**8884945**	TUBE ASSY.—combination valve to rear brake frame tee, & rear brake intermediate (25'lg. CTL) (also use 2-142431 nuts)
6	AR	AR	**698252**	TUBE ASSY.—combination valve to rear brake master cylinder (w/2-137397-nuts) (eff. w/1977)
6	AR	AR	**698251**	TUBE ASSY.—combination valve to front brake master cylinder (w/2-137397-nuts) (eff. w/1977)
7	4	4	**701271**	BRACKET—support, rear brake hose
8	4	4	**334961**	YOKE—hose to bracket, rear (or spring)
9	4	4	—	CLIP—tube, front and rear (3/16 x 1/4 closed type) (procure locally) (ref. 130520)
10	8	8	**2436162**	WASHER—bolt, bracket to rear suspension control assembly (.344 I.D. x .625 O.D.)
11	4	5	**2436161**	WASHER—bolt, clip and spacer to side bolt (.281 I.D. x .500 O.D.)
12	4	5	**3834560**	SPACER—clip (steel)
13	2	2	**442336**	UNION—intermediate tube to front and rear tube (1/4—7/16—24 brass)
14	1	1	—	TEE—rear brake frame (3 way) (1/4 tubing) (prior to 1975) (procure locally)
14	1	1	**350433**	TEE—rear brake frame (3 way) (eff. w/1975)
—	2	2	**NPN**	BRACKET—support, brake tube tee (used w/350433 tee)(ref 790154) (Make loc)
—	2	2	**1236004**	VALVE ASSY.—brake combination (eff. w/1977) (prior to 1978)
	2	2	**1257169**	VALVE ASSY.—brake combination (1978)
—	1	1	**409494**	BRACKET—brake combination valve to frame (eff. w/1977)
—	1	1	—	TUBE ASSY.—front brake combination valve to union RH front brake (3/16" O.D. X .028) (procure locally) (ref. 718132) (eff. w/1977)
—	3	3	—	CLIP—master cylinder to front & rear brake tube (procure locally) (eff. w/1977)
—	1	1	**693868**	TUBE ASSY.—rear combination valve intermediate (eff. w/1977)
—	1	1	**3996822**	TUBE ASSY.—combination valve to LH front brake hose also use 2-142431 nuts (ctl. 25 ft. long) (eff. w/1977)
—	4	4	—	BOLT—bracket to frame (5/16—18 x 1 1/4, 300M) (procure locally)
—	2	2	**9418901**	SCREW—clip to side rail
—	4	4	**9417267**	SCREW—clip to rear suspension control arm (10-24 x 3/4)

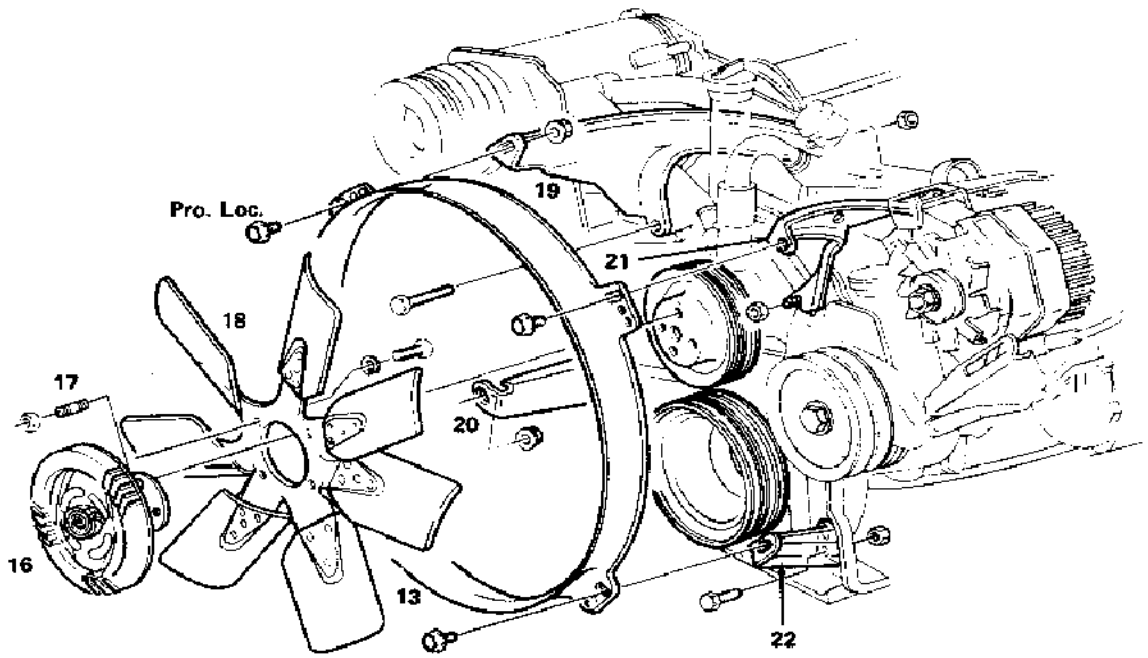
NOTES

LIST OF SUB GROUPS

Name	Group No.
CORE, FAN, SHROUD & MOUNTING — RADIATOR	6.002
HOSES, CLAMPS AND STRAP — WATER	6.016
PUMP — WATER	6.012
RESERVOIR — RADIATOR OVERFLOW	6.010



6.002 RADIATOR MOUNTING



6.002 FAN & DRIVE

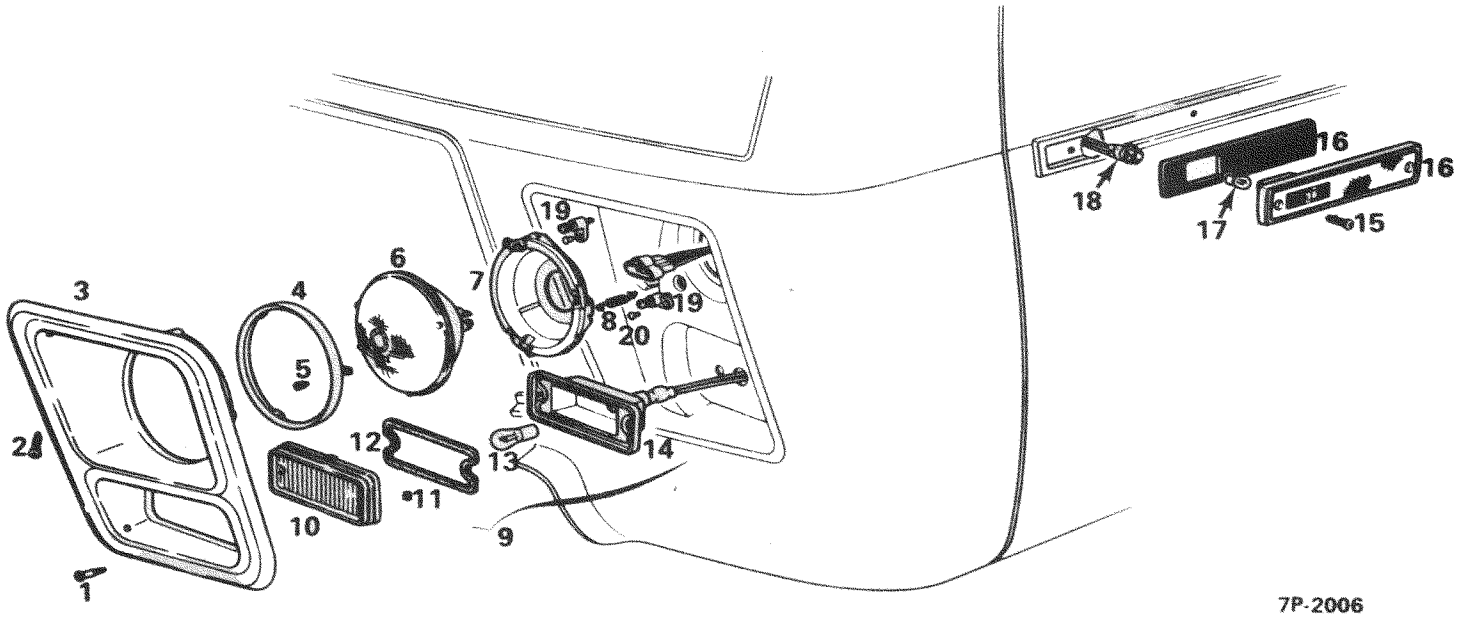
KEY	230	260	PART NUMBER	
			6.002 RADIATOR CORE, FAN, SHROUD & MOUNTING	
1	1	1	**3035237**	CORE ASSY.—radiator (repl. 3025926)
2	4	4	**3901449**	PAD—mounting, radiator
3	1	1	**9427524**	COCK ASSY.—drain, radiator
4	1	1	**6410619**	CAP ASSY.—filler, radiator (pkg.)
5	8	8	**9424877**	BOLT—lower, support to upper channel and shroud (repl. 3846202) (5/16-18 x 3/4, 300M)
6	1	1	**689878**	CHANNEL ASSY.—upper radiator support
7	1	1	**691084**	SUPPORT ASSY.—lower, radiator
8	1	1	**691087**	BRACKET—mounting, radiator (RH)
9	1	1	**699288**	BRACKET—support radiator (LH) (used w/704386 comp.)
9	1	1	**795261**	BRACKET—support to radiator (LH) (w/717683, 795622 comp.) (repl. 716915) (prior to serial no. 6V100878)
9	—	1	**2008184**	BRACKET—support to radiator (LH) (eff. w/serial no. 6V100878)
10	2	2	**391294**	SEAL—radiator upper and lower
11	1	1	**691841**	SHROUD—fan, radiator (non-metalic) (w/413610, 416452, 417794, 418694 engine)
11	1	1	**2016954**	SHROUD ASSY.—fan, radiator (eff. w/interm. 1977)(w/556626, 556627 engine)
12	1	1	**410807**	SEAL—fan, shroud to venturi ring
13	1	1	**410958**	RING—venturi, radiator fan
14	1	1	**411391**	STRAP—retainer, fan shroud seal
15	1	1	**401170**	SPRING—strap, fan shroud seat
16	1	1	**550528**	CLUTCH ASSY.—fan (Motorhome) (prior to 1975) (w/413610, 416452, 417794, 418694 engine)(repl. 408228)
16	1	1	**550528**	CLUTCH ASSY.—fan (Motorhome) (eff. w/1975) (w/413610, 416542, 417794, 418694 engine)
16	1	1	**724457**	CLUTCH ASSY.—fan (Transmode) (prior to serial no. 6V100878/w/RPO VQV)
16	1	1	**550528**	CLUTCH ASSY.—fan (Transmode) (eff. w/serial no. 6V100878) (STD)
16	1	1	**724457**	CLUTCH ASSY.—fan (Motorhome) (eff. w/interm. of 1977) (w/556626, 556627 engine)
17	4	4	**402720**	STUD—fan clutch to pulley
18	1	1	**407999**	BLADE ASSY.—fan
19	1	1	**411372**	BRACKET—upper, venturi ring (RH) (w/air cond.)
20	1	1	**697774**	BRACKET—lower, venturi ring (RH)
21	1	1	**419638**	BRACKET—upper, venturi ring (LH)(repl. 411383)
22	1	1	**411385**	BRACKET—lower, venturi ring (LH)
23	1	1	**700875**	BRACKET—upper, venturi ring (RH) (w/o air cond.)
—	1	1	**358375**	PROBE ASSY.—radiator tank, low coolant (for module see group 7.042)
			6.010 RESERVOIR — RADIATOR OVERFLOW	
—	1	1	**6273778**	RESERVOIR ASSY.—radiator overflow (First Design)
—	1	1	**337846**	RECOVERY TANK—coolant (Second Design)
—	1	1	**325653**	BRACKET—mounting, radiator reservoir
—	1	1	**486546**	CAP—radiator reservoir (First Design)
—	1	1	**1497193**	CAP—radiator reservoir (Second Design) (1496024 optional)
—	1	1	**358375**	PROBE ASSY.—low coolant level sensor
			6.012 PUMP — WATER	
—	1	1	**231887**	PUMP ASSY.—water (eff. w/serial no. 5V100472) (413610, 416542, 417794, 418694 engine)
—	1	1	**231462**	PUMP ASSY.—water pkg. (prior to serial no. 5V100472) (413610, 416542, 417794, 418694 engine)
—	1	1	**556283**	PUMP—ASSY.—water (eff. w/interm. of 1977) (w/556626, 556627, 561032, 561033 engine)
—	1	1	**9421749**	PLUG—water pump (w/556283 pump)
—	4	4	—	BOLT—body to cover (procure locally)
—	1	1	**410791**	GASKET—body to cover
—	1	1	**908108**	BEARING ASSY.—water pump
—	1	1	**583095**	SLINGER—water pump bearing
—	1	1	**400912**	SEAL ASSY.—water pump (w/231462 pump)
—	1	1	**550169**	SEAL ASSY.—water pump (opt. 550168) (w/231887 pump)
—	1	1	**404563**	IMPELLER—water pump (w/231462 pump)
—	1	1	**NS**	IMPELLER—water pump (w/231887 pump) (ref. 550171)

KEY	230	260	PART NUMBER	
			6.012 PUMP — WATER (Cont.)	
—	1	1	**399394**	HUB—fan and water pump pulley (repl. 587263)
—	1	1	**409807**	PULLEY ASSY.—water pump and fan (prior to 1978)
—	1	1	**2025924**	PULLEY ASSY.—water pump and fan (w/RPO L04) (1978)
—	1	1	**404561**	NIPPLE—heater hose to water pump
—	1	1	**404561**	NIPPLE—by-pass hose to water pump
			6.016 WATER HOSES, CLAMPS AND STRAP	
—	2	2	—	CLAMP—hose, radiator inlet (procure locally) (ref. 9411656)
—	2	2	**274765**	CLAMP—hose, radiator outlet (upper & lower) (procure locally)
—	2	2	**9414420**	CLAMP—hose, radiator to reservoir
—	1	1	**3786276**	CLAMP—hose to radiator, at radiator and reservoir
—	1	1	**651978**	CLIP—coolant recovery tank hose & radiator overflow hose to radiator support
—	AR	AR	**9432963**	HOSE—coolant recovery (3/8" I.D. x 24' long, CTL) (repl. 3747666)
—	1	1	**689921**	HOSE—lower radiator (outlet)(w/413610, 416542, 417794, 418694 engine)
—	1	1	**689922**	HOSE—upper, radiator (inlet) (w/413610, 416542, 417794, 418694 engine)
—	1	1	**2015465**	HOSE—lower, radiator (outlet) (w/403 engine) (w/556626, 556627, 561032, 561033 engine)
—	1	1	**2015466**	HOSE—upper, radiator (inlet) (w/403 engine) (w/556626, 556627, 561032, 561033 engine)
—	AR	AR	—	HOSE—radiator to reservoir (72 inches CTL) coolant recovery tank hose (w/486546) (procure locally) (ref. 6264430)
—	2	2	**676543**	STRAP—radiator hose
—	1	1	**2006646**	BELT & HOSE KIT—driver convenience (emergency)

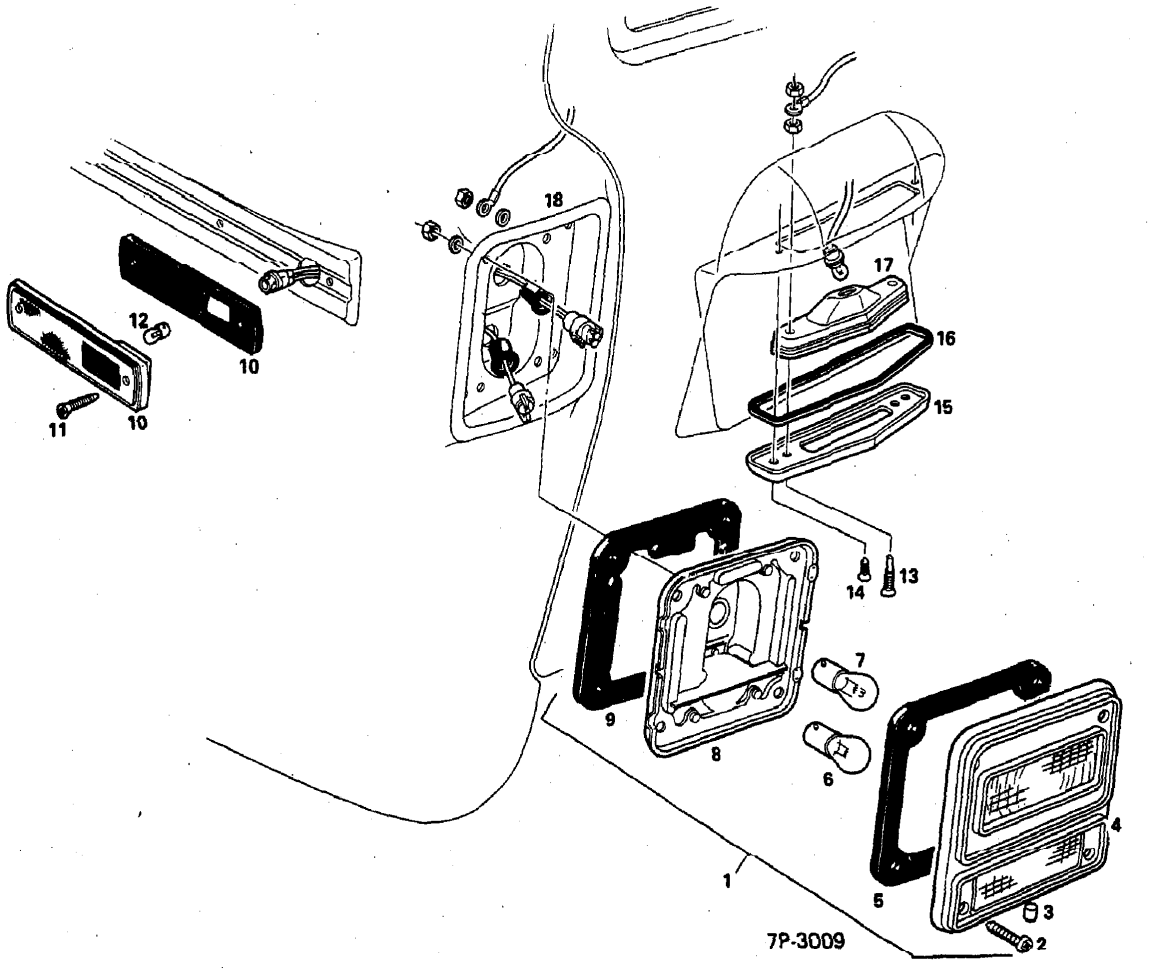
LIST OF SUB GROUPS

Name	Group No.
ANTENNA — RADIO	7.037
BREAKERS — CIRCUIT	7.078
CLUSTER ASSEMBLY — INSTRUMENT	7.042
COIL — IGNITION	7.038
CONNECTORS — WIRING	7.091
CRUISE CONTROL — SPEED	7.074
DISTRIBUTOR ASSEMBLY	7.031
ELECTRICAL, CLOCKS, SWITCHES	7.078H
GENERATOR — 80 AMP DELCOTRON	7.028A
GENERATOR — 145 AMP DELCOTRON	7.028H
HORN — ELECTRIC	7.076
LAMP — HEAD, PARK, DIRECTIONAL SIGNAL AND FRONT SIDE MARKER	7.001
LAMP — STOP,TAIL,BACK-UP,REAR SIDE MARKER AND LICENSE PLATE	7.003
LAMP — ENGINE COMPARTMENT	7.004
LAMP — MARKER	7.013
LAMP — DOME AND SPEAKER	7.020
LAMP — INSTRUMENTS AND TELL TALE	7.045
MOTOR — STARTING	7.025
MOUNTING — BATTERY	7.085
MOUNTING — GENERATOR	7.029
RADIO — AM/FM MONO W/FOUR SPEAKERS	7.036
RADIO — AM/FM W/FOUR SPEAKERS	7.032
RADIO — AM/FM W/SIX SPEAKERS	7.032H
RADIO — AM/FM W/STEREO TAPE PLAYER W/FOUR SPEAKERS	7.033
RADIO — AM/FM W/STEREO TAPE PLAYER, W/SIX SPEAKERS	7.033H
RADIO — AM/STEREO TAPE PLAYER W/FOUR SPEAKERS	7.035
RADIO — AM W/FOUR SPEAKERS	7.034
RELAYS	7.080
SENDING UNIT — HOLDING TANK	7.050
SOLENOID — STARTING MOTOR	7.026
SPEEDOMETER AND DRIVE	7.043
SWITCH — DIRECTIONAL LAMP	7.072
SWITCHES — MISCELLANEOUS	7.070
WIRING — (INCL. WIRING KIT ELE. RECEPTACLE)	7.090

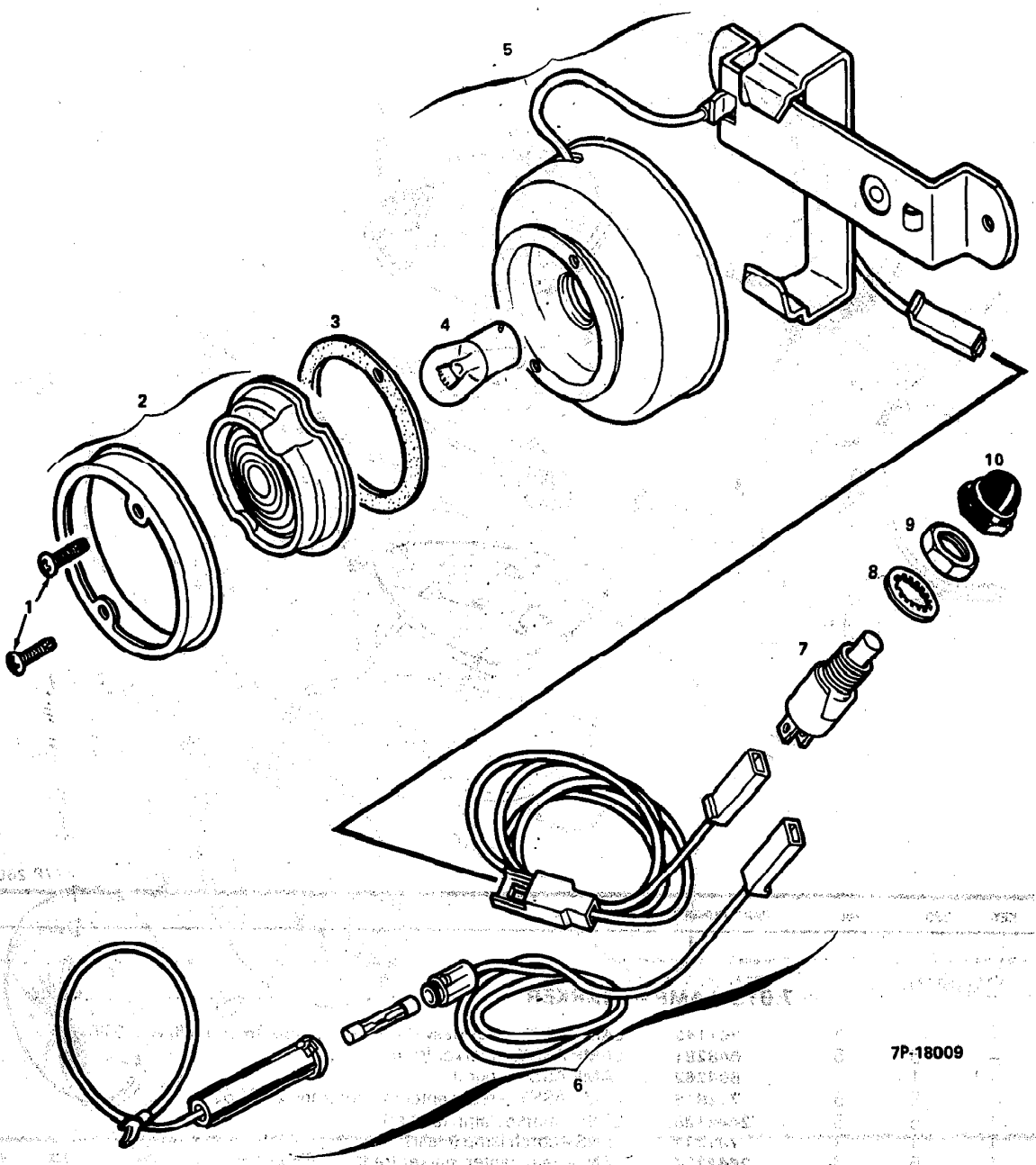
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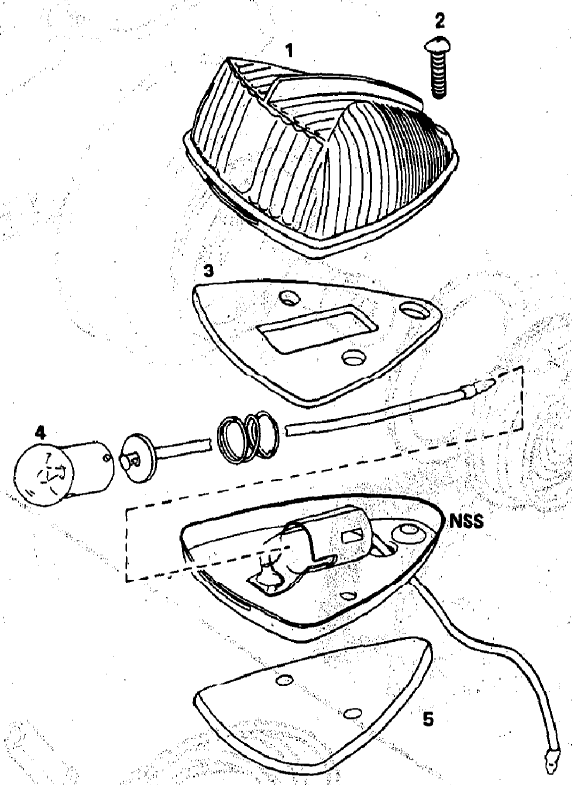
KEY	230	260	PART NUMBER	
				7.001 LAMP — HEAD, PARK, DIRECTIONAL SIGNAL AND FRONT SIDE MARKER
1	4	4	**5959089**	SCREW—direction signal and parking lamp (No. 8-32 x 1-5/64 pan head cross rec.)
2	8	8	—	SCREW—headlamp bezel (No. 8-18 x 1-1/4 oval head cross rec.) (procure locally)
3	1	1	**696186**	BEZEL—headlamp RH
3	1	1	**696187**	BEZEL—headlamp LH
4	2	2	**5952000**	RING—retaining, headlamp sealed beam (repl. 5961888)
5	6	6	**5947955**	SCREW—sealed beam retaining ring (No. 8-32 x 3/32 round head cross rec.) (repl. 5959530)
6	2	2	**5962548**	BEAM ASSY.—sealed, headlamp
7	1	1	**5961886**	RING—mounting, sealed beam RH
7	1	1	**5961887**	RING—mounting, sealed beam LH
8	2	2	**496096**	SPRING—retaining, headlamp (repl. 480773)
9	2	2	**916558**	LAMP ASSY.—directional signal and parking
10	2	2	**5959160**	LENS—directional signal and parking lamp
11	2	2	**5951990**	WICK—drain, directional signal and parking lamp
12	2	2	**5959131**	GASKET—lens, directional signal and parking lamp
13	2	2	**9428902**	BULB—directional signal and parking (12-16V, 32CP)
14	2	2	**NS**	HOUSING—directional signal and parking lamp (not serviced)
15	4	4	—	SCREW—front side marker lamp (No. 6-32 x 1 pan head cross rec.) (procure locally) (prior to Serial No. 6V100878)
15	4	4	—	SCREW—front side marker lamp (No. 6-20 x 5/8 pan head cross rec.) (procure locally)(eff. w/Serial No. 6V100878)
16	2	2	**695499**	LAMP ASSY.—front marker side (SOA)
17	2	2	**9421330**	BULB—front side marker lamp (12-16V, 2CP)
18	1	1	**6298886**	WIRE ASSY.—front side marker lamp (incl. socket) (SOA)
19	4	4	**5964500**	BRACKET—headlamp
20	8	8	**683102**	RIVET—headlamp bracket
—	4	4	**NPN**	NUT—jack, front side marker lamp (ref. 701165) (procure locally)
—	AR	AR	**9798363**	GROMMET—fwd. lamp wrg. harness to dash panel (1.00 I.D. x 1.46 O.D.)



KEY	230	260	PART NUMBER	
				7.003 LAMP — STOP, TAIL, BACK-UP, REAR SIDE MARKER AND LICENSE PLATE
1	2	2	**911255**	LAMP ASSY.—stop, tail and back-up
2	8	8	**5959383**	SCREW—mounting, stop, tail, back-up lamp (# 8-32-UNC-2A-thd.)
3	2	2	—	WICK—drain, stop, tail, back-up lamp (procure locally)
4	2	2	**5962558**	LENS ASSY.—stop, tail, back-up lamp (SOA)
5	2	2	**5962563**	GASKET—lens, stop, tail, back-up lamp
6	2	2	—	BULB—back-up lamp 12-16V, 32CP (procure locally)
7	2	2	—	BULB—stop and tail lamp 12-16V, 32-3CP (procure locally)
8	2	2	**NS**	HOUSING—stop, tail and back-up lamp
9	2	2	**5962564**	GASKET—mounting, stop, tail and back-up lamp
10	2	2	**695498**	LAMP ASSY.—marker, rear (SOA)
11	8	8	—	SCREW—rear marker lamp No. 6-32 x 1 pan hd. cross rec. (procure locally) (prior to Serial No. 6V100878)
11	8	8	—	SCREW—rear marker lamp (No. 6-20 x 5/8 pan hd. cross rec.) (procure locally) (eff. w/Serial No. 6V100878)
12	2	2	**9421330**	BULB—rear marker lamp 12-16V, 2CP
13	2	2	**157166**	SCREW—license plate lamp No. 10-32 x 3/4 ov. hd. cross rec.
14	2	2	—	SCREW—license plate lamp No. 10-32 x 1 1/2 ov. hd. cross rec. (procure locally)
15	1	1	**696144**	BRACKET—license plate lamp
16	1	1	**696145**	SEAL—license plate lamp
17	1	1	**913060**	LAMP ASSY.—rear license plate (SOA) (repl. 899290)
18	1	1	**3970773**	BEZEL—LH, stop lamp
18	1	1	**3970774**	BEZEL—RH, stop lamp
—	1	1	**3699368**	SLEEVE—license plate lamp
—	1	1	**3863558**	WASHER—spring, license plate lamp anti-rattle

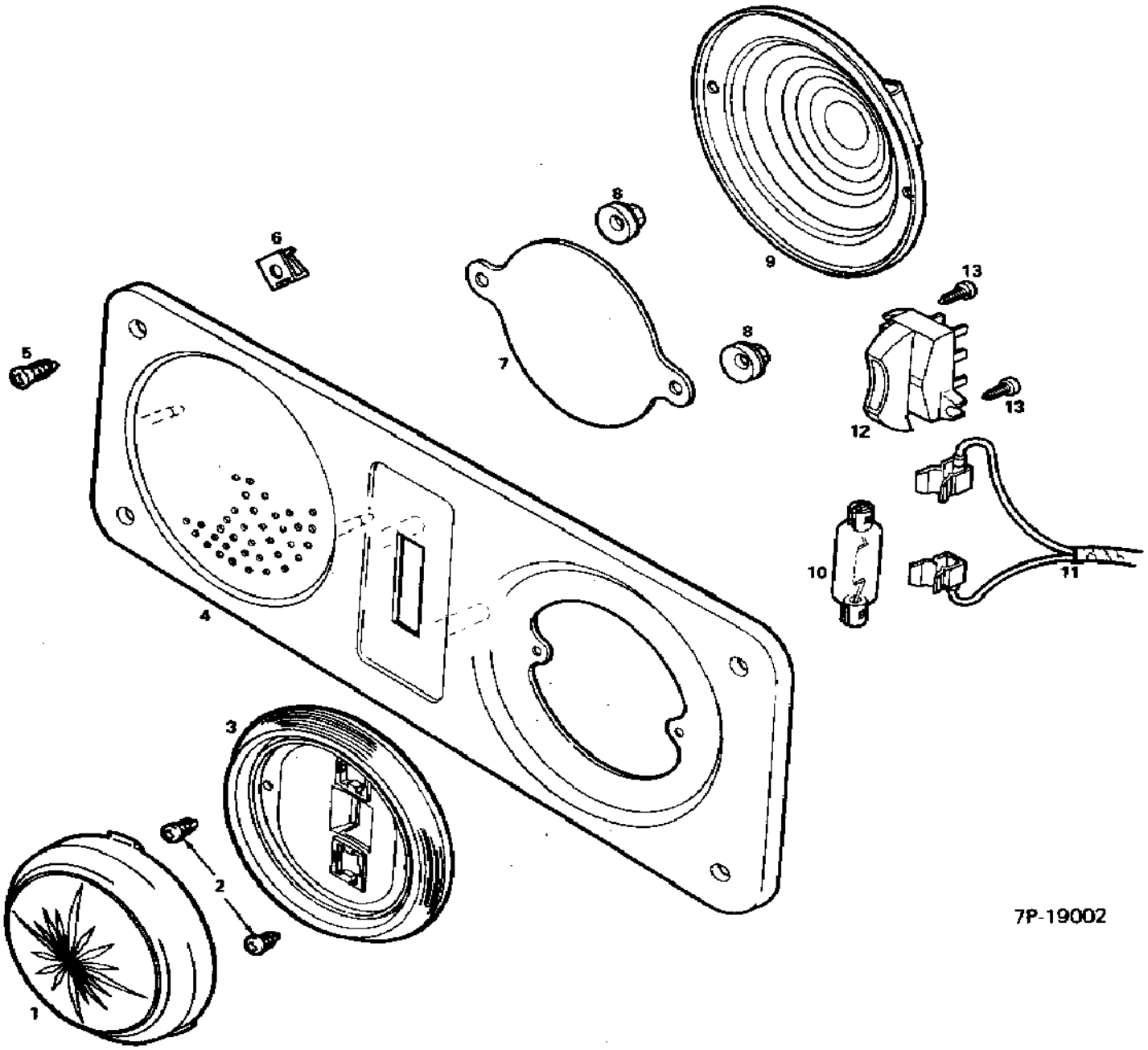


KEY	230	260	PART NUMBER	
				7.004 LAMP — ENGINE COMPARTMENT
–	1	1	**705450**	LAMP ASSY.—engine compartment
1	1	1	—	SCREW—lens. (No. 10-16 x 1/2 pan head) (procure locally)
2	1	1	**708351**	LENS ASSY.—lamp (S0A)
3	1	1	**708352**	GASKET—lamp lens
4	1	1	—	BULB—lamp (procure locally)
5	1	1	**NS**	HOUSING AND BRACKET ASSY.—lamp
6	1	1	—	WIRE ASSY.—engine compartment (see group 7.090)
7	1	1	**704885**	SWITCH ASSY.—door
8	1	1	—	LOCKWASHER—door switch (1/2 internal-tooth) (procure locally)
9	1	1	—	NUT—door switch (part of door switch) (procure locally)
10	1	1	**683653**	SEAL—door switch



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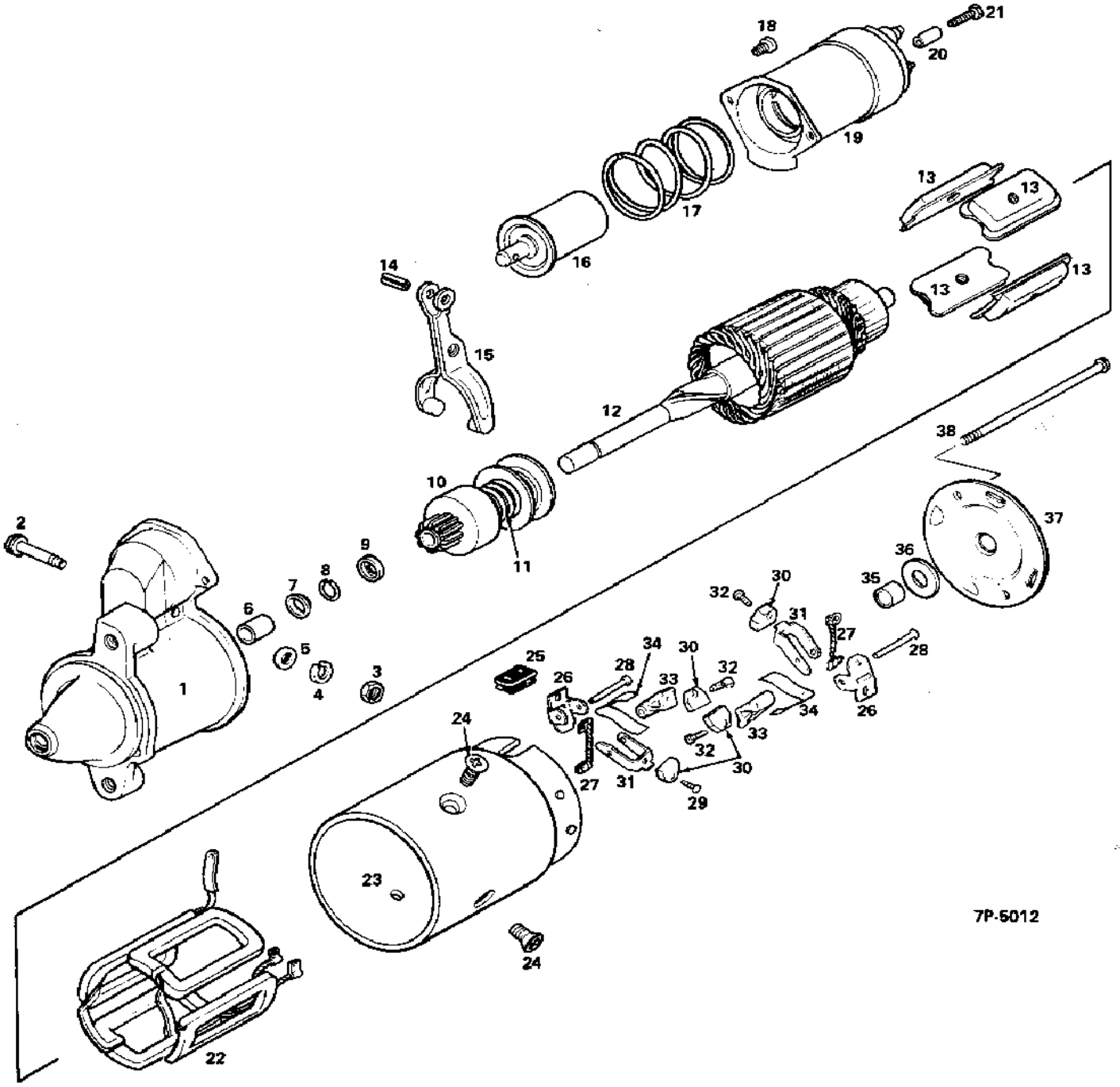
KEY	230	260	PART NUMBER	
			7.013 LAMP — MARKER	
—	—	2	**791143**	LAMP ASSY.—courtesy (LPG/gen. compartment) (eff. w/1975)
—	5	5	**648281**	LAMP ASSY.—marker front
—	1	1	**694262**	LAMP ASSY.—porch
—	5	5	**712815**	LAMP ASSY.—rear center marker (repl. 2496502)
1	5	5	**2444125**	LENS—marker lamp (amber)
1	1	1	**701211**	LENS—porch lamp (clear)
1	5	5	**2444124**	LENS—rear center marker (red)
2	AR	AR	—	SCREW—lens, front marker & porch (8-32 x 3/8) (procure locally)
2	10	10	—	SCREW—lens, rear center marker (8-32 x 9/16) (procure locally)
3	AR	AR	**2444123**	GASKET—lens (prior to 1975)
3	—	1	**2444123**	GASKET—lens (eff. w/1975) (repl. 797256)
4	AR	AR	**142450**	BULB—12-16V, 4CP No. 67
5	1	1	**797255**	GASKET—body
—	2	2	**2299512**	RIVNUT—screw, front and rear center marker lamp mounting
—	2	2	**2265051**	RIVNUT—screw, porch lamp mounting
—	—	1	**2962448**	CONNECTOR—body (eff. w/1975 prior to 1978) (repl. 2962793) (w/out locking tab)
—	—	1	**2977253**	CONNECTOR—body (eff. w/1978) (w/locking tab)
—	—	4	**799378**	SLEEVE ASSY.—courtesy lamp, screw thread nut (w/ZEO 6584) (repl. 791804)



KEY	230	260	PART NUMBER	

7.020 LAMP — DOME AND SPEAKER

1	2	2	**8732777**	LENS—dome lamp (prior to 1978)
1	2	2	**20013679**	LENS—dome lamp (1978)
2	4	4	—	SCREW—dome lamp reflector No. 6-20 x 1/2 pan hd. cross rec. (procure locally)
3	2	2	**8732779**	REFLECTOR—dome lamp (prior to 1978)
3	2	2	**20030351**	REFLECTER—dome lamp (1978)
4	2	2	**694050**	PANEL—dome lamp and speaker
5	8	8	—	SCREW—mounting, panel No. 8-18 x 7/8 ov. hd. cross rec. (procure locally)
6	8	8	—	NUT—panel mounting screw No. 8-18 clip type (procure locally)
7	2	2	**699019**	COVER—speaker hole (w/out radio)
8	4	4	**9419761**	NUT—hole cover 1/8 dia. stud type stamped skw. (procure locally)
9	2	2	**9341561**	SPEAKER—radio
10	2	2	**9431808**	BULB—dome lamp No. 211
11	2	2	**8910940**	HARNESS—front roof wiring
12	2	2	**1386691**	SWITCH—dome lamp
13	4	4	—	SCREW—dome lamp switch (ref. 9414714) (#8-18 x 3/4)

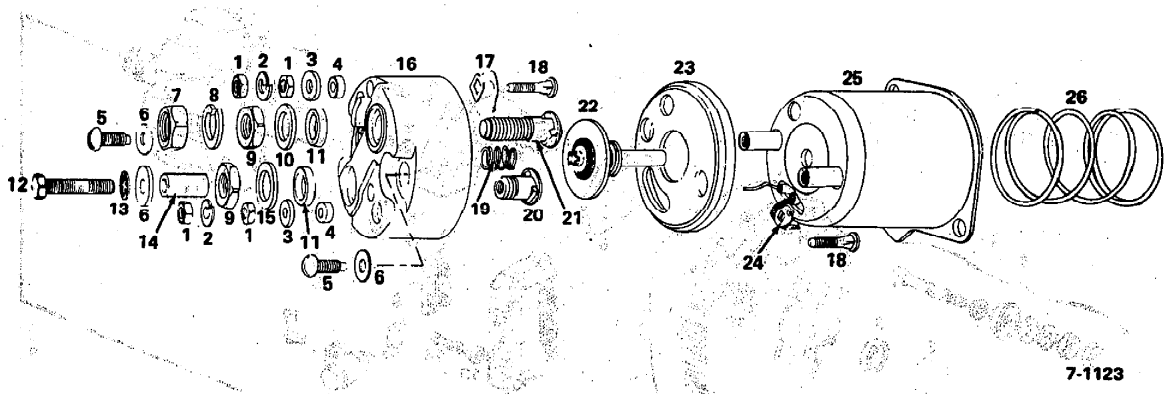


7.025 MOTOR – STARTING

7.025 MOTOR — STARTING

KEY	230	260	PART NUMBER	
—	1	1	**1108522**	MOTOR ASSY.—starting (repl. 1108352) (prior to 1975) (ref. only) (w/413610, 416542, 417794, 418694 engine)
—	1	1	**1108761**	MOTOR ASSY.—starting (eff. w/1975) (repl. 1108522) (ref. only) (w/413610, 416542, 417794, 418694 engine)
—	1	1	**1109027**	MOTOR ASSY.—starting (repl. 1108522, 1108761 & 1108795) (w/413610, 416542, 417794, 418694, 556626 & 556627 engine)
—	1	1	**1108795**	MOTOR ASSY.—starting (eff. w/interm. 1977) (w/556626, 556627 engine) (ref. only)
—	1	1	**1109069**	MOTOR ASSY.—starting (eff. w/1978) (w/561032, 561033 engine)
1	1	1	**1969357**	HOUSING—drive
2	1	1	**1932197**	STUD—shift lever
3	1	1	—	NUT—H 5/16-18 (procure locally)
4	1	1	—	WASHER—lock 5/16 (procure locally)
5	1	1	—	WASHER—flat 5/16 (procure locally)
6	1	1	**1932190**	BUSHING—drive
7	1	1	**1927849**	COLLAR—stop DE
8	1	1	**1927848**	RING—stop, DE
9	1	1	**1927850**	COLLAR—thrust DE
10	1	1	**1954842**	DRIVE—starting motor (w/413610, 416542, 417794, 418694 engine)
10	1	1	**1875687**	DRIVE—starting motor (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
11	1	1	**1932196**	SPRING—drive
12	1	1	**1970548**	ARMATURE
13	4	4	**1931129**	SHOE—pole (w/1108352 motor assy.)
13	4	4	**810601**	SHOE—pole (w/1108522, 1108761 & 1108975 motor assy.)
14	1	1	**456652**	PIN—shift lever (repl. 455106) (w/1108522, 1108761, 1109027 motor assy.)
14	1	1	**1894321**	PIN—shift lever (w/1109069 motor assy.)
15	1	1	**1951567**	LEVER—shift (w/1108352, 1108761 & 1108795 motor assy.)
15	1	1	**801433**	LEVER—shift (w/1108522 motor assy.)
16	1	1	**1941113**	PLUNGER
17	1	1	**1958679**	SPRING—plunger return
18	1	1	—	SCREW—solenoid mounting (1/4-20 x 1/2 fill. cross rec. hd.) (procure locally)
19	1	1	**1114458**	SOLENOID—(see group 7.026) (repl. 1114356)
20	1	1	—	CONNECTOR—solenoid (w/1114356 solenoid) (ref. 1963519)
21	1	1	—	SCREW—solenoid (over No. 10-32 x 6/16 rd. hd.) (procure locally)
22	1	1	**1965730**	COIL—field (w/1108522 & 1108352 assy.)
22	1	1	**1877306**	COIL ASSY.—field.(w/1108761, 1108795 assy.)
23	1	1	**NS**	HOUSING—
24	4	4	**1970469**	SCREW—pole shoe (3/8-24-UNF-2A-thd.)
24	4	4	**1948396**	SCREW—shoe pole (w/1109069 motor assy.)
25	1	1	**1965047**	GROMMET—field frame (w/1108352 assy.)
25	1	1	**1846097**	GROMMET—field frame (w/1108522, 1108761 & 1108975 motor assy.) (.75 O.D.)
26	2	2	**1928015**	KIT—support, brush holder (supports not serviced separately) (w/413610, 416542, 417794, 418694 engine)
26	2	2	**1918015**	KIT—support, brush holder (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
27	2	2	**1960864**	LEAD—brush ground (part of 1918015 & 1928015 kit)
28	2	2	**1966923**	PIN—brush holder (part of 1918015 & 1928015 kit)
29	4	4	—	SCREW—brush ground (procure locally)
30	4	4	**1946400**	BRUSH—(repl. 1906945)
31	2	2	**1940477**	HOLDER—brush ground
32	4	4	—	SCREW—brush insulator (procure locally)
33	2	2	**1926618**	HOLDER—brush insulator
34	2	2	**1926622**	SPRING—brush
35	1	1	**810620**	BUSHING—starting motor frame
36	1	1	**818265**	WASHER—brush CE
37	1	1	**1928966**	FRAME—CE (w/1108761, 1108795, & 1109027 motor assy.)
37	1	1	**1974157**	FRAME—CE (w/1109069 motor assy.)
38	2	2	**1939970**	BOLT—thru (1/4-20-UNF-2A-thd.)
—	1	1	* **809593**	PIN—dowel DE
—	1	1	**1970988**	WASHER—spring, plunger retainer (.310 I.D. x .56 O.D.)
—	1	1	**1904436**	LOCKWIRE—drive

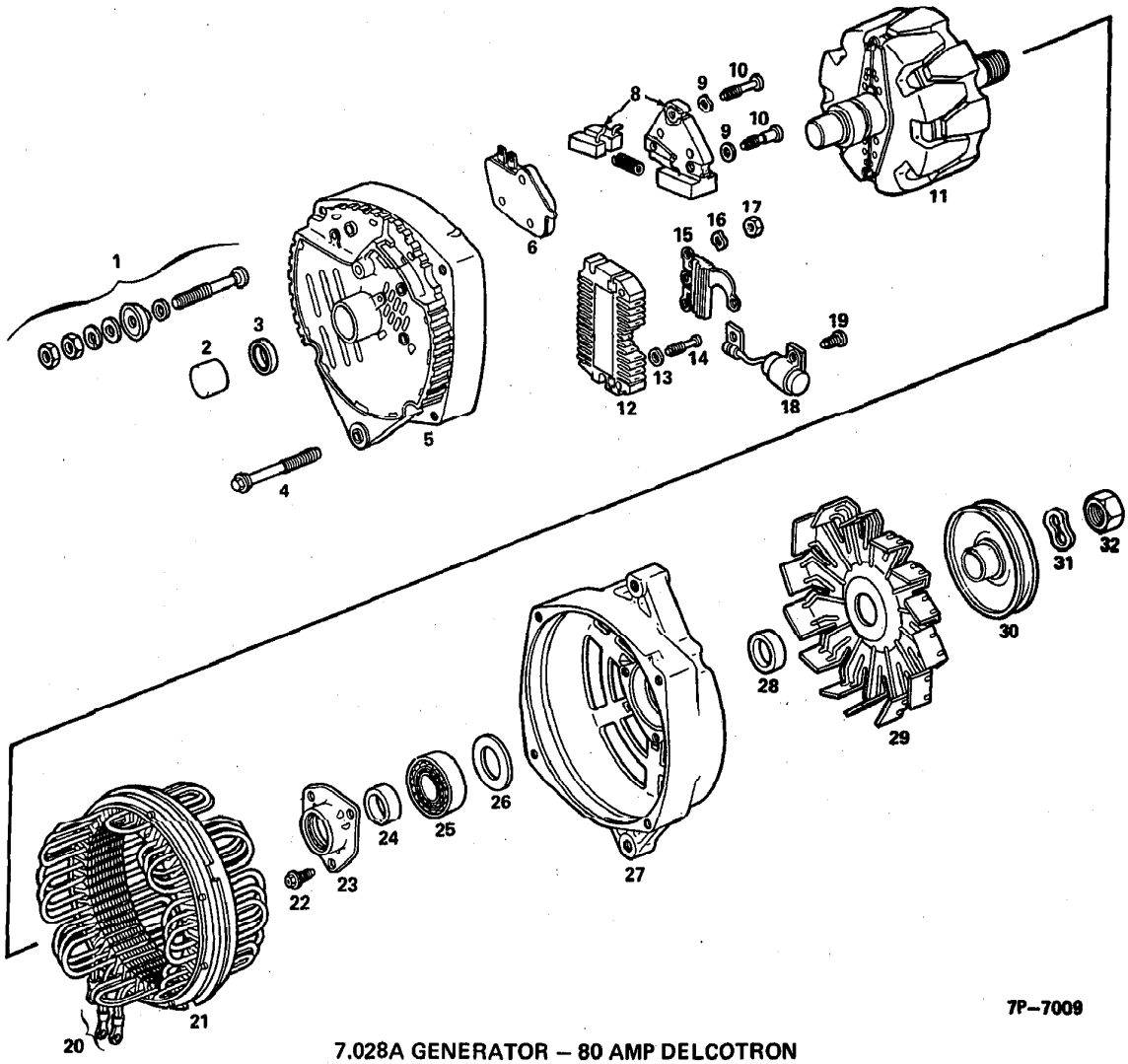
NOTES



KEY	230	260	PART NUMBER	

7.026 SOLENOID — STARTING MOTOR

—	1	1	**1114356**	SOLENOID ASSY.—starting motor (ref. only) (first design).
—	1	1	**1114458**	SOLENOID ASSY.—starting motor (second design) (repl. 1114356)
1	4	4	**NPN**	NUT—motor terminal stud (No. 8-32)
2	2	2	**138530**	WASHER—lock, terminal (No. 8) (procure locally)
3	2	2	**034896**	WASHER—terminal
4	2	2	—	WASHER—switch terminal (rubber) (ref 1950071)
5	2	2	—	SCREW—attaching cover (10-32 x 7/16) (procure locally) (first design)
5	2	2	**1891278**	SCREW—attaching cover (second design)
6	3	3	**1923935**	WASHER—attaching cover screw
7	1	1	**120377**	NUT—terminal (3/8-16 hex)
8	1	1	—	WASHER—lock, terminal (3/8) (procure locally)
9	2	2	—	NUT—terminal, stud (3/8-16 hex) (procure locally)
10	1	1	**1883115**	WASHER—terminal sealing
11	2	2	**1950064**	WASHER—motor terminal stud (rubber)
12	1	1	—	SCREW—motor terminal (plain) (No. 10-32 x 1) (procure locally)
13	1	1	—	WASHER—terminal (int. lock) (No. 10) (procure locally)
14	1	1	—	CONNECTOR—terminal (ref. 1963519)
15	1	1	**805790**	WASHER—motor terminal stud (plain) (first design)
15	1	1	**812622**	WASHER—motor terminal stud (plain) (second design)
16	1	1	**1875848**	COVER ASSY.—(SOA) (repl. 1891552 & 1963525)
17	1	1	**1935645**	CONTACT—blade
18	2	2	**1950069**	STUD—switch and terminal
19	1	1	**1853342**	SPRING—plunger, return
20	1	1	**1955499**	STUD—motor terminal
21	1	1	**800487**	STUD—battery terminal (repl 1960244) (repl. 1940546)
22	1	1	**1956226**	CONTACT ASSY.—(incl. push rod) (SOA)
23	1	1	**1966034**	GASKET—cover (first design)
23	1	1	**830485**	GASKET—cover (second design)
24	1	1	**1949538**	CLIP—terminal
25	1	1	**NS**	HOUSING—case and coil
26	1	1	**1951792**	SPRING—return (first design)
26	1	1	**1958679**	SPRING—return (second design)
—	1	1	**807295**	WASHER—switch terminal (plain) (second design) (3/8 I.D. x .566 O.D.)

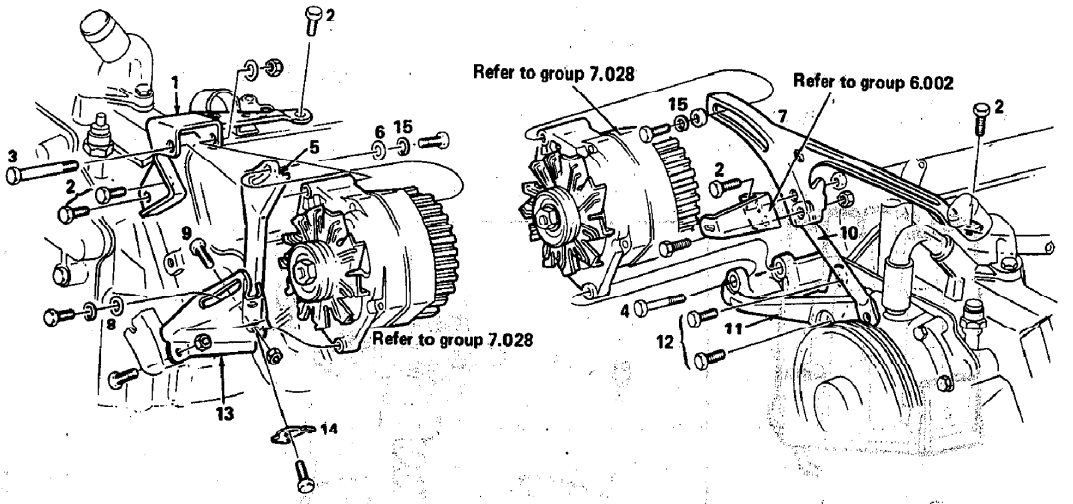


7.028A GENERATOR – 80 AMP DELCOTRON

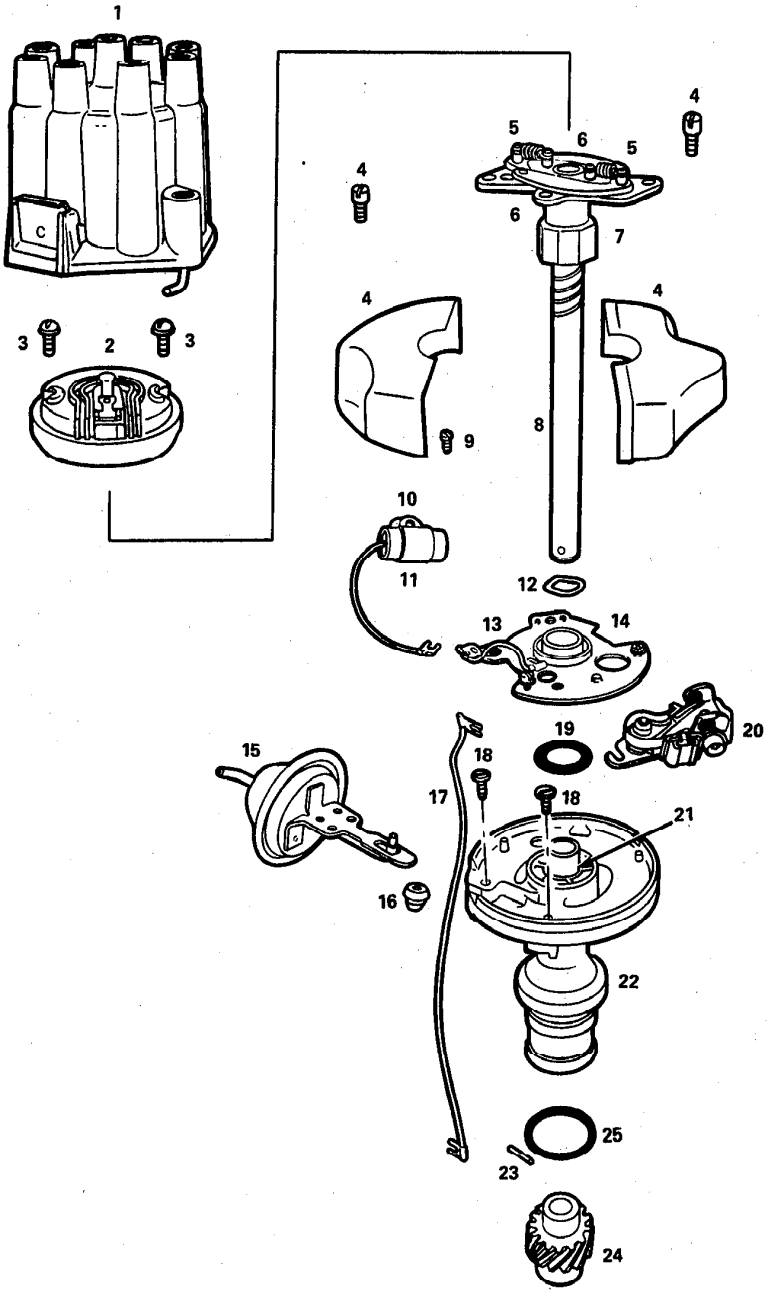
KEY	230	260	PART NUMBER	
				7.028A GENERATOR — 80 AMP DELCOTRON (prior to 1978)
—	1	1	**1101015**	GENERATOR—80 amp Delcotron (complete) (prior to 1975)
—	1	1	**1101030**	GENERATOR-80 amp Delcotron (complete) (eff. w/1975) (repl. 1101016)
1	1	1	**1846901**	PACKAGE—battery terminal
2	1	1	**7451931**	BEARING—roller, slip ring end
3	1	1	**1961323**	SEAL—roller bearing, slip ring, end
4	4	4	**801810**	BOLT—through
5	1	1	**801813**	FRAME—slip ring end
6	1	1	**1116387**	REGULATOR
7	1	1	**1964117**	SPRING—brush holder
8	1	1	**801466**	HOLDER—brush (incl. spring)
9	2	2	**1847933**	WASHER—lock, brush holder screw (.176 I.D. x .410 O.D.)
10	2	2	**1876681**	SCREW—insulated, brush holder attach (w/1101015, 1101016 generator) (repl. 1846864) (8-32-UNC-2A-thd.)
11	1	1	**1877057**	ROTOR—(w/1101015 generator) (repl. 801792)
11	1	1	**1877057**	ROTOR ASSY.—(w/1101016 generator)
12	1	1	**1875645**	BRIDGE—rectifier (w/1101015, 1101016 generator) (repl. 801816)
13	1	1	**1847933**	WASHER—lock, rectifier bridge attaching screw (.176 I.D. x .410 O.D.)
14	AR	AR	**1876668**	SCREW—attaching, rectifier bridge (repl. 1970145) (8-32-UNC-2A-thd.)
15	1	1	**830891**	DIODE—(trio) (w/1101015 & 1101016 generator) (repl. 801817)
16	1	1	**1847933**	WASHER—lock, diode (.176 I.D. x .410 O.D.)
17	1	1	—	NUT—diode (procure locally)
18	1	1	**1869573**	BRACKET—capacitor
19	1	1	**1851612**	SCREW—capacitor (8-32 thd.)
20	3	3	**NS**	CLIP—stator lead
21	1	1	**801818**	STATOR
22	3	3	**1965104**	SCREW—ball bearing retainer plate (10-24 UNC 2Athd.)
23	1	1	**1971993**	PLATE—retainer ball bearing
24	1	1	**1963139**	COLLAR—shaft, drive end (inside)
25	1	1	**907998**	BEARING—drive end
26	1	1	**800832**	WASHER—grease slinger, drive end (.675 I.D. x 1.37 O.D.)
27	1	1	**801806**	FRAME—drive end
28	1	1	**1959991**	COLLAR—shaft, drive end (outside)
29	1	1	**801808**	FAN
30	1	1	**1949357**	PULLEY—generator (prior to 1978)
30	1	1	**2025923**	PULLEY—generator (w/RPO LO4) (1978)
31	1	1	**1941978**	WASHER—lock, shaft nut, drive end (.685 I.D. x 1.00 O.D.)
32	1	1	**1915172**	NUT—shaft, drive end (15/16 hex head)
—	1	1	**830478**	RESISTOR—regulator to ground (w/1101016 generator)
—	1	1	**801815**	CONNECTOR—battery term. to rect. bridge (w/1101016 generator)
—	3	3	**1851612**	SCREW—connector, battery terminal (w/1101016 generator) (8-32 thd.)
				7.028H GENERATOR—145 AMP DELCOTRON (1978)
—	1	1	**1117148**	GENERATOR—145 AMP (w/RPO LO4)
—	1	1	**801722**	PACKAGE ASSY.—battery terminal (SOA)
—	1	1	**801634**	FRAME ASSY.—slip ring end
—	1	1	**1116389**	REGULATOR ASSY.—generator (SOA)
—	1	1	**801466**	HOLDER ASSY.—brush
—	2	2	**807295**	WASHER—brush holder attach screw
—	2	2	**830335**	SCREW—brush holder attach (insul.)
—	2	2	**830338**	SCREW—brush holder attach
—	1	1	**801539**	ROTOR ASSY.—generator (SOA)
—	3	3	**1867531**	BRIDGE—rectifer
—	6	6	**1851808**	NUT—rectifer bridge term
—	6	6	**830838**	SCREW—rectifer bridge attach
—	5	5	**807295**	WASHER—rectifer bridge attach screw
—	2	2	**1966879**	SLEEVE—rectifer bridge attach screw (insul.)
—	1	1	**1919478**	WASHER—rectifer bridge attach screw
—	1	1	**801572**	DIODE—trio
—	1	1	**801565**	STATOR ASSY.—generator
—	4	4	**1846955**	SCREW—plate attach
—	1	1	**801558**	PLATE—cover
—	1	1	**801551**	CAPACITOR ASSY.—generator (SOA)
—	1	1	**1970379**	SCREW—capacitor attach
—	1	1	**1910476**	BRACKET—capacitor
—	1	1	**1971673**	PLACAGE ASSY.—relay terminal (SOA)

7.028H GENERATOR—145 AMP DELCOTRON (1978) (Cont.)

KEY	230	260	PART NUMBER	
—	1	1	**801533**	FRAME—drive end
—	1	1	**907056**	BEARING ASSY.—drive end (New Departure Hyatt Bearing #Z99605-L1268 BC4)
—	1	1	**801535**	PLATE—drive end retainer
—	1	1	**1948407**	WASHER—drive end
—	4	4	**1931312**	NUT—drive end retainer attach screw
—	1	1	**1912008**	GASKET—drive end retainer plate
—	1	1	**1846291**	SCREW—drive end retainer plate attach
—	1	1	**1968890**	COLLAR—drive end outside shaft
—	1	1	**1968891**	SLINGER—drive end grease
—	1	1	**9418881**	NUT—drive end shaft
—	1	1	**1905406**	WASHER—drive end nut spring
—	1	1	**1969481**	FAN—generator
—	1	1	**1851808**	NUT—regulator stud
—	1	1	**1970227**	CAP—relay trim cover
—	4	4	**1968991**	BOLT—thru
—	1	1	**801548**	BODY—regulator connector
—	1	1	**801549**	PLATE—connector body hold down
—	1	1	**1970397**	SCREW—connector body hold down
—	1	1	**801532**	CAP—voltage adjustment
—	1	1	**1851165**	LEAD—relay terminal to heat sink
—	1	1	**801550**	CONNECTOR—rect. bridge to output
—	1	1	**801481**	LEAD—ac terminal stud
—	2	2	**801575**	LEAD—ac terminal stud
—	3	3	**1905125**	WASHER—nut
—	3	3	**1944973**	BUSHING—terminal stud nut
—	1	1	**1959327**	INSULATOR—terminal (repl. 1913436)
—	1	1	**1970397**	SCREW—rect. bridge to output terminal attach



KEY	230	260	PART NUMBER	
				7.029 GENERATOR MOUNTING
1	1	1	**410354**	BRACKET—generator front mounting (w/air cond.) (w/413610 engine) (eff. w/1973 & prior to 1974)
1	1	1	**703569**	BRACKET—generator front mounting (w/air cond.) (w/413610, 416542, 417794, 418694 engine) (eff. w/1974)
1	1	1	**1606894**	BRACKET—generator front mounting (eff. w/interm 1977) (w/556626, 556627 engine)
1	1	1	**2025931**	BRACKET ASSY.—generator front mounting (561032, 561033 engine)
2	3	3	**9418967**	BOLT—generator bracket (3/8-16 x 3/4)
3	1	1	**—**	BOLT—generator to bracket (w/air cond.) (procure locally)
4	1	1	**9437699**	BOLT—generator to bracket (exc./ air cond.) (3/8-16 x 3 1/4)(repl. 9419063)
5	1	1	**410760**	BRACE—generator (w/air cond.) (w/410360 engine) (eff. w/1973 & prior to 1974)
5	1	1	**714617**	BRACE—generator (w/air cond.) (w/413610, 416542, 417794, 418694 engine) (eff. w/1974)
5	1	1	**556690**	BRACE—generator (eff. w/interm. 1977) (w/556626, 556627 engine)
6	1	1	**3834560**	WASHER—gen. link or brace (w/air cond.) (11/32 special)
7	1	1	**22504485**	LINK—adjusting, gen. (exc./ air cond.) (repl. 390146)
8	1	1	**3834560**	WASHER—gen. brace lower bolt (w/air cond.) (11/32 special)
9	2	2	**9430677**	BOLT—brace and link (w/air cond.) (repl. 9418918) (5/16-18 x 1" 300M)
10	1	1	**390145**	STRUT—adjusting link (exc./ air cond.)
11	1	1	**397209**	BRACKET—generator lower (exc./ air cond.)
12	3	3	**9427321**	BOLT—gen. bracket to engine (exc./ air cond.) (3/8-16 x 1" 300M)
13	1	1	**410353**	LINK—adjusting generator (w/air cond.) (w/413610 engine) (eff. w/1973 & prior to 1974)
13	1	1	**702363**	ARM—adjusting, generator (link) (w/air cond.) (w/413610, 416542, 417794, 418694 engine) (eff. w/1974)
13	1	1	**2027902**	ARM—adjusting generator (w/RPO LO4) (1978) (w/556626, 556627, 561032, 561033 engine)
13	1	1	**557460**	ARM—adjusting generator (std.) (1978) (w/556626, 556627, 561032, 561033 engine)
14	1	1	**399423**	LOCK—generator link (w/air cond.)
15	2	2	**2436163**	WASHER—mounting (13/32 I.D. 13/16 O.D.)
—	1	1	**703572**	BRACKET—generator rear mounting (w/air cond.) (w/413610, 416542, 417794, 418694 engine)
—	1	1	**556693**	BRACKET—generator rear mounting (eff. w/interm. 1977) (w/556626, 556627 engine) (prior to 1978)
—	1	1	**2025911**	BRACKET—rear mounting (w/RPO LO4) (eff. w/1978)
—	3	3	**9420462**	BOLT—generator front mounting bracket to engine (300M, 3/8"-16 x 1 1/4") (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
—	3	3	**2479541**	WASHER—generator front mounting bracket to engine bolt (.406 I.D. x .750 O.D. x .1196 thk.) (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
—	1	1	**556691**	SPACER—generator rear bracket (1.1/16" sq. x 9/16" lg.) (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)

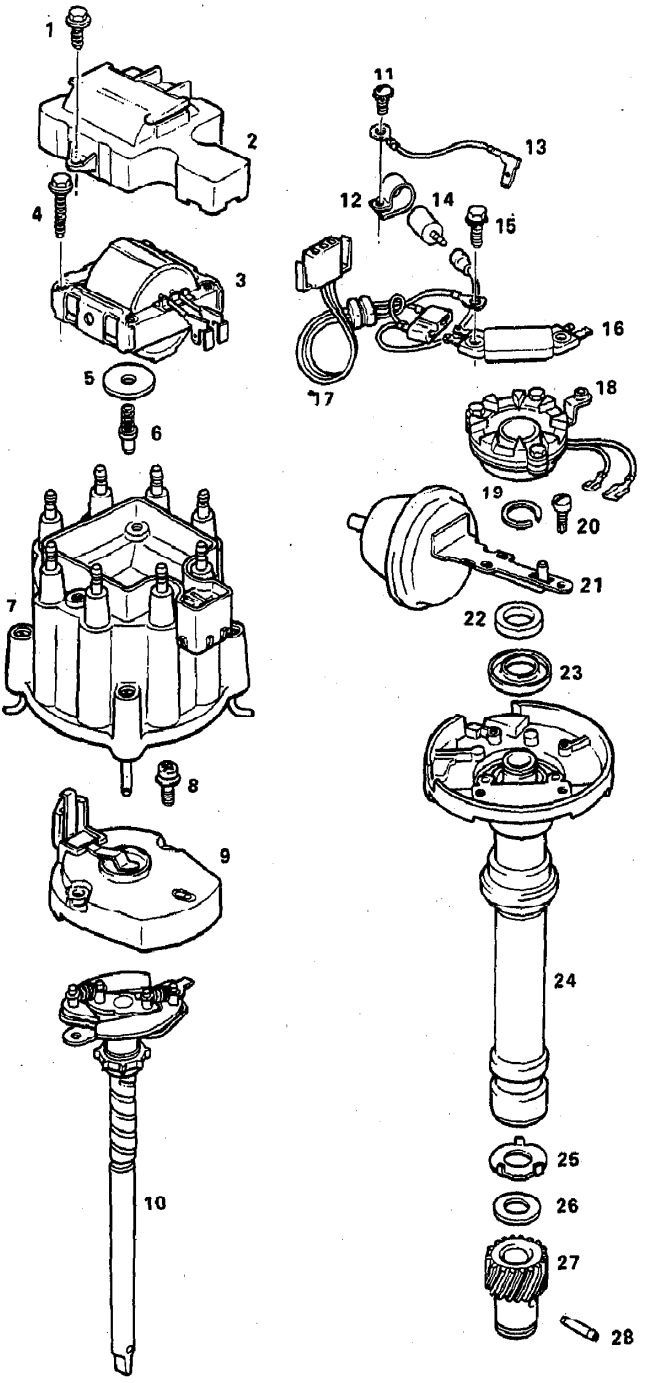


7.031 DISTRIBUTOR

7P-6006

7.031 DISTRIBUTOR

KEY	230	260		PART NUMBER	
–	1	1		**1112172**	DISTRIBUTOR ASSY.—complete, (w/413610, 416542 engine) (incl. the following items thru asterisk)
1	1	1		**800061**	CAP—distributor
2	1	1		**1852722**	ROTOR—distributor (repl. 1971247)
3	2	2		**274453**	SCREW—rotor attaching, incl. lockwasher (SOA)
4	1	1		**1846216**	PACKAGE—shield
5	2	2		**1852908**	SPRING—weight
6	2	2		**1881371**	WEIGHT
7	1	1		**1943835**	CAM
8	1	1		**1852909**	SHAFT
9	1	1		**9417273**	SCREW—condenser attaching (repl. 159572) (8-32 x 1/4)
10	1	1		**1869573**	BRACKET—condenser
11	1	1		**1932004**	CONDENSER
12	1	1		**1932024**	SPRING—contact weight retainer
13	1	1		**1932002**	LEAD—ground
14	1	1		**1876641**	PLATE—(repl. 1846122)
15	1	1		**1973408**	CONTROL—vacuum
16	1	1		**1932023**	GROMMET—housing (.54 O.D.)
17	1	1		**1942518**	LEAD—primary
18	2	2		**454408**	SCREW—control attaching
19	1	1		**1951099**	WASHER—felt (under breaker plate)
20	1	1		**1931988**	CONTACT ASSY.
21	1	1		**1950569**	SEAL—lubrication
22	1	1		**801262**	HOUSING
23	1	1		**—**	PIN—gear attaching (procure locally)
24	1	1		**1955676**	GEAR—shaft
25	1	1		**NPN**	O-RING—(not part of assy.)
–	1	1		**1961234**	SLEEVE—(on spring post)
–	1	1		**1852935**	PACKAGE—lubricator
–	1	1	*	**1963858**	RETAINER—camp lubricator (felt)
–	1	1		**1938193**	GROMMET—spherical (inside distributor cap) (.243 O.D.)



7P-6007

7.031A DISTRIBUTOR (H.E.I.)

KEY	230	260	PART NUMBER	

7.031A DISTRIBUTOR — HIGH ENERGY IGNITION (H.E.I.)

–	1	1	**1112893**	DISTRIBUTOR ASSY.—complete (w/417794 engine) (repl. 1112908)
–	1	1	**1112945**	DISTRIBUTOR ASSY.—complete (w/418694 engine)
–	1	1	**1103267**	DISTRIBUTOR ASSY.—complete (w/556626, 561032 engine)
–	1	1	**1103299**	DISTRIBUTOR ASSY.—complete (w/556627 engine) (ref. only)
–	1	1	**1103309**	DISTRIBUTOR ASSY.—complete (w/561033 engine) (repl. 1103299)
1	1	1	**1876153**	SCREW—dist. cap cover attaching (.250 hex head)
2	1	1	**1875960**	COVER—cap
3	1	1	**1875894**	COIL ASSY.—ignition (w/1112893, 1112945, 1103267, 1103299 distributor)
3	1	1	**1876209**	COIL ASSY.—ignition (1103309 distributor)
4	4	4	**1875961**	SCREW—ignition coil attaching (incl. lockwasher)
5	1	1	**1875962**	SEAL—ignition coil (rubber)
6	1	1	**1875967**	BRUSH—register (cap)
7	1	1	**1875963**	CAP—distributor (w/1112893, 1112945, 1103267, 1103299 distributor)
7	1	1	**1893686**	CAP—distributor (w/1103309 distributor)
8	1	1	**1875948**	SCREW—rotor attaching (incl. lockwasher)
9	1	1	**1893518**	ROTOR— (repl. 1891080)
10	1	1	**830421**	SHAFT ASSY.—main (w/1112893 & 1112945 distributor)
10	1	1	**1893988**	SHAFT ASSY.—main (w/1103267 distributor)
10	1	1	**1894423**	SHAFT ASSY.—main (w/1103299 distributor)
10	1	1	**1894687**	SHAFT ASSY.—main (w/1103309 distributor)
11	1	1	**1876639**	SCREW—capacitor bracket attaching (incl. lockwasher)
12	1	1	**1869573**	BRACKET—capacitor
13	1	1	**1876155**	LEAD—ground (w/1112893, 1112945, 1103267, 1103299 distributor)
13	1	1	**1894868**	LEAD—ground (w/1103309 distributor)
14	1	1	**1876154**	CAPACITOR
15	1	1	**1891234**	SCREW—module attaching, (incl. lockwasher)
16	1	1	**1875990**	MODULE
17	1	1	**1876013**	HARNESS
18	1	1	**1875981**	POLE PIECE & PLATE (w/1112893, 1112945, 1103267, 1103299 distributor)
18	1	1	**1892175**	POLE PIECE & PLATE (w/1103309 distributor)
19	1	1	**830446**	RETAINER—pole piece & plate
20	1	1	**1891239**	SCREW—vacuum control attaching (8-32 x 1/2)
21	1	1	**1973523**	CONTROL—vacuum (w/1112893 & 1112945 distributor) (.72 I.D. x 1.2 O.D.)
21	1	1	**1973609**	CONTROL—vacuum (w/1103267 distributor)
21	1	1	**1973622**	CONTROL—vacuum (w/1103299 distributor)
21	1	1	**1973634**	CONTROL—vacuum (w/1103309 distributor)
22	1	1	**1951099**	WASHER—pole piece & plate, felt
23	1	1	**1950569**	SEAL—housing, distributor
24	1	1	**1875955**	HOUSING
25	1	1	**1966864**	WASHER—gear, tang-under (.500 I.D. x 1.00 O.D.)
26	1	1	**1837617**	WASHER—thrust, distributor housing (.500 I.D. x 1.00 O.D.)
27	1	1	**1955676**	GEAR
28	1	1	—	PIN—gear attaching (procure locally) (1/8 x 7/8) (ref. 455862)
–	1	1	**1837617**	WASHER—distr. thrust (w/1103309 distributor)
–	1	1	**1965864**	WASHER—distr. tang (w/1103309 distributor)

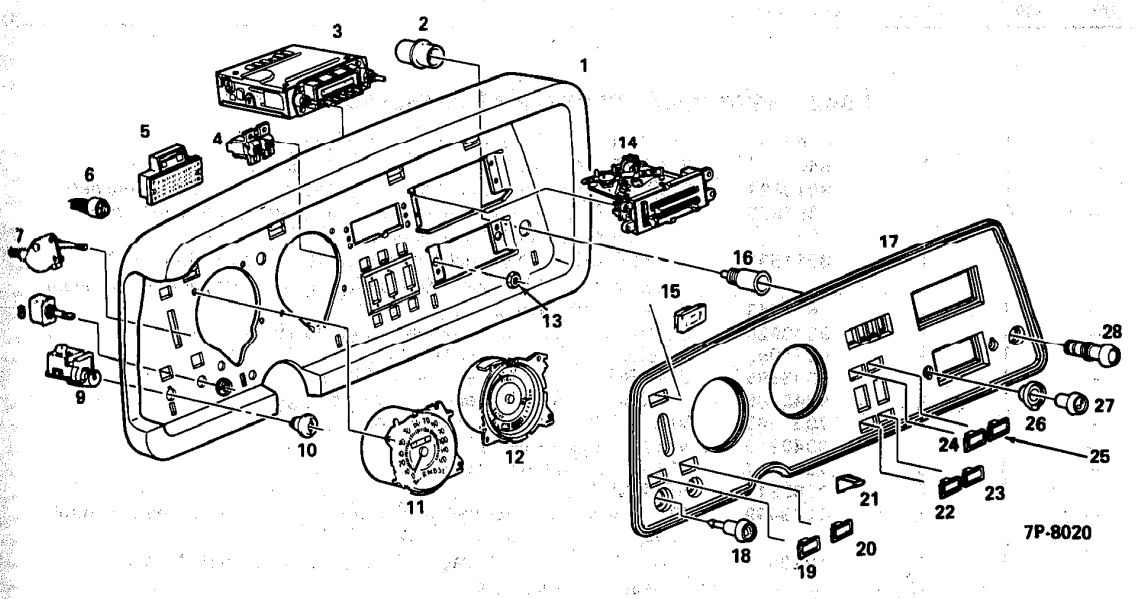
7.032 RADIO — AM/FM STEREO W/FOUR SPEAKERS

–	1	1	**NS**	PACKAGE ASSY.—radio (incl. bolts, nuts, washers and the following items as indicated) (ref. 2234623)
–	1	1	**7314211**	RECEIVER ASSY.—radio (SOA) (w/2234623 pkg. assy.)
–	1	1	**NS**	RECEIVER ASSY.—radio (SOA) (ref. 9345290)
–	1	1	**703515**	CAPACITOR ASSY.—air compressor feed-through (SOA) (w/2234623 pkg. assy.)
–	1	1	**1852715**	CAPACITOR ASSY.—ignition coil (SOA) (repl. 1935729) (w/2234623 pkg. assy.)
–	1	1	**409609**	CAPACITOR ASSY.—heater blower feed-through (SOA) (w/2234623 pkg. assy.)
–	2	2	**9341561**	SPEAKER ASSY.—radio front (3—1/2 inches) (SOA) (w/2234623 pkg. assy.)
–	2	2	**9347820**	SPEAKER ASSY.—radio rear (4 inches x 10 inches) (SOA) (repl. 7933542) (w/2234623 pkg. assy.)

KEY	230	260	PART NUMBER	
				7.032 RADIO — AM/FM STEREO W/FOUR SPEAKERS (Cont.)
—	1	1	**703797**	BRACKET—support, radio, (RH) (prior to 1977) (w/2234623 pkg. assy.)
—	1	1	**703796**	BRACKET—support, radio, (LH) (prior to 1977) (w/2234623 pkg. assy.)
—	1	1	**798978**	BRACKET—support, radio (eff. w/1977)
—	1	1	**8913814**	WIRE ASSY.—speaker, radio (SOA) (prior to Serial No. 6V100878) (w/2234623 pkg. assy.)
—	1	1	**12002295**	WIRE ASSY.—speaker, radio (eff. w/Serial No. 6V100878)
—	1	1	**3986829**	KNOB ASSY.—radio control, (RH) (SOA) (w/2234623 pkg. assy.)
—	1	1	**3986872**	KNOB ASSY.—radio control, (LH) (SOA) (w/2234623 pkg. assy.)
—	2	2	**3986873**	KNOB ASSY.—radio control, tone (SOA) (w/2234623 pkg. assy.)
—	2	2	**—**	BOLT ASSY.—radio receiver to bracket (SOA) (procure locally) (ref. 3996266) (w/2234623 pkg. assy.)
				7.32H RADIO — AM/FM STEREO W/SIX SPEAKERS
—	1	1	**7898450**	RECEIVER ASSY.—radio (SOA)
—	2	2	**NPN**	NUT—radio receiver to instrument panel (ref. 7279805) (procure locally)
—	1	1	**3986829**	KNOB ASSY.—radio control, RH (SOA)
—	1	1	**3986872**	KNOB ASSY.—radio control LH (SOA)
—	2	2	**3986873**	KNOB ASSY.—radio control, tone (SOA)
—	2	2	**16000680**	SPEAKER ASSY.—radio front (86.1 O.D.) (SOA)
—	—	2	**2028765**	SPEAKER ASSY.—radio center (SOA)
—	2	2	**7898980**	SPEAKER ASSY.—radio rear (SOA)
—	1	1	**409609**	CAPACITOR ASSY.—heater blower feed-through (SOA)
				7.033 RADIO — AM/FM W/STEREO TAPE PLAYER W/FOUR SPEAKERS
—	1	1	**NS**	PACKAGE ASSY.—radio (incl. bolts, nuts, washers and the following items as indicated) (ref. 2234625)
—	1	1	**NS**	RECEIVER ASSY.—radio (SOA) (repl. 7930121) (ref. 7895373) (prior to 1977) (w/2234625 pkg. assy.)
—	1	1	**7898160**	RECEIVER ASSY.—radio (SOA)
—	1	1	**9342545**	CONNECTOR ASSY.—(SOA) (w/2234625 pkg. assy.)
—	1	1	**703515**	CAPACITOR ASSY.—air compressor feed-through (SOA) (w/2234625 pkg. assy.)
—	1	1	**1852715**	CAPACITOR ASSY.—ignition coil (SOA) (repl. 1935729) (w/2234625 pkg. assy.)
—	1	1	**409609**	CAPACITOR ASSY.—heater blower feed-through (SOA) (w/2234625 pkg. assy.)
—	2	2	**9341561**	SPEAKER ASSY.—radio (3—1/2 inches) (front) (SOA) (w/2234625 pkg. assy.)
—	2	2	**9347820**	SPEAKER ASSY.—radio (4 inches x 10 inches) (rear) (SOA) (repl. 7933542) (w/2234625 pkg. assy.)
—	1	1	**703797**	BRACKET—support, (RH) (prior to 1977) (w.2234625 pkg. assy.)
—	1	1	**703796**	BRACKET—support, (LH) (prior to 1977) (w/2234625 pkg. assy.)
—	1	1	**NPN**	BRACKET—support, radio (eff. w/1977)(ref. 798978) (procure locally)
—	1	1	**8913814**	WIRE ASSY.—speaker, radio (SOA) (w/2234625 pkg. assy.)
—	1	1	**3986829**	KNOB ASSY.—radio control, (RH) (SOA) (w/2234625 pkg. assy.)
—	1	1	**3986872**	KNOB ASSY.—radio control, (LH) (SOA) (w/2234625 pkg. assy.)
—	2	2	**3986873**	KNOB ASSY.—radio control, tone (SOA) (w/2234625 pkg. assy.)
—	2	2	**—**	BOLT ASSY.—radio receiver to bracket (SOA) (procure locally) (ref. 3996266) (w/2234625 pkg. assy.)
				7.033H RADIO — AM/FM W/STEREO TAPE PLAYER, W/SIX SPEAKERS
—	1	1	**995998**	RECEIVER ASSY.—radio (SOA)(repl. 7898510)
—	2	2	**7279805**	NUT—radio receiver to instrument panel
—	1	1	**3986829**	KNOB ASSY.—radio control, RH (SOA)
—	1	1	**3986872**	KNOB ASSY.—radio control, LH (SOA)
—	1	1	**3986873**	KNOB ASSY.—radio control, tone (SOA)
—	2	2	**16000680**	SPEAKER ASSY.—radio front (86.01 O.D.) (SOA)
—	—	2	**2028765**	SPEAKER ASSY.—radio center (SOA)
—	2	2	**7898980**	SPEAKER ASSY.—radio rear (SOA)
—	1	1	**409609**	CAPACITOR ASSY.—heater blower feed-through feed (SOA)

KEY	230	260	PART NUMBER	
				7.034 RADIO — AM W/FOUR SPEAKERS
–	1	1	**NS**	PACKAGE ASSY.—radio (incl. bolts, nuts, washers and the following items as indicated) (ref. 2234621)
–	1	1	**703515**	CAPACITOR ASSY.—air compressor feed-through (SOA) (w/2234621 pkg. assy.)
–	1	1	**1852715**	CAPACITOR ASSY.—ignition coil (SOA) (repl. 1935729) (w/2234621 pkg. assy.)
–	1	1	**409609**	CAPACITOR ASSY.—heater blower feed-through (SOA) (w/2234621 pkg. assy.)
–	2	2	**9341561**	SPEAKER ASSY.—radio (3—1/2 inches) (front) (SOA) (w/2234621 pkg. assy.)
–	2	2	**9347820**	SPEAKER ASSY.—radio (4 inches x 10 inches) (rear) (SOA) (repl. 7933542) (w/2234621 pkg. assy.)
–	1	1	**703797**	BRACKET—support, radio, (RH) (prior to 1977) (w/2234621 pkg. assy.)
–	1	1	**2001434**	BRACKET—support, radio (eff. w/1977)
–	1	1	**8913814**	WIRE ASSY.—speaker, radio (SOA) (w/2234621 pkg. assy.)
–	1	1	**3986829**	KNOB ASSY.—radio control, (RH) (SOA) (w/2234621 pkg. assy.)
–	1	1	**3986872**	KNOB ASSY.—radio control, (LH) (SOA) (w/2234621 pkg. assy.)
–	2	2	**3886873**	KNOB ASSY.—radio control, tone (SOA) (w/2234621 pkg. assy.)
–	1	1	—	BOLT ASSY.—radio receiver to bracket (SOA) (procure locally) (ref. 3996266) (w/2234621 pkg. assy.)
				7.035 RADIO — AM/STEREO TAPE PLAYER W/FOUR SPEAKERS
–	1	1	**NS**	PACKAGE ASSY.—radio (incl. bolts, nuts, washers and the following items as indicated) (ref. 2234624)
–	1	1	**NS**	RECEIVER ASSY.—radio (SOA) (repl. 7930061) (prior to 1977) (w/2234624 pkg. assy.)
–	1	1	**7898150**	RECEIVER ASSY.—radio (SOA) (eff. w/1977)
–	1	1	**1852715**	CAPACITOR ASSY.—ignition coil (SOA) (repl. 1935729) (w/2234624 pkg. assy.)
–	1	1	**409609**	CAPACITOR ASSY.—heater blower feed-through (SOA) (w/2234624 pkg. assy.)
–	2	2	**9341561**	SPEAKER ASSY.—radio (3—1/2 inches) (front) (SOA) (w/2234624 pkg. assy.)
–	2	2	**9347820**	SPEAKER ASSY.—radio (4 inches x 10 inches) (rear) (SOA) (repl. 7933542) (w/2234624 pkg. assy.)
–	2	2	**2005376**	SPEAKER ASSY—radio center
–	1	1	**703797**	BRACKET—support, (RH) (prior to 1977) (w/2234624 pkg. assy.)
–	1	1	**703796**	BRACKET—support, (LH) (prior to 1977) (w/2234624 pkg. assy.)
–	1	1	**798978**	BRACKET— support, radio (eff. w/1977)
–	1	1	**8913814**	WIRE ASSY.—speaker, radio (SOA) (w/2234624 pkg. assy.)
–	1	1	**3986829**	KNOB ASSY.—radio control, (RH) (SOA) (w/2234624 pkg. assy.)
–	1	1	**3986872**	KNOB ASSY.—radio control, (LH) (SOA) (w/2234624 pkg. assy.)
–	2	2	**3986873**	KNOB ASSY.—radio control, tone (SOA) (w/2234624 pkg. assy.)
–	2	2	—	BOLT ASSY.—radio receiver to bracket (SOA) (procure locally) (ref. 3996266) (w/2234624 pkg. assy.)
–	1	1	**9342545**	CONNECTOR ASSY.—(SOA) (w/2234624 pkg. assy.)
				7.036 RADIO — AM/FM MONO W/FOUR SPEAKERS
–	1	1	**NS**	PACKAGE ASSY.—radio, (incl. bolts, nuts, washers and the following items as indicated) (ref. 2234622)
–	1	1	**NS**	RECEIVER ASSY.—radio (SOA) (ref. 7933301) (w/2234622 pkg. assy.)
–	1	1	**703515**	CAPACITOR ASSY.—air compressor feed-through (SOA) (w/2234622 pkg. assy.)
–	1	1	**1852715**	CAPACITOR ASSY.—ignition coil (SOA) (repl. 1935729) (w/2234622 pkg. assy.)
–	1	1	**409609**	CAPACITOR ASSY.—heater blower feed-through (SOA) (w/2234622 pkg. assy.)
–	2	2	**9341561**	SPEAKER ASSY.—radio, front (3—1/2 inches) (SOA) (w/2234622 pkg. assy.)
–	2	2	**9347820**	SPEAKER ASSY.—radio, rear (4 inches x 10 inches) (SOA) (repl. 7933542) (w/2234622 pkg. assy.)

KEY	230	260	PART NUMBER	
				7.036 RADIO — AM/FM MONO W/FOUR SPEAKERS (Cont.)
—	1	1	**703797**	BRACKET—support, radio, (RH) (prior to 1977) (w/2234622 pkg. assy.)
—	1	1	**703796**	BRACKET—support, radio, (LH) (prior to 1977) (w/2234622 pkg. assy.)
—	1	1	**798978**	BRACKET—support, radio (eff. w/1977)
—	1	1	**8913814**	WIRE ASSY.—speaker, radio (SOA) (w/2234622 pkg. assy.)
—	1	1	**3986829**	KNOB ASSY.—radio control, (RH) (SOA) (w/2234622 pkg. assy.)
—	1	1	**3986872**	KNOB ASSY.—radio control, (LH) (SOA) (w/2234622 pkg. assy.)
—	2	2	**3986873**	KNOB ASSY.—radio tone control, (SOA) (w/2234622 pkg. assy.)
				7.037 ANTENNA — RADIO
—	1	1	**713739**	ANTENNA ASSY.—(repl. 699103)
—	1	1	**2021804**	ANTENNA ASSY.—C/B
—	1	1	**704520**	CONDUIT—antenna
—	1	1	**665880**	MAST ASSY.—antenna (incl. nut)
—	1	1	**665884**	NUT—mounting, antenna (chrome plated) (used w/699103)
—	1	1	—	GASKET—antenna, mounting (procure locally) (ref. 665881)
—	1	1	—	SEAL—antenna, mounting (procure locally) (ref. 689693)
—	1	1	—	WASHER—antenna (chrome plated) (procure locally) (ref 665882)
—	1	1	**719391**	EXTENSION ASSY.—antenna lead in
—	1	1	**719390**	NUT—mounting, antenna (chrome plated) (used w/713739)
				7.038 COIL — IGNITION AND WIRING
—	1	1	**6292319**	WIRE SET—ignition
—	1	1	**1115238**	COIL ASSY.—ignition (prior to Serial No. 5V100472) (repl. 1115221)
—	1	1	**12002211**	HARNESS ASSY.—high energy ignition (spark plug) (SOA) (eff. w/serial no. 5V100472) (repl. 12000022) (413610, 416542, 417794, 418694 engine)
—	1	1	**12002210**	HARNESS ASSY.—high energy ignition (spark plug) (eff. w/interm. 1977) (prior to 1978) (w/556626, 556627 engine)
—	1	1	**12002211**	HARNESS ASSY.—high energy ignition (spark plug) (1978) (w/561032, 561033 engine)
—	1	1	**8916005**	CABLE ASSY.—No. 1 spark plug (repl. 8904948) (prior to Serial No. 5V100472)
—	2	2	**8916002**	CABLE ASSY.—No. 2 and 4 spark plug (repl. 8904941) (prior to Serial No. 5V100472)
—	1	1	**8915242**	CABLE ASSY.—No. 3 spark plug (repl. 8910879) (prior to Serial No. 5V100472)
—	2	2	**8916007**	CABLE ASSY.—No. 5 and 8 spark plug (repl. 8904917) (prior to Serial No. 5V100472)
—	2	2	**8916008**	CABLE ASSY.—No. 6 and 7 spark plug (repl. 8910044) (prior to Serial No. 5V100472)
—	1	1	**6297881**	CABLE ASSY.—coil to distributor (prior to Serial No. 5V100472)
—	1	1	**8900174**	RETAINER—spark plug cable (LH) (prior to Serial No. 5V100472) (w/413610, 416542, 417794, 418694 engine)
—	3	3	**8917143**	RETAINER—spark plug cable (eff. w/Serial No. 5V100472) (w/413610, 416542, 417794, 418694 engine)
—	1	1	**8917144**	RETAINER—spark plug cable (eff. w/Serial No. 5V100472) (w/413610, 416542, 417794, 418694 engine)
—	1	1	**657558**	RETAINER—spark plug cable (eff. w/Serial No. 5V100472) (repl. 3830786) (w/413610, 416542, 417794, 418694 engine)
—	2	2	**367111**	RETAINER—spark plug cable (eff. w/interm. 1977) (w/556626, 556627 engine)
—	1	1	**3816659**	RETAINER—spark plug cable (eff. w/1977) (w/556626 & 556627 engine)
—	1	1	**8917256**	CLIP—retainer, ignition (eff. w/Serial No. 5V100472) **(repl. 8911554)**
—	1	1	**550208**	BRACKET—spark plug cable (RH) (w/417794, 418694 engine)
—	1	1	**417733**	BRACKET—spark plug cable (LH) (w/418694 engine)
—	1	1	**555469**	BRACKET—spark plug cable (LH) (w/417794 engine)



KEY	230	260	PART NUMBER	
				7.042 INSTRUMENT CLUSTER ASSEMBLY
1	1	1	**695697**	CLUSTER ASSY.—foam ring instrument (ref. only)
1	1	1	**2003206**	CLUSTER ASSY.—foam ring instrument (repl. 695697 (repl. 790064)
2	1	1	**3986869**	HOUSING ASSY.—cigarette lighter
3	1	1	**2234621**	RADIO ASSY.—(ref. only)
4	AR	AR	**700994**	SWITCH—fuel tank selector
5	1	1	**8989860**	TELL-TALE ASSY.—cruise, door, water, belts low fuel, parking brakes (see 7.045) (repl. 6499752)
6	1	1	**1597232**	SWITCH ASSY.—electronic, low fuel (repl. 1596747, 6495299)
7	1	1	**699111**	CABLE CONTROL ASSY.—windshield wiper
8	1	1	**702795**	SWITCH ASSY.—electronic windshield wiper
9	1	1	**1995194**	SWITCH ASSY.—lighting (repl. 1995186)
10	1	1	**1952727**	NUT—mounting, light switch
11	1	1	**6499484**	CLUSTER ASSY.—miles instrument (see group 7.043) (prior to Serial No. 6V100878) (ref. only)
11	1	1	**8989366**	CLUSTER ASSY.—miles instrument (see group 7.043) (eff. w/Serial No. 6V100878) (repl. 6499484) (MPH & KPH)
12	1	1	**8989907**	GAUGE ASSY.—cluster (fuel, oil, temp.) (eff. w/Serial No. 6V100878)
12	1	1	**6499489**	GAUGE ASSY.—cluster (fuel, temp., oil, generator, brake) (prior to Serial No. 6V100878)
13	2	2	—	NUT—radio receiver (procure locally) (ref. 7279805) (7/16-28-UNEF-2B-thd.)
14	1	1	**9340926**	CONTROL—heater and a/c (prior to 1975)
14	1	1	**9345095**	CONTROL—heater and a/c (eff. w/1975 & prior to 1977)
14	1	1	**7898865**	CONTROL ASSY.—heater, defroster & a/c (repl. 7895845) (eff. w/1977)
15	1	1	**697216**	PLATE ASSY.—name, instrument panel (wiper)
16	1	1	**3986870**	RETAINER ASSY.—cigarette lighter (repl. 6258260)
17	1	1	—	BEZEL—instrument cluster (see group 23.050)
18	1	1	**3986886**	ROD ASSY.—light switch
19	1	1	**697208**	PLATE ASSY.—name, instrument panel (lights)
20	1	1	**697225**	PLATE ASSY.—name, instrument panel (washer)
21	1	1	**699118**	BUTTON—windshield wiper switch
22	1	1	**699636**	PLATE ASSY.—name, instrument panel (fuel aux.)
23	1	1	**699633**	PLATE ASSY.—name, instrument panel (bat. booster)
24	1	1	**699635**	PLATE ASSY.—name, instrument panel (fuel main)
25	1	1	**699634**	PLATE ASSY.—name, instrument panel (bat. normal)
26	1	1	**3986873**	KNOB ASSY.—radio tone control
27	1	1	**3986872**	KNOB ASSY.—radio control volume
28	1	1	**344803**	LIGHTER ASSY.—cigarette (repl. 3986887)
—	1	1	**6499811**	CABLE ASSY.—shift indicator
—	1	1	—	PIN ASSY.—shift indicator cable pivot (ref. 701589)

7.042 INSTRUMENT CLUSTER ASSEMBLY (Cont.)

KEY	230	260	PART NUMBER	
—	1	1	**6462137**	SENDER UNIT ASSY.—engine oil pressure
—	1	1	**6402383**	SENDER UNIT ASSY.—engine water temperature
—	1	1	**8910897**	RIBBON ASSY.—instrument panel illumination (w/695895 retainer)
—	4	4	**695895**	RETAINER—battery normal and fuel main (name plate to instrument panel) & w/8910897 ribbon assy.
—	1	1	**8911591**	SOCKET ASSY.—light (incl. lens & bulb) (socket assy. 8911591 connects to ribbon assy 8910897 for instrument panel illumination)
—	1	1	**676543**	STRAP—instrument panel
—	1	1	**9340926**	CONTROL ASSY.—a/c and heater (prior to 1975)
—	1	1	**9345095**	CONTROL ASSY.—a/c and heater (eff. w/1975)
—	1	1	**9343695**	CONTROL ASSY.—heater (prior to 1975)
—	1	1	**9345085**	CONTROL ASSY.—heater (eff. w/1975)
—	1	1	**7932345**	VALVE ASSY.—temperature (3-port)
—	1	1	**9340919**	VALVE ASSY.—select (9-port)
—	3	3	**7304177**	KNOB—select, temperature and blower
—	2	2	**7308915**	RETAINER—dial
—	1	1	**1223499**	DIAL PACKAGE—(incl. dial, knobs and retainers) (a/c & heater control assy.)
—	1	1	**1223501**	DIAL PACKAGE—(incl. dial, knobs and retainers) (part of 9343695 heater control assy.)
—	1	1	**1223595**	DIAL KIT—(incl. knobs and retainers) (part of 9345085 heater control assy.) (SOA)
—	1	1	**1223619**	DIAL KIT—(includes knobs and retainers) (part of 9345095 a/c & heater control)
—	1	1	**9342580**	LEVER ASSY.—temperature (part of 9345085, 9345095 control assy.) (SOA)
—	1	1	**9342581**	LEVER ASSY.—select (part of 9345085, 9345095 control assy.) (SOA)
—	1	1	**7932904**	CAM—cable drive (part of 9345085, 9345095 control assy.)
—	1	1	**7932907**	CAM—temperature (part of 9345095 control assy.)
—	1	1	**356135**	MODULE ASSY.—probe, low coolant (black plastic)

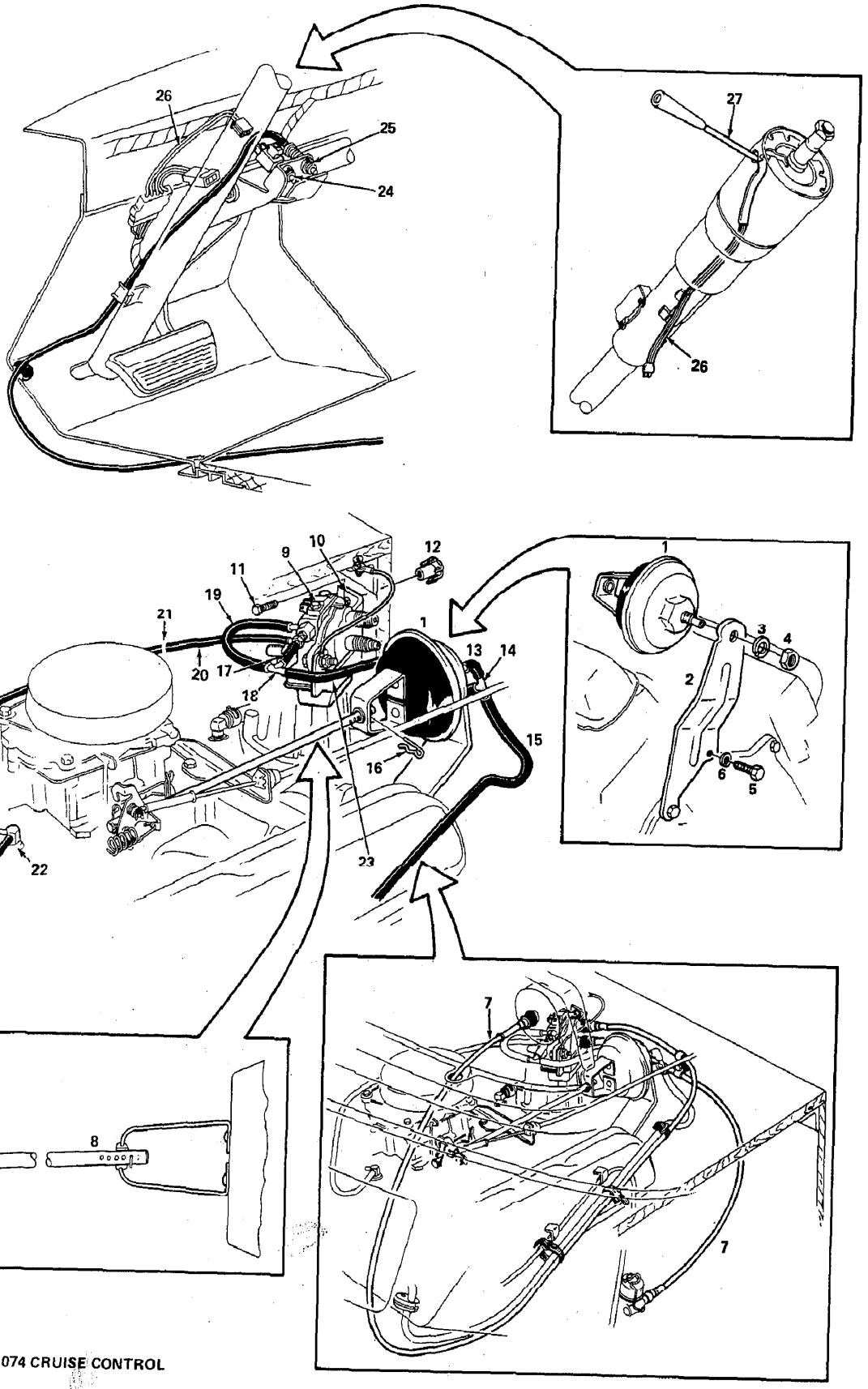
7.043 SPEEDOMETER AND DRIVE

—	1	1	**6499484**	CLUSTER ASSY.—(includes next 7 items) (prior to Serial No. 6V100878) (ref. only)
—	3	3	**6465923**	SOCKET ASSY.—cold (repl. 6456309)
—	4	4	**6288046**	SOCKET ASSY.—hi-beam (repl. 6459502)
—	AR	AR	**6456923**	SOCKET ASSY.—illumination SOA
—	1	1	**6499519**	SPEEDOMETER ASSY.
—	2	2	**9425542**	BULB
—	2	2	**6458053**	LENS—cluster, miles/gauge (4" O.D.) SOA
—	1	1	**6493204**	CIRCUIT—printed
—	1	1	**8989366**	CLUSTER ASSY.—Miles instrument (eff. w/Serial No. 6V100878) (incl. next 6 items) (repl. 6499484)
—	1	1	**6456923**	SOCKET ASSY.—cold (used w/8989366) SOA
—	2	2	**6288046**	SOCKET ASSY.—hi-beam (used w/8989366) SOA (repl. 6459502)
—	2	2	**6456923**	SOCKET ASSY.—illumination (used w/8989366) SOA
—	1	1	**8989939**	SPEEDOMETER ASSY.—Miles instrument (used w/8989366) SOA
—	1	1	**6458053**	LENS—cluster (used w/8989366)
—	1	1	**6493204**	CIRCUIT ASSY.—printed (used w/8989366) SOA
—	3	3	—	CLIP—speedometer driven gear (procure locally) (ref. 127879)
—	1	1	**716612**	GROMMET—speedocable thru firewall
—	1	1	**8625094**	RETAINER—gear, speedometer drive
—	1	1	**9419000**	SCREW ASSY.—speedometer drive gear (1/4-20 x 1/2 hex)
—	1	1	**103319**	WASHER—lock, speedometer drive gear screw (1/4)
—	1	1	**9422232**	SCREW—clip, speedometer drive gear (5/16-12 x 5/8)
—	1	1	**699605**	SHAFT ASSY.—flexible, speedometer
—	—	1	**790600**	SHAFT ASSY.—flexible, speedo to sensing switch (w/low note, 76 DBA)
—	—	1	**6478129**	SHAFT ASSY.—flexible, sensing switch to trans. (w/low note, 76 DBA) (repl. 6478272)

KEY	230	260	PART NUMBER	
				7.045 LAMP — INSTRUMENTS AND TELL TALE
	1	1	**6499752**	LAMP ASSY.—tell tale (incl. next 4 items)
	1	1	**6499755**	CIRCUIT ASSY.—printed (w/6499752 lamp assy.)
	7	7	**6499601**	SOCKET ASSY.—(w/6499752 lamp assy.)
	1	1	**6499754**	FILTER—tell tale (w/6499752 lamp assy.)
	1	1	**6499753**	HOUSING—tell tale (w/6499752 lamp assy.)
	1	1	**8989860**	LAMP ASSY.—tell tale (incl. next (4) items)
	1	1	**8989864**	CIRCUIT ASSY.—printed SOA (w/8989860 lamp assy.)
	8	8	**8987452**	SOCKET—tell tale (w/8989860 lamp assy.)
	1	1	**8989861**	FILTER—tell tale (w/8989860 lamp assy.)
	1	1	**8989512**	HOUSING—tell tale (w/8989860 lamp assy.)
	1	1	**6499489**	GAUGE ASSY.—cluster (incl. fuel, oil and temperature gauge)
	1	1	**697216**	PLATE ASSY.—name, windshield wiper switch
	1	1	**697208**	PALTE ASSY.—name, lamp switch
	1	1	**697225**	PLATE ASSY.—name, windshield wiper switch
	1	1	**699633**	PLATE ASSY.—name, battery boost
	1	1	**699634**	PLATE ASSY.—name, battery normal
	1	1	**699635**	PLATE ASSY.—name, main fule tank
	1	1	**699636**	PLATE ASSY.—name, auxiliary fuel tank
	1	1	**695895**	RETAINER—battery normal and fuel main name plate to instrument panel
	1	1	**8910897**	RIBBON ASSY.—illumination, instrument panel
	1	1	**326178**	COVER—instrument panel radio opening
	1	1	**326179**	RETAINER—cover, instrument panel radio opening
	1	1	**6481170**	CIRCUIT—printed SOA
	3	3	**6456923**	SOCKET ASSY.—cold (repl. 6456309)
	4	4	**6459502**	SOCKET ASSY.—hi-beam SOA
	2	2	**9425542**	BULB—hi-beam lamp
	2	2	**6458083**	LENS—hi-beam lamp
	1	1	**6493721**	FILTER—generator & brake
	8	8	**1550706**	BULB PKG.—tell tale (pkg. of 10)
	1	1	**2006642**	BULB & FUSE KIT—drive convenience (emergency)
				7.050 SENDING UNIT — HOLDING TANK
	1	1	**6429634**	SENDER ASSY.—holding unit (repl. 6429587)
	1	1	**1516395**	GASKET—sender unit
	1	1	**6429637**	GASKET—holding tank sender
	1	1	**2987004**	WIRE—ground, sending unit (use w/6429587 sender)
	2	2	—	NUT ASSY.—wire to sending unit (repl. 271169) (use w/6429587 sender) (procure locally)
	2	2	—	WASHER—wire to sending unit (procure locally) (ref. 138479)
				7.070 SWITCHES — MISCELLANEOUS
	1	1	**1597232**	SWITCH ASSY.—low fuel (electronic) (repl. 1596747, 1597232 **(repl. 6495299)**
	1	1	**9794682**	SWITCH ASSY.—stop lamp and cruise control (repl. 3902264)
	1	1	**3886907**	SWITCH ASSY.—stop lamp (standard) (see brake pedal illustration)
	1	1	**1994153**	SWITCH ASSY.—safety, transmission and backing lamp
	2	2	**3981828**	RETAINER—safety switch, transmission and backing lamp
	2	2	**1386691**	SWITCH ASSY.—dome lamp (see dome lamp and speaker illustration)
	1	1	**1997043**	SWITCH ASSY.—dimmer, headlamp
	1	1	**1995194**	SWITCH ASSY.—headlamp (repl. 1995186)
	1	1	**3986886**	ROD ASSY.—headlamp switch
	1	1	**20071252**	CYLINDER ASSY.—lock, ignition switch (1973) **(repl. 413898)**
	1	1	**20071252**	CYLINDER—lock, ignition switch (1974) **(repl. 9735300)**
	1	1	**1681300**	CYLINDER ASSY.—lock, ignition switch (eff. w/1975)
	1	1	**9662504**	SWITCH ASSY.—door ajar
	1	1	**673499**	FLASHER—turn signal and warning (prior to 1977)
	1	1	**491392**	FLASHER ASSY.—turn signal (eff. w/1977)
	1	1	**673499**	FLASHER ASSY.—hazard lamp (eff. w/1977)
	—	1	**790319**	SWITCH ASSY.—battery (rocker) (eff. w/1975)
	1	1	**700994**	SWITCH ASSY.—dual battery (rocker) (prior to 1975)
	1	1	**694946**	SWITCH—low air warning (refer group 14.002 for illustration) (prior to Serial No. 6V100878)
	1	1	**444148**	TEE—low air warning switch (refer group 14.002 for illustration)
	1	1	**494883**	SWITCH—city country horn (used w/9000062 horn assy.)

KEY	230	260	PART NUMBER	
				7.070 SWITCHES — MISCELLANEOUS (Cont.)
—	1	1	**2257158**	SWITCH ASSY.—magnetic starter solenoid
—	AR	AR	**700955**	BLOCK—battery junction
—	—	1	**340409**	BLOCK ASSY.—junction, air compressor to ground wire (eff. w/1976)
—	1	1	**1242101**	SWITCH ASSY.—transmission downshift
—	1	1	**700994**	SWITCH ASSY.—selector, fuel tank
—	1	1	**702795**	SWITCH ASSY.—windshield washer
—	1	1	**706751**	DIODE ASSY.—dual battery (prior to 1978)
—	1	1	**2024077**	DIODE ASSY.— (w/RPO LO4) (eff. w/1978)
—	1	1	**7812526**	SELECTOR UNIT—ignition switch
—	1	1	**7812210**	CAM ASSY.—canceling, turn signal
—	1	1	**7804414**	SWITCH ASSY.—buzzer, steering column
—	1	1	**7804419**	CLIP—retaining, buzzer switch
—	1	1	**7805376**	ACTUATOR ASSY.—ignition switch (w/tilt steering wheel) (ref. only)
—	1	1	**7819749**	ACTUATOR ASSY.—ignition switch (w/tilt steering wheel) (repl. 7805376)
—	1	1	**9788182**	CLIP—stop lamp switch to bracket (see brake pedal illustration)
—	1	1	**1952727**	NUT—mounting, headlamp switch (7/16-28 UNEF-24thd.)
—	1	1	**1990099**	SWITCH ASSY.—ignition (w/tilt steering wheel) (repl. 1990096)
—	1	1	**7804518**	CLIP—retaining, buzzer switch
—	1	1	**7811092**	SWITCH ASSY.—buzzer (w/tilt steering wheel)
—	1	1	**1115858**	RELAY—heater
—	1	1	**3929054**	RESISTOR ASSY.—heater (First Design)
—	1	1	**3942651**	RESISTOR ASSY.—heater (Second Design)
—	1	1	**6462137**	SWITCH ASSY.—sender unit engine oil pressure
—	1	1	**701215**	RELAY—thermal, buzzer (w/red warning light on dash, set to travel)
—	2	2	**3981828**	RETAINER—switch, transmission and safety
—	2	2	—	SCREW—switch, transmission and safety (ref. 9420591)
—	1	1	**3028795**	SWITCH ASSY.—thermo, heater to blower
—	1	1	**6272089**	SWITCH ASSY.—cut-off pressure (w/air conditioning) (repl. 6262646)
—	1	1	**8526398**	RING—"O" pressure switch to tube (w/air conditioning)
—	1	1	**1223127**	SWITCH ASSY.—blower (used with 9343695 control)
—	1	1	**1223590**	SWITCH KIT—blower (used with 9345085 control)
—	1	1	**9340540**	SWITCH ASSY.—selector (part of 9345085, 9345095 control assy.)
—	1	1	**715215**	GROMMET—trans. switch to dash panel (1-1/8 I.D. x 1-1/2 O.D. x 29/64 thk.)
—	1	1	**413473**	SWITCH ASSY.—thermal vacuum
—	AR	AR	**9436263**	HOSE—dist. to vac. control switch & vac. control switch to carburetor rear (25 ft. roll, CTL) (repl. 415899)
—	2	2	**2007701**	SWITCH ASSY.—level control, raise & lower (w/RPO GYE) (eff. w/Serial No. 6V100878)
—	1	1	**2007702**	SWITCH ASSY.—level control, travel hold (w/RPO GYE) (eff. w/Serial No. 6V100878)
				7.072 SWITCH — DIRECTIONAL LAMP
—	1	1	**1997963**	SWITCH ASSY.—directional (incl. next 4 items)
—	1	1	**1964784**	SPRING—canceling, RH
—	1	1	**1964785**	SPRING—canceling, LH
—	1	1	**1967684**	SPRING—detent
—	1	1	**1967685**	SPRING—lane change
—	1	1	**408237**	LEVER ASSY.—turn signal (std.)
—	1	1	**411525**	KNOB—hazard warning
—	—	1	**11502830**	SCREW—hazard warning knob
—	—	1	**11502765**	SCREW—hazard warning knob (opt.)
—	1	1	**6465256**	LEVER ASSY.—turn signal and cruise control (incl. switch and next 3 items) (RPO No. K30) See 7.074 illustration
—	1	1	**6466018**	SWITCH ASSY.—cruise control (mtd. in turn signal lever) (see 7.074 illustration)
—	1	1	**6465784**	BUTTON—cruise control turn signal lever
—	1	1	**6465255**	RING—retaining, cruise control button
—	1	1	**413585**	CONNECTOR—hose, engine to thermal vacuum switch & trans., & turn signal

NOTES

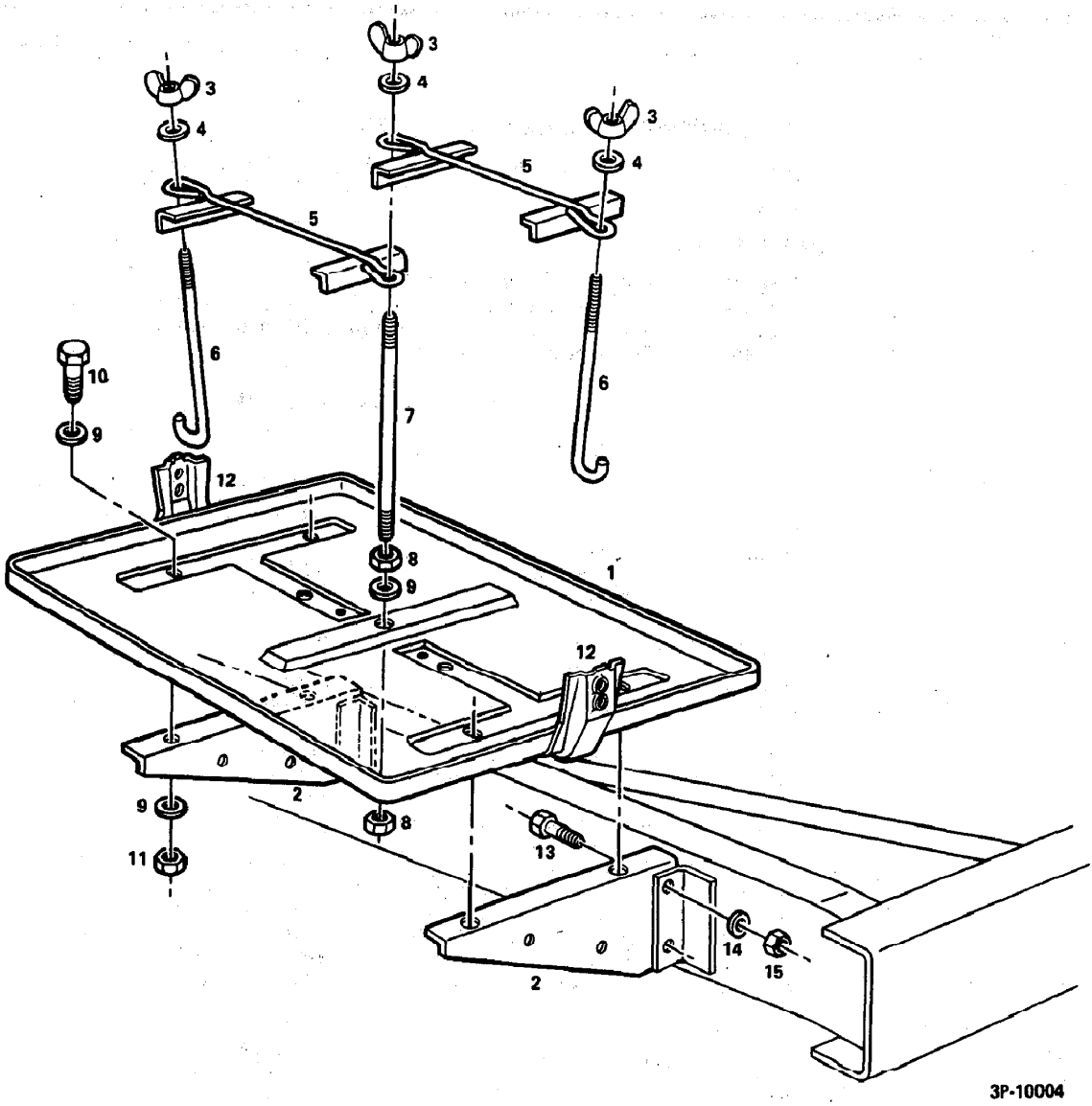


7.074 CRUISE CONTROL

KEY	230	260	PART NUMBER	
				7.074 CRUISE CONTROL
1	1	1	**6494927**	POWER UNIT—speed cruise control (prior to 1975) (w/413610, 416542, 417794, 418694 engine)
1	1	1	**6494938**	POWER UNIT—speed cruise control (eff. w/1975) (w/413610, 416542, 417794, 418694 engine)
1	1	1	**6466383**	POWER UNIT—speed cruise control, (incl. chain assy.) (eff. w/1975) (repl. 6466690) (w/413610, 416542, 417794, 418694, 556626 & 556627, 561032, 561033 engine)
1	1	1	**6466690**	POWER UNIT—speed cruise control, (incl. chain assy.) (eff. w/interm. 1977) (w/556626, 556627 engine) (ref. only)
2	1	1	**700436**	BRACKET—control power unit to engine
3	1	1	—	WASHER—lock, power unit to bracket (9/16) (procure locally)
4	1	1	—	NUT—hex, power unit to bracket (9/16-18) (procure locally)
5	1	1	—	BOLT—hex, transducer to bracket (1/4-20 x 3/4) (procure locally)
6	1	1	—	WASHER—lock, transducer to bracket bolt (1/4) (procure locally)
7	1	1	**699211**	CABLE ASSY.—speedometer transmission to transducer (prior to 1975)
7	1	1	**793191**	CABLE ASSY.—speedometer transmission to transducer (eff. w/1975)
8	1	1	**409527**	ROD ASSY.—power unit to carburetor lever ball stud (SOA) (prior to 1975)
8	1	1	**6466384**	CHAIN ASSY.—cruise control (w/6466383 & 6494938 power unit) (eff. w/1975) (repl. 793182)
—	1	1	**793181**	BRACKET—chain guide (w/793182)
9	1	1	**6466628**	TRANSDUCER—cruise control (repl. 6465477, when replacing w/6466180 also use 699065 bracket) (repl. 6466180)
10	1	1	**699065**	BRACKET—mounting, transducer (used w/6465477, 6466180 transducer)
11	2	2	—	BOLT—hex, transducer bracket to floor riser (1/4-20 x 1) (procure locally)
12	2	2	**693207**	NUT—tee transducer bracket to floor riser bolt (1/4-10 tee nut)
13	1	1	**6294397**	ELBOW—tee to cruise control power unit
14	1	1	**6465399**	TEE—power unit hose
15	AR	AR	**8885031**	HOSE—power unit tee to vacuum dump valve (25 ft. long, CTL)
16	1	1	**1244707**	RETAINER—ball stud rod at power unit (repl. 1351769)
17	AR	AR	**2224567**	HOSE—tee to transducer (39 inches long, CTL)
18	1	1	**5646002**	TEE—transducer (package) (replaces 5646297)
19	AR	AR	**2224567**	HOSE—transducer to tee (39 inches long, CTL)
20	AR	AR	**8885031**	HOSE—intake manifold to transducer (27/64" O.D. x 7/32" I.D.) (25 ft. long, CTL) (repl. 1599036)
21	3	3	**657558**	STRAP—band vacuum dump valve hose
22	1	1	**413584**	CONNECTOR—hose at intake manifold
23	AR	AR	**2224567**	HOSE—tee, transducer to power unit (39" lg. CTL)
24	1	1	—	SWITCH ASSY.—stop lamp and cruise control (see group 7.070)
25	1	1	**6465213**	VALVE ASSY.—vacuum dump cruise control
26	1	1	**8913571**	HARNESS ASSY.—wiring, cruise control and stop lamp switch
27	1	1	—	LEVER AND SWITCH ASSY.—turn signal and cruise control (see group 7.072)
—	1	1	**2017885**	STUD—cruise control mounting (eff. w/interm. 1977) (w/556626, 556627 engine)
—	1	1	**1600969**	CLIP—cruise control ball chain (eff. w/interm. 1977) (w/556626, 556627 engine)
—	1	1	**455561**	SPRING—cruise control ball chain clip retainer (eff. w/interm. 1977) (w/556626, 556627 engine)
—	1	1	**2965950**	RETAINER—spark plug wire, left hand side
—	1	1	**396484**	BRACKET—mounting spark plug wire retainer
—	1	1	**715216**	GROMMET—vacuum dump valve hose through toe panel (1-1/8 I.D. x 1-1/2 O.D.)
—	1	1	**3979315**	CLIP—hose, vacuum dump valve hose (.38 I.D. closed)
—	1	1	**693207**	NUT—speedometer cable to floor riser clip bolt tee
—	1	1	**NPN**	STRAP—ground, transducer (make from 20 gauge wire, CTL) (used w/6465477 transducer)
—	1	1	**3943610**	CLIP—flasher, turn signal lamp (eff. w/1977)
				7.076 HORN — ELECTRIC
—	1	1	**1892164**	HORN ASSY.—electric ("A" note) (repl. 9000011 [stpd. 9000514]) (prior to 1978)

KEY	230	260	PART NUMBER	
			7.076 HORN — ELECTRIC (Cont.)	
—	1	1	**1892163**	HORN ASSY —electric ("F" note) (repl. 9000239 [stpd. 9000513]) (prior to 1978)
—	1	1	**2029365**	HORN ASSY.—electric (high note) (1978)
—	1	1	**2029366**	HORN ASSY.—electric (low note) (1978)
—	2	2	**2273809**	RIVNUT
—	1	1	**9000062**	HORN—city country (low delibel note) (1974)
—	1	1	**1958667**	BRACKET—horn mounting (1974)
—	1	1	**2426078**	NUT—horn to bracket (1974)
—	1	1	**404095**	PROCTOR—horn relay cap & stud (eff. w/1978)
			NOTE: See group 7.080 for horn relay.	
			7.078 CIRCUIT BREAKERS	
—	1	1	**2301786**	BREAKER ASSY.—circuit, 60 amp. (living area battery section, KLIXON #CDLA-60) (w/ZEO 6582, ZEO 6584)
—	1	1	**2474055**	BREAKER ASSY.—circuit, air susp. (30 amp.)
—	1	1	**2212295**	BREAKER ASSY.—circuit, inst. panel wiring (50 amp.) (3 5/32 lg. x 1 7/8" wide)
—	—	1	**NPN**	BREAKER ASSY.—circuit, refrig. inverter (w/neon light & red button) (norcold div. #: 163-201-100)
—	—	1	**790868**	BLOCK ASSY.—fuse (includes 7 fuse mtg. clip) (1975)
—	—	1	**796334**	BOX ASSY.—junction (located under second front ceiling panel) (eff. w/1975)
—	1	1	**12004386**	BLOCK ASSY.—fuse (w/12000947 harness assy.)
—	—	1	**796335**	COVER ASSY.—junction (located under second front ceiling panel) (eff. w/1975)
—	—	2	**1946134**	SPACER—screw, junction box (eff. w/1975 & prior to 1977) (repl. 2418710) (.205 I.D.)
—	—	2	**2418710**	SPACER—junction box mounting (eff. w/1977) (.215 I.D.)
—	—	2	**700368**	RIVET—auxiliary circuit breaker & magnetic switch mounting block
—	—	2	**9416197**	SCREW—mounting, junction box (eff. w/1975) (10-24 x 5/8)
—	—	1	**2007988**	BRACKET—mtg., circuit breaker (w/ZEO 6582, ZEO 6584)
—	1	1	**706751**	DIODE ASSY.—dual battery (prior to 1978)
—	1	1	**2024077**	DIODE ASSY.—(w/RPO LO4) (eff. w/1978)
			7.078H ELECTRICAL, CLOCKS, SWITCHES	
—	1	1	**705771**	CONVERTER—30 amp. voltage (Triad Utrad #TU334) (charger)
—	1	1	**705772**	CONVERTER—45 amp. voltage (prior to 1975) (Triad Utrad #TU344) (charger)
—	—	1	**790315**	CONVERTER—45 amp. voltage (eff. w/1975) (prior to 1978) (Triad Utrad #TU445-7) (charger)
—	—	1	**2045153**	CONVERTER—45 amp. voltage (1978) (Triad Utrad #TU550-2) (charger)
—	—	AR	**790181**	SPACER—converter mount RR (3/4" x 7.00" Aluminum) (w/ZEO 6581.
—	—	2	**655605**	SPACER—converter mount, front & rear (w/ZEO 6582, ZEO 6584)
—	—	1	**2010518**	BRACKET—converter side mount (w/ZEO 6582, ZEO 6584)
—	AR	AR	**790182**	SPACER—converter mount front (1/4" x 7 3/4" aluminum) (w/ZEO 6581)
—	—	1	**2008353**	BRACKET—front mount, converter (w/ZEO 6582, ZEO 6584)
—	—	1	**2008349**	BRACKET—rear mount, converter (w/ZEO 6582, ZEO 6584)
—	—	2	**792175**	MOUNT ASSY.—converter, front (w/790315)
—	—	2	**792176**	MOUNT ASSY.—converter, rear (w/790315)
—	1	1	**716560**	CLOCK—battery operated (w/RPO 690)
—	1	1	**716559**	CLOCK—battery operated (w/RPO 692, 693, 695, 696)
—	—	1	**796200**	CLOCK ASSY.—galley (battery operated) (eff. w/1975)
—	—	2	**790344**	SWITCH ASSY.—courtesy lamp (LPG/aux. generator compartment) (eff. w/1975)
—	—	10	**791840**	INSERT—thread, for expansion screw, for interior light (eff. w/1975)
—	—	1	**799304**	BOX ASSY.—receptacle, (plug) LH, (between swivel chairs) (eff. w/1975)
—	—	1	**799297**	RECEPTACLE ASSY.—plug (110V) LH, (between swivel chairs) (eff. w/1975)

KEY	230	260	PART NUMBER	
			7.078H ELECTRICAL, CLOCKS, SWITCHES (Cont.)	
—	—	1	**799302**	PLATE—cover, duplex (receptacle) (brown) (eff. w/1975)
			7.080 RELAYS	
—	1	1	**1115882**	RELAY ASSY.—electric horn
—	2	2	**1115858**	RELAY—level control (w/RPO GYE) (eff. w/Serial No. 6V100878)
—	1	1	**701215**	RELAY—thermal, buzzer (w/red warning light on dash, set to travel)
—	1	1	**366408**	RELAY—heater blower delay



7.085 BATTERY MOUNTING

KEY	230	260	PART NUMBER	
				7.085 BATTERY MOUNTING
–	–	1	**NS**	BATTERY–12 volt (procure Delco Extra Duty) (eff. w/1975)
–	2	2	**NS**	BATTERY–12 volt (procure Delco batteries from UMS) (prior to 1975)
1	1	1	**693849**	TRAY ASSY.–battery (prior to 1975)
1	1	1	**693849**	TRAY ASSY.–battery (Transmode)
1	–	1	**790629**	TRAY ASSY.–battery (eff. w/1975) (Prior to 1977) (Motorhome)
1	–	1	**2005494**	TRAY ASSY.–battery (Motorhome) (eff. w/Serial No. 7V100040)
1	2	2	**2005494**	TRAY ASSY.–battery (Transmode) (eff. w/Serial No. 7V100040)
2	–	1	**790630**	BRACKET–rear, tray (w/790629 & 2005494)
2	–	1	**790631**	BRACKET–front, tray (w/790629)
2	–	1	–	BRACKET–front, battery tray (w/2005494) (ref. 2005492) (make locally)
2	2	2	–	BRACKET–battery tray (w/2005494) (Transmode) (ref. 2005492) (make locally)
2	2	2	**706388**	BRACKET–battery tray (w/693849) (Transmode)
3	3	3	–	NUT–wing, battery retainer (procure locally, 2005494)
4	3	3	**3790662**	WASHER–retainer stud (w/693849) (.320 I.D. x 1.00 O.D.)
4	–	2	**9418304**	WASHER–wing nut (w/790629, 2005494) (.688 I.D. x .344 O.D.)
5	–	1	**580517**	RETAINER–stud (w/790629)
5	–	1	**3902542**	RETAINER–battery (wood) (repl. 533308) (repl. 2479377) (w/790629, 2005494)
5	2	2	**3902542**	RETAINER–battery (wood) (repl. 533308) (w/2005494)
5	1	1	**716623**	RETAINER ASSY.–battery (w/693849)
6	2	2	**671305**	STUD–battery tray retainer, "J" style (w/693849)
6	–	2	**325053**	BOLT–retainer to tray, "J" style (w/790629) (repl. 3758788)
6	–	2	**3826708**	BOLT–retainer to tray, "J" style (w/2005494)
6	–	2	**790056**	STUD–battery hold down (w/790629)
7	1	1	**NS**	STUD–center, battery tray (w/693849) (ref. 3715712)
8	2	2	**9417954**	NUT–battery center stud (5/16-18 hex) (w/693849)
9	9	9	**9418304**	WASHER–battery stud (5/16, plain) (w/693849)
9	–	8	**2436162**	WASHER–bolt, tray to bracket (w/790629) (.341 I.D. x .620 O.D.)
10	–	4	**9418918**	BOLT–tray to bracket (w/790629) (5/16-18 x 1")
10	4	4	**9418918**	BOLT–tray to bracket (w/2005494) (5/16-18 x 1")
10	4	4	**9430677**	BOLT–battery tray to bracket (5/16-18 x 1, hex, 300M) (w/693849)
11	4	4	**9422295**	NUT–battery tray to bracket bolt (5/16-18 hex) (procure locally) (w/693849)
11	–	4	**9422275**	NUT–tray to bracket bolt (w/790629) (5/16-18 301M)
11	4	4	**9422275**	NUT–tray to bracket bolt (w/2005494) (5/16-18 301M)
12	2	2	**3766219**	BRACKET–battery tray clamp
13	4	4	**NPN**	BOLT–battery tray bracket (3/8-16 x 1, hex)
14	4	4	**2436163**	WASHER–battery tray bracket bolt (3/8, plain) (w/693849)
14	–	4	**2436163**	WASHER–bracket to frame bolt (w/790629, 2005494)
15	–	4	**9422277**	NUT–bracket to frame bolt (w/790629, 2005494)
15	4	4	**9422277**	NUT–battery tray bracket bolt (3/8-16, hex) (w/693849, 2005494)
–	1	1	**2006274**	PLATE–battery tray adapter (w/2005494) (Transmode) (eff. w/Serial No. 7V100040)
–	8	8	**9424877**	BOLT–battery tray adapter plate (5/16-18 x 3/4") (w/2005494) (Transmode) (eff. w/Serial No. 7V100040)
–	16	16	**2436162**	WASHER–battery tray adapter plate (w/2005494) (Transmode) (eff. w/Serial No. 7V100040)
–	8	8	**9422275**	NUT–battery tray adapter plate (w/200594) (Transmode) (eff. w/Serial No. 7V100040)
–	–	4	**2009377**	SCREW–battery tray
–	–	1	**2032910**	RETAINER–battery tray
–	–	2	**2263568**	STUD–battery holddown
–	1	1	**NPN**	LOCATOR–battery (eff. w/1975) (ref. 791975) (make locally)
–	–	1	**2025764**	SPACER–battery
–	–	1	**2025901**	BRACKET–battery locater (w/RPO KNC) (eff. w/1978)
–	–	1	**2025800**	BRACKET–battery box (w/RPO KNC) (eff. w/1978)
–	1	1	**701142**	DECAL–battery terminal
				7.090 WIRING
–	1	1	**8910952**	STRAP ASSY.–engine ground
–	1	1	**8910947**	CABLE ASSY.–magnetic switch to starter (prior to 1977)
–	1	1	**12000941**	CABLE ASSY.–magnetic switch to starter (eff. w/1977)
–	1	1	**8910948**	CABLE ASSY.–battery to magnetic switch (prior to 1975)
–	–	1	**12000224**	CABLE ASSY.–battery post (eff. w/1975)

7.090 WIRING (Cont.)

KEY	230	260	PART NUMBER	
—	1	1	**8910949**	CABLE ASSY.—junction block to magnetic switch (prior to 1977)
—	1	1	**12000942**	CABLE ASSY.—junction block to magnetic switch (eff. w/1977)
—	1	1	**8910950**	CABLE ASSY.—junction block to fuse block
—	1	1	**8910951**	CABLE ASSY.—auxiliary battery to magnetic switch (prior to 1977)
—	1	1	**12000945**	CABLE ASSY.—auxiliary battery to magnetic switch (eff. w/1977)
—	1	1	**12000944**	CABLE ASSY.—magnetic switch to circuit breaker (eff. w/1977)
—	1	1	**8910953**	CABLE ASSY.—auxiliary battery to ground
—	1	—	**8910999**	CABLE ASSY.—circuit breaker to living area
—	—	1	**8910955**	CABLE ASSY.—circuit breaker to living area
—	—	1	**12000196**	CABLE ASSY.—magnetic switch to living area junction (eff. w/1975)
—	1	1	**8910954**	CABLE ASSY.—battery to ground (prior to 1975)
—	1	—	**12000168**	CABLE ASSY.—magnetic switch to living area (Transmode)
—	—	1	**12000167**	CABLE ASSY.—magnetic switch to living area (Transmode)
—	—	1	**8907030**	CABLE ASSY.—battery, negative (eff. w/1975) (prior to 1977) (repl. 12000225)
—	1	1	**12002631**	CABLE ASSY.—generator ground (w/RPO LO4) (1978)
—	1	1	**12002633**	CABLE ASSY.—generator diode (w/RPO LO4) (1978)
—	—	1	**12000943**	CABLE ASSY.—battery, negative (eff. w/1977)
—	1	—	**8910944**	HARNESS ASSY.—wiring, body (LH side) (prior to 1975)
—	—	1	**8910943**	HARNESS ASSY.—wiring, body (LH side) (prior to 1975)
—	1	—	**12000954**	HARNESS ASSY.—body wiring, LH side (eff. w/Serial No. 6V100878) (Transmode)
—	—	1	**12000953**	HARNESS ASSY.—body wiring, LH side (eff. w/Serial No. 6V100878) (Transmode)
—	—	1	**12000221**	HARNESS ASSY.—body wiring, LH (eff. w/1975) (prior to Serial No. 6V100878)
—	—	1	**12000952**	HARNESS ASSY.—body wiring, LH (eff. w/Serial No. 6V100878) (Motorhome)
—	1	1	**8915308**	HARNESS ASSY.—wiring, engine (replaces 8910941) (w/413610, 416542 engines)
—	1	1	**12002607**	HARNESS ASSY.—wiring, engine (w/RPO NB4) (eff. w/Serial No. 6V100878) (prior to 1977)
—	—	1	**12002603**	HARNESS ASSY.—level control (STD) (eff. w/Serial No. 6V100878) (prior to 1978)
—	—	1	**12002605**	HARNESS ASSY.—level control (w/RPO GYE) (eff. w/Serial No. 6V100878)
—	1	1	**12002636**	HARNESS ASSY.—level control (1978)
—	—	1	**12002638**	HARNESS ASSY.—level control side body (1978)
—	1	—	**12002639**	HARNESS ASSY.—level control side body (1978)
—	1	—	**12002613**	HARNESS ASSY.—level control (STD) (eff. w/Serial No. 6V100878) (1978)
—	1	—	**12002614**	HARNESS ASSY.—level control (w/RPO GYE) (eff. w/Serial No. 6V100878) (1978)
—	1	1	**12002604**	HARNESS ASSY.—level control, instrument panel (w/RPO GYE) (eff. w/Serial No. 6V100878) (prior to 1977)
—	1	1	**12002618**	HARNESS ASSY.—level control (w/RPO GYE) (eff. w/1977)
—	1	1	**12006500**	HARNESS ASSY.—sensor wiring (eff. w/1978)
—	1	1	**12000949**	HARNESS ASSY.—wiring, engine (w/RPO NB4) (eff. w/1977)
—	1	1	**12000320**	HARNESS ASSY.—wiring, engine (w/RPO NB4) (prior to Serial No. 6V100878)
—	1	1	**12000179**	HARNESS ASSY.—wiring, engine (w/417794 engine) (prior to Serial No. 6V100878)
—	1	1	**12002602**	HARNESS ASSY.—wiring, engine (w/417794 engine) (eff. w/Serial No. 6V100878) (prior to 1977)
—	1	1	**12000948**	HARNESS ASSY.—wiring, engine (eff. w/1977) (STD)
—	1	1	**12000951**	HARNESS ASSY.—wiring, front roof (eff. w/Serial No. 6V100878) & prior to 1978)
—	1	1	**12002635**	HARNESS—wiring, front roof (1978)
—	1	1	**8910940**	HARNESS ASSY.—wiring, front roof (see dome lamp & speaker illustration) (prior to Serial No. 6V100878)
—	1	1	**8910957**	HARNESS ASSY.—wiring, fuel tank
—	1	1	**8910942**	HARNESS ASSY.—wiring, headlamp & park lamp (prior to 1975)
—	1	1	**12000209**	HARNESS ASSY.—wiring, headlamp & park lamp (eff. w/1975) (prior to Serial No. 6V100878)
—	1	1	**12002601**	HARNESS ASSY.—wiring, forward lamp (eff. w/Serial No. 6V100878) (prior to 1977)
—	1	1	**12000950**	HARNESS ASSY.—wiring, forward lamp (eff. w/1977)

KEY	230	260	PART NUMBER	
			7.090 WIRING (Cont.)	
—	1	1	**8910958**	HARNESS ASSY.—wiring, heater (First Design)
—	1	1	**8915599**	HARNESS ASSY.—wiring, heater (Second Design) (prior to 1977)
—	1	1	**12000937**	HARNESS ASSY.—wiring, (eff. w/1977)
—	1	1	**8910939**	HARNESS ASSY.—wiring, inst. panel (prior to 1975)
—	—	1	**12000220**	HARNESS ASSY.—instrument panel wiring (eff. w/1975) (prior to serial no. 6V100878)
—	1	1	**12002600**	HARNESS ASSY.—instrument panel wiring (eff. w/Serial No. 6V100878) (prior to 1977)
—	1	1	**12000947**	HARNESS ASSY.—instrument panel wiring (eff. w/1977)
—	1	1	**12000936**	HARNESS ASSY.—wiring, rear body (eff. w/Serial No. 6V100878)
—	1	1	**8910946**	HARNESS ASSY.—wiring, rear body (prior to Serial No. 6V100878)
—	1	1	**8910945**	HARNESS ASSY.—wiring, trailer
—	1	—	**8913658**	WIRE ASSY.—body, door ajar
—	—	1	**8913657**	WIRE ASSY.—body, door ajar, (RH)
—	1	1	**8913674**	WIRE ASSY.—engine compartment (see 7.004 illustration) (prior to 1977)
—	1	1	**12000946**	WIRE ASSY.—engine compartment (see 7.004 illustration (eff. w/1977)
—	1	1	**8910963**	WIRE ASSY.—diode to magnetic switch (prior to 1977)
—	2	2	**12000939**	WIRE ASSY.—diode to magnetic switch (eff. w/1977)
—	1	1	**8913708**	WIRE ASSY.—ground, body to frame
—	1	1	**8915506**	WIRE—city country horn (use w/9000062 horn assy.) (1974)
—	—	1	**12000288**	HARNESS ASSY.—city/country horn (w/low note, 76 DBA)
—	1	1	**8913905**	WIRE—low level compressor (prior to Serial No. 6V100878)
—	—	1	**12002606**	WIRE ASSY.—level control, air compressor to ground (eff. w/Serial No. 6V100878)
—	1	1	**12002637**	WIRE ASSY.—level control, air compressor to ground (1978)
—	1	1	**8910962**	WIRE ASSY.—junction, diode to horn relay
—	1	1	—	WIRE ASSY.—license plate (make locally)
—	1	1	**8910956**	WIRE ASSY.—magnetic switch to ground
—	1	1	**8913700**	WIRE ASSY.—relay to heater blower
—	1	1	—	WIRE ASSY.—heater ground (procure locally)
—	1	1	**8913665**	WIRE ASSY.—air suspension warning buzzer
—	1	1	**12002632**	WIRE ASSY.—voltmeter (w/RPO LO4) (1978)
—	1	1	**12006502**	WIRE ASSY.—heater blower delay
—	1	1	**8911591**	SOCKET ASSY.—light (incl. lens & bulb)
—	—	1	**12000837**	HARNESS ASSY.—light and fan wiring (eff. w/1975) (repl. 12000199) (prior to Serial No. 5V101025)
—	—	1	**12000934**	HARNESS ASSY.—light and fan wiring (eff. w/Serial No. 5V101025) (exc./ ZEO 6582, ZEO 6584)
—	—	1	**12002610**	HARNESS ASSY.—light and fan wiring (w/ZEO 6582)
—	—	1	**12002623**	HARNESS ASSY.—light and fan wiring (w/ZEO 6584)
—	—	1	**12002622**	HARNESS ASSY.—light switch and bath wiring (w/ZEO 6584)
—	—	1	**12002609**	HARNESS ASSY.—light switch and bath wiring (w/ZEO 6582)
—	—	1	**12000838**	HARNESS ASSY.—light switch & bath wiring (eff. w/1975) (repl. 12000200) (exc./ ZEO 6582, ZEO 6584)
—	—	1	**12000839**	HARNESS ASSY.—furnace & mtr. gen. monitor wrg. (eff. w/1975) (repl. 12000201) (prior to Serial No. 5V101025)
—	—	1	**12002611**	HARNESS ASSY.—furnace & mtr. gen. monitor wrg. (w/ZEO 6582)
—	—	1	**12002629**	HARNESS ASSY.—furnace & mtr. gen. monitor wrg. (w/ZEO 6584) (repl. 12002624)
—	—	1	**12000935**	HARNESS ASSY.—furnace & mtr. gen. monitor wrg. (eff. w/Serial No. 5V101025) (w/724478 range)
—	—	1	**12002616**	HARNESS ASSY.—furnace & motor gen. monitor wrg. (w/2005742 range) (w/out ZEO 6582, ZEO 6584)
—	—	1	**12000840**	HARNESS ASSY.—refrig. & sender wrg. (eff. w/1975 & prior to serial no. 6V102006) (repl. 12000202) (exc./ ZEO 6582, ZEO 6584)
—	—	1	**12002617**	HARNESS—refrig. & sender wrg. (eff. w/serial no 6V102006) (exc./ ZEO 6582, ZEO 6584)
—	—	1	**12000840**	HARNESS ASSY.—refrig. & sender wrg. (w/ZEO 6582, ZEO 6584)
—	—	1	**12000861**	HARNESS ASSY.—switch & monitor wrg. (eff. w/1975) (repl. 12000203) (exc./ ZEO 6582, ZEO 6584)
—	—	1	**12002608**	HARNESS ASSY.—switch & monitor wrg. (w/ZEO 6582)
—	—	1	**12002621**	HARNESS ASSY.—switch & monitor wrg. (w/ZEO 6584)
—	1	1	**2017564**	HARNESS ASSY.—galley lamp jumper wiring (eff. w/1976)
—	—	1	**12000233**	HARNESS ASSY.—magnetic switch, LP compartment (eff. w/1975 & prior to 1976)
—	—	1	**12002612**	HARNESS ASSY.—aux. mag. switch (w/ZEO 6582)
—	—	1	**12000234**	HARNESS ASSY.—battery, ground (eff. w/1975)

7.090 WIRING (Cont.)

KEY	230	260	PART NUMBER	
—	—	1	**12000235**	HARNESS ASSY.—motor gen. battery (eff. w/1975)
—	—	1	**12002615**	HARNESS ASSY.—motor gen. battery (w/ZEO 6583) (eff. w/1977)
—	—	1	**12002620**	HARNESS ASSY.—motor gen. battery (aux 12-volt) (w/ZEO 6584)
—	—	3	**NPN**	BRACKET—harness clip (eff. w/1975) **(ref. 791954) (make locally)**
—	—	1	**696218**	HARNESS ASSY.—frame ground (eff. w/1975)
—	—	1	**2000875**	HARNESS ASSY.—110 volt MG, utility box to mg. compartment (eff. w/1975 & prior to 1977) (repl. 791121)
—	—	1	**2018654**	HARNESS ASSY.—110 volt MG, utility box to mg. compartment (eff w/1977)
—	—	1	**5157702**	CLIP—harness, motor generator (w/2000875)
—	—	1	**701122**	WIRING KIT—3 duplex receptacles, wall socket (eff. w/1975)
—	AR	AR	**700955**	BLOCK—junction, battery
—	—	1	**797889**	HARNESS ASSY.—main wiring 110V (w/RPO UNR & exc./ RPO's APN, UNL) (eff. w/1975 & prior to 1977)
—	—	1	**2013496**	HARNESS ASSY.—main wiring 110V (w/RPO UNL & w/out CNV, UNR)
—	—	1	**2013496**	HARNESS ASSY.—main wiring 110V (w/RPO UNL & w/CNV, UNR)
—	—	1	**791120**	HARNESS ASSY.—main wiring, 110 volt, (w/out RPO CNV) (includes next 5 items) (eff. w/1975) (First Design)
—	—	1	**796188**	POWER CORD ASSY.—main (SOA)
—	—	1	—	ADAPTER—power cord (procure locally)
—	—	1	**796189**	PANEL ASSY.—circuit breaker (SOA)
—	—	1	**796190**	BREAKER ASSY.—main circuit (SOA)
—	—	1	**796191**	BREAKER ASSY.—secondary circuit (SOA)
—	—	1	**796192**	RECEPTACLE ASSY.—power (40 amp.) (SOA)
—	—	1	**2006786**	WIRING KIT—110 volt (electric receptacle) (w/ZEO 6582, ZEO 6584) (incl. 1-ivory duplex receptacle, 1-outlet box - pre punched, 4-jumbo metal duplex cover plates - 1-ivory, 1-brown, & 2-white)
—	—	1	**791122**	WIRING KIT—110 volt (electric receptacle) (exc./ ZEO 6582, ZEO 6584) (incl. 3-duplex receptacles one each ivory, white, brown, 3-outlet boxes pre punched, 4-jumbo metal duplex cover plates 1-ivory, 1-brown & 2-white, 1-std. metal duplex cover plate, 1-handy box blank cover plate)
—	—	1	**2000280**	HARNESS ASSY.—main wiring, 110 volt (STD) (eff. w/1975) (Second Design) (exc./ ZEO 6582, ZEO 6584)
—	—	1	**799086**	HARNESS ASSY.—main wiring, 110 volt, (w/RPO APN & exc./ RPO's UNL/CNV) (eff. w/1975)
—	—	1	**799088**	HARNESS ASSY.—main wiring, 110 volt, (w/RPO APN & CNV & exc./ RPO UNL) (eff. w/1975)
—	—	1	**799090**	HARNESS ASSY.—main wiring, 110 volt, (w/RPO APN & UNL & exc./ RPO CNV) (eff. w/1975)
—	—	1	**799091**	HARNESS ASSY.—main wiring, 110 volt, (w/RPO APN & CNV & UNL) (eff. w/1975)
—	—	1	**799087**	HARNESS ASSY.—main wiring, 110 volt (exc./ RPO's APN/CNV and w/RPO UNL) (eff. w/1975)
—	—	1	**799089**	HARNESS ASSY.—main wiring, 110 volt (w/RPO's CNV & UNL w/RPO APN) (eff. w/1975)
—	—	16	—	SCREW—receptacle (procure locally) (4-24 x 3/4) (ref. 9426489)
—	AR	AR	**8885537**	WIRE—flexgard convoluted conduit (battery to living area) (25 ft. roll, CTL)
—	2	2	**708518**	CLIP—harness, RH & LH side (w/791120 harness assy.)
—	AR	AR	**2489333**	GROMMET—body RH wire thru side (eff. w/1975)
—	—	1	**2004621**	RECEPTACLE ASSY.—outside electric, (RH) (w/RPO U97 & w/ZEO 6581)
—	—	1	**2013918**	RECEPTACLE ASSY.—outside electric (RH) (w/RPO U97 & w/ZEO 6582, ZEO 6584)
—	—	1	**652036**	CLIP—receptacle wiring harness (w/2004621 receptacle)
—	AR	AR	**2003464**	GROMMET—harness
—	—	2	**2003464**	GROMMET—harness (eff. w/1977) (w/ZEO 6584)
—	—	2	**721167**	GROMMET—harness (eff. w/1977) (w/ZEO 6581)
—	1	1	**12002629**	HARNESS ASSY.—furnace & MG monitor (repl. 12002624)
—	1	1	**8913824**	HARNESS ASSY.—heater vacuum (w/out air conditioning)
—	1	1	**12002634**	HARNESS ASSY.—audio vox radio jumper
—	1	1	**8913823**	HARNESS ASSY.—heater & air conditioning vacuum (prior to 1977)
—	1	1	**8913819**	WIRE ASSY.—ambient sensor and press switch (w/air conditioning)
—	1	1	**2282862**	CLIP—engine wiring harness (w/air conditioning)

KEY	230	260	PART NUMBER	
			7.090 WIRING (Cont.)	
—	—	1	**2006784**	HARNESS ASSY.—110 volt, motor generator (w/RPO KNE)
—	1	1	**1115858**	RELAY—level control (RPO GYE) (eff. w/1976) (prior to 1978)
—	—	1	**2006778**	HARNESS ASSY.—110 volt (w/RPO CNV, CNW & ZEO 6584)
—	—	1	**797889**	HARNESS ASSY.—110 volt (w/RPO CNV & ZEO 6581)
—	—	1	—	COVER—electrical wire (harness) (make locally) (ref. 2008300) (w/ZEO 6582)
			7.091 CONNECTORS — WIRING	
—	1	1	**6288896**	CONNECTOR ASSY.—male, engine harness (bulkhead)
—	1	1	**8905116**	CONNECTOR—female, body harness (LH side)
—	1	1	**6288539**	CONNECTOR—male, body harness (LH side)
—	2	2	**2973407**	CONNECTOR—female, engine harness, 2 contact, lock type (.976 x .856 x .267 high)
—	1	1	**2973781**	CONNECTOR—female, engine harness, 2 contact, lock type (.976 x .419 x .685 high) (cruise transducer)
—	1	1	**6294493**	CONNECTOR—female, engine harness (alternator)
—	1	1	**8900826**	CONNECTOR—male, engine harness (ambent sensor)
—	2	2	**2973407**	CONNECTOR—female, front roof harness, 2 contact, lock type (.976 x .856 x .267 high) (A/C compressor & downshift switch)
—	2	2	**6288992**	CONNECTOR—female, front roof harness (w/connector & cover, pan grip type)
—	1	1	**2965036**	CONNECTOR—male, fuel tank harness
—	1	1	**2977253**	CONNECTOR—female, headlamp & park lamp harness, 1 contact (.976 x .419 x .267 high)
—	2	2	**2977804**	CONNECTOR—female, headlamp & park lamp harness, & delay relay (w/3 female terminals)
—	2	2	**2984855**	CONNECTOR—female, headlamp & park lamp harness (w/round moulded connector)
—	1	1	**6288890**	CONNECTOR—male, headlamp & park lamp harness
—	1	1	**2962510**	CONNECTOR—female, heater harness, 3 contact, lock type (.976 x .809 x .507 high) (repl. 2962449)
—	1	1	**2973386**	CONNECTOR—female, heater harness, 3 contact, lock type (.976 x .616 x .758 high)
—	1	1	**2977646**	CONNECTOR—female, heater harness (3 female in-line terminals)
—	1	1	**2977647**	CONNECTOR—female, heater harness (2 female in-line terminals)
—	1	1	**2984570**	CONNECTOR—female, heater harness
—	1	1	—	CONNECTOR—male, heater harness (procure locally) (ref. 2984883)
—	—	3	**8911773**	CONNECTOR—male, RH & LH, front and rear lamp; bath and hall lamp (eff. w/1975) (w/12002623 harness)
—	—	2	**8905222**	CONNECTOR—male, galley lamp and E.G. harness (w/12000199, 12002623 harness assy.)
—	—	1	**6294510**	CONNECTOR—female, switch and monitor harness (small) (w/12000200 harness assy.)
—	—	1	**6294509**	CONNECTOR—female, switch and monitor harness (large) (w/12000200 harness assy.)
—	—	1	**8900442**	CONNECTOR—male, refrigerator, sender harness, and furnace & M.G. (eff. w/1975) (w/12002623 harness)
—	—	1	**8900443**	CONNECTOR—female, furnace & E.G. harness (w/12000200 harness assy.)
—	—	2	**8911773**	CONNECTOR—rear floor lamp (w/12000201 harness assy.)
—	—	1	**8905205**	CONNECTOR—female, lamp and fan harness (w/12000201 harness assy.)
—	—	1	**8905206**	CONNECTOR—female, E.G. at monitor (w/12000201 harness assy.)
—	—	2	**2973407**	CONNECTOR—female, refrigerator (w/12000202 harness assy.)
—	—	4	**8911352**	CONNECTOR—female, porch, galley, floor, water pump at monitor panel (w/12000203, 12002621 harness assy.)
—	—	1	**6294508**	CONNECTOR—female, LP switch & bath harness (w/12000203 harness assy.)
—	—	2	**2965980**	CONNECTOR—female, parking & signal front lamp (w/12000209 harness assy.)
—	—	2	**2977804**	CONNECTOR—female, head lamp (w/12000209 harness assy.)
—	—	1	**2977253**	CONNECTOR—female, horn (w/12000209, 12000950 harness assy.)
—	1	1	**6288976**	CONNECTOR—bulkhead
—	—	2	**791665**	CONNECTOR ASSY.—110V, 60 amp., blue (eff. w/1975 & prior to 1977)

7.091 CONNECTORS — WIRING (Cont.)

KEY	230	260	PART NUMBER	
–	–	1	**8905206**	CONNECTOR—body female (4-receptacles) (w/ 12002620 harness assy.)
–	–	1	**8905220**	CONNECTOR ASSY.—body male (5-prongs) (w/ 12002620 harness assy.)
–	–	4	**8911352**	CONNECTOR—body porch, floor, galley & water pump (w/ 12002621 harness assy.)
–	–	4	**6294647**	CONNECTOR—body level monitor (w/ 12002621 harness assy.)
–	–	1	**8905467**	CONNECTOR—body to lamp switch (w/ 12002621 harness assy.)
–	–	1	**8911773**	CONNECTOR—body front lamp (w/ 12002621 harness assy.)
–	–	1	**8905206**	CONNECTOR—body Mg. St. monitor (w/ 12002621 harness assy.)
–	–	3	**8911773**	CONNECTOR—body RH rear lamp (w/ 12002621, 12002622 harness assy.)
–	–	1	**2973407**	CONNECTOR—body refrigerator (w/ 12002622 harness assy.)
–	–	1	**6294509**	CONNECTOR—body switch monitor (w/ 12002622 harness assy.)
–	–	1	**2977647**	CONNECTOR—body female (2-receptacles) (w/ 12002622 harness assy.)
–	–	1	**8911772**	CONNECTOR—body to light & fan (2-receptacles) (w/ 12002622 harness assy.)
–	–	1	**8905205**	CONNECTOR—body to light & fan (3-receptacles) (w/ 12002622) harness assy.)
–	–	1	**8900442**	CONNECTOR—body furnace (w/ 12002624 harness assy.)
–	–	1	**8900443**	CONNECTOR—body lamp to fan (w/ 12002624 harness assy.)
–	–	1	**8905206**	CONNECTOR—body Mg. St. monitor (w/ 12002624 harness assy.)
–	–	1	**2973407**	CONNECTOR—body recirc. toilet (w/ 12002624 harness assy.)
–	1	1	**8911614**	BLOCK—fuse, inst. panel harness
–	1	1	**12000940**	LINK—fuse, directional lamp (eff. w/ 1977)
–	2	2	**2281754**	CLIP—instrument panel wiring harness RH (eff. w/ 1977) (1/4 I.D. closed)
–	2	2	**2416806**	CLIP—instrument panel wiring harness (prior to 1977)
–	4	4	**8874491**	CLIP—harness, instrument panel to dash panel (1.125 I.D. w/ .468 bolt hole)
–	1	1	**657558**	CLIP—city country horn wire to instrument panel wiring harness (1974) (1/2 I.D. closed w/ .281 bolt hole)
–	5	5	**708513**	CLIP—wiring, rear body & roof wiring) (.612 I.D. closed)
–	1	1	**2236474**	CLIP—starter to magnetic switch cable (w/ 413610, 416542, 417794, 418694 engine)
–	1	1	**2488949**	CLIP—starter to magnetic switch cable (eff. w/ interm. 1977) (w/ 556626, 556627 engine)
–	4	4	**3859766**	CLIP—trailer wiring harness
–	1	1	**2423777**	CLIP—transmission switch lead (3/8 I.D. w/ 7/16 bolt hole)
–	6	6	**NS**	CLIP—wiring harness, side body (RH & LH) (prior to 1977) **(ref. 8869177)**
–	–	AR	**674904**	CLIP—wiring, 110V main door
–	–	4	**708513**	CLIP—wiring harness, side body (RH) (eff. w/ 1977) (.612 I.D. closed)
–	4	4	**708513**	CLIP—wiring harness, side body (LH) (Trans mode) (eff. w/ 1977) (.612 I.D. closed)
–	–	4	**2381771**	CLIP—wiring harness, side body (LH) (MotorHome) (eff. w/ 1977) (7/16 I.D. closed)
–	–	1	**708513**	CLIP—light switch harness (w/ 12002622 harness assy.) (.612 I.D. closed)
–	1	1	**2281754**	CLIP—wiring harness, fuel tank (1/4 I.D. closed)
–	1	1	**2236474**	CLIP—cable, magnetic switch to cooler
–	7	7	**409794**	CLIP—wiring harness, front headlamp & parking lamp (prior to 1977) (.675 I.D. closed)
–	8	8	**2488353**	CLIP—wiring harness, forward lamp (LH) (eff. w/ 1977)
–	2	2	**721167**	CLIP—wiring harness to frt. lower side LH & roof panel (3/4 I.D. closed) (repl. 2301257)
–	2	2	**719489**	CLIP—wire, resistor to heater box (repl. 2281756) (.375 I.D. closed)
–	2	2	**2399080**	CLIP—wire, turn signal lamp (.621 I.D. closed)
–	2	2	**2416806**	CLIP—wiring harness, instrument panel
–	–	5	**2381771**	CLIP—wiring harness, (used w/ 12000221) (7/16 I.D. closed)
–	1	1	**721167**	CLIP—wiring, mtr. gen. harness to battery hold down stud (repl. 651875) (prior to 1975) (1/2 I.D. w/ 13732 bolt hole)
–	–	1	**719488**	CLIP—wiring, MTR. GEN. harness to battery hold down stud (eff. w/ 1975 & prior to 1977)
–	–	1	**719488**	CLIP—wiring mtr. gen. to battery hold down stud (w/ ZE0 6581) (eff. w/ 1977)

7.091 CONNECTORS — WIRING (Cont.)

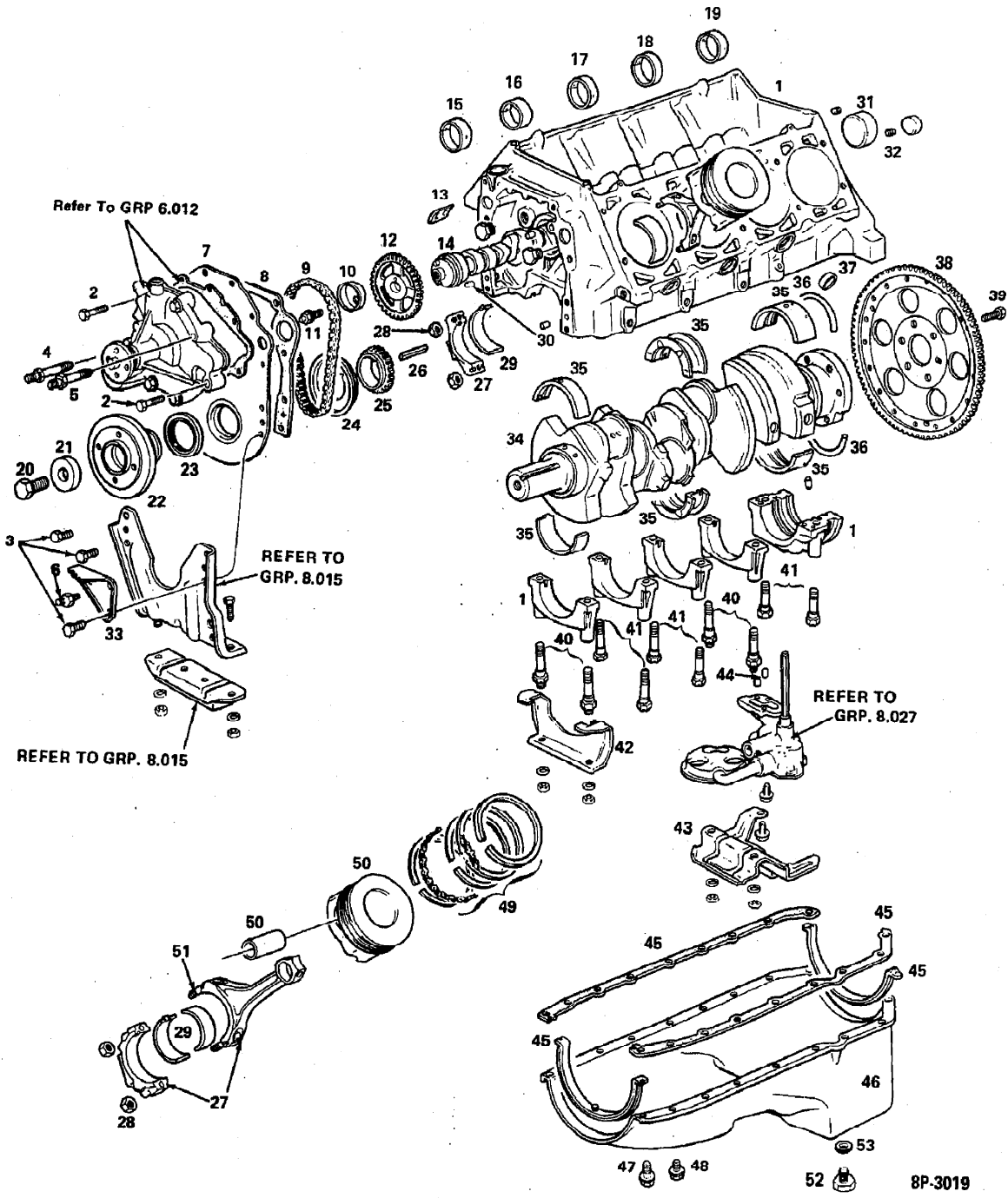
KEY	230	260	PART NUMBER	
—		3	**120588**	CLIP—wiring mtr. gen. to battery hold down stud (w/ZEO 6584) (eff. w/1977)
—	—	3	**721167**	CLIP—wiring 110V main harness (prior to 1977) (.75 I.D. closed)
—	—	AR	**674904**	CLIP—wiring 110V main harness (eff. w/1977)
—	1	1	**5290433**	CLIP—sensor wire
—	5	5	**5297428**	CLIP—sensor wire
—	1	1	**1839906**	CLIP—bulkhead splice
—	1	1	**5290433**	CLIP—ambient sensor splice
—	2	2	**8911377**	CLIP—downshift switch splice
—	4	4	**8911377**	CLIP—LH directional signal, parking lamp
—	1	1	**5297428**	CLIP—bulkhead splice
—	—	2	**708513**	CLIP—wiring 110V main harness (eff. w/1977)
—	1	1	**5297428**	CLIP—sleeve term (RH sensor) (w/12006500)
—	1	1	**2977689**	CONNECTOR—wiring harness, side body to inst. panel
—	1	1	**2965972**	CONNECTOR—wiring harness, frt. roof to inst. panel
—	1	1	**2965980**	CONNECTOR—wiring harness, side body
—	1	1	**2977253**	CONNECTOR—wiring harness, side body, 1 contact (.976 x .419 x .267 high)
—	1	1	**2008027**	GROMMET—rail, fuel tank wiring horn, thru beam belt
—	1	1	**2411483**	GROMMET—license plate wire
—	1	1	—	GROMMET—fuel tank wiring harness thru floor (procure locally)
—	2	2	—	CONNECTOR—female, inst. panel harness (procure locally)
—	1	1	—	CONNECTOR—female, inst. panel harness (procure locally)
—	2	2	**2973385**	CONNECTOR—female, inst. panel harness, 2 contact, lock type (.951 x .662 x .662 high), flasher & leveler warning
—	1	1	**2973407**	CONNECTOR—female, inst. panel harness, 2 contact, lock type (.976 x .856 x .267 high), back up lamp switch
—	1	1	**2973781**	CONNECTOR—female, inst. panel harness, 2 contact, lock type (.976 x .419 x .685 high), heater switch feed
—	1	1	**2977645**	CONNECTOR—female, inst. panel harness
—	1	1	**2977690**	CONNECTOR—female inst. panel harness (w/10 terminals, lock type)
—	1	1	**2984235**	CONNECTOR—female inst. panel harness, stop lamp switch
—	1	1	**6294509**	CONNECTOR—female, inst. panel harness, directional signal
—	1	1	**6294641**	CONNECTOR—female, inst. panel harness, ignition switch
—	1	1	**6294642**	CONNECTOR—female, inst. panel harness, main ground
—	1	1	**8900855**	CONNECTOR—female, inst. panel harness, 3 contact (2.3 x 2.33 x .7 high), dimmer switch
—	1	1	**8905204**	CONNECTOR—female, inst. panel harness, radio feed
—	1	1	**8905205**	CONNECTOR—female, inst. panel harness, 3 contact, pack-con, rear speaker
—	1	1	**8905206**	CONNECTOR—female, inst. panel harness, 4 contact, pack-con (1-508 x 1-133 x .455 high), front speaker
—	1	1	**8905235**	CONNECTOR—female, inst. panel harness, 2 mixed contact, round type (cigarette lighter)
—	2	2	**8911352**	CONNECTOR—female, inst. panel harness, battery/gas tank switch
—	1	1	**8900717**	CONNECTOR—female, leveler warning (w/12000220 harness assy.)
—	1	1	—	CONNECTOR—windshield wiper & washer switch/neutral safety switch, instrument panel (procure locally) (repl. 2962967)
—	1	1	—	CONNECTOR—dome lamps, front speakers, identification lamps and parking brake, at inst. panel (procure locally) (repl. 2965977)
—	1	1	**2977763**	CONNECTOR—male, inst. panel harness
—	1	1	**6294544**	CONNECTOR—male, inst. panel harness, low fuel warning
—	1	1	**2984528**	CONNECTOR—male, inst. panel harness, 1 contact, lock type (1.518 x .567 x .488 high), heater control lamp (repl. 8900420)
—	1	1	**8900442**	CONNECTOR—male, inst. panel harness, 6 contact, pack-con, cruise control
—	2	2	**6294647**	CONNECTOR—p/c, inst. panel harness, gauge cluster/speedometer
—	1	1	**8900371**	CONNECTOR—p/c instrument panel harness, tell-tale
—	1	1	—	LINK—fusible, turn signal (procure locally)
—	6	6	**657558**	STRAP—headlamp harness to auxiliary battery cable
—	2	2	**NS**	STRAP—generator wire to engine harness (ref. 657555) (includes next 3 items)
—	AR	AR	**8885128**	HOSE—generator wire to engine harness
—	1	1	**657520**	FITTING—generator wire to engine harness
—	1	1	**657522**	FITTING—generator wire to engine harness
—	2	2	**657558**	STRAP ASSY.—instrument panel harness level control (eff. w/1977) (repl. 8877974) (14.80" lg.)
—	AR	AR	**657558**	STRAP—engine heater, fuel tank harness (14.80" lg.)

7.091 CONNECTORS — WIRING (Cont.)

KEY	230	260	PART NUMBER	
—	2	2	**657558**	STRAP—battery to magnetic switch and body RH band (14.80" lg.)
—	2	2	**409217**	STRAP—fuel tank harness
—	1	1	**676543**	STRAP—speedometer wiring harness
—	AR	AR	**657558**	STRAP—wiring harness; generator cable
—	5	4	**409217**	STRAP—wiring harness to engine
—	—	1	**790945**	GROMMET—wiring harness, used (w/12000221)
—	1	1	**8905381**	SOCKET—light lamp, instrument panel
—	2	2	**6294125**	SOCKET—LH side marker lamp (w/1200950)
—	1	1	**8911591**	LENS—light lamp, instrument panel
—	2	2	**388218**	CLIP—wiring harness to valve cover (w/417794, 418694 engine)
—	2	2	**395283**	CLIP—wiring harness to valve cover (w/417794, 418694 engine)
—	1	1	**6294508**	CONNECTOR—LP switch and bath harness (w/12000861 harness)
—	1	1	**8905652**	CONNECTOR—ground, air compressor feed (STD) (eff. w/Serial No. 6V100878)
—	1	1	**2965972**	CONNECTOR—ground, air compressor feed (eff. w/Serial No. 6V100878)
—	1	1	**8900826**	CONNECTOR—body male (1-prong) (w/12002621 harness assy.)
—	1	1	**2977253**	CONNECTOR—ground, air compressor feed (eff. w/1978)
—	1	1	**12004697**	CONNECTOR—sleeve term (RH sensor)(w/12006500)
—	2	2	**2977647**	CONNECTOR—relay LH side (w/12002639)
—	2	2	**2962510**	CONNECTOR—relay LH side (w/12002639)
—	2	2	**2977373**	CONNECTOR—shut off solenoid LH side (12002639)
—	1	1	**NPN**	CONNECTOR— to sensor (w/12002639)(ref. 2965977) (procure locally)
—	1	1	**8900826**	CONNECTOR—ambient sensor (w/12000948)
—	2	2	**2973407**	CONNECTOR—downshift switch (w/12000948)
—	1	1	**2973781**	CONNECTOR—cruise tranducer (w/1200948)
—	2	2	**2965980**	CONNECTOR—LH directional signal and parking lamp (w/1200948)
	1	1	**8917253**	CONNECTOR—engine harness (w/12000948)
—	2	2	**2962510**	CONNECTOR—relay LH side (w/12002638)
—	2	2	**2977373**	CONNECTOR—shut off solenoid LH side (w/12002638)
—	2	2	**2977647**	CONNECTOR—relay LH side (w/12002638)
—	1	1	—	CONNECTOR—to sensor (w/12002638) (ref. 2965977) (procure locally)
—	1	1	**12004843**	CHOKE ASSY.—radio jumper SOA (w/12002634)
—	1	1	**12004844**	CAPACITOR—radio jumper (w/12002634)

LIST OF SUB GROUPS

Name	Group No.
ACCELERATOR AND THROTTLE PUSHER	8.041
CYLINDER BLOCK, CRANKSHAFT AND OIL PAN	8.005
CYLINDER HEAD, VALVE MECHANISM AND MANIFOLDS	8.006
DRIVE — ACCESSORY	8.004
ENGINE	8.001
FILLER — OIL & LEVEL INDICATOR	8.026
FILTER — OIL	8.031
KIT — ENGINE TUNE UP	8.003
LINES — OIL	8.034
MOUNTING — ENGINE	8.015
PUMP — OIL	8.027



CYLINDER BLOCK, CRANKSHAFT AND OIL PAN

KEY	230	260	PART NUMBER	
			8.001 ENGINE	
—	1	1	**413610**	ENGINE ASSY.—type 455 CID V-8 code VT (1973) (complete) (ref. only)
—	1	1	**416542**	ENGINE ASSY.—type 455 CID V-8 code VT (eff. w/1974 & prior to Serial No. 5V100472) (ref. only)
—	1	1	**417794**	ENGINE ASSY.—type 455 CID V-8 code RA (eff. w/Serial No. 5V100472 & prior to interm. of 1977)
—	1	1	**418694**	ENGINE ASSY.—type 455 CID (w/RPO NB4 & prior to interm. of 1977)
—	1	1	**556626**	ENGINE ASSY.—type 403 CID V-8 gas code RA (STD) (eff. w/interm. 1977)
—	1	1	**556627**	ENGINE ASSY.—type 403 CID V-8 gas (RPO NB4) (eff. w/interm 1977)
—	1	1	**561032**	ENGINE ASSY.—type 403 CID V-8 gas code RA (STD) (eff w/1978)
—	1	1	**561033**	ENGINE ASSY.—type 403 CID V-8 gas (RPO NB4) (eff w/1978)
—	1	1	**231469**	GASKET SET—engine (w/413610 engine)
—	1	1	**557864**	GASKET SET—engine (w/556626, 556627 engine)
—	1	1	**562047**	GASKET SET—engine (w/561032, 561033 engine)
—	1	1	**231467**	GASKET SET—valve grind (w/413610, 416542 engine)
—	1	1	**231896**	GASKET SET—valve, regrind (w/417794 engine)
—	1	1	**557869**	GASKET SET—valve, regrind (w/556626 engine)
—	1	1	**562117**	GASKET SET—valve, regrind (w/561032)
			8.003 KIT — ENGINE TUNE UP	
—	1	1	**796270**	KIT—engine tune up (prior to Serial No. 5V100472)
			8.004 DRIVE — ACCESSORY	
—	1	1	**416102**	BELT—drive (fan, water pump and power steering) (repl. 411235) (w/413610, 416542, 417794, 418694 engine)
—	1	1	**9433640**	BELT ASSY.—(fan, water pump and power steering) (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
—	1	1	**405600**	BELT—drive, generator (alternator) (prior to 1978)
—	1	1	**2025920**	BELT—drive, generator (alternator) (w/RPO LO4) (1978)
—	1	1	**9433674**	BELT—air conditioning compressor (w/413610, 416542, 417794 & 418694 engine)
—	1	1	**9433670**	BELT—air conditioning compressor (eff. w/intern 1977) (w/556626, 556627, (561032, 561033 engine)
—	1	1	**2006646**	BELT & HOSE KIT—driver convenience (emergency) (w/413610, 416542, 417794 & 418694 engine)
—	1	1	**2031044**	BELT & HOSE KIT—driver convenience (emergency) (w/556626, 556627, 561032 & 561033 engine)
			8.005 CYLINDER BLOCK, CRANKSHAFT AND OIL PAN	
1	1	1	**417292**	PARTIAL ENGINE ASSY.—(includes crankshaft, camshaft, pistons, connecting rods, bearings, gears, & timing chain) (repl. 231386) (w/413610, 416542 engine) (ref. only)
1	1	1	**231925**	PARTIAL ENGINE ASSY.—(incl. crankshaft, camshaft, pistons, connecting rods, bearings, gears, & timing chain) (w/413610, 416542, 417794, 418694 engine) (repl. 417292)
1	1	1	**556623**	PARTIAL ENGINE ASSY.—(eff. w/interm. 1977) (w/556626, 556627 engine) (details not available at time of publication)
1	1	1	**561028**	PARTIAL ENGINE ASSY.—(1978) (w/561032, 561033 engine) (details not available at time of publication)
2	2	2	**9422041**	BOLT—front cover (5/16-18 x 1-1/2)
3	AR	AR	**9427321**	BOLT—front cover & timing indicator to block (3/8-16 x 1-1/8) (300M) (repl. 186619)
4	1	1	**412610**	BOLT—front cover (5/16-18 x 2.62)
5	1	1	**413096**	BOLT—front cover (5/16-18 x 1-1/2)
6	1	1	**398446**	BOLT—front cover (3/8-16 x 1.22)
7	1	1	**382926**	COVER ASSY.—engine, front (less water pump)
8	1	1	**382927**	GASKET—engine front cover
9	1	1	**405866**	CHAIN—timing (w/413610, 416542 engine)
9	1	1	**382881**	CHAIN—timing (opt. 401584) (w/417794, 418694, 556626, 556627, 561032, 561033 engine)
10	1	1	**382892**	ECCENTRIC—fuel pump

8.005 CYLINDER BLOCK, CRANKSHAFT AND OIL PAN (Cont.)

KEY	230	260	PART NUMBER	
11	1	1	**382888**	BOLT—camshaft gear and eccentric
12	1	1	**388049**	GEAR—camshaft (opt. 388056) (w/413610, 416542 engine)
12	1	1	**381263**	GEAR—camshaft (opt. 383788) (w/417794, 418694, 556626, 556627, 561032, 561033 engine)
13	1	1	**383379**	BAFFLE—oil filler
14	1	1	**400117**	CAMSHAFT ASSY.—engine (w/413610, 416542, 417794, 418694 engine)
14	1	1	**400084**	CAMSHAFT ASSY.—engine (eff. w/interm. 1977) (w/556626, 556627 engine)
14	1	1	**562299**	CAMSHAFT ASSY.—engine (1978) (w/561032, 561033)
15	1	1	**561077**	BEARING—camshaft No. 1 (repl. 390299)
16	1	1	**390300**	BEARING—camshaft No. 2
17	1	1	**390301**	BEARING—camshaft No. 3
18	1	1	**390302**	BEARING—camshaft No. 4
19	1	1	**390303**	BEARING—camshaft No. 5
20	1	1	**271630**	BOLT—balancer to crankshaft (3/4-16 x 1 1/2)
21	1	1	**568738**	WASHER—balancer to crankshaft (.780 I.D. x 1.78 O.D.)
22	1	1	**400133**	BALANCER ASSY.—crankshaft (1973)
22	1	1	**417142**	BALANCER ASSY.—crankshaft (eff. w/1974)
23	1	1	**552711**	SEAL—front crankshaft (repl. 382663)
24	1	1	**382572**	SLINGER—oil, crankshaft
25	1	1	**388057**	GEAR—crankshaft (w/413610, 416542 engine)
25	1	1	**382880**	GEAR—crankshaft (w/417794, 418694, 556626, 556627, 561032, 561033 engine)
26	1	1	**588526**	KEY—crankshaft gear
27	8	8	**410999**	ROD ASSY.—connecting (w/413610, 416542, 417794, 418694 engine)
27	8	8	**555142**	ROD ASSY.—connecting (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
28	16	16	**395921**	NUT—connecting rod bolt (3/8-24)
29	8	8	**5474560**	BEARING SET—connecting rod, standard (w/413610, 416542, 417794, 418694 engine)
29	8	8	**5474561**	BEARING SET—connecting rod, .022 U.S. (w/413610, 416542, 417794, 418694 engine)
29	8	8	**5474562**	BEARING SET—connecting rod, .010 U.S. (w/413610, 416542, 417794, 418694 engine)
29	8	8	**5474563**	BEARING SET—connecting rod, .012 U.S. (w/413610, 416542, 417794, 418694 engine)
29	8	8	**5474564**	BEARING SET—connecting rod, .020 U.S. (w/413610, 416542, 417794, 418694 engine)
29	8	8	**5474130**	BEARING SET—upper & lower connecting standard (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
29	8	8	**5474132**	BEARING SET—upper & lower .010 O.S. (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
30	2	2	**585927**	PIN—front cover to cylinder block, (RH)
30	1	1	**417141**	PIN—front cover to cylinder block, (LH)
31	1	1	**588527**	PLUG—camshaft rear bearing
32	2	2	—	PLUG—oil passage (RH & LH)
33	1	1	**403902**	INDICATOR—timing (1973)
33	1	1	**419048**	INDICATOR—timing (eff. w/1974) (repl. 417140)
34	1	1	**231726**	CRANKSHAFT—engine (w/413610, 416542, 417794, 418694 engine) (repl. 230908)
34	1	1	**555479**	CRANKSHAFT—engine (w/556626, 556627, 561032, 561033 engine)
35	1	1	**5466312**	BEARING KIT—main, crankshaft No. 1, standard (w/413610, 416542, 417794, 418694 engine)
35	1	1	**5466315**	BEARING KIT—main, crankshaft No. 1, .0005 U.S. (w/413610, 416542, 417794, 418694 engine)
35	1	1	**5466318**	BEARING KIT—main, crankshaft No. 1, .0010 U.S. (w/413610, 416542, 417794, 418694 engine)
35	1	1	**5466321**	BEARING KIT—main, crankshaft No. 1, .0015 U.S. (w/413610, 416542, 417794, 418694 engine)
35	1	1	**5466303**	BEARING KIT—main, crankshaft No. 1, .002 U.S. (w/413610, 416542, 417794, 418694 engine)
35	1	1	**5466306**	BEARING KIT—main, crankshaft No. 1, .010 U.S. (w/413610, 416542, 417794, 418694 engine)

KEY	230	260	PART NUMBER	
				8.005 CYLINDER BLOCK, CRANKSHAFT AND OIL PAN (Cont.)
35	1	1	**5466309**	BEARING KIT—main, crankshaft No. 1, .020 U.S. (w/413610, 416542, 417794, 418694 engine)
35	2	2	**5458657**	BEARING KIT—main, crankshaft, front and rear intermediate, standard (w/413610, 416542, 417794, 418694 engine)
35	2	2	**5458658**	BEARING KIT—main, crankshaft, front and rear intermediate, .0005 U.S. (w/413610, 416542, 417794, 418694 engine)
35	2	2	**5458659**	BEARING KIT—main, crankshaft, front and rear intermediate, .0010 U.S. (w/413610, 416542, 417794, 418694 engine)
35	2	2	**5458660**	BEARING KIT—main, crankshaft, front and rear intermediate, .0015 U.S. (w/413610, 416542, 417794, 418694 engine)
35	2	2	**5458661**	BEARING KIT—main, crankshaft, front and rear intermediate, .002 U.S. (w/413610, 416542, 417794, 418694 engine)
35	2	2	**5458662**	BEARING KIT—main, crankshaft, front and rear intermediate, .010 U.S. (w/413610, 416542, 417794, 418694 engine)
35	2	2	**5458663**	BEARING KIT—main, crankshaft, front and rear intermediate, .020 U.S. (w/413610, 416542, 417794, 418694 engine)
35	1	1	**5463797**	BEARING KIT—main, crankshaft, center, standard (w/413610, 416542, 417794, 418694 engine)
35	1	1	**5463798**	BEARING KIT—main, crankshaft, center, .0005 U.S. (w/413610, 416542, 417794, 418694 engine)
35	1	1	**5463799**	BEARING KIT—main, crankshaft, center, .0010 U.S. (w/413610, 416542, 417794, 418694 engine)
35	1	1	**5463800**	BEARING KIT—main, crankshaft, center, .0015 U.S. (w/413610, 416542, 417794, 418694 engine)
35	1	1	**5463801**	BEARING KIT—main, crankshaft, center, .002 U.S. (w/413610, 416542, 417794, 418694 engine)
35	1	1	**5463802**	BEARING KIT—main, crankshaft, center, .010 U.S. (w/413610, 416542, 417794, 418694 engine)
35	1	1	**5463803**	BEARING KIT—main, crankshaft, center, .020 U.S. (w/413610, 416542, 417794, 418694 engine)
35	1	1	**5466314**	BEARING KIT—main, crankshaft, rear, standard (w/413610, 416542, 417794, 418694 engine)
35	1	1	**5466317**	BEARING KIT—main, crankshaft, rear, .0005 U.S. (w/413610, 416542, 417794, 418694 engine)
35	1	1	**5466320**	BEARING KIT—main, crankshaft, rear, .0010 U.S. (w/413610, 416542, 417794, 418694 engine)
35	1	1	**5466323**	BEARING KIT—main, crankshaft, rear, .0015 U.S. (w/413610, 416542, 417794, 418694 engine)
35	1	1	**5466305**	BEARING KIT—main, crankshaft, rear, .002 U.S. (w/413610, 416542, 417794, 418694 engine)
35	1	1	**5466308**	BEARING KIT—main, crankshaft, rear, .010 U.S. (w/413610, 416542, 417794, 418694 engine)
35	1	1	**5466311**	BEARING KIT—main, crankshaft, rear, .020 U.S. (w/413610, 416542, 417794, 418694 engine)
35	1	1	**5466211**	BEARING KIT—crankshaft No. 1, 2 & 4 upper & lower standard (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
35	1	1	**5466212**	BEARING KIT—crankshaft No. 1 upper & lower .0005 U.S. (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
35	1	1	**5466213**	BEARING KIT—crankshaft No. 1, 2 & 4 upper & lower .0010 U.S. (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
35	1	1	**5466214**	BEARING KIT—crankshaft No. 1 upper & lower .0015 U.S. (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
35	1	1	**5466089**	BEARING KIT—crankshaft No. 2 & 4 upper & lower standard (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
35	AR	AR	**5466104**	BEARING KIT—crankshaft No. 2 & 4 upper & lower .0005 U.S. (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
35	AR	AR	**5466093**	BEARING KIT—crankshaft No. 2 & 4 upper & lower .0010 U.S. (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
35	AR	AR	**5466105**	BEARING KIT—crankshaft No. 2 & 4 upper & lower .0015 U.S. (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
35	1	1	**5466090**	BEARING KIT—crankshaft No. 3 upper & lower standard (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
35	AR	AR	**5466110**	BEARING KIT—crankshaft No. 3 upper & lower .0005 U.S. (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
35	AR	AR	**5466094**	BEARING KIT—crankshaft No. 3 upper & lower .0010 U.S. (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)

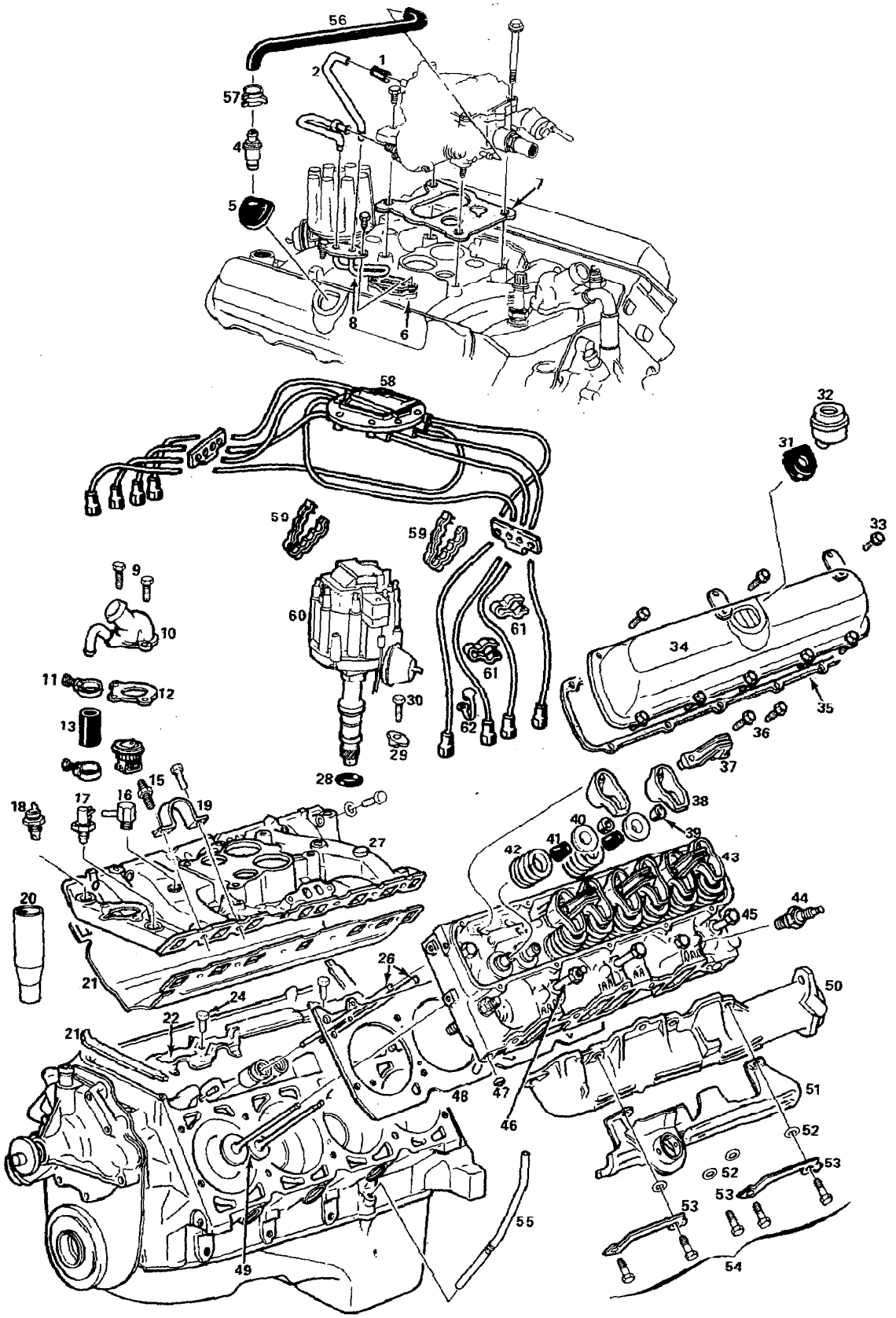
8.005 CYLINDER BLOCK, CRANKSHAFT AND OIL PAN (Cont.)

KEY	230	260	PART NUMBER	
35	AR	AR	**5466111**	BEARING KIT—crankshaft No. 3 upper & lower .0015 U.S. (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
35	1	1	**5466091**	BEARING KIT—crankshaft No. 5 upper & lower standard (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
35	AR	AR	**5466114**	BEARING KIT—crankshaft No. 5 upper & lower .0005 U.S. (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
35	AR	AR	**5466095**	BEARING KIT—crankshaft No. 5 upper & lower .0010 U.S. (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
35	AR	AR	**5466115**	BEARING KIT—crankshaft No. 5 upper & lower .0015 U.S. (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
36	2	2	**9772831**	SEAL—rear, crankshaft
37	6	6	**555679**	PLUG—cylinder block core hole, cup
38	1	1	**399964**	FLYWHEEL ASSY.—engine (incl. ring gear) (repl. 553243) (prior to 1978) (w/413610, 416542, 417794, 418694, 556626, 556627 engine)
38	1	1	**560712**	FLYWHEEL ASSY.—engine (incl. ring gear) (1978) (w/561032, 561033 engine)
39	6	6	—	BOLT—flywheel to crankshaft (procure locally) (ref. 9409085) (w/413610, 416542, 417794, 418694 engine)
39	6	6	**3727207**	BOLT—flywheel to crankshaft (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
40	4	4	**587509**	BOLT—main bearing cap No. 1-4
41	6	6	**392190**	BOLT—main bearing cap No. 2-3-5
42	1	1	**391448**	DEFLECTOR—oil, front
43	1	1	**390980**	DEFLECTOR—oil, rear
44	2	2	**380628**	PIN—oil pump to bearing cap
45	1	1	**384472**	GASKET SET—oil pan (incl. gaskets and seats)
46	1	1	**398438**	PAN—oil, engine
47	4	4	**385099**	BOLT—oil pan block (5/16-18 x 22/32)
48	14	14	**388708**	BOLT—oil pan to block (1/4-20 x 9/16)
49	8	8	**231429**	RING SET—piston, standard (w/413610, 416542, 417794, 418694 engine)
49	8	8	**231421**	RING SET—piston, .010 O.S. (w/413610, 416542, 417794, 418694 engine)
49	8	8	**231430**	RING SET—piston, .030 O.S. (w/413610, 416542, 417794, 418694 engine)
49	8	8	**556291**	RING SET—piston, single cylinder standard (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
49	8	8	**556292**	RING SET—piston, single cylinder .010 O.S. (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
49	8	8	**556293**	RING SET—piston, single cylinder .020 O.S. (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
50	8	8	**231110**	PISTON ASSY.—engine (code A) (std., incl. pin) (w/413610, 416542, 417794, 418694 engine)
50	8	8	**231111**	PISTON ASSY.—engine (code B) (std., incl. pin) (w/413610, 416542, 417794, 418694 engine)
50	8	8	**231112**	PISTON ASSY.—engine (code C) (std., incl. pin) (w/413610, 416542, 417794, 418694 engine)
50	8	8	**231113**	PISTON ASSY.—engine (code D) (std., incl. pin) (w/413610, 416542, 417794, 418694 engine)
50	8	8	**231114**	PISTON ASSY.—engine (code J) (std., incl. pin) (w/413610, 416542, 417794, 418694 engine)
50	8	8	**231115**	PISTON ASSY.—engine (code K) (std., incl. pin) (w/413610, 416542, 417794, 418694 engine)
50	8	8	**231116**	PISTON ASSY.—engine (code L) (std., incl. pin) (w/413610, 416542, 417794, 418694 engine)
50	8	8	**231117**	PISTON ASSY.—engine (code M) (.010 O.S., incl. pin) (w/413610, 416542, 417794, 418694 engine)
50	8	8	**231118**	PISTON ASSY.—engine (no code) (.020 O.S., incl. pin) (w/413610, 416542, 417794, 418694 engine)
50	8	8	**556265**	PISTON ASSY.—engine (code A std.) (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
50	8	8	**556266**	PISTON ASSY.—engine (code B std.) (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
50	8	8	**556267**	PISTON ASSY.—engine (code C std) (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)

8.005 CYLINDER BLOCK, CRANKSHAFT AND OIL PAN (Cont.)

KEY	230	260	PART NUMBER	
50	8	8	**556268**	PISTON ASSY.—engine (code D std.) (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
50	8	8	**556269**	PISTON ASSY.—engine (code J std.) (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
50	8	8	**556270**	PISTON ASSY.—engine (code K std.) (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
50	8	8	**556271**	PISTON ASSY.—engine (code L std.) (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
50	8	8	**556272**	PISTON ASSY.—engine (code M std.) (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
50	8	8	**556273**	PISTON ASSY.—engine (no code) (.030 O.S.) (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
51	16	16	**382570**	BOLT—connecting rod (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
51	16	16	**397859**	BOLT—connecting rod (w/413610, 416542, 417794, 418694 engine)
52	1	1	**390919**	PLUG—drain, oil pan
53	1	1	**513975**	GASKET—oil pan drain plug (repl. 559563)
—	2	2	**444619**	PLUG—drain, cylinder block (1/4-18)
—	1	1	**409806**	PULLEY—crankshaft (prior to 1978)
—	1	1	**2025925**	PULLEY—crankshaft (w/RPO LO4) (1978)
—	2	2	**3712745**	PIN—transmission to cylinder block (w/417794, 418694 engine)
—	1	1	**413783**	BRACKET—retainer, spark plug (w/417794 engine)
—	1	1	**389750**	COVER ASSY.—flywheel (w/413610, 416542, 417794, 418694 engine)
—	1	1	**398295**	PIN—piston (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)





8.006 CYLINDER HEAD, VALVE MECHANISM & MANIFOLDS

8P-3049-177

8.006 CYLINDER HEAD, VALVE MECHANISM AND MANIFOLDS

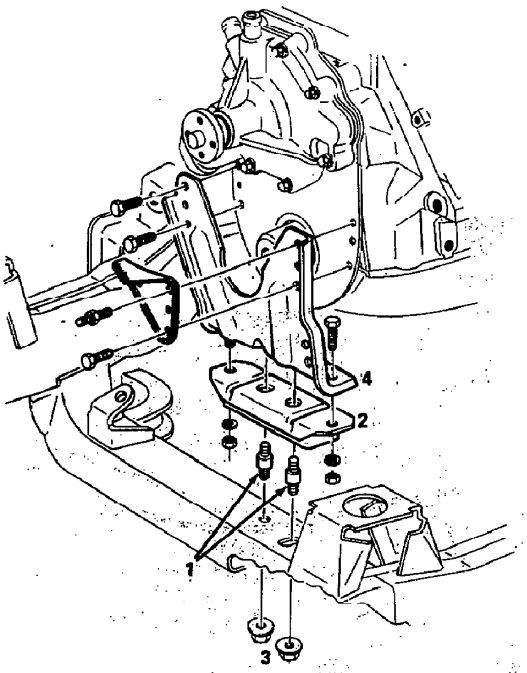
KEY	230	260	PART NUMBER	
1	1	1	**393722**	HOSE—clean air pipe to carburetor
2	1	1	**413195**	PIPE—choke, clean air (w/413610, 416542, 417794, 418694 engine)
2	1	1	**419302**	PIPE—choke clean air (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
3	1	1	**555665**	PIPE ASSY.—choke hot air (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
3	1	1	**413196**	PIPE ASSY.—choke, hot air (w/413610, 416542, 417794, 418694 engine)
4	1	1	**6421972**	VALVE ASSY.—crankcase ventilator (pkg.) (w/413610, 416542, engine)
4	1	1	**6424982**	VALVE ASSY.—engine (PCV) (w/417794, 418694, 556626, 556627 engine)
5	1	1	**385283**	GROMMET—vent valve to valve cover
6	1	1	**382709**	GASKET—choke heater
7	1	1	**412501**	GASKET—carburetor
8	1	1	**412620**	TUBE ASSY.—choke heater (w/413610, 416542, 417794, 556626, 556627, 561032, 561033 engine)
8	1	1	**552708**	TUBE ASSY.—choke heater (SOA) (w/418694 engine)
9	1	1	**413096**	BOLT—water outlet to intake manifolds (w/418694 engine)
9	1	1	**9418918**	BOLT—water outlet to intake manifolds (w/418694, 556626, 556627, 561032, 561033 engine)
9	2	2	**9418918**	BOLT—water outlet to intake manifolds (w/413610, 416542, 417794 engine)
10	1	1	**409037**	OUTLET—engine water
11	2	2	**9436038**	CLAMP—water by-pass hose
12	1	1	**404633**	GASKET—water outlet
13	1	1	**409042**	HOSE—water by-pass (w/413610, 416542, 417794, 418694 engine)
13	1	1	**409041**	HOSE—water by-pass (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
14	1	1	**3030055**	THERMOSTAT ASSY.—engine (repl. 3027868)
15	1	1	**411584**	BOLT—intake manifold to cylinder head, front
16	1	1	**413037**	CONNECTOR—vacuum hose to manifolds (w/413610, 416542 engine)
16	1	1	**550636**	CONNECTOR—vacuum hose to manifolds (w/417794, 418694 engine)
16	1	1	**556479**	CONNECTOR—vacuum hose to manifolds (w/556626 & 556627, 561032, 561033 engine)
17	1	1	**6402383**	SWITCH—engine water temperature
18	1	1	**413473**	SWITCH—carburetor, thermal vacuum (std.)
18	1	1	**3038957**	SWITCH ASSY.—thermal vacuum (w/RPO NB4)
19	1	1	**387445**	STRAP—engine lifting
20	1	1	**—**	TUBE—oil filler, upper (incl. clamp) (see grp. 8.026)
21	1	1	**231465**	GASKET SET—intake manifold (w/413610, 416542, 417794, 418694 engine)
21	1	1	**557866**	GASKET—intake manifold (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
22	1	1	**391116**	BAFFLE—intake manifold
23	4	4	**585927**	PIN—cylinder head to block
24	2	2	**9418998**	BOLT—baffle to block
25	10	10	**5232750**	LIFTER ASSY.—valve
25	16	16	**5232895**	LIFTER ASSY.—valve (.010 O.S.)
26	16	16	**401479**	ROD—valve, push (w/413610, 416542, 417794, 418694 engine)
26	16	16	**398687**	ROD—valve, push (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
27	1	1	**418203**	MANIFOLD—intake (w/413610, 416542, 417794, 418694 engine)
27	1	1	**556859**	MANIFOLD—intake (w/556626, 556627 engine)
27	1	1	**561998**	MANIFOLD—intake (w/561032, 561033)
28	1	1	**383524**	SEAL—distributor
29	1	1	**3835505**	CLAMP—distributor
30	1	1	**9421235**	BOLT—clamp
31	1	1	**385204**	GROMMET—filter to valve cover
32	1	1	**403192**	FILTER ASSY.—ventilation, crankcase (prior to 1978)
32	1	1	**557240**	FILTER ASSY.—ventilation, crankcase (1978)
33	20	20	**388708**	BOLT—cylinder head cover
34	2	2	**414123**	COVER ASSY.—cylinder head (w/413610, 416542 engine)

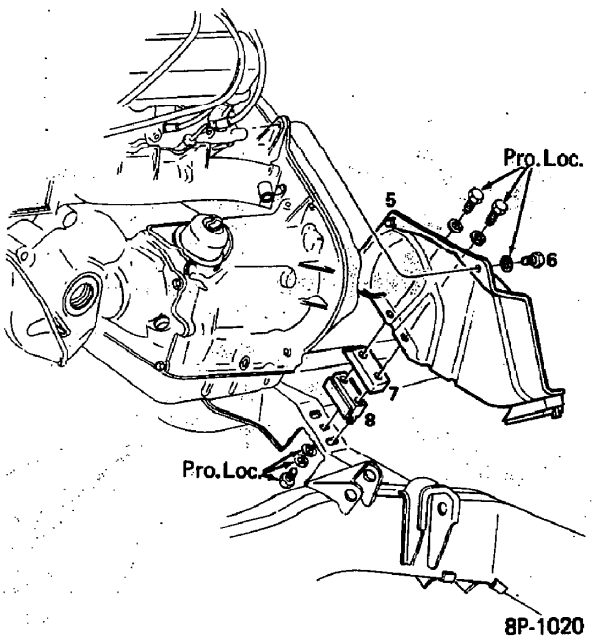
8.006 CYLINDER HEAD, VALVE MECHANISM AND MANIFOLDS (Cont.)

KEY	230	260	PART NUMBER	
34	2	2	**551459**	COVER ASSY.—cylinder head (w/417794, 418694 engine)
34	2	2	**556263**	COVER ASSY.—cylinder head (w/556626, 556627, 561032, 561033 engine)
35	2	2	**415629**	GASKET—cylinder head cover (silicone rubber adhesive)
35	1	1	**393573**	GASKET—cylinder head cover (20.00" lg. x 4.72" wide x .062" thk.)
36	16	16	—	BOLT—rocker arm pivot (5/16-18 x 1-3/8) (procure locally)
37	8	8	**391208**	PIVOT—valve rocker arm
38	16	16	**401384**	ARM—valve rocker
39	32	32	**838029**	KEY—intake and exhaust valve (repl. 404674)
40	16	16	**406996**	ROTATOR ASSY.—valve
41	8	8	**401823**	DEFLECTOR—oil, exhaust valve
41	8	8	**406595**	DEFLECTOR—oil, intake valve
42	16	16	**411226**	SPRING—intake and exhaust
43	2	2	**231472**	HEAD ASSY.—cylinder (413610, 416542, 417794, 418694 engine)
43	2	2	**556282**	HEAD ASSY.—cylinder (eff. w/interm. 1977) (incl. next (2) items) (w/556626, 556627, 561032, 561033 engine)
—	1	1	**554832**	HEAD—cylinder (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
—	4	4	**394018**	PLUG—air injector hole (eff. w/interm. 1977) (w/556626, 556627, 561032, 561034 engine)
44	8	8	**5612028**	PLUG—spark (w/413610, 416542 engine) (R45S) (repl. 5612073)
44	8	8	**5613516**	PLUG—spark (w/417794, 418694 engine) (R46SX) (repl. 5631579)
44	8	8	**5613664**	PLUG—spark (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine) (R46SX)
45	14	14	**380252**	BOLT—cylinder head (w/413610, 416542, 417794, 418694 engine)
45	2	2	**414072**	BOLT—cylinder head (w/413610, 416542, 417794, 418694 engine)
45	2	2	**380253**	BOLT—cylinder head (w/413610, 416542, 417794, 418694 engine)
45	13	13	**556926**	BOLT—cylinder head (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
45	3	3	**556931**	BOLT—cylinder head (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
45	2	2	**556927**	BOLT—cylinder head (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
46	2	2	**383038**	BOLT—cylinder head (stub end) (w/413610, 416542, 417794, 418694 engine)
46	2	2	**556629**	BOLT—cylinder head (stub end) (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
47	4	4	**380254**	PLUG—cylinder head core
48	2	2	**404896**	GASKET—cylinder head (w/413610, 416542 engine)
48	2	2	**551273**	GASKET—cylinder head (w/417794, 418694 engine)
48	2	2	**555197**	GASKET—cylinder head (w/556626, 556627, 561032, 561033 engine)
49	8	8	**553408**	VALVE—exhaust, standard (repl. 401762, 417736)
49	8	8	**553409**	VALVE—exhaust, .003 O.S. (repl. 401763, 417737)
49	8	8	**553410**	VALVE—exhaust, .010 O.S. (repl. 401765, 417739)
49	8	8	**553412**	VALVE—exhaust, .013 O.S.
49	8	8	**553402**	VALVE—intake, standard (repl. 412821)
49	8	8	**553403**	VALVE—intake, .003 O.S. (repl. 412822)
49	8	8	**553404**	VALVE—intake, .005 O.S. (repl. 412823)
49	8	8	**553405**	VALVE—intake, .010 O.S. (repl. 412824)
49	8	8	**553406**	VALVE—intake, .013 O.S. (repl. 412825)
50	1	1	**411970**	MANIFOLD—exhaust, (RH) (w/413610, 416542, 417794, 418694 engine)
50	1	1	**554581**	MANIFOLD—RH exhaust (eff. w/interm. 1977) (556626, 556627, 561032, 561033 engine)
50	1	1	**407103**	MANIFOLD—exhaust, (LH) (w/413610, 416542, 417794, 418694, 556626, 556627, 561032, 561033 engine)
51	1	1	**411734**	SHROUD ASSY.—exhaust manifolds (w/413610, 416542, 418694 engine)
51	1	1	**416616**	SHROUD ASSY.—exhaust manifolds (w/417794, 556626, 556627, 561032, 561033 engine)
52	9	9	**555698**	WASHER—exhaust manifold bolt
53	4	4	**399423**	LOCK—exhaust manifold bolt

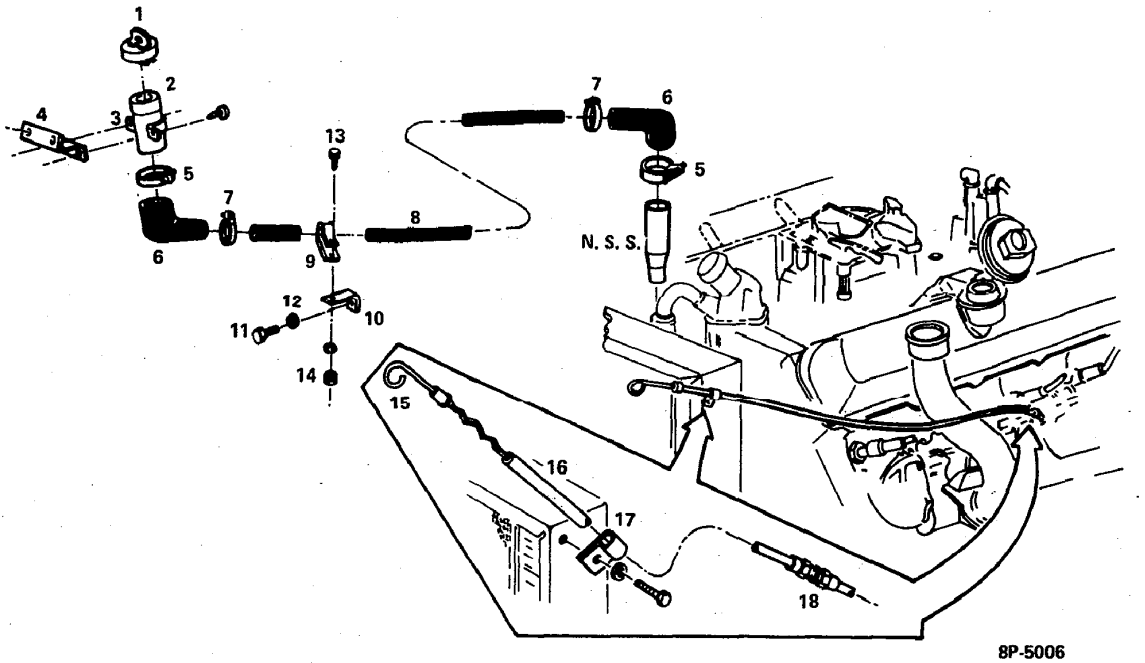
KEY	230	260	PART NUMBER	
				8.006 CYLINDER HEAD, VALVE MECHANISM AND MANIFOLDS (Cont.)
54	10	10	**9420462**	BOLT—intake & exhaust manifold to cylinder head (3/8-16 x 1-1/4) (300M)
55	1	1	**702000**	TUBE—oil level indicator, lower
56	1	1	**411685**	HOSE—vent, valve to carburetor
57	1	1	**3829058**	CLAMP—hose to vent valve
58	1	1	—	HARNESS ASSY.—high energy ignition (spark plug) (see group 7.038)
59	2	2	—	RETAINER—spark plug cable (see group 7.038)
60	1	1	—	DISTRIBUTOR—complete (See group 7.031) distributor w/high energy ignition (see group 7.031A)
61	3	3	—	RETAINER—spark plug cable (see group 7.038)
62	1	1	—	RETAINER—spark plug cable (see group 7.038)
—	1	1	**497853**	VALVE ASSY.—thermal vacuum switch switch hose check (w/RPO NB4)
—	1	1	**3979424**	TEE—thermal vacuum switch double (w/RPO NB4)
—	1	1	**415899**	HOSE—RH thermal vacuum switch center port to distributor advance (w/RPO NB4)
—	1	1	**415899**	HOSE— LH thermal vacuum switch bottom port to carburetor LH front (w/RPO NB4)
—	1	1	**417235**	HOSE—RH thermal vacuum switch bottom port to double tee (w/RPO NB4)
—	1	1	**9436263**	HOSE—RH thermal vacuum switch top port to LH center port (w/RPO NB4) (repl. 9433275)
—	1	1	**NPN**	HOSE—double tee to distributor retard port (ref. 9433206) (proc. loc.) (w/RPO NB4)
—	1	1	**419801**	HOSE—double tee to tee & double tee to check valve (w/RPO NB4)
—	1	1	**415899**	HOSE—check valve to LH thermal vacuum switch top port (w/RPO NB4)
—	1	1	**415899**	HOSE—dist. to vac. control, switch & vac. control switch to carburetor rear (25 ft. roll, ctl)
—	1	1	**413903**	COVER—E.G.R. opening in intake manifold (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
—	1	1	**413158**	VALVE—EGR valve control
—	1	1	**409076**	CAP—oil filter
—	2	2	**413069**	BAFFLE—ventilation, valve cover (w/413610, 416542 engine)
—	2	2	**551460**	BAFFLE—ventilation, valve cover (w/417794, 418694, 556626, 556627, 561032, 561033 engine)
—	1	1	**411685**	HOSE—vent valve to carburetor (w/417794 engine)
—	1	1	**392995**	HOSE—vent valve to carburetor (eff. w/interm 1977) (w/556626, 556627, 561032, 561033 engine)
—	1	1	**406511**	TEE—crankcase vent hose (w/RPO NB4) (1978)
—	1	1	**416442**	HOSE—carburetor vacuum tee to thermal vacuum switch (w/RPO NB4) (1978)
—	1	1	**417232**	HOSE—carburetor LH front port to tee (w/RPO NB4) (1978)
—	1	1	**6272766**	TEE—distributor retard hose (w/RPO NB4) (1978) (repl. 406026)
—	1	1	**419801**	HOSE—distributor retard port to tee (w/RPO NB4) (1978)
—	1	1	**3829058**	CLAMP—hose to vent valve
				8.009 FILTER — OIL
—	1	1	**6437999**	FILTER ASSY.—oil (incl. base & next item) (w/413610, 416542, 417794, 418694 engine)
—	1	1	**6437994**	ELEMENT—oil filter (w/413610, 416542, 417794, 418694 engine)
—	1	1	**6436950**	GASKET—to adapter (w/413610, 416542, 417794, 418694 engine)
—	1	1	**719296**	ADAPTER—engine oil filter (w/413610, 416542, 417794, 418694 engine)
—	1	1	**2387408**	FITTING—hose return, engine oil cooler, & hose feed to engine oil cooler (w/413610, 416542, 417794, 418694 engine)
—	1	1	**692943**	FITTING—extension to oil filter (w/413610, 416542, 417794, 418694 engine)
—	1	1	**389942**	GASKET—oil filter to block (w/413610, 416542, 417794, 418694 engine)
—	1	1	**25010407**	FILTER ASSY.—oil (ref. only) (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
—	1	1	**6437994**	ELEMENT—oil filter (w/556626, 556627 engine)
—	1	1	**25010324**	ELEMENT—oil filter (w/561032, 561033 engine)
—	1	1	**6436950**	GASKET—to adapter (w/556626, 556627, 561032, 561033 engine)

KEY	230	260	PART NUMBER	
			8.009 FILTER — OIL (Cont.)	
—	1	1	**2015464**	ADAPTER—engine oil filter (w/556626, 556627, 561032, 561033 engine)
—	1	1	**2387408**	FITTING—hose return engine oil cooler, & hose feed to engine oil cooler (w/556626, 556627, 561032, 561033 engine)
—	1	1	**692943**	FITTING—extension to oil filter (w/556626, 556627, 561032, 561033 engine)
—	1	1	**556879**	GASKET—oil filter to block (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
—	2	2	**9427321**	BOLT—oil filter to block (3/8-16 x 1) (300M)
—	1	1	**433114**	BOLT—oil filter to block
			8.012 LINES — OIL	
—	1	1	**694300**	HOSE ASSY.—feed engine oil cooler (413610, 416542, 417794, 418694 engine)
—	1	1	**694533**	HOSE ASSY.—return, engine oil cooler (413610, 416542, 417794, 418694 engine)
—	1	1	**719292**	HOSE ASSY.—engine oil filter to radiator (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
—	1	1	**719293**	HOSE ASSY.—radiator to engine oil filter (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
	AR	AR	**3733220**	TUBE ASSY.—adapter to hose feed and return (25 ft. long, CTL)
—	1	1	**719296**	ADAPTER—engine oil cooler (repl. 694180) (413610, 416542, 417794, 418694 engine)
—	1	1	**2015464**	ADAPTER—engine oil filter (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
—	1	1	**694442**	BRACKET—support, clip
—	1	1	**694446**	CLAMP—tube
—	1	1	**692943**	FITTING—extension, oil filter
—	1	1	**6436950**	GASKET—adapter to mounting casting



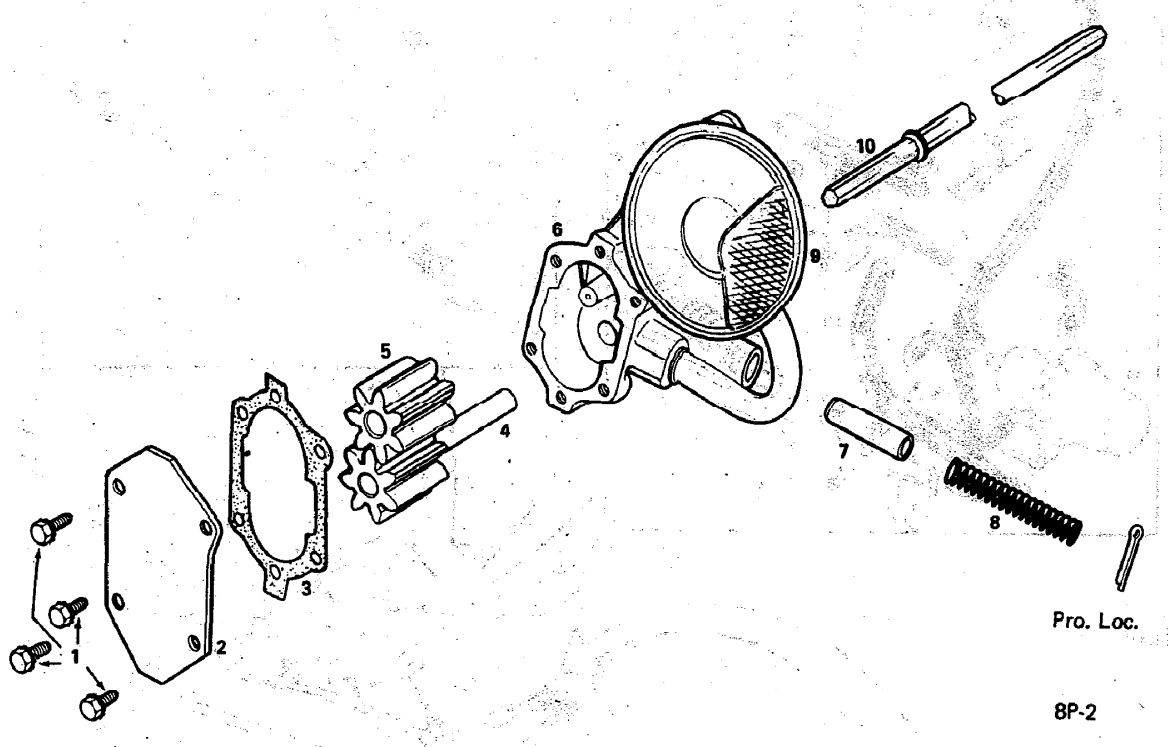


KEY	230	260	PART NUMBER	
				8.015 MOUNTING — ENGINE
1	2	2	**390403**	STUD—support assy. to frame
2	1	1	**413914**	CUSHION ASSY.—front engine support (First Design)
2	1	1	**550210**	CUSHION ASSY.—front engine support (Second Design)
3	2	2	**2482399**	NUT—stud support assy. to frame
4	1	1	**411380**	SUPPORT—front, engine (w/413610, 416542 engine)
4	1	1	**419948**	SUPPORT—front, engine (w/417794, 418694 engine)
4	1	1	**555940**	SUPPORT ASSY.—engine front (SOA) (w/556626, 556627, 561032, 561033 engine)
4	1	1	**2025912**	SUPPORT—engine front (w/RPOLO4) (1978)
5	1	1	**408332**	BRACKET—support, transmission
6	3	3	**394545**	BOLT—trans. support bracket to trans.
7	2	2	**400761**	RESTRICTOR—front, engine
8	2	2	**413032**	MOUNT ASSY.—transmission (First Design)
8	2	2	**550352**	MOUNT ASSY.—transmission & engine rear (Second Design)

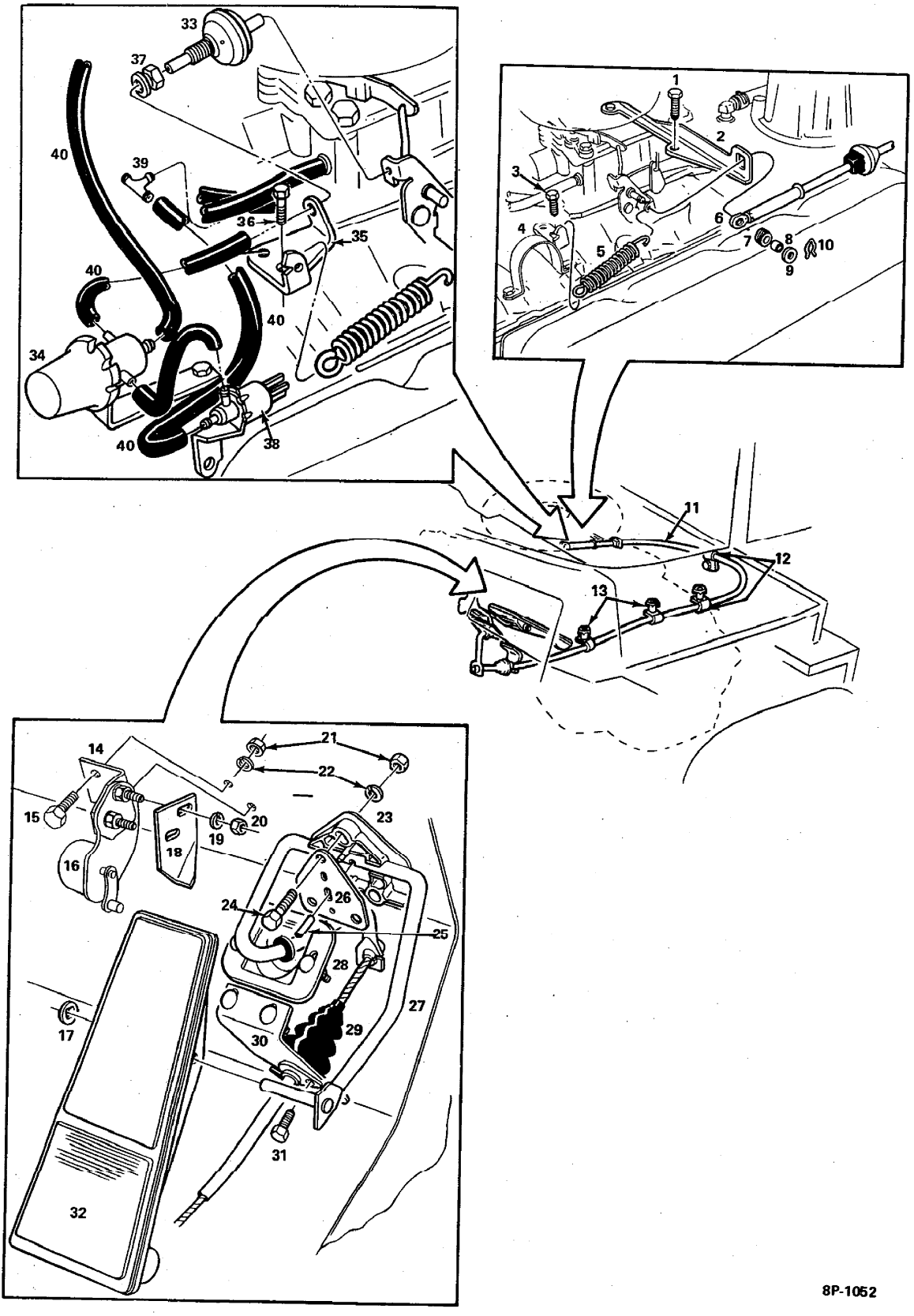


8.026 FILLER — OIL (INCLUDES LEVEL INDICATOR)

KEY	230	260	PART NUMBER	
1	1	1	**409076**	CAP—oil filler tube
2	1	1	**701948**	TUBE—upper, oil filler
3	1	1	**701971**	BRACKET—clamp, upper tube
4	1	1	**NPN**	MOUNTING—bracket, upper tube (ref. 701972) (make locally)
5	1	1	**2471945**	CLAMP—elbow
6	1	1	**702202**	TUBE—elbow, upper
7	1	1	**2488394**	CLAMP—upper tube, interm.
8	1	1	**702550**	TUBE—oil filler, interm.
9	1	1	**NPN**	CLIP—tube bracket (ref. 427043) (procure locally)
10	1	1	**653296**	BRACKET—tube intermediate
11	1	1	**9418967**	BOLT—bracket, radiator
12	1	1	**—**	WASHER—bolt, bracket (procure locally)
13	1	1	**9424877**	BOLT—clip, bracket (5/16-18 x 3/4 300M) (repl. 9417950)
14	1	1	**9417954**	NUT—bolt
15	1	1	**702383**	INDICATOR ASSY.—oil level (prior to 1975)
15	1	1	**718401**	INDICATOR ASSY.—oil level (eff. w/1975)
16	AR	AR	**3750950**	TUBE—oil level indicator, upper (25 ft. roll) (41.47" per vehicle) (CTL) (prior to 1975)
16	1	1	**718412**	TUBE—oil level indicator, upper (41.47" per vehicle) (eff. w/1975)
17	1	1	**2490119**	CLIP—tube (prior to 1975)
17	1	1	**718402**	CLIP—tube (eff. w/1975)
18	1	1	**318477**	UNION—upper tube to lower tube
—	1	1	**702000**	GUIDE—oil level indicator



KEY	230	260	PART NUMBER	
			8.027 PUMP — OIL	
–	1	1	**401365**	PUMP ASSY.—oil
1	4	4	—	SCREW ASSY.—(procure locally) (1/4-20 x 7/16)
2	1	1	**397933**	COVER—oil pump
3	1	1	**382160**	GASKET—oil pump cover
4	1	1	**382157**	SHAFT ASSY.—drive, oil pump (incl. gear)
5	1	1	**NS**	GEAR—oil pump driven (ref. 585582) (part of 382157 gear)
6	1	1	**387803**	BODY—oil pump
7	1	1	**557238**	VALVE—oil pump relief
8	1	1	**401366**	SPRING—oil pump relief valve
9	1	1	**389798**	SCREEN ASSY.—oil pump
10	1	1	**579237**	SHAFT ASSY.—oil pump drive ext.

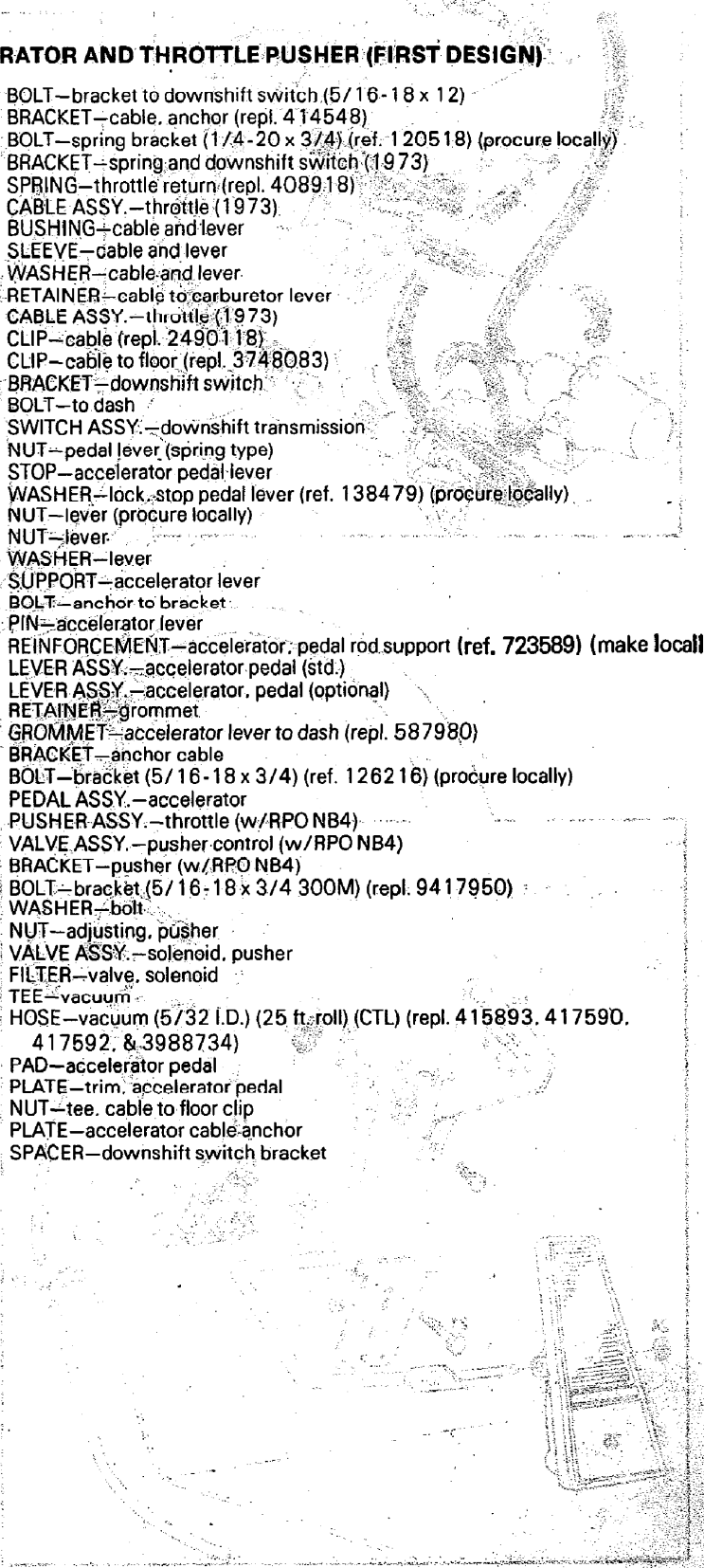


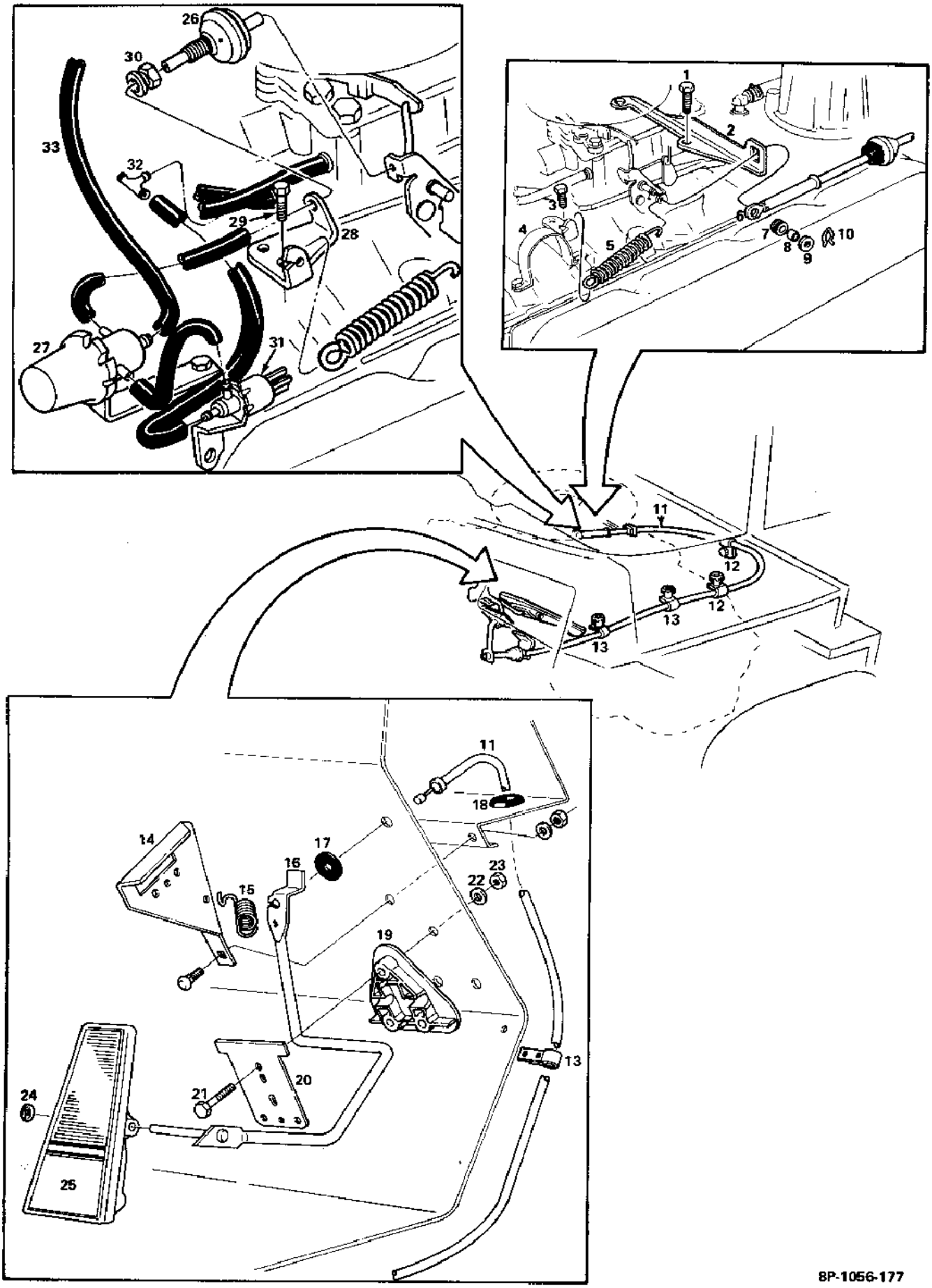
8P-1052

8.041 ACCELERATOR AND THROTTLE PUSHER
(FIRST DESIGN)

8.041 ACCELERATOR AND THROTTLE PUSHER (FIRST DESIGN)

KEY	230	260	PART NUMBER	
1	1	1	**9419029**	BOLT—bracket to downshift switch (5/16-18 x 12)
2	1	1	**419926**	BRACKET—cable, anchor (repl. 414548)
3	2	2	—	BOLT—spring bracket (1/4-20 x 3/4) (ref. 120518) (procure locally)
4	1	1	**411445**	BRACKET—spring and downshift switch (1973)
5	1	1	**416074**	SPRING—throttle return (repl. 408918)
6	1	1	**723592**	CABLE ASSY.—throttle (1973)
7	1	1	**403410**	BUSHING—cable and lever
8	1	1	**414091**	SLEEVE—cable and lever
9	1	1	**507295**	WASHER—cable and lever
10	1	1	**583105**	RETAINER—cable to carburetor lever
11	1	1	**723592**	CABLE ASSY.—throttle (1973)
12	2	2	**2399078**	CLIP—cable (repl. 2490118)
13	2	2	**721625**	CLIP—cable to floor (repl. 3748083)
14	1	1	**723591**	BRACKET—downshift switch
15	1	1	**9419004**	BOLT—to dash
16	1	1	**1242101**	SWITCH ASSY.—downshift transmission
17	1	1	**9428794**	NUT—pedal lever (spring type)
18	1	1	**698622**	STOP—accelerator pedal lever
19	1	1	—	WASHER—lock, stop pedal lever (ref. 138479) (procure locally)
20	1	1	—	NUT—lever (procure locally)
21	2	2	**9422273**	NUT—lever
22	2	2	**9419892**	WASHER—lever
23	1	1	**3993087**	SUPPORT—accelerator lever
24	3	3	**9419010**	BOLT—anchor to bracket
25	1	1	**9415609**	PIN—accelerator lever
26	1	1	**NPN**	REINFORCEMENT—accelerator, pedal rod support (ref. 723589) (make locally)
27	1	1	**723593**	LEVER ASSY.—accelerator pedal (std.)
27	1	1	**798457**	LEVER ASSY.—accelerator, pedal (optional)
28	1	1	**695376**	RETAINER—grommet
29	1	1	**409988**	GROMMET—accelerator lever to dash (repl. 587980)
30	1	1	**692249**	BRACKET—anchor cable
31	1	1	—	BOLT—bracket (5/16-18 x 3/4) (ref. 126216) (procure locally)
32	1	1	**479314**	PEDAL ASSY.—accelerator
33	1	1	**550623**	PUSHER ASSY.—throttle (w/RPO NB4)
34	1	1	**550622**	VALVE ASSY.—pusher control (w/RPO NB4)
35	1	1	**550624**	BRACKET—pusher (w/RPO NB4)
36	2	2	**9424877**	BOLT—bracket (5/16-18 x 3/4 300M) (repl. 9417950)
—	2	2	**2436162**	WASHER—bolt
37	1	1	**271187**	NUT—adjusting, pusher
38	1	1	**1997454**	VALVE ASSY.—solenoid, pusher
—	1	1	**801528**	FILTER—valve, solenoid
39	1	1	**406026**	TEE—vacuum
40	AR	AR	**415899**	HOSE—vacuum (5/32 I.D.) (25 ft. roll) (CTL) (repl. 415893, 417590, 417592, & 3988734)
—	1	1	**408911**	PAD—accelerator pedal
—	1	1	**409936**	PLATE—trim, accelerator pedal
—	2	2	**693207**	NUT—tee, cable to floor clip
—	1	1	**724013**	PLATE—accelerator cable anchor
—	1	1	**724014**	SPACER—downshift switch bracket





8P-1056-177

ACCELERATOR THROTTLE PUSHER (SECOND DESIGN)
(INCL. CHOKE CONTROL)

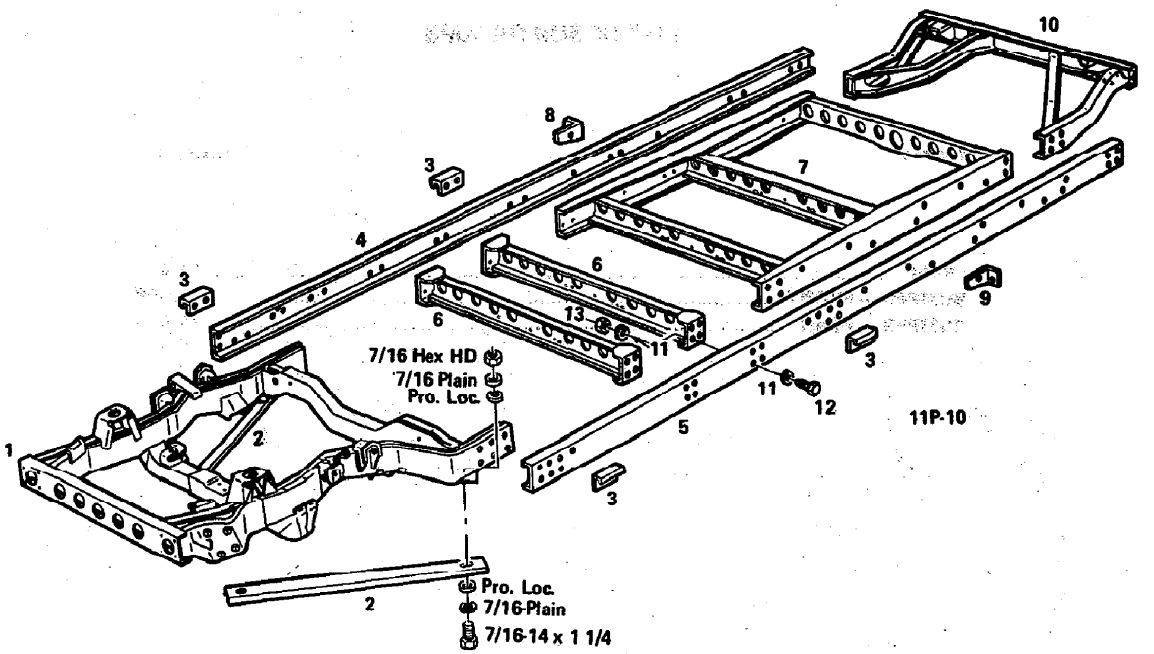
8.41H ACCELERATOR AND THROTTLE PUSHER (SECOND DESIGN)

KEY	230	260	PART NUMBER	
1	1	1	**9419029**	BOLT—bracket to downshift switch (5/16-18 x 12)
2	1	1	**419926**	BRACKET—cable, anchor (repl. 414548)
3	2	2	—	BOLT—spring bracket (1/4-20 x 3/4) (ref. 120518) (proc. loc.)
4	1	1	**416085**	BRACKET—spring return & downshift switch (eff w/1974 & prior to 1977)
4	1	1	**2016420**	BRACKET—spring return & downshift switch (eff. w/1977)
5	1	1	**416074**	SPRING—throttle return (repl. 408918)
6	1	1	**724454**	CABLE ASSY.—throttle (eff. w/1974)
7	1	1	**403410**	BUSHING—cable and lever
8	1	1	**414091**	SLEEVE—cable and lever
9	1	1	**507295**	WASHER—cable and lever
10	1	1	**583105**	RETAINER—cable to carburetor lever
11	1	1	**724454**	CABLE ASSY.—throttle (eff. w/1974)
12	2	2	**2399078**	CLIP—cable (repl. 2490118)
13	1	1	**724070**	CLIP—cable to floor
14	1	1	**723591**	BRACKET—downshift switch
15	1	1	**723590**	SPRING—accelerator lever return
16	1	1	**798457**	LEVER ASSY.—accelerator pedel
17	1	1	**404087**	RETAINER—accelerator pedel
18	1	1	**2388804**	GROMMET—cable thru windshield wiper mtr. mtg. brkt.
19	1	1	**3993087**	SUPPORT—pedel lever
20	1	1	**723589**	REINFORCEMENT—accelerator, pedel rod support
21	3	3	**9419010**	BOLT—anchor to bracket
22	2	2	**9419892**	WASHER—lever
23	2	2	**9422273**	NUT—lever
24	1	1	**3909063**	NUT—pedel lever (spring type) (repl. 9428794)
25	1	1	**479314**	PEDAL ASSY.—accelerator
26	1	1	**550623**	PUSHER ASSY.—throttle (w/RPONB4)
27	1	1	**550622**	VALVE ASSY.—pusher control (w/RPONB4)
28	1	1	**550624**	BRACKET—pusher (w/RPONB4)
29	2	2	**9424877**	BOLT—bracket (5/16-18 x 3/4 300M) (repl 9417950)
-	2	2	**2436162**	WASHER—bolt
30	1	1	**271187**	NUT—adjusting, pusher
31	1	1	**1997454**	VALVE ASSY.—solenoid, pusher
-	1	1	**801528**	FILTER—valve, solenoid
32	1	1	**6272766**	TEE—vacuum (repl. 406026)
33	1	1	**415899**	HOSE—vacuum (5/32 I.D.) (25 ft. roll) (repl 415893, 417590, 417592, & 3988734)
	1	1	**408911**	PAD—accelerator pedal
-	1	1	**409936**	PLATE—trim, accelerator
-	2	2	**693207**	NUT—tee, cable to floor clip
-	1	1	**724013**	PLATE—accelerator cable anchor
-	1	1	**724014**	SPACER—downshift switch bracket

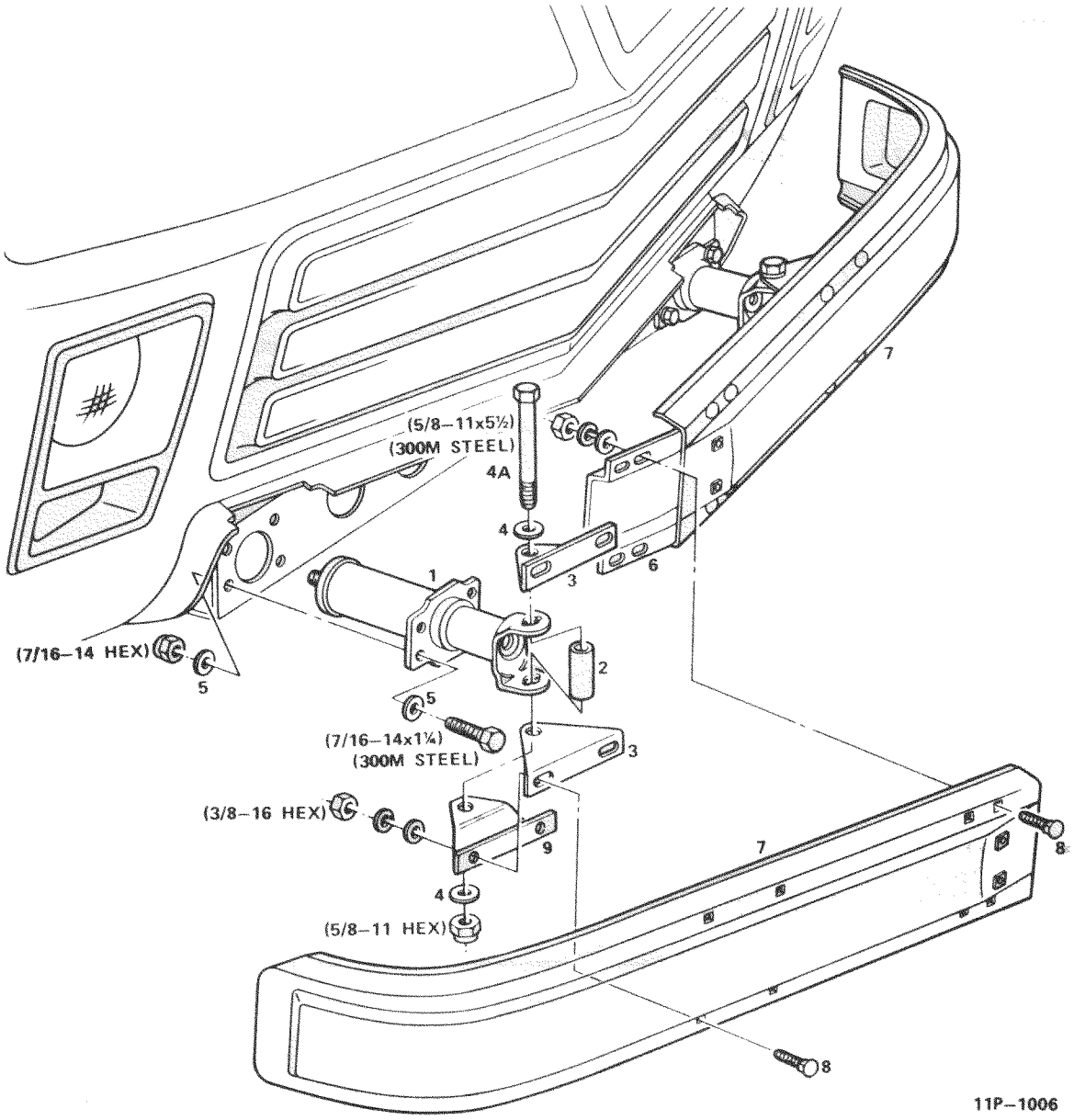
NOTES

LIST OF SUB GROUPS

Name	Group No.
FRAME	11.002
BUMPER — FRONT	11.006
BUMPER — REAR	11.008



KEY	230	260	PART NUMBER	
				11.002 FRAME
1	1	1	**711967**	FRAME ASSY.—front welded
2	2	2	**715304**	BRACE—side rail to crossmember (prior to serial no. 5V100542)
2	2	2	**795964**	BRACE—side rail to crossmember (lower) (eff. w/serial no. 5V100542)
3	4	4	**NPN**	BRACKET—mtg. frame center (ref. 700139) (make locally)
4	1	—	**691908**	RAIL—side, frame rear section (RH)
4	—	1	**691910**	RAIL—side, frame rear section (RH)
5	1	—	**691907**	RAIL—side, frame rear section (LH)
5		1	**691909**	RAIL—side, frame rear section (LH)
6	1	2	**708640**	CROSSMEMBER—frame front (repl. 692482, 691906)
7	1	1	**708639**	CROSSMEMBER ASSY.—bogie reinforcement, rear frame (repl. 691905)
8	1	1	**691944**	BRACKET—parking brake rear cable (RH)
9	1	1	**691943**	BRACKET—parking brake rear cable (LH)
10	1	1	**712315**	EXTENSION ASSY.—rear frame (SOA) (repl. 691904)
11	16	32	**2436165**	WASHER—bolt, front crossmember to side rail
12	10	10	**9425058**	BOLT—frame to crossmembers (1/2-20 hex hd., 300M steel)
13	10	10	**9422301**	NUT—frame to crossmembers (1/2-13 hex hd., 301M steel)
—	—	1	**713506**	REINFORCEMENT—rear bogie crossmember
—	20	20	**2436165**	WASHER—bolt, rear frame to front frame
—	16	16	**2436165**	WASHER—bolt, rear extension of body mount bracket
—	AR	AR	**2436165**	WASHER—bolt, reinforcement to side rail
—	12	12	**3914468**	SPACER—bolt to frame
—	8	8	**2436164**	WASHER—bolt, side rail to crossmember
—	8	8	**3980717**	WASHER—bolt, side rail to crossmember
—	1	—	**711516**	BRACKET ASSY.—dinette seat belt anchor
—	1	—	**711517**	BRACKET ASSY.—dinette seat belt anchor (w/two holes)
—	—	1	**709075**	BRACKET ASSY.—dinette seat belt anchor (w/one hole)
—	AR	AR	**9425082**	BOLT—bogie crossmember reinforcement to frame side rail
—	4	4	**9420462**	BOLT—reinforcement to crossmember (3/8-16 x 1 1/4) (300M) (prior to 1975)
—	4	4	**9421235**	BOLT—reinforcement to crossmember (3/8-16 x 1 1/2) (300M) (eff. w/1975)
—	8	8	**2436163**	WASHER—bolt, reinforcement to crossmember (used w/9420462)
—	8	8	**2479541**	WASHER—bolt, reinforcement to crossmember (used w/9421235)



KEY	230	260	PART NUMBER	

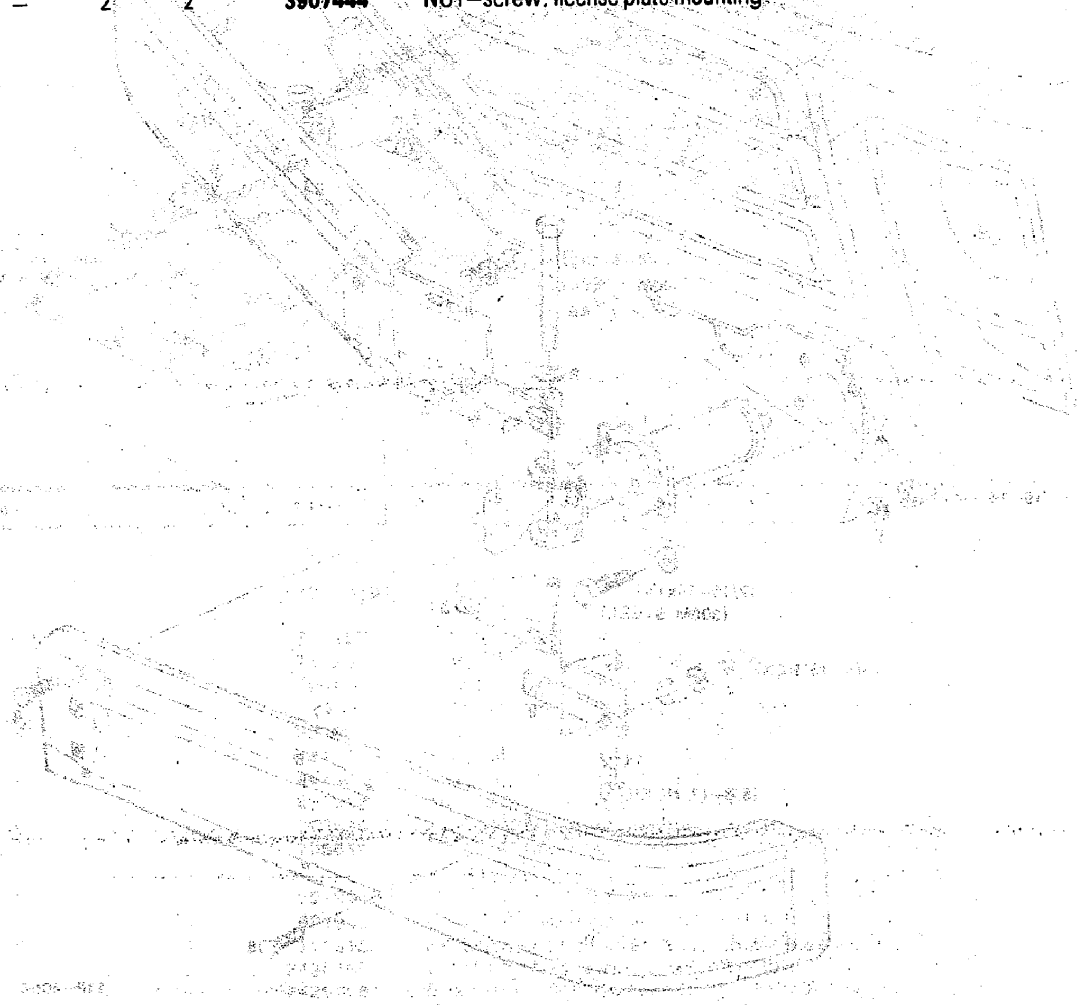
11.006 BUMPER — FRONT

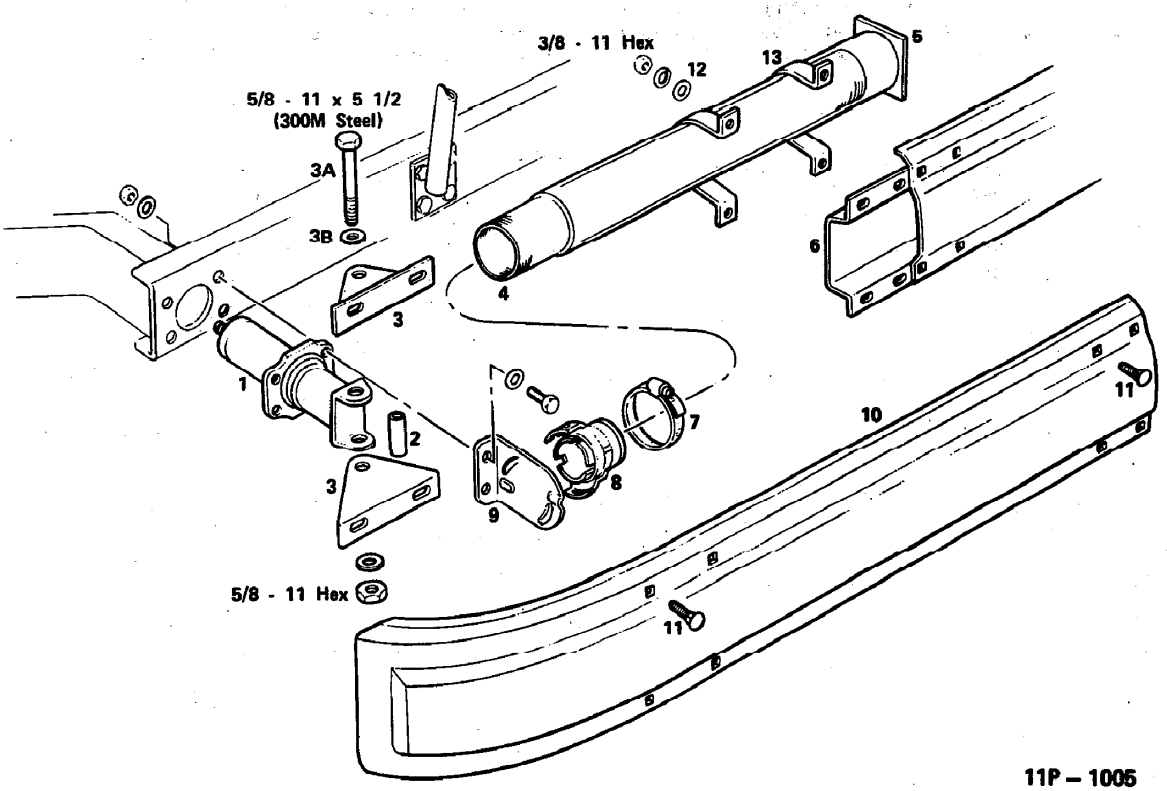
1	2	2	**22007642**	ABSORBER ASSY.—energy, front bumper (SOA) (incl. installation sheet) (repl. 4974154 & 497506)
2	2	2	**2477950**	SPACER—front bumper bar (1973)
2	2	2	**3865601**	SPACER—front bumper bar (eff. w/1974)
3	4	4	**700566**	BRACKET—front bumper
4	4	4	**2436167**	WASHER—bolt, front bumper bracket
4A	2	2	**9424077**	BOLT—front bumper bracket (5/8-11 x 5 1/2 300M)
5	16	16	**2436164**	WASHER—bolt, front bumper face bar
6	1	1	**700745**	BAR—tie, front bumper
7	2	2	**702564**	BAR—face, front bumper (chrome)
7	2	2	**693974**	BAR—face, front bumper (painted)
8	16	16	**142414**	BOLT—bumper (chrome)
9	2	2	**790546**	BRACKET—bumper mounting bracket reinforcement
—	2	2	**2023726**	REINFORCEMENT—front bumper (1978)
—	2	2	**2023729**	BRACKET—inner front bumper mounting (1978)

KEY	230	260	PART NUMBER	

11.006 BUMPER — FRONT (Cont.)

—	2	2	**2023730**	BRACKET—outer front bumper mounting (1978)
—	24	24	**3954735**	WASHER—front bumper mounting bolt (1978)
—	2	2	**3907444**	NUT—screw, license plate mounting



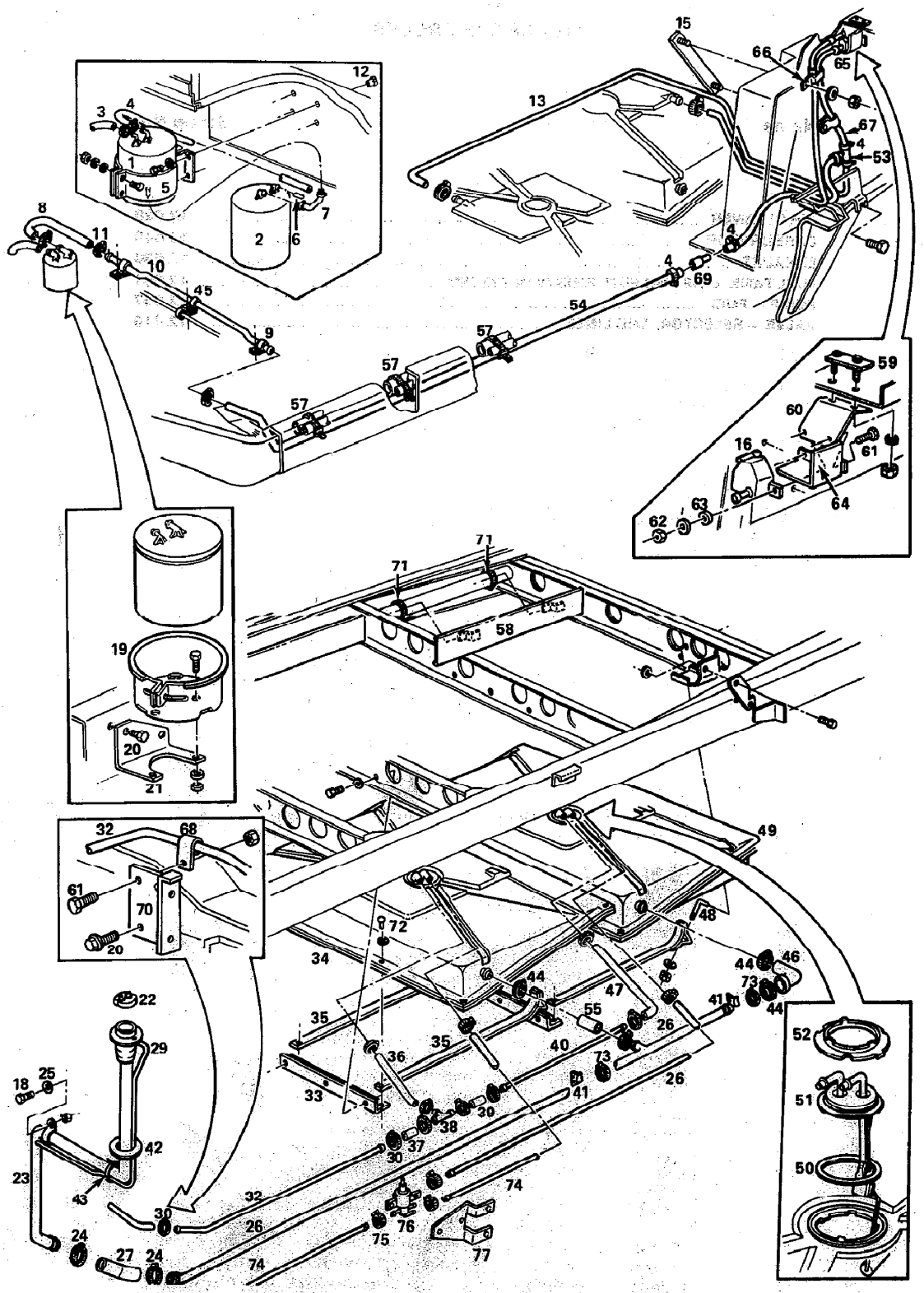


KEY	230	260	PART NUMBER	
				11.008 BUMPER – REAR
1	2	2	**22007642**	ABSORBER ASSY.–energy, rear bumper (SOA) (incl. installation sheet) (repl. 4974154 & 4975706)
2	2	2	**2477950**	SPACER–rear bumper tie bar (1973)
2	2	2	**3865601**	SPACER–rear bumper tie bar (eff. w/1974)
3	4	4	**700566**	BRACKET–rear bumper
3A	2	2	**NPN**	BOLT–bolt rear bumper bracket (5/8-11 x 5 1/2 300M) **(procure locally)**
3B	4	4	**2436167**	WASHER–bolt rear bumper bracket
4	1	1	**699861**	HOSE–sewer, flexible (see grp. 19.001)
5	1	1	**699714**	TUBE ASSY.–storage, hose (see grp. 19.001)
6	1	1	**700588**	BAR–tie, rear bumper
7	1	1	**2465815**	CLAMP ASSY.–sewer hose (see grp. 19.001)
8	1	1	**697654**	FITTING–sewer hose (see grp. 19.001)
9	1	1	**701572**	BRACKET–mounting, storage tube (prior to 1975)
10	2	2	**702565**	BAR–face, rear bumper (chrome)
10	2	2	**693975**	BAR–face, rear bumper (painted)
11	16	16	**142414**	BOLT–bumper (chrome)
12	16	16	**2436164**	WASHER–bolt, rear bumper face bar
–	1	1	**3924813**	BUMPER–rubber, rear license plate
–	2	2	**3907444**	NUT–nylon, rear license plate mounting
13	2	2	**701573**	STRAP–tube
–	2	2	**2023727**	BRACKET–outer rear bumper mounting (1978)
–	2	2	**2023728**	BRACKET–inner rear bumper mounting (1978)
–	2	2	**3954735**	WASHER–rear bumper bracket mounting bolt (1978)

NOTES

LIST OF SUB GROUPS

Name	Group No.
AIR CLEANER	12.020
CARBURETOR	12.040
EXHAUST	12.030
FUEL TANK, LINE AND FUEL EMISSION SYSTEM	12.001
PUMP — FUEL	12.007
VALVE — SELECTOR, AND LINES	12.010


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12.001 FUEL TANK, LINE AND FUEL EMISSION SYSTEM

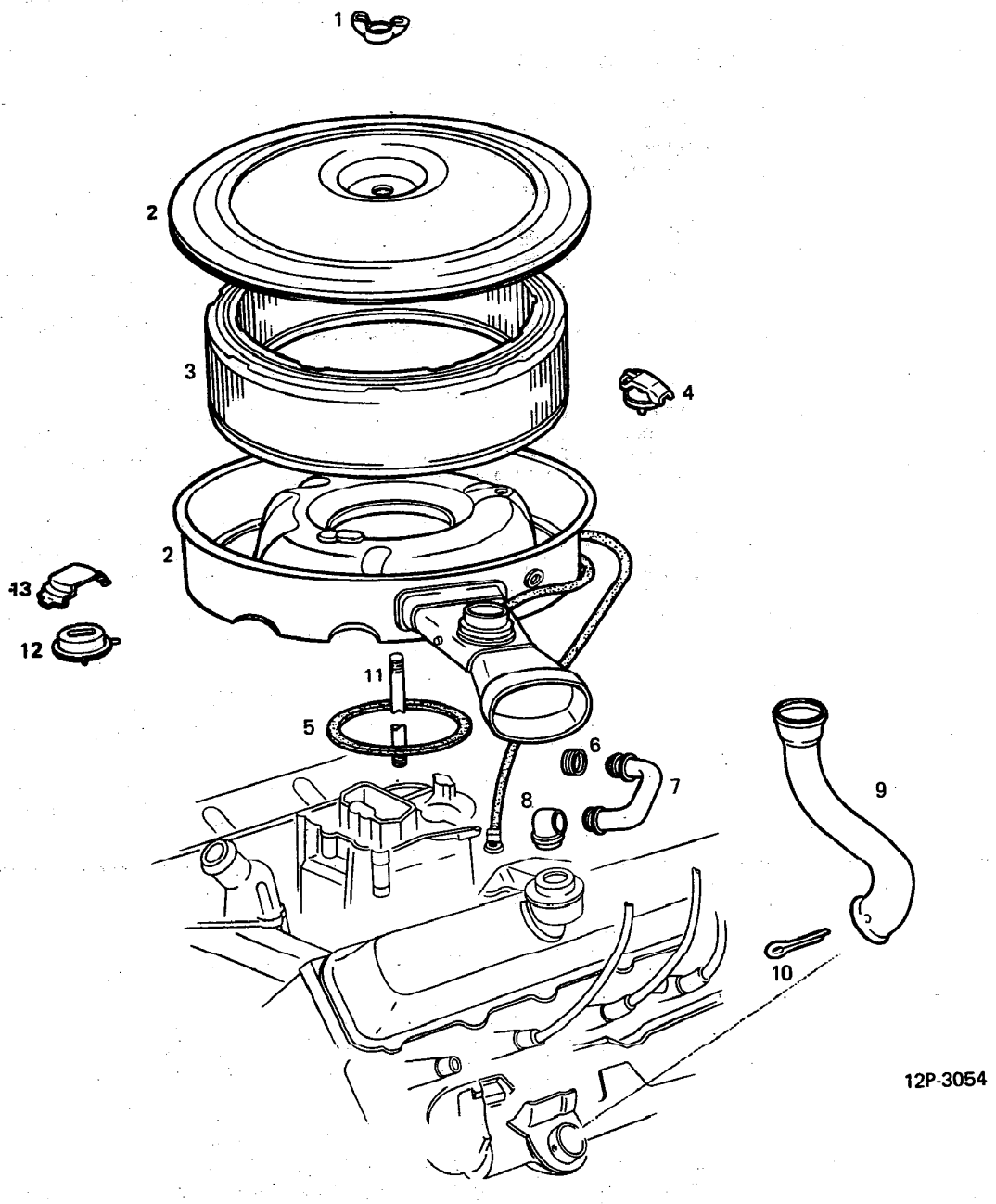
KEY	230	260	PART NUMBER	
1	1	1	**7040590**	CANISTER—vapor (w/RPO NA9) (prior to 1978)
1	1	1	**17060868**	CANISTER—vapor (w/RPO NA9) (1978)
2	1	1	**17056582**	CANISTER—vapor (1978)
2	1	1	**7028131**	CANISTER—vapor (prior to 1978)
3	1	1	**9432787**	HOSE—vapor canister to carburetor (25 ft., CTL)
4	AR	AR	**2468869**	CLAMP—hose filler tube
5	1	1	**NPN**	BRACKET ASSY.—canister (w/RPO NA9) (ref. 705001) (make locally)
6	1	1	**696498**	CAP—canister (w/RPO NA9)
7	AR	AR	**9432875**	HOSE—upper canister to lower canister (CTL) (w/RPO NA9)
8	1	1	**9432875**	HOSE—upper canister to tank (w/RPO NA9)
9	2	2	**2436115**	CLIP—tube to crossmember (w/RPO NA9)
9	1	1	**667636**	CLIP—tube mounting
10	1	1	**699789**	TUBE—canister to fuel tank (w/RPO NA9)
11	1	1	**9418992**	BOLT—bracket to bracket
12	4	4	**693207**	TEE NUT—bolt (w/RPO NA9)
13	AR	AR	**9432875**	HOSE—auxiliary tank to stand pipe (CTL)
14	AR	AR	**9432875**	HOSE—rear tank to stand pipe (CTL)
15	1	1	**NPN**	PLATE ASSY.—height control valve mounting (ref. 705849) (make locally)
16	1	1	**7028035**	SEPARATOR—liquid fuel
17	2	2	**9432754**	HOSE—separator canister (28 inches length)
18	1	1	—	SCREW—hexagon washer head tapping (procure locally) (1/4 x 14-1) (repl. 9422176)
19	1	1	**408174**	BRACKET ASSY.—canister
20	1	1	**9422232**	SCREW—bracket to frame (procure locally)
21	1	1	**699095**	BRACKET—mounting canister
22	1	1	**413755**	CAP ASSY.—fuel filler (w/RPO NA9)
22	1	1	**6263474**	CAP ASSY.—fuel filler (prior to 1975)
22	1	1	**790899**	CAP ASSY.—fuel filler (eff. w/1976)
23	1	1	**698637**	NECK ASSY.—filler to tank (First Design)
23	1	1	**717958**	NECK ASSY.—fuel filler (Second Design)
23	1	1	**698294**	GASKET—fuel filler neck mtg. (1973)
23	1	1	**720017**	GASKET—fuel tank (eff. w/1974)
23	3	3	**716846**	RIVET—neck mounting, fuel filler
24	2	2	**2337379**	CLAMP ASSY.—neck to tube
25	1	1	**3767139**	WASHER—screw
26	1	1	**723309**	TEE KIT—intermediate filler tube to front tank (repl. 695634), (including parts marked with astorisk), (prior to 1975)
26	1	1	**698454**	TUBE—filler, front, upper (First Design)
26	1	—	**717956**	TUBE ASSY.—filler, fuel (Second Design)
26	—	1	**717957**	TUBE ASSY.—filler, fuel (Second Design)
27	1	1	**695633**	HOSE—connecting tube to tube (elbow) (prior to 1975)
27	1	1	**717952**	ELBOW—hose, connecting tube to tube elbow (eff. w/1975)
27	1	1	**695793**	TUBE—filler, front fuel lower (prior to 1975)
28	1	1	**667636**	CLIP—mtg., upper filler tube
29	AR	AR	**9433154**	HOSE—fuel filler, front (CTL) (prior to Serial No. 5V100529)
30	2	2	**2464901**	CLAMP—filler neck to hose
—	1	—	**695662**	TUBE—filler intermediate fuel (horizontal) (prior to 1975)
—	—	1	**695661**	TUBE—filler intermediate fuel (horizontal) (prior to 1975)
31	1	1	**3956971**	SPACER—clip to riser, fuel filler tube
32	1	—	**705055**	TUBE—fuel limiter, front (First Design)
32	—	1	**705054**	TUBE—fuel limiter, front (First Design)
32	1	—	**796689**	TUBE—fuel limiter, front (Second Design) (repl. 717977)
32	—	1	**796688**	TUBE—fuel limiter, front (Second Design) (repl. 717975)
33	2	2	**701383**	BRACKET ASSY.—fuel tank mounting
34	1	1	**695642**	TANK ASSY.—fuel, front
35	4	4	**695648**	STRAP ASSY.—mounting fuel tank
36	AR	AR	**9432963**	HOSE—fuel limiter, front tank (CTL) (First Design)
36	AR	AR	**9433154**	HOSE—fuel limiter, front (Second Design)
37	AR	AR	**9433154**	HOSE—tube to filler (CTL)
38	1	1	**696075**	TEE—fuel limiter (prior to Serial No. 5V100529)
39	1	1	**9433154**	HOSE—fuel limiter, front tank (25 ft. length)
40	1	1	**705068**	TUBE—fuel limiter (rear) (prior to Serial No. 5V100529)
41	3	4	**697403**	BRACKET—support, lower filler tube (First Design)
41	3	4	**717953**	BRACKET—support, lower filler tube (Second Design)
—	AR	AR	**2488394**	CLAMP—line, filler tube (prior to 1975)
42	1	1	**719206**	SEAL—filler neck to riser
43	11	11	**676543**	STRAP—tube and hose to filler pipe
—	1	1	**711542**	HOSE—connecting filler neck to tube (repl. 695637) (prior to 1975)
44	AR	AR	**2337379**	CLAMP—line to filler tube, rear

12.001 FUEL TANK, LINE AND FUEL EMISSION SYSTEM (Cont.)

KEY	230	260	PART NUMBER	
—	1	1	**695663**	TUBE—filler, rear fuel (horizontal) (prior to 1975)
45	1	1	—	CLIP—tube (procure locally)
46	1	1	**695636**	HOSE—connecting filler tube (elbow) (prior to serial no. 3V101757)
46	1	1	**717979**	HOSE—connecting filler tube (elbow) (eff. w/serial no. 3V101757)
47	AR	AR	**9432963**	HOSE—fuel limiter, rear tank (CTL)
48	4	4	**701515**	J-BOLT—fuel tank strap to crossmember
49	1	1	**698779**	TANK ASSY.—fuel, rear (main)
50	1	1	**3893116**	GASKET—fuel metering unit
51	2	2	**6429128**	SENDER ASSY.—fuel tank
52	1	1	**413899**	CAM—fuel metering unit (repl. 394938)
53	1	1	**327220**	TEE—fuel tanks vent
54	AR	AR	**9432875**	HOSE—vapor canister to fuel tank (25 ft.) (CTL)
55	AR	AR	**9432963**	HOSE—fuel filler (CTL) (First Design)
55	1	1	**717954**	HOSE—fuel filler (First Design)
56	AR	AR	**9432963**	HOSE—fuel vent line (CTL)
57	3	3	**657558**	STRAP—hose
58	1	1	**715048**	SHIELD—stand pipe to frame (prior to 1975 & eff. w/Serial No. 6V100878)
58	1	1	**792002**	SHIELD ASSY.—vent hoses (eff. w/1975 & prior to Serial No. 6V100878)
58	1	1	**792003**	PLATE—air tube shield (used w/792002)
58	1	1	**657558**	STRAP—pipe to shield (repl. 2435539)
59	1	1	**694606**	PLATE ASSY.—bracket mounting
60	1	1	**718122**	BRACKET—separator mounting
61	2	2	—	BOLT—shield to bracket (procure locally) (12-24 x 3/4) (repl. 9413575)
62	2	2	**121743**	NUT—bolt
63	2	2	**9419892**	WASHER—bolt
64	1	1	**NPN**	SHIELD—separator stone (ref. 717417) (make locally)
65	1	1	**2390135**	CLIP—pipe
66	AR	AR	**2224546**	LOOM—clip (25 ft.) (CTL)
67	2	2	**9436421**	HOSE—tee separator (repl. 9432818)
68	1	1	**674904**	CLIP
69	1	1	**1099429**	UNION—hose
70	1	1	**717955**	BRACKET—supt., front fuel tube hose crossmember (prior to Serial No. 6V100878)
71	4	4	**2465815**	CLAMP ASSY.—shield mounting
72	4	4	**452193**	RIVET—bracket, and strap to tank
73	3	4	**2471945**	CLAMP ASSY.—lower tube bracket
74	AR	AR	**9432963**	LINE—fuel (3/8 I.D., rubber, 25ft. roll, ctl)
75	AR	AR	**2468869**	CLAMP—hose (repl. 2494772)
76	1	1	**699894**	VALVE ASSY.—selector, fuel tank
77	1	1	**NPN**	BRACKET—valve, fuel tank selector (ref. 700752) (make locally)
—	1	1	**9432963**	HOSE—crankcase vent valve to tee (1978)
—	1	1	**9436580**	HOSE—tee to carburetor (1978)
—	2	2	**3829058**	CLAMP—PCV valve (1978)
—	1	1	—	HOSE—fuel tank vent to primary canister (procure locally) (ref. 9432788) (1978)
—	1	1	**9432822**	HOSE—fuel tank vent to auxiliary canister (1978)
—	1	1	**327220**	TEE—fuel tank vent (1978)
—	1	1	**9432963**	HOSE—bowl vent to primary canister (1978)
—	1	1	**415899**	HOSE—primary and auxiliary canister signal (1978)
—	2	2	**6272766**	TEE—purge valve signal hose (1978)
—	1	1	**524681**	HOSE—purge valve signal (1978) (repl. 324681)
—	1	1	**9432787**	HOSE—primary canister to pcv host tee (1978)
—	1	1	**415899**	HOSE—bowl vent valve signal (1978)
—	2	2	**3829058**	CLAMP—bowl vent to primary canister hose (1978)
—	2	2	**9414420**	CLAMP—primary canister to pcv hose (1978) (repl. 3786275)
—	4	4	**2494772**	CLAMP—fuel tank evap. emis. vent hose (1978)
—	1	1	**406511**	TEE—crankcase vent hose (1978)
—	1	1	**9436263**	HOSE—carburetor vac tee to thermal vac switch (1978) (repl. 416442)
—	1	1	**9436263**	HOSE—carburetor LH front port to tee (1978) (repl. 417232)
—	1	1	**713299**	SHIELD—heat (w/RPO NA9)
—	2	3	**657558**	STRAP—limiter to fuel hose to bracket
—	1	1	**722148**	TEE ASSY.—fuel filler
—	1	1	**723308**	HOSE—tee to rear tank
—	1	1	**NS**	UNION—tube to hose (prior to 1975) (repl. 705069)
—	1	1	**6429669**	SENDER PACKAGE—fuel level (incl. 1-6429128 Sender & 1-394934 gasket)

KEY	230	260	PART NUMBER	
				12.007 PUMP — FUEL
–	1	1	**6470329**	PUMP ASSY.—fuel package (incl. gasket)
–	1	1	**382897**	GASKET—fuel pump
–	1	1	**402720**	STUD—fuel pump to cylinder block
–	1	1	**1195016**	BOLT—fuel pump to cylinder block
–	1	1	**724950**	TUBE ASSY.—fuel pump to carb. (pipe)(repl. 717779)(w/413610, 416542, 417794, 418694 engine)
–	1	1	**555198**	TUBE ASSY.—fuel pump to carb. (eff. w/interm 1977)(w/556626, 556627 engine)
				12.010 VALVE — SELECTOR, AND LINES
–	1	1	**681441**	CLIP—hose, valve to front fuel tube
–	1	1	**2485150**	CLIP—fuel line to bracket
–	1	1	**699780**	LINE—front fuel (3/8 inch O.D., steel w/hardened ends)
–	1	1	**717980**	TUBE—front fuel
–	2	2	**686991**	CLIP—fuel line to crossmember
–	1	1	**699894**	VALVE ASSY.—selector, fuel tank

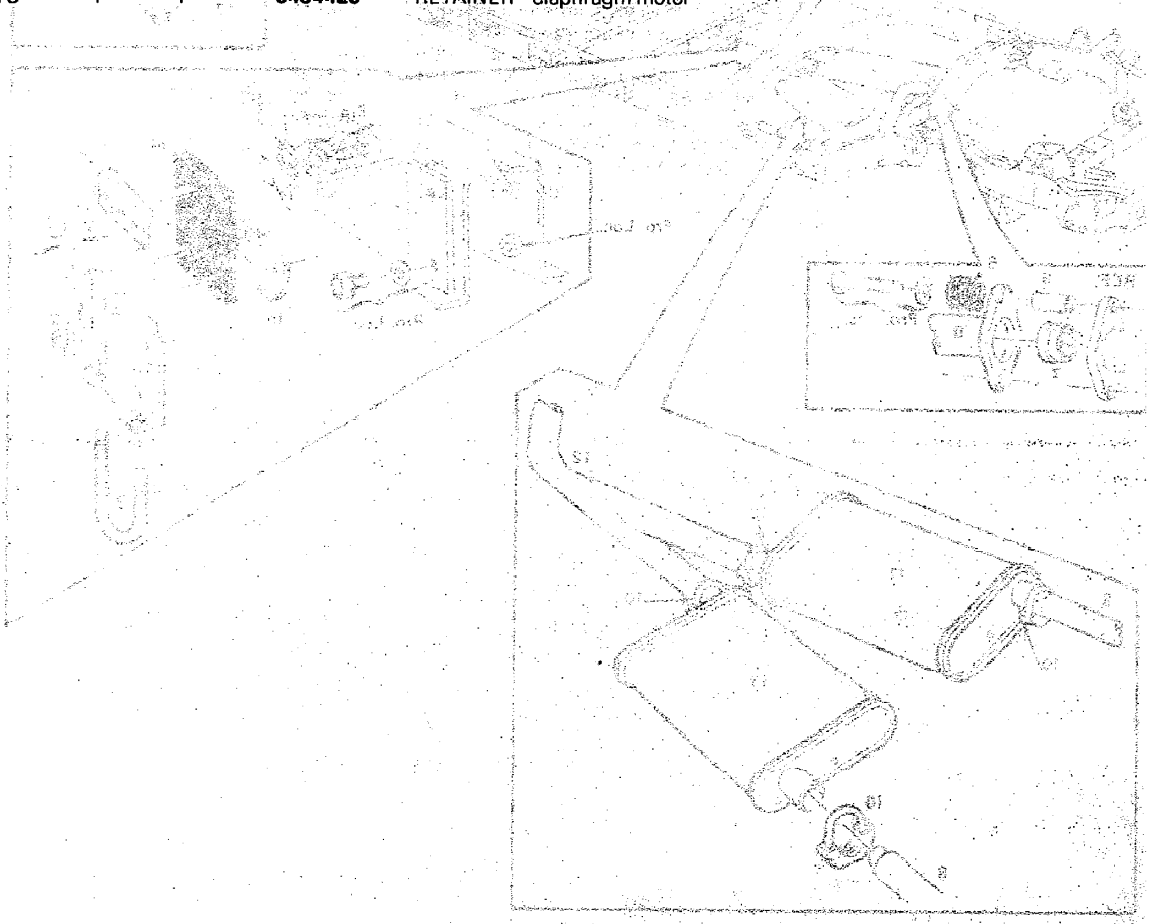


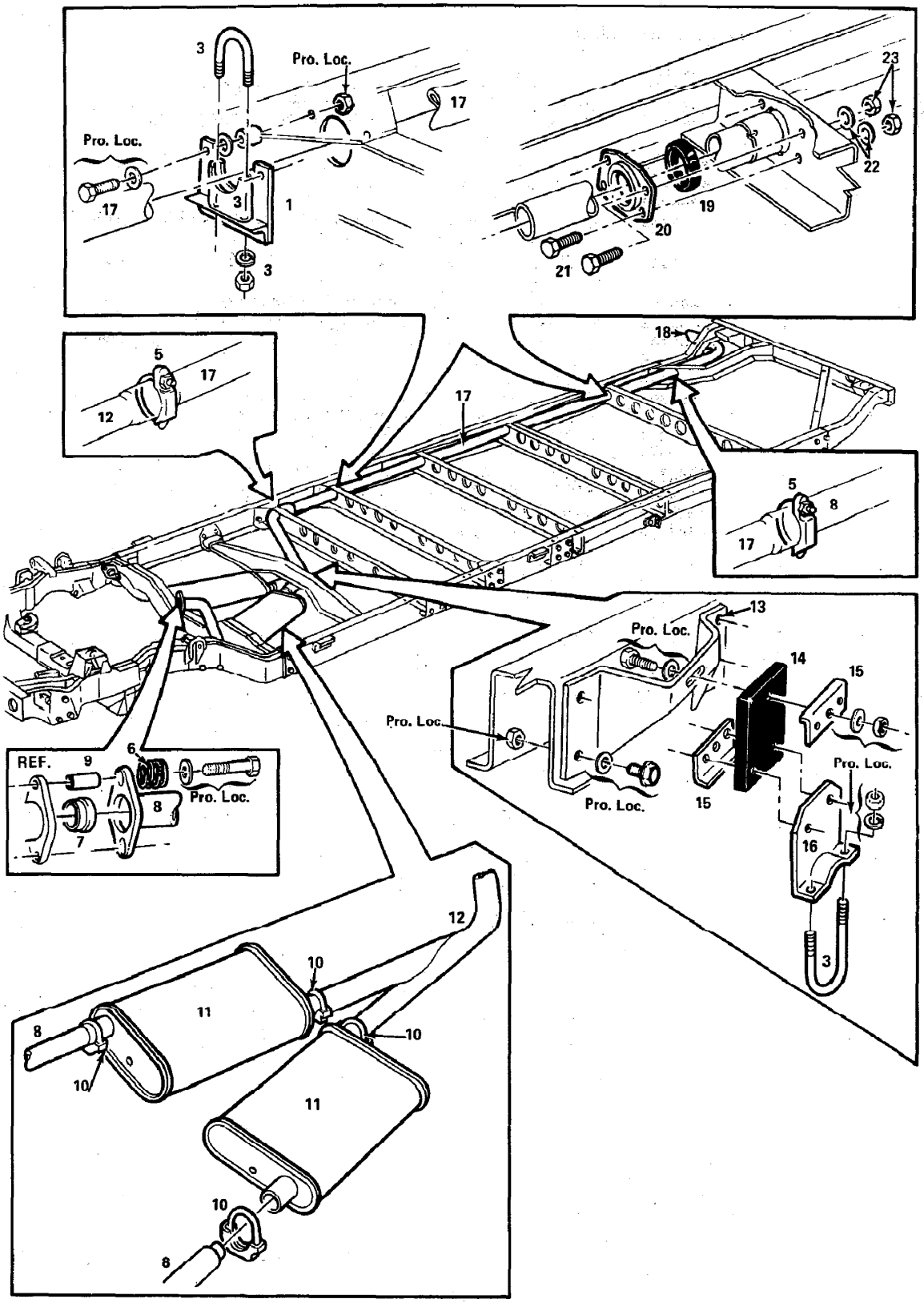


12.020 AIR CLEANER

12.020 AIR CLEANER

KEY	230	260	PART NUMBER	
1	1	1	**1385852**	NUT—wing, air cleaner (repl. 148312)
2	1	1	**6487400**	CLEANER ASSY.—air (w/413610, 416542 engines)
2	1	1	**8994145**	CLEANER ASSY.—air (w/417794 engine)
2	1	1	**8995915**	CLEANER ASSY.—air (eff. w/interm 1977)(w/556626, 556627 engine)
3	1	1	**6421746**	ELEMENT—air cleaner
4	1	1	**6484244**	KIT—sensor (incl. thermal valve & fastener)
5	1	1	**3969843**	GASKET—carb. to air cleaner
6	1	1	**3989344**	GROMMET—vent to air cleaner (repl. 3923256)(w/413610, 416542, 417794, 418694 engine)
6	1	1	**416519**	GROMMET—vent to air cleaner (w/556626, 556627, 561032, 561033 engine)
7	1	1	**408956**	PIPE—valve cover (w/413610, 416542 engines)
7	1	1	**408956**	PIPE—valve cover (w/417794 engine) (repl. 413449)
7	1	1	**555704**	PIPE—valve cover (w/556626, 556627, 561032, 561033 engine)
8	1	1	**391095**	ELBOW—valve cover
9	1	1	**411736**	PIPE—hot air (w/6487400 cleaner)
9	1	1	**550394**	PIPE—hot air (w/8994145, 8995915 cleaner)
10	1	1	**NS**	PIN—hot air pipe to shroud (w/6487400 cleaner)
10	1	1	**3817244**	CLAMP—pipe (w/8994145, 8995915 cleaner)
11	1	1	**400056**	STUD—carb. to air cleaner (w/6487400 cleaner)
11	1	1	**1382106**	STUD—carb. to air cleaner (w/8994145 cleaner)
11	1	1	**555699**	STUD—carb. to air cleaner (w/8995915 cleaner)
12	1	1	**6487368**	MOTOR—diaphragm, air cleaner
13	1	1	**6484425**	RETAINER—diaphragm motor

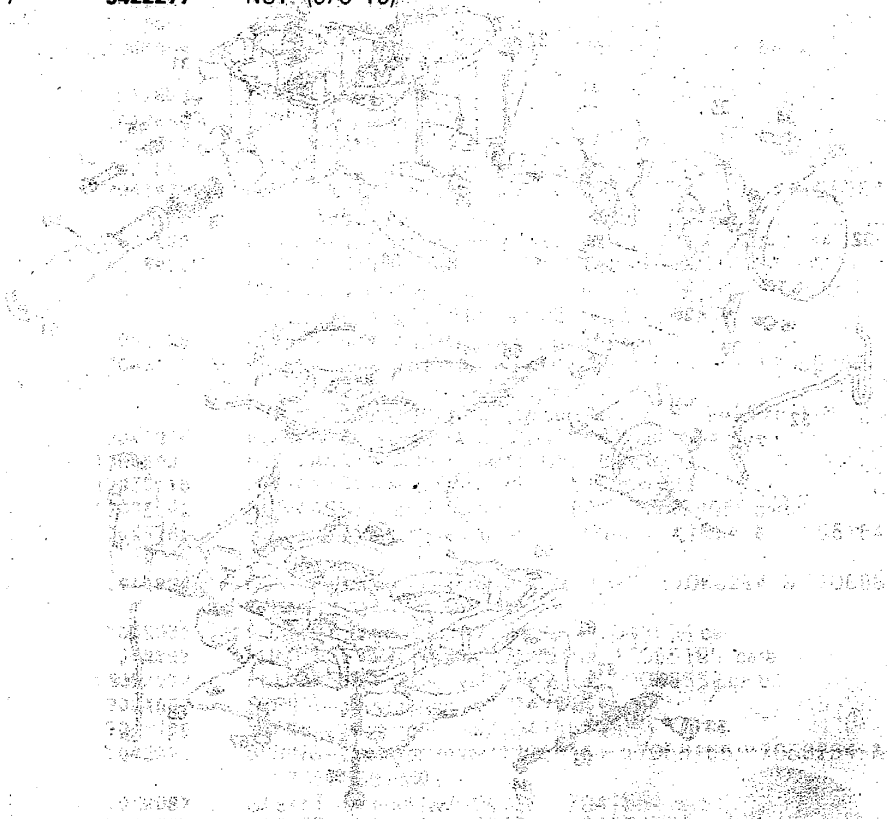


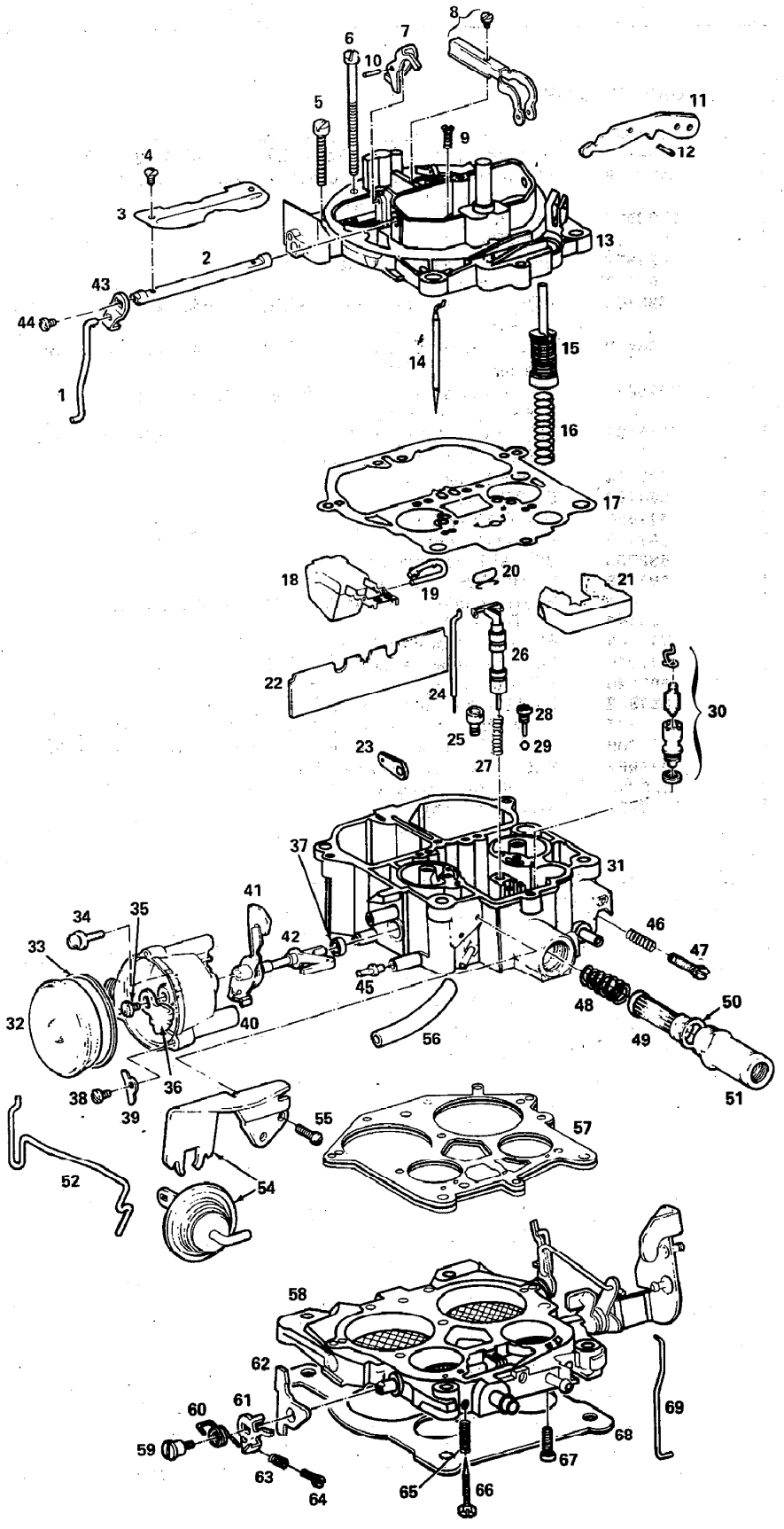

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12P-4086

12.030 EXHAUST

KEY	230	260	PART NUMBER	
1	2	2	**701093**	HANGER—tail pipe (prior to Serial No. 3V100800)
2	4	4	**—**	SPACER—(prior to Serial No. 3V100800) (ref. 2387530) (make locally)
3	5	5	**3633128**	KIT—u-bolt (consists of 1-u-bolt, 1-saddle, 2-washers, 2-nuts) (prior to Serial No. 3V100800)
4	8	8	**3779986**	WASHER—bolt
5	2	2	**666138**	CLAMP—pipe
6	4	4	**587575**	SPRING—manifold to exhaust pipe
7	2	2	**387897**	SEAL—manifold
8	1	1	**693150**	PIPE—exhaust, frt. RH (w/413610, 416542, 417794, 418694 engine)
8	1	1	**693149**	PIPE—exhaust, frt. LH (w/413610, 416542, 417794, 418694 engine)
8	1	1	**2015468**	PIPE—exhaust, frt. RH (eff. w/interm 1977)(w/556626, 556627, 561032, 561033 engine)
8	1	1	**2015467**	PIPE—exhaust, frt. LH (eff. w/interm 1977)(w/556626, 556627, 561032, 561033 engine)
9	4	4	**587574**	SPACER—manifold
10	4	4	**684169**	CLAMP—pipe
11	2	2	**411456**	MUFFLER—RH & LH
12	1	1	**693153**	PIPE—tail, front
13	1	1	**692363**	BRACKET—mounting
14	1	1	**693145**	INSULATOR—tail pipe
15	2	2	**NPN**	PLATE—reinforcement (ref. 693143) (make locally)
16	1	1	**693144**	SADDLE—u-bolt
17	1	—	**712309**	PIPE—tail, intermediate (repl. 693147)
17	—	1	**712310**	PIPE—tail, intermediate (repl. 693148)
18	1	1	**693146**	PIPE—tail, rear
—	1	1	**687802**	LABEL—certification, exhaust
19	2	2	**712307**	GROMMET—tail pipe mtg. (eff. w/Serial No. 3V100800)
20	2	2	**712306**	BRACKET—tail pipe grommet mtg. (eff. w/Serial No. 3V100800)
21	8	7	**9418967**	BOLT—bracket (3/8-16 x 3/4)
22	8	7	**120304**	WASHER—(3/8 I.D. x 13/16 O.D. x .080 thick)
23	8	7	**9422277**	NUT—(3/8-16)




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12P-5015

12.040 CARBURETOR

KEY	230	260	PART NUMBER	
–	1	1	**7047354**	CARBURETOR PKG.—stpd. 7043254 (incl. flange and air cleaner gaskets) (w/413610, 416642 engine)
–	1	1	**7047554**	CARBURETOR ASSY.—engine (w/417794 engine) (incl. flange and air cleaner gaskets)
–	1	1	**7047555**	CARBURETOR ASSY.—engine (w/RPO NB4) (repl. 7045554) (incl. flange and air cleaner gaskets) (prior to interm 1977)(w/418694 engine)
–	1	1	**17055154**	CARBURETOR PKG.—engine (eff. w/interm 1977)(w/556626 engine)
–	1	1	**17055155**	CARBURETOR PKG.—engine (w/RPO NB4)(eff. w/interm 1977)(w/556627 engine)
–	1	1	**17058254**	CARBURETOR ASSY.—engine (1978) (w/561032 engine)
–	1	1	**17058559**	CARBURETOR ASSY.—engine (1978) (w/561033 engine)
–	1	1	**7046812**	KIT—overhaul, carburetor (w/7047354 carb.)
–	1	1	**17051886**	KIT—overhaul, carburetor (w/7047554 carb.)
–	1	1	**17055499**	KIT—overhaul, carburetor (w/17055154, 17055155 carb.)
–	1	1	**17055634**	KIT—overhaul, carburetor (w/17058254, 17058559 carb.)
–	1	1	**7039269**	KIT—power carburetor (w/7047554 carb.)
–	1	1	**7039258**	KIT—power, carburetor (w/7047354 carb.)
–	1	1	**7035344**	KIT—air valve spring and cam
–	1	1	**17055181**	GASKET SET—carburetor (w/17055154, 17055155 carb.)
–	1	1	**17055624**	GASKET SET—carburetor (w/17058258, 17058559 carb.)
–	1	1	**7034522**	KIT—secondary metering holder (w/17055154, 17055155, 17058258, & 17058559 carb.)
–	1	1	**7035344**	KIT—air valve spring cam (w/17055154, 17055155, 17058254, & 17058559 carb.)
–	1	1	**17055095**	KIT—choke housing (w/17055154 carb.)
–	1	1	**17051955**	KIT—choke housing (w/17055155 carb.)
–	1	1	**17055623**	KIT—choke housing (w/17058254 carb.)
–	1	1	**17055613**	KIT—choke housing (w/17058559 carb.)
1	1	1	**7038269**	ROD—choke (w/7047354, 7047554 carb.)
1	1	1	**7041472**	ROD—choke (w/17055154, 17055155, 17058254, & 17058559 carb.)
2	1	1	**7038259**	SHAFT—choke
3	1	1	**7045665**	VALVE—choke (w/7047354, 7047554 carb.)
3	1	1	**7048904**	VALVE—choke (w/17055154, 17055155, 17058254, & 17058559 carb.)
4	2	2	**7029866**	SCREW—choke valve
5	5	5	**7014699**	SCREW—air horn
6	2	2	**7029912**	SCREW—air horn
7	1	1	**7037968**	LEVER—lockout, air valve (w/7047354, 7047554)
7	1	1	**7041473**	LEVER—lockout, air valve (w/17055154, 17055155, 17058254 & 17058559 carb.)
8	1	1	**7034522**	KIT—holder, secondary metering rod (w/7047354, 7047554 carb.)
9	2	2	**7031105**	SCREW—air horn (7047354, 7047554 carb.)
10	1	1	–	PIN—roll, lockout lever (procure locally) (w/7047354, 7047554, 17058254 & 17058559 carb.) (ref. 9428787)
11	1	1	**7048028**	LEVER—pump, actuating (w/7047354 carb.)
11	1	1	**7048169**	LEVER—pump, actuating (w/7047554, 17055154, 17055155, 17058254, & 17058559 carb.)
12	1	1	–	PIN—roll, pump lever hinge (procure locally) (ref. 9428787)
13	1	1	**7047976**	HORN ASSY.—air (SOA) (w/7047354, 7047554 carb.)
13	1	1	**17055497**	HORN ASSY.—air (SOA) (w/17055154 carb.)
13	1	1	**17055216**	HORN ASSY.—air (SOA) (w/17055155 carb.)
13	1	1	**17055632**	HORN ASSY.—air (SOA) (w/17058254, 17058559 carb.)
14	2	2	**7045780**	ROD—secondary metering (w/7047354, 7047554, & 17055154 carb.)
14	2	2	**7045984**	ROD—secondary metering (w/17055155, 17058254, & 17058559 carb.)
15	1	1	**7035031**	PUMP ASSY.—(SOA) (w/7047354, 7047554 carb.)
15	1	1	**7048867**	PUMP ASSY.—(SOA) (w/17055154, 17055155, carb.)
15	1	1	**17053072**	PUMP ASSY.—(SOA) (w/17058254, 17058559 carb.)
16	1	1	**7004597**	SPRING—pump return (w/7047354 carb.)
16	1	1	**7041169**	SPRING—pump return (w/7047554 carb.)
16	1	1	**7042979**	SPRING—pump return (w/17055154, 17055155, 17058254, & 17058559 carb.)
17	1	1	**7029087**	GASKET—air horn (w/7047354, 7047554 carb.)
17	1	1	**17051797**	GASKET—air horn (w/17055154, 17055155 carb.)
17	1	1	**17056357**	GASKET—air horn (w/17058254, 17058559 carb.)

12.040 CARBURETOR (Cont.)

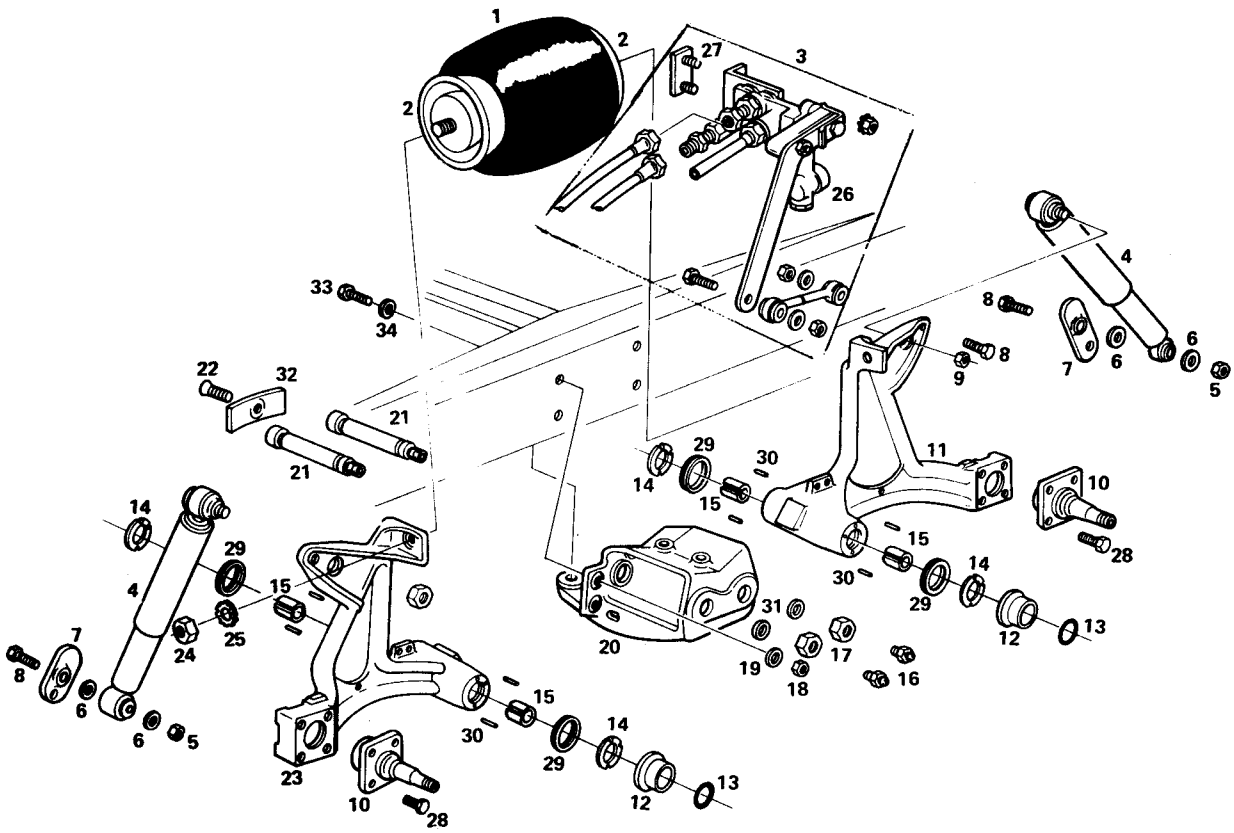
KEY	230	260	PART NUMBER	
18	1	1	**7033752**	FLOAT ASSY.—(SOA) (w/7047354, 7047554 carb.)
18	1	1	**7046300**	FLOAT ASSY.—(SOA) (w/17055154, 17055155, 17058254, & 17058559 carb.)
19	1	1	**7029856**	PIN—float hinge (w/7047354, 7047554 carb.)
19	1	1	**7041469**	PIN—float hinge (w/17055154, 17055155, 17058254 & 17058559 carb.)
20	2	2	**7029862**	SPRING—primary metering rod (w/7047354, 7047554 carb.)
20	2	2	**7041459**	SPRING—primary metering rod (w/17055154, 17055155, 17058254, & 17058559 carb.)
21	1	1	**7034361**	INSERT—float bowl (w/7047354, 7047554 carb.)
21	1	1	**7041471**	INSERT—float bowl (w/17055154, 16055155, 17058254, & 17058559 carb.)
22	1	1	**7031365**	BAFFLE—float bowl
23	1	1	**7031231**	LEVER—intermediate choke
24	2	2	**7046338**	ROD—primary metering (w/7047354, 7047554 carb.)
24	2	2	**17056953**	ROD—primary metering (17055154 carb.)
24	2	2	**7043541**	ROD—primary metering (w/17055155, 17058254, 17058559 carb.)
25	2	2	**7031970**	JET—primary (w/7047354, 7047554 carb.)
25	2	2	**7031974**	JET—primary (w/17055154 carb.)
25	2	2	**7031967**	JET—primary (w/17055155, 17058254, & 17058559 carb.)
26	1	1	**7034903**	PISTON ASSY.—power (SOA) (w/7047354, 7047554 carb.)
26	1	1	**7044449**	PISTON ASSY.—power (w/17055154, 17055155, 17058254, & 17058559 carb.)
27	1	1	**7036019**	SPRING—power piston (w/7047354, 7047554, 17055154 carb.)
27	1	1	**7040498**	SPRING—power piston (w/17055155, 17058254, 17058559 carb.)
28	1	1	**7029849**	RETAINER—pump discharge ball
29	1	1	**7002117**	BALL—pump discharge
30	1	1	**7039258**	NEEDLE ASSY.—(incl. seat) (SOA) (7047354, 7047554 carb.)
31	1	1	**7046757**	BOWL ASSY.—float (SOA) (w/7047354, 7047554 carb.)
31	1	1	**17055217**	BOWL ASSY.—float (SOA) (w/17055155 carb.)
31	1	1	**17055498**	BOWL ASSY.—float (SOA) (w/17055154 carb.)
31	1	1	**17055633**	BOWL ASSY.—float (SOA) (w/17058254, 17058559 carb.)
32	1	1	**7036881**	COIL ASSY.—stat cover (incl. gasket) (w/7047354, 7047554 carb.)
32	1	1	**17054309**	COIL ASSY.—stat cover (incl. gasket) (SOA) (w/17055154, 17055155, 17058254, 17058559 carb.)
33	1	1	**7002760**	GASKET—stat cover (w/7047354 carb.)
33	1	1	**17050961**	GASKET—stat cover (w/7047554, 17055154, 17055155, 17058254, & 17058559 carb.)
34	1	1	**7038808**	SCREW—choke housing to bowl
35	1	1	**7019709**	SCREW—coil lever
36	1	1	**7038285**	LEVER—stat coil (w/7047354, 7047554 carb.)
36	1	1	**7043368**	LEVER—stat coil (w/17055154, 17055155, 17058254, & 17058559 carb.)
37	2	2	**7037569**	SEAL—intermediate choke shaft
38	3	3	**—**	SCREW—stat cover (procure locally)
39	3	3	**7000614**	RETAINER—stat cover
40	1	1	**7036880**	KIT—choke housing (incl. housing, 2-shaft seal & choke seal)
41	1	1	**7035199**	CAM—fast idle (w/7047354, 7047554 carb.)
41	1	1	**7041484**	CAM—fast idle (w/17055154, 17055155, 17058254, & 17058559 carb.)
42	1	1	**7038282**	SHAFT ASSY.—choke (incl. lever) (SOA)
43	1	1	**7038301**	LEVER—choke (w/7047354, 7047554 carb.)
43	1	1	**7041542**	LEVER—choke (w/17055154, 17055155, 17058254, & 17058559 carb.)
44	1	1	**7029866**	SCREW—choke lever
45	1	1	**7030662**	SEAL—choke housing to bowl (w/7047334, 7047554 carb.)
45	1	1	**7043367**	SEAL—choke housing to bowl (w/17055154, 17055155, 17058254, & 17058559 carb.)
46	1	1	**7003176**	SPRING—idle stop screw
47	1	1	**3960392**	SCREW—idle stop (repl. 7002121)
48	1	1	**7032732**	SPRING—filter
49	1	1	**5650906**	ELEMENT ASSY.—fuel filter (SOA)
50	1	1	**7024281**	GASKET—filter nut
51	1	1	**7045878**	NUT—filter (w/7047354, 7047554 carb.)
51	1	1	**7044951**	NUT—fuel filter (w/17055154, 17055155 carb.)
51	1	1	**17059861**	NUT—fuel filter (w/17058154, 17058559 carb.)
52	1	1	**7038305**	ROD—vacuum break (w/7047354, 7047554 carb.)

KEY	230	260	PART NUMBER	
				12.040 CARBURETOR (Cont.)
52	1	1	**7041527**	ROD—vacuum break (w/17055154, 17055155, 17058254 & 17058559 carb.)
54	1	1	**7047499**	CONTROL ASSY.—vacuum break (incl. bracket) (SOA) (w/7047354, 7047554 carb.)
54	1	1	**7044435**	CONTROL ASSY.—vacuum break (incl. 1 bracket) (SOA) (w/17055154, 17055155, 17058254, 17058559 carb.)
55	2	2	**7038581**	SCREW—control attaching (w/7047354, 7047554 carb.)
55	2	2	**17050732**	SCREW—control attaching (w/17055154, 17055155, 17058254, & 17058559 carb.)
56	1	1	**2410096**	HOSE—vacuum (CTL)
57	1	1	**7046766**	KIT—gasket (w/7047354 carb.)
57	1	1	**17051885**	KIT—gasket (w/7047554 carb.)
58	1	1	**7046811**	BODY ASSY.—throttle (w/7047354 carb.)
58	1	1	**17052803**	BODY ASSY.—throttle (incl. plug) (w/7047554 carb.)
58	1	1	**17058885**	BODY ASSY.—throttle (w/1705514 carb.)
58	1	1	**17054744**	BODY ASSY.—throttle (w/17055155 carb.)
58	1	1	**17058648**	BODY ASSY.—throttle (w/17058254 carb.)
58	1	1	**17058984**	BODY ASSY.—throttle (w/17058559 carb.)
59	1	1	**7035523**	SCREW—fast idle lever (w/7047354, 7047554 carb.)
59	1	1	**7036079**	SCREW—fast idle lever (17058254, 17058559 carb.)
60	1	1	**7035772**	SPRING—cam lever (w/7047354, 7047554 carb.)
60	1	1	**17051494**	SPRING—cam follower (w/17058254, 17058559 carb.)
61	1	1	**7038298**	LEVER—cam follower (w/7047354, 70475554 carb.)
61	1	1	**7041497**	LEVER—cam follower (w/17058254, 17058559 carb.)
62	1	1	**7035998**	LEVER—fast idle (w/7047354, 7047554 carb.)
62	1	1	**7041498**	LEVER—fast idle (w/17058254, 17058559 carb.)
63	1	1	**7029900**	SPRING—idle screw (w/7047354, 7047554, 17058254 & 17058559 carb.)
64	1	1	**7044794**	SCREW—fast idle adjusting (w/7047354, 7047554, 17058254, & 17058559 carb.)
65	2	2	**7011479**	SPRING—idle needle (w/7047354, 7047554, 17058254, & 17058559 carb.)
66	2	2	**7042457**	NEEDLE—idle (w/7047354 carb.)
66	2	2	**7048532**	NEEDLE—idle (w/7047554, 17058254, 17058559 carb.)
67	3	3	**7035790**	SCREW—throttle body attaching (w/7047354, 7047554, 17058254, &17058559 carb.)
68	1	1	**412501**	GASKET—carburetor to manifold (w/7047354, 7047554 carb.)
68	1	1	**419047**	GASKET—flange (w/7047554, 17058254, 17058559 carb.)
69	1	1	**7026138**	ROD—pump (w/7047354, 7047554 carb.)
—	1	1	**7042801**	LIMITER—idle needle
—	1	1	**7036134**	SEAT ASSY.—needle (w/17055154, 17055155, 17058254, & 17058559 carb.)
—	1	1	**17050754**	LEVER ASSY.—choke shaft (w/17058254, 17058559 carb.)
—	1	1	**7033751**	CLIP—float needle pull (w/17055154, 17055155, 17058254 & 17058559 carb.)
—	1	1	**7037318**	PLUG—throttle body (w/17052803 body)
—	1	1	**555214**	CONNECTOR—Vacuum brake line to carburetor (eff w/interm 1977) (1/4-18 N.P.T.F.)(L-shaped)(w/556626, 556627 engine)
—	1	1	**495279**	VALVE—carburetor vent relay (eff. w/interm 1977)(w/556626, 556627 engine)
—	1	1	**9433022**	HOSE—carburetor vent relay valve to connector (eff w/interm 1977) (w/556626, 556627 engine) (5/32 I.D. X19")
—	1	1	**9433275**	HOSE—carburetor vent to relay valve (eff. w/interm 1977) (w/403 engine)
—	1	1	**2017545**	PUSHERASSY.—throttle at carburetor (eff. w/interm 1977)(w/403 engine)
—	1	1	**2016420**	BRACKET—throttle at carburetor mounting (eff. w/interm 1977)(w/403 engine)
—	1	1	**7042654**	NUT—throttle at carburetor to bracket retainer (eff. w/interm 1977) (w/403 engine)
—	1	1	**7042653**	WASHER—throttle at carburetor to bracket retainer nut (eff. w/interm 1977) (w/556626, 556627 engine)
—	1	1	**6272766**	TEE—carburetor vacuum (eff. w/interm 1977)(w/403 engine)
—	1	1	**419801**	HOSE—carburetor to vacuum tee (eff. w/interm 1977)(w/403 engine)
—	1	1	**415899**	HOSE—solenoid to carburetor vacuum tee (eff. w/interm 1977)(w/556626, 556627 engine)

KEY	230	260	PART NUMBER	
				12.040 CARBURETOR (Cont.)
–	1	1	**1997460**	VALVE ASSY.—throttle retainer control solenoid (eff. w/interm 1977) (w/556626, 556627 engine)
–	1	1	**801528**	FILTER—solenoid (w/1997460 assy.)(eff. w/interm 1977)(w/556626, 556627 engine)
–	1	1	**550622**	VALVE ASSY.—throttle at carburetor pusher control (eff. w/interm 1977) (w/556626, 556627 engine)
–	1	1	**415899**	HOSE—throttle at carburetor pusher control valve to solenoid valve (eff. w/interm 1977)(w/403 engine)
–	1	1	**419700**	HOSE—throttle at carburetor to pusher contol valve (eff. w/interm 1977)

LIST OF SUB GROUPS

Name	Group No.
COMPRESSOR — AIR (DANA)	14.010
COMPRESSOR — AIR (DELCO) (ELECTRIC)	14.012
COMPRESSOR — AIR (W.R. BROWN)	14.008
LEVEL — ELECTRO SWITCHES AND PANEL	14.002D
REAR AIR SUSPENSION LINE, VALVE AND TANK (FIRST DESIGN)	14.002
REAR AIR SUSPENSION LINE, VALVE AND TANK (SECOND DESIGN)	14.002D
SUSPENSION — REAR AIR	14.001
VALVE — REAR AIR SUSPENSION HEIGHT CONTROL	14.003



14.001 SUSPENSION – REAR AIR

14.001 SUSPENSION — REAR AIR

NOTE: items marked with asterisk are part of kit (723332)

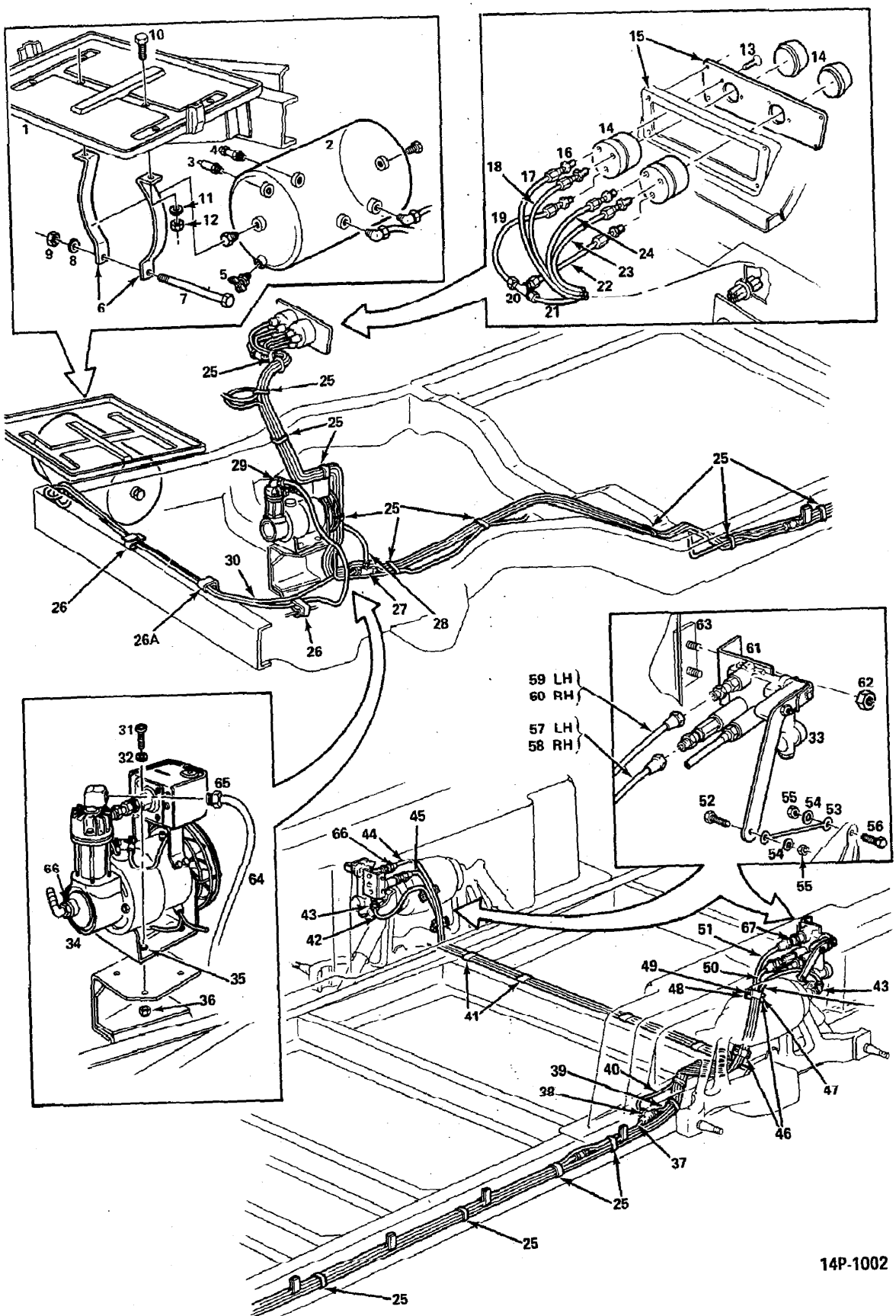
KEY	230	260		PART NUMBER	
—	AR	AR		**723332**	KIT—rear suspension pin & thrust pack, for vehicles prior to Serial No. 4V101010 (includes spacer, bushing 1 1/4", for control arm & pin 1 1/4") (w/706862-3 control arms only)
—	1	1		**2003732**	KIT—rear suspension bushing & thrust washer for vehicles prior to Serial No. 4V101024 (this kit reduces the center pivot pin hole from the current 1 1/2" dia. to the former 1 1/4" dia.)
1	2	2		**2030001**	SPRING ASSY.—air (complete) (SOA) (repl. 714374)
1	2	2		**NS**	BELLOWS—air spring (repl. 699406) (ref. 708502)
2	2	2		**NS**	PISTON—air spring, (LH) (ref. 699407)
2	2	2		**NS**	PISTON—air spring, (RH) (ref. 699405)
3	2	2		—	REAR AIR SUSPENSION LINE, VALVE & TANK—(see group 14.002)
4	4	4		**4975541**	ABSORBER—shock (repl. 4975412)
5	AR	AR		—	NUT—shock to bracket bolt (procure locally) (ref. 9422303)
6	AR	AR		**2436166**	WASHER—shock to bracket bolt
7	4	4		**701096**	BRACKET—mounting, shock absorber
8	2	2		**9419010**	BOLT—control arm to link
8	4	4		**9428598**	BOLT—bracket, shock absorber
9	4	4		**9422306**	NUT—shock absorber stud
10	4	4		**721507**	SPINDLE
11	2	2		**706863**	ARM—control RH front and LH rear (incl. bushings) (prior to Serial No. 4V101024) (1 1/4" dia.) (ref. only)
11	2	2		**721317**	ARM ASSY.—control, RH front and LH rear (incl. bushings) (1 1/2" dia.) (repl. 706863) (also use 1-2003732 kit)
12	4	4		**721330**	SPACER—pin, control arm to frame mounting bracket (eff. w/Serial No. 4V101024)
13	4	4		**2443965**	"O" RING—control arms to frame and bracket (eff. w/Serial No. 4V101024)
13	8	8	*	**2421884**	"O" RING—control arms to frame and bracket (prior to Serial No. 4V101024)
14	8	8	*	**711448**	PACK ASSY.—thrust (prior to Serial No. 4V101024)
14	8	8		**721087**	PACK ASSY.—thrust (eff. w/Serial No. 4V101024)
15	16	16		—	BUSHING—control arm, RH & LH front and rear (use 723332 KIT) (prior to Serial No. 4V101024)
15	16	16		**5155839**	BUSHING—control arm, RH & LH front and rear (eff. w/Serial No. 4V101024)
16	4	4	*	**9411010**	FITTING—mounting bracket pin lubrication
17	4	4	*	**791148**	NUT—lock, control arm
18	12	12		**9422301**	NUT—bolt, control arm bracket to frame rail
19	24	24		**2436165**	WASHER—bolt, control arm bracket to frame rail
20	2	2		**692340**	BRACKET—mounting, control arm to frame (prior to Serial No. 4V101024)
20	2	2		**721332**	BRACKET—mounting, control arm to frame (eff. w/Serial No. 4V101024)
21	4	4		**721329**	PIN—bracket, control arm mounting (eff. w/Serial No. 4V101024)
22	2	2		**2433648**	SCREW—plate (used w/721329)
22	4	4	*	**699225**	SCREW—cap, arm to frame mounting bracket pin
23	2	2		**706862**	ARM—control, LH front and RH rear (incl. bushings) (prior to Serial No. 4V101024) (1 1/4" dia.) (ref. only)
23	2	2		**721316**	ARM ASSY.—control, LH front and RH rear (incl. bushings) (1 1/2" dia.) (repl. 706862) (also use 1-2003732 kit)
24	4	4		**219758**	NUT—mounting, front to rear arms spring
25	2	2		—	WASHER—external tooth, front to rear arms spring mounting (procure locally)
26	2	2		**4949722**	VALVE ASSY.—height control (see group 14.003)
27	2	2		**694606**	PLATE ASSY.—mounting, height control valve
28	16	16		**9420892**	BOLT—spindle and brake to control arm (300M)
29	8	8		**721373**	SEAL—thrust pack (eff. w/Serial No. 4V101024)
30	16	16		**9415609**	PIN—thrust pack seal, washer
31	4	4		**2436170**	WASHER—fitting
32	2	2		**721331**	PLATE—locking (used w/721329)
33	2	2		**9426323**	BOLT—bracket (300M)
34	2	2		**2436165**	WASHER—bolt, (17/32 I.D. x 1-1/16 O.D.)
—	8	8	*	**711449**	SEAL—thrust, pack (prior to Serial No. 4V101024)
—	AR	AR		**702245**	SHIM—control arm mtg. brkt. to frame, longitudinal adjustment (3.50")

KEY	230	260		PART NUMBER	

14.001 SUSPENSION — REAR AIR (Cont.)

—	AR	AR		**702246**	SHIM—control arm mounting bracket to frame, vertical adjustment (8.80")
—	8	8	*	**723340**	BUSHING—king pin
—	4	4	*	**723473**	SPACER—pin support
—	2	2	*	**723472**	KEEPER—pin, rear suspension
—	4	4	*	**723474**	PIN—bracket, rear suspension

NOTES



14-002 REAR AIR SUSPENSION LINE, VALVE AND TANK (FIRST DESIGN)

14.002 REAR AIR SUSPENSION LINE, VALVE AND TANK (FIRST DESIGN) (PRIOR TO SERIAL NO. 6V100878)

NOTE: Items marked with asterisk are part of Reservoir Assembly.

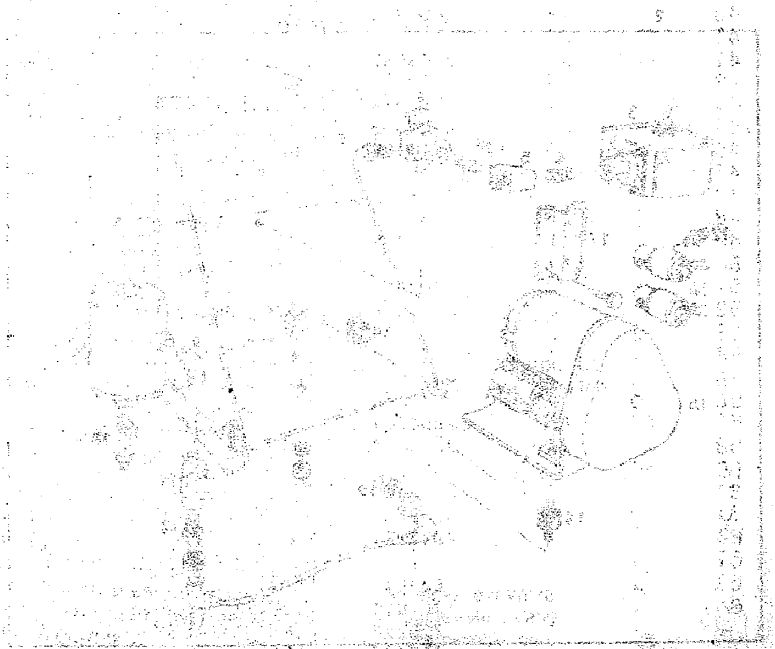
KEY	230	260		PART NUMBER	
1	1	1		—	BATTERY TRAY MOUNTING—(see group 7.085)
2	1	1	*	701588	TANK ASSY.—air (SOA)
2	1	1		791382	RESERVOIR ASSY.—air
3	1	1	*	278383	VALVE—reservoir tank (safety)
4	1	1	*	2214695	VALVE—reservoir tank, auxiliary air
5	1	1	*	798004	COCK—drain, reservoir
5	1	1		444620	PLUG—drain, reservoir (tank) (opt.)
6	2	2		705506	BRACKET—reservoir tank to battery tray (w/701588) (prior to 1975)
6	2	2		3726158	BRACKET ASSY.—reservoir tank to battery tray (w/791382) (eff. w/1975)
7	1	1		—	BOLT—battery tray bracket (3/8-16 x 6 hex) (procure locally)
8	1	1		103321	WASHER—battery tray bracket bolt (3/8 plain)
9	1	1		9418931	NUT—battery tray bracket bolt (3/8-16 hex)
10	2	2		—	BOLT—reservoir assembly to battery box support (3/8-16) (ref. 9427325)
11	2	2		2436163	WASHER—reservoir assembly to battery box support (3/8)
12	2	2		9422277	NUT—reservoir assembly to battery box support (3/8-16)
13	2	2		NPN	SCREW—panel mounting (8-32 x 3/8)
14	2	2		715105	VALVE ASSY.—leveling (repl. 699189) (SOA) (also use [3] 652628 connectors)
14	1	1		NS	KIT—service, leveling valve (incl. springs, gaskets, & seals) (ref. 2017739)
15	—	1		717995	PANEL—valve mounting (teak) (w/RPO 692, 693, 695, 696 & TransMode)
15	1	1		701837	PANEL—mounting, leveling valve (w/RPO 690)
15	1	1		791161	PANEL—valve mounting (w/RPO 681, 697)
15	—	1		2001460	PANEL—valve mounting (w/RPO 698)
16	6	6		652629	CONNECTOR ASSY.—leveling valve to tube (use w/699189) (First Design)
16	6	6		652628	CONNECTOR ASSY.—leveling valve to tube (use w/715105 valve) (Second Design)
16	6	6		793388	ADAPTER—fitting, leveling valve to hose (eff. w/1975)
17	AR	AR		8884052	TUBE—air suspension (CTL) (50' black) (prior to 1975)
17	1	1		796703	HOSE ASSY.—air suspension (blue) (eff. w/1975)
17	1	—		796704	HARNESS ASSY.—air suspension (w/RPO GYE) (ref. only) (eff. w/1975)
17	1	1		2005299	HARNESS ASSY.—air suspension (std.) (red) (eff. w/1975)
17	2	2		2005300	HARNESS—height control valve to RH & LH air spring (std.) (yellow) (eff. w/1975)
17	—	1		796705	HARNESS ASSY.—air suspension (w/RPO GYE) (ref. only) (eff. w/1975)
17	1	—		793912	HARNESS—air suspension, LH (gray) (w/796704) (eff. w/1975)
17	1	1		791656	HARNESS—air suspension, LH (gray) (eff. w/1975) (tube) (w/796705)
—	1	1		796784	COUPLING ASSY.—harness (w/791656) (eff. w/1975)
—	1	1		796788	STEM ASSY.—harness (incl. nut) (w/791656) (eff. w/1975)
—	1	1		798020	CONNECTOR ASSY.—harness (w/791656) (eff. w/1975)
—	2	2		796787	INSERT—harness, (brass) (w/791656) (eff. w/1975)
17	1	1		791654	HARNESS—air suspension, LH, valve outlet to leveling valve (purple) (eff. w/1975) (tube) (w/796705)
—	2	2		798020	CONNECTOR ASSY.—harness, (w/791654) (eff. w/1975)
—	2	2		796787	INSERT—harness, (brass) (w/791654) (eff. w/1975)
17	1	—		793910	HARNESS—air suspension, LH, valve outlet to leveling valve (purple) (w/796704) (eff. w/1975)
18	AR	AR		8884052	TUBE—air suspension (CTL) (50' black) (prior to 1975)
18	1	1		791651	HARNESS—air suspension, RH (blue) (eff. w/1975) (tube) (w/796705)
—	1	1		796784	COUPLING ASSY.—harness (w/791651) (eff. w/1975)
—	1	1		796788	STEM ASSY.—harness (incl. nut) (w/791651) (eff. w/1975)
—	1	1		798020	CONNECTOR ASSY.—harness (w/791651) (eff. w/1975)
—	2	2		796787	INSERT—harness (brass) (w/791651) (eff. w/1975)
18	1	—		796703	HARNESS—air suspension RH (blue) (w/796704) (eff. w/1975) (repl. 793908)
18	1	1		796702	HOSE ASSY.—air suspension (yellow) (eff. w/1975) (repl. 793911)
18	1	1		791655	HARNESS—air suspension, RH, valve outlet to leveling valve (yellow) (eff. w/1975) (tube) (w/796705)
—	2	2		798020	CONNECTOR ASSY.—harness (w/791655) (eff. w/1975)
—	2	2		796787	INSERT—harness (brass) (w/791655) (eff. w/1975)
19	AR	AR		8884052	TUBE—air suspension (CTL) (prior to 1975) (50' roll) (black)

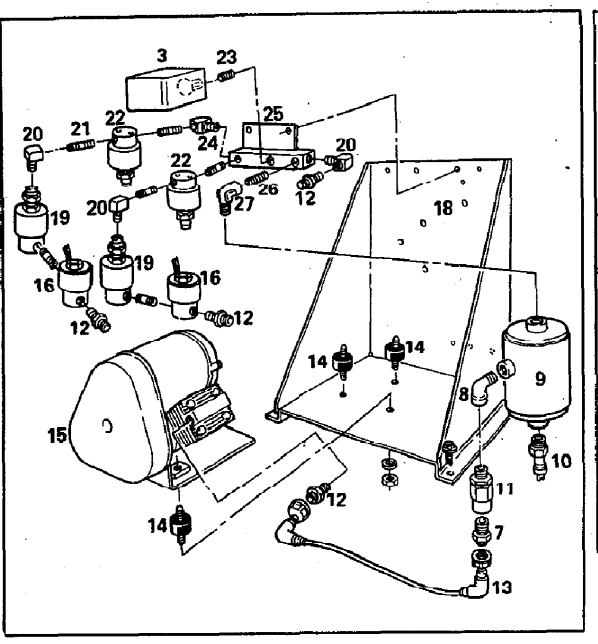
14.002 REAR AIR SUSPENSION LINE, VALVE AND TANK (FIRST DESIGN) (PRIOR TO SERIAL NO. 6V100878) (Cont.)

KEY	230	260	PART NUMBER	
19	1	–	**793909**	HARNESS—air suspension (red) (w/796704) (eff. w/1975)
19	1	1	**791653**	HARNESS—air suspension (red) (eff. w/1975) (tube) (w/796705)
–	3	3	**796784**	COUPLING ASSY.—harness (w/791653) (eff. w/1975)
–	2	2	**796786**	TEE ASSY.—harness (w/791653) (eff. w/1975)
–	3	3	**796788**	STEM ASSY.—harness (incl. nut) (w/791653) (eff. w/1975)
–	1	1	**798020**	CONNECTOR ASSY.—harness (w/791653) (eff. w/1975)
–	10	10	**796787**	INSERT—harness (brass) (w/791653) (eff. w/1975)
20	1	1	**652632**	TEE ASSY.—(repl. 693784)
21	AR	AR	**8884052**	TUBE—air suspension, rear (CTL) (50' roll) (prior to 1975)
22	AR	AR	**8884052**	TUBE—air suspension, rear (CTL) (50' roll) (prior to 1975)
22	1	1	**796349**	HOSE ASSY.—air suspension (purple) (eff. w/1975)
23	AR	AR	**8884052**	TUBE—height control valve outlet to leveling (CTL) (LH) (50' roll) (prior to 1975)
23	1	1	**796701**	HOSE ASSY.—air suspension (red) (eff. w/1975)
24	AR	AR	**8884052**	TUBE—air suspension (RR) (CTL) (50' black) (prior to 1975)
24	1	1	**796350**	HOSE ASSY.—air suspension (gray) (eff. w/1975)
25	17	17	**657558**	STRAP
26	1	1	**2397582**	CLIP—spring type
26A	3	3	**3916876**	CLIP—air line from comp. to res. (flat type)
27	1	1	**652632**	TEE ASSY.—(repl. 693784)
28	AR	AR	**8884052**	TUBE—air suspension (CTL) (rear) (50' roll) (black)
29	1	1	**652628**	CONNECTOR ASSY.—air compressor (repl. 693266)
30	4	4	**8884052**	TUBE—air suspension (CTL) (rear) (50' roll) (black)
31	4	4	—	SCREW—compressor (procure locally)
32	4	4	—	WASHER—compressor (procure locally)
33	2	2	**4949722**	VALVE ASSY.—height control (see group 14.003)
34	1	1	—	COMPRESSOR—air 12 VDC (see 14.008 for illustration) (repl. 704386) (707990 opt.)
34	1	1	—	COMPRESSOR—air, (DANA) (see 14.010 for illustration)
35	3	3	—	GROMMET—rubber (procure locally) (w/717683)
35	4	4	—	MOUNT—air compressor elastromer (w/704386) (rubber) (make locally) (ref. 700977)
36	4	4	**190254**	NUT—compressor mounting
37	AR	AR	**8884052**	TUBE—air suspension (CTL) (rear) (50' roll) (black)
38	1	1	**716841**	TEE ASSY.—(repl. 693784)
39	AR	AR	**8884052**	TUBE—air suspension (CTL) (rear) (50' roll) (black)
40	AR	AR	**8884052**	TUBE—air suspension (CTL) (rear) (50' roll) (black)
41	AR	AR	—	TAPE—masking (procure locally)
42	AR	AR	**8884052**	TUBE—air suspension (CTL) (rear) (RH) (50' roll) (black)
43	2	2	**652628**	CONNECTOR—air bellows (LH—RH) (repl. 652629) (prior to 1975)
43	2	2	**793387**	ADAPTER—fitting, air line to air spring (bellows) (eff. w/1975)
44	AR	AR	**8884052**	TUBE—air suspension (CTL) (rear) (RH) (50' roll) (black)
45	AR	AR	**8884052**	TUBE—air suspension (CTL) (rear) (RH) (50' roll) (black)
46	2	2	**2423131**	SPACER—cross seat, (RH & LH)
47	8	8	—	NUT—spacer (procure locally)
48	8	8	—	WASHER—spacer (procure locally)
49	8	8	**2446799**	SCREW—spacer
50	AR	AR	**8884052**	TUBE—air suspension (CTL) (rear) (50' roll) (black)
51	AR	AR	**8884052**	TUBE—height control valve outlet (CTL) (LH) (50' roll) (black)
52	2	2	**9419006**	BOLT—link (1/4-20 x 1)
53	2	2	**4950793**	LINK ASSY.—height control valve
54	4	4	**2436161**	WASHER—link, bolt (1/4)
55	4	4	**9422273**	NUT—link, bolt (1/4-20)
56	2	2	**9419010**	BOLT—link (1/4-20 x 1-1/2")
57	AR	AR	**8884052**	TUBE—air suspension (CTL) (LH) (50' roll) (black)
58	AR	AR	**8884052**	TUBE—air suspension (CTL) (RH) (50' roll) (black)
59	AR	–	**8884052**	TUBE—air suspension (CTL) (RR) (LH) (50' roll) (black)
60	–	AR	**8884052**	TUBE—air suspension (CTL) (RR) (RH) (50' roll) (black)
61	2	2	**4949722**	VALVE ASSY.—height control (see group 14.003) (prior to 1975)
61	2	2	**4992987**	VALVE ASSY.—height control (see group 14.003) (eff. w/1975)
62	2	2	—	NUT ASSY.—height control (procure locally)
63	2	2	**694606**	PLATE ASSY.—height control mounting
64	1	1	**791652**	HARNESS—reservoir to compressor (red) (eff. w/1975)
–	1	1	**796784**	COUPLING ASSY.—tube, (w/791652) (eff. w/1975)
–	1	1	**796785**	ELBOW ASSY.—tube, (w/791652) (eff. w/1975)
–	2	2	**796788**	STEM ASSY.—tube, (incl. nut) (w/791652) (eff. w/1975)
–	2	2	**796787**	INSERT—tube, (brass) (w/791652) (eff. w/1975)
65	2	2	**793387**	ADAPTER—fitting, tank pressure switch to air line (eff. w/1975)

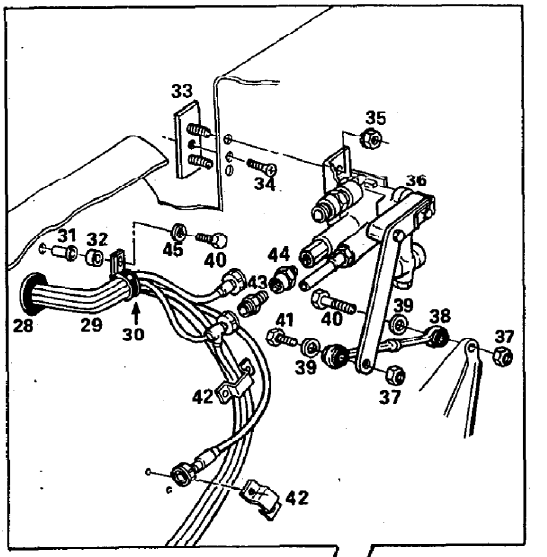
14.002 REAR AIR SUSPENSION LINE, VALVE AND TANK (FIRST DESIGN) (PRIOR TO SERIAL NO. 6V100878) (Cont.)

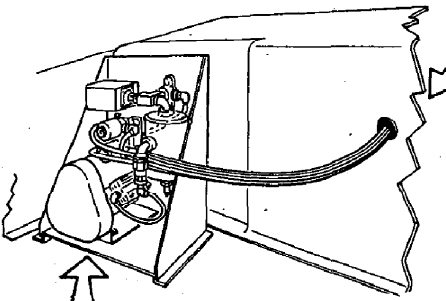
KEY	230	260		PART NUMBER	
66	2	1		**793388**	ADAPTER—fitting, tube (eff. w/1975)
67	2	2		**793389**	ADAPTER—fitting, tube (eff. w/1975)
—	4	4		**5538443**	BUSHING—line, height control valve
—	4	4		**3178598**	SLEEVE—link, bushing height control
—	1	1		**3035049**	GROMMET—air line through dash to leveling valve (repl. 3722970)
—	1	1	*	**2444480**	VALVE—check, air res. to comp.
—	3	3		**708513**	CLIP—LH height cont. valve, intake to tee on LH frame rail tube
—	1	1	*	—	SWITCH—low air warning, at tank (see group 7.070)
—	1	1	*	—	TEE—low air warning switch, at tank (see group 7.070)
—	1	1		**791381**	BRACKET—reservoir tank to toe panel mtg. (eff. w/1975)
—	1	1		**719488**	CLAMP—air lines to rad. cushioned (eff. w/1975)
—	4	5		**723250**	CLAMP—air lines, cushioned loop (eff. w/1975)
—	3	3		—	SUPPORT—clamp to frame (eff. w/1975) (procure locally)
—	1	1	*	**724460**	SWITCH ASSY.—pressure regulator (SOA) (repl. 708586)
—	3	3	*	**444040**	ELBOW—switch to pressure tank, check valve & valve to tank
—	1	1	*	—	NIPPLE—switch to elbow (proc. loc.) (ref. 443979)
—	1	1		**2004647**	SERVICE KIT—air system (includes the following 6 items.)
—	2	2		**2003432**	VALVE ASSY.—solenoid
—	4	4		**793388**	ADAPTER—tube compressor fitting
—	4	4		**796788**	STEM ASSY.—air suspension harness (1/4" male adapter)
—	4	4		**796784**	COUPLING ASSY.—air suspension harness (1/4" tubing)
—	4	4		**796787**	INSERT—brass
—	1	1		**NS**	SHEET—instruction (ref. 8881317)



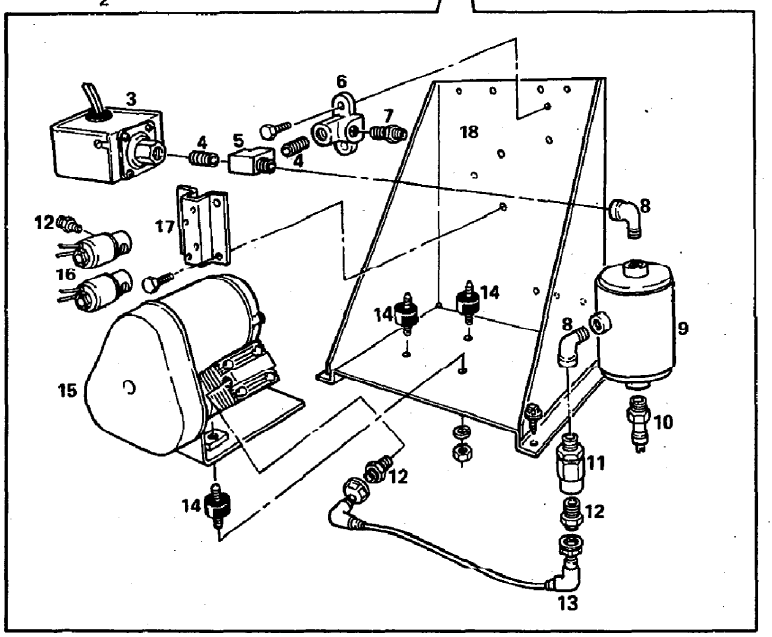


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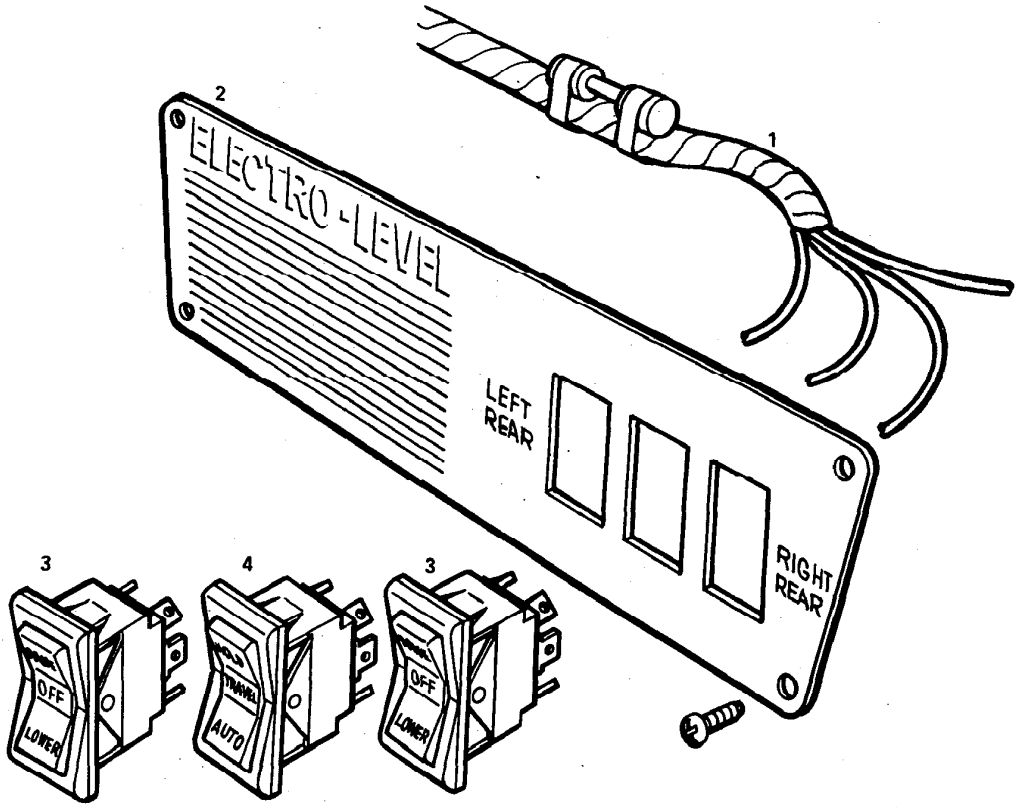


14.002D REAR AIR SUSPENSION LINE, VALVE AND TANK (SECOND DESIGN) (EFF. W/SERIAL NO. 6V100878)

14P-1003-877

14.002D REAR AIR SUSPENSION LINE, VALVE AND TANK (SECOND DESIGN) (EFF. W/SERIAL NO. 6V100878)

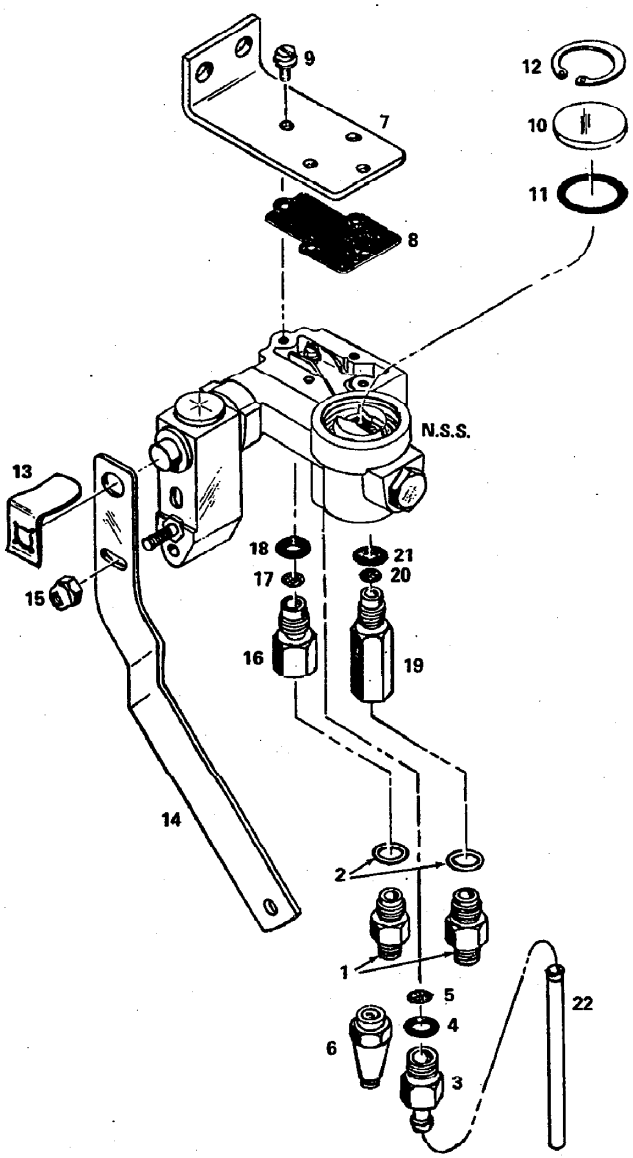
KEY	230	260	PART NUMBER	
1	1	1	**2009159**	MODULE ASSY.—air compressor (w/RPO, GXW, GYE) (exc. ZEO 6581) (ref. only)
2	1	1	**2008348**	MODULE ASSY.—air compressor (exc./RPO, GXW, GYE) (ref. only)
—	1	1	**2027286**	MOUNTING ASSY.—air compressor (module assy.) (incl. following (9) items) (exc. RPO GXW) std. (1978) (ref. only)
—	2	2	—	COMPRESSOR ASSY.—rear air suspension (DELCO—ELECTRIC) (see gr. 14.012)
—	1	1	**2027284**	BRACKET—air compressor
—	1	1	**2027282**	BRACKET—riser
—	2	2	**2006761**	VALVE ASSY.—solenoid shut off 2 way
—	1	1	**2007486**	BRACKET—solenoid mounting
—	4	4	**397224**	INSULATOR ASSY.—riser bracket
—	2	2	**2027285**	TUBE ASSY.—compressor to solenoid
—	2	2	**3176207**	FITTING ASSY.—compressor to solenoid
—	2	2	**793388**	ADAPTER—compressor to solenoid tube
—	1	1	**2008347**	SWITCH ASSY.—tank & pressure (ref. only) (incl. the following 9 items) (exc. RPO GXW, & GYE)
3	1	1	**724460**	SWITCH ASSY.—pressure
4	2	2	**9423325**	NIPPLE—tank to switch
5	1	1	**444148**	TEE—nipple to switch
6	1	1	**302722**	ELBOW—tank to switch
7	2	2	**793387**	ADAPTER—fitting, rear suspension
8	2	2	**144112**	ELBOW—tank to switch and check valve
9	1	1	**2006554**	TANK ASSY.—air
10	1	1	**2214695**	VALVE—drain, tank (brass) (1 5/16" lg.) (can also be used to supply air to bellows when vehicle air supply has malfunctioned)
11	1	1	**2444480**	VALVE—check
12	AR	AR	**793388**	ADAPTER—fitting
13	1	1	**2007617**	HARNESS—pressure switch to compressor air suspension (red)
14	3	3	**397224**	INSULATOR—compressor to mtg. bracket
15	1	1	—	COMPRESSOR—air (see group 14.010)
16	2	2	**2006761**	VALVE ASSY.—solenoid (2-way)
17	1	1	**NPN**	BRACKET—solenoid mounting (ref. 2007486) (make locally)
18	1	1	**2007452**	BRACKET ASSY.—compressor module mounting
19	2	2	**2006799**	VALVE ASSY.—3-way, solenoid (w/RPO GYE)
20	3	3	**9409931**	ELBOW—manifold
21	1	1	—	NIPPLE—pipe (1/8 x 1 3/8) (ref. 144585) (proc. loc.)
22	2	2	**2006798**	VALVE ASSY.—3-way (w/RPO GYE)
23	6	6	—	NIPPLE—pipe (1/4 x 1 3/8) (ref. 115144) (proc. loc.)
24	1	1	**9409927**	ELBOW—valve to manifold
25	1	1	**2474438**	MANIFOLD ASSY.—valve
26	1	1	**9423325**	NIPPLE—elbow, manifold to tank
27	1	1	**444480**	ELBOW—nipple to manifold (90 street)
28	1	1	**2215928**	GROMMET—air lines
29	1	1	**2007611**	HARNESS ASSY.—air suspension (air line)
30	1	1	**721167**	CLIP—air line harness
31	1	1	**2404667**	RIVNUT—air line harness
32	1	1	—	SPACER—air line harness (ref. 2476733) (make locally)
33	2	2	**694606**	PLATE ASSY.—mtg., height control valve
34	1	1	—	SCREW—mtg., height control plate (1/4-20 x 5/8) (proc. loc.)
35	2	2	—	NUT ASSY.—mtg., height control plate (1/4-20) (incl. ext. tooth lockwasher) (proc. loc.)
36	2	2	—	SENSOR—electronic height (see group 14.003)
37	4	4	**9422273**	NUT—link bolt (1/4-20)
38	2	2	**4950793**	LINK ASSY.—height control valve
39	4	4	**2436161**	WASHER—link, bolt (1/4)
40	1	1	**9419006**	BOLT—clip, air line
41	4	4	**9419010**	BOLT—link (1/4-20 x 1 1/2)
42	4	4	**2423131**	SPACER—rear susp. air line
43	2	2	**793388**	ADAPTER—fitting rear susp. air line to leveling rear valve
44	2	2	**793389**	ADAPTER—fitting, rear susp. air line to rear leveling valve
45	1	1	**103319**	WASHER—lock, rear susp. air lines to crossmember clip
—	1	1	**2243319**	NUT—clip, air line harness
—	3	3	**708513**	CLIP—rear susp. air line to crossmember
—	8	8	**2464989**	NUT—screw, rear susp. air line to crossmember clip



14.002D REAR AIR SUSPENSION LINE, VALVE AND TANK (SECOND DESIGN) (EFF. W/SERIAL NO. 6V100878) (Cont.)

–	1	1	**2009196**	BRACKET—mtg., air compressor
–	1	1	**2008492**	CONTROL ASSY.—air susp. (w/RPO GYE) (ref. only) (w/ZEO 6581)
–	1	1	**444614**	PLUG—manifold
–	1	1	**2009304**	KIT—valve, solenoid (w/2006761 valve assy. 2-way) (incl. next (2) items)
–	1	1	**2470537**	SEAL—valve solenoid
–	1	1	**2009305**	SPRING—valve solenoid
–	1	1	**2009301**	KIT—valve solenoid (w/2006798-9 valve assy. 3-way) (incl. next (4) items)
–	1	1	**NS**	PLUNGER ASSY.—valve
–	1	1	**2303949**	SEAL—adapter
–	1	1	**2470537**	SEAL—flange
–	1	1	**2009302**	SPRING—valve
1	1	1	—	HARNESS ASSY.—level control (w/RPO GYE) (eff. w/1977) (see 7.090)
2	–	1	**2009201**	PANEL—leveling valve control (walnut grain) (prior to 1977) (w/RPO 641, 681, 697, 698 & GYE)
2	1	1	**2009201**	PANEL—leveling valve control (walnut grain) (eff. w/1977)
2	1	1	**2009202**	PANEL—leveling valve control (rosewood grain) (prior to 1977) (exc RPO 681, 697, 698) (w/RPO GYE)
3	2	2	**2007701**	SWITCH ASSY.—level control, raise & lower (w/RPO GYE)
4	1	1	**2007702**	SWITCH ASSY.—level control, travel & hold (w/RPO GYE)

NOTES

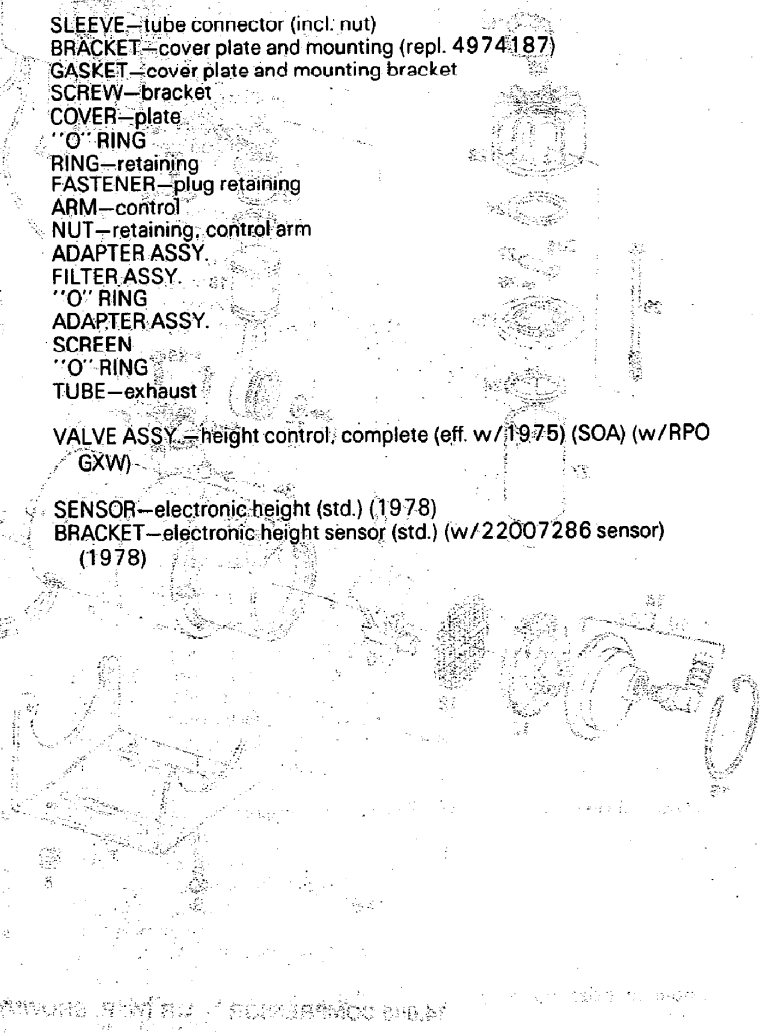


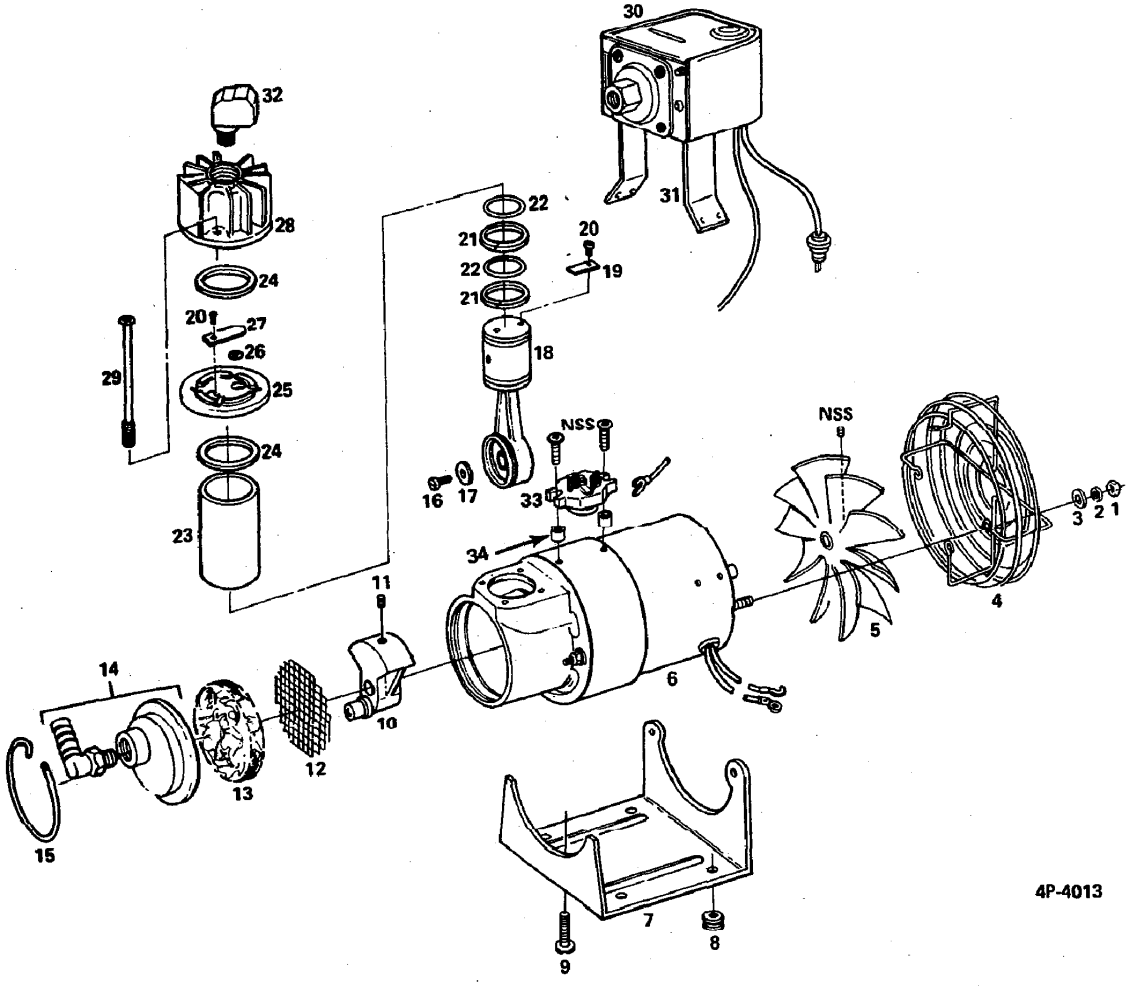
14P-15

14.003 VALVE – REAR SUSPENSION HEIGHT CONTROL

14.003 VALVE — REAR SUSPENSION HEIGHT CONTROL

KEY	230	260	PART NUMBER	
—	2	2	**4949722**	VALVE ASSY.—height control, complete (incl. the following items thru asterisk) (prior to 1975)
1	4	4	**5549340**	ADAPTER—air line
2	4	4	**5540299**	ADAPTER—gasket
3	2	2	**5353314**	VALVE PKG.—exhaust, check, (repl. 3176144) (incl. next (2) items)
4	2	2	**5549030**	"O" RING (part of pkg. 5353314)
5	2	2	**NS**	FILTER—air, (part of pkg. 5353314) (ref. 3178875)
6	2	2	**698507**	SLEEVE—tube connector (incl. nut)
7	2	2	**4974380**	BRACKET—cover plate and mounting (repl. 4974187)
8	2	2	**5549018**	GASKET—cover plate and mounting bracket
9	8	8	**9411717**	SCREW—bracket
10	2	2	**5552832**	COVER—plate
11	2	2	**5549547**	"O" RING
12	2	2	**9424835**	RING—retaining
13	2	2	**5549027**	FASTENER—plug retaining
14	2	2	**4974187**	ARM—control
15	2	2	**2282071**	NUT—retaining, control arm
16	2	2	**5549052**	ADAPTER ASSY.
17	2	2	**5549038**	FILTER ASSY.
18	2	2	**5549030**	"O" RING
19	2	2	**5549339**	ADAPTER ASSY.
20	2	2	**5540093**	SCREEN
21	2	2	**5549030**	"O" RING
22	2	2	* **5329107**	TUBE—exhaust
—	2	2	**4992987**	VALVE ASSY.—height control, complete (eff. w/1975) (SOA) (w/RPO GXW)
—	2	2	**22007286**	SENSOR—electronic height (std.) (1978)
—	2	2	**2027283**	BRACKET—electronic height sensor (std.) (w/22007286 sensor) (1978)

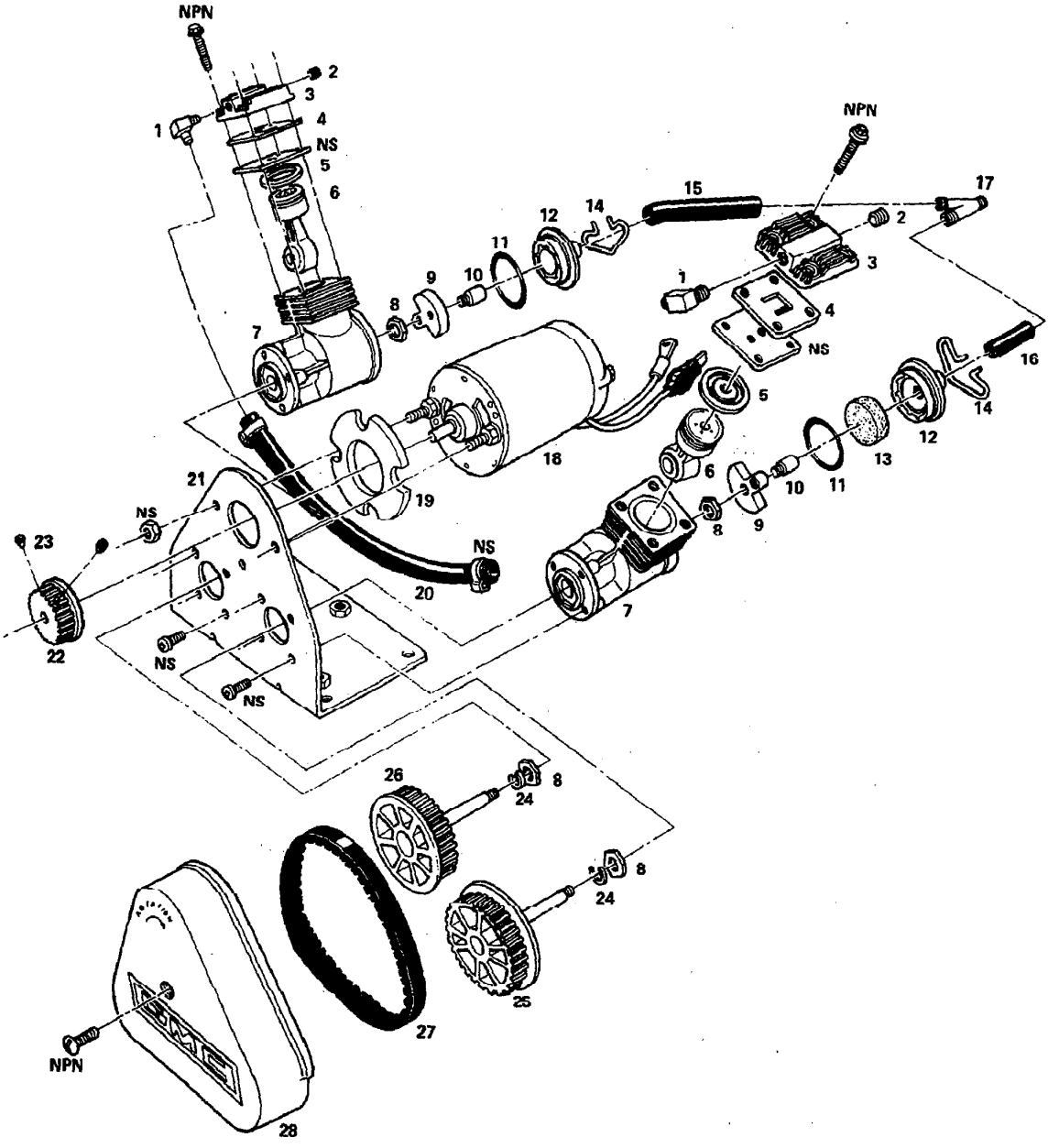




14.008 COMPRESSOR – AIR (W. R. BROWN)

14.008 COMPRESSOR — AIR (W.R. BROWN)

KEY	230	260	PART NUMBER	
—	1	1	**717683**	COMPRESSOR ASSY.—air, rear air suspension, (W.R. Brown) (repl. 700983, 704386) (707990 opt.) (ref. only) (see group 14.010)
1	1	1	—	NUT—jam, fan guard (procure locally) (ref. 120614)
2	1	1	—	WASHER—lock, fan guard (procure locally) (ref. 138479)
3	1	1	**708572**	WASHER—plain, fan guard
4	1	1	**708564**	GUARD—fan blade
5	1	1	**708565**	BLADE—fan (incl. set screw)
6	1	1	**708551**	MOTOR ASSY.—air compressor (incl. body) (w/704386)
6	1	1	**724461**	MOTOR ASSY.—air compressor (incl. body) (w/717683)
7	1	1	**708570**	BASE—mounting
8	4	4	**708571**	GROMMET—mounting
9	1	1	—	SCREW—mounting (No. 10-32 x 1) (procure locally)
10	1	1	**708573**	ECCENTRIC ASSY.—air compressor
11	1	1	**708569**	SCREW—set, eccentric
12	1	1	**708567**	SCREEN—filter
13	1	1	**708566**	FILTER—air
14	1	1	**717307**	MANIFOLD—intake
15	1	1	**708568**	RETAINER—filter
15	1	1	**717306**	RETAINER—intake
16	1	1	**708574**	SCREW—piston
17	1	1	**708578**	WASHER—screw
18	1	1	**708550**	PISTON ASSY.—(incl. eccentric rings & int. valve) (NSS)
19	1	1	**708558**	VALVE—intake
20	2	2	**708555**	SCREW—valve
21	3	3	**708560**	RING—piston
22	3	3	**708561**	EXPANDER—piston ring
23	1	1	**708553**	SLEEVE—piston
24	2	2	**708562**	GASKET—valve plate
25	1	1	**708554**	PLATE—valve
26	1	1	**708559**	"O" RING—exhaust valve
27	1	1	**708557**	VALVE—exhaust
28	1	1	**724462**	DOME—piston (repl. 708552)
	1	1	**444688**	PLUG—piston
29	4	4	**708563**	SCREW—dome (#8 - 32 - 2 13/16)
30	1	1	**724460**	SWITCH ASSY.—pressure, sending unit (w/704386, 717683) (part of compressor) (repl. 708586) SOA
31	1	1	**791126**	BRACKET—pressure switch mounting (w/717683)
32	1	1	**444040**	ELBOW—air line to dome
33	1	1	**2000387**	SWITCH—thermal over-load (w/717683)
34	2	2	**2000388**	SPACER—switch, over-load (w/717683)
—	1	1	**657922**	ELBOW—air line to elbow on dome
—	1	1	**724405**	KIT—plumbing, pressure switch (w/717683 compressor) (includes next (5) items)
—	1	1	**657922**	ELBOW ASSY.—male
—	AR	AR	**8884052**	TUBE—(CTL) (repl. 8860810)
—	1	1	**652632**	TEE ASSY.—nylon (repl. 693784)
—	1	1	**444614**	PLUG—pipe
—	1	1	**NS**	SHEET—instruction (ref. 8881311)
—	1	1	**724404**	KIT—plumbing, pressure switch (w/704386 compressor) (includes next (5) items)
—	1	1	**657922**	ELBOW—male
—	1	1	—	UNION ASSY.—(proc. loc.) (ref. 693783)
—	AR	AR	**8884052**	TUBE—(CTL) (repl. 8860810)
—	1	1	**652632**	TEE ASSY.—nylon (repl. 693784)
—	1	1	**NS**	SHEET—instruction (ref. 8881310)



14.010 COMPRESSOR – AIR (DANA)

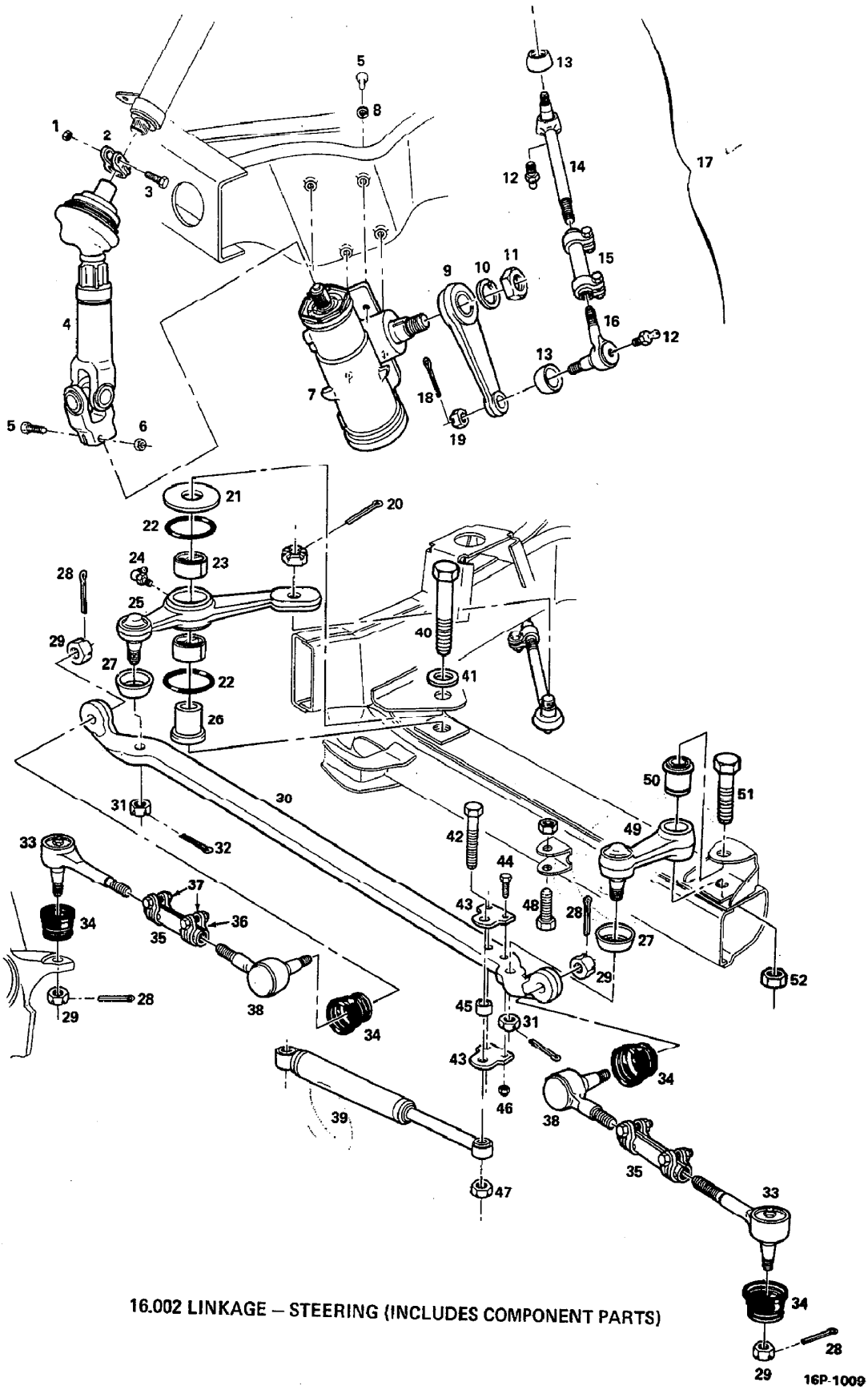
KEY	230	260	PART NUMBER	
				14.010 COMPRESSOR — AIR (DANA)
—	1	1	**795622**	COMPRESSOR ASSY.—air, rear air suspension (DANA) (795622 can be used as an assy. to repl. 717683)
1	2	2	**2000626**	CONNECTOR—hose (90 degree male)
2	1	1	**444688**	PLUG—head (1/8" pipe)
3	2	2	**2000625**	HEAD—cylinder
4	2	2	**2000624**	VALVE—exhaust
5	2	2	**2000623**	SEAL—o-ring
6	2	2	**2000604**	PISTON ASSY.—(incl. rod) (SOA)
7	2	2	**2000603**	HOUSING ASSY.—(SOA)
8	4	4	**2000621**	WASHER—thrust
9	2	2	**2000631**	CRANKSHAFT
10	2	2	**2000622**	PIN—crank
11	2	2	**2000634**	SEAL—o-ring
12	2	2	**2000605**	INTAKE ASSY.—(SOA)
13	2	2	**2000633**	FILTER—intake
14	2	2	**2000635**	RETAINER—filter
15	1	1	**8885567**	TUBING—(CTL, 5" lg.) (repl. 2000637)
16	1	1	**8885567**	TUBING—(CTL, 5" lg.) (repl. 2000636)
17	1	1	**2000638**	TEE—tubing (repl. 409308)
18	1	1	**2000629**	MOTOR
19	1	1	**2000640**	SPACER—motor
20	1	1	**2467485**	HOSE—cross over (1/4" I.D. x 1/2" O.D.) (repl. 2000627)
21	1	1	**2000608**	BRACKET—mounting
22	1	1	**2000630**	PULLEY—motor
23	2	2	—	SCREW—set, headless socket (procure locally) (ref. 193222)
24	2	2	**2000642**	RING—retaining
25	1	1	**2000607**	PULLEY ASSY.—rear, (incl. flange shaft)
26	1	1	**2000606**	PULLEY ASSY.—front, (incl. flange shaft)
27	1	1	**2000632**	BELT—timing
28	1	1	**2000639**	GUARD—belt
—	2	2	**2000628**	VALVE—intake (between seal & piston)
—	2	2	**2000641**	PLATE—head
—	3	3	**9427605**	BOLT—mounting, compressor (repl. 9417950)
				14.012 COMPRESSOR — AIR (DELCO)
—	2	2	**5044908**	COMPRESSOR ASSY.—rear air suspension (electric) (incl. items thru asterisk) (ref. only)
—	1	1	**22009033**	COMPRESSOR ASSY.—air (incl. next (2) items)
—	1	1	**22009546**	O-RING—dryer
—	1	1	**22009541**	GASKET—bracket
—	1	1	**22010692**	MOTOR ASSY.—compressor (incl. next (4) items)
—	1	1	**11503529**	SCREW—head
—	1	1	**22009540**	GASKET—head
—	1	1	**22009541**	GASKET—bracket
—	1	1	**22009546**	O-RING—dryer
—	1	1	**22010694**	HEAD ASSY.—compressor (incl. next (9) items)
—	1	1	**22009540**	GASKET—head
—	1	1	**22009534**	GASKET—cover
—	2	2	**22009531**	FILTER—compressor head
—	1	1	**22009523**	SPRING—exhaust
—	1	1	**22009522**	VALVE—exhaust
—	1	1	**22010705**	SOLENOID ASSY.—compressor SOA
—	1	1	**22009535**	COVER—compressor head
—	4	4	**11503527**	SCREW—compressor head
—	1	1	**22009546**	O-RING—compressor dryer
—	1	1	**22010695**	SOLENOID ASSY.—compressor cover (incl. next (10) items)
—	1	1	**22010705**	SOLENOID ASSY.—compressor SOA
—	1	1	**22009579**	COVER ASSY.—compressor
—	1	1	**22009534**	GASKET—cover
—	1	1	**22009540**	GASKET—head
—	1	1	**22009544**	BODY—connector
—	1	1	**22009567**	SEAL—connector

14.012 COMPRESSOR — AIR (DELCO) (Cont.)

KEY	230	260	PART NUMBER	
—	1	1	**22009532**	FILTER—compressor cover & solenoid
—	1	1	**22009531**	FILTER—compressor head
—	1	1	**22009523**	SPRING—exhaust
—	1	1	**22009522**	VALVE—exhaust
—	1	1	**22009035**	DRYER PACKAGE—compressor (incl. next (2) items)
—	1	1	**22009546**	O-RING—dryer
—	1	1	**22009547**	CLIP—spring
—	1	1	**22009034**	BRACKET PACKAGE—mounting (incl. next (5) items)
—	1	1	**22009541**	GASKET—bracket
—	3	3	**22009550**	ISOLATERS—compressor mounting bracket
—	1	1	**22009548**	BRACKET—dryer
—	1	1	**22009542**	BRACKET—mounting
—	1	1	**22009549**	BRACKET—rear mounting
—	1	1	**22010693**	GASKET PACKAGE—compressor (incl. next (7) items)
—	1	1	**22009529**	O-RING—solenoid
—	1	1	**22009546**	O-RING—dryer
—	1	1	**22009540**	GASKET—head
—	1	1	**22009534**	GASKET—cover
—	1	1	**22009541**	GASKET—bracket
—	3	3	**22009550**	ISOLATERS—compressor mounting
—	4	4	***22009516**	STUD—cover

LIST OF SUB GROUPS

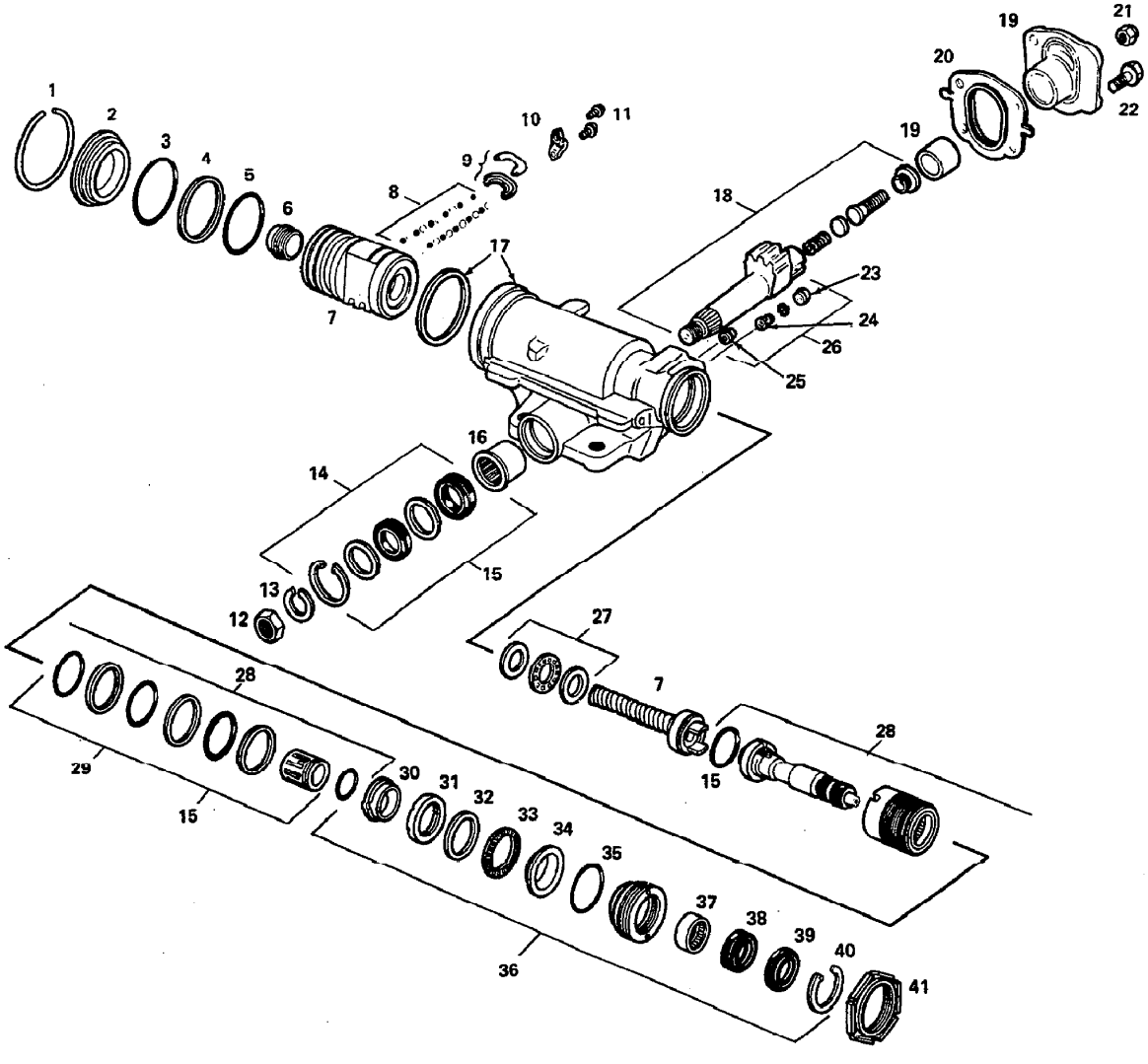
Name	Group No.
COLUMN — STANDARD STEERING	16.030
COLUMN — TILT STEERING	16.035
GEAR — STEERING	16.010
LINES — HYDRAULIC STEERING, AND HOSE	16.045
LINKAGE — STEERING, AND COMPONENT	16.002
MOUNTING — POWER STEERING HYDRAULIC PUMP	16.055
PUMP — HYDRAULIC POWER STEERING	16.060
SHAFT — STEERING LOWER	16.020
WHEEL — STEERING	16.040



16.002 LINKAGE – STEERING (INCLUDES COMPONENT PARTS)

16.002 LINKAGE — STEERING (INCLUDES COMPONENT PARTS)

KEY	230	260	PART NUMBER	
1	1	1	**7810280**	NUT—clamp, steering (300M)
2	1	1	**7802922**	CLAMP—steering
3	1	1	**7803464**	BOLT—clamp steering (300M)
4	1	1	**692860**	SHAFT ASSY.—steering column to gear (see grp. 16.020 for details)
5	2	2	—	BOLT—shaft to gear (procure locally)
6	1	1	**9422299**	NUT—steering (301M)
7	1	1	**7815876**	GEAR ASSY.—steering (see grp. 16.010 for details) (1973)
7	1	1	**7817940**	GEAR ASSY.—steering (see grp. 16.010 for details) (eff. w/1974)
8	1	1	**103328**	WASHER—bolt
9	1	1	**697067**	ARM—pitman
10	1	1	**5697702**	WASHER—arm, pitman
11	1	1	**258779**	NUT—arm, pitman (replaces 5667628)
12	2	2	**5675948**	FITTING—arm, lubrication
13	2	2	**704802**	BOOT—drag link
14	1	1	**702013**	DRAG LINK ASSY.—steering, LH
15	1	1	**6259076**	TUBE—adjusting, sleeve
16	1	1	**702014**	DRAG LINK ASSY.—steering, RH
17	1	1	**716898**	LINK ASSY.—steering, drag (SOA) (repl. 698758)
18	1	1	**103387**	PIN—arm (cotter)
19	2	2	**3983808**	NUT—drag link (repl. 125267)
20	1	1	**103387**	PIN—lever assembly
21	1	1	**700446**	WASHER—lever
22	2	2	**2398984**	SEAL—idler, lever dust
23	2	2	**2399043**	BUSHING—relay lever
24	1	1	**9417908**	FITTING—lube, fitting relay lever
25	1	1	**697068**	LEVER ASSY.—steering relay (incl. seal bushing)
26	1	1	**697069**	BUSHING—steering
27	1	1	**5697840**	SEAL ASSY.—idler arm
28	4	4	**103385**	PIN—rod tie
29	4	4	—	NUT—rod tie (procure locally) (1/2-20) (ref. 274428)
30	1	1	**7815525**	ROD—relay tie
31	1	1	**9418844**	NUT—lever steering
32	1	1	**103387**	PIN—lever steering
33	2	2	**7817092**	ROD ASSY.—tie, outer w/ends (repl. 7810467)
34	2	2	**6259391**	SEAL—(Socket) (repl. 5679728)
35	2	2	**7812118**	TUBE KIT—adjusting
36	4	4	**7807288**	CLAMP—tie rod
37	4	4	**9422277**	NUT—tie rod
38	2	2	**7817093**	ROD ASSY.—inner tie, ball and stud (repl. 5695507)
39	1	1	**4975363**	ABSORBER ASSY.—shock (repl. 4949828)
40	1	1	**9427898**	BOLT—steering relay lever pivot (1973-1974) (fine thread) (first design)
40	1	1	**9430934**	BOLT—steering relay lever pivot (eff. w/1975) (coarse thread) (second design)
41	1	1	**2436168**	WASHER—lever
42	1	1	**9421122**	BOLT—shock, bracket (7/16-14 x 300M) (procure locally)
43	2	2	**393170**	BRACKET—shock
44	1	1	**9430680**	BOLT—shock bracket
45	1	1	**393171**	SPACER—shock to intermediate
46	1	1	—	NUT—shock bracket (procure locally)
47	1	1	**9422299**	NUT—shock
48	1	1	**9419089**	BOLT—frame bracket (7/16-14) (procure locally) 280M
49	1	1	**7805966**	ARM ASSY.—idler, steering
50	1	1	**NS**	BUSHING ASSY.—idler arm (part of arm)
51	1	1	—	BOLT—arm to frame (5/8-11 x 3-3/4) 280M (procure locally) (ref. 9424047)
52	1	1	**9422305**	NUT—arm
—	2	2	**7816937**	SEAL—tie rod

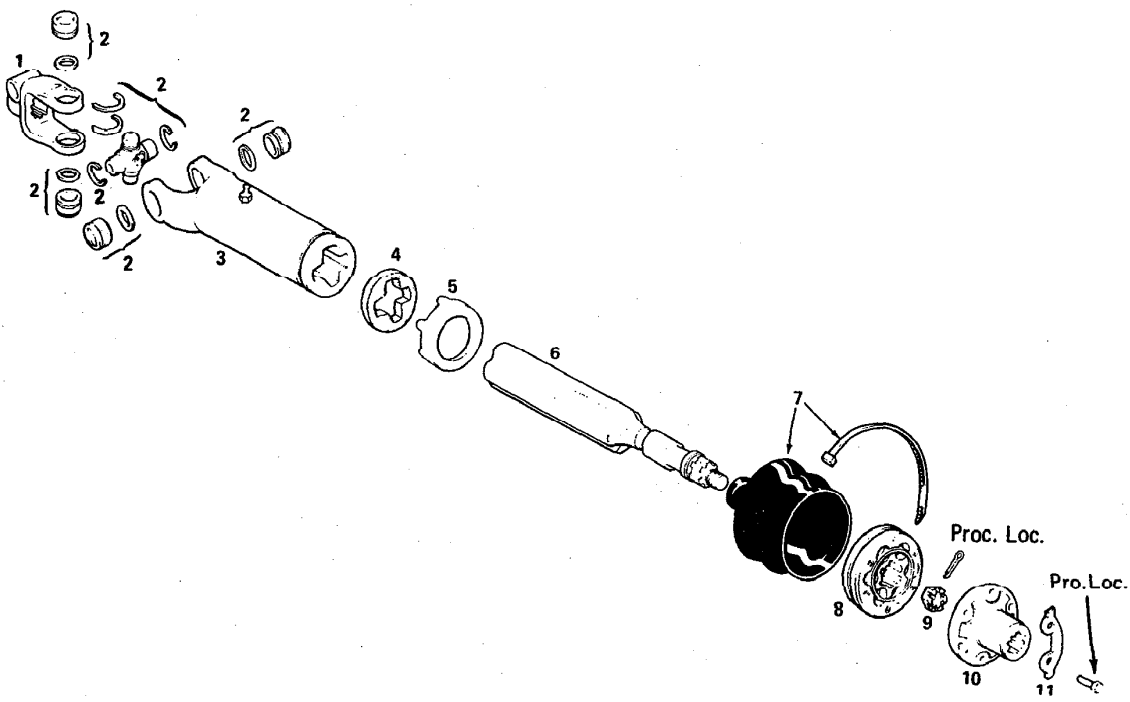


16P-32

16.010 GEAR – STEERING

16.010 GEAR — STEERING

KEY	230	260	PART NUMBER	
—	1	1	**7815876**	GEAR ASSY.—hydraulic steering (1973)
—	1	1	**7817940**	GEAR ASSY.—hydraulic steering (eff. w/1974)
—	1	1	**5687185**	KIT—thrust bearing adjusting plug, upper (w/7815876 strg. gear)
1	1	1	**5686814**	RING—retaining, end plug
2	1	1	**5694823**	PLUG—end housing
3	1	1	**7812122**	SEAL—housing end plug
4	1	1	**5687958**	RING—rack piston
5	1	1	**5688034**	SEAL—"O" ring, worm and rack piston nut
5	1	1	**7816227**	SEAL ASSY.—gasket
6	1	1	**7817355**	PLUG—end rack piston (repl. 5689695)
7	1	1	**5692425**	NUT ASSY.—piston, steering worm and rack (repl. 5692427)
8	1	1	**5695513**	KIT—recirculator ball
9	2	2	**5686540**	GUIDE—ball return
10	1	1	**5686539**	CLAMP—guide ball, return
11	2	2	**5696151**	SCREW ASSY.—worm and rack piston nut (incl. lockwasher)
12	1	1	**5667628**	NUT—pitman arm
13	1	1	**5697702**	WASHER—steering gear
14	1	1	**5685355**	KIT—seal, pitman shaft
15	1	1	**7811277**	KIT—master seal (w/7815876 strg. gear)
15	1	1	**7828570**	KIT—master seal (w/7817940 strg. gear) (repl. 7818104)
16	1	1	**5697804**	BEARING ASSY.—needle, hydraulic steering gear
17	1	1	**7816005**	HOUSING KIT—(incl. ring and bearing assy.)
18	1	1	**5687184**	KIT—gear, pitman shaft (w/7815876 strg. gear)
18	1	1	**7815885**	KIT—gear, pitman shaft (w/7817940 strg. gear)
19	1	1	**7817484**	COVER ASSY.—side steering gear housing (repl. 7815398)
20	1	1	**7817486**	"O" RING—gasket, housing side cover (repl. 5686570)
21	1	1	**5687973**	NUT—lash adjuster (repl. 5685372)
22	4	4	**7806685**	BOLT—flange hex head (w/7815876 strg. gear)
22	4	4	**7816516**	BOLT—flange hex head (w/7817940 strg. gear)
23	1	1	**5687538**	CONNECTOR—inverted flate, hydraulic steering gear housing
24	1	1	**5687499**	SPRING—check valve
25	1	1	**5682044**	CONNECTOR—inverted flate, hydraulic steering gear housing
26	1	1	**5687624**	KIT—check valve
27	1	1	**7826844**	KIT—thrust bearing, upper (w/7815876, strg. gear) (use 7826844)
27	1	1	**NS**	KIT—thrust bearing, lower (w/7815876, strg. gear)
27	1	1	**7826850**	KIT—thrust bearing, lower (w/7817940 strg. gear)
28	1	1	**7810897**	VALVE ASSY.—hydraulic steering gear (w/7815876 strg. gear)
28	1	1	**7813032**	VALVE ASSY.—hydraulic steering gear (w/7817940 strg. gear)
29	1	1	**5687182**	KIT—valve ring (incl. seal) (w/7815876 strg. gear)
30	1	1	**5686872**	RETAINER—bearing, adjusting plug, upper thrust
31	1	1	**7817725**	SPACER—bearing adjusting, plug, upper thrust (repl. 5687435)
32	1	1	**NS**	RACE—outer, adjusting plug, upper, thrust bearing (use 7826844)
33	1	1	**5686837**	BEARING—thrust adjusting plug, upper
34	1	1	**5687209**	RACE—inner, adjusting plug upper, thrust bearing
35	1	1	**5686527**	SEAL—"O" ring, adjusting plug
36	1	1	**7817725**	PLUG ASSY.—adjusting, hydraulic steering gear (w/7815876 strg. gear) (repl. 5686866)
36	1	1	**7828563**	PLUG ASSY.—adj., steering gear (w/7817940 strg. gear) (repl. 7817941)
37	1	1	**5683229**	BEARING—stub shaft, adjusting plug
38	1	1	**5687183**	KIT—seal, adjusting plug (w/7815876 strg. gear)
38	1	1	**7828565**	KIT—seal, adj. plug (w/7817940 strg. gear) (repl. 7816983)
39	1	1	**5688229**	SEAL—dust, stub shaft oil seal
40	1	1	**5684820**	RING—retaining, stub shaft oil seal
41	1	1	**5690698**	NUT—lock, adjusting plug
—	1	1	**5687539**	POPPET—check valve
—	1	1	**7828563**	KIT—adjuster plug (w/7817940 strg. gear)



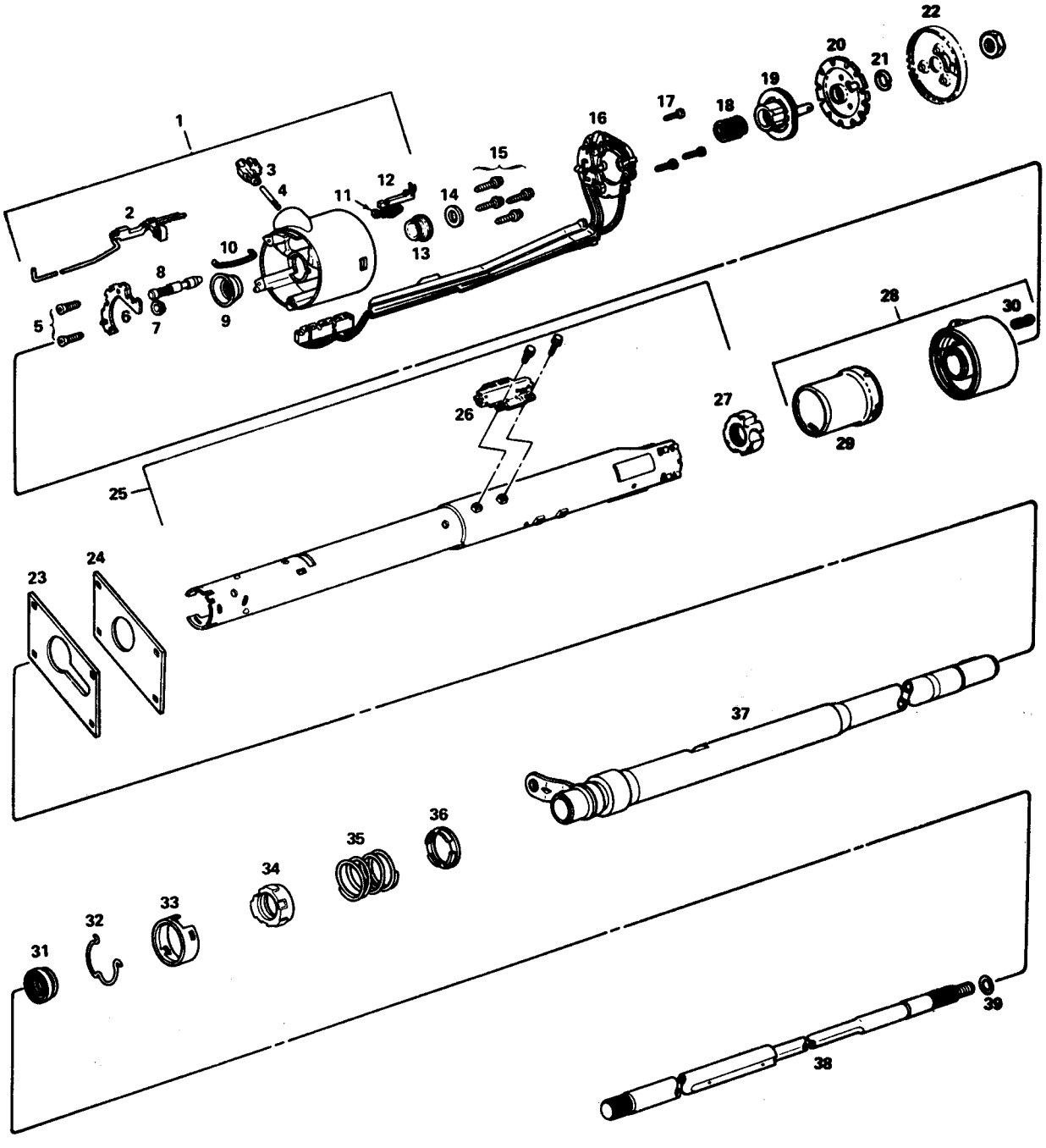
16P-7001

KEY	230	260	PART NUMBER	

16.020 SHAFT — STEERING, LOWER

–	1	1	**692860**	SHAFT ASSY.—steering, lower
1	1	1	**703326**	YOKE—end
2	1	1	**703325**	JOURNAL KIT—shaft (SOA)
3	1	1	**NS**	YOKE ASSY.—slip (ref. 704387)
4	1	1	**703328**	WASHER—slip yoke
5	1	1	**703327**	CAP—dust, steering, lower shaft
6	1	1	**703319**	SHAFT ASSY.—stub (incl. items 1 thru 5)
7	1	1	**703320**	BOOT KIT—lower shaft
8	1	1	**703321**	JOINT ASSY.—disc, lower shaft
9	1	1	**703323**	NUT—hex, companion flange
10	1	1	**703322**	FLANGE—companion, lower shaft
11	1	1	**703324**	LOCK—companion flange
–	1	1	**7802922**	CLAMP ASSY.—steering column to lower shaft
–	1	1	**7803464**	BOLT—clamp, column to lower shaft
–	1	1	**9425686**	BOLT—steering gear to lower shaft (procure locally)
–	1	1	**7810280**	NUT—clamp bolt
–	1	1	**9422299**	NUT—bolt, steering gear to lower shaft

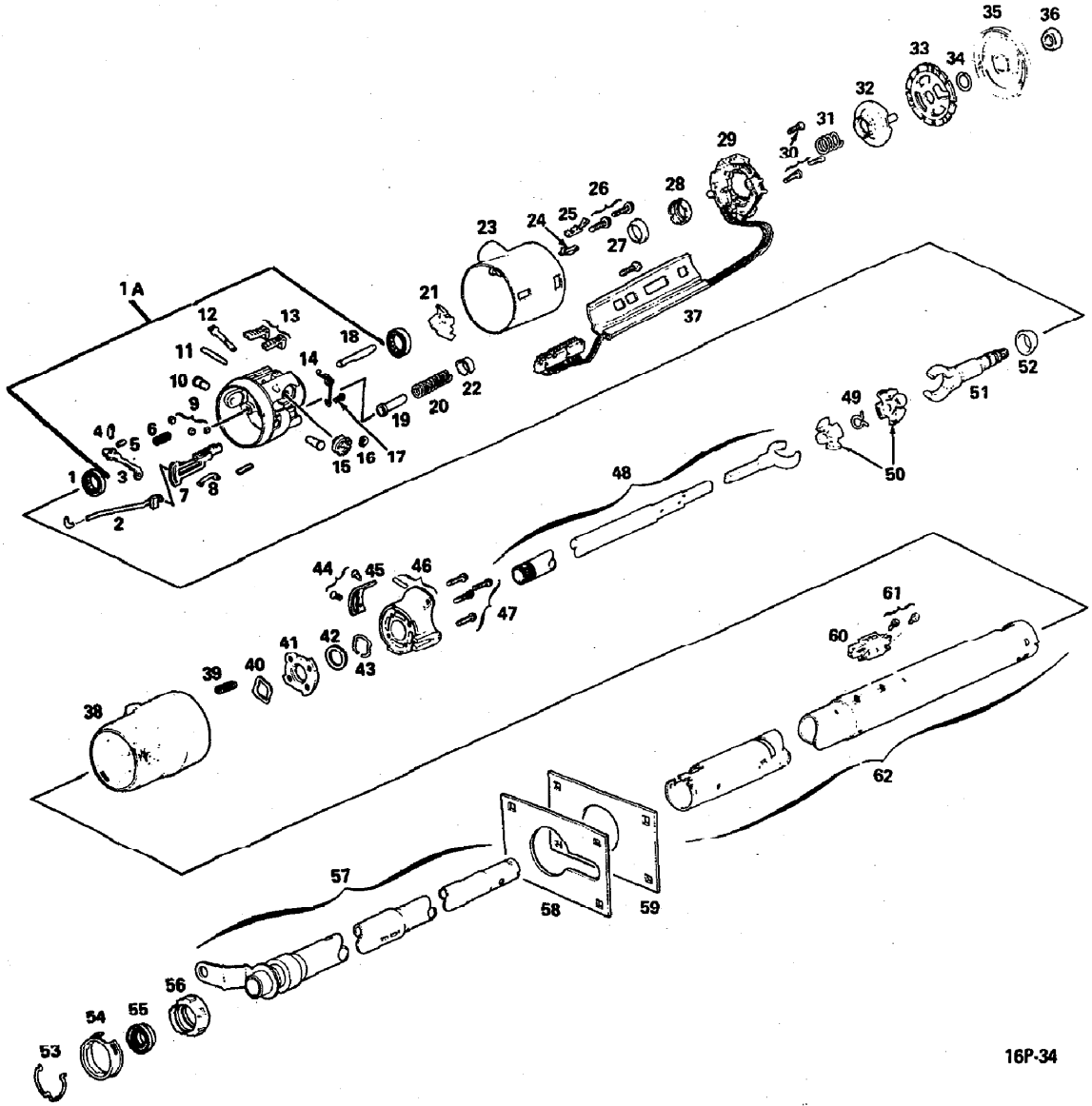
NOTES



16.030 COLUMN – STANDARD STEERING

16.030 COLUMN — STANDARD STEERING

KEY	230	260	PART NUMBER	
—	1	1	**7815327**	COLUMN ASSY.—steering (complete)
1	1	1	**7827355**	HOUSING ASSY.—steering shaft (repl. 7811172)
2	1	1	**7807284**	RACK ASSY.—steering shaft lock (incl. rod)
3	1	1	**7812526**	SECTOR—steering column
4	1	1	**NS**	SHAFT—steering column (part of housing)
5	2	2	**7804407**	SCREW—flat head, cross recess
6	1	1	**7811592**	GATE—lock, shift lever
7	1	1	**7805950**	SPRING—thrust water
8	1	1	**7806185**	BOLT—spring, steering column housing
9	1	1	**7804413**	CUP—thrust
10	1	1	**7804410**	SPRING—pre-load rack and rod
11	1	1	**7804419**	CLIP—steering column
12	1	1	**7804414**	SWITCH ASSY.—steering column
13	1	1	**7800269**	BEARING—steering column
14	1	1	**7800580**	WASHER—thrust
15	4	4	**7806867**	SCREW—tapping, hex washer head
16	1	1	**7804558**	PROTECTOR—wiring, steering column
17	3	3	**7808587**	SCREW—recess, pan head
18	1	1	**7804771**	SPRING—upper bearing
19	1	1	**7812210**	CAM ASSY.—steering column
20	1	1	**7826016**	LOCK—steering shaft (repl. 7804766)
21	1	1	**5694191**	RING—retaining
22	1	1	**7806232**	COVER ASSY.—lock, steering shaft (incl. screw and ret.)
23	1	1	**NPN**	PLATE—support, steering column, lower (ref. 696173) (make locally)
24	1	1	**696174**	SEAL—lower, steering column
25	1	1	**7808885**	JACKET ASSY.—steering column (incl. switch and bearing)
26	1	1	**1990098**	SWITCH ASSY.—ignition (repl. 1990095)
27	1	1	**7805365**	BEARING—lower, shift lever bowl
28	1	1	**7810216**	BOWL—gear shift lever (incl. shroud and spring)
29	1	1	**7811350**	SHROUD—shift bowl
30	1	1	**7808017**	SPRING—upper shift lever
31	1	1	**7805700**	BEARING ASSY.—lower, steering column
32	1	1	**7804439**	CLIP—adapter, lower bearing
33	1	1	**7804440**	RETAINER—adapter, lower bearing
34	1	1	**7805822**	ADAPTER—lower bearing steering column
35	1	1	**7810567**	SPRING—return, steering shaft tube
36	1	1	**7807427**	WASHER—steering column shift tube, thrust
37	1	1	**7809589**	TUBE ASSY.—shift, steering column
38	1	1	**7809416**	SHAFT ASSY.—steering column
39	1	1	**5694191**	RING—retaining
—	2	2	**7806433**	SCREW—washer head (No. 10-24 x 1/4)
—	1	1	**696177**	BRACKET—support, steering column, upper
—	1	1	**696175**	BRACKET—support, steering column, lower
—	1	1	**NPN**	PLATE—steering column supt. upper (repl. 696176)(ref. 724977)(make locall
—	1	1	**408658**	LEVER ASSY.—shift
—	AR	AR	**2436162**	WASHER—bolt; support plate
—	1	1	**374217**	U-BOLT—steering column to lower plate
—	2	2	**2436162**	WASHER—u-bolt
—	4	4	**11502764**	BOLT—steering column upper support bracket (repl. 9431600)



16.035 COLUMN – TILT STEERING

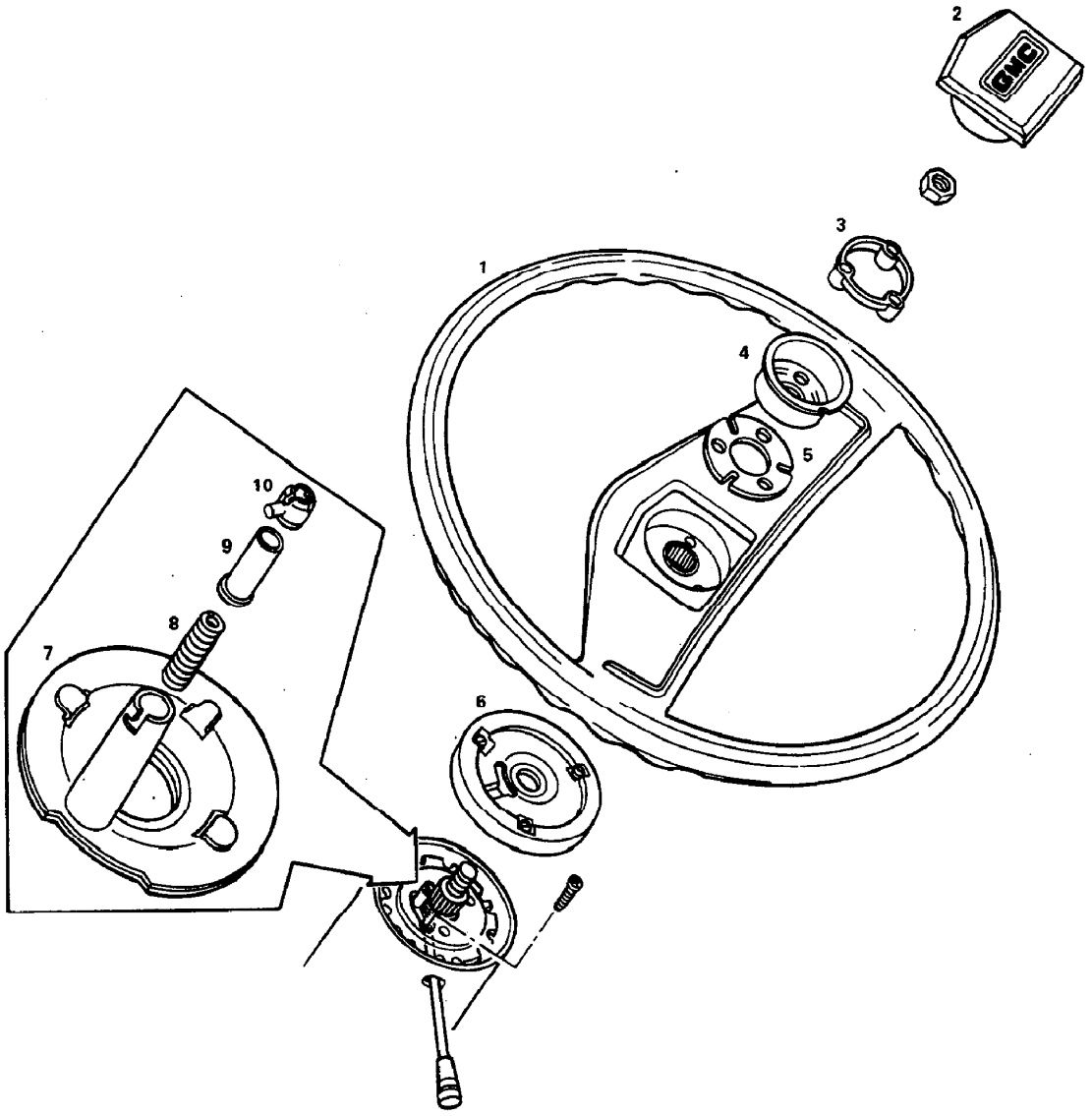
16.035 COLUMN — TILT STEERING

KEY	230	260	PART NUMBER	
—	1	1	**7815326**	COLUMN ASSY.—steering (First Design) (ref. only)
—	1	1	**7819122**	COLUMN ASSY.—steering (exc./ Transmode 1977) (Second Design) (repl. 791158, 2000853, 2009968, 7815326)
—	1	1	**7827961**	COLUMN ASSY.—steering (second design) (w/Transmode 1977)
—	1	1	**7829693**	COLUMN ASSY.—steering (w/Transmode 1978)
			NOTE:	The above Column Assemblies include the following items thru asterisk as indicated.
—	1	1	**7809755**	SHAFT ASSY.—steering (w/7815326 column)
—	1	1	**7818892**	SHAFT ASSY.—steering (w/7819122, 7827961 column)
—	1	—	**7829694**	SHAFT ASSY.—steering (w/7829693 column)
1	2	2	**5696210**	BEARING—steering column (SOA)
1A	1	1	**7813067**	HOUSING ASSY.—steering column (w/7815326 column)
1A	1	1	**7819440**	HOUSING ASSY.—steering column (w/7819122 column) (repl. 7819748)
1A	1	1	**7827172**	HOUSING ASSY.—steering column (w/7827961, 7829693 column)
			NOTE:	The above Housing Assemblies include items 2 thru 18.
2	1	1	**7819862**	ACTUATOR KIT.—ignition switch (w/7815326, 7819122 column) (repl. 7805376)
2	1	1	**7818778**	ACTUATOR ASSY.—ignition switch (w/7827961, 7829693 column
3	1	1	**7800154**	LEVER—shoe release
4	1	1	**5698406**	PIN—steering housing release lever
5	1	1	**5698410**	SPRING—release lever
6	2	2	**7804912**	SPRING—steering wheel, lock shoe
—	1	1	**7819749**	KIT—switch actuator and rack (repl. 7804923)
7	1	1	**7827157**	RACK—switch actuator (w/7827172 Hsg.)
8	1	1	**7804908**	SPRING—rack pre-load
9	3	3	**5698416**	BUMPER—steering housing
10	2	2	**7810363**	PIN—pivot
11	1	1	**7806567**	PIN—dowel, steering housing
12	1	1	**7809368**	SHAFT—drive
13	1	1	**7804925**	SHOE—steering wheel lock (3 positions)
13	1	1	**7804926**	SHOE—steering wheel lock (4 positions) (repl. 7813068)
14	1	1	**7805827**	SPRING—lock bolt
15	1	1	**7805158**	SECTOR—switch actuator (w/7819440 Hsg.)
15	1	1	**7827156**	SECTOR—switch actuator (w/7827172 Hsg.)
16	1	1	**7804911**	RING—retaining switch actuator
17	1	1	**7803623**	SCREW—switch actuator
18	1	1	**7808613**	BOLT—lock steering housing
19	1	1	**7800176**	GUIDE—spring
20	1	1	**7812854**	SPRING—steering wheel tilt
21	1	1	**7805608**	SHIELD—opening, tilt lever
22	1	1	**7800177**	RETAINER—spring
23	1	1	**7805986**	LOCK—housing cover
24	1	1	**7804518**	CLIP—retaining, buzzer switch
25	1	1	**7811092**	SWITCH ASSY.—buzzer (SOA) (optional sw. 7815611)
26	3	3	**9428927**	SCREW—housing cover
27	1	1	**5693941**	RACE—inner bearing
28	1	1	**7815184**	SEAT—race, bearing (upper, inner)
29	1	1	**1997963**	SWITCH ASSY.—turn signal (w/7815326, 7819122 column)
29	1	1	**1997983**	SWITCH ASSY.—turn signal (SOA) (w/7827961, 7829693 column)
30	3	3	**7809128**	SCREW—turn signal switch
31	1	1	**7815185**	SPRING—upper bearing
32	1	1	**7812211**	CAM UNIT—converter, steering wheel (incl. cancel)
33	1	1	**7805227**	LOCK—steering shaft
34	1	1	**5694191**	RING—retaining
35	1	1	**7806159**	COVER ASSY.—lock, steering shaft
35	1	1	**7819738**	COVER—lock, steering shaft (opt.)
36	1	1	—	NUT—steering wheel (procure locally) (ref. 124939)
37	1	1	**7815106**	PROTECTOR—wiring, steering shaft
38	1	1	**7805991**	BOWL—gear shift lever
39	1	1	**7812853**	SPRING—shift lever
40	1	1	**3884595**	WASHER—wave (repl. 7805159)
41	1	1	**7804915**	PLATE—lock, steering shaft
42	1	1	**7804906**	WASHER—thrust
43	1	1	**7804907**	RING—retaining, shaft tube
44	2	2	**7800639**	SCREW—oval head, cross recess

16.035 COLUMN — TILT STEERING (Cont.)

KEY	230	260	PART NUMBER	
45	1	1	**7811691**	GATE—support
46	1	1	**7811692**	SUPPORT ASSY.—housing, steering column (incl. pin)
47	4	4	**7807274**	SCREW—support
48	1	1	**7809745**	SHAFT ASSY.—lower steering (SOA)
49	1	1	**7805259**	SPRING—joint pre-load
50	2	2	**7805258**	SPHERE—centering
51	1	1	**7810569**	SHAFT ASSY.—upper steering, (incl. race) (w/7809755 shaft)
51	1	1	**7818890**	SHAFT ASSY.—upper steering (incl. race) (SOA) (w/7818892 shaft)
51	1	—	**7828404**	SHAFT ASSY.— upper steering (incl. race) (SOA) (w/7829694 shaft)
52	1	1	**5693941**	RACE—shaft assembly, steering, upper (inner)
53	1	1	**7804439**	CLIP—lower bearing actuator
54	1	1	**7804440**	RETAINER—bearing adapter
55	1	1	**7805700**	BEARING ASSY.—lower (SOA)
56	1	1	**7805822**	ADAPTER—lower bearing
57	1	1	**7809800**	TUBE ASSY.—shift
58	1	1	**696173**	PLATE—steering column, lower
59	1	1	**696174**	SEAL—lower, steering column
60	1	1	**1990099**	SWITCH ASSY.—ignition (SOA) (w/7815326, 7819122, 7827961 column) (repl. 1990096)
61	2	2	**7806433**	SCREW—washer head
62	1	1	**7805257**	JACKET ASSY.—steering column (SOA) (w/7815326, 7819122 column)
62	1	1	**7827423**	JACKET ASSY.—steering column (SOA) (w/7827961 column)
62	1	—	**7828834**	JACKET ASSY.—steering column (SOA) (w/7829693)
—	1	1	**408239**	LEVER ASSY.—steering column tilt locking
—	1	1	**554640**	LEVER—shift
—	1	1	**419454**	CLIP—column nut retaining
—	1	1	**7819748**	KIT—column housing (w/7815326, 7819122 column)
—	1	1	**7819749**	KIT—switch actuator and rack (w/7815326, 7819122 column)
—	1	1	**7810077**	KIT—steering shaft (repair) (w/7827961, 7829693 column)
—	1	1	**20071252**	SET ASSY.—ignition lock (1976) (details not available at time of publication) (repl. 1723200)
—	1	1	**20022700**	SET ASSY.—ignition lock (1977) (ref. only) (details not available at time of publication)
—	1	1	**20071252**	SET ASSY.—ignition lock (1978) (details not available at time of publication)
—	1	1	**7812051**	CAM ASSY.—turn signal (SOA) (w/7827961 7829693 column)
—	1	1	**7825867**	SHAFT—lock (w/7827961 7929693 column)

NOTES

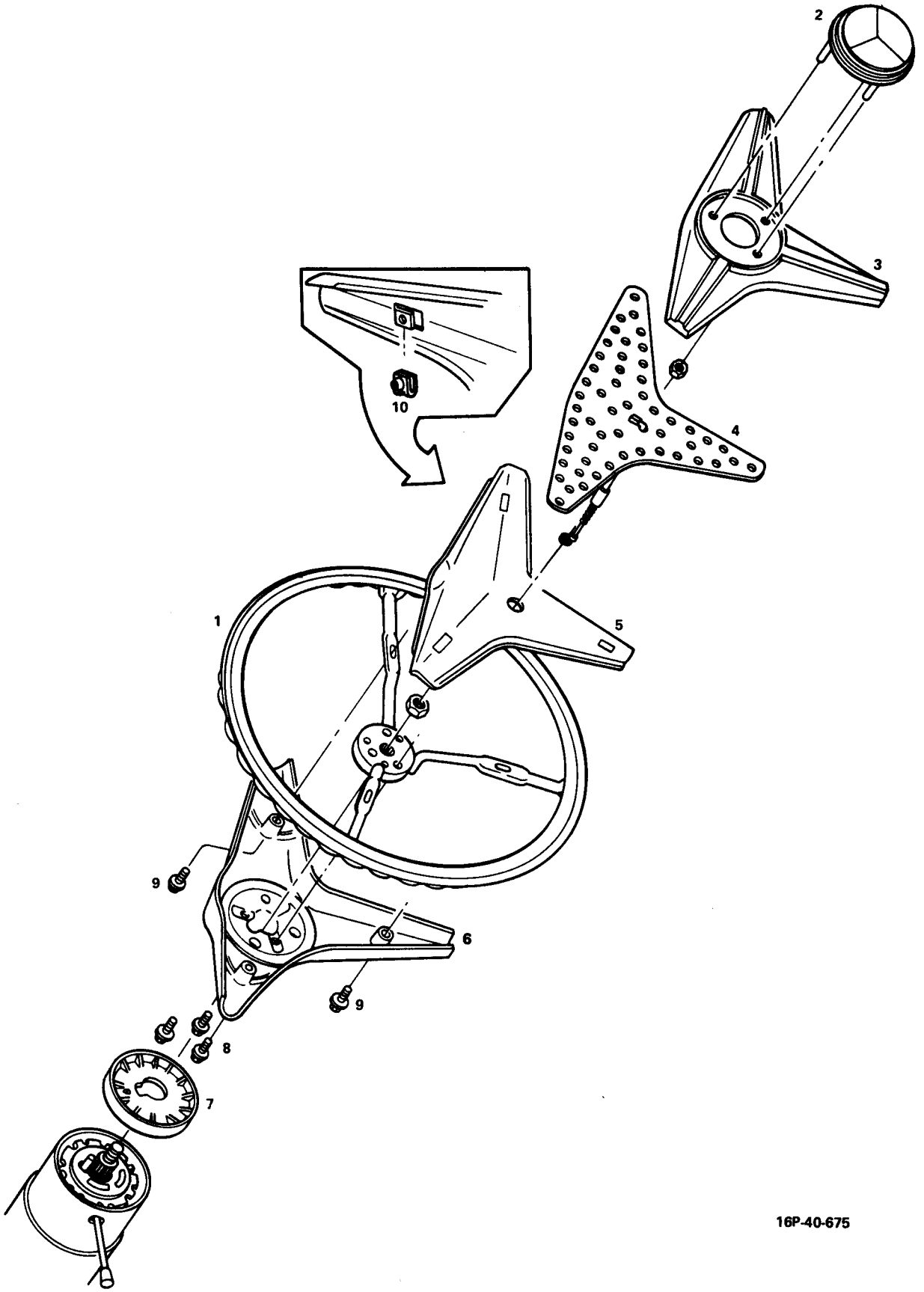


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16.040 WHEEL – STEERING (FIRST DESIGN)

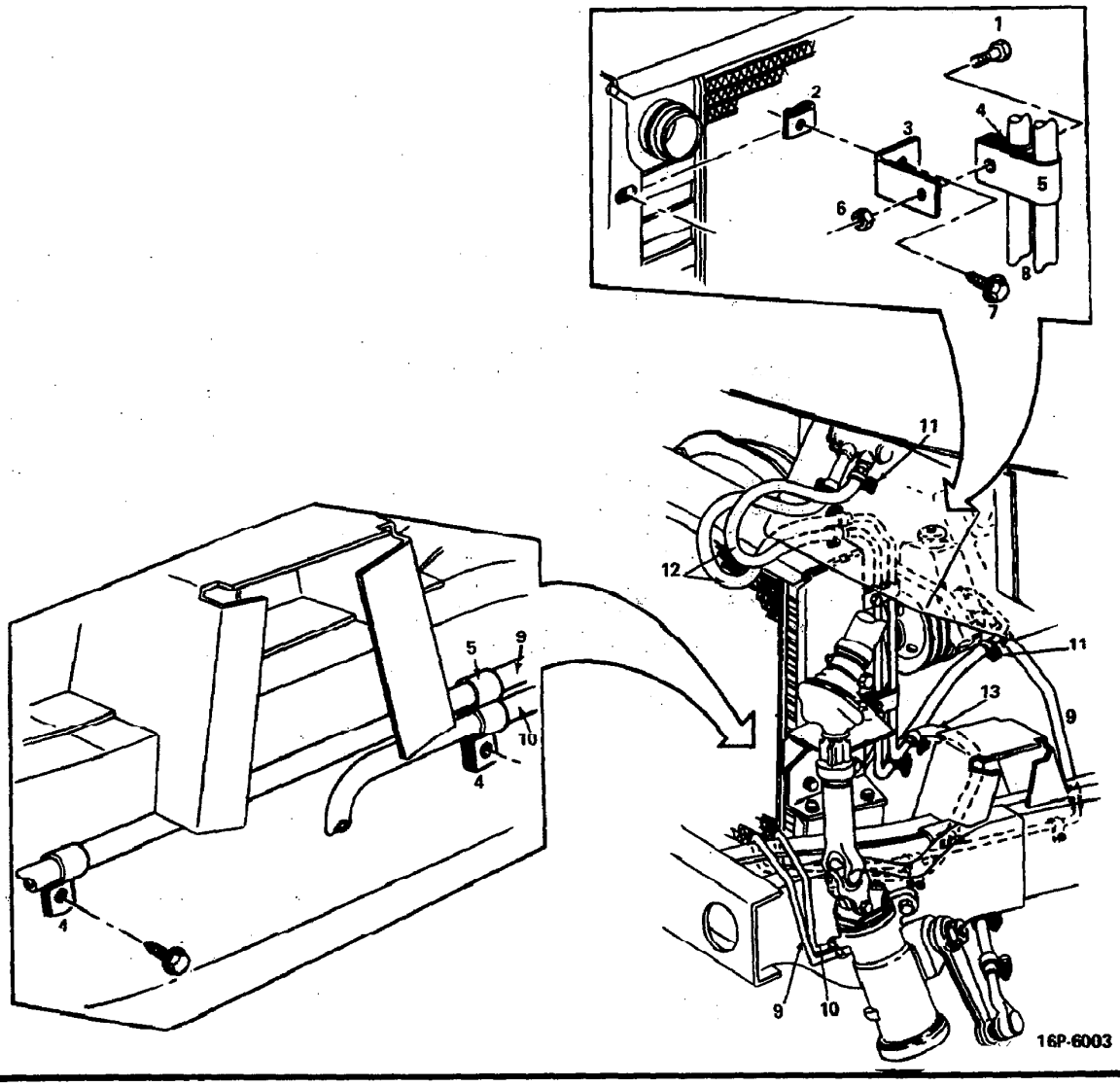
16.040 WHEEL — STEERING (FIRST DESIGN)

KEY	230	260	PART NUMBER	
1	1	1	**9755262**	WHEEL ASSY.—steering (prior to 1975)
1	1	1	**9755905**	WHEEL ASSY.—steering (TransMode or w/RPO 683)
2	1	1	**9755008**	PAD ASSY.—steering wheel
2	—	1	**—**	PAD—steering wheel (ref. 1603176)
3	1	1	**9754764**	BUSHING—spacer
4	1	1	**9748190**	CUP—receiver
5	1	1	**9749040**	SPRING—belleville (repl. 9749363)
6	1	1	**7826017**	COVER ASSY.—lock plate, steering shaft (repl. 7806159)
7	1	1	**—**	CAM UNIT—converter, steering wheel (incl. cancel) (see group 16.035)
8	1	1	**404234**	SPRING—contact
9	1	1	**3916047**	EYELET—contact (repl. 3857251)
10	1	1	**409190**	INSULATOR—horn contact
—	—	1	**1603458**	BASE—pad center (w/RPO 696)
—	—	1	**721333**	APPLIQUE—pad center (w/RPO 696)
—	—	3	**1493941**	U-NUT—applique to base (w/RPO 696)
—	—	1	**796684**	INSERT—pad (w/RPO 696) (repl. 1603947)
—	—	3	**9423769**	SCREW—insert to pad (w/RPO 696)
—	—	AR	**9437000**	NUT—screw (w/796684) (repl. 1604209)
—	3	3	**9740099**	SCREW
—	1	1	**1602426**	SHROUD—steering wheel (repl. 791159 & paint)



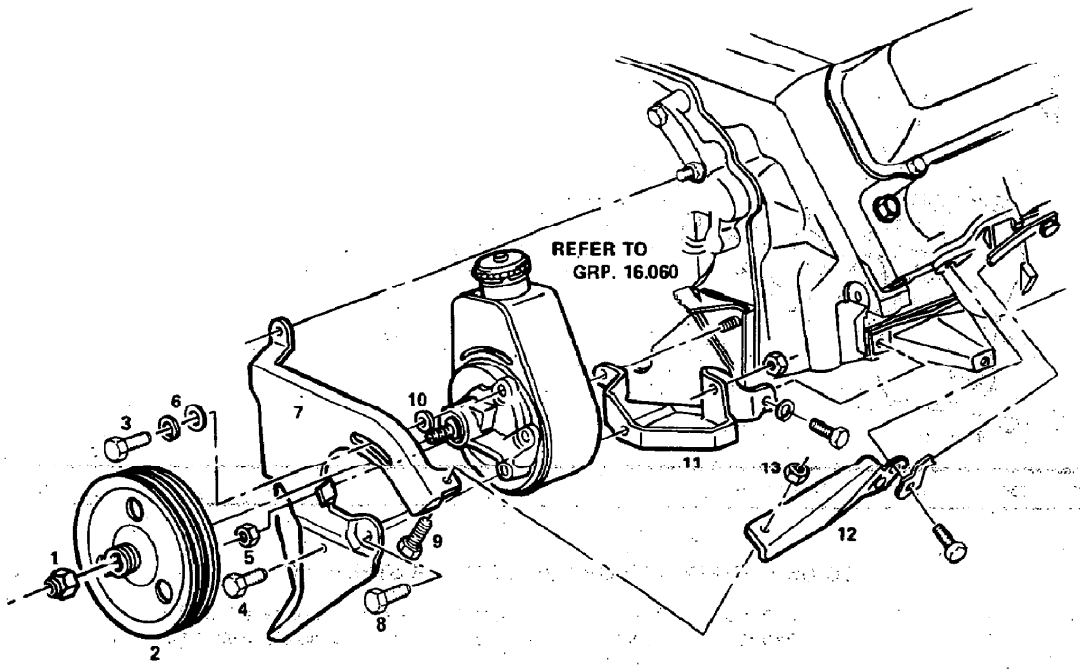
16.043 WHEEL – STEERING (SECOND DESIGN)

KEY	230	260	PART NUMBER	
				16.043 WHEEL — STEERING (SECOND DESIGN)
–	–	1	**9757112**	WHEEL ASSY.—steering (w/RPO 641, 681 & 697) (repl. 9753718)
1	–	1	**9759051**	WHEEL ASSY.—steering (w/RPO 698)
2	–	1	**796684**	APPLIQUE—pad center (w/9753718) (vehicles built prior to June 21, 1976)
2	–	1	**2000850**	APPLIQUE—pad center (w/9753718, 9757112 & 9759051 wheel assy.) (vehicles built after June 21, 1976) (w/out (2) slots in center of applique)
2	–	1	**1607526**	APPLIQUE—pad center (w/9753718, 9757112 & 9759051 wheel assy.) (vehicles built after June 21, 1976) (w/(2) slots in center of applique) (Note: Also use next (2) items)
–	–	1	**2028442**	APPLIQUE—steering wheel pad lower (w/1607526 applique)
–	–	1	**2028443**	APPLIQUE—steering wheel pad upper (w/1607526 applique)
3	–	1	**1603178**	PAD—steering wheel (w/9753718, 9757112)
3	–	1	**2001472**	PAD—steering wheel (w/9759051)
4	–	1	**8911905**	SWITCH ASSY.—horn
5	–	1	**1603458**	BASE—pad
6	–	1	**1602426**	SHROUD—steering wheel (w/9753718, 9757112, 9759051) (repl. 791159 & 2009969)
7	–	1	**7819738**	COVER—lock, steering shaft
8	–	3	**9420835**	SCREW—steering wheel pad to insert (8-32 x 1/2)
9	–	2	**9423769**	SCREW—shroud
10	–	3	**1493941**	U-NUT—applique to base



16.045 LINES — HYDRAULIC STEERING AND HOSE

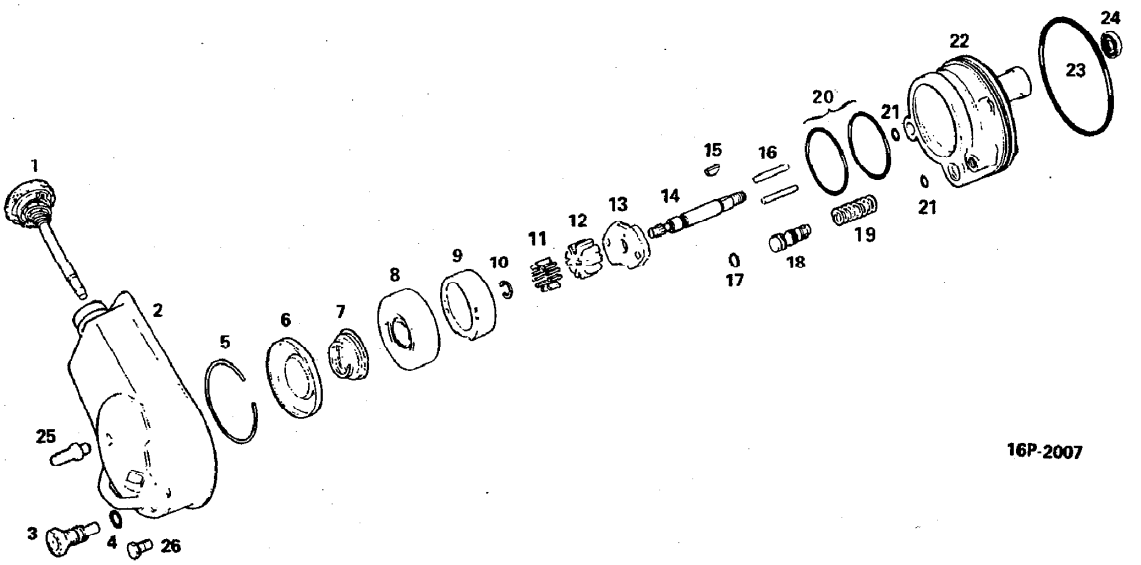
KEY	230	260	PART NUMBER	
1	2	2	**9427605**	BOLT—clip to support bracket (5/16-18 x 3/4, 300M Steel)
2	2	2	**1494253**	CLIP—nut screw at radiator support
3	2	2	**680401**	BRACKET—clip support
4	3	3	**2490119**	CLIP—line, hydraulic steering
5	3	3	**NS**	CLIP—line, hydraulic steering (removed from service)
6	2	2	**9422275**	NUT—bolt, clip to support bracket
7	2	2	**3864202**	SCREW ASSY.—clip at radiator support
8	2	2	**702389**	HOSE—return (prior to 1978)
8	1	1	**2025993**	HOSE—hydraulic steering return (w/1978)
–	1	1	**2467406**	HOSE—hydraulic steering return tube to pump (w/1978) (repl. 1469409)
–	2	2	**657558**	STRAP ASSY.—hydraulic steering return hose (w/1978)
9	1	1	**702357**	HOSE ASSY.—pressure, steering pump to valve
10	1	1	**NS**	LINE ASSY.—return hydraulic steering (removed from service)
11	8	8	**2468869**	CLAMP—hose, hydraulic steering return
12	AR	AR	**2467406**	HOSE—windshield washer motor to return line, return hyd. steering & return to hyd. pump (CTL)
–	2	2	**9422232**	SCREW—clip at frame
–	2	2	**9422276**	WASHER—bolt, clip to support bracket
–	AR	AR	**8885525**	HOSE—steering gear to windshield wiper motor inlet (CTL), also use 1-2364393 & 1-2362432 fittings (repl. 8871999, 2378749)
–	1	1	**2488392**	CLIP—hose to mounting bracket



16P-2008

16.055 POWER STEERING HYDRAULIC PUMP MOUNTING

KEY	230	260	PART NUMBER	
1	1	1	**3824475**	NUT—pulley, hydraulic steering pump (used w/7813474)
2	1	1	**399406**	PULLEY ASSY.—pump, hydraulic steering (used w/7813474 pump)
2	1	1	**419713**	PULLEY ASSY.—power steering pump (used w/7818023 pump)
2	1	1	**2025922**	PULLEY ASSY.—pump, hydraulic steering (w/7827380 pump)
3	1	1	**9427321**	BOLT—adjusting link to hydraulic pump
4	1	1	**9419995**	SCREW - bracket, adjusting link
5	1	1	**9418931**	NUT—bolt, bracket to pump
6	1	1	**120394**	WASHER—flat, adjusting link to pump
7	1	1	**562594**	LINK—adjusting, hydraulic steering pump (replaces 414064) (w/413610, 416542, 417794, 418694 engine) (repl. 417143)
7	1	1	**555378**	LINK—adjusting hydraulic steering pump (eff. w/interm. 1977) (w/556626, 556627 engine) (prior to 1978)
7	1	1	**2020385**	LINK—adjusting hydraulic steering pump (eff w/561032, 561033 engine 1978)
8	1	1	**9419049**	BOLT—adjusting, link to hydraulic pump
9	1	1	**9418918**	BOLT—adjusting link to hydraulic pump
10	1	1	**555698**	WASHER—adjusting, link to hydraulic pump (w/413610, 416542, 417794, 418694 engine)
10	1	1	**3898786**	WASHER—adjusting, link to hydraulic pump (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)
11	1	1	**398668**	BRACKET—pump hydraulic steering (w/413610, 416542, 417794, 418694 engine)
11	1	1	**555377**	BRACKET—pump hydraulic steering (eff. w/interm. 1977) (w/556626, 556627 engine) (prior to 1978)
11	1	1	**2025927**	BRACKET—pump hydraulic steering (eff w/561032, 561033 engine 1978)
12	1	1	**410335**	BRACE—pump hydraulic steering (not used with air conditioning)
13	1	1	**9417954**	NUT—bolt, hydraulic pump link
—	1	1	**555379**	SPACER—hydraulic steering pump adjusting link (eff. w/interm. 1977) (w/556626, 556627, 561032, 561033 engine)

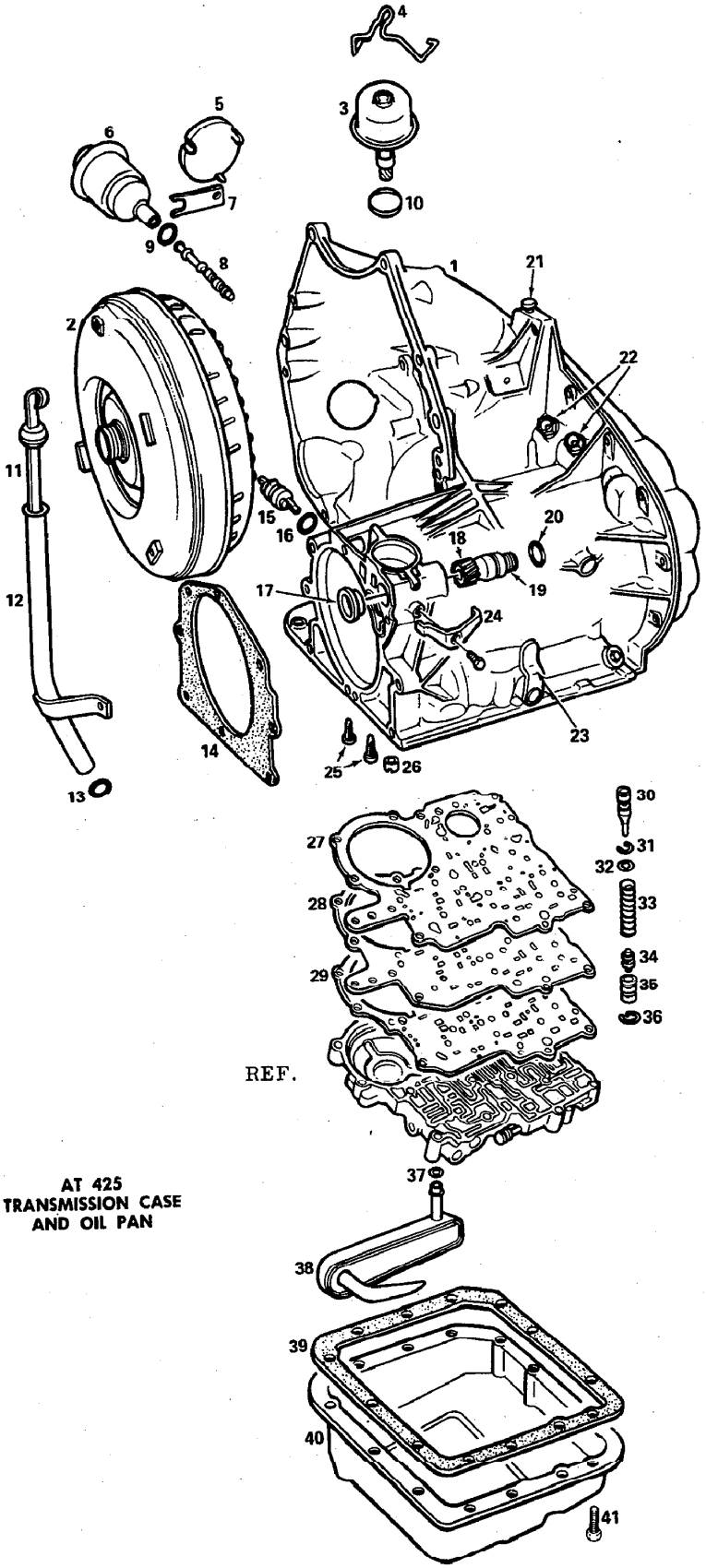


16.060 PUMP — HYDRAULIC POWER STEERING

KEY	230	260	PART NUMBER	
—	1	1	**7827380**	PUMP ASSY.—hydraulic steering, complete (eff. w/1978)
—	1	1	**7818023**	PUMP ASSY.—hydraulic steering, complete (Second Design) (eff w/1974 & prior to 1978)
—	1	1	**7813474**	PUMP ASSY.—hydraulic steering, complete (First Design) (eff. w/1973 & prior to 1974)
—	1	1	**7825173**	KIT—rotor, vane and ring (SOA) (repl. 5690858)
—	1	1	**5688044**	KIT—seal (SOA)
1	1	1	**7803820**	CAP ASSY.—hydraulic steering reservoir (SOA)
2	1	1	**7814126**	RESERVOIR ASSY.—hydraulic steering (w/7813474 & 7818023 pump assy.)
2	1	1	**7827562**	RESERVOIR ASSY—hydraulic steering (w/7827380 pump assy.)
3	1	1	**7811615**	FITTING—hydraulic steering pump (SOA)
4	1	1	**5688065**	SEAL—"o" ring (w/7813474 & 7818023 pump assy.)
5	1	1	**5688014**	RING—retaining
6	1	1	**5689358**	PLATE—end, hydraulic steering pump
7	1	1	**5689359**	SPRING—pressure plate
8	1	1	**5688043**	PLATE—pressure
9	1	1	**7825171**	RING—pump, hydraulic steering (w/7813474 & 7818023 pump assy.) RING—hydraulic steering pump (w/7827380 pump assy.) (repl. 5690857)
10	1	1	**5689388**	RING—retaining, shaft
11	1	1	**7825173**	KIT—pump vane (incl. rotor and ring) (SOA) (repl. 5688047)
12	1	1	**NS**	ROTOR—hydraulic steering pump (w/7813474 & 7818023 pump assy.) (ref. 5688011) (use 7825173 kit) (16.060)
13	1	1	**7813462**	PLATE—thrust, hydraulic steering pump
14	1	1	**7810333**	KIT—ret. ring and drive shaft (SOA) (w/7813474 pump assy.)
14	1	1	**7818175**	KIT—ret. ring and drive shaft (SOA) (w/7818023 & 7827380 pump assy.)
15	1	1	**124543**	KEY—woodruff (w/7813474 & 7818023 pump assy.)
16	2	2	**5689357**	PIN—dowel, ring
17	1	1	**5688065**	SEAL—"o" ring (w/7813474 & 7818023 pump assy.)
18	1	1	**7809232**	VALVE ASSY.—control (SOA)
19	1	1	**5688037**	SPRING—flow control
20	2	2	**5688034**	SEAL—"o" ring (w/7813474 & 7818023 pump assy.)
21	2	2	**5688109**	SEAL—"o" ring (w/7813474 & 7818023 pump assy.)
22	1	1	**7807934**	HOUSING ASSY.—hydraulic steering pump
23	1	1	**5688015**	SEAL—"o" ring
24	1	1	**7808195**	SEAL—drive shaft (w/7813474 & 7818023 pump assy.)
25	1	1	**5689546**	STUD—mounting
26	1	1	**5696245**	BOLT—reservoir (w/7813474 & 7818023 pump assy.)
—	1	1	**7808195**	SEAL—drive shaft (w/7807934 housing)
—	1	1	**7827562**	KIT—hydraulic pump reservoir (w/7827380 pump assy.)

LIST OF SUB GROUPS

Name	Group No.
BRAKE — TRANSMISSION PARKING	17.007
CASE — TRANSMISSION, AND OIL PAN	17.001
CLUTCH — TRANSMISSION	17.002
CONTROLS — TRANSMISSION	17.045
LINES — TRANSMISSION OIL COOLER	17.048
OUTPUT — TRANSMISSION, REACTION CARRIER AND SHAFTS	17.003
PIPE — TRANSMISSION VACUUM MODULATOR	17.050
PUMP — TRANSMISSION OIL, DRIVE SPROCKET AND LINK	17.005
SERVO — TRANSMISSION FRONT AND REAR	17.004
VALVE BODY — TRANSMISSION CONTROL	17.006



AT 425
17-001 TRANSMISSION CASE AND OIL PAN

17P-103

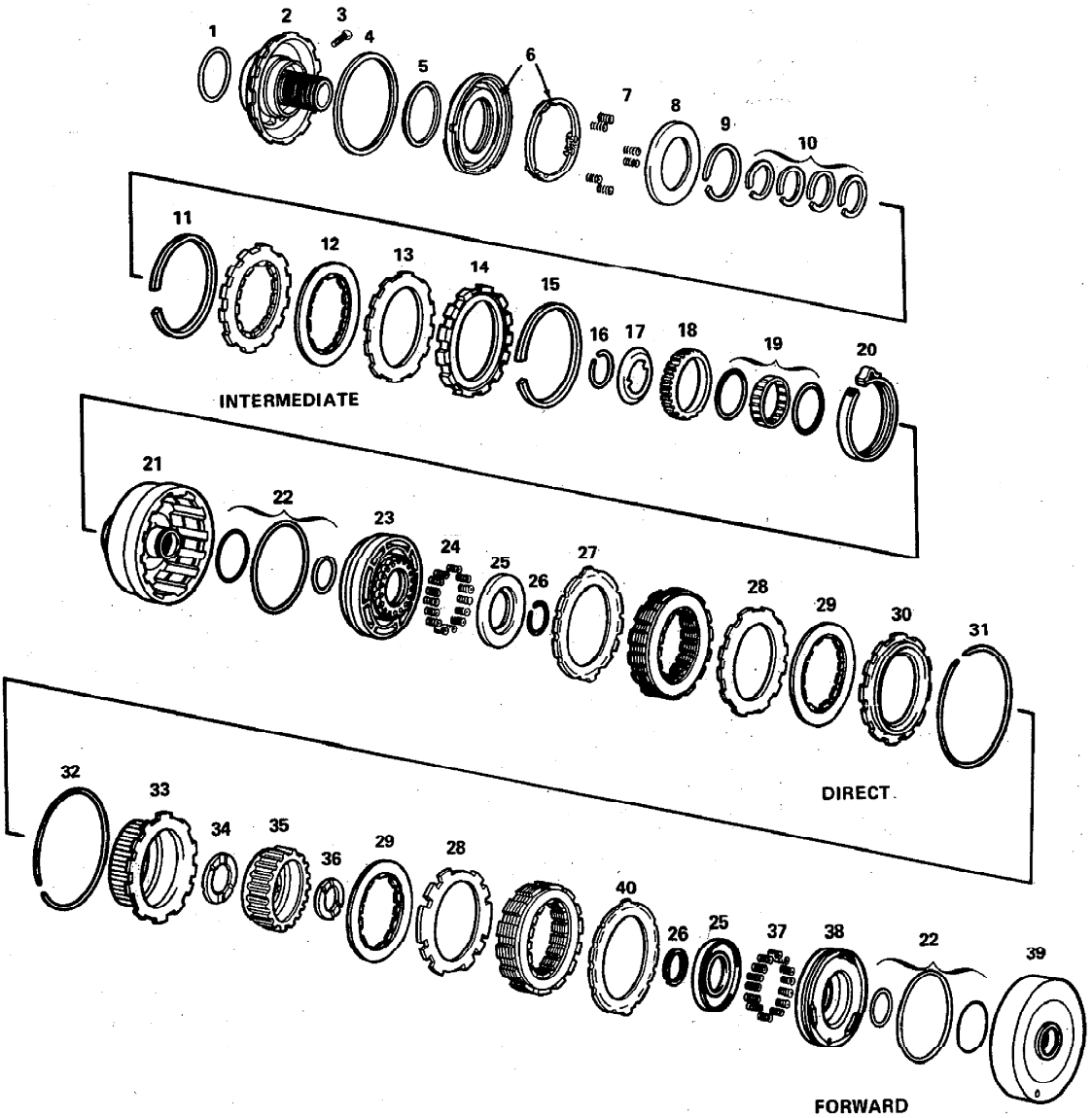
KEY	230	260	PART NUMBER	
				17.001 TRANSMISSION CASE AND OIL PAN
–	1	1	**8627428**	TRANSMISSION ASSY.—complete (1973) (ref. only)
–	1	1	**8627737**	TRANSMISSION ASSY.—complete (eff. w/1974) (First Design) (ref. only)
–	1	1	**8629034**	TRANSMISSION ASSY.—complete (Second Design) (prior to Serial No. 6V100878) (ref. only)
–	1	1	**8629289**	TRANSMISSION ASSY.—complete (eff. w/Serial No. 6V100878) (ref. only)
–	1	1	**8629429**	TRANSMISSION ASSY.—complete (eff. w/serial No. 7V101820) (ref only)
–	1	1	**8629631**	TRANSMISSION ASSY.—complete (eff. w/serial no. 8V100002) (repl. 8627428, 8627737, 8629034, 8629289 & 8629429) of the above trans. assy. 8629631 are the same as trans. assy. 8629429 except onnector, 1-8629531 band assy. & 1-8629507 valve assy.)
–	1	1	**8623979**	KIT—snap ring
–	1	1	**8624958**	KIT—overhaul seals and gaskets
–	1	1	**8624939**	PACKAGE—governor driven gear replacement
1	1	1	**8624986**	CASE—trans. (incl. vacuum modulator valve sleeve)
2	1	1	**8623964**	CONVERTER—transmission
3	1	1	**8627597**	GOVERNOR—trans. (used w/8627428 & 8627737 trans. assy.)
–	1	1	**8629093**	GOVERNOR—trans. (used w/8629034, 8629289, 8629429 & 8629631 trans. assy.)
4	1	1	**8625220**	SPRING—retainer, gov. cover
5	1	1	**390042**	PLUG—case
6	1	1	**3027842**	MODULATOR ASSY.—vacuum (SOA) (repl. 3027714)
7	1	1	**8627650**	RETAINER—modulator to case (repl. 1357282)
8	1	1	**8625071**	VALVE—vacuum modulator
9	2	2	**6264903**	SEAL—modulator to case (repl. 3708146)
10	1	1	**8625058**	RING—seal, governor to case
11	1	1	**1489612**	INDICATOR—oil level
12	1	1	**406368**	TUBE ASSY.—oil filter (SOA)
13	1	1	**6264902**	SEAL—tube, oil filler
14	1	1	**389948**	GASKET—final drive to trans.
15	1	1	**8626252**	CONNECTOR—solenoid sleeve
16	1	1	**3708146**	SEAL—connector, solenoid sleeve
17	1	1	**8625001**	PLUG—speedo bore
18	1	1	**403417**	GEAR—drive speedo
19	1	1	**404024**	SLEEVE ASSY.—speedo drive gear
20	1	1	**8622076**	SEAL—speedo drive gear
21	1	1	**3766380**	VENT—trans. (SOA) (repl. 3750810, 3820840)
22	2	2	**8626632**	CONNECTOR—flared (used w/8627428, 8627737, 8629034, 8629289, 8629429 trans. assy.)
22	2	2	**8629653**	CONNECTOR—flared (used w/8629631 trans. assy.)
23	1	1	**8626261**	LEVER ASSY.—manual (SOA)
24	1	1	**8625094**	RETAINER—sleeve, speedo gear
25	1	1	**8627468**	SCREEN ASSY.—governor (SOA)
26	1	1	**8625457**	BALL ASSY.—retainer, check valve (SOA)
27	1	1	**8625380**	GASKET—case to spacer
28	1	1	**8627591**	SPACER—valve body (used w/8627428 trans. assy.)
28	1	1	**8627862**	SPACER—valve body (used w/8627737, 8629034, 8629289, 8629489 & 8629631 trans. assy.)
29	1	1	**8625205**	GASKET—valve body to spacer
30	1	1	**8623422**	VALVE—regulator boost (repl. 8625902)
31	AR	AR	**8623368**	SPACER—spring, pressure regulator
32	1	1	**8623039**	WASHER—spring retainer
33	1	1	**8625648**	SPRING—pressure regulator
34	1	1	**8625902**	PLUG—pressure regulator valve (repl. 8623422) (pkg.) (incl. bushing)
35	1	1	**8625902**	BUSHING—valve, regulator boost (pkg.) (incl. plug)
36	1	1	**274613**	RING—retainer (pkg.)
37	1	1	**1363951**	SEAL—ring, oil strainer pipe
38	1	1	**6438301**	FILTER ASSY.—trans. (SOA)
39	1	1	**8625089**	GASKET—oil pan (repl. 8626932)
40	1	1	**8625090**	PAN—oil
41	13	13	—	BOLT—oil pan (incl. washer) (proc. loc.) (ref. 425108)
–	2	2	**8625422**	GASKET—cooler fitting
–	1	1	**8625907**	PLATE—name
–	1	1	**8625185**	PLUG—trans. case (opt. 390042)
–	1	1	**404024**	SLEEVE—speedo drive shaft **(repl. 8626259)**

KEY	230	260	PART NUMBER	

17.001 TRANSMISSION CASE AND OIL PAN (Cont.)

—	1	1	**NS**	SLEEVE—valve, vacuum modulator (part of trans. case)
—	3	3	**3987930**	BOLT—transmission to flywheel

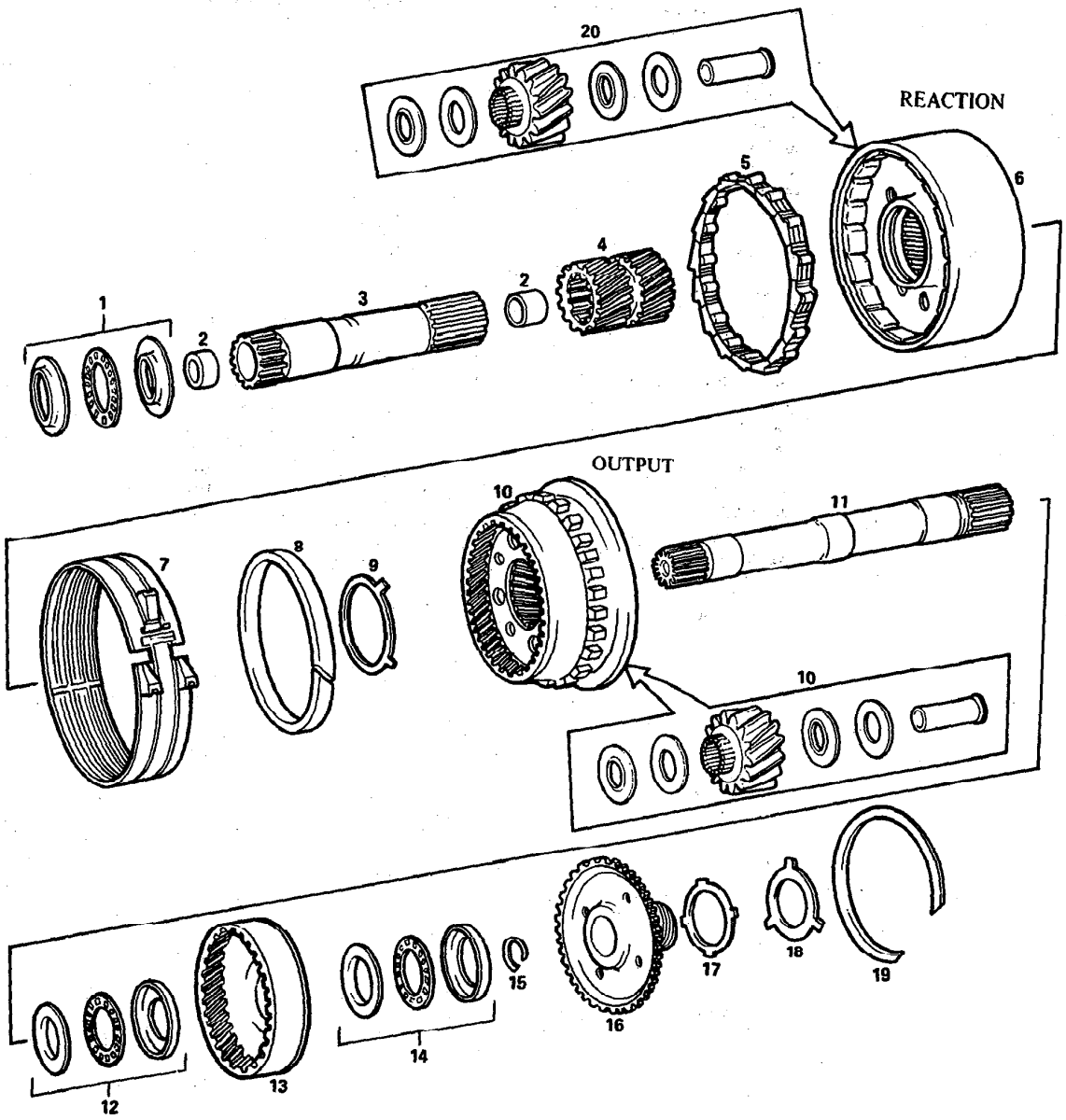
NOTES



17.002 CLUTCH – TRANSMISSION, FORWARD, INTERMEDIATE AND DIRECT

17.002 CLUTCH — TRANSMISSION, FORWARD, INTERMEDIATE AND DIRECT

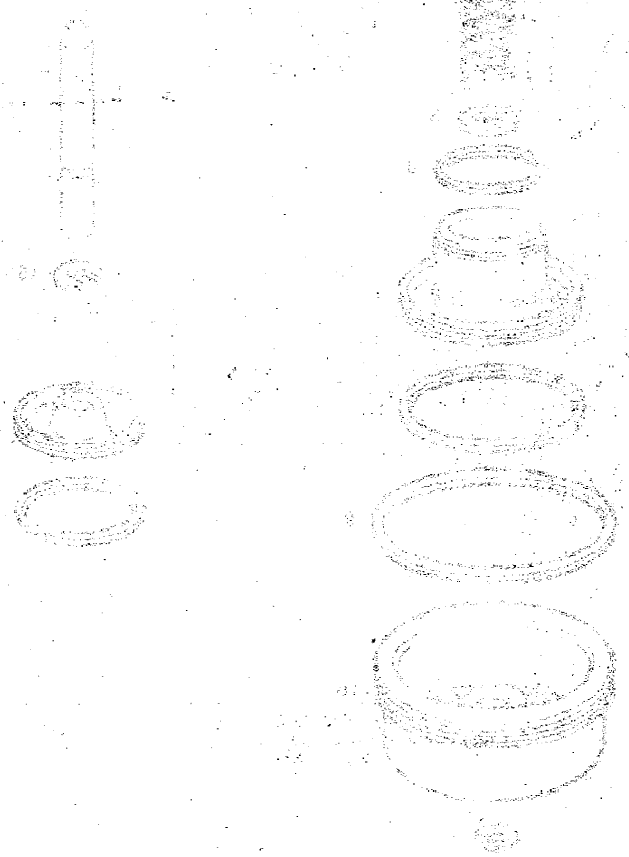
KEY	230	260	PART NUMBER	
1	1	1	**8624783**	WASHER—drum
2	1	1	**8625990**	KIT—center support & race assy.
3	1	1	**8624009**	BOLT—case to center support
4	1	1	**8623918**	SEAL—outer, intermediate clutch
5	1	1	**8623918**	SEAL—inner, intermediate clutch
6	1	1	**8624210**	PACKAGE—intermediate clutch, piston & retainer (repl. 8626938)
7	6	6	**8626888**	SPRING—release, intermediate clutch
8	1	1	**8623146**	RETAINER—spring, intermediate clutch
9	1	1	**8623153**	RING—snap
10	4	4	**8626356**	RING—oil seal (repl. 8623148)
11	1	1	**8623437**	RING—snap, center supt. to case
12	3	3	**8623151**	PLATE ASSY.—intermediate clutch (SOA)
13	3	3	**8623150**	PLATE—reaction, intermediate clutch
14	1	1	**8623152**	PLATE—backing, intermediate clutch
15	1	1	**8623149**	RING—snap, backing plate
16	1	1	**8623120**	RING—snap
17	1	1	**8623119**	RETAINER—intermediate clutch (repl. 8627334)
18	1	1	**8623117**	RACE—outer, intermediate clutch
18	1	1	**8629083**	RACE—outer, intermediate clutch (opt. for 8623117)
19	1	1	**8623116**	SPRAG—intermediate clutch
20	1	1	**8623123**	BAND ASSY.—front (SOA) (w/8627428, 8627737, 8629034, 8629289 & 8629429 trans. assy.)
20	1	1	**8629531**	BAND ASSY.—front (SOA) (w/8629631 trans. assy.)
21	1	1	**8627435**	HOUSING ASSY.—direct clutch (incl. race) (repl. 8625756)
22	1	1	**8623917**	KIT—seal, forward clutch
23	1	1	**8625384**	PISTON ASSY.—direct clutch (SOA) (repl. 8625383, 8629123)
24	14	14	**8624101**	SPRING—piston release, direct clutch
25	2	2	**8623104**	RETAINER—release spring
26	2	2	**8623105**	RING—snap
27	1	1	**8623851**	PLATE—waved, direct clutch (.0605)
28	10	10	**8625197**	PLATE—flat, direct & forward clutch (.0915)
29	5	5	**8623483**	PLATE ASSY.—forward clutch (SOA)
29	6	6	**8623483**	PLATE ASSY.—direct clutch (SOA)
30	1	1	**8623122**	PLATE—backing, direct clutch
31	1	1	**8623112**	RING—snap, direct clutch
32	1	1	**8623112**	RING—snap, driving hub
33	1	1	**8625718**	HUB—driving, direct clutch
34	1	1	**8624781**	WASHER—hub hsg., thrust clutch
35	1	1	**8625717**	HUB—forward clutch
36	1	1	**8624196**	WASHER—thrust
37	16	16	**8624101**	SPRING—piston release, forward clutch
38	1	1	**8625191**	PISTON—forward clutch (repl. 8625193)
39	1	1	**8624908**	HOUSING—forward clutch
40	1	1	**8625196**	PLATE—dished, forward clutch (.054)
—	1	1	**8627385**	GUIDE—spring, intermediate clutch

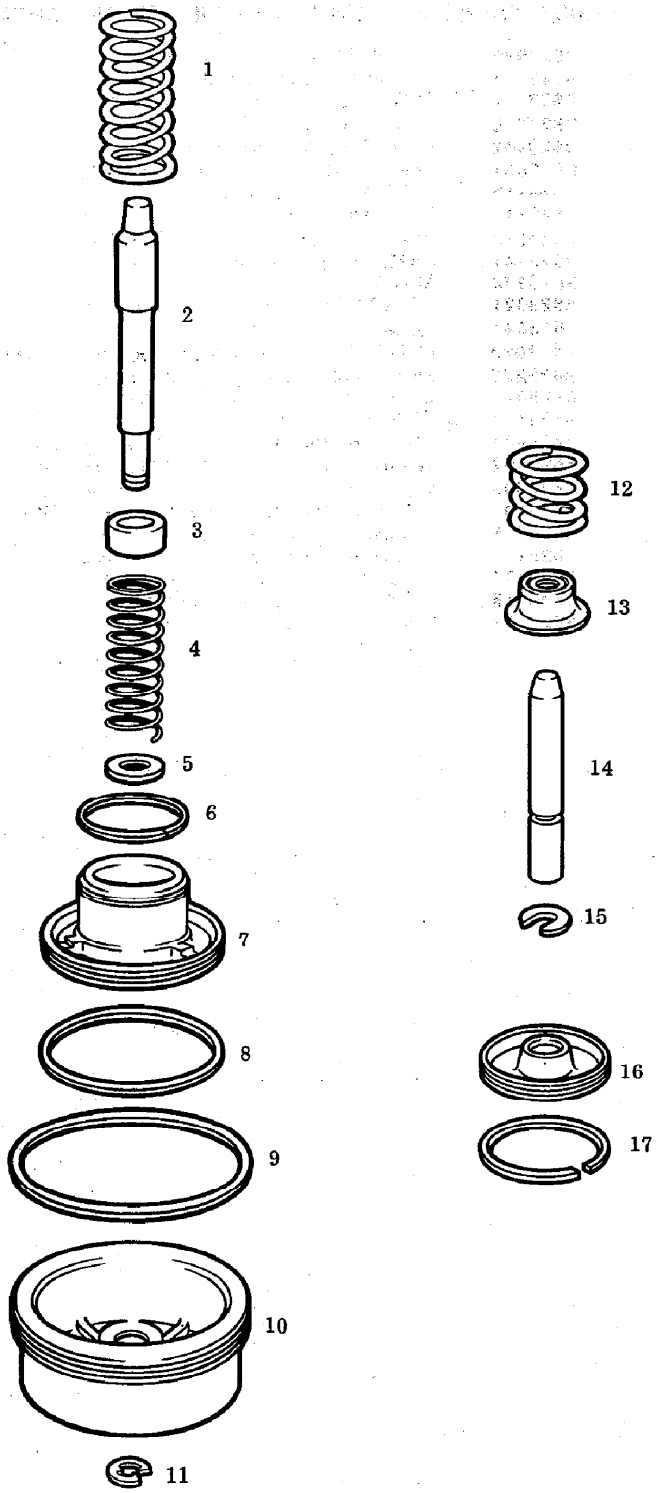


AT 425 TRANSMISSION
17-003 OUTPUT, REACTION CARRIER AND SHAFTS

17.003 TRANSMISSION OUTPUT, REACTION CARRIER AND SHAFTS

KEY	230	260	PART NUMBER	
1	1	1	**8623920**	BEARING PKG.—sun gear
2	2	2	**8623944**	BUSHING—sun gear shaft
3	1	1	**8623177**	SHAFT ASSY.—sun gear, incl. bushings
4	1	1	**8626808**	GEAR—sun
5	1	1	**8623842**	ROLLER ASSY.—low clutch
6	1	1	**8625461**	CARRIER ASSY.—reaction complete (SOA) (opt. 8627895)
7	1	1	**8623155**	BAND ASSY.—rear (SOA)
8	1	1	**8626112**	RING—snap, frt. interm. gear
9	1	1	**8626372**	WASHER—carrier (repl. 8624077)
10	1	1	**8626241**	CARRIER ASSY.—output
11	1	1	**8625736**	SHAFT—main
12	1	1	**8623921**	BEARING PKG.—sun gear interm.
13	1	1	**8625041**	GEAR—rear internal
14	1	1	**8623922**	BEARING PKG.—thrust brg. & race internal gear to output shaft
15	1	1	**8625221**	RING—snap, mainshaft internal gear
16	1	1	**8625042**	GEAR ASSY.—output, incl. flange
17	1	1	**8626372**	WASHER—thrust
18	AR	AR	**8625401**	WASHER—thrust, output shaft to case (.074 - .078 thk.)
18	AR	AR	**8625402**	WASHER—thrust, output shaft to case (.082 - .086 thk.)
18	AR	AR	**8625403**	WASHER—thrust, output shaft to case (.090 - .094 thk.)
18	AR	AR	**8625404**	WASHER—thrust, output shaft to case (.098 - .102 thk.)
18	AR	AR	**8625405**	WASHER—thrust, output shaft to case (.106 - .110 thk.)
18	AR	AR	**8625406**	WASHER—thrust, output shaft to case (.114 - .118 thk.)
19	1	1	**8626173**	RING—snap, output flange internal gear
20	1	1	**8625915**	PACKAGE—pinion, reaction carrier
—	1	1	**8627657**	RING—spacer (use w/8627895)



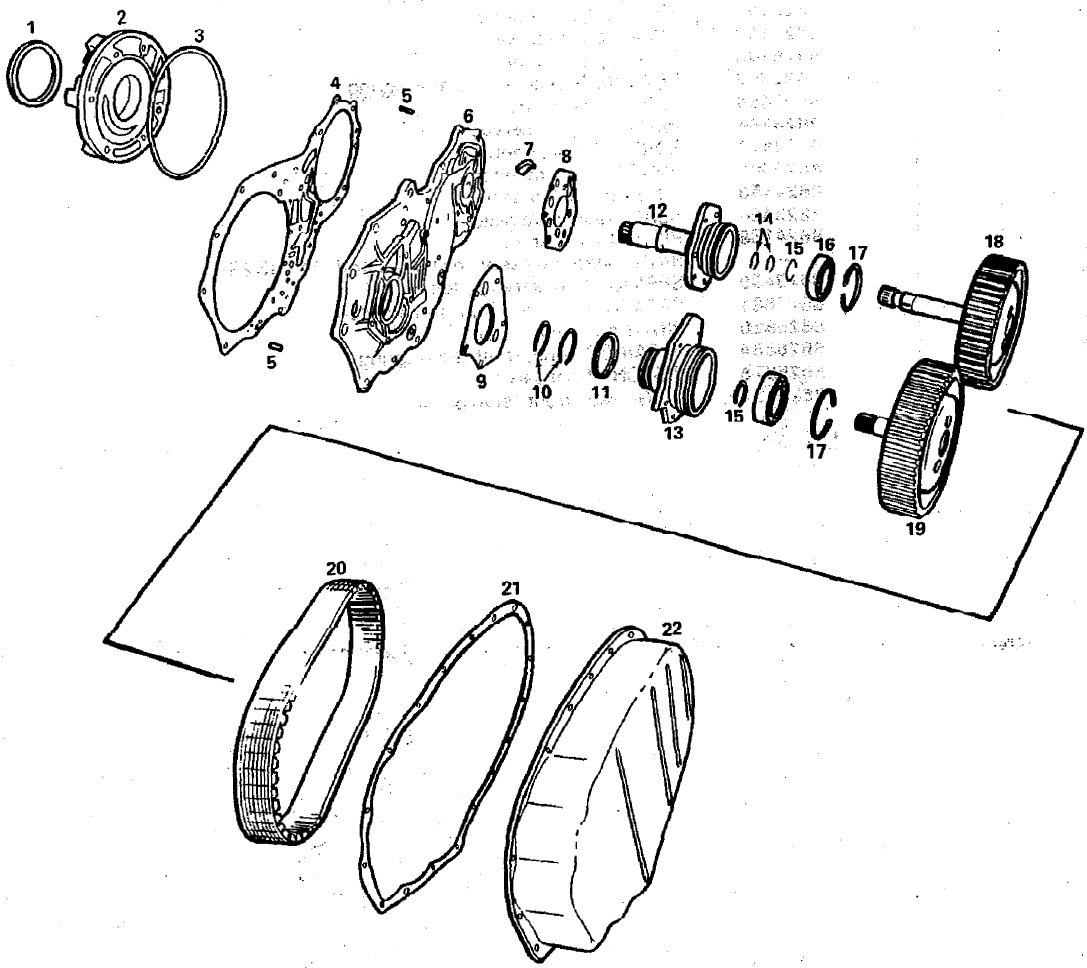


17.004 SERVO – TRANSMISSION, FRONT AND REAR

17P-15003

17.004 SERVO — TRANSMISSION, FRONT AND REAR

KEY	230	260	PART NUMBER	
1	1	1	**8624391**	SPRING—piston, rear accumulator
2	1	1	**8625101**	PIN—apply, rear band
2	1	1	**8625102**	PIN—apply, rear band
2	1	1	**8625103**	PIN—apply, rear band
3	1	1	**8623664**	RETAINER—rear servo piston spring
4	1	1	**8623666**	SPRING—rear servo
5	1	1	**8623744**	WASHER—rear servo piston
6	1	1	**8623671**	RING—oil seal (inner)
7	1	1	**8626902**	PISTON—accumulator
8	1	1	**8627153**	RING—oil seal (outer)
9	1	1	**8623430**	SEAL—rear servo piston
10	1	1	**8624138**	PISTON—rear servo
11	1	1	—	RING—snap, rear servo piston ret. (ref. 9413523)
12	1	1	**8623489**	SPRING—front servo piston
13	1	1	**8626881**	RETAINER—spring, front servo piston
14	1	1	**8626880**	PIN—front servo piston
15	1	1	**8626884**	RETAINER—ring, front servo spring
16	1	1	**8626878**	PISTON—front servo
17	1	1	**8623131**	RING—seal, front servo piston

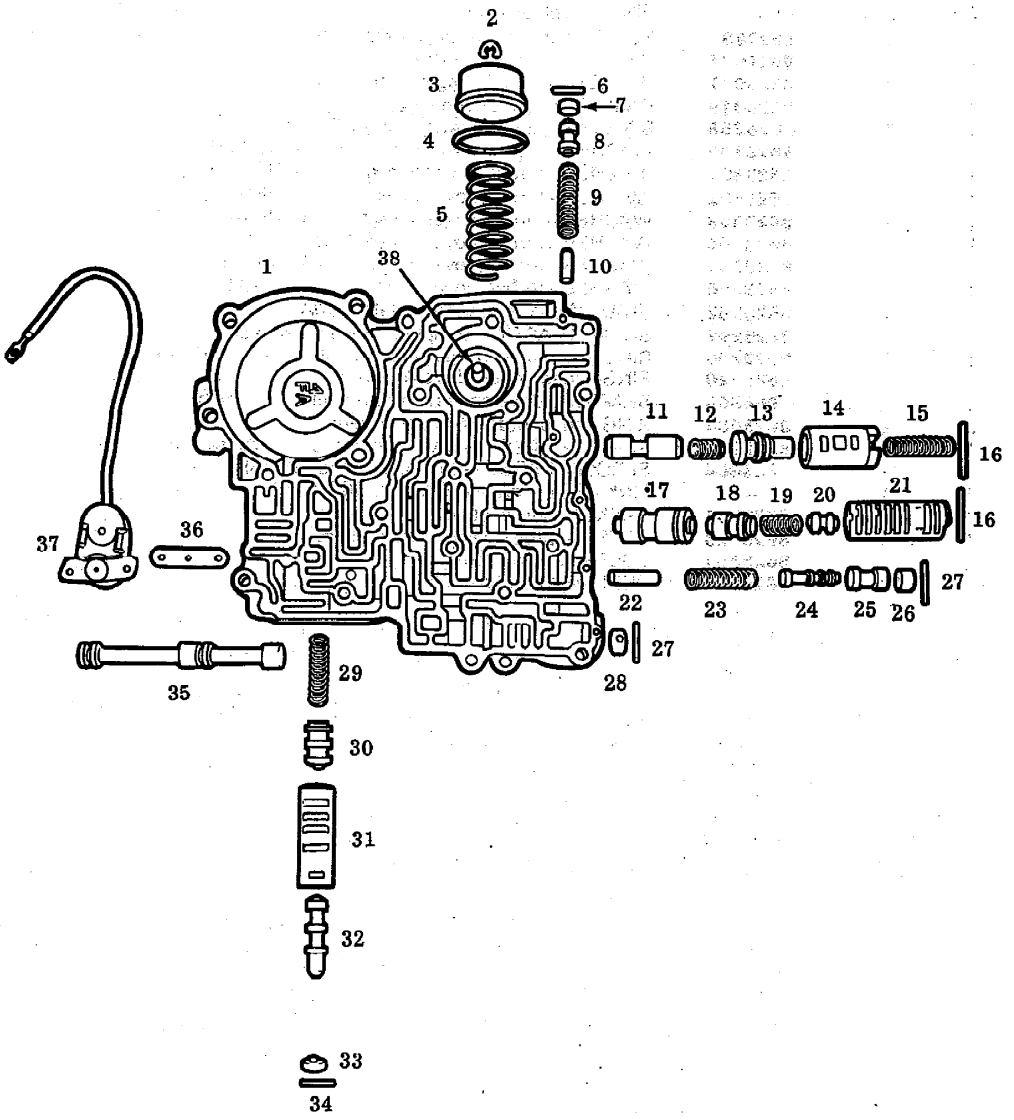


AT 425 TRANSMISSION
17-005 OIL PUMP DRIVE SPROCKET AND LINK

17P-102

17.005 TRANSMISSION OIL PUMP, DRIVE SPROCKET AND LINK

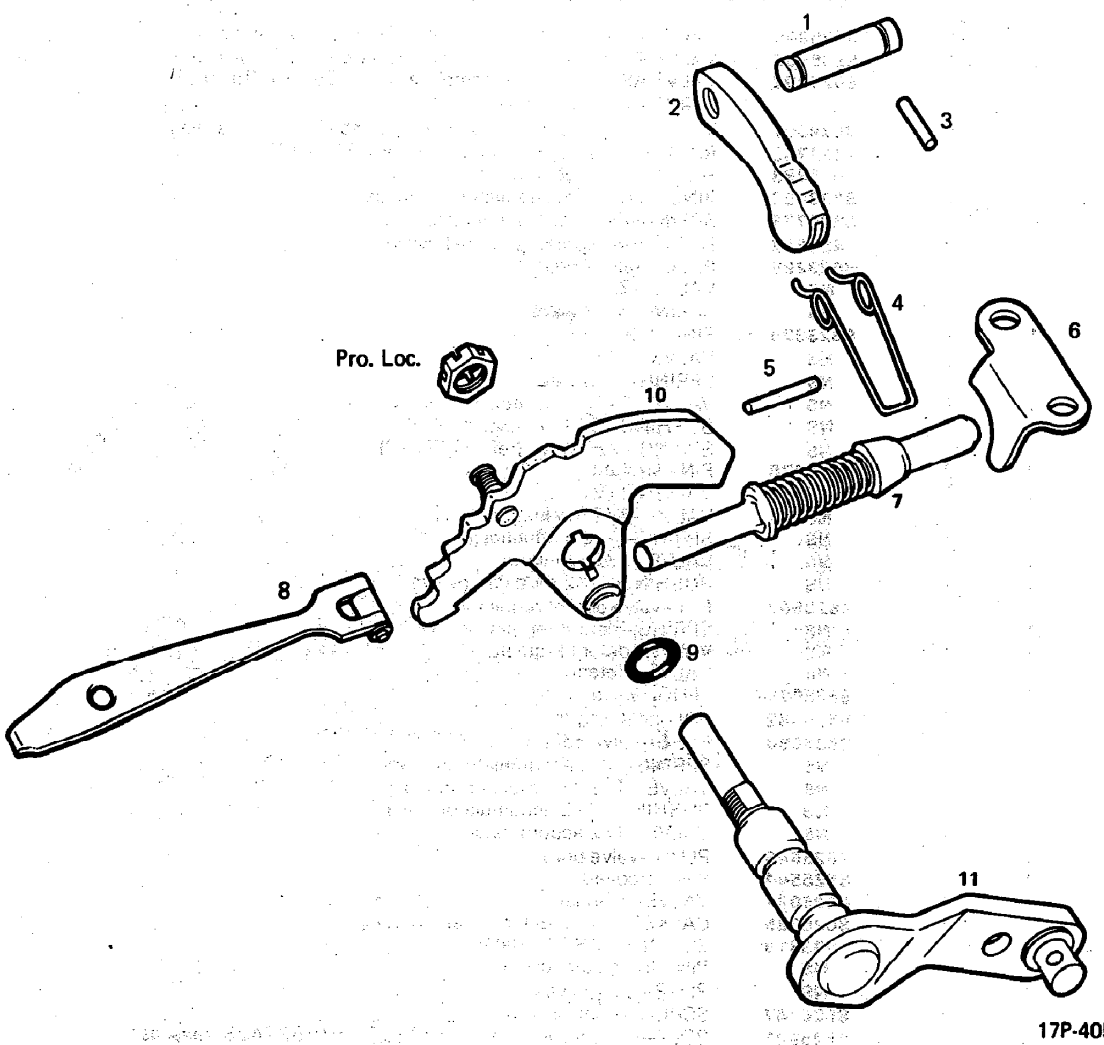
KEY	230	260	PART NUMBER	
1	1	1	**8626916**	SEAL ASSY.—oil. pump body (repl. 8625571)
2	1	1	**8625330**	BODY ASSY.—pump, incl. gear SOA
3	1	1	**8625007**	SEAL—pump to case
4	1	1	**8625018**	GASKET—pump cover
5	2	2	—	PIN—dowel (procure locally)
6	1	1	**8627897**	PLATE—pump cover (repl. 8625009)
7	1	1	**8624076**	VALVE—check, converter out
8	1	1	**8625017**	GASKET—supt., driving sprocket
9	1	1	**8625016**	GASKET—supt., driven sprocket
10	1	1	**8626356**	RING—seal, pump cover (repl. 8623148)
11	1	1	**8623300**	WASHER—thrust, cover to hsg. (.060-.064 thk.)
11	1	1	**8623301**	WASHER—thrust, cover to hsg. (.071-.075 thk.)
11	1	1	**8623302**	WASHER—thrust, cover to hsg. (.082-.086 thk.)
11	1	1	**8623303**	WASHER—thrust, cover to hsg. (.093-.097 thk.)
11	1	1	**8623304**	WASHER—thrust, cover to hsg. (.104-.108 thk.)
11	1	1	**8623305**	WASHER—thrust, cover to hsg. (.115-.119 thk.)
11	1	1	**8623306**	WASHER—thrust, cover to hsg. (.126-.130 thk.)
12	1	1	**8625362**	SHAFT ASSY.—support & stator (SOA)
13	1	1	**8625292**	SUPPORT ASSY.—complete, driven sprocket
14	1	1	**8623296**	RING—oil seal, driving sprocket & shaft (repl. 8627565)
15	2	2	**8625020**	RING—snap, inner (drive & driven)
16	2	2	**954369**	BEARING—drive and driven sprocket (repl. 954504)
17	2	2	**8625484**	RING—snap, outer (drive & driven)
18	1	1	**8625946**	SPROCKET ASSY.—driving, incl. shaft (SOA) (repl. 8627232)
19	1	1	**8626404**	SPROCKET ASSY.—driven, incl. shaft (SOA)
20	1	1	—	LINK ASSY.—drive (SOA) (ref. 8627232)
21	1	1	**8625031**	GASKET—sprocket cover
22	1	1	**8625028**	COVER—sprocket hsg., incl. plate (SOA)
—	1	1	**8625351**	BOLT—sprocket cover
—	17	17	**8625291**	BOLT—sprocket cover



17.006 VALVE – CONTROL, TRANSMISSION

17.006 VALVE — CONTROL, TRANSMISSION

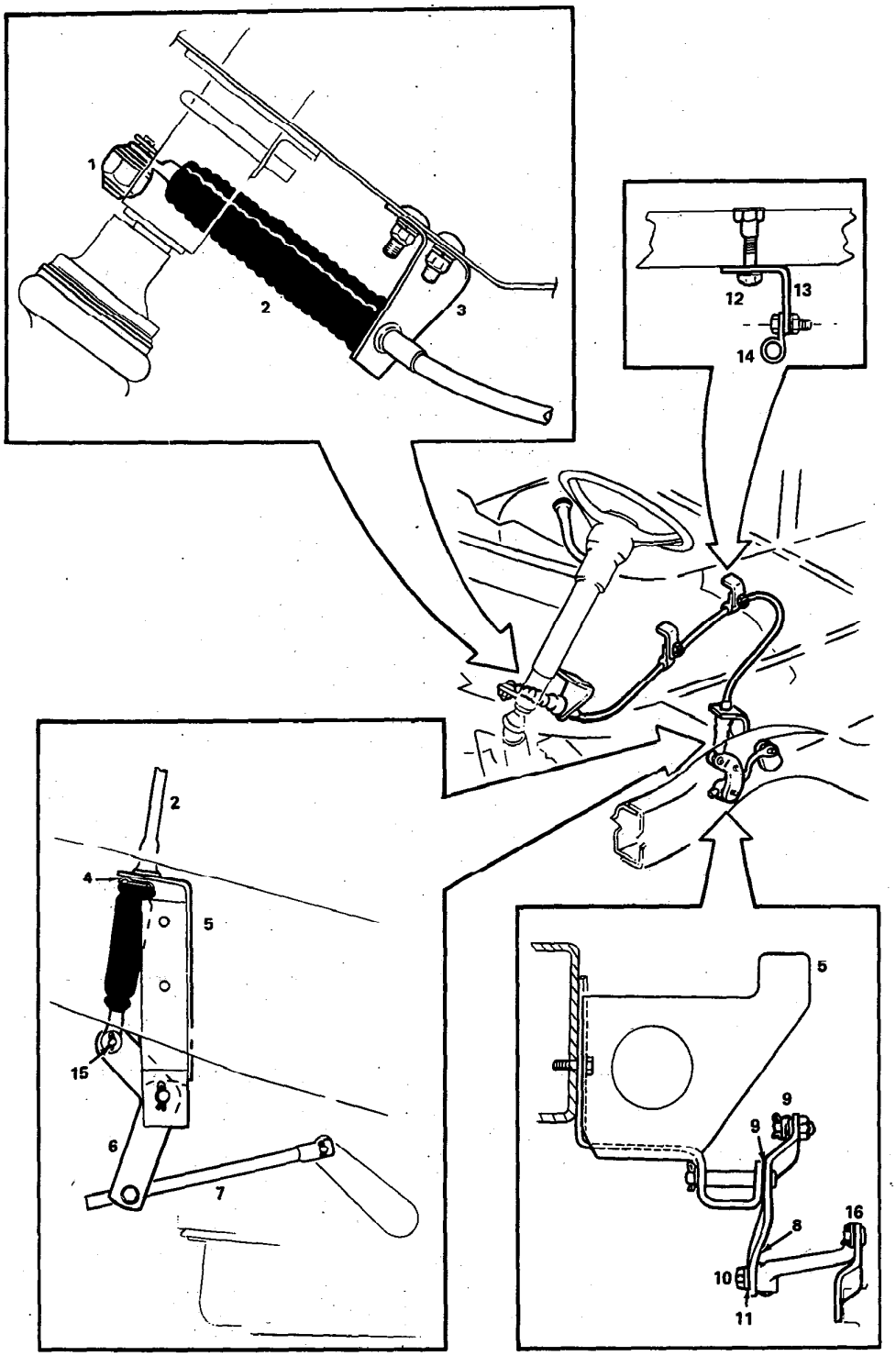
KEY	230	260	PART NUMBER	
1	1	1	**8626940**	VALVE ASSY.—control, complete (w/8627428 trans. assy.)
1	1	1	**8626968**	VALVE ASSY.—control, complete (w/8627737 trans. assy.)
1	1	1	**8629202**	VALVE ASSY.—control, complete (w/8629034, 8629289 & 8629429 trans. assy.)
1	1	1	**8629507**	VALVE ASSY.—control, complete (w/8629631 trans. assy.)
2	1	1	**9431762**	RING—snap, accumulator piston (repl. 9412978)
3	1	1	**8626883**	PISTON—front accumulator
4	1	1	**8623653**	RING—oil seal, accumulator piston tee
5	1	1	**8626775**	SPRING—frt. accumulator piston
6	1	1	**455862**	PIN—slotted spring (procure locally)
7	1	1	**8623295**	PLUG—valve bore
8	1	1	**NS**	VALVE—3/2
9	1	1	**NS**	SPRING—3/2 valve
10	1	1	**8625324**	PIN—3/2 valve
11	1	1	**NS**	VALVE—2/3
12	1	1	**NS**	SPRING—2/3 valve
13	1	1	**NS**	VALVE—2/3 modulator
14	1	1	**NS**	BUSHING—2/3 modulator valve
15	1	1	**NS**	SPRING—2/3 valve (ref. 8627210)
16	2	2	**8623078**	PIN—straight
17	1	1	**NS**	VALVE—1/2
18	1	1	**NS**	VALVE—1/2 modulator
19	1	1	**NS**	SPRING—1/2 modulator
20	1	1	**NS**	VALVE—1/2 regulator
21	1	1	**NS**	BUSHING—1/2 modulator valve
22	1	1	**8623507**	PIN—valve detent regulator
23	1	1	**NS**	SPRING—detent regulator
24	1	1	**NS**	VALVE—detent regulator
25	1	1	**NS**	VALVE—detent
26	1	1	**8625079**	PLUG—valve bore
27	2	2	**8624482**	PIN—coiled spring
28	1	1	**8625080**	PLUG—valve bore
29	1	1	**NS**	SPRING—1/2 accumulator primary
30	1	1	**NS**	VALVE—1/2 accumulator primary
31	1	1	**NS**	BUSHING—1/2 accumulator valve
32	1	1	**NS**	VALVE—1/2 accumulator
33	1	1	**8625546**	PLUG—valve bore
34	1	1	**8625544**	PIN—grooved
35	1	1	**8625081**	VALVE—manual
36	1	1	**8625085**	GASKET—valve, detent solenoid
37	1	1	**1993319**	SOLENOID ASSY.—detent
38	1	1	**NS**	PIN—frt. accum. piston
—	1	1	**NS**	PLUG—control valve
—	1	1	**8626347**	SCREW—control valve
—	3	3	**8625901**	BOLT—control valve (repl. 8626287) (w/8627428 trans. assy.)
—	3	3	**8627677**	BOLT—control valve (w/8627737, 8629034, 8629289, 8629429 & 8629631 trans. assy.)
—	2	2	**8625086**	PIPE—governor
—	1	1	**8625087**	PIPE—oil, governor



17.007 BRAKE — TRANSMISSION PARKING

KEY	230	260	PART NUMBER	
1	1	1	**8624103**	SHAFT—pawl, parking brake
2	1	1	**8623037**	PAWL—parking brake
3	1	1	**8625134**	PIN—slotted spring
4	1	1	**8625060**	SPRING—return, parking brake pawl
5	1	1	**8625325**	PIN—manual shaft
6	1	1	**8625117**	BRACKET—parking brake
7	1	1	**8625065**	ACTUATOR ASSY.—parking brake (SOA)
8	1	1	**8625431**	SPRING ASSY.—detent, incl. lever (SOA)
9	1	1	**8621767**	SEAL—oil, manual shaft
10	1	1	**8625062**	LEVER ASSY.—range selector, incl. pin (SOA)
11	1	1	**8626261**	LEVER ASSY.—manual

NOTES

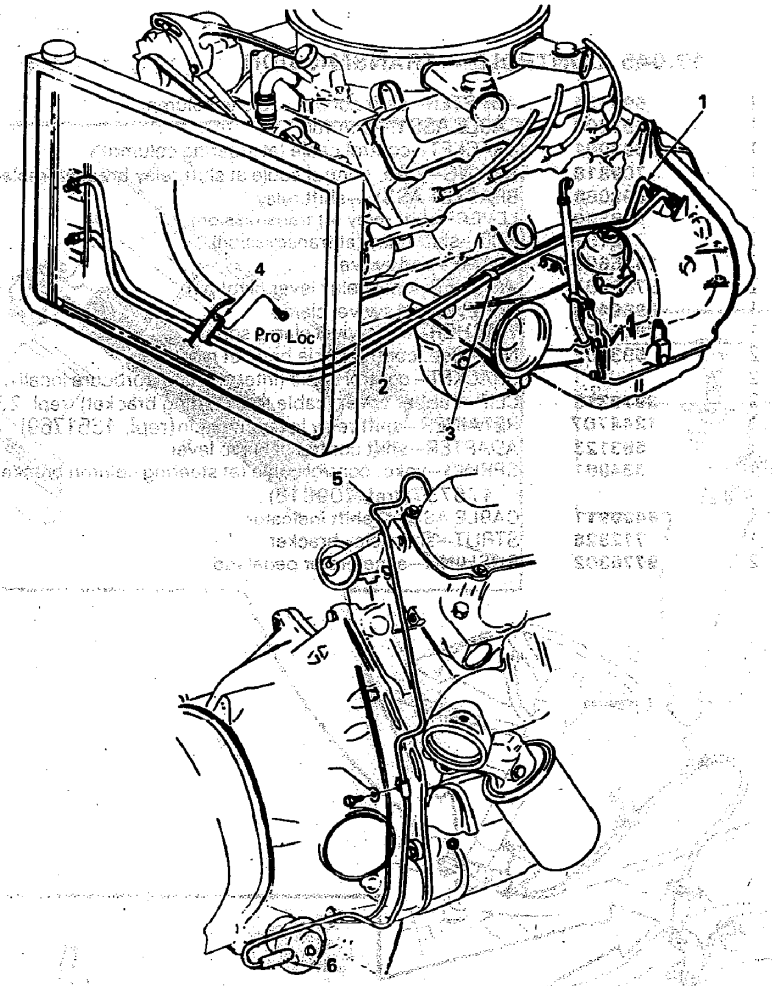


17.045 CONTROLS – TRANSMISSION

17P-4058

17.045 CONTROLS — TRANSMISSION

KEY	230	260	PART NUMBER	
1	1	1	**693124**	ADAPTER—shift control cable to column
2	1	1	**693208**	CABLE ASSY.—control
3	1	1	**693061**	BRACKET—control cable (at steering column)
4	1	1	**709818**	SPRING—yoke, control cable at shift relay bracket (replaces 476737)
5	1	1	**693068**	BRACKET ASSY.—shift relay
6	1	1	**408500**	LEVER—shift relay (at transmission)
7	1	1	**712157**	ROD—shift relay (at transmission)
8	1	1	**1385607**	CLAMP—rod swivel
9	2	2	**3788262**	WASHER—shift relay lever pivot pin
10	1	1	**3989433**	SCREW—rod swivel clamp
11	1	1	**3989434**	WASHER—rod swivel clamp screw
12	2	2	**693207**	NUT—tee, control cable bracket mounting
13	2	2	—	BRACKET—control cable (intermediate) (procure locally)
14	2	2	**3979315**	CLIP—rubber cover (cable to mounting bracket) (repl. 2399079)
15	1	1	**1244707**	RETAINER—shift relay lever pivot pin (repl. 1351769)
16	1	1	**693123**	ADAPTER—shift control cable to lever
—	1	1	**334961**	SPRING—yoke, control cable (at steering column bracket) (replaces 476737) (ref. 709818)
—	1	1	**6499811**	CABLE ASSY.—shift indicator
—	1	1	**712326**	STRUT—shift relay bracket
—	2	2	**9776302**	BUSHING—accelerator pedal rod



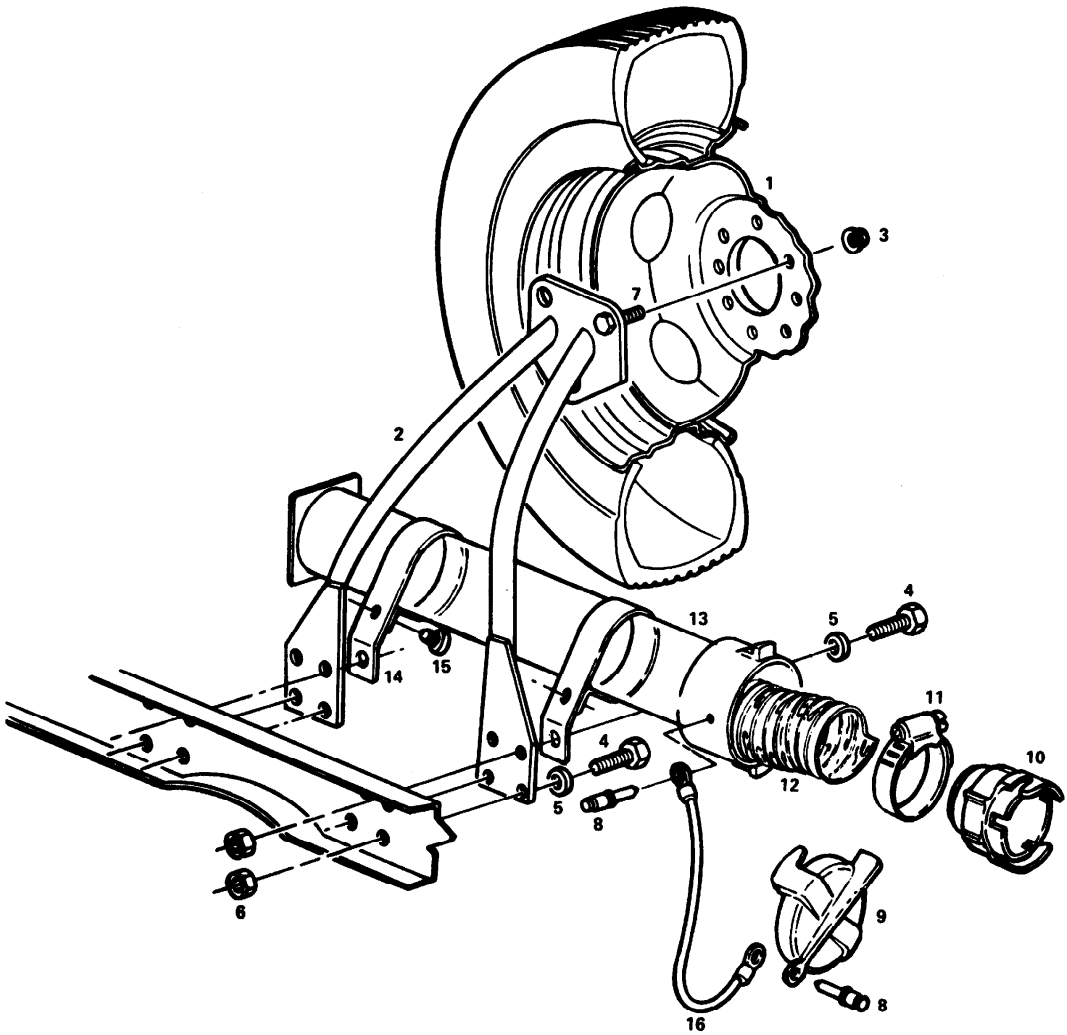
KEY	230	260	PART NUMBER	
				17.048 LINES — TRANSMISSION OIL COOLER
1	1	1	**8884946**	PIPE ASSY.—trans. to radiator cooler feed, oil cooler return (also use 1-137398 nut & 1-9431629 nut) (w/413610, 416542, 417794, 418694 engine)
1	1	1	**NPN**	PIPE ASSY.—trans. to radiator cooler feed (procure locally) (also use 1-137398 nut & 1-9431629 nut) (eff. w/interm. 1977) (w/556626, 556627, 561032 & 561033 engine)
2	1	1	**NPN**	PIPE ASSY.—trans. to oil cooler return (procure locally) (also use 1-137398 nut & 1-9431629 nut) (eff. w/interm. 1977) (w/556626, 556627, 561032 & 561033 engine)
3	1	1	**2307316**	CLIP—feed & return pipes
4	1	1	**2226261**	CLIP—feed & return pipes
—	4	4	**2224544**	LOOM—trans oil cooler pipe (5/16" I.D. 25' roll CTL)
				17.050 PIPE — TRANSMISSION VACUUM MODULATOR
5	1	1	**401247**	PIPE—modulator valve to distributor vacuum control switch (w/413610, 416542, 417794, 418694 engine)

KEY	230	260	PART NUMBER	
			17.050 PIPE — TRANSMISSION VACUUM MODULATOR (Cont.)	
5	1	1	**556484**	PIPE ASSY.—modulator valve (eff. w/interm. 1977) (w/556626, 556627, 561032 & 561033 engine)
6	1	1	**2416136**	HOSE—vacuum modulator valve to pipe
—	1	1	**9436101**	HOSE—trans. modulator valve pipe (7/32 I.D. x 300 ")
—	1	1	**413585**	CONNECTOR—trans. modulator hose
—	1	1	**444024**	REDUCER—trans. modulator hose connector
—	1	1	**406026**	TEE—modulator vacuum hose
—	1	1	**415899**	HOSE—modulator vacuum (w/413610, 416542, 417794, 418694 engine)
—	1	1	**417236**	HOSE—modulator vacuum (eff. w/interm. 1977) (w/556626, 556627, 561032 & 561033 engine)
—	1	1	**415899**	HOSE—intake manifold to vacuum modulator tee
—	1	1	**415899**	HOSE—vacuum control switch to tee hose

NOTES

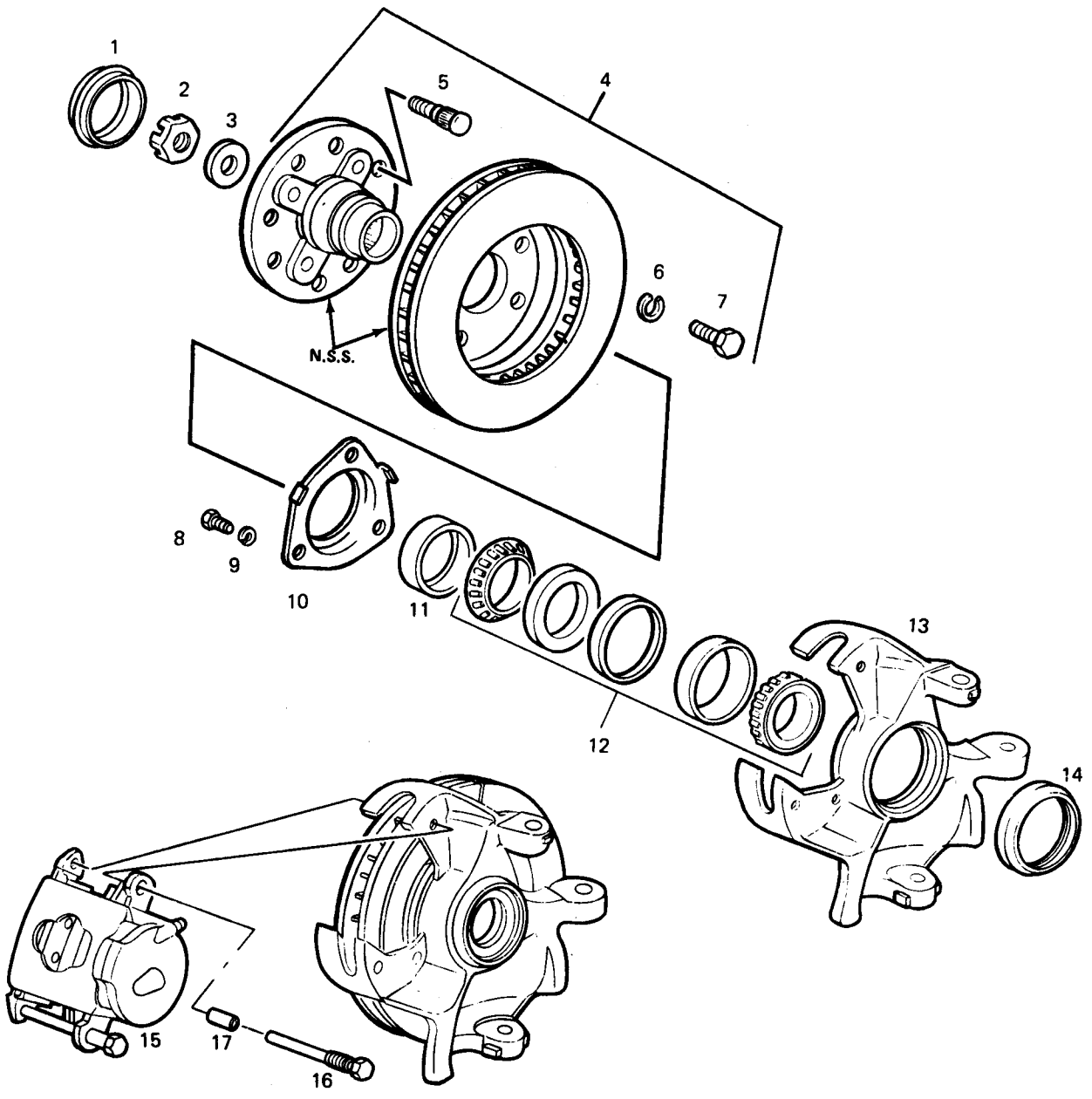
LIST OF SUB GROUPS

Name	Group No.
DISC AND HUB — FRONT BRAKE	19.006
HUB AND DRUM — REAR	19.010
WHEELS — SPARE TIRE CARRIER AND SEWER HOSE STORAGE	19.001


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19.001 WHEELS, SPARE TIRE CARRIER & SEWER HOSE STORAGE

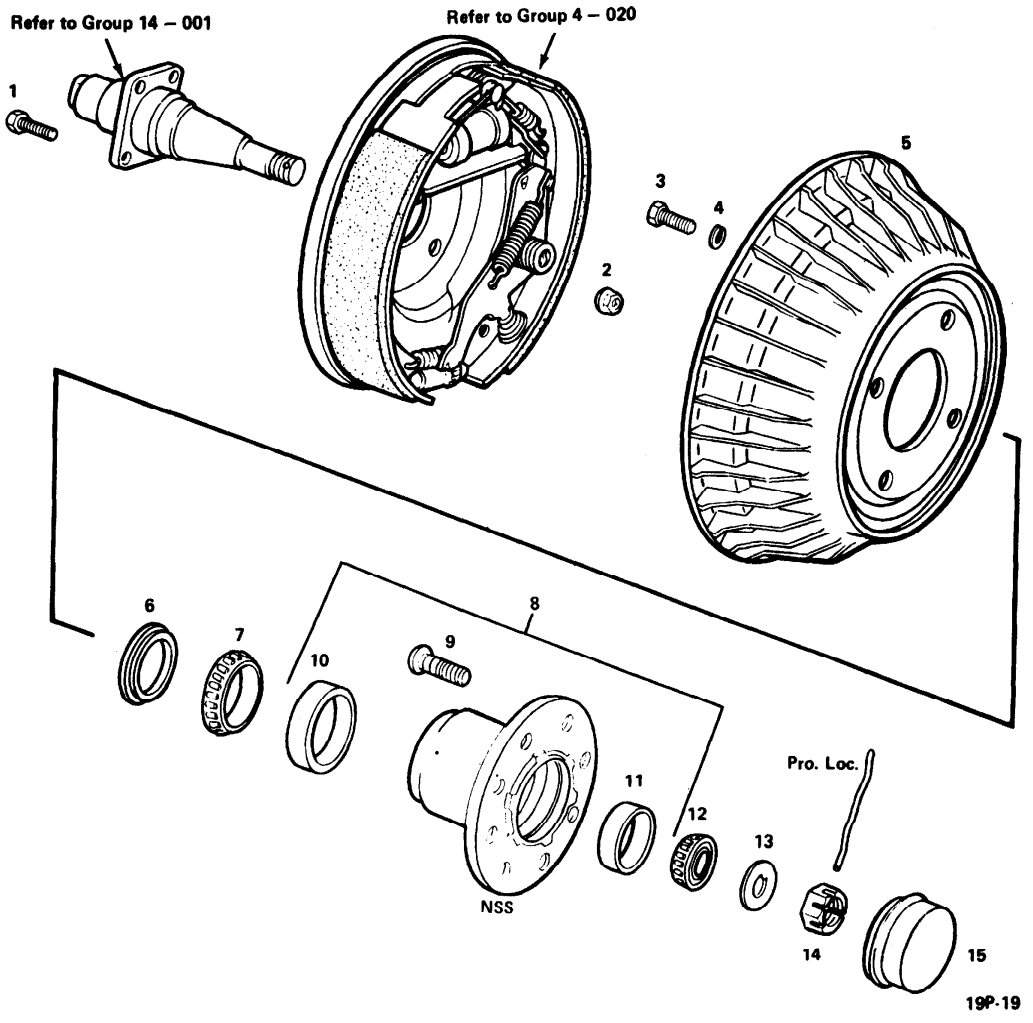
KEY	230	260	PART NUMBER	
1	7	7	**14005762**	WHEEL ASSY.—front, rear and spare (16.5 x 600 w/8 stud) (w/blue dot next to valve core on inside of wheel) (repl. 337264) (prior to 1978) **(repl. 337264)**
1	7	7	**2034918**	WHEEL ASSY.—front, rear and spare (16.5 x 600 w/8 holes .66 dia.) (1978)
2	1	1	**2234612**	CARRIER ASSY.—spare tire (incl. the next item)
3	51	51	**701902**	NUT—wheel
4	8	8	**9427321**	BOLT—mounting, carrier (3/8-16 x 1 hex) (300M steel)
5	8	8	**2436163**	WASHER—bolt, carrier mounting (3/8)
6	8	8	—	NUT—bolt, carrier mounting (3/8-16 hex)
7	3	3	**9427609**	BOLT—carrier to spare tire (9/16-18 x 1 1/2 hex) (300M Steel)
8	2	2	**2397327**	RIVET
9	1	1	**711231**	CAP—tube, storage
10	1	1	**697654**	FITTING—sewer hose
11	1	1	**2465815**	CLAMP—hose and fitting
12	1	1	**699861**	HOSE—waste disposal (flexable)
13	1	1	**699714**	TUBE ASSY.—hose storage
14	2	2	**718101**	BRACKET—tube mounting
15	2	2	**9427682**	SCREW—bracket, mounting
16	1	1	**710308**	CABLE ASSY.—cap
—	1	1	**699754**	BRACKET—support hose (prior to Serial No. 3V100366)
—	2	2	**3818229**	CLAMP ASSY.—hose (prior to 1975)
—	1	1	**697656**	FITTING ASSY.—hose end (prior to Serial No. 3V100366)
—	1	1	**699753**	SUPPORT—hose (prior to 1975)
—	1	1	**701572**	BRACKET—mounting, storage tube (prior to Serial No. 3V100366)
—	1	1	**701573**	STRAP—mounting, storage tube (prior to Serial No. 3V100366)
—	6	6	**2234617**	COVER ASSY.—wheel trim, front and rear
—	8	8	**9422277**	NUT—mounting wheel
—	1	1	**2234707**	COVER—spare wheel (stpd. I've been bitten by the GMC Motor Home Bug)
—	1	1	**NS**	DECAL—discharge tube (ref. 793023)



19.006 HUB – FRONT BRAKE (INCLUDES DISC)

19.006 HUB — FRONT BRAKE (INCLUDES DISC)

KEY	230	260	PART NUMBER	
1	2	2	**700226**	CAP—bearing seal
2	2	2	**389791**	NUT—hub
3	2	2	**389790**	WASHER—hub nut
4	2	2	**704056**	HUB ASSY.—front (incl. rotor) (incl. next three items)
5	16	16	**704921**	BOLT—hub (stud)
6	8	8	—	WASHER—lock, brake disc to hub bolt (1/2" O.D.) (procure locally)
7	8	8	—	BOLT—brake disc to hub (proc. loc.) (ref. 455025)
8	6	6	**9418967**	BOLT—bearing retainer to knuckle
9	6	6	**103321**	WASHER—lock, bolt
10	2	2	**414318**	RETAINER—bearing
11	2	2	**401024**	SEAL ASSY.—outer
12	2	2	**7455526**	BEARING PACKAGE—front wheel (New Departure Hyatt Bearings #LM104949E/LM104911/D2)
13	1	1	**700830**	KNUCKLE—steering, front brake (RH)
13	1	1	**700831**	KNUCKLE—steering, front brake (LH)
14	2	2	**401026**	SEAL ASSY.—inner
15	1	1	**NPN**	CALIPER ASSY.—disc brake (LH) (refer to group 4.015) (Front Brakes)
15	1	1	**NPN**	CALIPER ASSY.—disc brake (RH) (refer to group 4.015) (Front Brakes)
16	2	2	**NPN**	BOLT—housing retainer (refer to group 4.015) (Front Brakes)
17	2	2	**NPN**	SLEEVE—bolt retaining (refer to group 4.015) (Front Brakes)



KEY	230	260	PART NUMBER	
				19.010 HUB — REAR (INCLUDES DRUM)
1	16	16	**9420892**	BOLT—spindle and brake to control arm
2	16	16	**9422297**	NUT—spindle and brake to control arm bolt
3	16	16	**192478**	BOLT—hub to drum (procure locally)
4	16	16	**103329**	WASHER—lock, hub to drum bolt
5	4	4	**721426**	DRUM—brake
6	4	4	**3857731**	SEAL ASSY.—hub
7	4	4	**7451228**	BEARING—cone and roller (hub-inner) (New Departure Hyatt Bearings # A 150269)
8	4	4	**721425**	HUB ASSY.—wheel (incl. next 3 items)
9	32	32	**704921**	BOLT—hub (stud)
10	4	4	**457234**	CUP—hub (inner) (repl. 7451227)
11	4	4	**7450343**	CUP—front outer bearing (used w/7450344 cone) (New Departure Hyatt Bearings # 15243) (repl. 7450336)
12	4	4	**7450344**	CONE—front wheel outer bearing (used w/7450343 cup) (New Departure Hyatt bearings # 15103S) (repl. 7450336)
13	4	4	**3936464**	WASHER—wheel brg. adj. nut
14	4	4	**3953436**	NUT—adj., wheel brg.
15	4	4	**721381**	CAP—wheel brg. seal (outer)
–	4	4	**3936465**	CAP—wheel brg. (inner)
–	16	16	**2436163**	WASHER—bolt, spindle and brake to control arm

LIST OF SUB GROUPS

Name	Group No.
TOOLS	22.002

NOTES

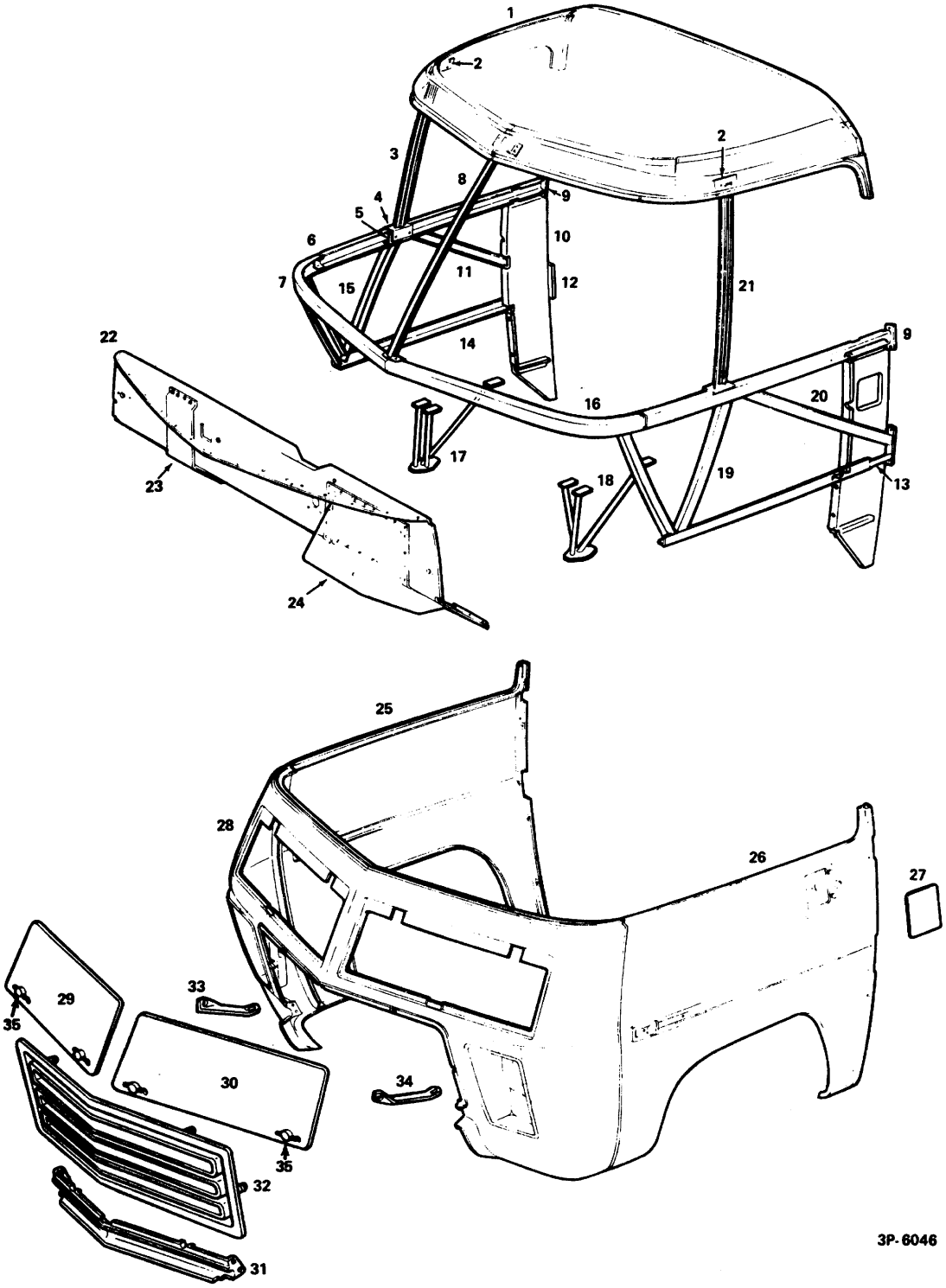
22.002 TOOLS

KEY	230	260	PART NUMBER	
–	1	1	**702482**	JACK ASSY.—hydraulic (1973)
–	1	1	**796122**	JACK ASSY.—hydraulic (eff. w/1974)
–	1	1	**3883156**	HANDLE—jack
–	1	1	—	PAD—jack (procure locally)
–	1	1	**702481**	CHAIN ASSY.—hydraulic jack
–	1	1	**703470**	BAG—tool storage (Motor Home)
–	1	1	**706744**	WRENCH—wheel
–	1	1	**724757**	BOX ASSY.—unitized tool (Transmode)
–	1	1	**710307**	STRAP ASSY.—jack to tool box retaining (Transmode)
–	4	4	**3980590**	SCREW—tool box to step riser (Transmode)
–	1	1	**2029946**	KIT ASSY.—hand tools (incl. 1-wrench (box) (1/2 x 9/16) & 1-screw driver no. 2 cross recessed)

NOTES

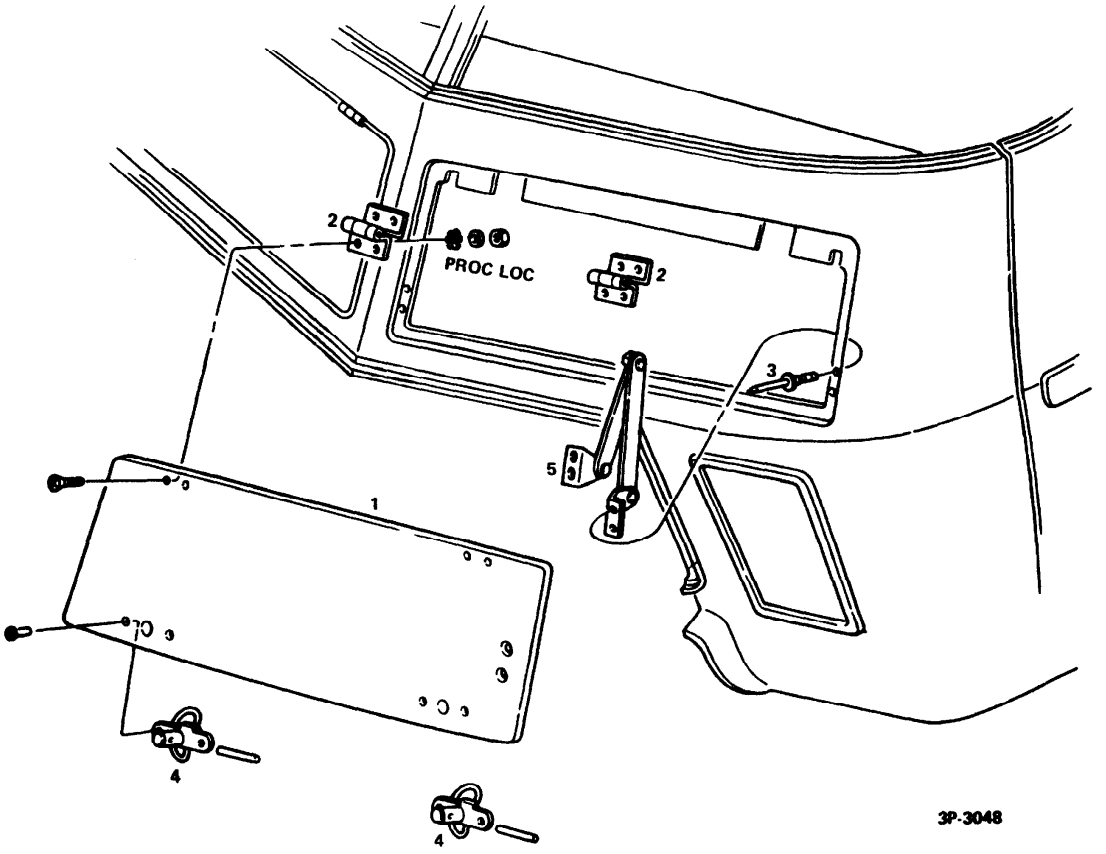
LIST OF SUB GROUPS

Name	Group No.
BODY MOUNTING	23.090
COVER — MOTOR GENERATOR COMPARTMENT	23.026
DECALS — DECOR & MODEL	23.140
DOOR — ENTRANCE	23.065
DOOR — FRONT ENGINE ACCESS	23.006
DOOR — FUEL ACCESS	23.007
DOOR — SIDE ACCESS	23.040
DOOR — WATER AND ELECTRIC	23.043
ELECTRICAL COMPARTMENT — OUTSIDE (OUTLET)	23.044
FINISH & FITTINGS	23.080
FLOOR SUPPORT AND WHEELHOUSE	23.045
FRONT BODY, COWL AND DASH	23.005
INSULATION — FLOOR	23.047
MIRROR — OUTSIDE REAR VIEW	23.107
MOULDING — BODY SIDE (FIRST DESIGN)	23.130
MOULDING — BODY SIDE (SECOND DESIGN)	23.130H
PANEL — INSTRUMENT (FIRST DESIGN)	23.050
PANEL — INSTRUMENT (SECOND DESIGN)	23.050F
PANELS — INSULATION	23.075
PANELS AND FRAMING — LH SIDE	23.026
PANELS AND FRAMING — RH SIDE	23.025
REAR CAP, PILLAR AND PANEL	23.010
ROOF — PANEL AND FRAMING	23.015
SASH — GALLEY & ENTRANCE DOOR — SLIDING (FIRST DESIGN)	23.070M
SASH — GALLEY & ENTRANCE DOOR — SLIDING (SECOND DESIGN)	23.070S
SASH — GALLEY & ENTRANCE DOOR — STATIONARY (FIRST DESIGN)	23.070
SASH — GALLEY & ENTRANCE DOOR — STATIONARY (SECOND DESIGN)	23.070H
SASH — GALLEY, SLIDING (FIRST DESIGN)	23.066
SASH — GALLEY, SLIDING (SECOND DESIGN)	23.066H
SASH — LH FRONT (FIRST DESIGN)	23.074
SASH — LH FRONT (SECOND DESIGN)	23.74H
SASH — LH REAR (FIRST DESIGN)	23.071
SASH — LH REAR (SECOND DESIGN)	23.071H
SASH — RH FRONT (FIRST DESIGN)	23.073
SASH — RH FRONT (SECOND DESIGN)	23.073H
SASH — RH REAR (FIRST DESIGN)	23.072
SASH — RH REAR (SECOND DESIGN)	23.072H
SEAT — DRIVER & SINGLE PASSENGER (BOSTROM)	23.115
SEAT — DRIVER & SINGLE PASSENGER (FLEX STEEL)	23.116
SEAT — DUAL PASSENGER	23.117
SKIRT — REAR WHEEL OPENING	23.042
STRIPES — ACCENT	23.145
SUN VISOR AND MIRROR	23.060
TANK — DRAIN HOSE AND HOLDING	23.110
WINDOW ASSEMBLY—LH FRONT, SLIDE ("A")	23.069
WINDOW ASSEMBLY — RH FRONT — SLIDE ("A")	23.068
WINDSHIELD AND REAR WINDOW	23.067
WIPER — WINDSHIELD	23.100

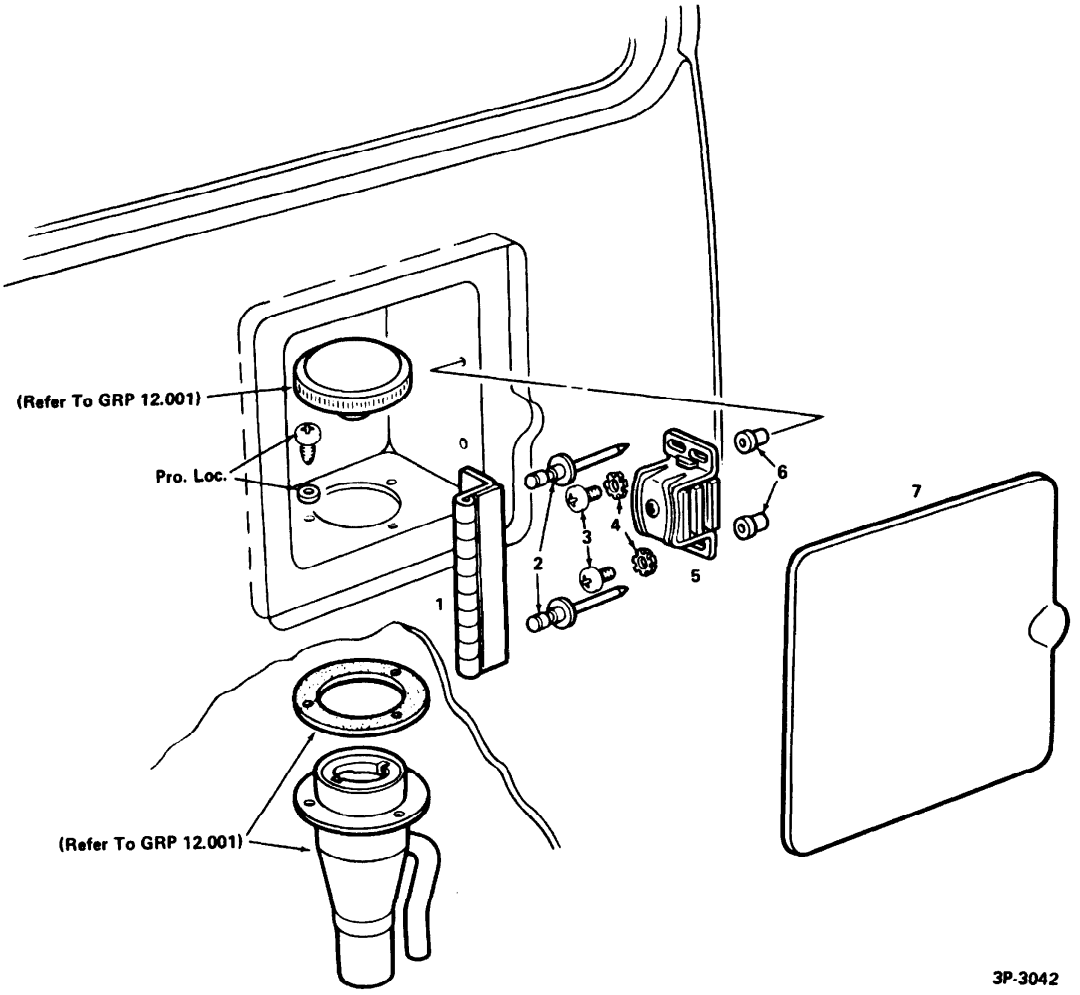


23.005 FRONT BODY, COWL AND DASH

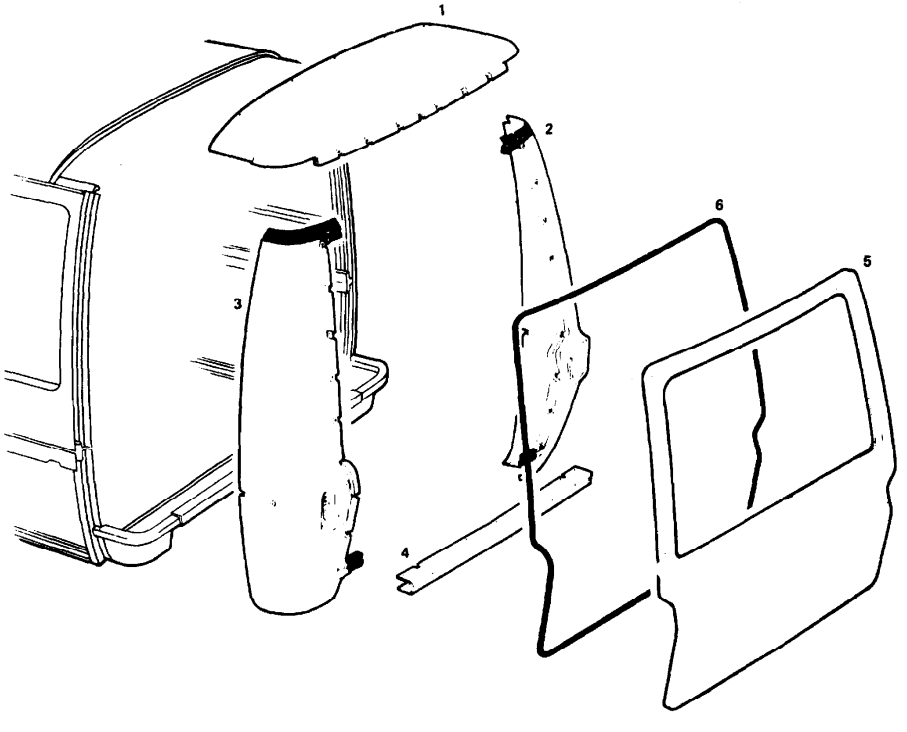
KEY	230	260	PART NUMBER	
				23.005 FRONT BODY, COWL AND DASH
1	1	1	**691631**	CAP ASSY.—roof, front (repl. 721338)
2	1	1	**701406**	PLATE—pillar (part of pillar 701446)
2	1	1	**NPN**	PLATE—pillar (part of pillar 701447)(ref. 709810) (make locally)
3	1	1	**701446**	PILLAR ASSY.—window RH (incl. plate)
4	2	2	**—**	BRACKET—pillar RH & LH (procure locally)
5	2	2	**703652**	REINFORCEMENT—side pillar to belt rail
6	2	2	**698185**	REINFORCEMENT—belt rail side
7	1	1	**698184**	REINFORCEMENT—belt rail, front RH (prior to Serial No. 6V100878)
7	1	1	**2001949**	REINFORCEMENT—belt rail, front RH (eff. w/Serial No. 6V100878)
8	1	1	**702531**	PILLAR ASSY.—windshield divider
9	2	2	**—**	PLATE—rail to side post (procure locally)
10	1	1	**707545**	SUPPORT—side, rear vertical RH (reinforcement)
10	1	1	**707546**	SUPPORT—side, rear vertical LH (reinforcement)
11	1	1	**698125**	SUPPORT—side, rear RH
12	2	2	**—**	PLATE—support, floor to side post (procure locally)
13	2	2	**701411**	EXTENSION—support, floor to plate
14	2	2	**698127**	SUPPORT—body, side to floor
15	1	1	**698116**	SUPPORT—side, front RH
16	1	1	**702378**	REINFORCEMENT—belt, rail, front LH (prior to Serial No. 6V100878)
16	1	1	**2001948**	REINFORCEMENT—belt rail, front LH (eff. w/Serial No. 6V100878)
17	1	1	**2001709**	SUPPORT ASSY.—floor to body mounting RH (prior to Serial No. 6V100878) (repl. 698131)
17	1	1	**2001709**	SUPPORT—floor to body mounting RH (eff. w/Serial No. 6V100878)
18	1	1	**2001708**	SUPPORT—floor to body mounting LH (eff. w/Serial No. 6V100878)
18	1	1	**2001708**	SUPPORT ASSY.—floor to body mounting LH (prior to Serial No. 6V100878) (repl. 698132)
19	1	1	**698136**	SUPPORT—side, front LH
20	1	1	**698126**	SUPPORT—side, rear LH
21	1	1	**701447**	PILLAR ASSY.—window LH (incl. plate)
22	1	1	**2003633**	PANEL—dash (eff. w/1977)
22	1	1	**694009**	PANEL—dash (incl. next 4 items) (prior to 1977)
23	1	1	**700819**	PLATE ASSY.—mounting elec. component (prior to 1977)
24	1	1	**694010**	EXTENSION—panel
25	1	1	**691627**	PANEL—side, front lower, RH
26	1	1	**691628**	PANEL—side, front lower, LH
27	1	1	**701441**	DOOR ASSY.—fuel filler (see group 23.007 details)
28	1	1	**697788**	PANEL—front, lower
—	AR	AR	**610603**	SHIM—front lower center panel attaching (w/697788 panel)
29	1	1	**691629**	DOOR ASSY.—engine, access, RH
30	1	1	**691630**	DOOR ASSY.—engine, access, LH
31	1	1	**697789**	PANEL—lower, grille support
32	1	1	**691620**	GRILLE ASSY.—radiator
33	1	1	**706017**	STRUT—front lower grille support panel, RH
34	1	1	**706018**	STRUT—front lower grille support panel, LH
35	8	8	**707991**	LATCH—access door
—	4	4	**2436161**	WASHER—pillar plate to lower panel bolt
—	8	8	**2436161**	WASHER—pillar bracket to reinforcement bolt
—	AR	AR	**700368**	RIVET—plate & front lower center panel belt rail
—	AR	AR	**2003467**	RIVET—front lower center panel belt rail
—	12	12	**2265051**	RIVNUT—inner roof front trim panel
—	1	1	**703037**	PLATE—recess radio receiver
—	7	7	**2248137**	RIVNUT—plate to dash panel
—	1	1	**707545**	REINFORCEMENT—front structure, RH
—	1	1	**707546**	REINFORCEMENT—front structure, LH
—	1	1	**704057**	SUPPORT—front belt reinf., RH
—	1	1	**704058**	SUPPORT—front belt reinf., LH
—	6	6	**3759924**	NUT—radiator grille (prior to 1978)
—	6	6	**9419912**	NUT—radiator grille (1978)
—	10	10	**794525**	SCREW—front lower panel to side wheel opening panel
—	—	1	**719575**	PLATE—recirc. trim, ("L" shaped) (below dash panel, LH) (prior to Serial No. 6V100057)
—	—	1	**719576**	PLATE—heater trim ("L" shaped) (below dash panel, RH)
—	1	1	**2000701**	PANEL—LH, front side inner (eff. w/Serial No. 6V100878)
—	1	1	**2000702**	PANEL—RH, front side inner (eff. w/Serial No. 6V100878)
—	2	2	**2009161**	SHIELD—water, "A" window RH (eff. w/1975)
—	2	2	**2009162**	SHIELD—water, "A" window LH (eff. w/1975)



KEY	230	260	PART NUMBER	
				23.006 DOOR — FRONT ENGINE ACCESS
1	1	1	**691629**	DOOR ASSY.—engine access, RH
1	1	1	**691630**	DOOR ASSY.—engine access, LH
2	2	2	**709490**	HINGE—engine access, RH
2	2	2	**709490**	HINGE—engine access, LH
3	8	8	**668290**	RIVET—engine access, door latch
4	4	4	**707991**	LATCH ASSY.—spring, engine access door (repl. 702144)
—	4	4	**704207**	PLATE—wear, engine access door
—	8	8	**2397326**	RIVET—engine door wear plate
5	1	1	**709361**	STRUT—engine access door, RH, incl. arms & bracket
5	1	1	**709362**	STRUT—engine access door, LH, incl. arms & bracket
—	AR	AR	—	BUMPER—engine access door (ref. only) (ref. 8860971)

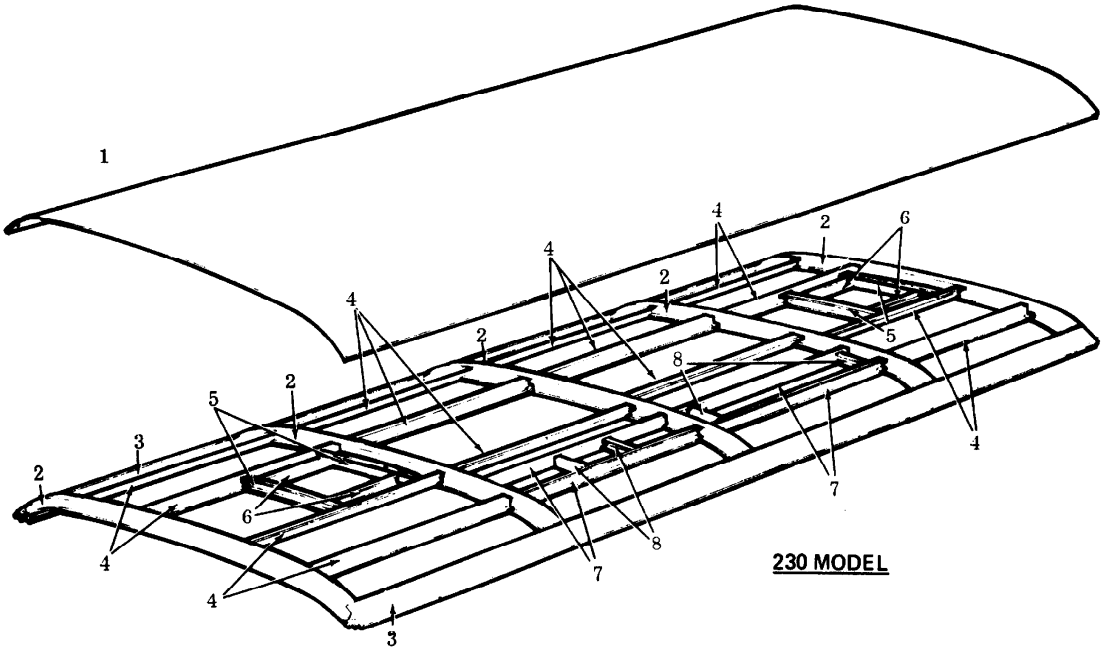


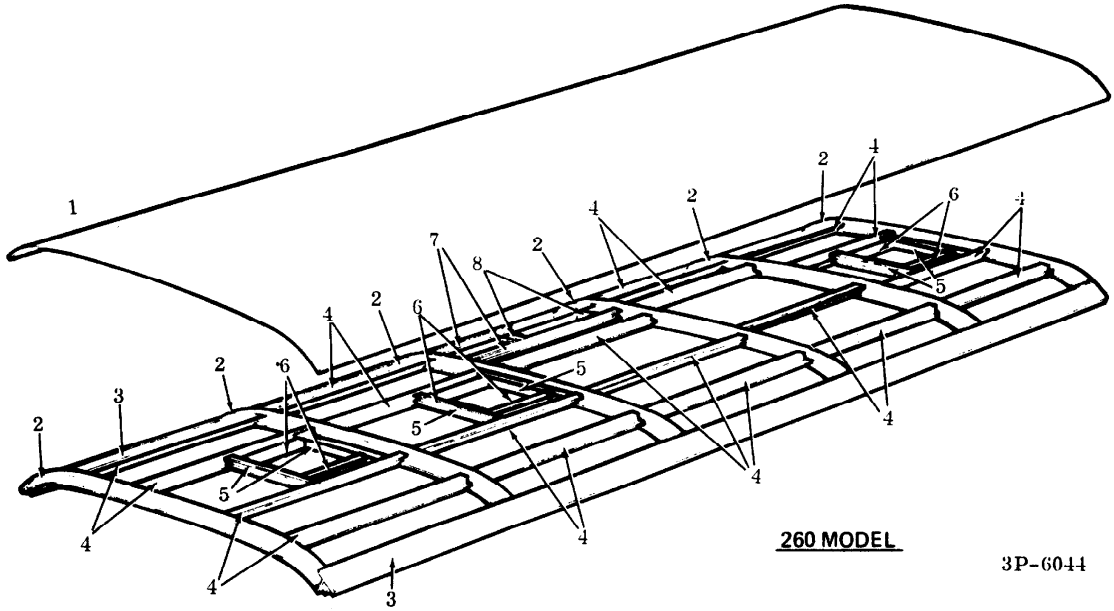
KEY	230	260	PART NUMBER	
				23.007 DOOR — FUEL ACCESS
1	1	1	**703710**	HINGE ASSY.—fuel door
2	2	2	**700368**	RIVET—fuel door to side panel
3	2	2	—	SCREW—pan cross recess (6-32-1/2) (procure locally) (ref. 159336)
4	2	2	**138473**	WASHER—tooth lock
5	1	1	**671791**	CATCH—magnetic, fuel door
6	2	2	**2245859**	RIVNUT—magnetic catch screw
7	1	1	**701441**	DOOR ASSY.—filler, fuel
—	1	1	**791690**	TAG—caution (gasoline only, warning, all pilot lights and appliances shall be turned off during refueling of motor fuel tanks)



KEY	230	260	PART NUMBER	
			23.010 REAR CAP, PILLAR AND PANEL	
1	1	1	**691621**	CAP ASSY.—roof, rear (repl. 721339)
2	1	1	**691622**	PILLAR ASSY.—corner, rear outer RH
3	1	1	**691623**	PILLAR ASSY.—corner, rear outer LH (repl. 721337)
4	1	1	**696146**	BRACE—pillar
5	1	1	**721342**	PANEL—access, rear (repl. 691618)
6	AR	AR	**8884086**	SEAL—rear door panel (3/8 O.D., wall thick 120, Black) (replaces R-30926, S-0068, 8860947) (210" CTL)
–	AR	AR	**722427**	SCREW—rear access panel to RH & LH pillar & roof cap (1/4" shank) ("hi–lo")
–	8	8	**2436161**	WASHER—nut
–	18	18	**700368**	RIVET—brace to floor
–	2	2	**2226070**	RIVNUT—license lamp mounting bracket
–	1	1	**NPN**	SHIELD—retainer, insulation LH(ref. 703737) (make locally)
–	1	1	**NPN**	SHIELD—retainer, insulation RH(ref 703738) (make locally)
–	1	1	**706068**	RING—pull, emergency exit
–	32	32	**9434044**	NUT—insert, rear end cap
–	6	6	**708648**	RIVET—rear roof cap to corner, outer RH & LH pillar
–	7	7	–	SCREW—rear access door to lower brace (procure locally) (1/4-14 x 3/4) (repl. 9416844)
	6	6	–	WASHER—rivet, roof cap to corner pillar (procure locally)
–	1	1	**NS**	DECAL—emergency exit (ref. 2005725)

NOTES

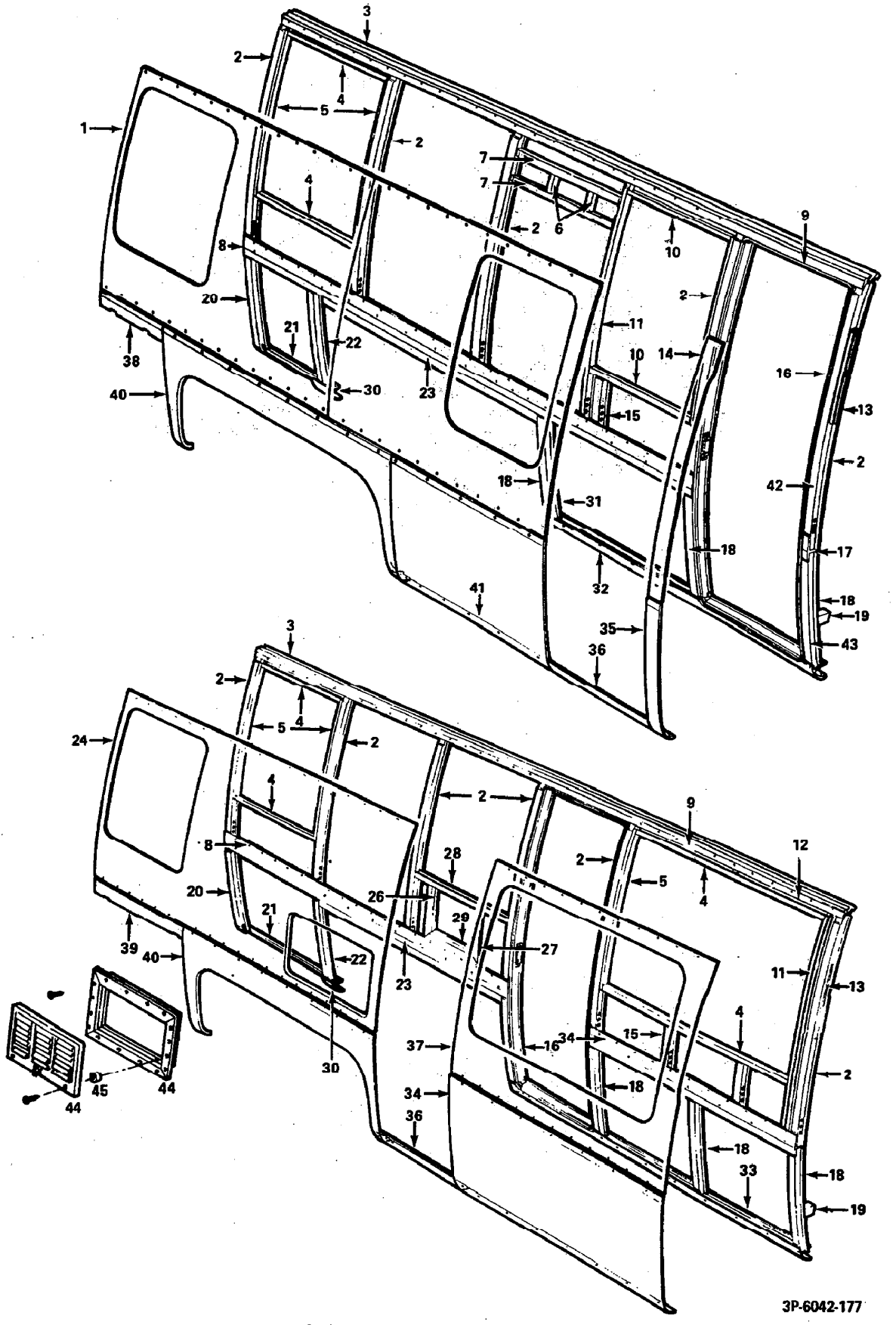




23.015 ROOF – PANEL AND FRAMING

23.015 ROOF — PANEL AND FRAMING

KEY	230	260	PART NUMBER	
1	1	—	**691605**	PANEL—roof
1	—	1	**688808**	PANEL—roof
2	AR	AR	**688801**	BOW—roof
3	1	1	**688803**	BEAM—roof, corner longitudinal (204.80" long, CTL)
3	1	1	**715343**	BEAM—roof, corner longitudinal — CTL
4	AR	AR	**698139**	REINFORCEMENT—roof, longitudinal (43.73" long, CTL) (prior to 1977)
4	AR	AR	**2016389**	REINFORCEMENT—roof longitudinal (eff. w/1977)
5	AR	AR	**688807**	REINFORCEMENT—roof hatch opening
6	AR	AR	**688804**	REINFORCEMENT—roof, air conditioning opening (14.30" long)
7	4	2	**698192**	REINFORCEMENT—roof, refrig. vent opening (43.73" long, CTL)
8	AR	AR	**688804**	REINFORCEMENT—roof, refrig. vent opening (14.30" long, CTL)
—	AR	AR	**715698**	SPACER—roof cap
—	2	2	**716420**	BOW—rear roof
—	2	2	**716421**	POST—side, upper, rear
—	3	3	**716486**	POST—side, front lower
—	1	2	**716989**	POST—side, upper, front
—	AR	AR	**708648**	RIVET—panel to side beam
—	—	AR	**NPN**	BRACKET- mounting, air box **(ref. 791003) (make locally)**
—	—	8	**NPN**	SUPPORT—grille, roof vent **(ref 2004743) (make locally)**
—	—	4	**2030156**	SUPPORT—grille, roof vent (1978)
—	—	1	**2030159**	INSERT—grille, bath liner (1978)
—	—	1	—	COVER—roof rail upper extrusion front sealing (eff. w/1976) (make locally) (ref. 2005435)
—	—	1	—	COVER—roof rail upper extrusion rear sealing (eff. w/1976) (make locally) (ref. 2005436)



RIGHT SIDE FRAMING 23' & 26'

KEY	230	260	PART NUMBER	

23.025 PANELS AND FRAMING—RH SIDE

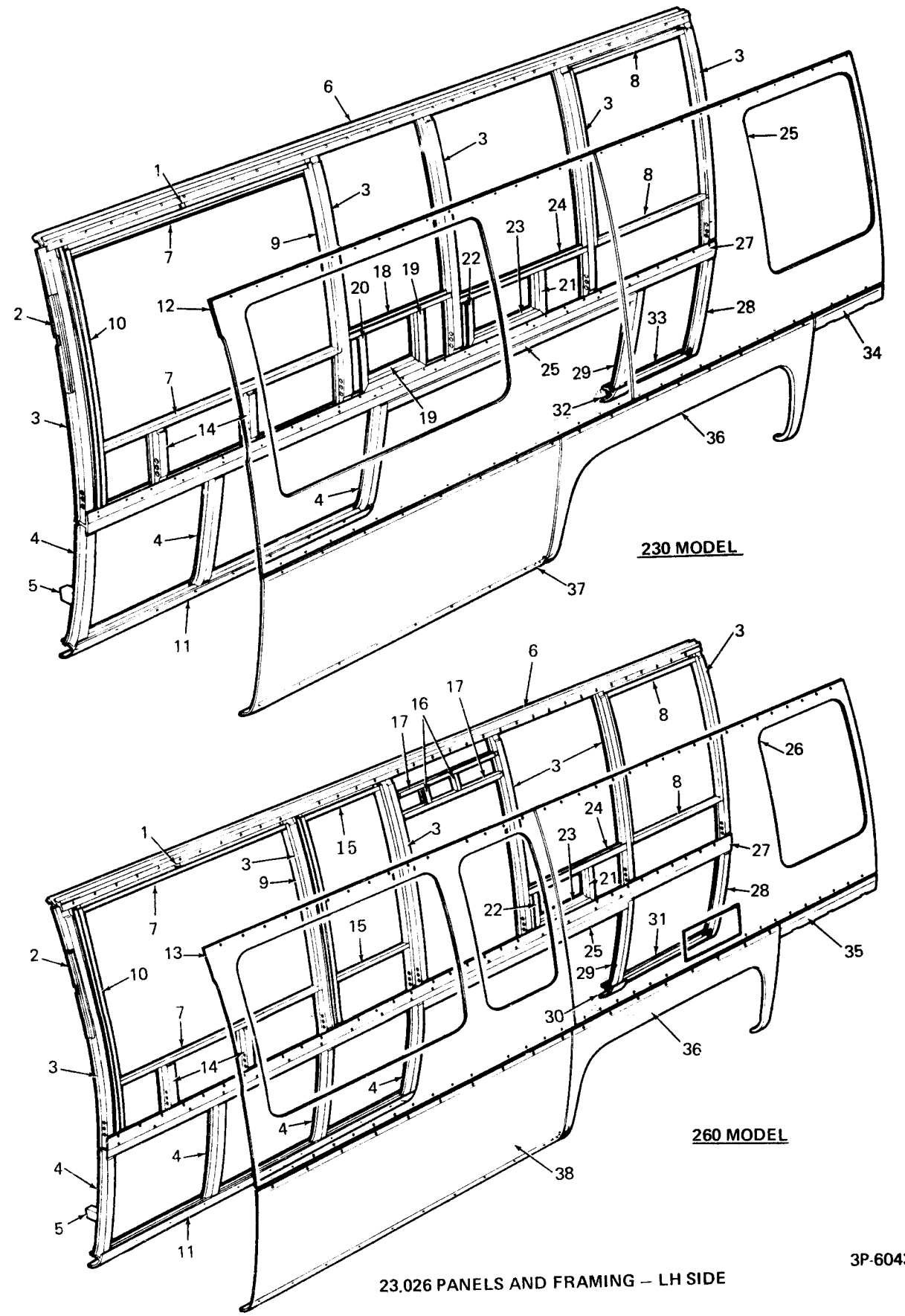
1	1	—	**694035**	PANEL—side, RH upper rear (Motorhome, w/RPO APQ, BRS)
1	1	—	**724364**	PANEL—side, RH upper rear (Transmode) (w/out RPO BRS)
2	5	7	**688832**	POST—RH side, upper
3	1	1	**688816**	BEAM—side post to roof, RH longitudinal (215.52 CTL)
4	2	4	**688823**	SUPPORT—sash frame, RH side upper & lower (59.39 CTL) (prior to Serial No. 6V100878)
4	4	4	**2006419**	SUPPORT—sash frame, rear RH side upper and lower (w/out RPO BRR) (eff. w/Serial No. 6V100878)
5	AR	AR	**688830**	SUPPORT—sash frame, RH side (w/out RPO BRR, BRS)
5	AR	—	**691611**	SUPPORT—front sash frame side (w/RPO BRR, BRS) (prior to 1977)
5	2	—	**2006420**	SUPPORT—front sash frame side (60.35" lg.) (eff. w/1977)
6	2	2	**NS**	SUPPORT—stove vent, vertical, RH side (ref. 701429)
7	2	—	**NS**	SUPPORT—stove vent, horizontal RH SIDE (ref. 702429)
8	1	1	**694001**	BEAM—belt rail, RH rear longitudinal (148.59 CTL) (prior to Serial No. 6V100878)
8	—	1	**2007957**	BEAM—belt rail, RH rear longitudinal (eff. w/Serial No. 6V100878)
8	1	—	**2007979**	BEAM—belt rail, RH rear longitudinal (eff. w/Serial No. 6V100878) (repl. 2007978)
9	1	1	**702989**	PANEL—side filler, RH door jamb to longitudinal beam
10	2	—	**701418**	SUPPORT—sash frame, RH side upper and lower front
10	2	—	**688823**	SUPPORT—sash frame (w/RPO BRR) (prior to serial no. 6V100878) (prior to 1977)
10	2	—	**2010239**	SUPPORT—rear sash frame side
10	2	—	**NPN**	SUPPORT—sash frame (w/out RPO BRR) (eff. w/Serial No. 6V100878) (ref. 2006421)
11	1	2	**691611**	SUPPORT—sash frame, RH side, front
12	—	1	**688821**	SUPPORT—sash frame, RH side upper front
13	1	1	**696157**	REINFORCEMENT—RH upper post to front side sash (16.71 lg.)
14	1	—	**694036**	PANEL—side, RH upper front (prior to Serial No. 3V102100)
14	1	—	**694036**	PANEL—side, RH upper front (eff. w/1975) (Transmode)
14	1	—	**—**	PANEL—side, RH upper front (eff. w/Serial No. 3V102100) (ref. 716218)
15	2	2	**688825**	POST—RH side upper intermediate
16	1	1	**691698**	JAMB ASSY.—RH entrance door (prior to Serial No. 3V102100)
16	1	1	**716206**	JAMB ASSY.—RH entrance door (ref. only)
16	1	1	**791392**	JAMB ASSY.—RH entrance door (eff. w/serial no. 3V102100) (repl. 716206)

NOTE: The above [3] Jamb Assemblies include the next [7] items as indicated.

—	1	1	**790180**	FRAME—door, lower (w/791392 jamb)
—	1	1	**790180**	FRAME—door, lower (w/691698 and 716206 jambs) (repl. 688817)
—	1	1	**688841**	FRAME—door, upper
—	1	1	**691632**	FILLER—door frame corner, upper rear
—	1	1	**688842**	FILLER—door frame corner, lower rear
—	1	1	**691633**	FILLER—door frame corner, upper front
—	1	1	**688843**	FILLER—door frame corner, lower front
17	1	—	**688811**	BEAM—belt rail, RH front longitudinal (prior to Serial No. 6V100878) (repl. 698130)
17	1	—	**2007979**	BEAM—belt rail, RH front longitudinal (eff. w/Serial No. 6V100878) (repl. 2007955)
18	6	8	**688831**	POST—RH side, lower
19	1	1	**698122**	EXTENSION—support, step to lower riser, RH front
20	1	1	**696155**	POST—RH side, lower, rear (prior to Serial No. 6V100878)
20	1	1	**2007954**	POST—RH side, lower rear (eff. w/Serial No. 6V100878)
21	1	1	**696179**	EXTENSION—post, RH side, lower, rear (prior to 1975)
21	—	1	**791376**	EXTENSION—rear, lower, RH side post (motor home) (eff. w/1975)
21	—	1	**792420**	EXTENSION—rear, lower side post (Transmode) (eff. w/1975)
22	1	1	**703974**	POST—RH side lower rear (at rear wheelhouse)
23	1	1	**691610**	SUPPORT—wheelhouse, RH longitudinal (76.18 CTL)
24	—	1	**724359**	PANEL—side, RH upper, rear (Transmode)
24	—	1	**689610**	PANEL—side, RH upper, rear (motor home, also used w/RPO APR) (prior to 1975)
24	—	1	**689610**	PANEL—side, RH upper, rear (motor home) (eff. w/1975) (prior to 1978) (repl. 793022)
24	—	1	**2028934**	PANEL—side, RH upper rear (Motorhome) std. (w/refrigerator louvers) (1978)
24	—	1	**2028935**	PANEL—side, RH upper rear (Motorhome) (w/RPO U97) (w/refrigerator louvers) (1978)
25	—	1	**719501**	POST ASSY.—RH side, lower (incl. next item)
25	—	1	**688834**	POST—RH side, lower

KEY	230	260	PART NUMBER	
				23.025 PANELS AND FRAMING — RH SIDE (Cont.)
26	1	1	**NS**	SUPPORT—refrigerator vent, RH side, rear (ref. 701973)
27	—	1	**NS**	SUPPORT—refrigerator vent, RH side, front (ref. 701423)
28	AR	AR	**701421**	SUPPORT—refrigerator vent, RH side, upper (CTL)
29	1	1	**NS**	SUPPORT—refrigerator vent, RH side, lower (ref. 701424)
30	1	1	**698183**	BEAM—floor to lower side post, RH front (prior to 1975)
30	1	1	**791369**	BEAM—floor to lower side post rear RH (eff. w/1975)
31	1	—	**694037**	PANEL—side, intermediate, RH upper (Motorhome) (also RPO APQ)
31	1	—	**724365**	PANEL—side, RH upper intermediate (Transmode) (w/out RPO BRR, BRS)
31	1	—	**2008198**	PANEL—side, RH upper intermediate (Transmode) (w/RPO BRR)
31	1	—	**2008200**	PANEL—side, RH upper intermediate (Transmode) (w/RPO BRS)
32	1	—	**694003**	BEAM—floor to lower side post, RH front (Motorhome)
32	1	—	**792442**	BEAM—floor to lower side post, front, RH (Transmode)
33	—	1	**688828**	BEAM—floor to lower side post, RH front (prior to 1975)
33	—	1	**791356**	BEAM—floor to lower side post front RH (eff. w/1975)
34	—	1	**688814**	BEAM—belt rail, RH front longitudinal (prior to Serial No. 6V100878)
34	—	1	**2007979**	BEAM—belt rail, RH front longitudinal (eff. w/Serial No. 6V100878) **(repl. 2007956)**
34	—	1	**691613**	PANEL—side, RH lower front (prior to Serial No. 3V102100)
34	—	1	—	PANEL—side, RH lower front (eff. w/Serial No. 3V102100) (ref. 716221)
34	—	1	**691613**	PANEL—side, RH lower front (eff. w/1975)
35	1	—	**691635**	PANEL—side, RH lower front
36	1	1	**691612**	PANEL—rocker, RH door
37	—	1	**689611**	PANEL—side, RH
37	—	1	**792407**	PANEL—side, RH upper front (Transmode)
38	1	—	**696148**	PANEL—side, RH lower rear
39	—	1	**696147**	PANEL—side, RH lower rear
40	1	1	**691615**	PANEL—side, RH outer wheel opening
41	1	—	**691641**	PANEL—side, intermediate RH lower
42	2	2	**716989**	POST—front, side upper
43	2	2	**716486**	POST—front, side lower
44	—	1	**792854**	DOOR ASSY.—vent, exterior side, refrigerator (SOA) (incl. door frame) (14 1/8 x 19 15/16) (eff. w/1975) (prior to 1978) (for refrigerator vent louvers eff. w/1978 see item 24 panel gr. 23.025)
45	—	1	**794650**	SPACER—vent door, refrigerator (used w/792854 vent door) (prior to 1978)
—	AR	AR	**700368**	RIVET—RH side panel & upper side panel to roof corner longitudinal beam
—	2	2	**702672**	GUSSET—RH wheelhouse beam to upper side post
—	1	1	**708463**	PAD—non-slip
—	1	1	—	POST ASSY.—lower side, door (prior to 1975) (ref. 716224)
—	8	8	**700368**	RIVET—reinforcement to post
—	1	1	—	POST ASSY.—upper side, door (prior to 1975) (ref. 716225)
—	1	1	**792417**	POST ASSY.—side lower, LPG tank (eff. w/1975 and prior to Serial No. 6V100878)
—	—	1	**704076**	POST—side lower, front, LPG tank (eff. w/Serial No. 6V100878) (prior to 1978)
—	—	1	**2032757**	POST—side lower, front, LPG tank (1978)
—	—	1	**711328**	SUPPORT—dinette table RH (prior to 1975)
—	—	1	**791987**	SUPPORT ASSY.—dinette table RH (eff. w/1975)
—	—	4	**2226070**	RIVNUT—support (used w/791987)
—	—	1	**791969**	BRACKET—davo/bunk
—	—	1	**2006225**	COVER—tank, LPG (eff. w/Serial No. 6V100878)
—	—	37	**2006657**	SCREW ASSY.—LPG tank cover to floor (eff. w/Serial No. 6V100878)
—	—	1	**792011**	COVER ASSY.—tank, LPG (aluminum) (SOA) (eff. w/1975 and prior to Serial No. 6V100878)
—	—	2	**797686**	SUPPORT—cover, to RR inside panel (use w/792011) (eff. w/1975 and prior to Serial No. 6V100878)
—	1	—	**2008181**	COVER ASSY.—LPG tank (w/RPO BRR/BRS)
—	7	7	**793289**	RIVET—post to bracket

NOTES



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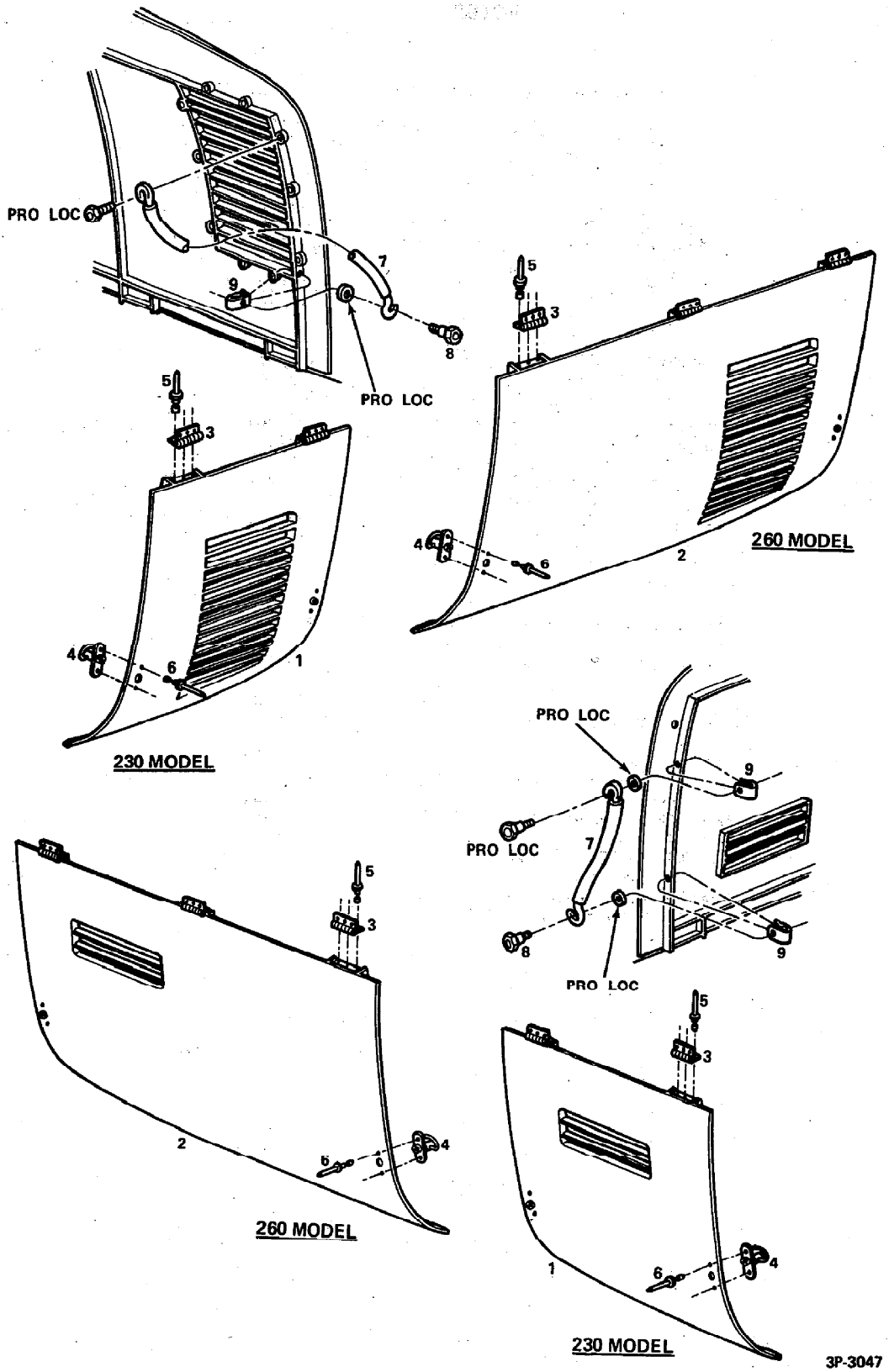
23.026 PANELS AND FRAMING – LH SIDE

KEY	230	260	PART NUMBER	
				23.026 PANELS AND FRAMING — LH SIDE
1	1	1	**688821**	SUPPORT—sash frame, LH side upper front
2	1	1	**696157**	REINFORCEMENT—LH upper post to front side sash (repl. 703573)
3	5	7	**688832**	POST—LH side, upper
4	6	8	**688831**	POST—LH side, lower
5	1	1	**698122**	EXTENSION—support, step to lower riser, LH front
6	1	1	**691608**	BEAM—side post to roof, LH corner lgtdnl. (215.52 lg.)
7	2	4	**688823**	SUPPORT—sash frame, LH side upper and lower front (59.39 lg.) (prior to Serial No. 6V100878)
7	2	4	**NPN**	SUPPORT—sash frame, LH side upper and lower front (60.35" lg.) (eff. w/Serial No. 6V100878) **(ref. 2006420) (make locally)**
8	—	4	**NPN**	SUPPORT—sash frame, LH side upper and lower rear (37.56" lg.) (w/ZE06582, ZE06584) **(ref. 2006419) (make locally)**
8	2	2	**688823**	SUPPORT—sash frame, LH side upper and lower rear (59.39" CTL) (exc./ZE06582, ZE06582)
9	AR	AR	**688830**	SUPPORT—sash frame, LH side
10	1	1	**691611**	SUPPORT—sash frame, LH side front
11	AR	AR	**688827**	BEAM—floor to lower side post, LH front (97.23") (prior to 1975)
11	—	1	**791355**	BEAM—floor to lower side post, front, LH (eff. w/1975)
11	1	—	**792425**	BEAM—floor to lower side post, front, LH (Transmode) (eff. w/1975)
12	1	—	**694038**	PANEL—side, LH upper front (motor home/RPO APQ, BRR, BRS)
12	1	—	**724363**	PANEL—side, LH upper front (Transmode) (w/out RPO BRR, BRS) (prior to interm 1977)
13	1	1	**724362**	PANEL—side, LH upper front (Transmode) (eff. w/interm 1977)
13	—	1	**694034**	PANEL—side, LH upper front (Motorhome) (also w/RPO APR) (exc./ ZE06582, ZE06584)
13	—	1	**2006227**	PANEL—side, LH upper front (w/ZE06582, ZE06584)
14	2	2	**688825**	POST—LH side upper intermediate
15	—	2	**688823**	SUPPORT—sash frame, LH side intermediate (CTL) (repl. 688824)
16	—	2	**NS**	SUPPORT—stove vent, vertical, LH side (ref. 701429)
17	—	2	**701421**	SUPPORT—stove vent, horizontal, LH SIDE (39.06 CTL)
18	1	—	**701421**	SUPPORT—refrigerator vent, LH side upper (39.06 CTL)
19	1	—	**NS**	SUPPORT—refrigerator vent, LH side lower (ref. 701424)
19	1	—	**NS**	SUPPORT—refrigerator vent, LH side rear (ref. 701973)
20	1	—	**NS**	SUPPORT—refrigerator vent, LH side front (ref. 701423)
21	1	1	**701422**	SUPPORT—water & electric access door, LH rear
22	1	1	**701420**	SUPPORT—water & electric access door, LH front
23	1	1	**701419**	SUPPORT—water & electric access door, LH lower
24	1	1	**701421**	SUPPORT—water & electric access door, LH lower (39.06 CTL)
25	1	1	**691610**	SUPPORT—wheelhouse, LH longitudinal (76.18 CTL)
25	1	—	**694039**	PANEL—side, LH upper rear (Motorhome/RPO BRS)
25	1	—	**724364**	PANEL—side, LH upper rear (Transmode) (w/out RPO BRR, BRS)
25	1	—	**2008199**	PANEL—side, LH upper rear (w/RPO BRR)
26	—	1	**724361**	PANEL—side, LH upper rear (Transmode)
26	—	1	**792262**	PANEL—side, LH upper rear (w/RPO APR/Transmode)
26	—	1	**694033**	PANEL—side, LH upper rear (Motorhome) (exc./ ZE06582, ZE06584)
26	—	1	**2008302**	PANEL—side, LH upper rear (w/ZE06582, ZE06584)
27	—	1	**2007979**	BEAM—belt rail, LH side longitudinal (eff. w/Serial No. 6V100878)
27	1	—	**2007979**	BEAM—belt rail, LH side longitudinal (eff. w/Serial No. 6V100878) **(repl. 20079**
27	1	1	**688811**	BEAM—belt rail, LH side longitudinal (215.04 CTL) (prior to Serial No. 6V100878)
28	1	1	**704076**	POST—LH side lower rear
29	1	1	**703974**	POST—LH side lower rear (at rear wheelhouse)
30	—	1	**702679**	BEAM—floor to lower side post, LH rear (6.00") (prior to 1975)
30	—	2	**791369**	BEAM—floor to lower side post, rear, LH (eff. w/1975)
31	—	1	**702660**	EXTENSION—post, LH side lower rear (prior to 1975)
31	—	1	**791352**	EXTENSION—rear lower side post LH (eff. w/1975) (Motorhome)
32	1	—	**702661**	EXTENSION—post, LH side lower rear
32	1	—	**792421**	EXTENSION—rear, lower side post, LH (Transmode) (eff. w/1975)
33	2	—	**698183**	BEAM—floor to lower side post, LH rear
34	1	—	**696148**	PANEL—side, LH lower rear
35	—	1	**696147**	PANEL—side, LH lower rear
36	1	1	**691615**	PANEL—side, LH outer wheel opening
37	1	—	**691636**	PANEL—side, LH lower front
38	—	1	**691614**	PANEL—side, LH lower front
—	AR	AR	**700368**	RIVET—LH side panel
—	2	2	**702672**	GUSSET—LH wheelhouse beam to upper side post
—	—	1	**701421**	SUPPORT—side panel, LH (39.06 CTL) (repl. 701425)

23.026 PANELS AND FRAMING — LH SIDE (Cont.)

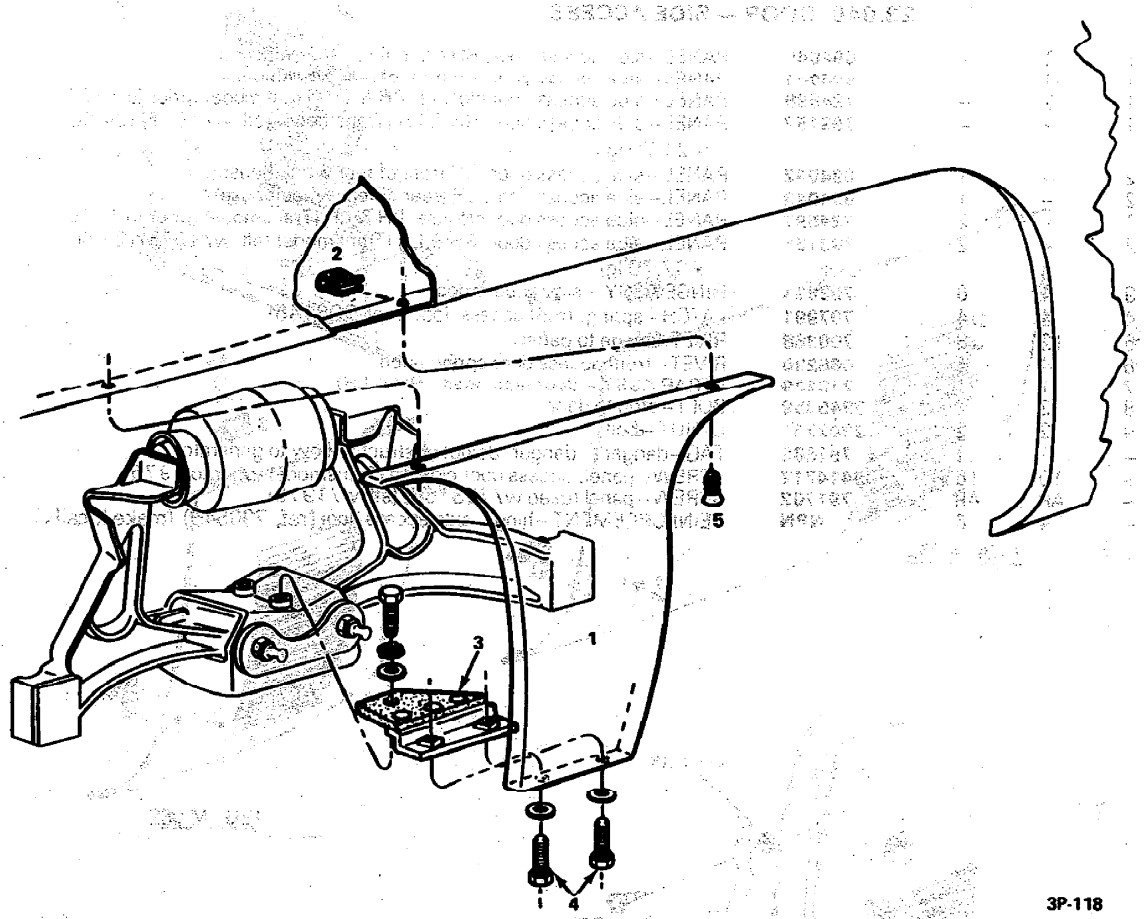
KEY	230	260	PART NUMBER	
—	—	2	**701421**	SUPPORT—horizontal, stove vent (39.06" CTL) (Transmode) (repl. 701425)
—	—	1	**792004**	EXTENSION—LH, floor to lower side front, motor generator (w/RPO KNC)
—	—	1	**792005**	EXTENSION—LH, floor to lower side rear, motor generator (w/RPO KNC)
—	—	1	**791352**	EXTENSION—LH, floor to lower side, (exc./ RPO KNC) (eff. w/1975)
—	—	1	**792416**	POST ASSY.—front, side lower motor generator (incl. next [3] items) (prior to Serial No. 6V100878)
—	—	1	**703974**	POST—side lower motor generator, front
—	—	1	**792041**	ANGLE—post
—	—	5	—	RIVET—angle to post (ref. 9436024)
—	—	1	**703974**	POST—side lower motor generator, rear (eff. w/Serial No. 6V100878)
—	—	36	**2006657**	SCREW ASSY.—motor generator compt. cover to body and floor (eff. w/Serial No. 6V100878)
—	—	1	**2465308**	PLATE—tapping, motor generator cover assembly (w/2006226 cover)
—	—	1	**792418**	POST ASSY.—side lower motor generator, rear (incl. next [3] items) (prior to Serial No. 6V100878)
—	—	1	**797686**	SUPPORT—cover to inside RR panel (use w/792012) (eff. w/1975) (prior to Serial No. 6V100878)
—	—	1	**2001029**	VENT—motor generator compt. (eff. w/1975)
—	—	1	**2000239**	PANEL—battery closure upper panel (w/RPO KNC)
—	—	1	**792012**	COVER ASSY.—motor generator compt. (aluminum) (SOA) (eff. w/1975) (w/ZEO 6581) (prior to serial no. 6V100878)
—	—	1	**2006226**	COVER ASSY.—motor generator compt. (w/ZEO 6581, & ZEO 6582) (eff. w/serial no. 6V100878) (prior to 1978)
—	—	1	**2011648**	COVER ASSY.—motor generator compt. (w/ZEO 6582) (eff. w/interm 1976) (prior to 1978)
—	—	1	**2026201**	COVER ASSY.—motor generator compt. (w/ZEO 6581) (1978)
—	1	—	**2008180**	COVER ASSY.—motor generator (w/RPO BRR/BRS) (transmode w/bath)
—	—	1	**2009152**	COVER ASSY.—motor generator compt. (w/RPO KNC) (prior to 1978)
—	—	1	**2026213**	COVER ASSY.—motor generator compt. (w/RPO KNC) (eff. w/1978)
—	—	1	**2261791**	GROMMET—battery cable thru side panel (w/2008174 panel)
—	—	1	**2008174**	PANEL—battery side closure (w/RPO KNC, KNE) (prior to 1978)
—	—	1	**2025739**	PANEL—battery side closure (w/RPO KNC, KNE) (1978)
—	—	1	**NPN**	BRACKET—battery box (w/RPO KNC, KNE) (prior to 1978) **2008178 (make locally)**
—	—	1	**2025800**	BRACKET—battery box (w/RPO KNC) (1978)
—	—	1	**NPN**	PLATE—battery box cover support (w/RPO KNC, KNE) **(ref. 2008177) (make locally)**
—	—	1	**2008182**	PANEL—access, battery (w/RPO KNC, KNE)

NOTES



23.040 DOOR – SIDE ACCESS

KEY	230	260	PART NUMBER	
			23.040 DOOR — SIDE ACCESS	
1	1	—	**694040**	PANEL—side access door, RH (rear of rear wheelhouse)
1	1	—	**694041**	PANEL—side access door, LH (rear of rear wheelhouse)
1	2	—	**724598**	PANEL—side access door closure, RH & LH (Transmode) (prior to 1975)
1	2	—	**793157**	PANEL—side access door, RH & LH (Transmode) (eff. w/1975) (24.50" x 21.70 lg.)
2	—	1	**694042**	PANEL—side access door, RH (rear of rear wheelhouse)
2	—	1	**694043**	PANEL—side access door, LH (rear of rear wheelhouse)
2	—	2	**724597**	PANEL—side access door closure, RH & LH (Transmode) (prior to 1975)
2	—	2	**793156**	PANEL—side access door, RH & LH (Transmode) (eff. w/1975) (24.50" x 37.70 lg)
3	4	6	**702821**	HINGE ASSY.—side access door
4	4	4	**707991**	LATCH—spring, front access door (repl. 702145)
5	12	18	**700368**	RIVET—hinge to panel
6	4	4	**668290**	RIVET—front access door spring latch
7	1	1	**713229**	STRAP ASSY.—door hold open, (RH & LH)
8	2	2	**3945359**	BOLT—stop to door
9	2	2	**2292732**	U-NUT—bolt
—	1	1	**791685**	TAG—danger ("danger, do not obstruct airflow to generator")
—	10	16	**9414712**	SCREW—panel, access door closure (Transmode) (prior to 1975)
—	AR	AR	**791702**	SCREW—panel (used w/793157) (eff. w/1975)
—	4	6	**NPN**	REINFORCEMENT—hinge, side access door (ref. 790545) (make locally)

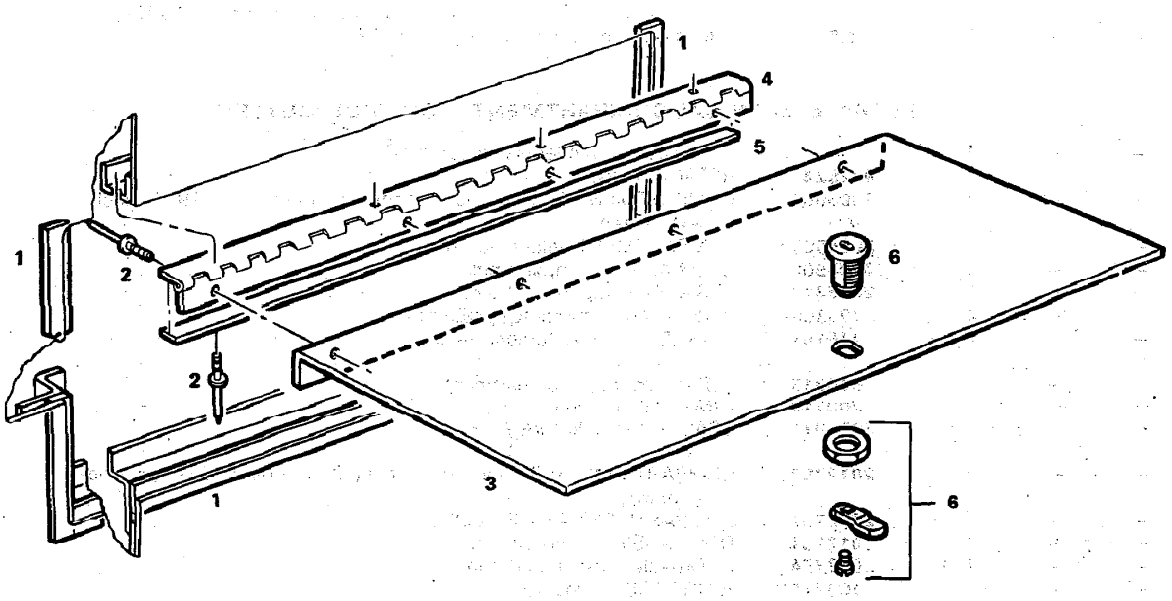


3P-118

KEY	230	260	PART NUMBER	

23.042 SKIRT — REAR WHEEL OPENING

1	2	2	**793495**	SKIRT ASSY.—rear wheel opening (RPO T58)
2	4	4	**325822**	U-NUT—skirt to side panel (repl. 3433156)
3	2	2	**793494**	BRACKET—skirt mounting, bottom
4	2	2	**9427321**	BOLT—bracket to suspension (3/8-16 x 1 300M) (repl. 9418822)
5	4	4	**9417311**	SCREW—skirt to side panel

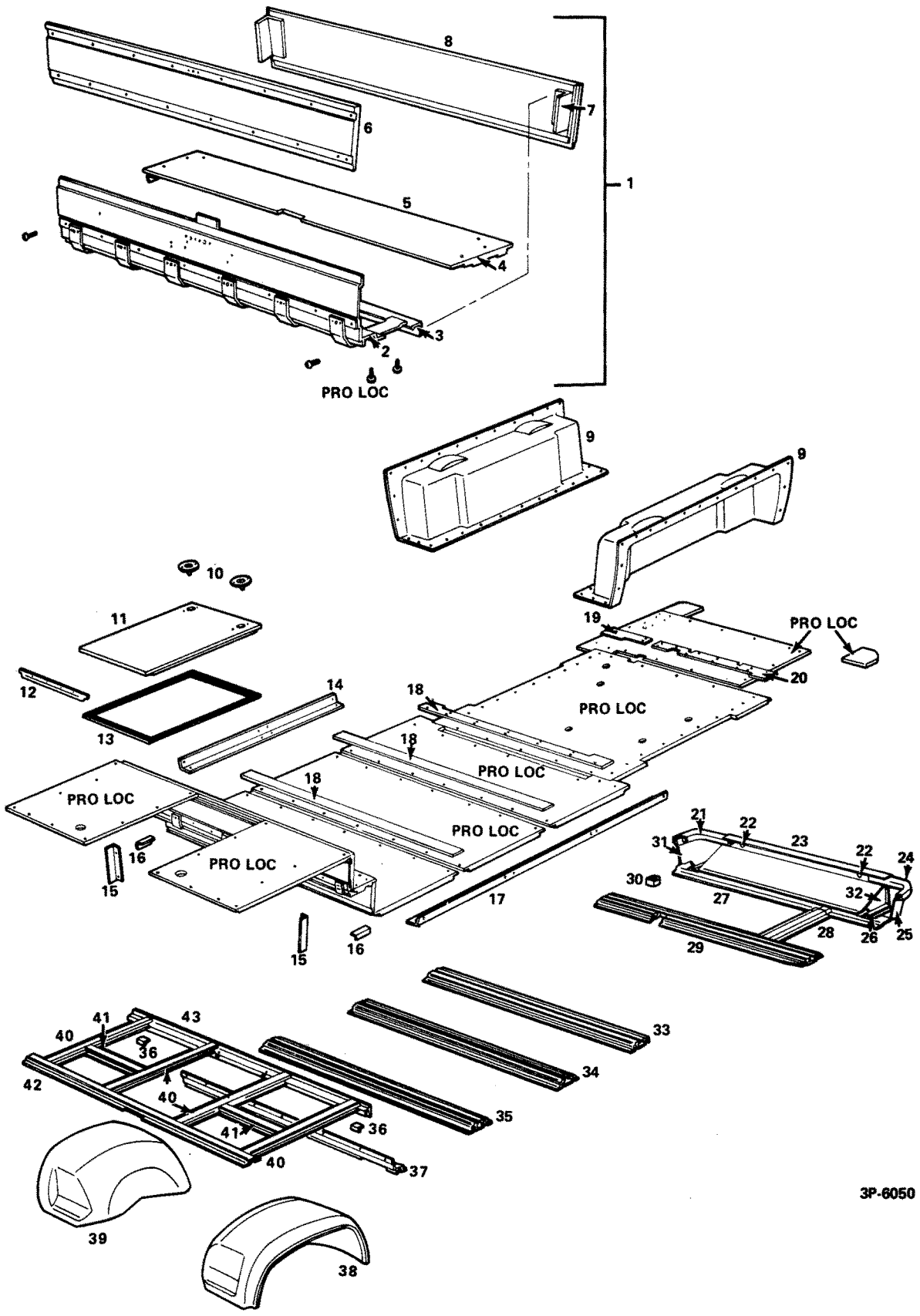


3P-3040

KEY	230	260	PART NUMBER	
			23.043 DOOR — WATER AND ELECTRIC	
1	1	1	**702309**	SEAL—door, lower (prior to 1975)
1	2	2	**702309**	SEAL—door, side (prior to 1975) (repl. 702310)
1	1	1	**792269**	SEAL—door (eff. w/1975) (prior to 1978)
1	1	1	**2028974**	SEAL—door (1978)
2	8	8	**700368**	RIVNUT—striker
3	1	1	**702305**	DOOR—access, water and electric (over left wheelhouse)
4	1	1	**702306**	HINGE ASSY.—door
5	1	1	**702303**	SEAL—door, upper (prior to Serial No. 6V100878)
5	1	1	**702309**	SEAL—door, upper (eff. w/Serial No. 6V100878)
6	1	1	**701241**	LOCK ASSY.—cam (prior to 1975)
6	1	1	**709156**	LOCK UNIT—door, (1975) (see group 23.065)
6	1	1	**798326**	LOCK UNIT—door (eff. w/1976) (see group 23.065) (ref. only)
—	—	1	—	LOCK UNIT—(set assy.) door (eff. w/Serial No. 6V100878) (w/RPO U97) (see group 23.065) (ref. 2008266)
—	1	1	**702348**	STRIKER—lock (w/701241)
—	—	3	**2002635**	CYLINDER ASSY.—water & elect. access door lock (see group 23.044 for lock assy.) (NOTE: Use Qty. of (2) w/ lock set 2028776, 2030075, 2030076) (SOA) (eff. w/1976)
—	—	1	**791175**	BOX ASSY.—power cord storage, (w/4KW ONAN) (eff. w/1975)
—	—	1	**795117**	BOX ASSY.—power cord storage, (w/6KW ONAN) (eff. w/1975) (prior to Serial No. 6V100878)
—	—	1	**2008303**	BOX ASSY.—power cord storage (w/ZE06582, ZE06584) (exc./ RPO KNE)
—	—	1	**2008305**	BOX ASSY.—power cord storage (w/ZE06582, ZE06584) (exc./ RPO KNE)
—	—	1	**2007952**	BOX ASSY.—power cord storage (STD) (w/out ZE06582, ZE06584) (eff. w/Serial No. 6V100878)
—	—	1	**2007953**	BOX ASSY.—power cord storage (w/RPO KNC) (w/ZE06582, ZE06584) (eff w/serial no. 6V100878)

KEY	230	260	PART NUMBER	
				23.043 DOOR — WATER AND ELECTRIC (Cont.)
—	—	1	**2000059**	TAG—AC electric connection (this connection for 120/240 volt AC, 3 pole, 4 wire, 60 cycle supply, 40 amp. service) (repl. 791692)
—	—	1	**NS**	GROMMET—power cord box (w/791175)
				23.044 ELECTRICAL COMPARTMENT — OUTSIDE (OUTLET)
—	—	1	—	LOCK UNIT—cylinder (see group 23.065)
—	—	1	**9728247**	RETAINER—lock
—	—	1	**2005009**	COMPARTMENT ASSY.—electrical outlet (prior to interm 1976) (incl. next (5) items)
—	—	1	**2005000**	COMPARTMENT—electrical outlet
—	—	1	**2004900**	DOOR ASSY.—compartment
—	—	1	**2005014**	STRIKER—compartment door
—	—	4	**700368**	RIVET—door & striker to compartment
—	—	4	**446161**	WASHER—rivet to compartment
—	—	1	**2004915**	DOOR—electrical compartment
—	—	1	**703710**	HINGE ASSY.—door
—	—	1	**2005011**	SEAL—receptacle panel
—	—	1	**2012752**	COMPARTMENT ASSY.—electric outlet (eff. w/interm 1976) (incl. next (6) items)
—	—	1	**2012757**	COMPARTMENT—electric outlet
—	—	1	**2012755**	DOOR ASSY.—compartment
—	—	1	**2012754**	DOOR—electric compartment
—	—	1	**703710**	HINGE ASSY.—door
—	—	1	**2005014**	STRIKER—compartment door
—	—	4	**700368**	RIVET—door & striker to compartment
—	—	1	**2030079**	SET ASSY.—electric outside (110V) receptacle (1978) (w/RPO U97, & ZE06581) (ref. only) details not available at time of publication
—	—	1	**2030077**	LOCK SET—secondary (1978) (w/RPO ENN) (w/out RPO ENA)
—	—	1	**2030078**	LOCK SET—secondary (1978) (w/RPO ENA) (w/out ENN)
—	—	1	**2030116**	LOCK SET—secondary (1978) (w/RPO ENA & ENN)
—	—	1	**2028776**	LOCK SET—secondary (1978) (w/out RPO ENN or U97)
—	—	1	**2030075**	LOCK SET—secondary (1978) (w/RPO ENN) (w/out RPO U97)
—	—	1	**2030076**	LOCK SET—secondary (1978) (w/out RPO ENA or U97)
			NOTE:	**The above (6) lock set assy. are listed for ref. only use the following (5) details)**
—	—	1	—	CYLINDER ASSY.—side entrance door lock (see group 23.065)
—	—	1	—	CYLINDER ASSY.—instrument panel glove box lock (see group 23.05OF)
—	—	3	—	CYLINDER ASSY.—water & elect access door lock (see group 23.043) (Note: Use Qty. of (2) w/lock set 2028776, 2030075 & 2030076)
—	—	3	—	CYLINDER ASSY.—cabinet lock (see group 28.120) (Note: Use Qty. of (2) w/ lock set 2030075 & 2030078) (Use Qty. (1) w/ lock set 2030076 & 2030077)
—	—	2	**NPN**	KEY—cylinder lock (procure locally) (ref. 7025287)
—	—	1	**2030224**	PLATE—lock (w/RPO U97) (1978)
—	—	1	**2030223**	CATCH—lock striker (w/RPO U97) (1978)
—	—	1	—	RECEPTACLE ASSY.—outside electric (see group 7.090)
—	—	1	—	CLIP—receptacle wiring harness (see group 7.090)
—	—	1	**2004967**	SPACER—receptacle to outlet compartment
—	—	2	—	SCREW—spacer to compartment and receptacle (ref. 9425533)
—	—	1	**2004614**	COVER ASSY.—receptacle, weatherproof (w/ZE06581)
—	—	1	**2014007**	COVER ASSY.—receptacle, weatherproof (w/ZE06584)
—	—	1	**2002635**	CYLINDER ASSY.—lock, door (SOA) (1975-1976)
—	—	1	**2010292**	CYLINDER ASSY.—lock, door (also use 3-2010410) (repl. 2010505) (eff. w/1976)

NOTES



23.045 FLOOR SUPPORT AND WHEELHOUSE

KEY	230	260	PART NUMBER	
			23.045 FLOOR SUPPORT AND WHEELHOUSE	
1	1	1	**688802**	RISER ASSY.—driver's floor (prior to 1975)
1	1	1	**792481**	RISER ASSY.—driver's floor (eff. w/1975 and prior to Serial No. 6V100878)
1	1	1	**2006418**	RISER ASSY.—driver's floor (eff. w/Serial No. 6V100878)
			NOTE. The above [3] Riser Assemblies include the next [7] items.	
2	1	1	**698188**	SUPPORT—step to upper riser
3	1	1	—	SUPPORT—step to lower riser (ref. 698121) (make locally)
4	2	2	**707835**	ANGLE—reinforcement
5	1	1	**NPN**	STEP—floorboard (procure locally)
6	1	1	**NPN**	RISER—upper floorboard (procure locally)
7	2	2	**701439**	SHIELD—splash, lower riser
8	1	1	**NPN**	RISER—lower floorboard (procure locally)
9	2	2	**691634**	PANEL—rear wheelhouse inner (prior to Serial No. 4V101022)
9	2	2	**721321**	PANEL—rear wheelhouse inner (eff. w/Serial No. 4V101022) (prior to Serial No. 6V100878)
9	2	2	**2027321**	PANEL—rear wheelhouse inner (eff. w/Serial No. 6V100878) (prior to 1978) (repl. 2006222)
9	2	2	**2027321**	PANEL—rear wheelhouse inner (1978)
10	2	2	**717332**	LATCH ASSY.—engine cover (repl. 703069)
11	1	1	**712942**	FLOOR ASSY.—engine cover (incl. items 10-11)
11	1	1	—	INSULATION—floor, engine cover (procure locally) (ref. 2000261)
11	1	1	**794439**	COVER—floor, engine
11	8	8	—	SCREW—cover to floor (repl. 9425632) (ref. 9425622)
11	4	4	**9418338**	SCREW—latch to floor
11	4	4	**9411281**	NUT—screw
11	AR	AR	**716228**	SEAL—cover (16.16" length)
12	1	1	**712123**	RETAINER—engine cover
13	AR	AR	**8884096**	SECTION—elastometric, extruded (210" lg., CTL)
14	1	—	**698199**	BRACE—floor to RH body side post, at riser (prior to 1975)
14	—	1	**698197**	BRACE—floor to RH body side post, at riser (prior to 1975)
14	1	—	—	BRACE—floor to RH body side post, at riser (Transmode) (ref. 793151)
14	—	1	—	BRACE—floor to RH body side post, at riser Std. (eff. w/1975) (ref. 792010)
15	2	2	**701439**	SHIELD—splash
16	2	2	**707835**	ANGLE—reinforcement
17	1	—	**698200**	BRACE—floor to LH body side post, at riser (prior to 1975)
17	—	1	**698198**	BRACE—floor to LH body side post, at riser (prior to 1975)
17	1	—	—	BRACE—floor to LH body side post, at riser (Transmode) (repl. 793152)
17	—	1	—	BRACE—floor to LH body side post, at riser (eff. w/1975) (repl. 792009)
18	1	—	**714460**	COVER—floor support, center (prior to Serial No. 4V101024) (Motorhome) (RH/I H)
18	AR	—	**721349**	COVER—floor support, intermediate (eff. w/Serial No. 4V101024) (CTL)
18	1	—	**714463**	COVER—floor support, intermediate (prior to Serial No. 4V101024) (motor home)
18	2	—	**721367**	COVER—floor support, rear, intermediate (eff. w/Serial No. 4V101024)
18	—	1	**721349**	COVER—floor support, front, intermediate (eff. w/Serial No. 4V101024)
18	—	1	**721348**	COVER—floor support, intermediate (eff. w/Serial No. 4V101024)
18	—	1	**721347**	COVER—floor support, rear, intermediate (eff. w/Serial No. 4V101024)
18	1	—	**721346**	COVER—floor support, rear (eff. w/Serial No. 4V101024)
19	—	1	**721343**	COVER—floor support, rear, RH (eff. w/Serial No. 4V101024)
20	—	1	**721344**	COVER—floor support, rear, LH (eff. w/Serial No. 4V101024)
21	2	2	**691646**	CHANNEL—extension, rear (incl. support, RH)
22	2	2	**701354**	SPACER—body mount
23	1	1	**691643**	COVER—rear floor (prior to 1975)
23	1	1	**791378**	COVER—rear floor (Transmode) (repl. 792406) (exc./ RPO BRR, BRS)
23	1	—	**2009108**	COVER—rear floor (Transmode) (w/RPO BRR, BRS)
23	—	1	**791378**	COVER—rear floor (eff. w/1975)
24	1	1	**698170**	CHANNEL—extension, rear (incl. support, LH)
25	1	1	**696172**	SUPPORT—floor, (LH)
26	2	2	**698109**	SUPPORT—floor, rear side, rear (34.34" lg. CTL)
27	1	1	**698110**	SUPPORT—rear floor, rear (prior to 1975)
27	1	1	**791377**	SUPPORT—rear floor, rear (eff. w/1975 and prior to Serial No. 6V100878)

23.045 FLOOR SUPPORT AND WHEELHOUSE (Cont.)

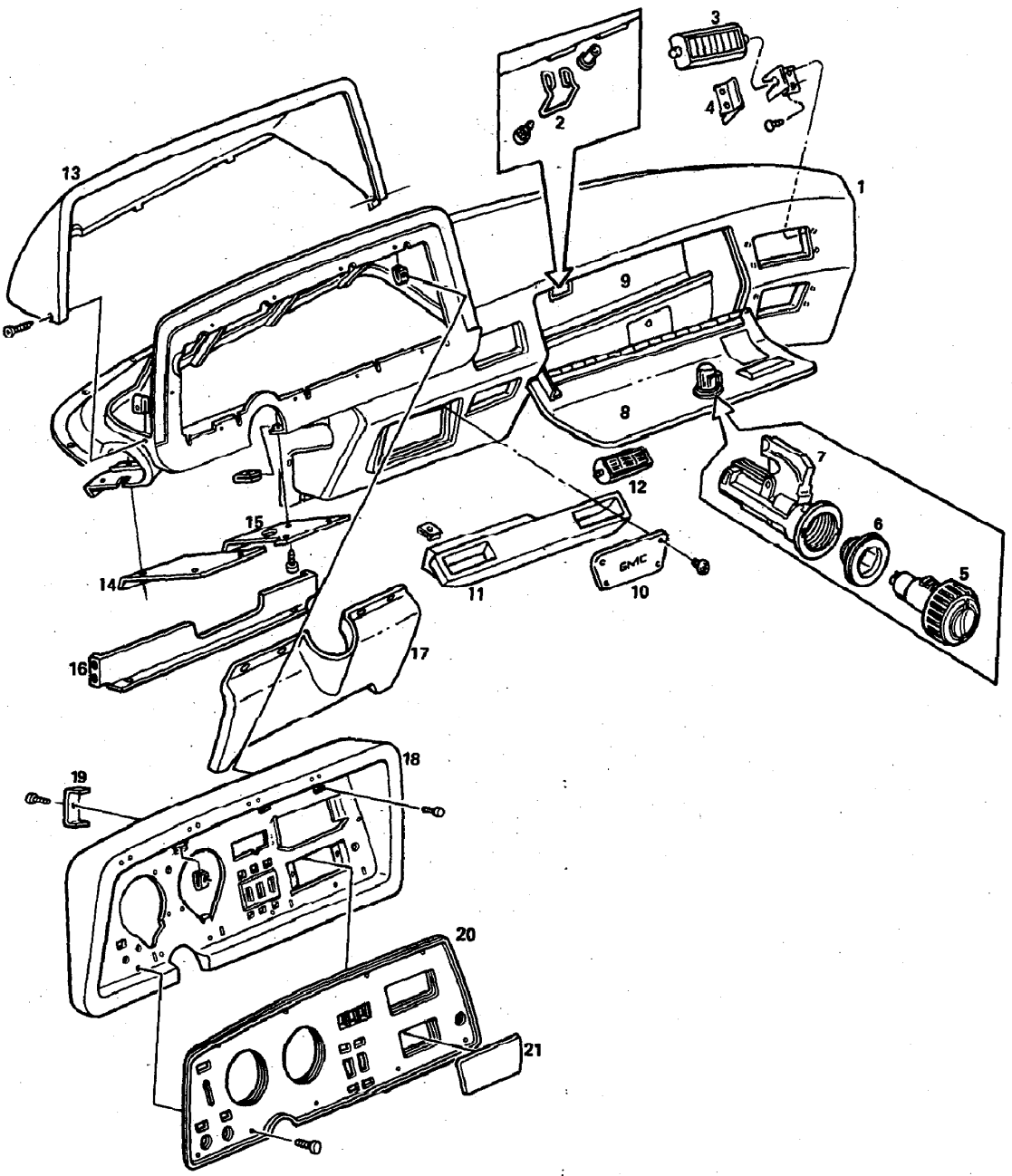
KEY	230	260	PART NUMBER	
27	—	1	—	CROSSMEMBER—rear floor, full (procure locally) (eff. w/Serial No. 6V100878) (ref. 791354)
28	1	1	**698109**	SUPPORT—floor, longitudinal, LH side rear (prior to 1975) (34.34" lg.)
28	—	1	**791375**	SUPPORT—rear floor, longitudinal LH side rear (eff. w/1975) (30.74" lg.) (prior to Serial No. 6V100878)
28	—	1	**2010165**	MEMBER—motor generator, longitudinal (eff. w/Serial No. 6V100878)
29	1	—	**698107**	SUPPORT—floor, rear front (prior to 1975)
29	—	1	**698102**	SUPPORT—floor, rear front (prior to 1975)
29	—	1	**791353**	SUPPORT—floor, rear front (eff. w/1975 and prior to Serial No. 6V100878)
29	1	1	**2005847**	CROSSMEMBER—floor, rear wheelhouse (eff. w/Serial No. 6V100878)
30	—	2	**698173**	REINFORCEMENT—floor, wheelhouse support (prior to Serial No. 4V101024)
30	—	1	**721351**	REINFORCEMENT—floor, wheelhouse support (eff. w/Serial No. 4V101024)
30	—	2	**791365**	REINFORCEMENT—floor, wheelhouse support (eff. w/1975 and prior to Serial No. 6V100878)
31	1	1	**696160**	SUPPORT—floor, RH side
32	1	1	**696172**	SUPPORT—floor, LH side
33	1	1	**698107**	SUPPORT—floor, rear intermediate front (prior to 1975)
33	1	1	**791372**	SUPPORT—floor, rear intermediate front (eff. w/1975 and prior to Serial No. 6V100878)
33	AR	AR	**2005846**	CROSSMEMBER—floor, front wheelhouse (eff. w/Serial No. 6V100878)
34	1	2	**694031**	SUPPORT—floor, intermediate (prior to 1975)
34	—	AR	**792408**	SUPPORT—floor, intermediate (w/out RPO APN) (eff. w/1975 and prior to Serial No. 6V100878)
34	—	3	**2005845**	SUPPORT ASSY.—seat belt (eff. w/Serial No. 6V100878)
35	4	6	—	SUPPORT—floor, front intermediate (eff. w/1975) (procure locally) (ref. 791354)
36	1	1	**701431**	EXTENSION—front floor support (1973)
36	1	1	**703235**	EXTENSION—front floor support (eff. w/1974)
37	1	1	**694030**	SUPPORT—floor, front (prior to 1975)
37	1	1	**791359**	SUPPORT—floor, front (eff. w/1975)
38	1	1	**696199**	PANEL—wheelhouse, LH front
39	1	1	**696198**	PANEL—wheelhouse, RH front
40	4	4	**698109**	SUPPORT—driver's floor, longitudinal (1973)
40	4	4	**712126**	SUPPORT—driver's floor, longitudinal (eff. w/1974)
41	2	2	**698109**	SUPPORT—driver's floor, cross front (1973)
41	2	2	**712129**	SUPPORT—driver's floor, cross front (eff. w/1974)
42	1	1	**698101**	SUPPORT—driver's floor, front (prior to Serial No. 6V100878)
42	1	1	**2009160**	SUPPORT—driver's floor, front (eff. w/Serial No. 6V100878)
43	1	1	**698189**	SUPPORT—driver's floor riser (1973)
43	1	1	**712130**	SUPPORT—driver's floor riser (eff. w/1974)
—	1	1	**701433**	CAP—end, rear floor support to cover (RH)
—	1	1	**701432**	CAP—end, rear floor support to cover (LH)
—	2	2	**792846**	CAP—end, front LH (eff. w/1975)
—	2	2	**792848**	CAP—end, front RH (eff. w/1975)
—	1	2	**792847**	CAP—end, LH rear (eff. w/1975)
—	1	2	**792845**	CAP—end, RH rear (eff. w/1975)
—	—	2	**792426**	CROSSMEMBER—front floor (eff. w/1975) (Motorhome) (prior to Serial No. 6V100878)
—	AR	AR	—	CROSSMEMBER—front floor (procure locally) (eff. w/Serial No. 6V100878) (ref. 791354)
—	—	1	**791374**	CROSSMEMBER—rear (55.60" lg.) (eff. w/1975) (motor home) (prior to Serial No. 6V100878)
—	—	1	**791357**	CROSSMEMBER—rear floor (eff. w/Serial No. 6V100878) (repl. 2010177) (CTL)
—	—	1	**791357**	CROSSMEMBER—rear floor rear (w/out RPO KNC) (eff. w/Serial No. 6V100878) (repl. 2010177) (CTL)
—	—	1	**791371**	CROSSMEMBER—rear (21.82" lg.) (eff. w/1975 and prior to Serial No. 6V100878)
—	3	3	**791357**	CROSSMEMBER—wheelhouse (eff. w/1975 and prior to Serial No. 6V100878)
—	3	3	**2005844**	CROSSMEMBER—wheelhouse (eff. w/Serial No. 6V100878)
—	2	2	**2006113**	MEMBER ASSY.—wheelhouse floor, RH & LH longitudinal (eff. w/Serial No. 6V100878)

KEY	230	260	PART NUMBER	
				23.045 FLOOR SUPPORT AND WHEELHOUSE (Cont.)
–	1	1	**791351**	MEMBER ASSY.—wheelhouse floor, LH longitudinal (eff. w/1975 and prior to Serial No. 6V100878)
–	1	1	**791389**	MEMBER ASSY.—wheelhouse floor, RH (eff. w/1975 and prior to Serial No. 6V100878)
–	2	2	**791373**	REINFORCEMENT—wheelhouse floor, RH (eff. w/1975 and prior to Serial No. 6V100878)
–	–	1	**792434**	SUPPORT—storage compartment floor (eff. w/1975) (Motorhome)
–	–	3	**792033**	SUPPORT—wheelhouse floor, RH front (eff. w/1975 and prior to Serial No. 6V100878)
–	–	1	**791358**	SUPPORT—wheelhouse floor, rear (eff. w/1975 and prior to Serial No. 6V100878)
–	9	9	**798681**	BOLT—riser to support (special - 5/16-24 x 1-3/4) (1974) (repl. 2067939)
–	1	1	**707028**	MAT—driver's floor extension (1974)
–	4	4	**3730562**	FASTENER—mat to dash panel (1974)
–	1	1	**708908**	STRIP—mat to panel at floor filler (1974)
–	1	1	**708916**	RETAINER—mat to panel, LH (1974)
–	1	1	**708909**	RETAINER—mat to panel, RH (1974)
–	2	2	**712125**	GUSSET—front floor support, lower post (1974)
–	1	1	**721352**	INSULATION—driver's floor (cut outs)
–	1	1	**721505**	INSULATION—driver's floor (solid)
–	18	18	**3980590**	SCREW—wheelhouse to floor
–	1	1	**791762**	MAT—driver's floor extension (eff. w/1975)
–	1	1	**708916**	RETAINER—mat to panel, LH (eff. w/1975)
–	1	1	**708909**	RETAINER—mat to panel, RH (eff. w/1975)
–	8	8	**792150**	SCREW—retainer to floor (eff. w/1975)
–	4	4	**3730562**	FASTENER—mat to dash panel
–	2	2	**721355**	PANEL—rear floor insulation
–	1	1	**701805**	PLATE ASSY.—upper riser splash shield (1973)
–	1	1	**717441**	SEAL—shower trap hole (prior to 1975)
–	–	1	**792008**	SEAL—shower drain (eff. w/1975 and prior to Serial No. 6V100878)
–	12	12	**700368**	RIVET—front wheelhouse panel to side panel
–	1	1	**714598**	SHIELD—front wheelhouse RH panel
–	2	2	**2305300**	WASHER—wheelhouse panel to floor support bolt
–	1	1	**701436**	RETAINER—front floor panel
–	5	5	**700368**	RIVET—front floor panel retainer (1973)
–	2	2	**2483950**	NUT—speed, engine cover latch
–	2	2	**701435**	PLATE—mounting, engine cover latch (1973)
–	29	29	**700368**	RIVET—rear floor cover
–	80	80	**700368**	RIVET—floor to support (1973)
–	AR	AR	**708648**	RIVET—floor to support (1974)
–	AR	AR	**708648**	RIVET—wheelhouse inner panel to longitudinal support
–	2	2	**2279500**	RIVNUT—driver's floor to cross support (1973)
–	2	2	**2497228**	RIVNUT—driver's floor to cross support (1974)
–	–	4	**798681**	BOLT—cover, rear floor (eff. w/1975) (Motorhome) (5/16' - 24 x 1-3/4') (repl. 710083)
–	–	1	—	SHIELD—foam insulation at floor (polyethylene) (procure locally) (ref. 2004270)
–	AR	AR	**2008781**	SCREW—crossmember (support)
				23.047 INSULATION — FLOOR
–	AR	AR	**8885577**	SHEET ASSY.—insulation service (eff. w/Serial No. 6V200878)
			NOTE:	**The following insulators are 1" thick urethene foam w/.0016 aluminum skin attached. (prior to Serial No. 6V100878)**
–	–	1	**792014**	INSULATION—floor (19.50" x 2.05")
–	–	1	**792016**	INSULATION—floor (21.28" x 12.06")
–	–	2	**792018**	INSULATION—floor (16.75" x 12.12")
–	–	1	**792019**	INSULATION—floor (24.20" x 21.38")
–	–	1	**792439**	INSULATION—floor (19.50" x 7.32")
–	–	1	**792017**	INSULATION—floor (58.50" x 19.50")
–	2	2	**792028**	INSULATION—floor (21.25" x 54.50")
–	1	1	**792029**	INSULATION—floor (11.75" x 54.50")
–	1	1	**792435**	INSULATION—floor (79.80" x 12.50")
–	1	–	**792445**	INSULATION—floor (54.00" x 16.75")

23.047 INSULATION — FLOOR (Cont.)

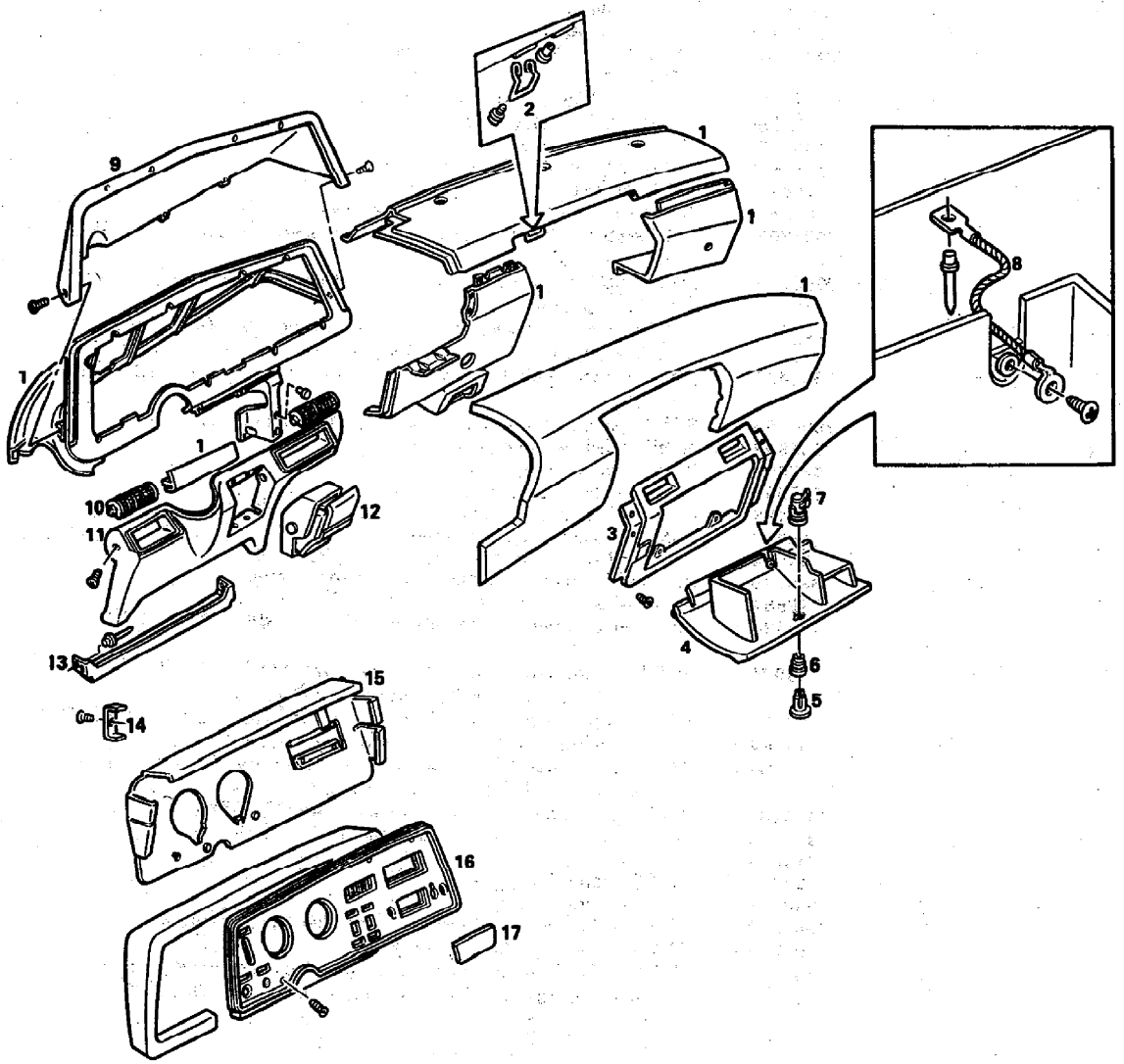
KEY	230	260	PART NUMBER	
—	1	—	**792446**	INSULATION—floor (58.25" x 14.25")
—	—	1	**792440**	INSULATION—floor (16.75" x 54.00")
—	AR	AR	**2002039**	INSULATION—floor (19.50" x 48.65")
—	AR	AR	**2002041**	INSULATION—floor (19.50" x 17.00")
—	AR	AR	**2002042**	INSULATION—floor (19.50" x 10.00")
—	AR	AR	**2002043**	INSULATION—floor (21.75" x 79.80")
—	AR	AR	**2002046**	INSULATION—floor (19.50" x 79.80")
—	AR	AR	**2002047**	INSULATION—floor (19.50" x 79.80")
—	AR	AR	**2002048**	INSULATION—floor (19.50" x 79.80")
—	AR	AR	**2002049**	INSULATION—floor (15.00" x 79.80")
—	AR	AR	**2002050**	INSULATION—floor (14.25" x 79.80")
—	AR	AR	**2002051**	INSULATION—floor (12.62" x 79.80")
—	AR	AR	**2002052**	INSULATION—floor (19.50" x 79.80")
—	AR	AR	**2002053**	INSULATION—floor (19.50" x 79.80")

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23.050 PANEL — INSTRUMENT (FIRST DESIGN)

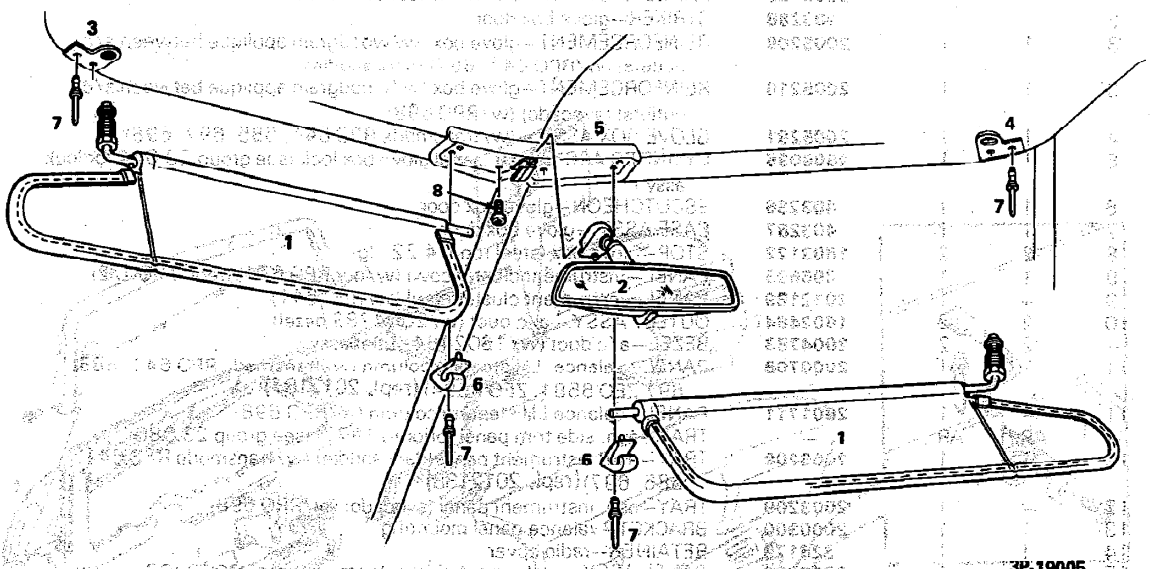
KEY	230	260	PART NUMBER	
1	1	1	**694045**	PANEL ASSY.—instrument (ref. only) (incl. next (3) items)
1	1	1	**695691**	PANEL—instrument, LH
1	1	1	**695690**	PANEL—instrument, RH
1	1	1	**695696**	PAD—main crash, instrument panel
2	1	1	**407228**	STRIKER—glove box door, (used w/695695)
2	1	1	**403288**	STRIKER—glove box door, (used w/715865)
3	4	4	**698175**	OUTLET—air duct
4	AR	AR	**689645**	CLIP—air outlet duct
5	1	1	**2002634**	CYLINDER ASSY.—glove box knob (eff. w/1975, prior to 1978) (repl. 9832566)
5	1	1	**8808035**	CYLINDER ASSY.—glove box knob (repl. 9721498) (1978)
6	1	1	**403286**	ESCUTCHEON—glove box door
7	1	1	**403287**	CASE ASSY.—glove box lock
8	1	1	**715865**	GLOVE BOX ASSY.—(repl. 695695)
9	1	1	**715870**	TRAY—glove box
10	1	1	**701367**	DECAL—cover (w/out leveling valve)
11	1	1	**2005508**	DUCT ASSY.—air conditioning (eff. w/serial no. 6V100057) (w/RPO 681, 696, 697) (dark saddle)
11	1	1	**2005243**	DUCT ASSY.—air conditioning (eff. w/serial no. 6V100057) (w/RPO 698) (avocado)
11	1	1	**2005509**	DUCT ASSY.—air conditioning (eff. w/serial no. 6V100057) (w/RPO 690, 692, 693, 695 & Transmode)
12	2	2	**1602464**	OUTLET ASSY.—air duct (eff. w/serial no. 6V100057) (w/2004783 bezel)
—	2	2	**2004783**	BEZEL—air conditioning duct (w/1602464 outlet assy.)
13	1	1	**695693**	PANEL—instrument cluster cowl
14	1	1	**695699**	PANEL—cover, lower access, LH
15	1	1	**695698**	PANEL—cover, lower access, RH
16	—	1	**719185**	BRACKET—panel mounting
17	—	1	**718904**	PANEL—valance, LH instrument
18	1	1	**790064**	CLUSTER ASSY.—instrument foam ring (repl. 695697)
19	1	1	**326179**	RETAINER—instrument panel radio opening cover
20	1	1	**718584**	BEZEL—instrument cluster (prior to 1975)
20	—	1	**718584**	BEZEL—instrument cluster (eff. w/1975) (w/RPO 698) (repl. 2001318)
20	1	1	**790074**	BEZEL—instrument cluster (rosewood) (w/RPO 681, 697) (eff. w/1975) (vehicles built prior to June 21, 1976)
20	—	1	**790074**	BEZEL—instrument cluster (Transmode) (rosewood grain) (w/RPO BRU)
20	1	1	**718584**	BEZEL—instrument cluster (Transmode) (w/out RPO BRU)
20	—	1	**718584**	BEZEL—instrument cluster (w/RPO 681, 697) (walnut) (vehicles built after June 21, 1976) (repl. 2001318)
20	—	1	**2005465**	BEZEL—instrument cluster (dark saddle) (w/ZEO 6582)
21	1	1	**326178**	COVER—instrument panel radio opening
—	—	1	**715683**	DOOR—fuse box
—	3	3	**702125**	HINGE—compartment door
—	6	6	**696143**	PLATE—hinge tapping
—	—	AR	**8860544**	STRIP—valance panel steering column filler (w/Eleganza I)
—	1	1	**701837**	PANEL—mounting, leveling valve
—	1	1	—	MODULE ASSY.—low coolant probe (black plastic) (located on LH side of instrument panel by steering column) (see group 7.042)


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KEY	230	260	PART NUMBER	

23.050F PANEL — INSTRUMENT (SECOND DESIGN)

1	1	1	**2003627**	PANEL ASSY.—instrument (dark saddle) (SOA) (Transmode RPO 641, 685, 697 & ZE06581, ZE06584)
1	—	1	**2003628**	PANEL ASSY.—instrument (avocado) (SOA) (w/RPO 698)
2	1	1	**403288**	STRIKER—glove box door
3	1	1	**2005209**	REINFORCEMENT—glove box (w/woodgrain applique between a/c outlets) (w/RPO 641, 697) (dark saddle)
3	1	1	**2005210**	REINFORCEMENT—glove box (w/woodgrain applique between a/c outlets) (avocado) (w/RPO 698)
4	1	1	**2005281**	GLOVE BOX ASSY.—(w/transmode RPO 641, 685, 697, 698)
5	1	1	**8808035**	CYLINDER ASSY.—inst. panel glove box lock (see group 23.044 for lock assy.)
6	1	1	**403286**	ESCUTCHEON—glove box door
7	1	1	**403287**	CASE ASSY.—glove box door
8	2	2	**1603122**	STOP—glove box (steel rope, 4.22" lg)
9	1	1	**695693**	PANEL—instrument cluster cowl (w/out RPO 641) (repl. 790072)
9	—	1	**2012189**	PANEL—instrument cluster cowl (w/RPO 641)
10	2	2	**1602464**	OUTLET ASSY.—a/c duct (w/2004783 bezel)
—	2	2	**2004783**	BEZEL—a/c duct (w/1602464 outlet assy.)
11	1	1	**2000708**	PANEL—valance, LH steering column (w/transmode RPO 641, 685, 697 ZE0 6581, ZE0 6584) (repl. 2012187)
11	—	1	**2001711**	PANEL—valance LH steering column (w/RPO 698)
—	AR	AR	**—**	TRAY—ash, side trim panel (prior to 1977) (see group 23.080)
12	1	1	**2003208**	TRAY—ash, instrument panel (dark saddle) (w/transmode RPO 641, 685, 697) (repl. 2012188)
12	—	1	**2003209**	TRAY—ash, instrument panel (avocado) (w/RPO 698)
13	1	1	**2000300**	BRACKET—valance panel mounting
14	1	1	**326179**	RETAINER—radio cover
15	1	1	**2003206**	PANEL ASSY.—instrument cluster foam ring (repl. 2003207, 2012186)
16	1	1	**718584**	BEZEL—instrument cluster (walnut) (repl. 2001318)
17	1	1	**326178**	COVER—radio cover
—	—	1	**2034447**	SEAL—dash panel (2.00" wide x 8.00" lg.)
—	—	1	**2034448**	SEAL—dash panel (2.00" wide x 34.00" lg.)

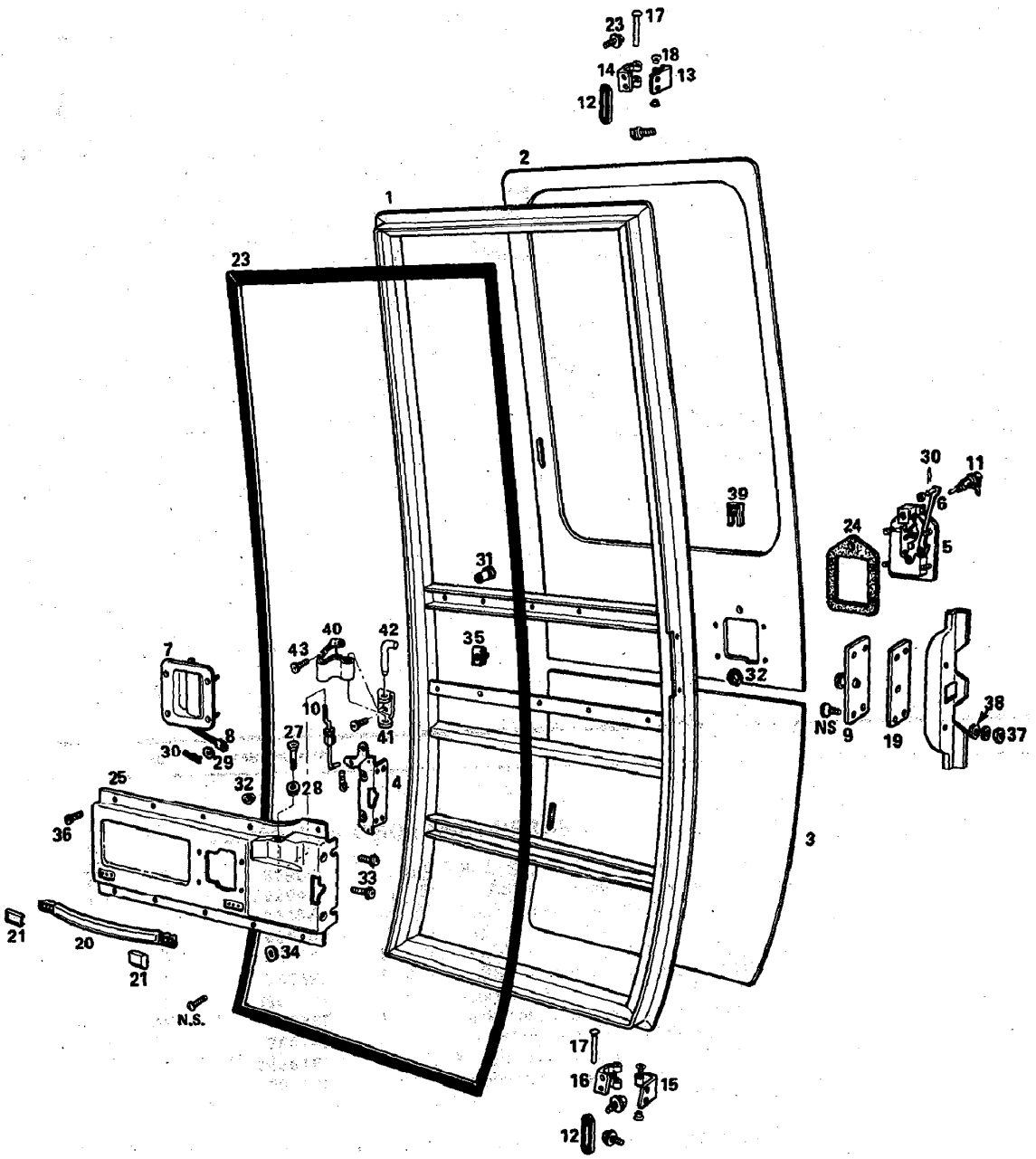


KEY	230	260	PART NUMBER	

23.060 SUN VISOR AND MIRROR

1	2	2	**689608**	SUN VISOR ASSY.—RH & LH (prior to 1978)
1	1	1	**2020477**	SUNSHADE ASSY.—lighted (vanity mirror) (w/RPO D64) (1978)
2	1	1	**911582**	MIRROR ASSY.—rear view, inside
3	1	1	**696150**	BRACKET ASSY.—mounting, LH
4	1	1	**696149**	BRACKET ASSY.—mounting, RH
5	1	1	**702582**	BRACKET ASSY.—mounting, sun visor and mirror
6	2	2	**3967324**	CLIP—support, RH & LH
7	AR	AR	**700368**	RIVET—bracket assy. to front roof cap assy.
8	2	2	**796748**	SCREW—mounting brkt. (repl. 716839)
—	2	2	**2436167**	WASHER—sun visor clamp brkt screw
—	2	2	**708648**	RIVET—support clip to mirror mtg. brkt.

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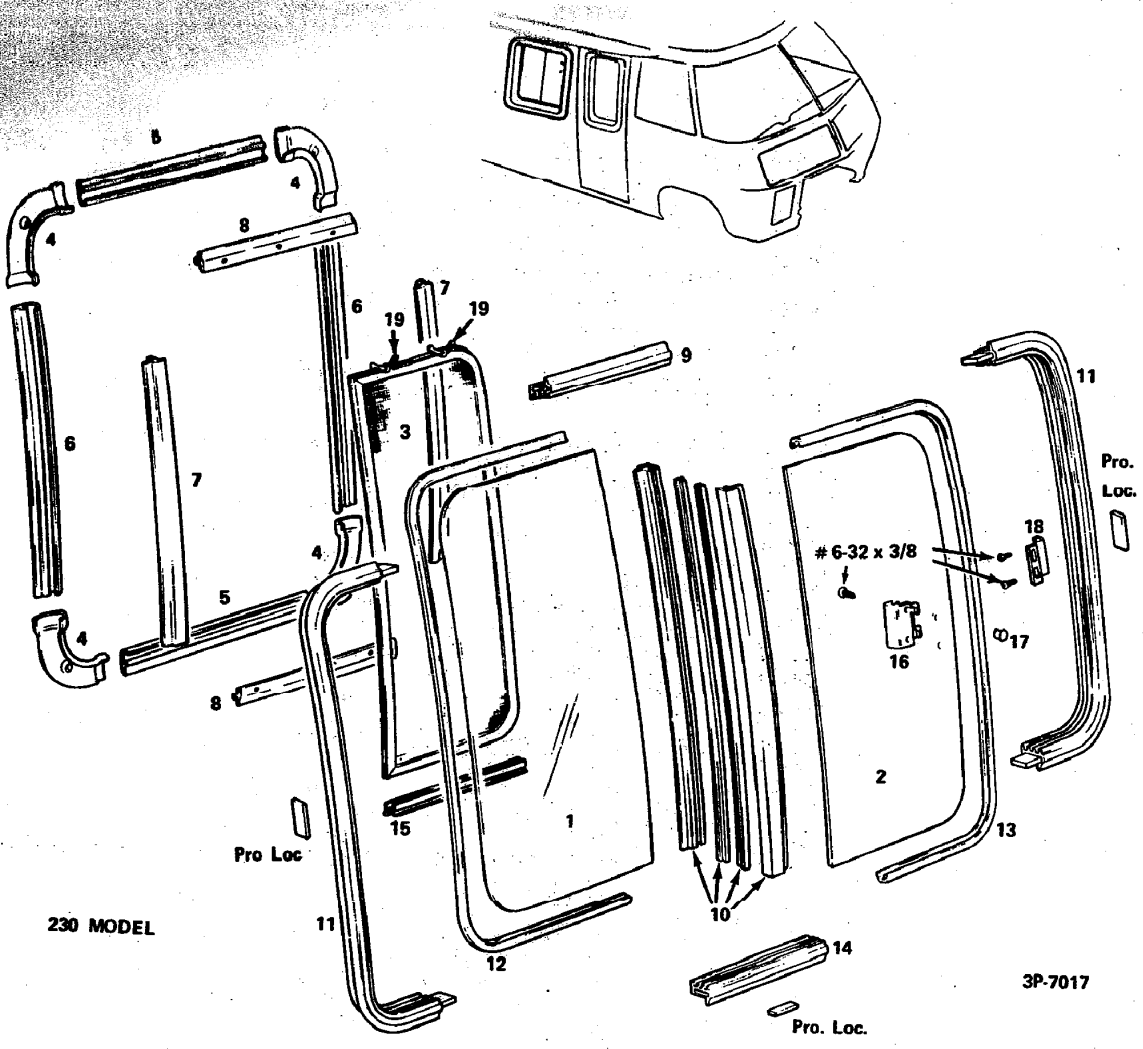
23.065 DOOR — ENTRANCE

KEY	230	260	PART NUMBER	
1	1	1	**694029**	DOOR ASSY.—entrance (repl. 694028) (ref.only)
1	1	1	**716217**	DOOR ASSY.—entrance (ref. only)
1	1	1	**791395**	DOOR ASSY.—entrance, (incl. frame and panels) (repl. 694029, 716217)
2	1	1	**689606**	PANEL—door, upper outer (used w/694029)
2	1	1	**716214**	PANEL—door, upper outer (used w/716217, 791395)
3	1	1	**689604**	PANEL—door, lower outer (used w/694029, 791395)
3	1	1	**716213**	PANEL—door, lower outer (used w/716217)
—	1	1	**2007983**	RAIL—belt, longitudinal (28.22" x 2.12") (extruded aluminum) (w/791395 door panel and frame assy.)
—	1	1	**716191**	LOCK ASSY.—door (complete, w/out cylinder) (eff w/Serial No 3V100168 & used w/service modification)
—	1	1	**689344**	LOCK ASSY.—door (complete, w/out cylinder) (first design) (prior to Serial No. 3V100168, w/out service modification)
—	1	1	**NS**	LOCK ASSY.—door (complete, w/out cylinder) (second design) (prior to Serial No.3V100168, w/out service modification) (ref. 704910)
—	—	1	**709156**	LOCK UNIT—(incl. entrance door, glove box, water fill & water & electric access door cylinders, plus two (2) keys) (Motorhome) (1975)
—	—	1	**798326**	LOCK UNIT—(incl. entrance door, glove box & water & electric access door cylinders, plus two (2) keys) (Motorhome) (1976) (ref. only)
—	1	1	**791197**	LOCK UNIT—(incl. entrance door & glove box cylinders, plus two (2) keys) (Transmode) (1975) (ref. only)
—	1	1	**798329**	LOCK UNIT—(incl. entrance door & glove box cylinders, plus two (2) keys) (Transmode) (eff. w/1976) (ref. only)
—	1	1	**2010292**	LOCK UNIT—(incl. entrance door, glove box, water fill and water & electric, access door and electric, outlet compartment door cylinders plus two keys (eff. w/1977) (ref. only)
—	—	1	**2004631**	LOCK UNIT—(incl. entrance door, glove box, water & electric access door, water fill & outside electrical outlet compartment door cylinders, plus two (2) keys)
—	—	1	—	LOCK UNIT—(incl. cylinders for side entrance door, glove box, water & electric access door and outside electric outlet compartment plus [2] keys) (details not available at time of publication) (ref. 2008266)
4	1	1	**716189**	LATCH ASSY.—door (SOA)
5	1	1	**716187**	HANDLE ASSY.—door outside (incl. rod) (also order 1975 Cylinder)
6	1	1	**716183**	ROD ASSY.—handle, outside (incl. pin) (SOA) (w/716187)
7	1	1	**716184**	HANDLE ASSY.—door, inside (incl. rod)
8	1	1	**716182**	ROD ASSY.—handle, inside (SOA) (w/716184)
9	1	1	**716180**	PIN ASSY.—striker, (incl. plate) (SOA)
10	1	1	**716188**	ROD ASSY.—push button (SOA)
11	1	1	**708337**	CYLINDER ASSY.—door lock (w/704910 lock assembly) (second design) (prior to serial No. 3V100168)
11	1	1	**717333**	CYLINDER ASSY.—door lock (w/689344 lock asm.) (first design) (prior to serial No. 3V100168)
11	1	1	**2002633**	CYLINDER ASSY.—door lock (w/716191 lock asm.) (eff w/serial No. 3V100168)
11	1	1	**717437**	RETAINER—lock cylinder
12	2	2	**694032**	GROMMET—door hinge
13	1	1	**689632**	LEAF—upper door hinge
14	1	1	**689649**	LEAF—upper pillar hinge (used w/694029, 716217 791395 door) (repl. 76236)
15	1	1	**689618**	LEAF—lower door hinge (used w/694029, 716217, 791395 door) (repl. 716230)
16	1	1	**689650**	LEAF—lower pillar hinge (used w/694029, 716217 791395 door) (repl. 689650)
17	2	2	**471209**	PIN—hinge, upper and lower (used w/694029, 791395 door)
17	2	2	**330423**	PIN—hinge, upper and lower (used w/716217 door)
18	4	4	**4150462**	BUSHING—hinge to pin
19	1	1	**716181**	SHIM—striker plate
19	3	3	**717189**	SHIM—door latch striker
—	1	1	**717190**	PLATE ASSY.—door handle mounting
—	1	1	**717185**	PLATE—panel mounting, lower
—	1	1	**717460**	PANEL—doorlatch mounting (for opt. see 790073) (exc./ RPO 698)
—	1	1	—	PLATE—handle, mounting, outer (ref. 724489)
20	1	1	**719653**	HANDLE ASSY.—door pull (strap) (birch) (w/RPO 690)
20	1	1	**719654**	HANDLE ASSY.—door pull (strap) (teak) (w/RPO 692, 693, 695)

23.065 DOOR — ENTRANCE (Cont.)

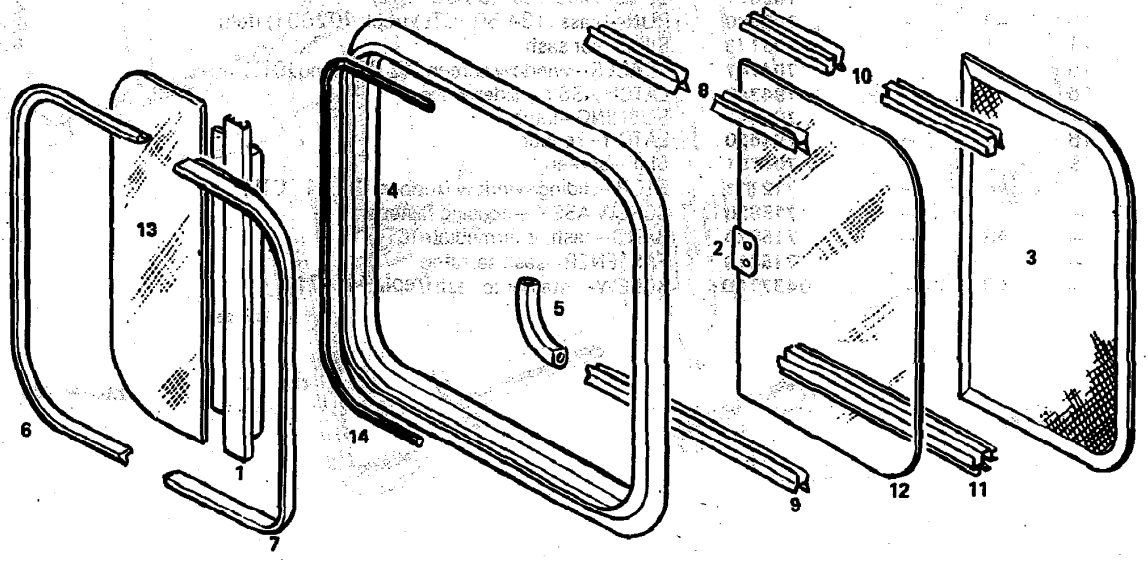
KEY	230	260	PART NUMBER	
20	1	1	**2001359**	HANDLE ASSY.—door pull (strap) (w/RPO 641, 681, 683, 696, 697, 698, & transmode) (saddle) (repl. 9643505) (when repl. 719640 also use 2-1653249 plate) (prior to 1978)
20	1	1	**2029222**	STRAP ASSY.—side entrance door pull (1978)
21	2	2	**719640**	PLATE—handle, strap (escutcheon) (w/719653, 719654) (ref. only) (repl. by 1-2001359 handle, 2-1653249 plate)
21	2	2	**1653249**	PLATE ASSY.—handle, strap (escutcheon) (plastic) (w/1653247, 2001359, 2001360) (repl. 7799435) (when repl. 719640 also use 1-2001359 handle) (prior to 1978)
21	2	2	**20008916**	PLATE ASSY.—side door pull strap (escutcheon) (1978)
22	AR	AR	**8884096**	SEAL—door weather (210" CTL) (prior to interm 1974)
22	1	1	**716228**	SEAL—door weather (eff. w/interm 1974)
23	4	4	**3831892**	SCREW—hinge to door frame (prior to 1975)
23	4	4	**274905**	SCREW—hinge to door frame (eff. w/1975)
24	1	1	**716227**	GASKET—door handle
25	1	1	**2005266**	PANEL—door latch mounting (paint as required) (repl. 716208, 716991, 790073 & 2000883) (prior to 1978)
25	1	1	**2029191**	PANEL ASSY.—side entrance door latch mounting (1978)
26	1	1	**716201**	REINFORCEMENT—lock pillar (repl. 717186)
26	1	1	**716239**	PAD—reinforcement, lock pillar (rubber)
27	1	1	**798759**	KNOB—door latch push button (repl. 9813799)
28	1	1	**330485**	GROMMET—knob, door latch push button
29	2	2	—	WASHER—spring (procure locally) (repl. 2297431)
30	2	2	**716502**	CLIP—hair pin
31	4	4	**2226070**	RIVNUT—handle mounting panel to door sash support
32	8	8	**271166**	NUT/WASHER ASSY.—inside and outside handle to handle mounting panel
33	2	2	**189355**	SCREW—panel (1/4-20 x 5/8)
34	1	1	**140271**	WASHER—screw, panel (No. 10)
35	1	1	**1494251**	NUT—latch mounting panel to mounting plate spring
36	4	4	**3841575**	SCREW—(10-32 x 1/2)
37	1	1	—	NUT—(5/16-18)
38	1	1	—	WASHER—(.396 I.D.—.734 O.D.)
39	1	1	**9728247**	RETURN F/D LOCK CYLINDER
40	1	1	**3959858**	STRAP ASSY.—entrance door check
40	—	1	**2001359**	STRAP ASSY.—entrance door check (w/RPO 685) (eff w/interm 1977)
41	1	1	**2009730**	BRACKET—strap, door check (repl. 3794769)
42	1	1	**3794770**	PIN—door check strap to bracket
43	4	4	—	SCREW—bracket, door check strap (ref. 9418374)
	4	4	**2248137**	RIVNUT—strap
	2	2	**2228368**	RIVNUT—strap to handle mounting panel
—	1	1	**2226070**	RIVNUT—handle mounting panel to door lock outer channel
—	AR	AR	**702502**	RAIL ASSY.—rub (CTL) (also see group 23.130)
—	2	2	**701417**	END CAP—moulding, rub rail
—	—	6	**791803**	HOOK—button, entrance door (eff. w/1975)
—	1	1	**707961**	PLUG—door panel hole
—	1	1	**8884082**	MOULDING—door, entrance, side rub rail (repl. 702396)
—	2	2	**715166**	RAIL ASSY.—weather strip check (incl. rail and seal)
—	1	1	**8885580**	PANEL—interior trim (48" x 48" ctl) (service blank) (rosewood) (w/RPO 681, 683, 697) (vehicles built prior to June 21, 1976)
—	1	1	**8885579**	PANEL—interior trim (48" x 48" ctl) (service blank) (walnut) (w/RPO 641, 697, 698) (vehicles built after June 21, 1976)
—	—	1	**9686320**	STRAP—entrance door assist
—	—	2	**9065807**	COVER—entrance door assist
—	—	1	**2017795**	SCREW—side entrance door strap to handle mounting panel (10-32 x 5/8 phillips)

NOTES



23.066 SASH – GALLEY, SLIDING (FIRST DESIGN)

KEY	230	260	PART NUMBER	
			23.066 SASH — GALLEY, SLIDING (FIRST DESIGN)	
—	1	—	**702853**	SASH ASSY.—side, inter., RH, front (with L.O.F. glass)
—	1	—	**703050**	SASH ASSY.—side, inter., RH, front, (tinted) (with L.O.F. glass)
1	1	—	**702579**	GLASS—intermediate RH front stationary (procure locally)
1	1	—	**702578**	GLASS—intermediate RH front stationary (tinted) (procure locally)
2	1	—	**704619**	GLASS—intermediate, RH front sliding (procure locally)
2	1	—	**704618**	GLASS—intermediate, RH front sliding (tinted) (procure locally)
3	1	—	**702688**	SCREEN ASSY.—glass
—	1	—	**793674**	KIT—moulding, sash window, intermediate, RH, front (incl. next [3] items)
4	4	—	**689623**	MOULDING—sash, corner
5	2	—	**702576**	MOULDING—sash, horizontal (18.00")
6	2	—	**702577**	MOULDING—sash, vertical (23.24")
7	AR	—	**711453**	RETAINER—sash, vertical (10 ft. CTL) (repl. 702574)
8	AR	—	**711453**	RETAINER—sash, horizontal (10 ft. CTL) (repl. 702573)
9	1	—	**702516**	HEADER—sash, intermediate, (RH)
10	2	—	**715166**	RAIL ASSY.—weatherstrip check (incl. rail and seal)
11	2	—	**689607**	FRAME—sash
12	AR	—	**702671**	SEAL—fixed glass (86.88" CTL)
13	AR	—	**702600**	RUN—glass (134.50" CTL) (repl. 702601) (felt)
14	1	—	**709173**	SILL—rear sash
15	1	—	**704747**	SPACER—window screen (42.00" long, CTL)
16	1	—	**704342**	LATCH ASSY.—side window
17	2	—	**704341**	BUSHING—latch
18	1	—	**704620**	LATCH—keeper
19	2	—	**706781**	CLIP—screen
—	AR	—	**712111**	STOP—sliding window (rubber) (29.81" CTL)
—	1	—	**715820**	SCREW ASSY.—housing fastener
—	AR	—	**715824**	BAND—sash, intermediate (CTL)
—	1	—	**715819**	FASTENER—sash serrated
—	AR	—	**9437760**	SCREW—retainer to sash (repl. 9414712)

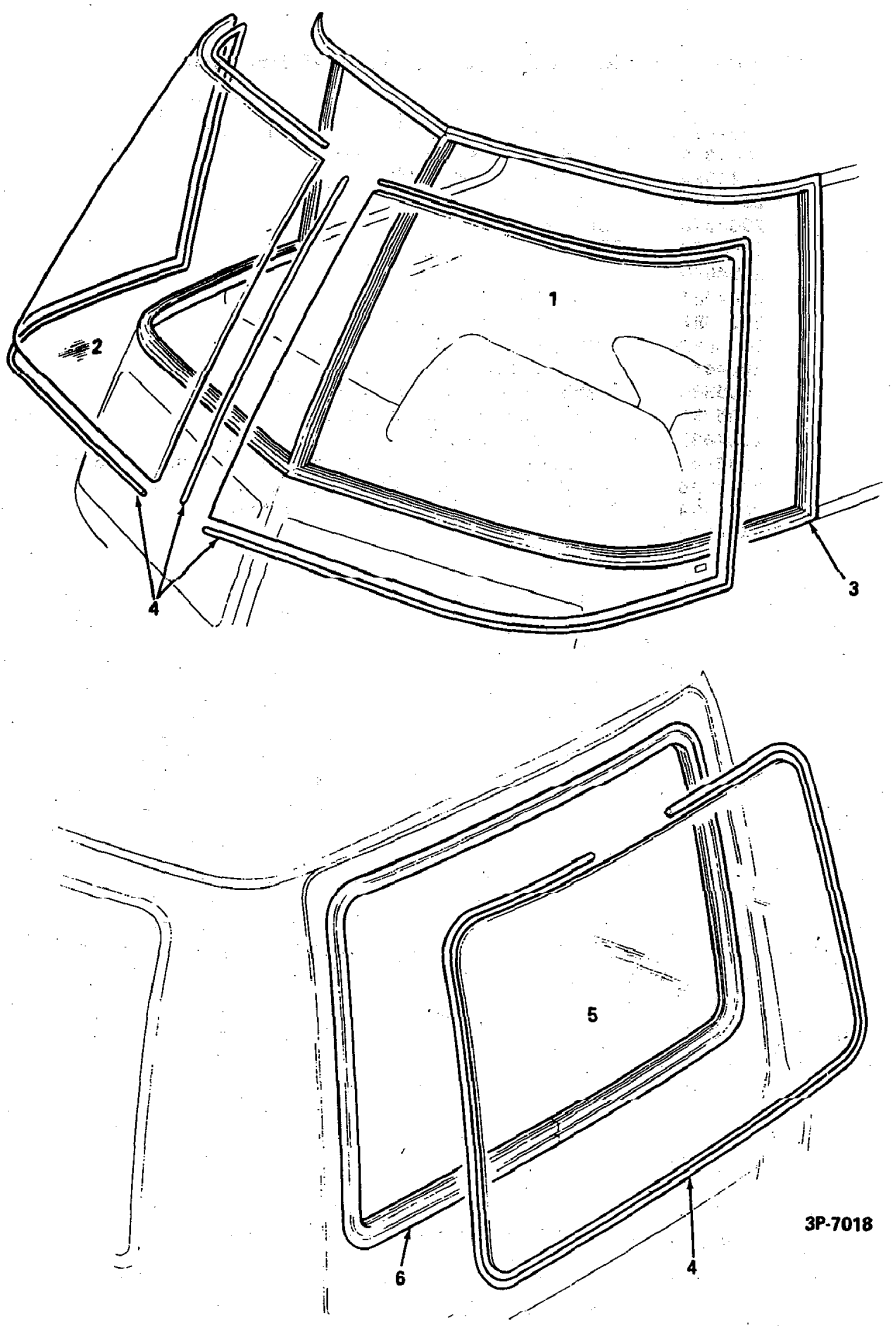


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23.066H SASH – GALLEY, SLIDING (SECOND DESIGN)

23.066H SASH GALLEY, SLIDING (SECOND DESIGN)

KEY	230	260	PART NUMBER	
–	1	–	**790839**	SASH ASSY.–side, inter, RH front (w/P.P.G. GLASS) (interm 1975)
1	1	–	**2004674**	MULLION ASSY.–sash (SOA) (w/latch keeper)
2	1	–	**2004675**	LATCH ASSY.–sash (SOA) (RH/LH)
3	1	–	**2010386**	SCREEN ASSY.–sash (SOA)
4	1	–	**2010375**	FRAME–back
5	1	–	**2004678**	BUMPER–
6	1	–	**2004679**	BEAD–glazing (20 ft.)
7	1	–	**2004680**	GASKET–vent (20 ft.)
8	1	–	**2004681**	TRACK–top vent (8 ft.)
9	1	–	**2004682**	TRACK–bottom vent (8 ft.)
10	1	–	**2004683**	TRACK–top screen (8 ft.)
11	1	–	**2004684**	TRACK–bottom screen (8 ft.)
12	1	–	**2005385**	GLASS–vent (sliding) (procure locally)
13	1	–	**2005386**	GLASS–stationary (procure locally)
14	1	–	**2004687**	BEAD–adhesive (20 ft.)
–	AR	–	**8885607**	MOULDING–sash trim (white vinyl) (100' roll ctl) (repl. 886155)
–	2	–	**2011596**	RETAINER–sash vertical (repl. 2006575)
–	2	–	**2011594**	RETAINER–sash horizontal (repl. 2006590)
–	AR	–	**9414712**	SCREW–retainer to sash

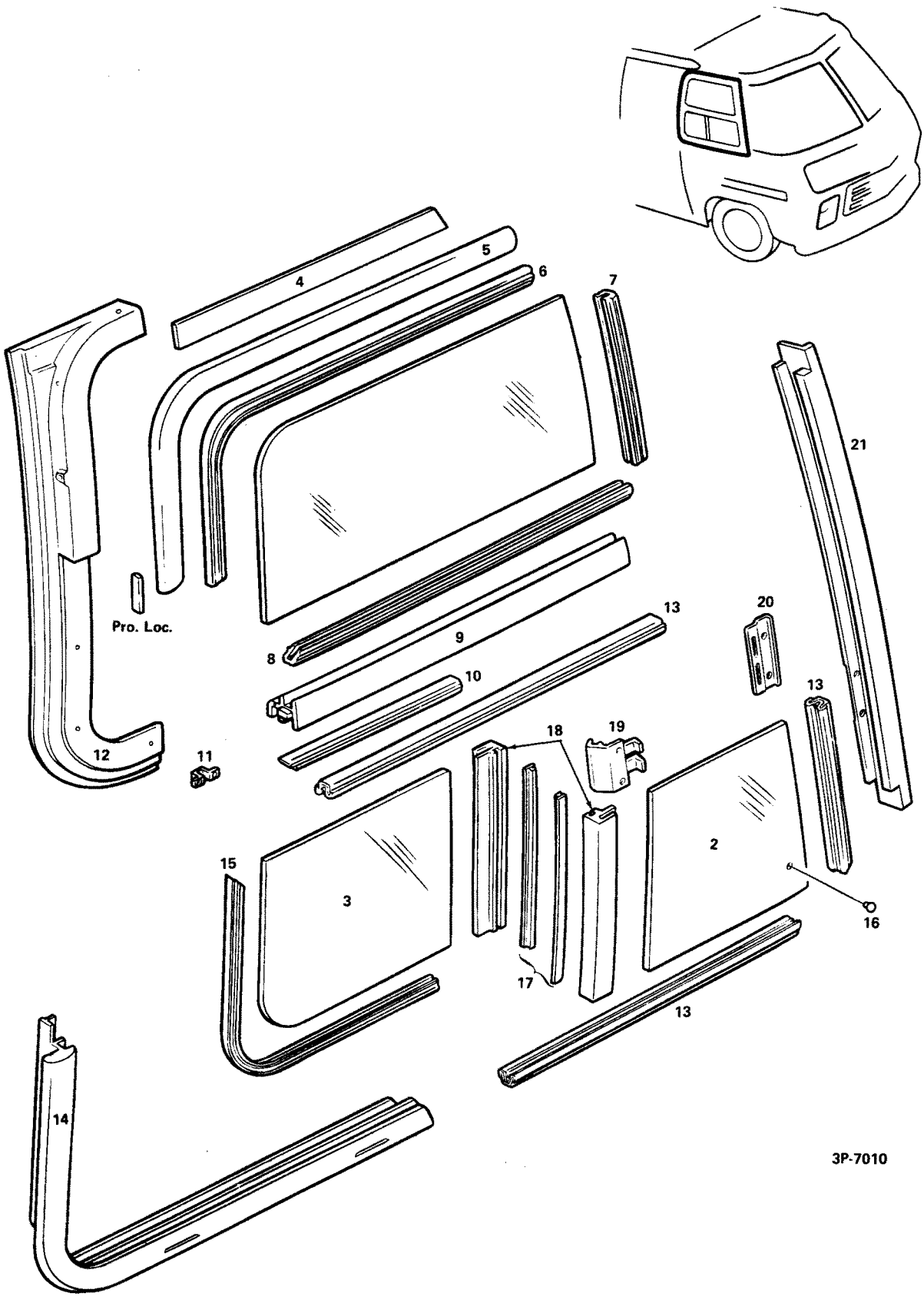


KEY	230	260	PART NUMBER	

23.067 WINDSHIELD AND REAR WINDOW

1	1	1	**691607**	GLASS—windshield, LH (procure locally)
2	1	1	**691606**	GLASS—windshield, RH (procure locally)
3	1	1	**701895**	WEATHERSTRIP—windshield
4	AR	AR	**2335017**	FILLER—seal (25 ft. roll, CTL)
5	1	1	**691649**	GLASS—tinted, rear window (back lite) (procure locally)
5	1	1	**691650**	GLASS—rear window (back lite) (procure locally)
6	AR	AR	**721869**	WEATHERSTRIP—back glass (189.38") (CTL)
—	1	1	—	RING—pull emergency exit (see group 23.010)

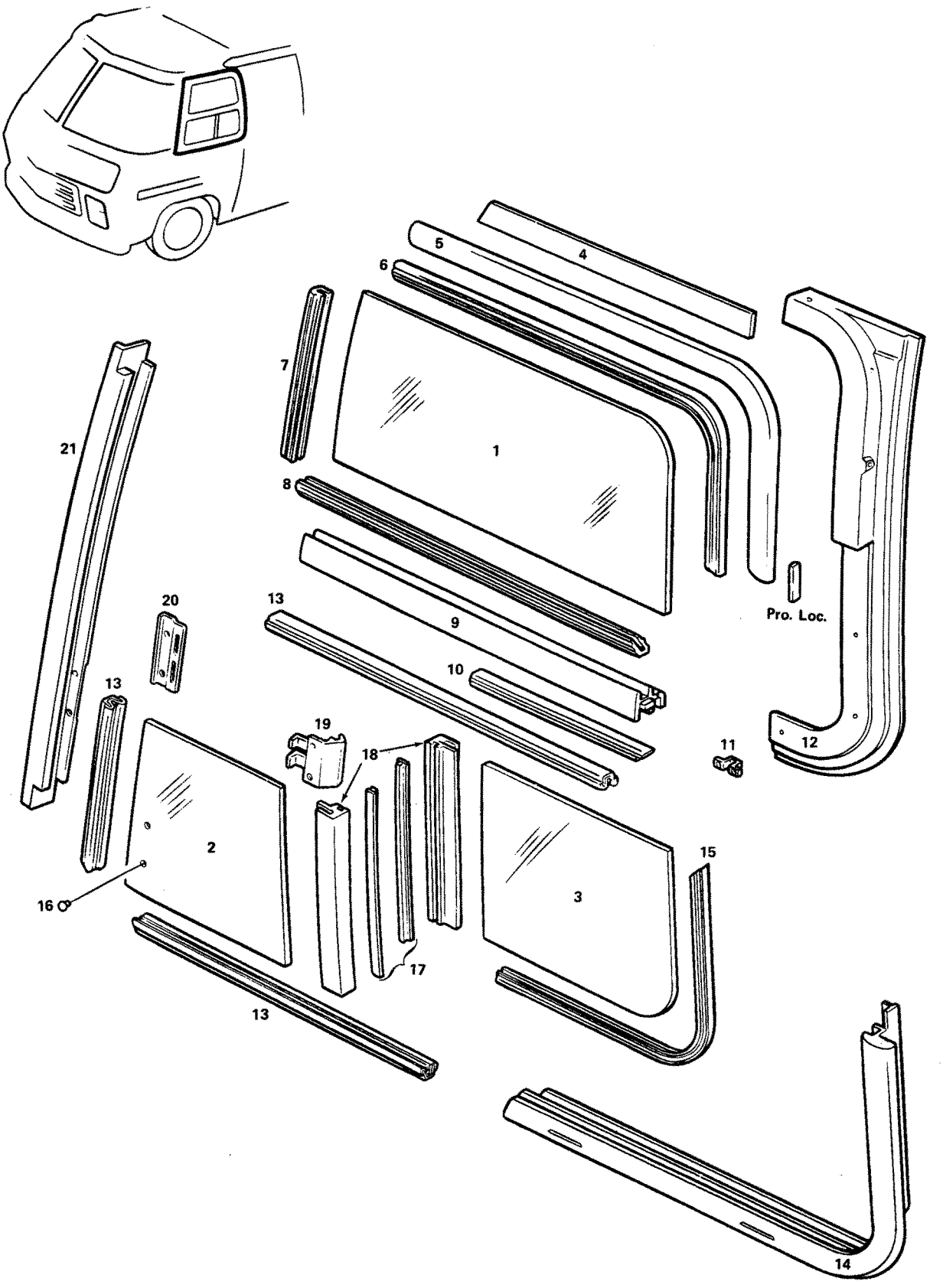
NOTES



23.068 WINDOW ASSY.—RH FRONT—SLIDE ("A")

23.068 WINDOW ASSY. — RH FRONT — SLIDE "A"

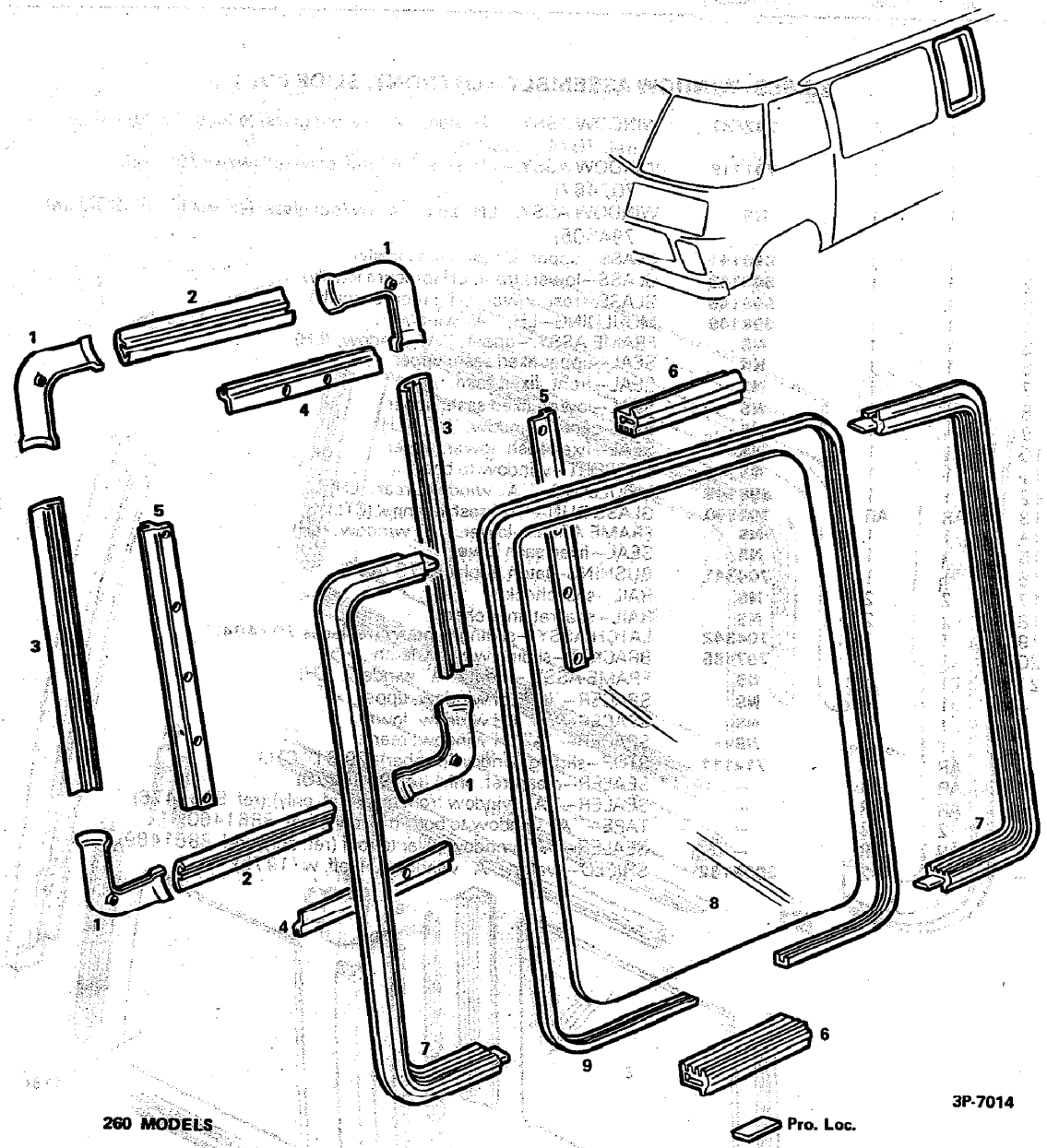
KEY	230	260	PART NUMBER	
—	1	1	**791720**	WINDOW ASSY.—RH side, "A" (eff. w/1975) (repl. 707488)
—	1	1	**707488**	WINDOW ASSY.—RH side, "A" (w/out glass) (prior to 1975) (SOA) (ref. only) (repl. 702847)
—	1	1	**NS**	WINDOW ASSY.—RH, side, "A" (w/out glass) (eff. w/1975) (SOA) (ref. 794506)
1	1	1	**698140**	GLASS—upper, RH (procure locally)
2	1	1	**698142**	GLASS—lower, front, RH (procure locally)
3	1	1	**698144**	GLASS—rear, lower, RH (procure locally)
4	1	1	**698146**	MOULDING—RH "A" window
5	1	1	**NS**	FRAME ASSY.—upper "A" window, (RH)
6	1	1	**NS**	SEAL—upper fixed sash
7	1	1	**NS**	SEAL—front, fixed sash, upper
8	1	1	**NS**	SEAL—lower, fixed sash, upper
9	1	1	**NS**	BAR—center window "A", (RH)
10	1	1	**NS**	SEAL—fixed seal, lower, upper
11	1	1	**NS**	SUPPORT—window to body
12	1	1	**698148**	MOULDING—"A" window rear, (RH)
13	AR	AR	**702600**	GLASS RUN—"A" sash channel (CTL) (felt)
14	1	1	**NS**	FRAME ASSY.—lower "A" window, (RH)
15	1	1	**NS**	SEAL—fixed sash, lower, lower
16	1	1	**704341**	BUSHING—latch (replaces 707486)
17	2	2	**NS**	RAIL—seal check
18	2	2	**NS**	RAIL—seal retainer check
19	1	1	**704342**	LATCH ASSY.—sliding window (replaces 707484)
20	1	1	**707485**	BRACKET—sliding window latch
21	1	1	**NS**	FRAME—front "A" window, (RH)
—	1	1	**NS**	SPACER—"A" RH window, upper
—	1	1	**NS**	SPACER—"A" RH window, lower
—	1	1	**NS**	SPACER—"A" RH window, rear
—	AR	AR	**712111**	STOP—sliding window (rubber) (29.81" CTL)
—	AR	AR	—	SEALER—clear (ref. only) (ref. 9985270)
—	AR	AR	—	SEALER—"A" window front pillar (ref. only) (ref. 8861476)
—	2	2	—	TAPE—"A" window to body (ref. only) (ref. 8861460)
—	AR	AR	—	SEALER—"A" window pillar to roof (ref. only) (ref. 8861489)
—	2	2	**2009161**	SHIELD—water, "A" window RH (eff. w/1975)



23.069 WINDOW ASSY–LH FRONT–SLIDE ("A")

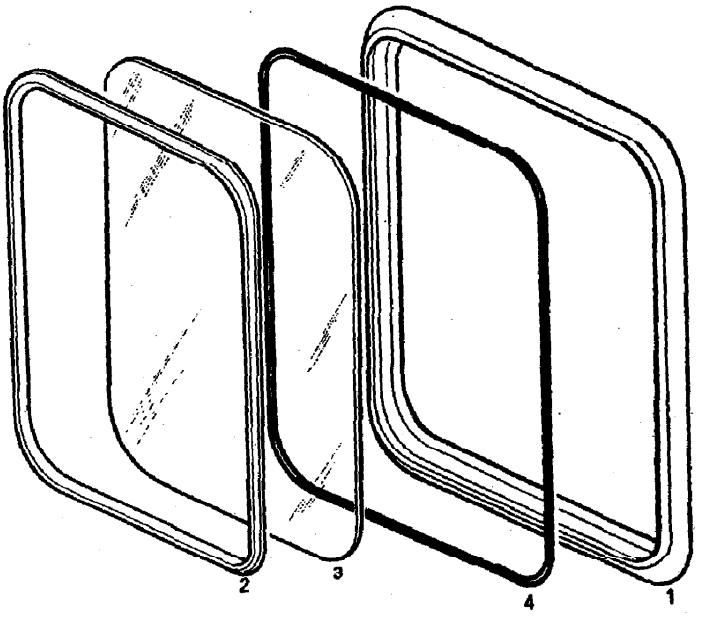
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KEY	230	260	PART NUMBER	
				23.069 WINDOW ASSEMBLY—LH FRONT, SLIDE ("A")
—	1	1	**707487**	WINDOW ASSY.—LH, side, "A" (w/out glass) (prior to 1975) (ref. only) (ref. 707487) (SOA)
—	1	1	**791719**	WINDOW ASSY.—LH, side, "A" (ref. only) (eff. w/1975) (repl. 707487)
—	1	1	**NS**	WINDOW ASSY.—LH, side, "A" (w/out glass) (eff. w/1975) (SOA) (ref. 794505)
1	1	1	**698141**	GLASS—upper, LH (procure locally)
2	1	1	**698143**	GLASS—lower, front, LH (procure locally)
3	1	1	**698145**	GLASS—rear, lower, LH (procure locally)
4	1	1	**698146**	MOULDING—LH, "A" window
5	1	1	**NS**	FRAME ASSY.—upper, "A" window, (LH)
6	1	1	**NS**	SEAL—upper fixed sash, upper
7	1	1	**NS**	SEAL—front, fixed sash, upper
8	1	1	**NS**	SEAL—lower, fixed sash, upper
9	1	1	**NS**	BAR—center window, "A" (LH)
10	1	1	**NS**	SEAL—fixed sash, lower, upper
11	1	1	**NS**	SUPPORT—window to body
12	1	1	**698149**	MOULDING—"A" window, rear, (LH)
13	AR	AR	**702600**	GLASS RUN—"A" sash channel (CTL)
14	1	1	**NS**	FRAME ASSY.—lower, "A" window, (LH)
15	1	1	**NS**	SEAL—fixed sash lower
16	1	1	**704341**	BUSHING—latch (replaces 707486)
17	2	2	**NS**	RAIL—seal check
18	2	2	**NS**	RAIL—seal retainer check
19	1	1	**704342**	LATCH ASSY.—sliding window (replaces 707484)
20	1	1	**707485**	BRACKET—sliding window latch
21	1	1	**NS**	FRAME ASSY.—front, "A" window, (LH)
—	1	1	**NS**	SPACER—"A" LH window, upper
—	1	1	**NS**	SPACER—"A" LH window, lower
—	1	1	**NS**	SPACER—"A" LH window, rear
—	AR	AR	**712111**	STOP—sliding window (rubber) (29.81" CTL)
—	AR	AR	—	SEALER—clear (ref. only) (ref. 9985270)
—	AR	AR	—	SEALER—"A" window front pillar (ref. only) (ref. 8861476)
—	2	2	—	TAPE—"A" window to body (ref. only) (ref. 8861460)
—	AR	AR	—	SEALER—"A" window pillar to roof (ref. only) (ref. 8861489)
—	2	2	**2009162**	SHIELD—water, "A" window LH (eff. w/1975)



23.070 SASH – GALLEY AND ENTRANCE DOOR, STATIONARY (FIRST DESIGN)

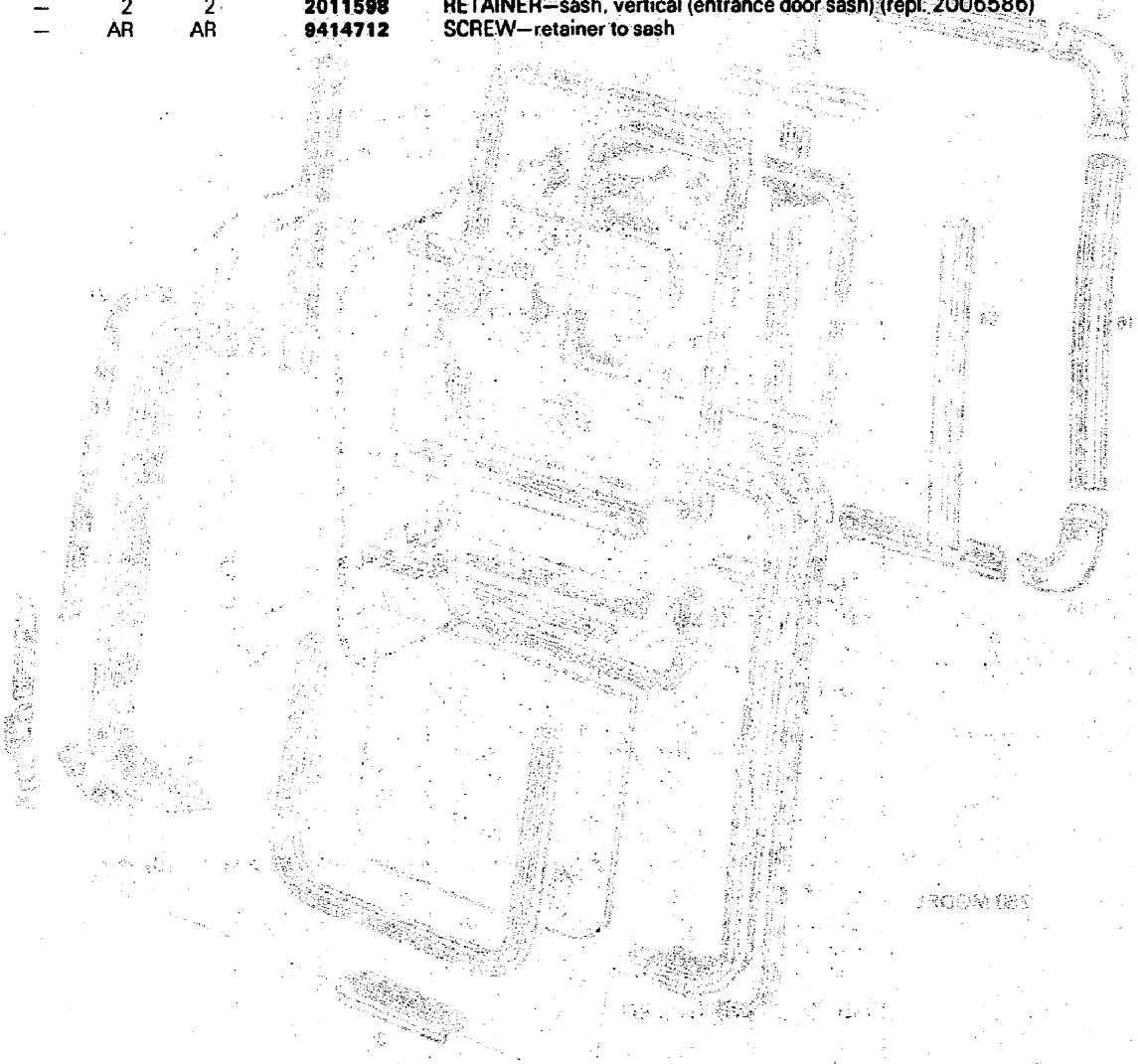
KEY	230	260	PART NUMBER	
			23.070 SASH — GALLEY & ENTRANCE DOOR — STATIONARY (FIRST DESIGN)	
–	2	2	**702854**	SASH ASSY.—side, intermediate, (with L.O.F. glass) (ref. only) (see group 23.07OH)
–	2	2	**703101**	SASH ASSY.—side, intermediate, (tinted) (with L.O.F. glass) (ref. only) (see group 23.07OH)
–	2	2	**793675**	KIT—moulding, sash window, side, inter., (incl. next (3) items)
1	4	4	**689623**	MOULDING—sash, corner
2	2	2	**689625**	MOULDING—sash, horizontal (13.00")
3	2	2	**702577**	MOULDING—sash, vertical (23.24")
4	2	2	**711453**	RETAINER—sash, horizontal (CTL) (repl. 702572)
5	2	2	**711453**	RETAINER—sash, vertical (CTL) (repl. 702574)
6	2	2	**689620**	HEADER—sash, inter., (LH)
7	1	1	**689607**	FRAME—sash
8	1	1	**689636**	GLASS—inter., (procure locally)
8	1	1	**689638**	GLASS—inter., (procure locally) (tinted)
8	1	1	**691649**	GLASS—back lite, entrance door (Transmode) (procure locally)
9	1	1	**702664**	SEAL—fixed glass
–	1	1	**715820**	SCREW ASSY.—housing fastener
–	AR	AR	**715824**	BAND—sash intermediate (CTL)
–	1	1	**715819**	FASTENER—sash serrated
–	AR	AR	**9414712**	SCREW—retainer to sash

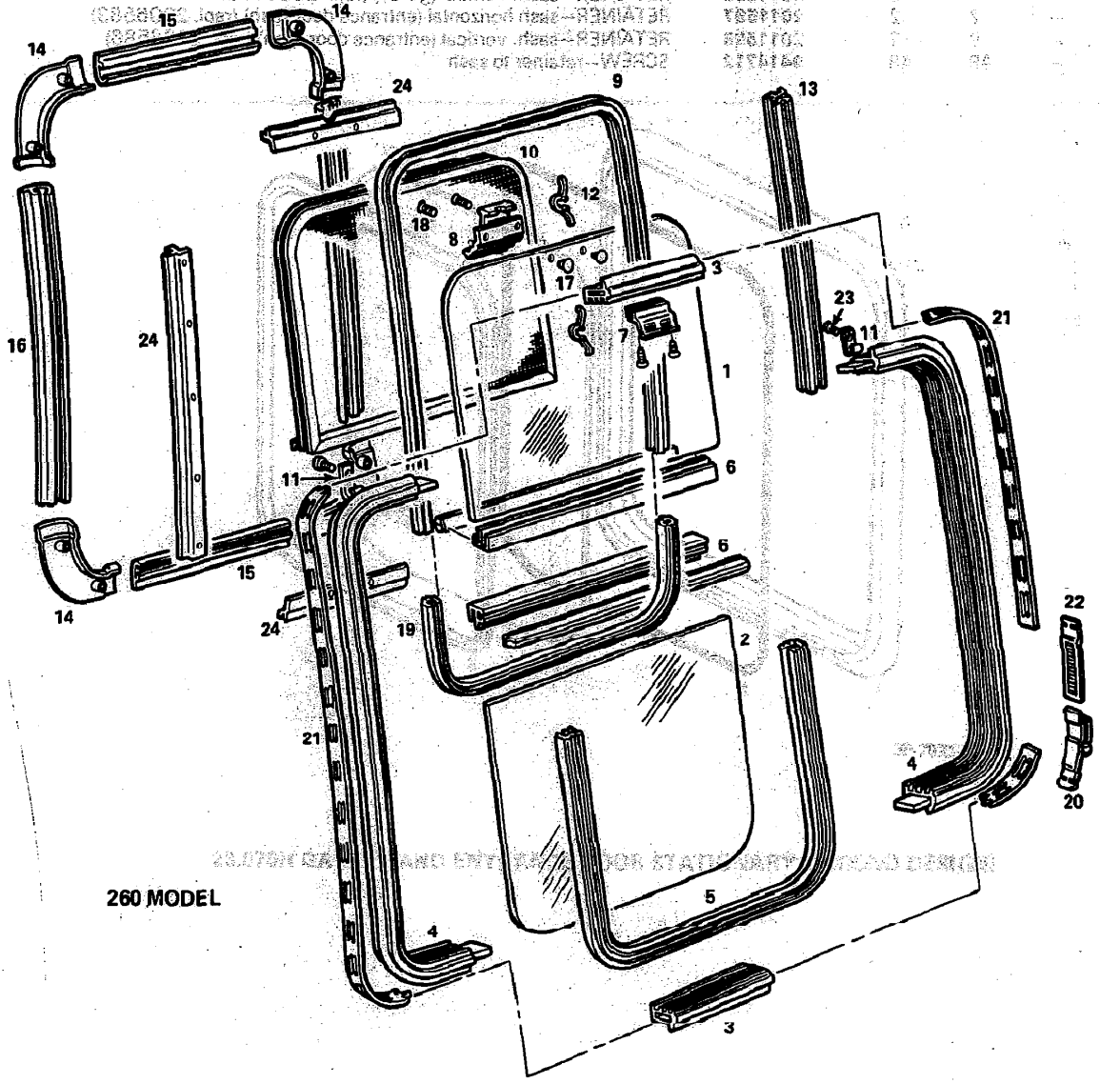


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23.070H GALLEY AND ENTRANCE DOOR STATIONARY (SECOND DESIGN)

KEY	230	260	PART NUMBER	
				23.070H SASH — GALLEY & ENTRANCE DOOR — STATIONARY (SECOND DESIGN)
—	2	2	**790838**	SASH ASSY.—side intermediate (w/P.P.G. glass) (interm 1975) (790838 can be used as an assy. to repl. first design sash 702854 & 703101)
1	1	1	**2010371**	BACKFRAME—sash (repl. 2004677)
2	1	1	**2004679**	BEAD—glazing (20 ft.)
3	1	1	**2004699**	GLASS—sash (procure locally)
4	1	1	**2004687**	BEAD—adhesive (20 ft.)
—	AR	AR	**8885607**	MOULDING—side trim (entrance door sash) (white vinyl) (100' ft roll ctl) (repl. 8861551)
—	—	2	**2011595**	RETAINER—sash horizontal (galley) (repl. 2006582)
—	—	2	**2011596**	RETAINER—sash, vertical (galley) (repl. 2006575)
—	2	2	**2011597**	RETAINER—sash horizontal (entrance door sash) (repl. 2006583)
—	2	2	**2011598**	RETAINER—sash, vertical (entrance door sash) (repl. 2006586)
—	AR	AR	**9414712**	SCREW—retainer to sash

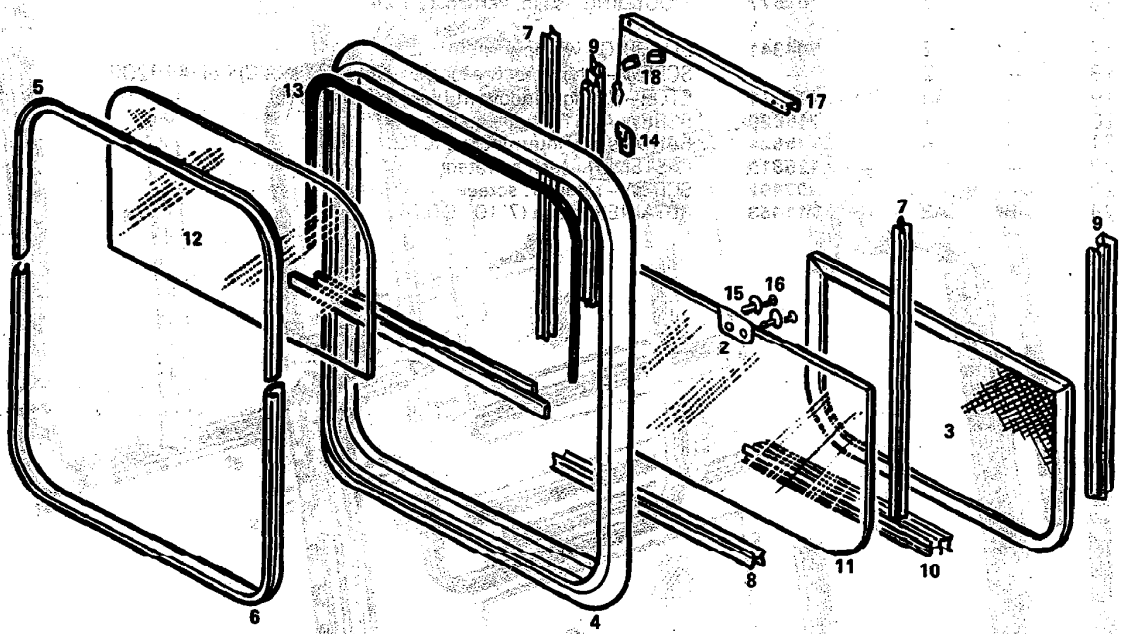




23.070M SASH — GALLEY AND ENTRANCE DOOR, SLIDING (FIRST DESIGN)

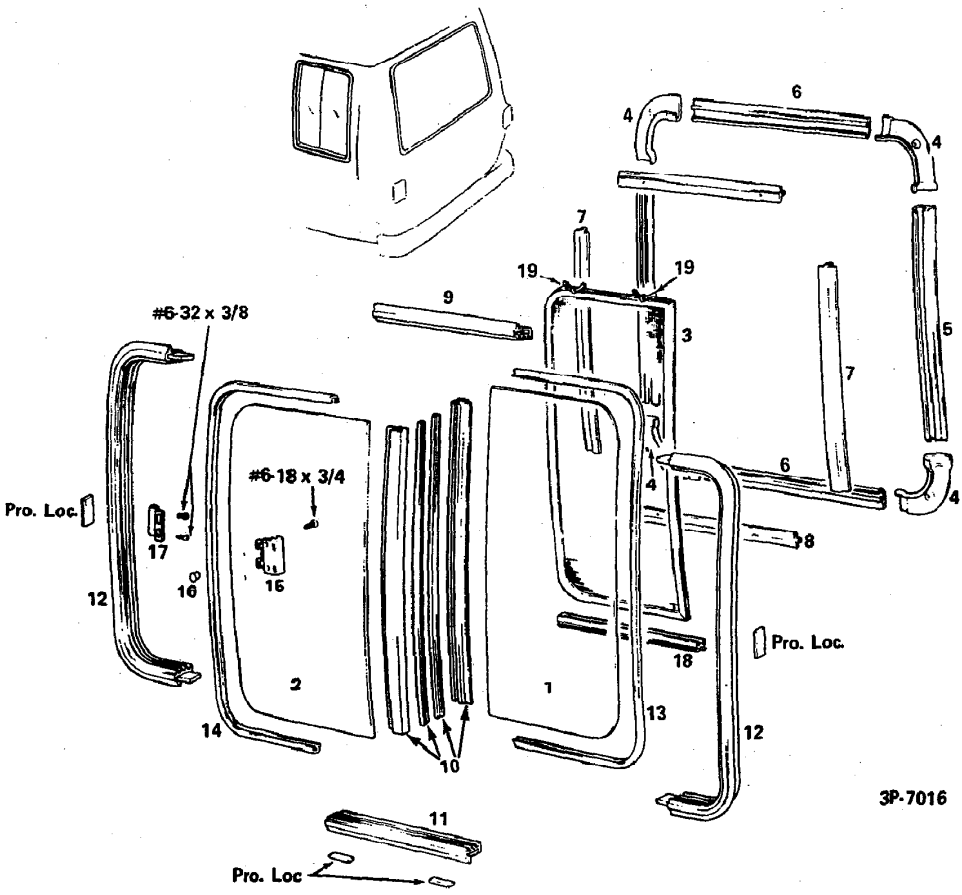
23.070M SASH — GALLEY & ENTRANCE DOOR — SLIDING (FIRST DESIGN)

KEY	230	260	PART NUMBER	
—	—	1	**707083**	SASH ASSY.—side, inter., (tinted) (w/L.O.F. glass)
1	—	1	**706999**	GLASS—side, inter., tinted, stationary (procure locally)
2	—	1	**707000**	GLASS—side, inter., tinted, sliding (procure locally)
3	—	2	**689620**	HEADER—side, inter.
4	—	2	**689607**	FRAME—sash
5	—	1	**706041**	SEAL—frame
6	—	2	**715166**	RAIL ASSY.—weatherstrip check (incl. rail and seal) (repl. 702535) (32.19" lg. CTL)
7	—	1	**704342**	LATCH ASSY.—sliding window
8	—	1	**704620**	KEEPER—latch
9	—	1	**702600**	RUN—glass (CTL) (felt)
10	—	1	**706036**	SCREEN ASSY.—window
11	—	2	**706039**	RETAINER—screen
12	—	2	**706781**	CLIP—retainer
13	—	1	**704747**	SPACER—retainer (42" long) (CTL)
—	—	1	**793675**	KIT—moulding, sash window, side, inter., LH (incl. next [3] items)
14	—	4	**689623**	MOULDING—sash, corner
15	—	2	**689625**	MOULDING—sash, horizontal (13.00")
16	—	2	**702577**	MOULDING—sash, vertical (23.24")
17	—	2	**704341**	BUSHING—window latch
18	—	2	—	SCREW—latch (procure locally) (No. 6-32 x 3/8) (ref. 449203)
19	—	AR	**712111**	STOP—sliding window (rubber) (29.81" CTL)
20	—	1	**715820**	SCREW ASSY.—housing fastener
21	—	AR	**715824**	BAND—sash, intermediate (CTL)
22	—	1	**715819**	FASTENER—sash serrated
23	—	2	**237492**	SCREW—retainer, screen
24	AR	AR	**711453**	RETAINER—sash (7'10" CTL)



23.070S SASH – GALLEY AND ENTRANCE DOOR, SLIDING (SECOND DESIGN)

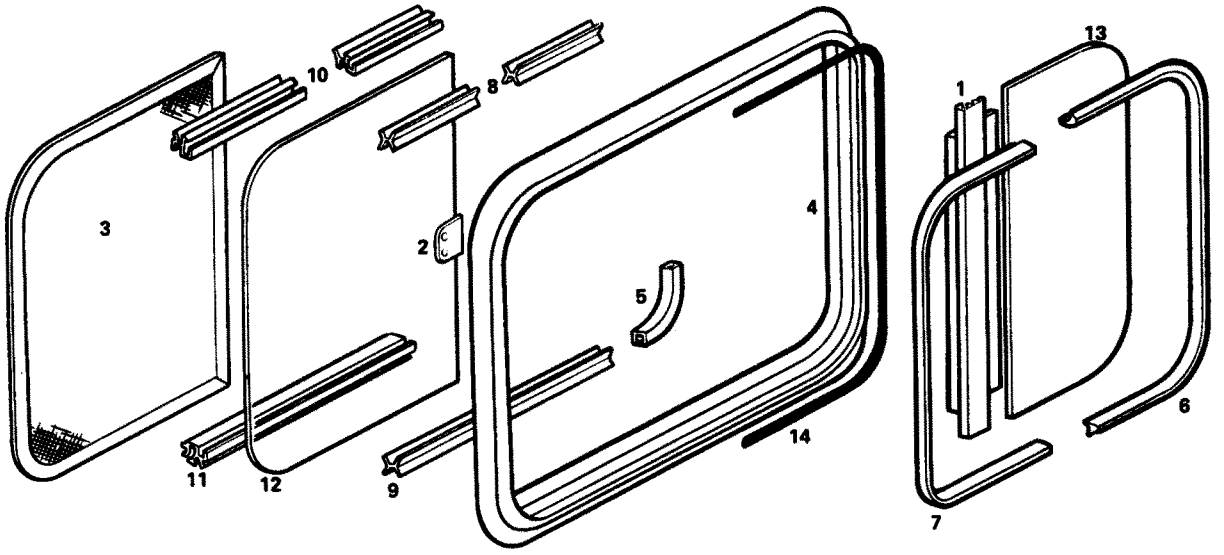
KEY	230	260	PART NUMBER	
				23.070S SASH — GALLEY & ENTRANCE DOOR, SLIDING (SECOND DESIGN)
—	1	1	**2003021**	SASH ASSY.—side inter. (sliding w/screen) (tinted) (w/P.P.G. GALSS) (ref. only)
1	1	1	**2004674**	MULLION ASSY.—sash (SOA)
2	1	1	**2004675**	LATCH ASSY.—sash (SOA)
3	1	1	**2010376**	SCREEN ASSY.—sash (SOA)
4	1	1	**2010371**	BACKFRAME—sash
5	1	1	**2004679**	BEAD—glazing sash
6	1	1	**2004680**	GASKET—vent
7	1	1	**2004681**	TRACK—side vent
8	1	1	**2004682**	TRACK—bottom vent
9	1	1	**2004683**	TRACK—side screen
10	1	1	**2004684**	TRACK—bottom screen
11	1	1	**2009394**	GLASS—vent, (ref. only) (procure locally)
12	1	1	**2009395**	GLASS—stationary (ref only) (procure locally)
13	1	1	**2004687**	BEAD—adhesive
14	1	1	**2009396**	HOOK—balance
15	1	1	**2009397**	SPACER—sleeve
16	1	1	**2009398**	NUT—tubular
17	1	1	**2009399**	POSITIONER—window
18	1	1	**2009400**	GUIDE—window
—	—	2	**2011595**	RETAINER—sash horizontal (galley) (repl. 2006582)
—	2	2	**2011597**	RETAINTER—sash horizontal (entrance door sash) (repl. 2006583)
—	—	2	**2011956**	RETAINER—sash vertical ("L" shapped) (galley) (repl. 2006575)
—	2	2	**2011598**	RETAINER—sash vertical ("L" shapped) (entrance door sash) (repl. 2006580)
—	AR	AR	**8885607**	MOULDING—side sash trim (white vinyl) (100' roll ctl) (repl. 8861551)
—	—	2	—	SCREW—retainer screw (procure locally) (ref. 237492)



23.071 SASH – LH REAR (FIRST DESIGN)

23.071 SASH — LH REAR (FIRST DESIGN)

KEY	230	260	PART NUMBER	
—	1	1	**702852**	SASH ASSY.—side, LH rear (with L.O.F. glass)
—	1	1	**703049**	SASH ASSY.—side, LH rear (tinted) (with L.O.F. glass)
1	1	1	**689635**	GLASS—LH rear (stationary) (procure locally)
1	1	1	**689637**	GLASS—LH rear (stationary) (tinted) (procure locally)
2	1	1	**704615**	GLASS—LH rear (sliding) (procure locally)
2	1	1	**704614**	GLASS—LH rear (sliding) (tinted) (procure locally)
3	1	1	**702687**	SCREEN ASSY.—glass
—	1	1	**793676**	KIT—moulding, sash window, side, LH, rear (incl. next [3] items)
4	4	4	**689623**	MOULDING—sash, corner
5	2	2	**702575**	MOULDING—sash, horizontal (25.00")
6	2	2	**702577**	MOULDING—sash, vertical (23.24")
7	AR	AR	**711453**	RETAINER—sash, vertical (7'10" — CTL) (repl. 702574)
8	AR	AR	**711453**	RETAINER—sash, horizontal (7'10" — CTL) (repl. 702570)
9	1	1	**689622**	HEADER—rear sash, LH (23.34" long)
10	2	2	**715166**	RAIL ASSY.—weatherstrip check (incl. seal and rail) (repl. 702535) (32.19" lg. CTL)
11	1	1	**709172**	SILL—rear sash (repl. 689630)
12	2	2	**689607**	FRAME ASSY.—sash (repl. 701445)
13	1	1	**702671**	SEAL—fixed glass (86.88" CTL)
14	1	1	**702600**	RUN—glass (134.50" CTL) (felt)
15	1	1	**704342**	LATCH ASSY.—side window
16	2	2	**704341**	BUSHING—latch
17	1	1	**704620**	LATCH—keeper
18	1	1	**704747**	SPACER—window screen (42.00" long, CTL)
19	2	2	**706781**	CLIP—screen
—	AR	AR	**712111**	STOP—sliding window (CTL) (29.81" long) (rubber)
—	1	1	**715820**	SCREW ASSY.—housing fastener
—	AR	AR	**715824**	BAND—sash, rear (CTL)
—	1	1	**715819**	FASTENER—sash serrated
—	AR	AR	**9414712**	SCREW—retainer to sash

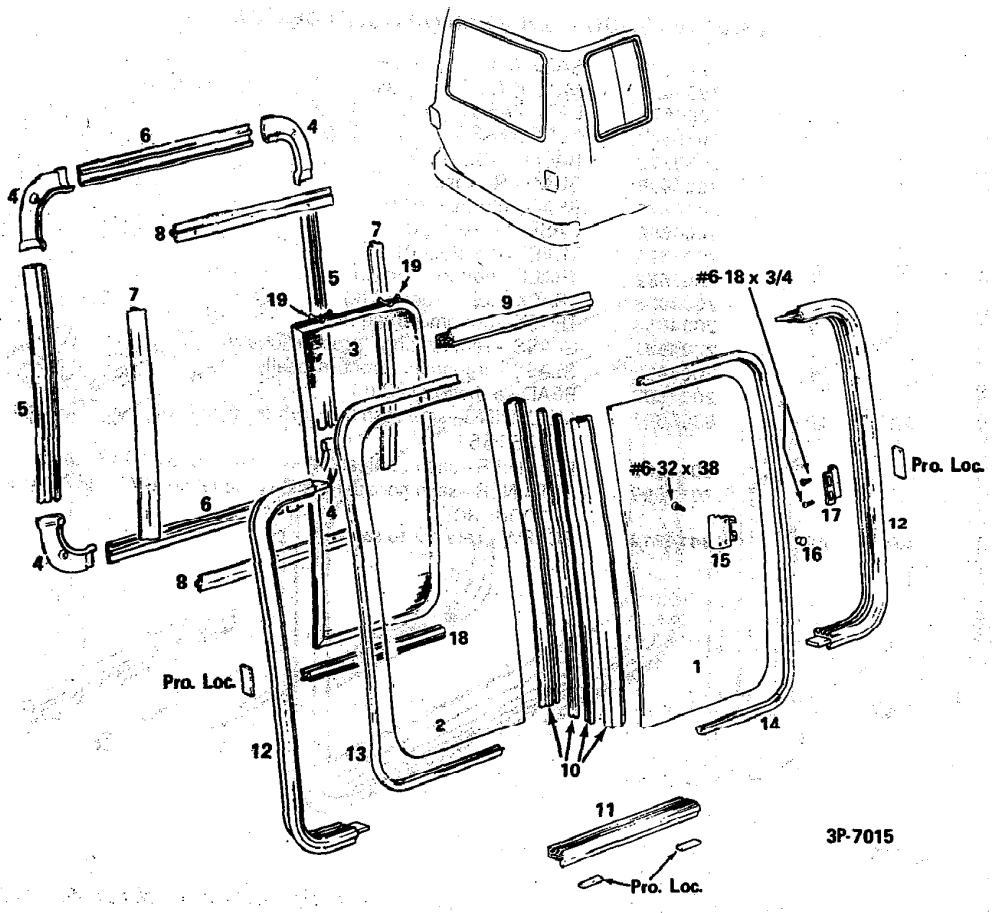


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23.071H SASH – (LH) REAR (SECOND DESIGN)

23.071H SASH — LH REAR (SECOND DESIGN)

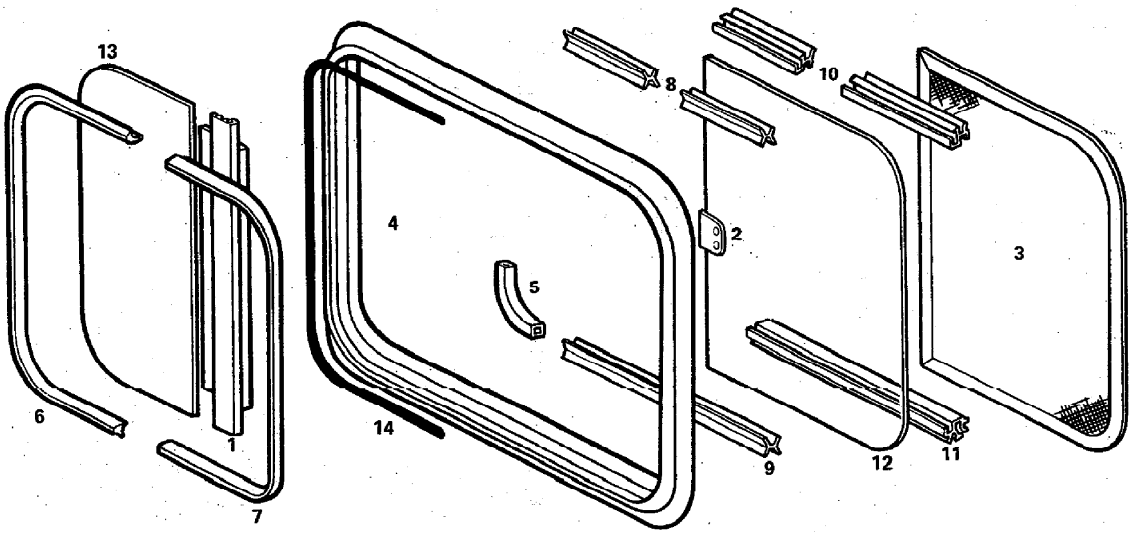
KEY	230	260	PART NUMBER	
—	—	1	**790835**	SASH ASSY.—side LH rear (w/P.P.G. GLASS) (interm 1975)
1	1	1	**2004674**	MULLION ASSY.—sash (SOA) (w/latch keeper)
2	1	1	**2004675**	LATCH ASSY.—sash (SOA) (RH/LH)
3	1	1	**2010377**	SCREEN ASSY.—sash (SOA)
4	1	1	**2010373**	BACKFRAME—sash
5	1	1	**2004678**	BUMPER—sash
6	1	1	**2004679**	BEAD—glazing (20 ft.)
7	1	1	**2004680**	GASKET—vent (20 ft.)
8	1	1	**2004681**	TRACK—top vent (8 ft.)
9	1	1	**2004682**	TRACK—bottom vent (8ft.)
10	1	1	**2004683**	TRACK—top screen (8 ft.)
11	1	1	**2004684**	TRACK—bottom screen (8 ft.)
12	1	1	**2004691**	GLASS—vent (sliding) (procure locally)
13	1	1	**2004692**	GLASS—stationary (procure locally)
14	1	1	**2004687**	BEAD—adhesive (20 ft.)
—	AR	AR	**8885607**	MOULDING—side sash trim (white vinyl) (100' roll CTL) (repl. 8861551)
—	—	2	**2011595**	RETAINER—sash vertical (eff. w/serial no. 6V100878) (repl. 2006575)
—	—	2	**2011593**	RETAINER—sash horizontal (eff. w/serial no. 6V100878) (repl. 2006580)
—	AR	AR	**9414712**	SCREW—retainer to sash



23.072 SASH – RH REAR (FIRST DESIGN)

23.072 SASH — RH REAR (FIRST DESIGN)

KEY	230	260	PART NUMBER	
—	1	1	**702851**	SASH ASSY.—side, RH rear (with L.O.F. glass)
—	1	1	**703048**	SASH ASSY.—side, RH rear (tinted) (with L.O.F. glass)
1	1	1	**689635**	GLASS—RH rear (stationary) (procure locally)
1	1	1	**689637**	GLASS—RH rear (stationary-tinted) (procure locally)
2	1	1	**704615**	GLASS—RH rear (sliding) (procure locally)
2	1	1	**704614**	GLASS—RH rear (sliding-tinted) (procure locally)
3	1	1	**702686**	SCREEN ASSY.—glass
—	1	1	**793676**	KIT—moulding, side, RH, rear (incl. next [3] items)
4	4	4	**689623**	MOULDING—sash, corner
5	2	2	**702575**	MOULDING—sash, horizontal
6	2	2	**702577**	MOULDING—sash, vertical
7	AR	AR	**711453**	RETAINER—sash, vertical (10 ft.-CTL) (repl. 702574)
8	AR	AR	**711453**	RETAINER—sash, horizontal (10 ft.-CTL) (repl. 702570)
9	1	1	**689622**	HEADER—rear sash, RH (23.34" long)
10	2	2	**715166**	RAIL ASSY.—weatherstrip check (incl. seal and rail) (repl. 702535) (32.19" lg. CTL)
11	1	1	**709172**	SILL—rear sash (repl. 689630)
12	1	1	**689607**	FRAME ASSY.—sash (repl. 701445)
13	1	1	**702671**	SEAL—fixed glass (86.88" CTL)
14	1	1	**702600**	RUN—glass (134.50" CTL) (felt)
15	1	1	**704342**	LATCH ASSY.—side window
16	2	2	**704341**	BUSHING—latch
17	1	1	**704620**	LATCH—keeper
18	1	1	**704747**	SPACER—window screen (42.00" long, CTL)
19	2	2	**706781**	CLIP—screen
—	AR	AR	**712111**	STOP—sliding window (CTL) (29.81" long)
—	1	1	**715820**	SCREW ASSY.—housing fastener
—	AR	AR	**715824**	BAND—sash, rear (CTL)
—	1	1	**715819**	FASTENER—sash, serrated
—	AR	AR	**9414712**	SCREW—retainer to body

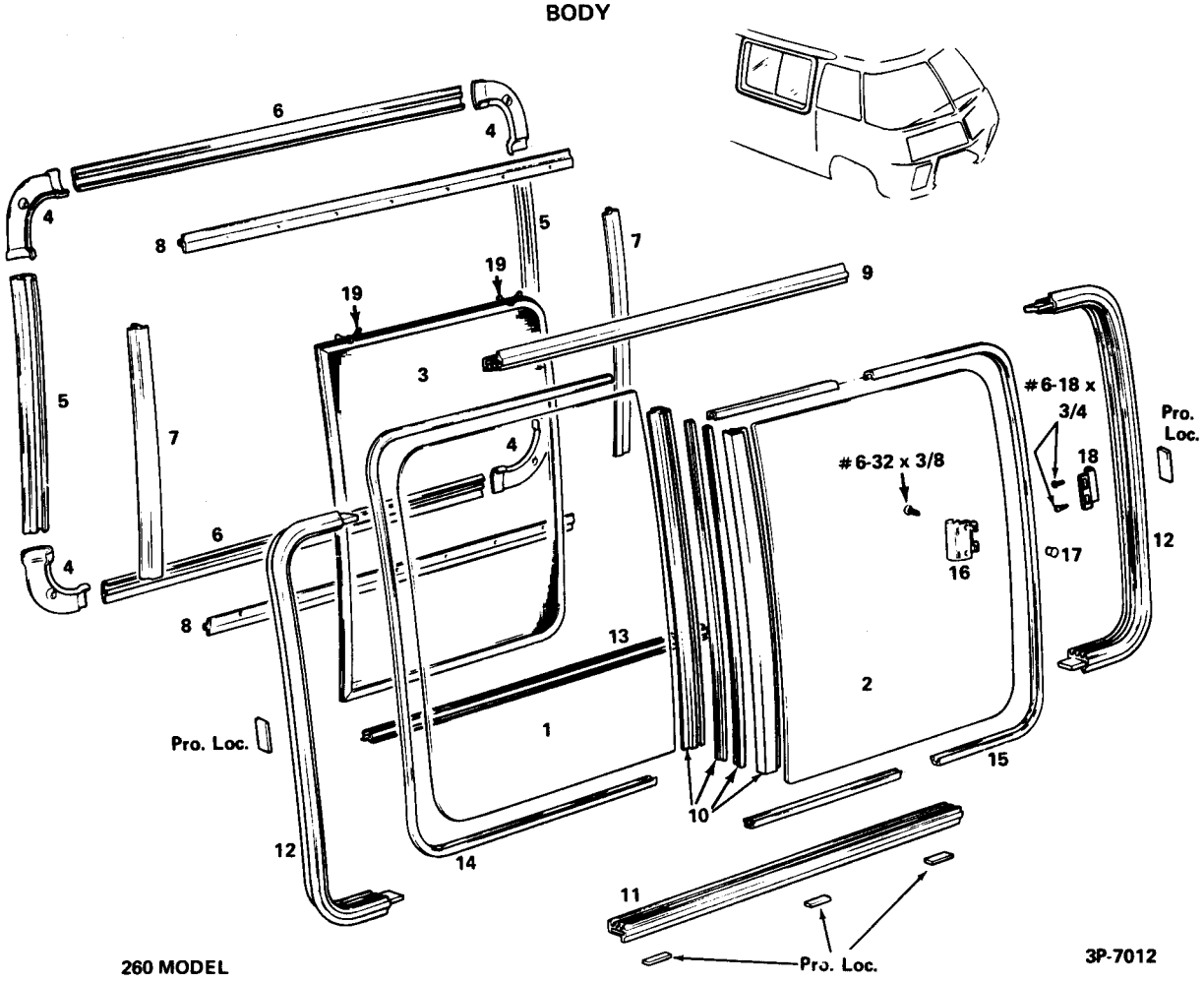


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23.072H SASH – (RH) REAR (SECOND DESIGN)

23.072H SASH — RH REAR (SECOND DESIGN)

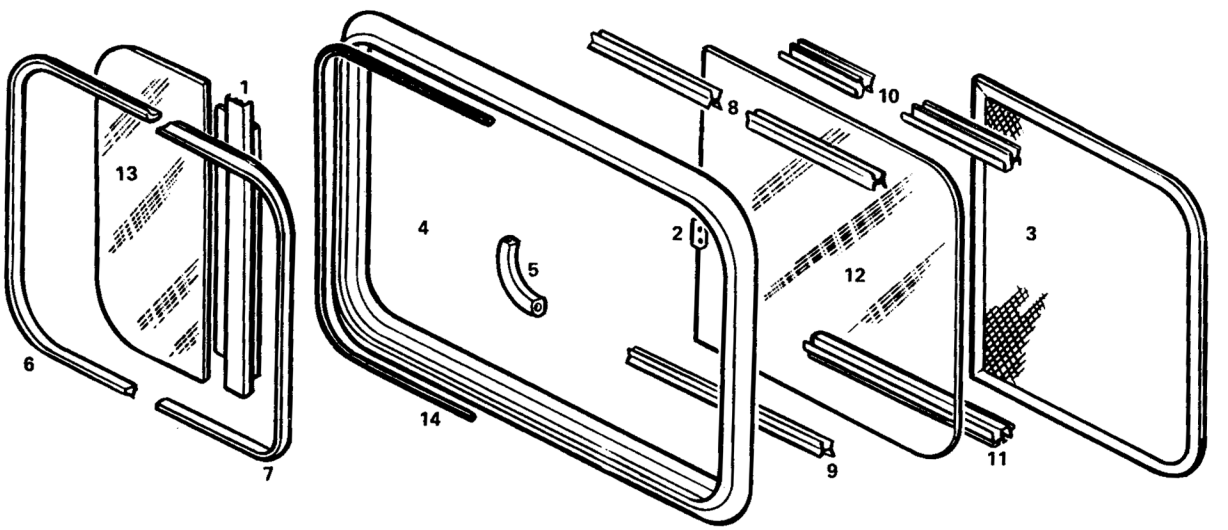
KEY	230	260	PART NUMBER	
—	—	1	**790837**	SASH ASSY.—side RH rear (w/P.P.G. glass) (interm 1975)
1	1	1	**2004674**	MULLION ASSY.—sash (SOA) (w/latch keeper)
2	1	1	**2004675**	LATCH ASSY.—sash (SOA) (RH/LH)
3	1	1	**2010377**	SCREEN ASSY—sash (SOA)
4	1	1	**2010373**	BACKFRAME—sash
5	1	1	**2004678**	BUMPER—sash
6	1	1	**2004679**	BEAD—glazing (20 ft.)
7	1	1	**2004680**	GASKET—vent (20 ft.)
8	1	1	**2004681**	TRACK—top vent (8 ft.)
9	1	1	**2004682**	TRACK—bottom vent (8 ft.)
10	1	1	**2004683**	TRACK—top screen (8 ft.)
11	1	1	**2004684**	TRACK—bottom screen (8 ft.)
12	1	1	**2004696**	GLASS—vent (sliding) (procure locally)
13	1	1	**2004697**	GLASS—stationary (procure locally)
14	1	1	**2004687**	BEAD—adhesive (20 ft.)
—	AR	AR	**8885607**	MOULDING—side sash trim (white vinyl) (100' roll ctl) (repl. 8861551)
—	—	2	**2011596**	RETAINER—sash, vertical (repl. 2006575)
—	—	2	**2011593**	RETAINER—sash horizontal (2006580)
—	AR	AR	**9414712**	SCREW—retainer to body



23.073 SASH – RH FRONT (FIRST DESIGN)

23.073 SASH — RH FRONT (FIRST DESIGN)

KEY	230	260	PART NUMBER	
—	—	1	**702849**	SASH ASSY.—side, RH front (with L.O.F. glass)
—	—	1	**703046**	SASH ASSY.—side, RH front (tinted) — (with L.O.F. glass) (ref. only) (see group 23.073H)
1	—	1	**689639**	GLASS—RH front (stationary) (procure locally)
1	—	1	**689640**	GLASS—RH front, tinted (stationary) (procure locally)
2	—	1	**704617**	GLASS—RH front (sliding) (procure locally)
2	—	1	**704616**	GLASS—RH front, tinted (sliding) (procure locally)
3	—	1	**702684**	SCREEN ASSY.—glass (incl. clips)
—	—	1	**793677**	KIT—moulding, sash window, side, RH front (incl. next [3] items)
4	—	4	**689623**	MOULDING—sash, corner
5	—	2	**702577**	MOULDING—sash, vertical (23.24")
6	—	2	**689624**	MOULDING—sash, horizontal (48.50")
7	—	AR	**711453**	RETAINER—sash, front and horizontal (10 ft.-CTL) (repl. 702571)
8	—	AR	**711453**	RETAINER—sash, vertical (10 ft.-CTL) (repl. 702574)
9	—	1	**689621**	HEADER—sash
10	—	2	**715166**	RAIL ASSY.—weatherstrip check (incl. seal and rail) (repl. 702535) (32.19" lg. CTL)
11	—	1	**709174**	SILL—front sash (repl. 689648)
12	—	2	**689607**	FRAME ASSY.—sash (repl. 701445)
13	—	1	**704747**	SPACER—window screen (42.00 long, CTL)
14	—	1	**702671**	SEAL—fixed glass (86.88 CTL)
15	—	1	**702600**	RUN—glass (134.50" CTL) (felt)
16	—	1	**704342**	LATCH ASSY.—side window
17	—	2	**704341**	BUSHING—latch
18	—	1	**704620**	LATCH—keeper
19	—	2	**706781**	CLIP—screen
—	—	AR	**712111**	STOP—sliding window (CTL) (29.81" long) (rubber)
—	—	1	**715820**	SCREW ASSY.—housing fastener
—	—	AR	**715822**	BAND—sash, front (CTL)
—	—	1	**715819**	FASTENER—sash, serrated
—	—	AR	**9418622**	SCREW—moulding

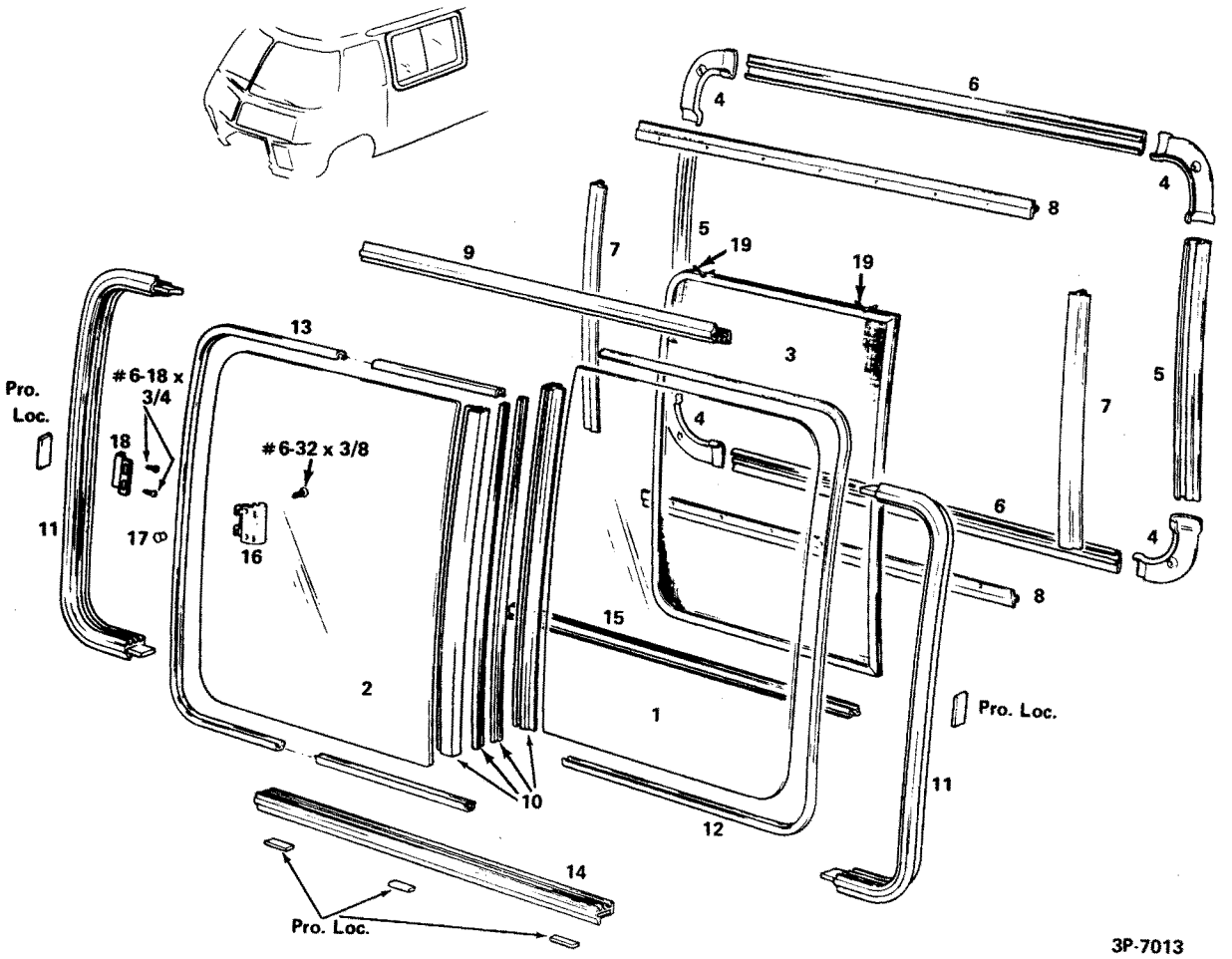


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23.073H SASH – (RH) FRONT (SECOND DESIGN)

23.073H SASH — RH FRONT (SECOND DESIGN)

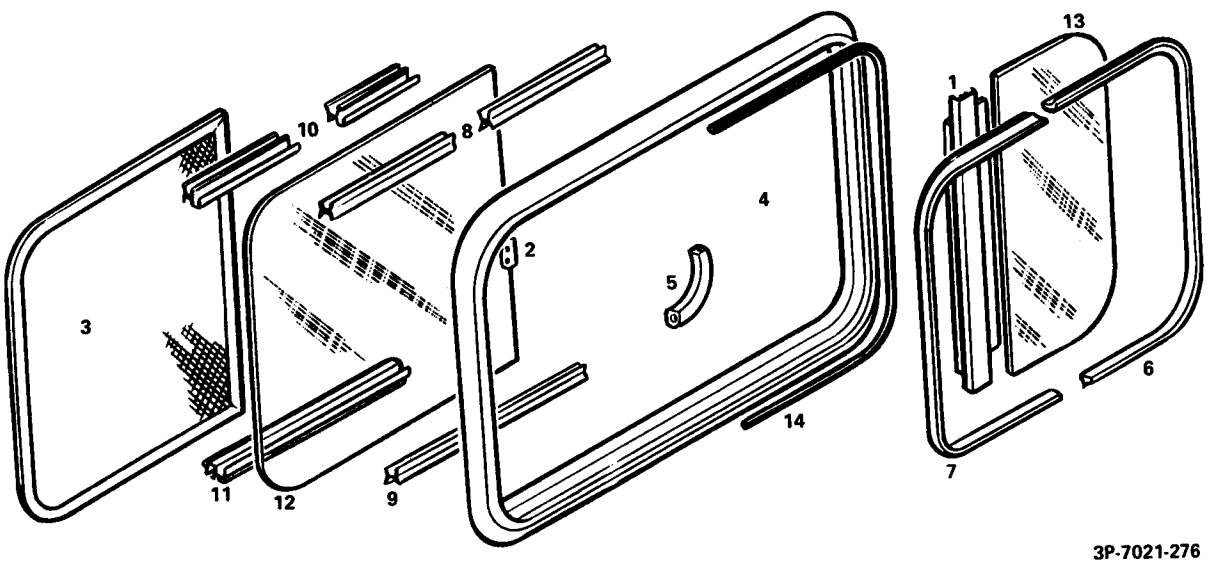
KEY	230	260	PART NUMBER	
—	1	1	**790836**	SASH ASSY.—side RH front w/P.P.G. glass) (interm 1975) (NOTE: 790836 can be used as a complete assy. to repl. first design sash assy. 703046)
1	—	1	**2004674**	MULLION ASSY.—sash (SOA) (w/latch keeper)
2	—	1	**2004675**	LATCH ASSY.—sash (SOA) (RH/LH)
3	—	1	**2010385**	SCREEN—sash (SOA)
4	—	1	**2010374**	BACKFRAME—sash
5	—	1	**2004678**	BUMPER—sash
6	—	1	**2004679**	BEAD—glazing (20 ft.)
7	—	1	**2004680**	GASKET—vent (20 ft.)
8	—	1	**2004681**	TRACK—top vent (8 ft.)
9	—	1	**2004682**	TRACK—bottom vent (8 ft.)
10	—	1	**2004683**	TRACK—top screen (8 ft.)
11	—	1	**2004684**	TRACK—bottom screen (8 ft.)
12	—	1	**2004693**	GLASS—vent (sliding) (procure locally)
13	—	1	**2004695**	GLASS—stationary (procure locally)
14	—	1	**2004687**	BEAD—adhesive (20 ft.)
—	—	2	**2011592**	RETAINER—sash horizontal (repl. 2006580, 2006581)
—	—	2	**2011596**	RETAINER—sash, vertical (repl. 2006575)
—	AR	AR	**8885607**	MOULDING—side sash trim (white vinyl) (100 ft. roll ctl) (repl. 8861551)
—	—	AR	**9414712**	SCREW—retainer to sash



23.074 SASH – LH FRONT SIDE (FIRST DESIGN)

23.074 SASH — LH FRONT (FIRST DESIGN)

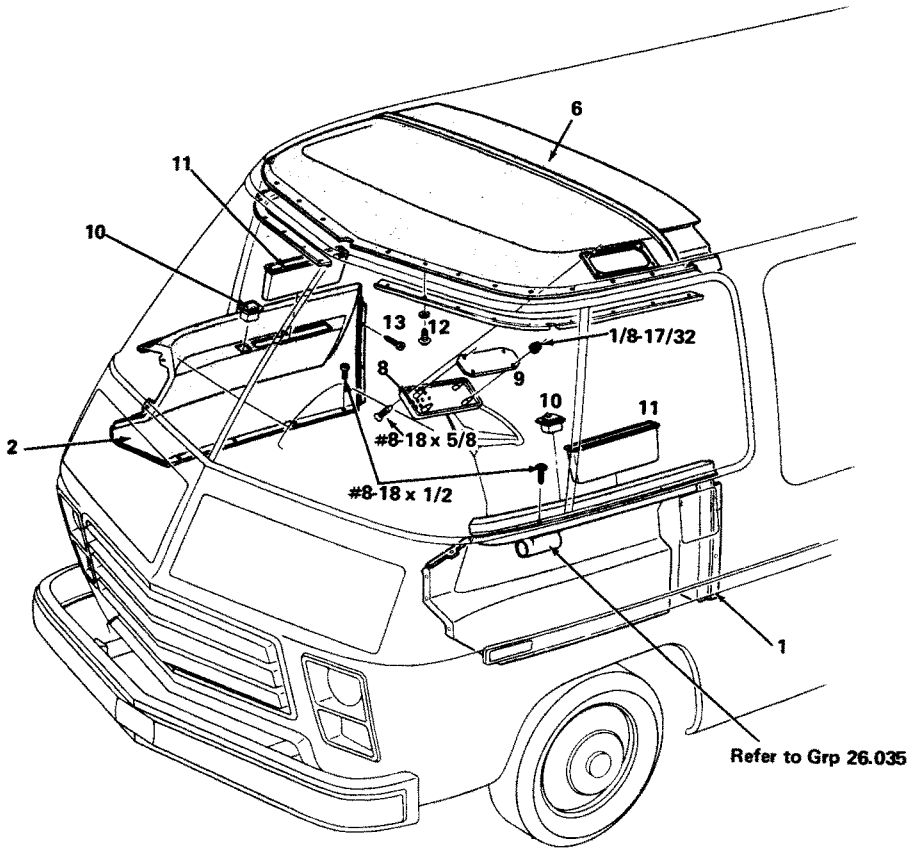
KEY	230	260	PART NUMBER	
—	1	1	**702850**	SASH ASSY.—side, LH front (with L.O.F. glass)
—	1	1	**703047**	SASH ASSY.—side, LH front (tinted) (with L.O.F. glass)
1	1	1	**689639**	GLASS—LH front, stationary (procure locally)
1	1	1	**689640**	GLASS—LH front, stationary (tinted) (procure locally)
2	1	1	**704617**	GLASS—LH front, sliding (procure locally)
2	1	1	**704616**	GLASS—LH front, sliding (tinted) (procure locally)
3	1	1	**702685**	SCREEN ASSY.—glass
—	1	1	**793677**	KIT—moulding, sash window side, LH front (incl. next [3] items)
4	4	4	**689623**	MOULDING—sash, corner
5	2	2	**702577**	MOULDING—sash, vertical (23.24")
6	2	2	**689624**	MOULDING—sash, horizontal (48.50")
7	AR	AR	**711453**	RETAINER—sash, vertical (10 ft.-CTL) (repl. 702571)
8	AR	AR	**711453**	RETAINER—sash, horizontal (10 ft.-CTL) (repl. 702574)
9	1	1	**689621**	HEADER—sash, LH front
10	2	2	**715166**	RAIL ASSY.—weatherstrip check (incl. seal and rail) (repl. 702535) (32.19" lg. CTL)
11	2	2	**689607**	FRAME ASSY.—sash (repl. 701445)
12	1	1	**702671**	SEAL—stationary glass (86.88" long, CTL)
13	1	1	**702600**	RUN—glass (134.50" long, CTL) (felt)
14	1	1	**709174**	SILL—sash, LH front (repl. 689648)
15	1	1	**704747**	SPACER—window screen (42.00" long, CTL)
16	1	1	**704342**	LATCH ASSY.—window, LH front
17	2	2	**704341**	BUSHING—latch
18	1	1	**704620**	LATCH—keeper
19	2	2	**706781**	CLIP—screen
—	AR	AR	**712111**	STOP—sliding window (CTL) (29.81" long) (rubber)
—	1	1	**715820**	SCREW ASSY.—housing, fastener
—	AR	AR	**715822**	BAND—sash, front (CTL)
—	1	1	**715819**	FASTENER—sash, serrated
—	AR	AR	**9414712**	SCREW—retainer to sash
—	AR	AR	**9418622**	SCREW—moulding

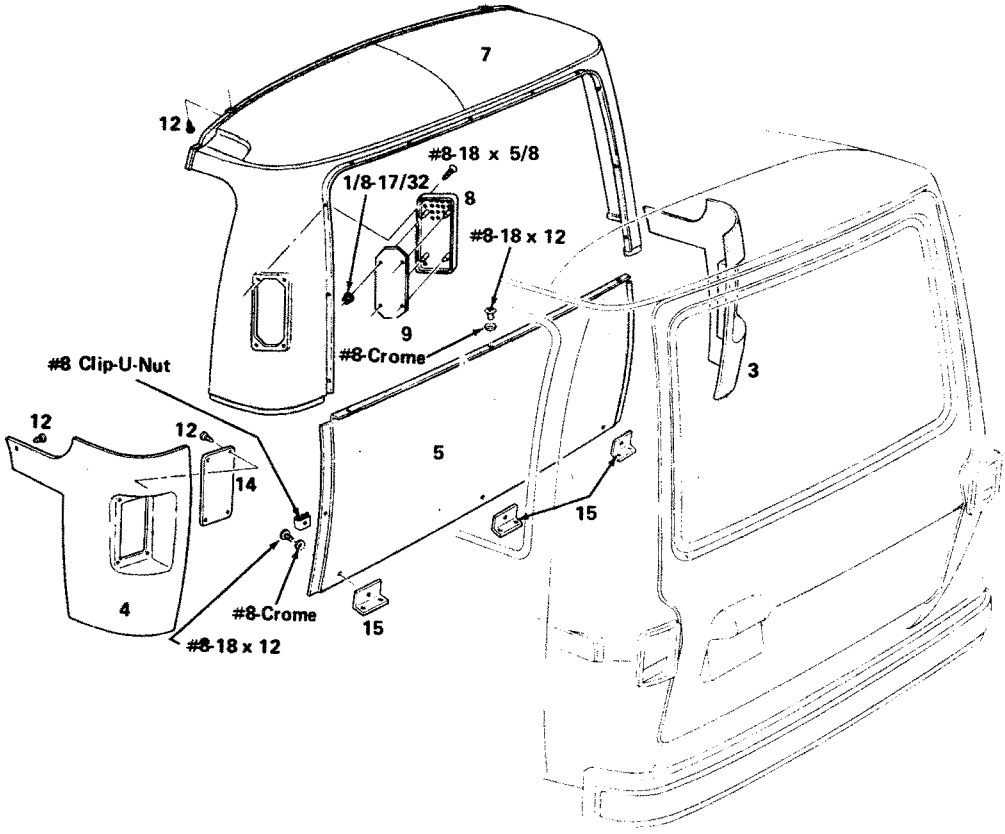


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23.074H SASH – (LH) FRONT (SECOND DESIGN)

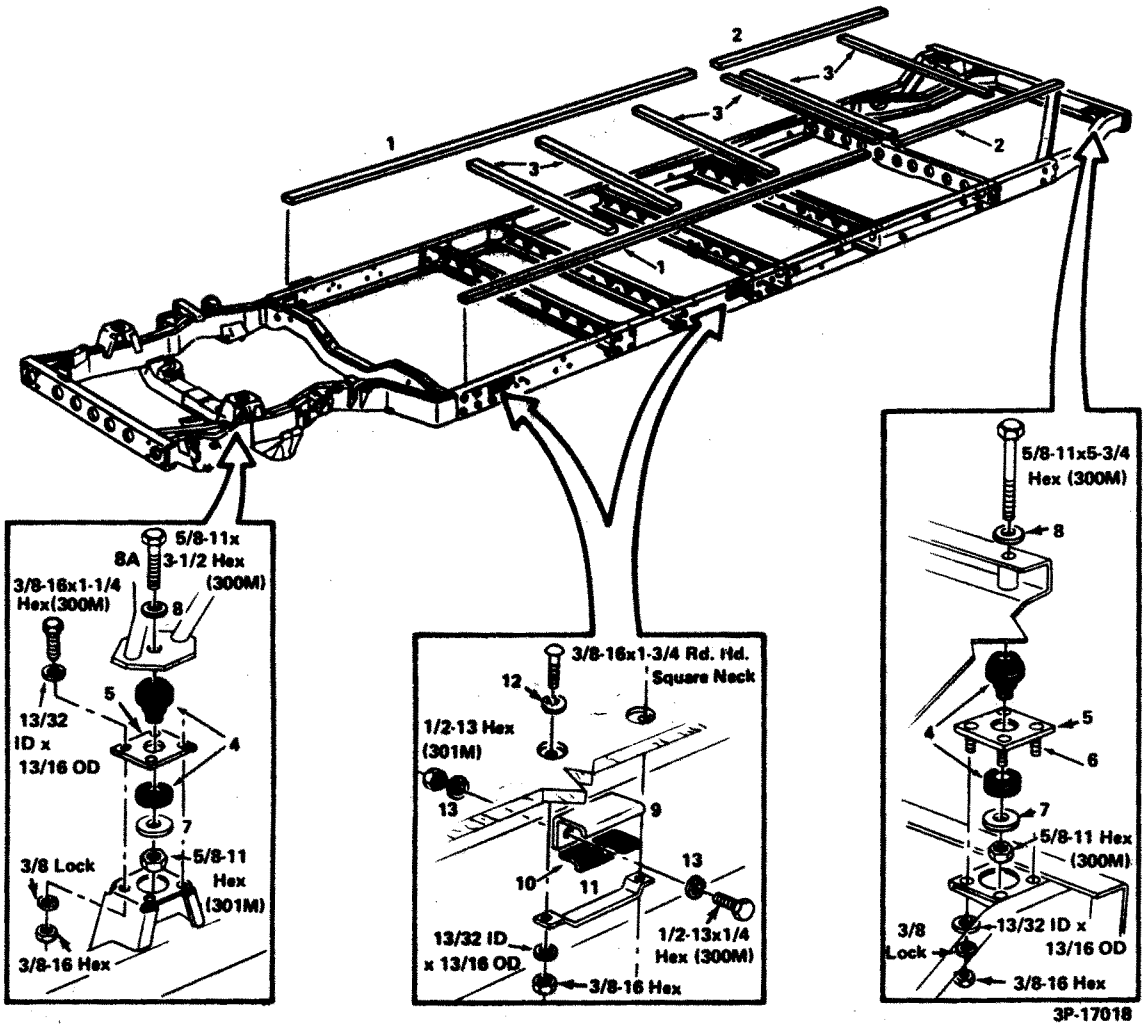
KEY	230	260	PART NUMBER	
			23.074H SASH LH FRONT (SECOND DESIGN)	
–	1	1	**790834**	SASH ASSY.–side, LH (w/P.P.G. GLASS) (interm 1975)
1	1	1	**2004674**	MULLION ASSY.–sash (SOA) (w/latch keeper)
2	1	1	**2004675**	LATCH ASSY.–sash (SOA) (RH/LH)
3	1	1	**2010385**	SCREEN–sash (SOA)
4	1	1	**2010374**	BACKFRAME–sash
5	1	1	**2004678**	BUMPER–sash
6	1	1	**2004679**	BEAD–glazing (20 ft.)
7	1	1	**2004680**	GASKET–vent (20 ft.)
8	1	1	**2004681**	TRACK–top vent (8 ft.)
9	1	1	**2004682**	TRACK–bottom vent (8 ft.)
10	1	1	**2004683**	TRACK–top screen (8 ft.)
11	1	1	**2004684**	TRACK–bottom screen
12	1	1	**2004685**	GLASS–vent (sliding) (procure locally)
13	1	1	**2004686**	GLASS–stationary (procure locally)
14	1	1	**2004687**	BEAD–adhesive (20 ft.)
–	AR	AR	**8885607**	MOULDING–side sash trim (white vinyl) (100' roll ctl.) (repl. 8861551)
–	2	2	**2011596**	RETAINER–sash vertical (eff. w/serial no. 6V100878) (repl. 2006575)
–	2	2	**2011592**	RETAINER–sash horizontal (eff. w/serial 6V100878) (repl. 2006580, 2006581)
–	AR	AR	**9414712**	SCREW–retainer to sash
			23.075 PANELS — INSULATION	
–	AR	AR	**NS**	PANEL–body insulation (make locally) (ref. 703032, 703033)
–	1	1	**703110**	PANEL–insulation, dash
–	1	1	**721354**	PANEL–insulation, dash, RH (repl. 703045)
–	1	1	**721353**	PANEL–insulation, dash, LH (repl. 703044)
–	2	2	**721355**	PANEL–insulation, rear floor (repl. 703109) (prior to Serial No. 6V100878)
–	1	1	**703711**	PANEL–insulation, dash, upper RH


6
11
10
13
12
1/8-17/32
8
9
10
11
2
#8-18 x 5/8
#8-18 x 1/2
1
Refer to Grp 26.035


7
12
#8-18 x 5/8
1/8-17/32
8
#8-18 x 12
9
#8-Crome
#8 Clip-U-Nut
3
12
12
5
14
15
4
#8-Crome
15
#8-18 x 12

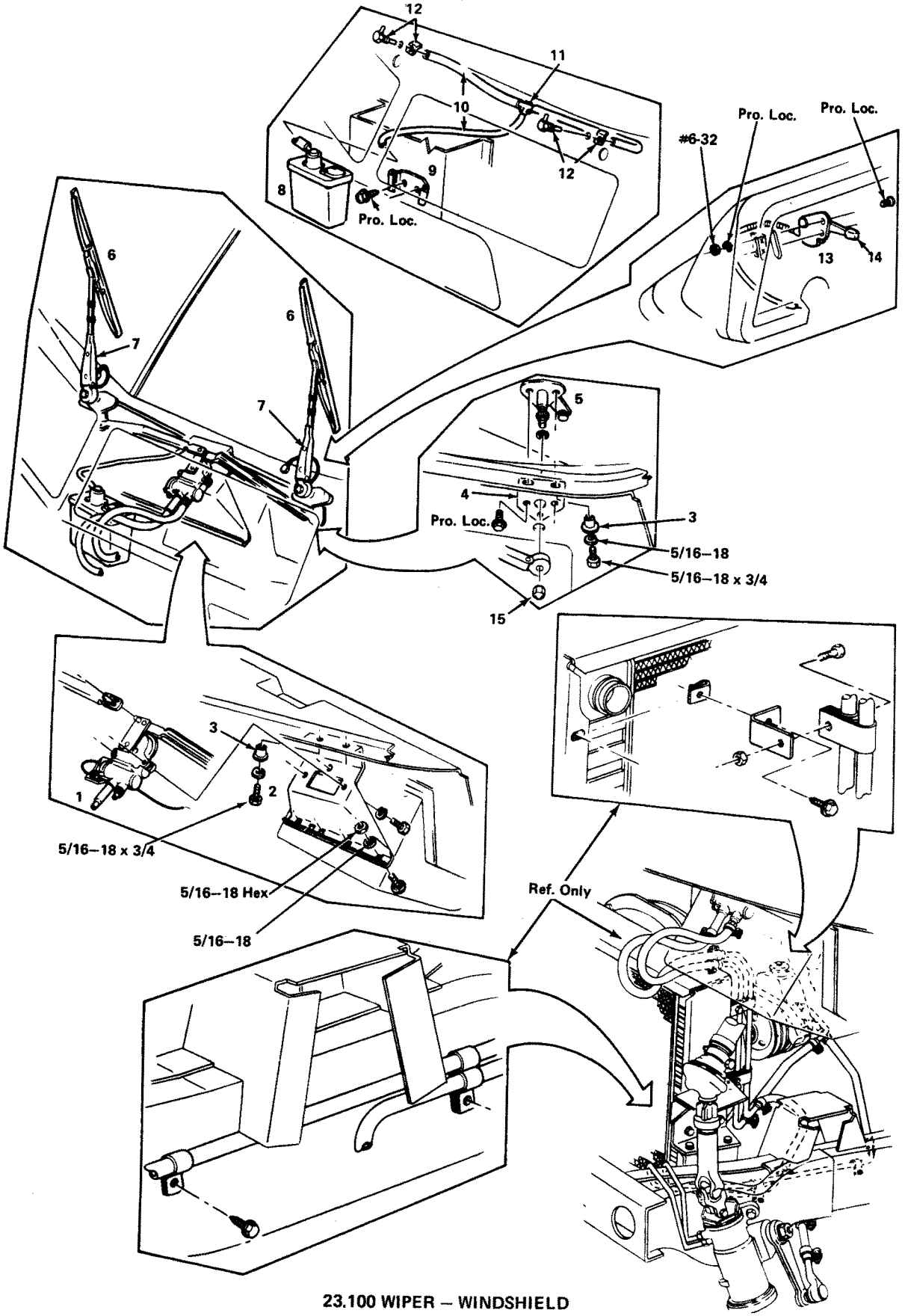
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KEY	230	260	PART NUMBER	
			23.080 FINISH & FITTINGS	
1	1	1	**695700**	PANEL—side trim, LH (prior to 1977)
1	1	1	**799996**	PANEL—side trim, LH (w/RPO 685, 697, Transmode) (eff. w/1977)
1	—	1	**799996**	PANEL—side trim, LH (w/RPO 641)
1	—	1	**799996**	PANEL—side trim, LH (w/RPO 698) (eff. w/1977) **(repl. 2004302)**
2	1	1	**695701**	PANEL—side trim, RH (w/RPO 641, 697, 698 Transmode)
3	—	1	**2007910**	PANEL—trim, inner rear lower RH (Motorhome) (repl. 694047, 713191, 792411)
3	1	1	**2007912**	PANEL—trim, inner rear lower RH (Transmode) (eff. w/Serial No. 6V100878)
4	—	1	**2007911**	PANEL—trim, inner rear lower LH (Motorhome) (repl. 694048, 713188, 792412)
4	1	1	**2007916**	PANEL—trim, inner rear lower LH (Transmode) (eff. w/Serial No. 6V100878)
5	1	1	**713193**	PANEL—trim, rear door lower (repl. 694049)
6	1	1	**696154**	PANEL—trim, inner roof, front
7	1	1	**713192**	PANEL—trim, inner roof, rear (repl. 694046) (prior to 1975)
7	—	1	**792268**	PANEL—inner, rear upper roof, liner (eff. w/1975 and prior to Serial No. 6V100878)
7	1	1	**2007909**	PANEL—inner, rear upper roof liner (eff. w/Serial No. 6V100878)
8	2	2	**700880**	PANEL—radio speaker
9	2	2	**700881**	COVER—hole, speaker
10	AR	AR	**486902**	TRAY ASSY.—ash, side trim panel (prior to 1977)
—	AR	AR	**—**	TRAY ASSY.—ash, instrument panel (eff. w/1977) (see group 23.050F)
11	2	2	**9731656**	STORAGE BOX—panel, side trim (prior to 1975 & Transmode) (w/out RPO BRU) (repl. 9725063)
11	2	2	**1681106**	STORAGE BOX—side trim, panel (w/RPO 641, 681, 683, 685, 697, transmode)
11	—	2	**2001323**	STORAGE BOX—side trim, panel (w/RPO 698)
12	31	31	**NPN**	SCREW—retainer, trim panel
13	4	4	**9420721**	SCREW—panel mounting, RH (8-18 x 3/4 pan head cross recess)
14	2	2	**—**	COVER—inner trim, rear corner, LH panel (procure locally)
15	3	3	**NPN**	BRACKET—rear access door, trim panel
—	—	1	**701367**	PANEL—air suspension control switch hole (eff. w/1977)
—	1	1	**707984**	TRACK—windshield drape, LH
—	1	1	**707983**	TRACK—windshield drape, RH
—	8	8	**700368**	RIVET—track to front roof cap
—	2	2	**718395**	SPRING—storage box exp.
—	4	4	**715106**	RIVET—upper to lower panel
—	—	4	**4664885**	SCREW & WASHER ASSY.—RH panel mtg. (w/695701, 790079)
—	—	2	**716852**	SCREW—track to inner roof frt. trim
—	1	1	**—**	DECAL—emergency exit (see group 23.010)
—	8	8	**9417311**	SCREW—rear speaker installation



KEY	230	260	PART NUMBER	
				23.090 BODY MOUNTING
—	AR	AR	**2005279**	INSULATOR—frame to floor (3" x 6") (opt.)
1	AR	AR	**698128**	INSULATOR—frame to floor (128.00" — CTL) (repl. 698129)
1	—	1	**792006**	INSULATOR—frame to floor (132.10" lg.) (eff. w/1975)
2	AR	AR	**698128**	INSULATOR—frame to floor (128.00" — CTL) (repl. 700243, 700244)
3	4	4	**702894**	SUPPORT—crossmember to floor
4	4	4	**699895**	MOUNT ASSY.—body, front and rear (incl. ring) (SOA)
5	4	4	**NPN**	PLATE—mount to frame, front and rear **(ref. 700858) (make locally)**
6	8	8	**189850**	BOLT—rear mount to frame plate (3/8-16 x 1-1/4, round head, ribbed neck)
7	4	4	**681190**	WASHER—body mount (front and rear)
8	4	4	**2436167**	WASHER—body mount (front and rear)
8A	2	2	**9430885**	BOLT—body rear mounting
9	4	4	**700139**	BRACKET—mount, frame center
10	4	4	**698128**	INSULATOR—(or cushion) (CTL) (repl. 700140)
11	4	4	**700138**	MOUNT—body, center section (prior to 1975)
11	4	4	**791364**	MOUNT—body, center section (eff. w/1975)
12	8	8	**2366327**	WASHER—bolt
13	16	16	**2436165**	WASHER—bolt, bracket (17/32 I.D. x 1-1/16 O.D.)
—	2	2	**3914468**	SPACER—bolt to frame

NOTES

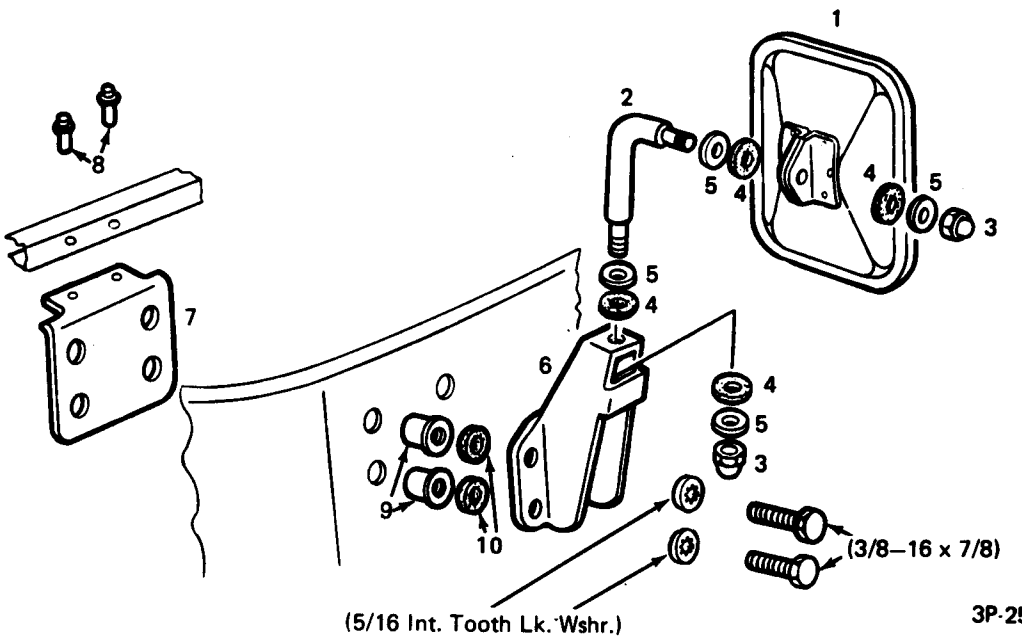


23.100 WIPER – WINDSHIELD

3P-21025

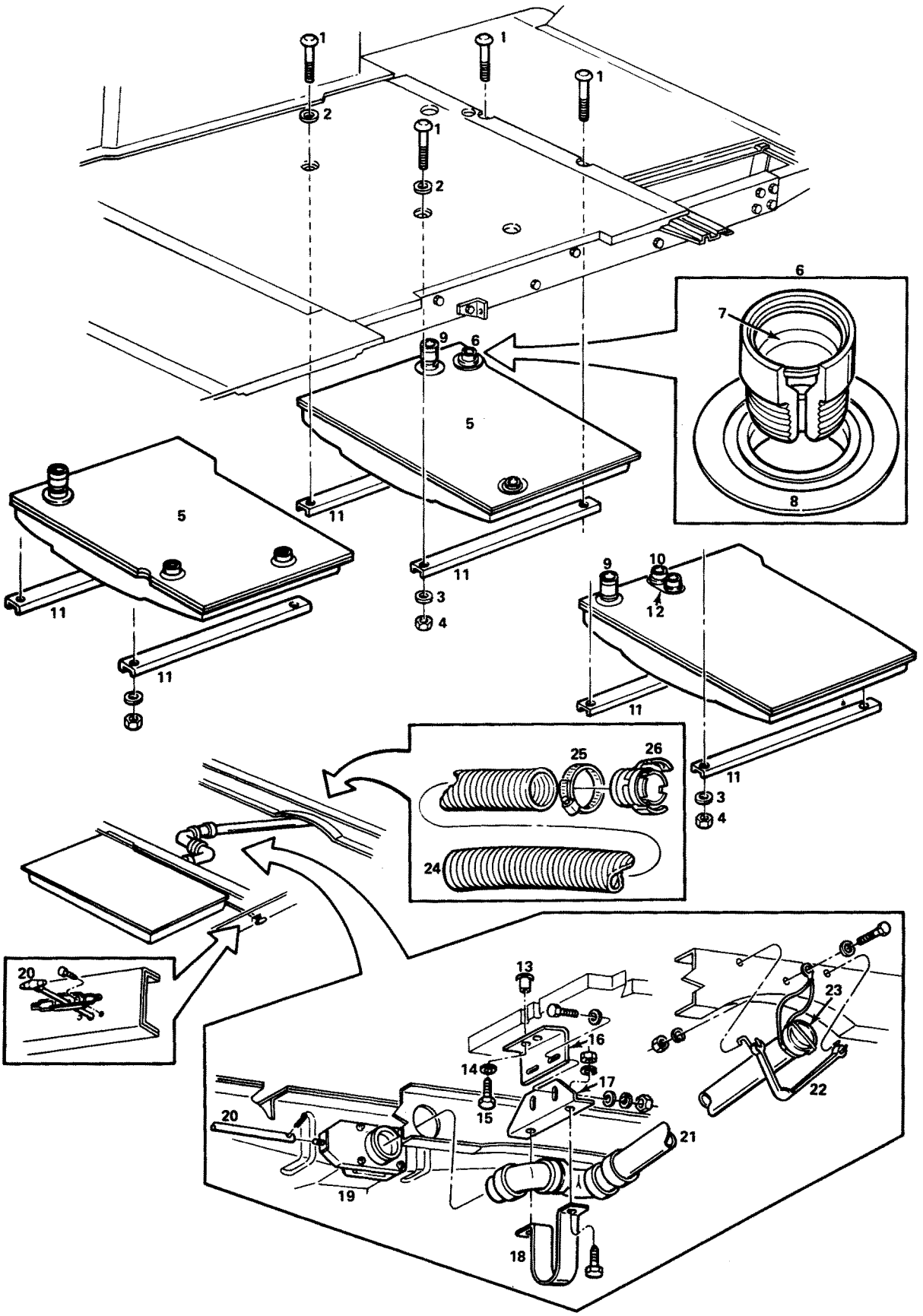
23.100 WIPER — WINDSHIELD

KEY	230	260	PART NUMBER	
1	1	1	**715456**	MOTOR ASSY.—windshield wiper (repl. 699114) (incl. next item)
—	1	1	**717027**	FILTER ASSY.—wiper motor SOA
2	1	1	**790483**	BRACKET—mounting, motor (First Design) (repl. 698186)
2	1	1	**790483**	BRACKET—windshield wiper motor mtg. (Second Design)
3	6	6	**2273809**	RIVNUT—bolt, mounting bracket
4	1	1	**698177**	BRACKET—wiper, pivot LH
4	1	1	**698178**	BRACKET—wiper, pivot RH
5	1	1	**699112**	ARM ASSY.—LH compression pivot body and connector
5	1	1	**699113**	ARM ASSY.—RH compression pivot body and connector
6	2	2	**699116**	BLADE ASSY.—wiper
7	2	2	**712873**	ARM ASSY.—wiper (incl. spray nozzel) (repl. 699106) (incl. next item)
—	2	2	**2027555**	NOZZLE—wiper arm — (nozzle attaches to end of windshield wiper blade) (second design)
—	1	1	**717080**	NOZZLE ASSY.—windshield washer (incl. (2) nozzles, (2) hoses & (2) clips) (nozzle attaches to center of windshield wiper arm) (first design)
8	1	1	**699115**	WASHER ASSY.—windshield wiper (electromatic) (incl. next (3) items)
—	1	1	**2041280**	PUMP ASSY.—cover (incl. next item)
—	1	1	**2369544**	STRAINER—windshield washer
—	1	1	**2041286**	JAR—washer reservoir
9	1	1	**610163**	STRAP—mounting, washer
10	AR	AR	**1359744**	HOSE—windshield washer (25' CTL)
11	1	1	**1378180**	TEE—hose
12	2	2	**699104**	CONNECTOR ASSY.—hose
13	1	1	**699111**	CONTROL ASSY.—windshield wiper and washer
14	1	1	**699118**	BUTTON—washer control
15	2	2	**703864**	CAP NUT—wiper arm (Trico No. 75026-1NS) (3/8 - 24 - unf. thd. - 26) (1/2" hex)
—	1	1	**717556**	BRACKET—mtg., power strg. & w/s hose, LH (repl. 702874) (also use 1-790628 bracket)
—	1	1	**653296**	BRACKET—clip support
—	2	2	**708513**	CLIP—windshield washer hose



KEY	230	260	PART NUMBER	
				23.107 MIRROR — OUTSIDE REAR VIEW
1	2	2	**701486**	MIRROR ASSY.—outside rearview (white) (ref. only) (incl. next 5 items)
—	1	1	**993872**	MIRROR KIT—outside rear view (white enamel) (SOA) (incl. 1-mirror assy.) (repl. 331558, 2971950 mirror head)
2	1	1	**704590**	ARM—solid outside rear view (white enamel)
3	2	2	**331545**	NUT—crown high (repl. 3940862, 3976158)
4	4	4	**331543**	WASHER—nylon (.44 I.D.) (repl. 3933426)
5	4	4	**3940861**	WASHER—steel (7/16 - 1.0 x .09)
1	2	2	**704161**	MIRROR ASSY.—outside rearview (chrome) (ref. only incl. next 5 items)
—	1	1	**993874**	MIRROR KIT—outside rear view (chrome) (SOA) (incl. 1-mirror assy.) (repl. 704591)
2	1	1	**704592**	ARM—solid (chrome)
3	2	2	**331545**	NUT—high crown (repl. 3940862, 3976158)
4	4	4	**331543**	WASHER—nylon (.44 I.D.) (repl. 3933426)
5	4	4	**3940861**	WASHER—steel
6	2	2	**701842**	BRACKET—mirror
7	2	2	**701405**	REINFORCEMENT—bracket (prior to Serial No. 6V100878)
7	1	1	**2005983**	REINFORCEMENT—LH mirror, (eff. w/Serial No. 6V100878)
7	1	1	**2006416**	REINFORCEMENT—RH mirror, (eff. w/Serial No. 6V100878)
8	4	4	**700368**	RIVET—bracket to sill
9	8	8	**2497229**	RIVNUT—bracket to side
10	8	8	**3700098**	KIT—gasket, mirror bracket to rivnut (includes 1-3698890 gasket & 1-3698891 gasket)

NOTES

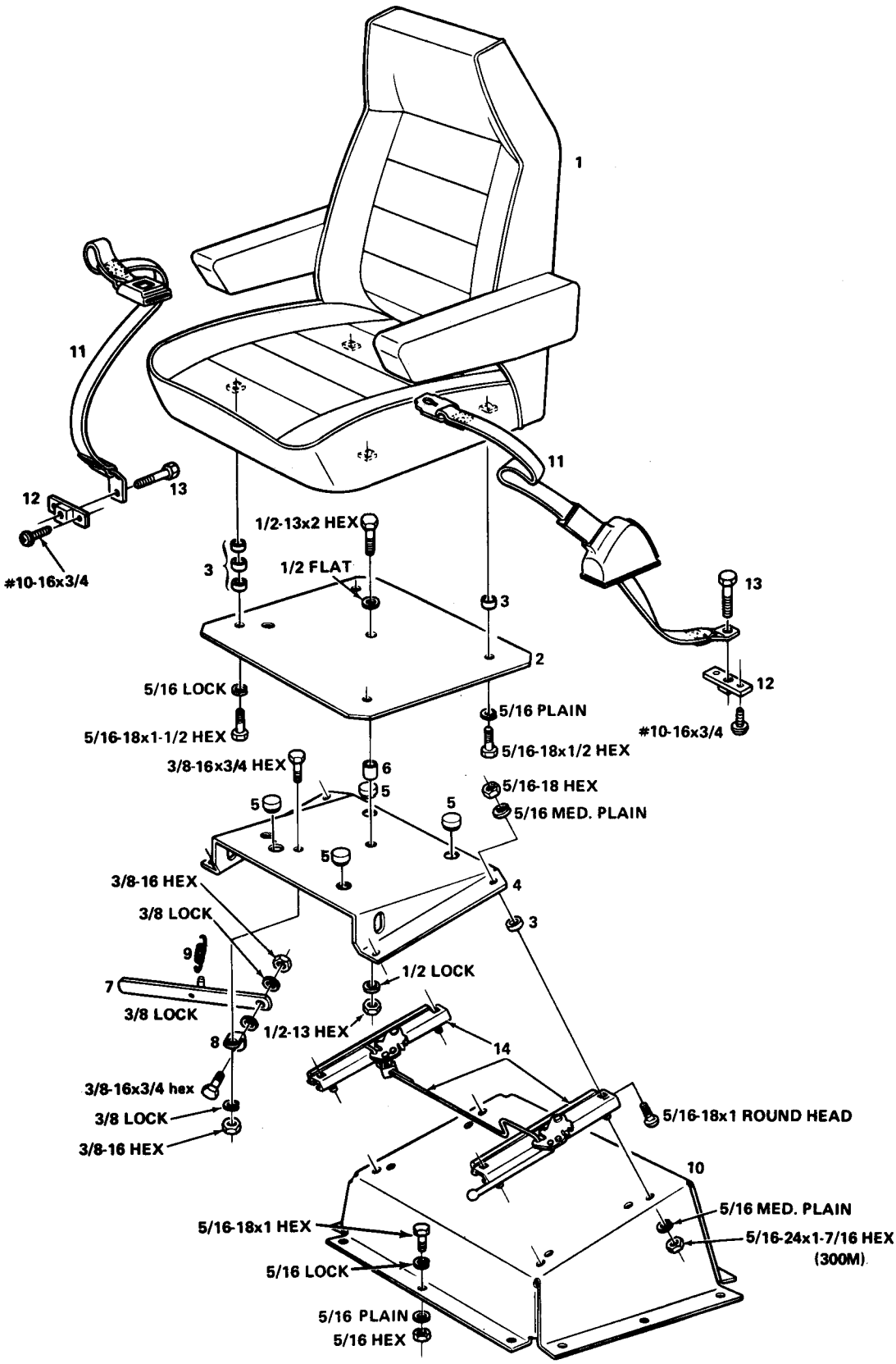


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23.110 TANK - DRAIN HOSE & HOLDING

23.110 TANK — DRAIN HOSE AND HOLDING

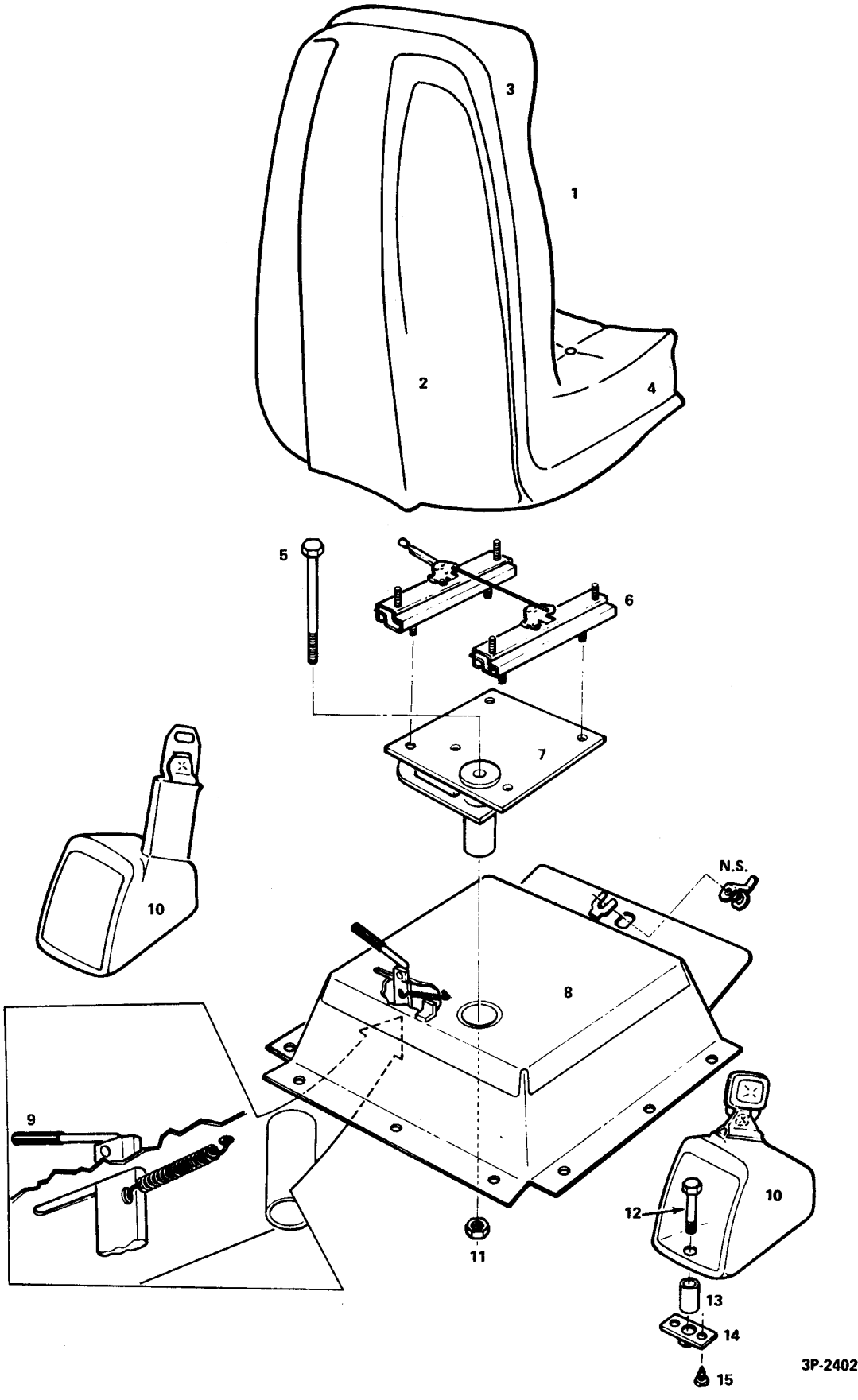
KEY	230	260	PART NUMBER	
1	4	4	**NPN**	BOLT—tank mounting (3/8-16 x 6" Rd. Hd.) (prior to 1975)
1	—	4	**3812166**	BOLT—tank mounting (3/8-16 x 7 1/2) (eff. w/1975)
2	2	2	**2366327**	WASHER—bolt (upper front) (repl. 3885600)
3	4	4	**3781455**	WASHER—bolt (15/32 I.D. x 59/64 O.D.)
4	4	4	**NPN**	NUT—bolt (3/8-16)
5	1	—	**706573**	TANK ASSY.—holding (repl. 699278) (140 WB)
5	—	1	**791846**	TANK ASSY.—holding (exc./ ZE06582, ZE06584) (repl. 706574) (160 WB) (prior to 1978)
5	—	1	**2028382**	TANK ASSY.—holding (w/ZE06581) (1978) (40 gallon)
5	—	1	**2005797**	TANK ASSY.—holding (w/ZE06582, ZE06584))
6	—	1	**719638**	ADAPTER—sink and vent drain (at tank) (prior to 1975)
6	—	1	**790052**	ADAPTER—sink and vent drain (nipple) (at tank) (exc./ ZE06584) (eff. w/1975)
6	—	2	**2010765**	ADAPTER ASSY.—sanitary plumbing to holding tank (w/ZE06584)
7	—	1	**716624**	"O" RING—sink drain and vent (prior to 1975)
7	—	1	**791722**	"O" RING—sink inlet nipple (eff. w/1975) (prior to Serial No. 5V101105)
7	—	1	**3876138**	"O" RING—bath inlet nipple (eff. w/1975)
8	1	3	**705538**	SEAL—sink, toilet and bath inlet to floor
9	1	1	**719639**	NIPPLE—toilet inlet (at tank)
10	2	1	**719637**	NIPPLE—kitchen drain inlet (at tank) (prior to 1975)
10	—	1	**797240**	NIPPLE—sink inlet (at tank) (eff. w/1975) (exc./ ZE06584) (repl. 790051)
10	—	1	**797240**	NIPPLE—sink inlet (at tank) (eff. w/1977) (w/ZE06584)
11	2	2	**696092**	BRACKET—mounting, tank
12	1	—	**705089**	SEAL—nipple to floor
13	2	2	**693207**	TENNUT—bolt
14	2	2	**NPN**	WASHER—bolt (3/8)
15	2	2	**NPN**	BOLT—bracket (3/8-16 x 4")
16	1	1	**711107**	BRACKET—anchor (prior to 1975)
16	—	1	**791380**	BRACKET—anchor (eff. w/1975)
17	—	1	**791379**	BRACKET—discharge tube support clamp (adjustable) (repl. 711106)
18	1	1	**2439071**	CLAMP—discharge tube support
19	1	1	**693761**	VALVE ASSY.—fullway (incl. "O"-ring)
—	1	1	**701212**	"O" RING—fullway valve
20	1	1	**693762**	HANDLE ASSY.—valve
21	1	—	**699695**	HOSE ASSY.—discharge (prior to Serial No. 3V100366)
21	—	1	**699696**	HOSE ASSY.—discharge (prior to Serial No. 3V100366)
21	1	—	**714360**	TUBE—discharge (incl. valve) (SOA) (eff. w/Serial No. 3V100366)
21	—	1	**714359**	TUBE—discharge (incl. valve) (SOA) (eff. w/Serial No. 3V100366)
22	1	1	**710307**	STRAP—retaining, discharge tube
23	1	1	**697653**	CAP—storage tube (see grp. 19.001) (repl. 711231)
24	1	1	**699861**	HOSE—waste disposal (flexable) (see grp. 19.001)
25	1	1	**2465815**	CLAMP ASSY.—sewer hose (see grp. 19.001)
26	1	1	**697654**	FITTING—sewer hose (see grp. 19.001)
—	1	1	**2020880**	SEAL—sanitary pipe to floor (w/center dia. hole 1.94" & O.D. 6.50)
—	1	1	**2020897**	SEAL—sanitary pipe to floor (w/center dia. hole 2.30" & O.D. 4.25)
—	1	1	**2020898**	NIPPLE—sanitary pipe adapter
—	1	1	**684380**	GASKET—fullway valve mounting
—	1	1	**700959**	KIT—repair, fullway valve (incl. [1] stamping assy., [4] eyelets and [1] perimeter seal)
—	1	1	**NS**	DECAL—discharge valve handle (ref. 701556)



23.115 SEAT – DRIVER & SINGLE PASSENGER

23.115 SEAT — DRIVER & SINGLE PASSENGER (BOSTROM)

KEY	230	260	PART NUMBER	
1	2	2	**701539**	SEAT ASSY.—driver and passenger, (w/RPO 695/Transmode) (w/gold fabric)
1	2	2	**704787**	SEAT ASSY.—driver and passenger, (w/RPO 693/Transmode) (w/ blue-green fabric)
1	—	2	**721417**	SEAT ASSY.—driver and passenger, (w/RPO 696) (repl. 718042)
1	2	2	**701537**	SEAT ASSY.—driver and passenger, (w/RPO 692/Transmode) (w/out RPO BRR, BRS) (orange fabric with vinyl)
1	2	—	**2006777**	SEAT ASSY.—driver and passenger (fabrics and vinyl omitted) (w/RPO BRR, BRS) (prior to 1976)
1	2	2	**701538**	SEAT ASSY.—driver and passenger, (w/RPO 690/Transmode) (w/green fabric)
2	2	2	**701346**	PLATE—seat mounting
3	AR	AR	**3969018**	SPACER—plate and adjuster
4	2	2	**701883**	SUPPORT ASSY.—seat
5	8	8	**701295**	BUSHING—support
6	2	2	**701345**	SPACER—pivot
7	2	2	**701366**	LEVER ASSY.—rotation lock
8	2	2	**2436655**	BRACKET—lever mounting
9	2	2	**701400**	SPRING—rotation lever
10	2	2	**700133**	PEDESTAL—seat (prior to 1975) (w/non retractable seat belt)
10	2	2	**791366**	PEDESTAL ASSY.—seat (Transmode) (eff. w/1975) (w/retractable seat belt)
11	1	1	**714447**	KIT—seat belt, passenger seat (prior to Eleganza 1)
11	—	1	**2010782**	KIT—driver seat,belt (w/RPO696) (repl. 718043)
11	—	1	**2010783**	KIT—passenger seat, (w/RPO696) (repl. 718044)
11	1	1	**714446**	KIT—seat belt, driver (prior to Eleganza 1)
11	1	1	**2008789**	BELT ASSY.—driver seat (Transmode) (eff. w/1975) (repl. 717301)
11	1	1	**2008790**	BELT ASSY.—passenger seat (Transmode) (eff. w/1975) (repl. 717302)
12	2	2	**701805**	PLATE ASSY.—belt anchor
13	4	4	**9425121**	BOLT—belt to plate (Motorhome) (prior to 1977)
13	4	4	**720008**	BOLT—belt to plate (Transmode) (aslo use 4-723407 bolt, & 4-2436165 washer) (eff. w/1975) (prior to 1977)
13	4	4	**711850**	BOLT—seat belt anchor plate (spec. hex. hd. shoulder) (eff. w/1977)
13	4	4	**2436167**	WASHER—bolt, seat belt anchor plate (eff. w/1977)
14	2	2	**701638**	ADJUSTER ASSY.—seat (incl. next 4 items)
—	1	1	**709113**	SPRING—return, handle, seat adjuster
—	1	1	**709114**	CLIP—wire seat adjuster connecting
—	2	2	**793692**	WIRE—latch, seat adjuster connecting
—	2	2	**716636**	SPRING—seat adjuster return
—	1	1	**688836**	SUPPORT—seat, driver's floor to crossmember
—	4	4	**723407**	SPACER—seat belt anchor (eff. w/1975)
—	2	2	**NS**	COVER ASSY.—driver & passenger seat cushion, (w/RPO 692) (ref. 717749)
—	2	2	**719630**	COVER ASSY.—driver & passenger seat back, (w/RPO 692)
—	2	2	**717671**	COVER ASSY.—driver & passenger side arm, (LH), (w/RPO 692)
—	2	2	**717672**	COVER ASSY.—driver & passenger side arm, (RH), (w/RPO 692)
—	2	2	**719631**	COVER ASSY.—driver & passenger seat cushion, (w/RPO 690)
—	2	2	**719632**	COVER ASSY.—driver & passenger seat back, (w/RPO 690)
—	2	2	**717666**	COVER ASSY.—driver & passenger side arm, (LH), (w/RPO 690)
—	2	2	**717667**	COVER ASSY.—driver & passenger side arm, (RH), (w/RPO 690)
—	2	2	**717036**	COVER ASSY.—driver & passenger seat cushion, (w/RPO 695)
—	2	2	**719633**	COVER ASSY.—driver & passenger seat back, (w/RPO 695)
—	2	2	**717671**	COVER ASSY.—driver & passenger side arm, (LH), (w/RPO 695)
—	2	2	**717672**	COVER ASSY.—driver & passenger side arm, (RH), (w/RPO 695)
—	2	2	**718462**	COVER ASSY.—driver & passenger seat cushion, (w/RPO 693)
—	2	2	**723743**	COVER ASSY.—driver & passenger seat back, (w/RPO 693)
—	2	2	**717671**	COVER ASSY.—driver & passenger side arm, (LH) (beige) (w/RPO 693)
—	2	2	**717672**	COVER ASSY.—driver & passenger side arm, (RH) (beige) (w/RPO 693)
—	1	1	**2001884**	LABEL—passenger seat, seat facing forward



23.116 SEAT – DRIVER & SINGLE PASSENGER

KEY	230	260	PART NUMBER	

23.116 SEAT — DRIVER & SINGLE PASSENGER (FLEX STEEL)

NOTE: First Design seat cushions did not have a cut-out for arm rests. Second Design seat cushions have a cut-out for arm rests.

1	—	2	**2002263**	SEAT ASSY.—driver and passenger (w/RPO 697) (incl. arm rests) (repl. 790308)
1	—	2	**2002264**	SEAT ASSY.—driver and passenger (w/RPO 681) (dundee gold, plaid) (incl. arm rests) (repl. 794552) (prior to Serial No. 6V100151)
1	—	2	**2005709**	SEAT ASSY.—driver and passenger (w/RPO 681) (dundee gold, solid) (incl. arm rests) (eff. w/Serial No. 6V100151)
1	—	2	**2002266**	SEAT ASSY.—driver and passenger (w/RPO 698) (incl. arm rests) (repl. 2000648)
1	—	2	**2006610**	SEAT ASSY.—driver and passenger (w/RPO 683) (SOA)
1	2	2	**2014429**	SEAT ASSY—drive & passenger (OPT.) upholstered (transmode) (SOA) (eff. w/1977)
1	—	2	**2010337**	SEAT ASSY.—driver and passenger (w/RPO 641)
—	2	2	**2014430**	SEAT ASSY.—driver & passenger (STD.) unpholstered(transmode) (SOA) (eff. w/1977)
1	—	2	**2027538**	SEAT ASSY.—driver & passenger (w/RPO 685) (eff w/1977)
2	—	2	**799282**	KIT—plastic trim, seat back (SOA) (w/RPO 641, 681, 697)
2	—	2	**2003799**	KIT—plastic trim, seat back (SOA) (w/RPO 698)
3	—	2	**2003795**	CUSHION ASSY.—back (SOA) (w/RPO 681) (prior to serial No. 6V100151)
3	—	2	**2027140**	CUSHION ASSY.—back (SOA) (w/RPO 641)
3	—	2	**2027139**	CUSHION ASSY.—back (SOA) (w/RPO 681) (eff w/serial No. 6V100151)
3	—	2	**2030921**	CUSHION ASSY.—back (SOA) (w/RPO 685) (eff w/1977)
3	—	2	**799279**	CUSHION ASSY.—back (SOA) (w/RPO 697)
3	—	2	**2003800**	CUSHION ASSY.—back (SOA) (w/RPO 698)
4	—	2	**2003796**	CUSHION ASSY.—seat (SOA) (w/RPO 681) (First Design) (prior to serial No. 6V100151)
4	—	2	**799281**	CUSHION ASSY.—seat (SOA) (w/RPO 697) (First Design)
4	—	2	**2004132**	CUSHION ASSY.—seat (SOA) (w/RPO 698) (First Design)
4	—	2	**2027131**	CUSHION ASSY.—seat (SOA) (w/RPO 681) (Second Design) (w/side cut-out) (prior to serial No. 6V100151)
4	—	2	**2027135**	CUSHION ASSY.—seat (SOA) (w/RPO 681) (second design) (w/side cut-out) (eff. w/serial N.. 6V100151)
4	—	2	**2027136**	CUSHION ASSY.—seat (SOA) (w/RPO 641) (w/side cut-out)
4	—	2	**2030922**	CUSHION ASSY.—seat (SOA) (w/RPO 685) (eff w/1977)
4	—	2	**2027130**	CUSHION ASSY.—seat (SOA) (w/RPO 697) (Second Design) (w/side cut-out)
4	—	2	**2027132**	CUSHION ASSY.—seat (SOA) (w/RPO 698) (Second Design) (w/side cut-out)
5	—	2	—	BOLT—pedestal (3/8" x 8") (procure locally)
6	—	2	**799277**	TRACK ASSY.—seat (SOA)
7	—	2	**NS**	PLATE—pedestal
8	—	1	**2010329**	PEDESTAL ASSY.—driver seat complete (w/RPO 641) (w/ZEO6581 & ZEO6584) (prior to 1978)
8	—	1	**2028712**	PEDESTAL ASSY.—driver seat complete (w/RPO 683,or 2014429, 2014430 seat assy.) (w/ZEO6582) (repl. 2008784)
8	1	—	**2028712**	PEDESTAL ASSY.—driver complete (w/1976 to 1977 transmode)
8	1	—	**2028712**	PEDESTAL ASSY.—driver complete (1978 transmode) (repl. 2008784)
8	—	1	**2028585**	PEDESTAL ASSY.—drivers seat complete (w/RPO 697) (w/ZEO 6581)
8	—	1	**790301**	PEDESTAL ASSY.—driver seat complete (w/RPO 681 & 697 & 698) (w/ZEO6581)
8	—	1	**2028585**	PEDESTAL ASSY.—driver seat complete (w/RPO 641, 698) (w/ZEO6581) (1978) (repl. 2028525, 2028527 & paint)
8	—	1	**2010330**	PEDESTAL ASSY.—passenger seat complete (w/RPO 641) (w/ZEO6581 & ZEO6584) (prior to 1978)
8	—	1	**2028711**	PEDESTAL ASSY.—passenger seat complete (w/RPO 683 or 214429, 2014430 seat assy.) (w/ZEO6582) (repl. 2008783)
8	1	—	**2028711**	PEDESTAL ASSY.—passenger seat complete (w/1976 to 1977 transmode) (repl. 2008783)
8	1	—	**2028711**	PEDESTAL ASSY.—passenger seat complete (1978 transmode)
8	—	1	**790302**	PEDESTAL ASSY.—passenger seat complete (w/RPO 681 & 697 & 698) (w/ZEO6581)

KEY	230	260	PART NUMBER	
				23.116 SEAT — DRIVER & SINGLE PASSENGER (FLEX STEEL) (Cont.)
8	—	1	**2028586**	PEDESTAL ASSY.—passenger seat complete (w/RPO 697) (w/ZEO 6581)
8	—	1	**2028586**	PEDESTAL ASSY.—passenger seat complete (w/RPO 641, 698) (w/ZEO 6581) (1978) (repl. 2028524, 2028526 & paint)
8	—	1	**2028585**	PEDESTAL ASSY.—driver seat complete (w/RPO685) (eff w/1977) **(repl. 2027536)**
8	—	1	**2028586**	PEDESTAL ASSY.—passenger seat complete (w/RPO 685) (eff w/1977) **(repl. 2027537)**
9	—	2	**799278**	GRIP—actuator (pedestal) (eff. w/1975) (black)
10	—	1	**793969**	BELT & RETRACTOR ASSY.—driver seat (w/RPO 681, 697)
10	—	1	**2002845**	KIT—seat belt, drivers (w/RPO 698)
10	—	1	**793970**	BELT & RETRACTOR ASSY.—passenger seat (w/RPO 681, 697)
10	—	1	**2002840**	KIT—seat belt, passenger (w/RPO 698)
10	—	2	**793972**	BELT ASSY.—driver and passenger seat (w/RPO 683)
10	—	1	**2027153**	BELT & RETRACTOR ASSY/—driver seat (w/RPO 641) (repl. 2010352)
10	—	1	**2027154**	BELT & RETRACTOR ASSY.—passenger seat (w/RPO 641) (repl. 2010356)
10	—	1	**2029283**	KIT—driver seat belt (w/RPO 685)
10	—	1	**2029284**	KIT—passenger seat belt (w/RPO 685)
11	—	2	—	NUT—bolt (3/8") (procure locally)
12	—	4	**720008**	BOLT—belt to plate (also use 4-723407 spacer & 4-2436165 washer) (prior to 1977)
12	4	4	**711850**	BOLT—seat belt anchor plate (eff. w/1977)
13	4	4	**2436167**	WASHER—bolt seat plate anchor plate (eff. w/1977)
13	—	4	**723407**	SPACER—seat belt anchor (prior to 1977)
14	—	2	**701805**	PLATE ASSY.—belt anchor
15	—	8	—	SCREW—plate (procure locally) (ref. 9414726)
—	—	9	**2003790**	BUTTON—strap (1") (w/RPO 681) (prior to serial No. 6V100151)
—	—	9	**799283**	BUTTON—strap (1") (w/RPO 697)
—	—	9	**2003797**	BUTTON—strap (1") (w/RPO 698) (plain)
—	—	9	**2029995**	BUTTON—strap (1-1/4) (w/RPO 685) (eff w/1977)
—	—	9	**2027143**	BUTTON—strap (1 5/8") (w/RPO 641)
—	—	9	**2027142**	BUTTON—strap (1 5/8") (w/RPO 681) (eff w/serial No. 6V100151)
—	—	9	**2029991**	BUTTON—strap (1-5/8) (w/RPO 685) (eff w/1977)
—	—	9	**2027145**	BUTTON—strap (2 1/4") (w/RPO 641)
—	—	9	**2003792**	BUTTON—strap (2 1/4") (w/RPO 681) (prior to serial No. 6V100151)
—	—	9	**2027144**	BUTTON—strap (2 1/4") (w/RPO 681) (eff w/serial No. 6V100151)
—	—	9	**799284**	BUTTON—strap (2 1/4") (w/RPO 697)
—	—	9	**2003798**	BUTTON—strap (2 1/4") (w/RPO 698) (plaid)
—	1	1	—	LABEL—passenger seat, seat facing forward (see group 23.115)

NOTE: The following arm rest kits are used ONLY on those 1975 Motorhome driver and passenger seats that were built WITHOUT arm rests.

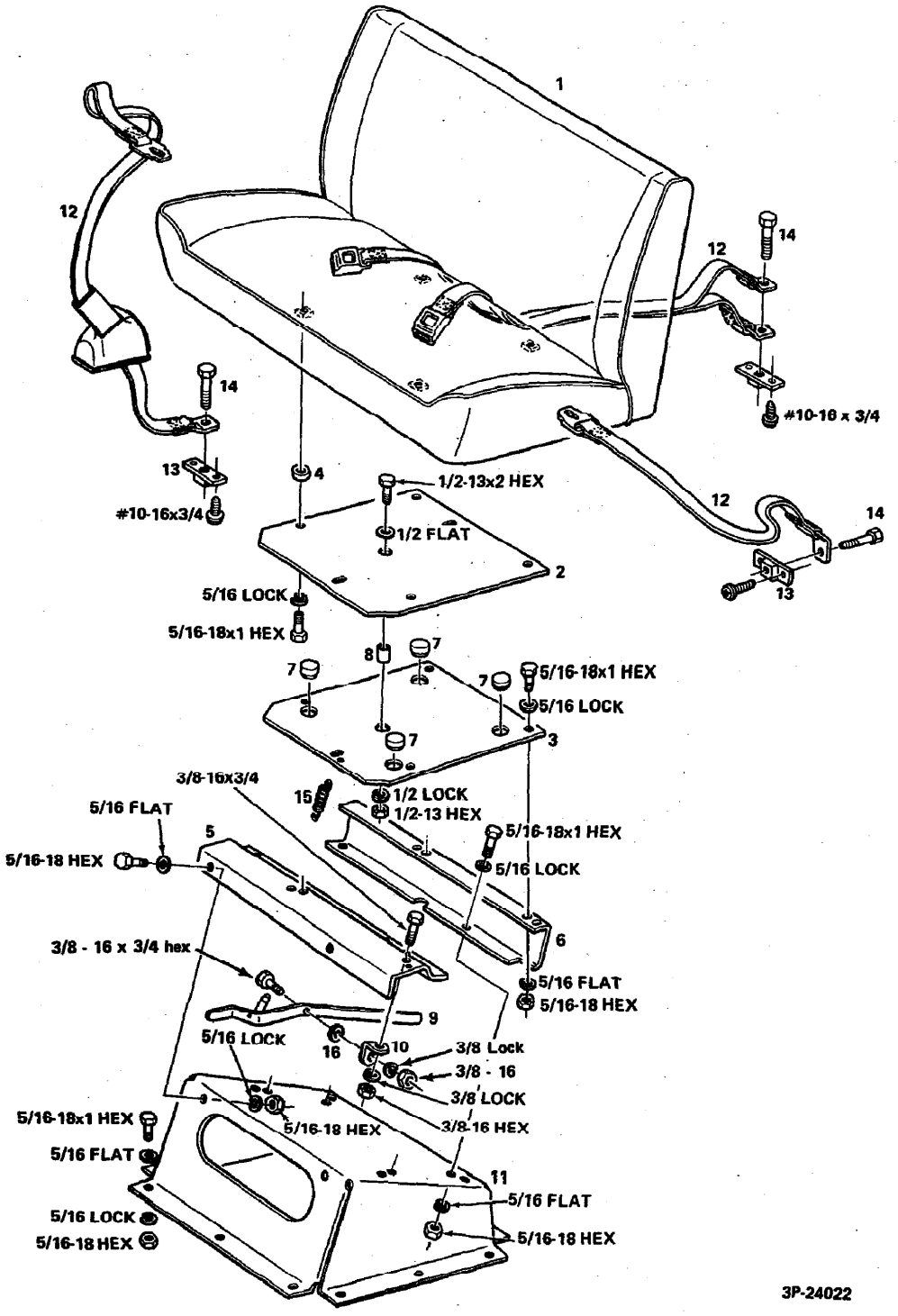
—	—	1	**2005783**	ARM REST KIT—driver seat (dundee) (w/RPO 681)
—	—	1	**2005780**	ARM REST KIT—passenger seat (dundee) (w/RPO 681)
—	—	1	**2005782**	ARM REST KIT—driver seat (brahmin) (w/RPO 697)
—	—	1	**2005779**	ARM REST KIT—passenger seat (brahmin) (w/RPO 697)
—	—	1	**2005784**	ARM REST KIT—driver seat (palm beach) (w/RPO 698)
—	—	1	**2005781**	ARM REST KIT—passenger seat (palm beach) (w/RPO 698)
—	—	1	**2005793**	ARM REST ASSY.—driver seat, LH (less cover asm.) (SOA) (w/RPO 681, 697 & 698)
—	—	1	**2005791**	ARM REST ASSY.—passenger seat, LH (less cover asm.) (SOA) (w/RPO 681, 697 & 698)
—	—	1	**2005794**	ARM REST ASSY.—driver seat, RH (less cover asm.) (SOA) (w/RPO 681, 697 & 698)
—	—	1	**2005792**	ARM REST ASSY.—passenger seat, RH (less cover asm.) (SOA) (w/RPO 681, 697 & 698)
—	—	1	**2005787**	COVER ASSY.—arm rest, (block) LH (w/RPO 681)
—	—	1	**2005788**	COVER ASSY.—arm rest, (block) RH (w/RPO 681)
—	—	1	**2005785**	COVER ASSY.—arm rest, (block) LH (w/RPO 697)
—	—	1	**2005786**	COVER ASSY.—arm rest, (block) RH (w/RPO 697)
—	—	1	**2005789**	COVER ASSY.—arm rest, (block) LH (w/RPO 698)
—	—	1	**2005790**	COVER ASSY.—arm rest, (block) RH (w/RPO 698)

NOTE: The following arm rest are (eff. w/1975) Motorhome driver and passenger seats built w/arm rest and seat cushions (w/side cut-outs)

—	—	1	**2027127**	ARM—driver & passenger seat LH (less cover) (w/RPO 641)

23.116 SEAT — DRIVER & SINGLE PASSENGER (FLEX STEEL) (Cont.)

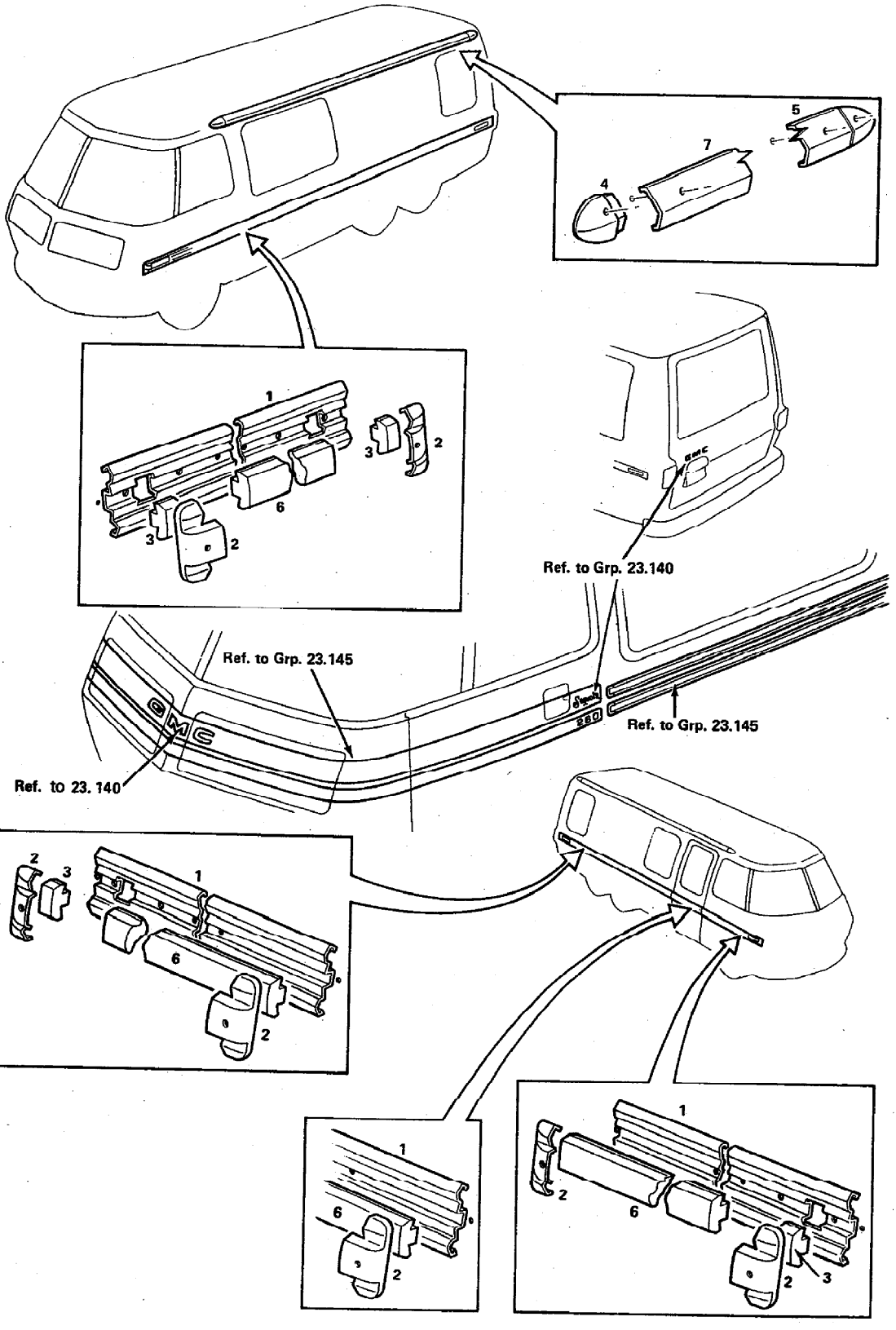
KEY	230	260	PART NUMBER	
—	—	1	**2027129**	ARM—driver & passenger seat RH (less cover) (w/RPO 641)
—	—	1	**2027123**	ARM—driver & passenger seat LH (less cover) (w/RPH 681 & 697)
—	—	1	**2027124**	ARM—driver & passenger seat RH (less cover) (w/RPO681 & 697)
—	—	2	**2030923**	ARM—driver & passenger seat LH (w/RPO 685)
—	—	2	**2030924**	ARM—driver & passenger seat RH (w/RPO 685)
—	—	1	**2027125**	ARM—driver & passenger seat LH (less cover) (w/RPO 698)
—	—	1	**2027126**	ARM—driver & passenger seat RH (less cover) (w/RPO 698)
—	—	1	**2027120**	COVER—arm rest (block LH (w/RPO 641)
—	—	1	**2027121**	COVER—arm rest (block) RH (w/RPO 641)
—	—	1	**2027114**	COVER—arm rest (block) LH (w/RPO 681) (prior to serial No. 6V100151)
—	—	1	**2027115**	COVER—arm rest (block) RH (w/RPO 681) (prior to serial NO. 6V100151)
—	—	1	**2027118**	COVER—arm rest (block) LH (w/RPO 681) (eff w/serial No. 6V100151)
—	—	1	**2027119**	COVER—arm rest (block) RH (w/RPO 681) (eff w/serial No. 6V100151)
—	—	1	**2030925**	COVER—arm rest (block) LH (w/RPO 685)
—	—	1	**2030927**	COVER—arm rest (block) RH (w/RPO 685)
—	—	1	**2027112**	COVER—arm rest (block) LH (w/RPO 697)
—	—	1	**2027113**	COVER—arm rest (block) RH (w/RPO 697)
—	—	1	**2027116**	COVER—arm rest (block) LH (w/RPO 698)
—	—	1	**2027117**	COVER—arm rest (block) RH (w/RPO 698)



23.117 SEAT – DUAL PASSENGER

23.117 SEAT — DUAL PASSENGER

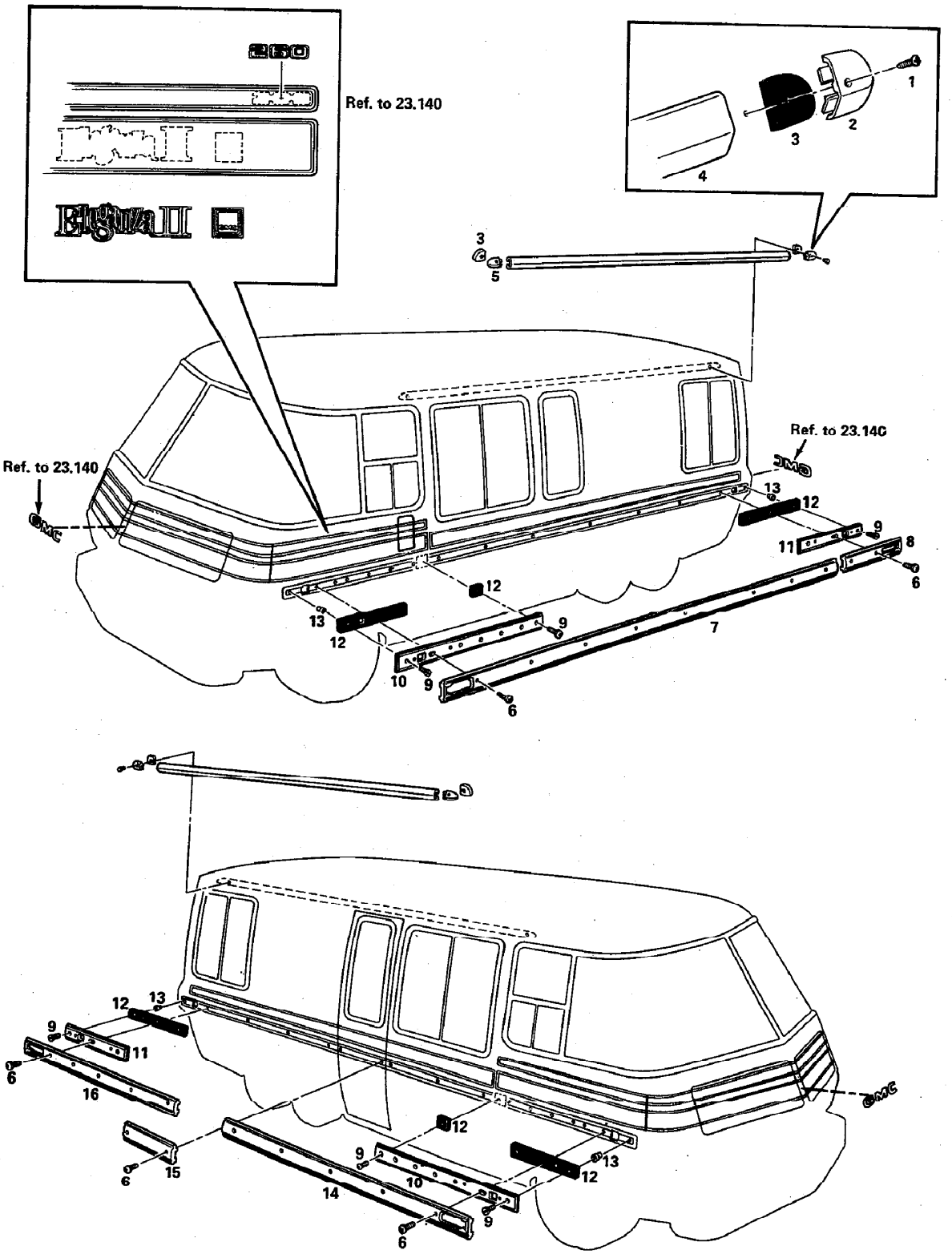
KEY	230	260	PART NUMBER	
1	1	1	**701535**	SEAT ASSY.—dual passenger, (w/RPO 690)
1	1	1	**701534**	SEAT ASSY.—dual passenger, (w/RPO 692)
1	1	1	**704788**	SEAT ASSY.—dual passenger, (w/RPO 693)
1	1	1	**701536**	SEAT ASSY.—dual passenger, (w/RPO 695)
2	1	—	**701955**	PLATE—seat mounting
3	1	1	**701953**	PLATE ASSY.—mounting, seat pedestal
4	—	AR	**3969018**	SPACER—mounting plate
5	1	1	**701952**	SUPPORT—seat, front
6	1	1	**701954**	SUPPORT—seat, rear
7	4	—	**701295**	BUSHING—support
8	1	—	**701345**	SPACER—pivot
9	1	—	**701910**	LEVER ASSY.—rotation lock
10	1	—	**2436655**	BRACKET—lever mounting
11	—	1	**700133**	PEDESTAL—seat.
12	1	1	**714431**	KIT—belt assy., dual seat (repl. 714447, 716899, 716900)
13	2	2	**701805**	PLATE ASSY.—belt to plate
14	1	1	**9425121**	BOLT—belt to plate
14	1	1	**720008**	BOLT—belt to riser (eff. w/1975)
14	1	1	**3930679**	BOLT—belt to plate (Transmode) (eff. w/1975)
15	2	—	**701400**	SPRING—lever rotation
16	2	—	**3975524**	SPACER—seat rotation lock lever to bracket
—	—	1	**701883**	SUPPORT ASSY.—seat
—	4	—	**715373**	RETAINER—seat swivel anti-release
—	8	8	**2436161**	WASHER—bolt, retainer to seat (1/4-.291 I.D. x .500 O.D., .063 thk.)
—	4	4	**271184**	NUT—incl. washer, 5/16-18 hex, hd.
—	1	1	**NS**	COVER ASSY.—dual passenger seat cushion, (w/RPO 690)**(ref. 719627)**
—	1	1	**NS**	COVER ASSY.—dual passenger seat back, (w/RPO 690) **(ref. 719628)**
—	1	1	**792855**	COVER ASSY.—dual passenger seat cushion, (w/RPO 692)
—	1	1	**792856**	COVER ASSY.—dual passenger seat back, (w/RPO 692)
—	1	1	**717716**	COVER ASSY.—dual passenger seat cushion, (w/RPO 693)
—	1	1	**717717**	COVER ASSY.—dual passenger seat back, (w/RPO 693)
—	1	1	**719629**	COVER ASSY.—dual passenger seat cushion, (w/RPO 695)
—	1	1	**NS**	COVER ASSY.—dual passenger seat back, (w/RPO 695)**(ref. 717665)**



23.130 MOLDING -- BODY SIDE
(FIRST DESIGN)

23.130 MOULDING — BODY SIDE (FIRST DESIGN)

KEY	230	260	PART NUMBER	
1	AR	AR	**8884082**	MOULDING—body side rub rail. (8' length) (CTL)
—	—	AR	**2008764**	SCREW—body side rub rail moulding
2	8	8	**701417**	END CAP—moulding, rub rail, (RH)
3	4	4	**705299**	END CAP—moulding, rub rail, (RH & LH)
4	2	2	**703656**	CAP—front end upper moulding
5	2	2	**703657**	CAP—rear end upper moulding
6	AR	AR	**8884089**	RAIL ASSY.—rub (25') (CTL)
7	AR	AR	**8884084**	MOULDING—trim, side upper (drip moulding) (6' length) (CTL)
—	AR	AR	**8884090**	RETAINER—rub rail (8' length) (CTL)
—	AR	AR	**2226070**	RIVNUT—moulding, body side rub rail
—	AR	AR	**791702**	SCREW—moulding, rub rail (self sealing)
—	2	2	**2009163**	GASKET—end cap (RH/LH) (upper trim moulding) (2.36" x 2.22") (eff. w/1975)
—	2	2	**2009164**	GASKET—end cap (RH/LH) (upper trim moulding) (2.36" x 2.22") (eff. w/1975)



23-130H BODYSIDE MOLDING & EMBLEMS
(SECOND DESIGN)

3P-19011-177

KEY	230	260	PART NUMBER	
			23.130H MOULDING — BODY SIDE (SECOND DESIGN)	
1	AR	AR	**2008764**	SCREW—body side trim upper moulding
2	2	2	**703657**	CAP—body side trim moulding rear end (RH & LH)
3	2	2	**2009163**	GASKET—body side trim moulding end cap (RH & LH) (2.36" x 2.22")
4	AR	AR	**8884084**	MOULDING—body side trim upper (RH & LH)
5	2	2	**703656**	CAP—body side trim moulding front end (RH & LH)
6	10	10	**2006755**	SCREW—mtg. rub rail
7	—	1	**2008164**	RAIL—rub, LH front (260.90" x 2.04")
7	1	—	**2008165**	RAIL—rub. LH front (225.73" x 2.04")
8	1	1	**2008163**	RAIL—rub, LH rear (10.53" x 2.04")
9	AR	AR	**9423437**	SCREW—belt rail mounting (NO. 8-18 x 3/4)
10	2	2	**2007981**	RAIL—belt, longitudinal front (49.18" x 2.12") (extruded aluminum) (RH & LH)
11	2	2	**2007982**	RAIL—belt, longitudinal rear (10.58" x 2.12") (RH & LH)
12	6	6	**2008158**	SEAL—belt rail (1.90" x 1.90") (adhesive) (RH & LH)
13	AR	AR	**2226070**	RIVNUT—moulding, body side rub rail
14	—	1	**2008160**	RAIL—rub, PH front (114.34" x 2.04")
14	1	—	**2008162**	RAIL—rub, RH front (50.36" x 2.04")
15	1	1	**2008166**	RAIL—rub, entrance door (28.22" x 2.04")
16	1	—	**2008161**	RAIL—rub, RH rear (157.74" x 2.04")
16	—	1	**2008159**	RAIL—rub, RH rear (127.38" x 2.04")
—	—	1	**2028082**	CAP—entrance door rain (drip moulding) (31.02" lg)
			23.140 DECALS — DECOR & MODEL	
—	2	—	**702251**	DECAL—230
—	—	2	**702250**	DECAL—260 (prior to Eleganza 1)
—	—	2	**722384**	DECAL—260 (eff. w/Eleganza 1)
—	—	3	**722382**	DECAL—"Eleganza SE" (w/Eleganza 1)
—	—	3	**793159**	DECAL—Eleganza II
—	—	3	**796007**	DECAL—Glenbrook
—	—	3	**2001763**	DECAL—Palm Beach
—	—	2	**2011392**	DECAL—Edgemonte
—	—	3	**2015712**	DECAL—Kingsley
—	2	2	**702247**	DECAL—Canyon Lands
—	2	2	**702248**	DECAL—Glacier
—	2	2	**702230**	DECAL—Painted Desert
—	2	2	**702249**	DECAL—Sequoia
—	—	2	**722383**	DECAL—"GMC", side, Eleganza 1
—	2	2	**793160**	DECAL—"GMC", side, (Eleganza II, Glenbrook & Kingsley)
—	—	2	**2001764**	DECAL—"GMC", side, (Palm Beach)
—	1	1	**701977**	DECAL—identification, front
—	1	1	**701976**	DECAL—identification, rear GMC
—	—	1	**722385**	DECAL—identification, rear GMC
—	1	1	**716479**	EMBLEM—front, letter "G" (eff. w/1975)
—	1	1	**716498**	EMBLEM—front, letter "M" (eff. w/1975)
—	1	1	**716499**	EMBLEM—front, letter "C" (eff. w/1975)
—	1	1	**716478**	EMBLEM—rear, letter "G" (eff. w/1975)
—	1	1	**716496**	EMBLEM—rear, letter "M" (eff. w/1975)
—	1	1	**716497**	EMBLEM—rear, letter "C" (eff. w/1975)
—	17	17	—	NUT—attaching, letter to body (procure locally) (ref. 9419764) (prior to 1978)
—	17	17	**3829006**	CLIP—attaching, letter to body (1978)

KEY	230	260	PART NUMBER

23.145 STRIPES — ACCENT

Color	D. Blue/ L. Blue	D. Yellow/ L. Yellow	L. Orange/ White	D. Green/ L. Green	D. Orange/ L. Orange
Kit No.	—	702258	702264	702270	702276
LH Side (Dr. Wdo.)	702253	702259	702265	702271	702277
RH Side (Pass. Wdo.)	702254	702260	702266	702272	702278
LH Door (access)	702255	702261	702267	702273	702279
RH Door (access)	702256	702262	702268	702274	702280
Center	702257	702263	702269	702275	702281
Fuel Fill Door	703674	703675	703676	703677	703678
LH Corner (front)	705363	705364	705365	705366	705367
RH Corner (front)	705368	705369	705370	705371	705372

SIDE STRIPES (EFF. W/1973)

	Light & Dark Stripe Kit	Light Color End Pieces	Dark Color End Pieces
(L. Blue D. Blue)	715280	703684	703694
(L. Yellow/ D. Yellow)	715340	703685	703695
(White/ L. Orange)	715367	703686	703696
(L. Green/ D. Green)	715387	703687	703697
(L. Orange/ D. Orange)	715396	703688	703698

NOTE: Stripe Kit (prior to 1975) consists of 2 light & 2 dark stripes.

1 Stripe Kit required per motor home.
4 Light color end pieces required per motor home.
4 Dark color end pieces required per motor home.

FRONT STRIPES (EFF. W/1975)

	*Ochre & Gold	*Frosted Mint	*Buckskin	*Suntan	*Firethorne (Coca-Cola)
Kit No.	722144	2001779	2011611	2014482	2036479
LH Side (Dr. wdo.)	722386	2001765	2011394	2015676	2036490
RH Side (Pass. wdo.)	722387	2001766	2011395	2015677	2036489
LH Door (access)	722388	2001767	2011396	2015678	2036488
RH Door (access)	722389	2001768	2011397	2015679	2036487
Center	722390	2001770	2011398	2015680	2036484
Fuel Fill Dr.	722391	2001771	2011400	2015681	2036491
LH Corner (front)	722392	2001772	2011602	2015682	2036486
RH Corner (front)	722393	2001773	2011610	2015683	2036485

KEY 230 260 PART NUMBER

SIDE & REAR STRIPES (EFF. W/1975) (PRIOR TO 1977)

	*Ochre Gold	*Frosted Mint	*Buckskin	*Suntan	*Firethorne (Coca-Cola)
Left & Right Side	#722394	#2001774	—	#2015684	—
Rear	722395	2001775	—	2015686	—

*NOTE: Ochre & Gold — w/RPO 681, 696, 697
Frosted Mint — w/RPO 698
Buckskin — w/RPO 683
Suntan — w/RPO 641
Firethorne — w/RPO 685

#NOTE: (eff. w/1975) (prior to 1977 left & right side require the same part number)

SIDE & REAR STRIPES (1977)

	*Ochre & Gold	*Frosted Mint	*Buckskin	*Suntan	*Firethorne (Coca-Cola)
Entrance Dr	2017857	2017856	—	2017855	2036481
Left & Right Side	**2017848	**2017846	—	**2017844	**2036482
	70"	70"	—	70"	70"
	**2017851	**2017847	—	**2017845	**2036480
	59"	59"	—	59"	59"
Rear End Cap	722395	2001775	—	2015686	2036492
	2017854	2017853	—	2017852	2036483

*NOTE: Ochre & Gold — w/RPO 681, 696, 697
Frosted Mint — w/RPO 698
Buckskin — w/RPO 683
Suntan — w/RPO 641
Firethorne — w/RPO 685

**NOTE: (1977) Left side consists of (4) 59" stripes.
(1) end cap stripe
Right side consists of (2) 59" stripes
(1) 70" stripe
(1) side door stripe
(1) end cap stripe

KEY	230	260	PART NUMBER

FRONT STRIPES (1978)

	*Medium Beige	*Medium Green	*Saffron
Kit No.	2032787	2032788	2032786
LH Side (Dr. wdo.)	2032219	2032221	2032216
RH Side (Pass. wdo.)	2032220	2032222	2032218
LH Door (access)	2032206	2032208	2032204
RH Door (access)	2032207	2032209	2032205
Center	2032202	2032203	2032201
Fuel Fill Door	2032224	2032225	2032223
Left Corner (front)	2032212	2032214	2032210
Right Corner (front)	2032213	2032215	2032211
Front Upper (LH)	2032266	2032268	2032264
Front Upper (RH)	2032267	2032269	2032265
Front Side	2032271	2032272	2032270
Front Side (upper RH)	2032274	2032275	2032273

SIDE & REAR STRIPES (1978)

	*Medium Beige	*Medium Green	Saffron
Entrance Dr	2032234	2032235	2032233
Intermediate (Side LH)	2032230	2032231	2032229
Intermediate (Side RH)	2033227	2032228	2032226
Rear Side (LH)	2032238	2032240	2032237
Water & Ele. (Access Dr.)	2032247	2032248	2032246
Water Fill (Dr.)	2032253	2032254	2032252
Rear Side RH (exc. RPO/U97)	2032244	2032245	2032243
Rear Side RH (w/RPO/U97)	2032250	2032251	2032249
Rear End Cap (LH)	2032262	2032263	2032261
End Cap (RH)	2032257	2032259	2032255
Entrance Dr (Upper)	2032258	2032260	2032256
Rr. Side Upper (RH & LH)	2032277	2032278	2032276
Rear Upper End Cap (Upper LH)	2032280	2032281	2032279
End Cap (Upper RH)	2032289	2032290	2932288
	2032284	2032286	2032282
	2032285	2032287	2032283

*NOTE: Medium Beige — w/RPO 697
Medium Green — w/RPO 689
Saffron — w/RPO 641

LIST OF SUB GROUPS

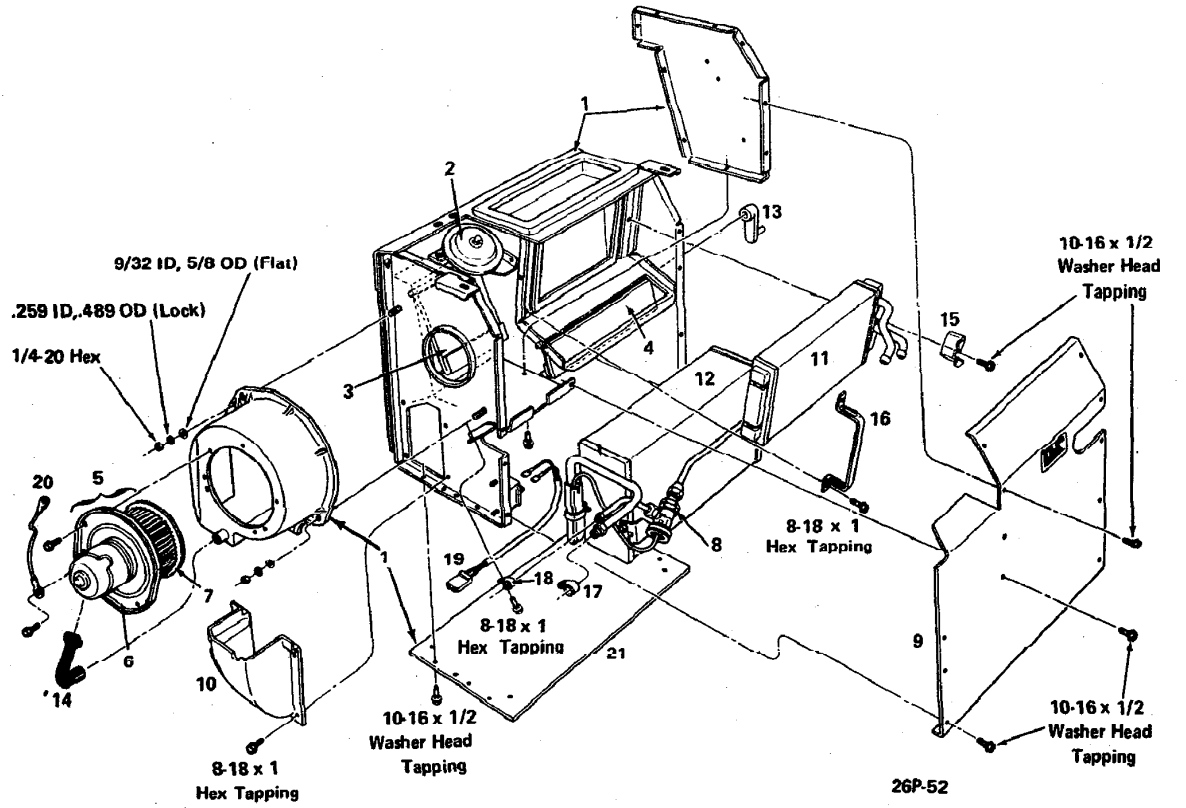
Name	Group No.
COMPRESSOR — AIR CONDITIONING	26.020
DUCT — AUTOMOTIVE HEATER AND AIR CONDITIONING (PRIOR TO 1977)	26.035
DUCT — AUTOMOTIVE HEATER AND AIR CONDITIONING (EFF. W/1977)	26.035F
HEATER — AUTOMOTIVE	26.010
HEATER AND EVAPORATOR — AIR CONDITIONING (PRIOR TO 1977)	26.015
HEATER AND EVAPORATOR — AIR CONDITIONING (EFF. W/1977)	26.015H
HOSES AND FITTINGS — HEATER AND AIR CONDITIONING	26.040
MOUNTING — AIR CONDITIONING COMPRESSOR, CONDENSER & DEHYDRATOR	26.025

NOTES

KEY	230	260		PART NUMBER	

26.010 HEATER — AUTOMOTIVE

—	1	1		**3031532**	HEATER ASSY.—automotive, incl. blower (Second Design) (incl. the following items marked asterisk (*) as indicated)
—	1	1	*	**3031533**	HEATER ASSY.—(used w/3031532) (SOA)
—	1	1		**3028640**	HEATER ASSY.—automotive, incl. blower (not used w/a/c) (First Design)
—	1	1		**3028864**	CASE ASSY.—heater (SOA)
—	1	1	*	**3022661**	MOTOR ASSY.—blower (incl. fan) (incl. next 4 items)
—	1	1	*	**4960506**	MOTOR ASSY.—blower pkg. (SOA) (repl. 5044760)
—	1	1	*	**3027062**	KIT—fan, blower motor (SOA)
—	1	1	*	**3027134**	NUT—shaft, blower motor
—	1	1	*	**3015545**	WASHER—blower fan support
—	1	1	*	**3028773**	PLATE ASSY.—cover (SOA)
—	1	1	*	**3028767**	VALVE ASSY.—temperature (SOA)
—	1	1	*	**3028742**	DUCT—air
—	1	1	*	**3022708**	CLAMP—mounting core
—	1	1	*	**3028785**	CORE—heater
—	1	1	*	**3028743**	LEVER—temperature valve
—	1	1	*	**3021665**	STRAP—mounting core
—	1	1	*	**3027165**	TUBE—motor cooling
—	1	1	*	—	WIRE ASSY.—ground (procure locally) (ref. 3017949)

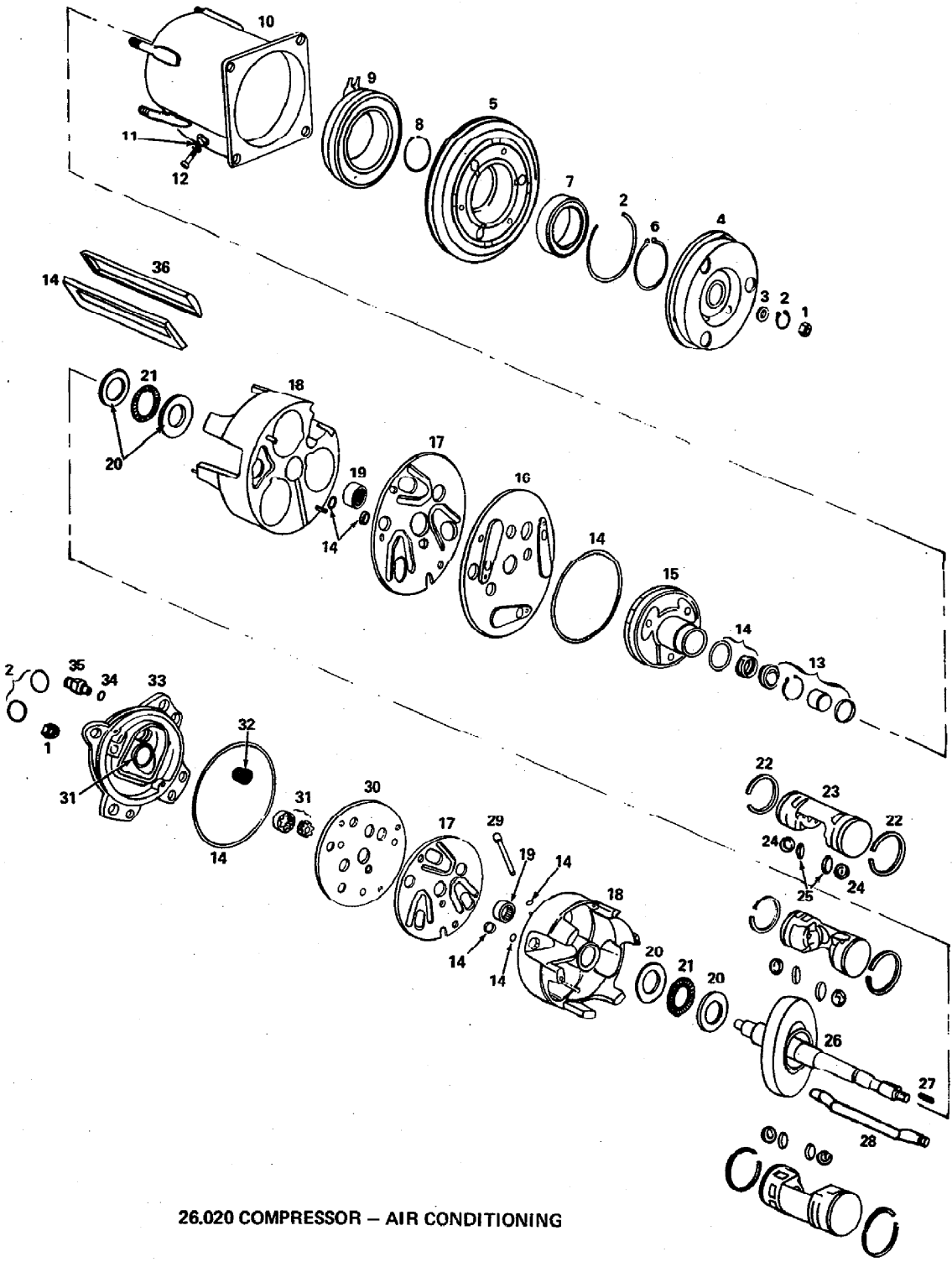


KEY	230	260	PART NUMBER	

26.015 HEATER — AIR CONDITIONING (INCLUDES EVAPORATOR) (PRIOR TO 1977)

—	1	1	**3031528**	HEATER—air conditioning (incl. evaporator) (eff. w/1974) (prior to Serial No. 6V100057)
—	1	1	**3035089**	HEATER & BLOWER ASSY.—(includes evaporator) (eff. w/Serial No. 6V100057)
—	1	1	**3031529**	HEATER & EVAPORATOR CASE (prior to 1974) (repl. 3028755)
—	1	1	**3028608**	HEATER—air conditioning (incl. evaporator) (incl. items thru asterisk) (1973)
1	1	1	**3035103**	CASE ASSY.—heater and evaporator (w/3035089 blower asm.)
1	1	1	**3028755**	CASE ASSY.—heater and evaporator (incl. next 3 items) (w/3031529) (ref. only)
2	1	1	**3028761**	ELEMENT ASSY.—vacuum (incl. bracket) (SOA) (w/3028755)
3	1	1	**3028762**	VALVE ASSY.—air (SOA) (w/3028755)
4	1	1	**3028767**	VALVE ASSY.—temperature (SOA)
5	1	1	**3027939**	MOTOR ASSY.—heater & air conditioning (incl. fan) (incl. next 2 items)
6	1	1	**4960846**	MOTOR ASSY.—heater & air conditioning (less fan)
7	1	1	**3027062**	FAN—heater & air conditioning motor (pkg.)
8	1	1	**5910744**	VALVE ASSY.—expansion (SOA) (repl. 5910754)
9	1	1	**3028773**	PLATE ASSY.—cover (SOA)
10	1	1	**3028742**	DUCT—air
11	1	1	**3028785**	CORE—heater
12	1	1	**3028859**	CORE—evaporator
13	1	1	**3028743**	LEVER—valve (w/3031528 heater)
13	2	2	**3035093**	LEVER—valve (w/3035089 blower)

KEY	230	260		PART NUMBER	
					26.015 HEATER — AIR CONDITIONING (INCLUDES EVAPORATOR) (PRIOR TO 1977) (Cont.)
14	1	1		**3027165**	TUBE—cooling, motor
15	1	1		**3022708**	CLAMP—mounting, core
16	1	1		**3021665**	STRAP—mounting, core
17	1	1		**3017084**	CLAMP—core (5/8 dia.)
18	1	1		**3017083**	CLAMP—core (3/8 dia.)
19	1	1		**3028745**	WIRE ASSY.—electrical (SOA)
20	1	1		—	WIRE ASSY.—ground (SOA) (procure locally)
21	1	1		**3028744**	PLATE—bottom (w/3031528)
—	1	1		**3028795**	SWITCH ASSY.—thermo (SOA)
—	1	1	*	**3027134**	NUT—heater and air conditioning motor
—	1	1		**3035104**	ACTR. & BRACKET ASSY.—vac. w/3035103 case)
					26.015H HEATER — AIR CONDITIONING (INCLUDES EVAPORATOR) (EFF. w/1977)
—	1	1		**3033290**	HEATER & BLOWER ASSY.—(includes evaporator) (incl items thru asterisk)
—	1	1		**3028745**	WIRE ASSY.—electric (SOA)
—	1	1		—	WIRE ASSY.—ground (SOA) (procure locally) (ref. 3017949)
—	1	1		**3033293**	CASY ASSY.—heater and evaporator (incl. next [4] items)
—	1	1		**3028761**	BRACKET ASSY.—vacuum element (SOA)
—	1	1		**3033301**	VALVE ASSY.—air (SOA)
—	1	1		**3028767**	VALVE ASSY.—air (SOA)
—	1	1		**3033317**	VALVE ASSY.—air (SOA)
—	1	1		**3034904**	PLATE ASSY.—cover (SOA)
—	1	1		**3036848**	MOTOR ASSY.—heater & air conditioning (incl. fan) (incl. next [2] items)
—	1	1		**4960846**	MOTOR ASSY.—heater (less fan) (SOA) (repl. 5044831)
—	1	1		**3036721**	FAN ASSY.—service (SOA)
—	1	1		**3028795**	SWITCH ASSY.—thermo (SOA)
—	1	1		**3028742**	DUCT—air
—	1	1		**3028785**	CORE—heater
—	1	1		**3028743**	LEVER—valve
—	1	1		**3033316**	CORE ASSY.—evaporator (incl. next item) (repl. 3033313)
—	1	1		**5910768**	VALVE ASSY.—expansion (SOA)
—	1	1		**3022708**	CLAMP—core mounting
—	1	1		**3021665**	STRAP—core mounting
—	1	1		**3017084**	CLAMP—(.625 dia)
—	1	1		**3017083**	CLAMP—(.375 dia)
—	2	2		**3145607**	RETAINER—capillary stake
—	3	3		**3039873**	SEAL—(.125 x .250 x 18.50) (repl. 3016894)
—	1	1		**3028740**	SEAL—tube
—	1	1		**2022576**	BAFFEL ASSY.—air conditioning (eff. w/1977) (incl. next 2 items)
—	1	1		—	SEAL—air conditioning LH baffel (procure locally) (ref. 2022566)
—	1	1		—	WIRE—insulator stitching (procure locally) (ref. R34740)
—	1	1	*	**3028741**	SEAL—tube
—	1	1		**2034836**	SCREEN—heater air inlet
—	1	1		**2019777**	BAFFEL ASSY.—air conditioning (SOA) (eff. w/1977)
—	1	1		**2022723**	BAFFEL ASSY.—condenser lower (eff. w/1977) (incl. next 4 items)
—	1	1		**2022569**	RETAINER—condenser lower
—	1	1		—	SEAL—condenser lower baffel (procure locally) (ref. 2022568)
—	1	1		**2022570**	RETAINER—condenser lower baffel
—	AR	AR		—	WIRE—insulator stitching (procure locally) (ref. R34740)
—	1	1		**2022575**	BAFFEL ASSY.—condenser side mounting (eff. w/1977) (incl. next 2 items)
—	1	1		—	SEAL—condenser side baffel (procure locally) (ref. 2022567)
—	AR	AR		—	WIRE—insulator stitching (procure locally) (ref. R34740)



26.020 COMPRESSOR – AIR CONDITIONING

26P-37

26.020 COMPRESSOR — AIR CONDITIONING

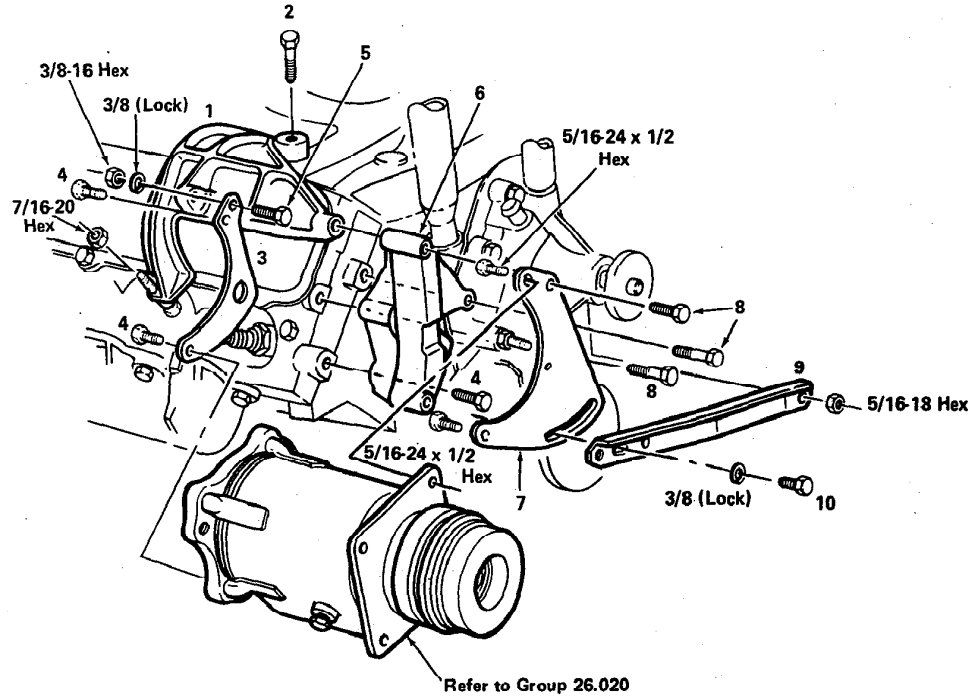
KEY	230	260		PART NUMBER	
—	1	1		6598423	COMPRESSOR BODY ASSY.—air conditioning (incl. the following items marked asterisk (*) as indicated) (repl. 5910495)
—	1	1	*	6590686	KIT—pin, compressor cylinder locator
1	1	1		6590589	KIT—nut, compressor shell and shaft (incl. 5 nuts)
2	1	1		6590591	KIT—ring, compressor retainer (incl. hub & pulley bearing ring)
3	1	1		6555384	SPACER—compressor clutch hub
4	1	1		5914719	DRIVE ASSY.—compressor clutch (SOA)
5	1	1		5914745	PULLEY ASSY.—(incl. next two items)
6	1	1		6555338	RING—pulley to bearing retainer
7	1	1		908126	BEARING—compressor pulley (repl. 9518201)
8	1	1		6555330	RING—retainer, compressor coil and housing
9	1	1		6550835	COIL ASSY.—compressor (incl. housing) (SOA)
10	1	1	*	5914808	SHELL ASSY.—compressor (incl. next two items)
11	1	1	*	5858696	GASKET—compressor charging screw
12	1	1	*	5858694	SCREW—compressor charging
13	1	1	*	6599114	KIT—seal, compressor shaft (incl. retainer, rings, seals and seat)
14	1	1	*	6591956	KIT—gasket, compressor
15	1	1	*	6555283	HEAD—compressor, front
16	1	1	*	5914706	PLATE—compressor discharge valve, front
17	2	2	*	6555279	REED—compressor suction valve, front and rear
18	1	1	*	5914809	CYLINDER ASSY.—compressor (complete w/pistons, rings, disc, races, etc.) (incl. next 35 items)
18	1	1	*	5914807	CYLINDER ASSY.—compressor (incl. next item)
19	2	2	*	148406	BEARING—compressor mainshaft
20	1	1	*	NS	RACE—compressor bear thrust (0) (ref. 6556000)
20	1	1	*	NS	RACE—compressor bearing thrust (5) (ref. 6556050)
20	1	1	*	NS	RACE—compressor bearing thrust (5-1/2) (ref. 6556055)
20	1	1	*	NS	RACE—compressor bearing thrust (ref. 6556060)
20	1	1	*	NS	RACE—compressor bearing thrust (6-1/2) (ref. 6556065)
20	1	1	*	NS	RACE—compressor bearing thrust (7) (ref. 6556070)
20	1	1	*	NS	RACE—compressor bearing thrust (7-1/2) (ref. 6556075)
20	1	1	*	NS	RACE—compressor bearing thrust (8) (ref. 6556080)
20	1	1	*	NS	RACE—compressor bearing thrust (8-1/2) (ref. 6556085)
20	1	1	*	NS	RACE—compressor bearing thrust (9) (ref. 6556090)
20	1	1	*	NS	RACE—compressor bearing thrust (9-1/2) (ref. 6556095)
20	1	1	*	NS	RACE—compressor bearing thrust (10) (ref. 6556100)
20	1	1	*	NS	RACE—compressor bearing thrust (10-1/2) (ref. 6556105)
20	1	1	*	NS	RACE—compressor bearing thrust (11) (ref. 6556110)
20	1	1	*	NS	RACE—compressor bearing thrust (11-1/2) (ref. 6556115)
20	1	1	*	NS	RACE—compressor bearing thrust (12) (ref. 6556120)
21	2	2	*	NS	BEARING—compressor needle thrust (ref. 6556259)
22	6	6	*	NS	RING—compressor piston (ref. 6555254)
23	3	3	*	NS	PISTON—compressor (ref. 6555255)
24	6	6	*	NS	BALL—compressor piston drive (ref. 6555258)
25	1	1	*	NS	DISC—compressor shoe (0) (ref. 6557000)
25	1	1	*	NS	DISC—compressor shoe (17-1/2) (ref. 6556175)
25	1	1	*	NS	DISC—compressor shoe (18) (ref. 6556180)
25	1	1	*	NS	DISC—compressor shoe (18-1/2) (ref. 6556185)
25	1	1	*	NS	DISC—compressor shoe (19) (ref. 6556190)
25	1	1	*	NS	DISC—compressor shoe (19-1/2) (ref. 6556195)
25	1	1	*	NS	DISC—compressor shoe (20) (ref. 6556200)
25	1	1	*	NS	DISC—compressor shoe (20-1/2) (ref. 6556205)
25	1	1	*	NS	DISC—compressor shoe (21) (ref. 6556210)
25	1	1	*	NS	DISC—compressor shoe (21-1/2) (ref. 6556215)
25	1	1	*	NS	DISC—compressor shoe (22) (ref. 6556220)
26	1	1		—	SHAFT ASSY.—compressor (incl. plate) (SOA) (ref. 5914705)
27	1	1	*	6555320	KEY—compressor clutch hub
28	1	1	*	NS	KIT—tube, compressor discharge (incl. bushing) (ref. 6590592)
29	1	1	*	6555298	TUBE—compressor oil inlet
30	1	1	*	5914709	PLATE—compressor discharge valve, rear
31	1	1	*	6590594	KIT—pump, compressor oil
32	1	1	*	6555299	SCREEN—compressor suction
33	1	1	*	6555302	HEAD—compressor
34	1	1	*	5152148	GASKET—compressor, pressure relief valve (repl. 640044)
35	1	1	*	5914435	VALVE ASSY.—compressor pressure relief
36	1	1	*	6555755	COVER—compressor, suction pass
—	1	1		410363	SHIELD—a/c compressor pulley (eff. w/1973 & prior to 1975)

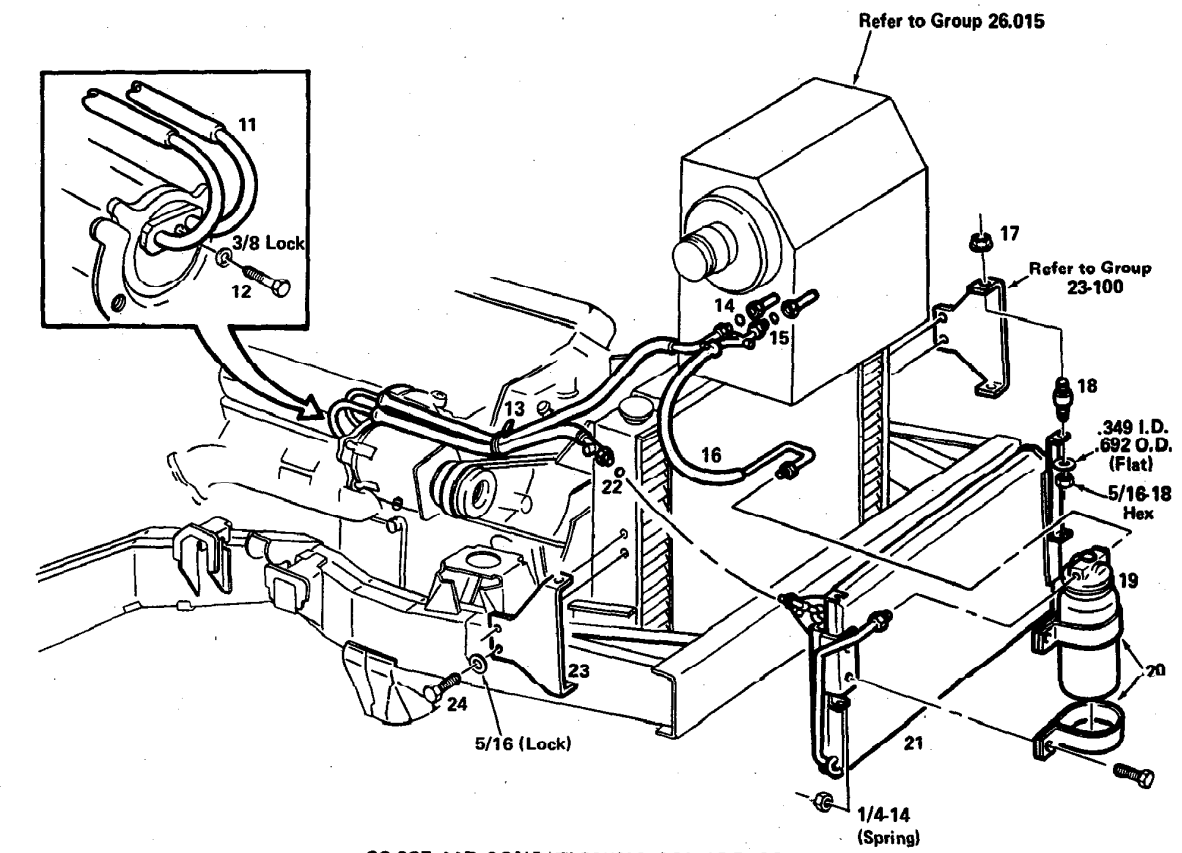
KEY	230	260		PART NUMBER	

26.020 COMPRESSOR — AIR CONDITIONING (Cont.)

—	4	4	*	—	PIN—compressor head locator (procure locally) (ref. 455734)
—	1	1		**9433674**	BELT—compressor (w/413610, 416542, 417794, 418694 engine)
—	1	1		**9433670**	BELT—compressor (w/556626, 556627 engine)

NOTES



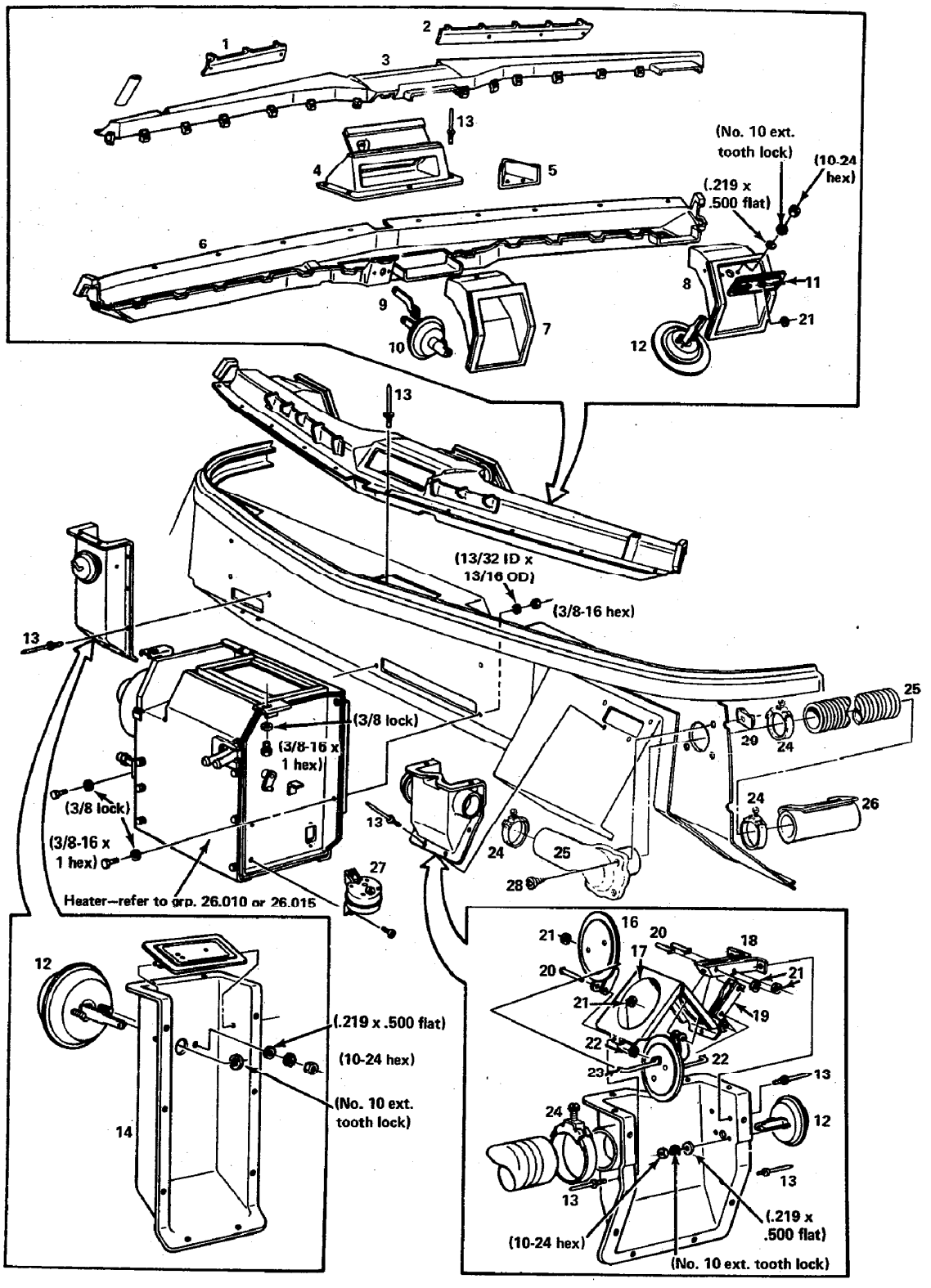


26.025 AIR CONDITIONING COMPRESSOR, CONDENSER & DEHYDRATOR MOUNTING

26P-51

26.025 AIR CONDITIONING COMPRESSOR; CONDENSER & DEHYDRATOR MOUNTING

KEY	230	260	PART NUMBER	
1	1	1	**391366**	BRACKET—compressor, rear (to engine)
2	1	1	**9421235**	BOLT—rear bracket to engine (3/8-16 x 1-1/2 hex—300M) (steel)
3	1	1	**387582**	SUPPORT—compressor, rear (to compressor)
4	3	3	**9427321**	BOLT—compressor to support and front bracket to engine (3/8-16 x 1 hex—300M, steel)
5	1	4	**9420462**	BOLT—pivot, support to bracket (3/8-16 x 1-1/4 hex—300M, steel)
6	1	1	**398682**	BRACKET—compressor, front (to engine) (w/413610, 416542, 417794, 418694 engine)
6	1	1	**555287**	BRACKET—compressor, front (to engine) (w/556626, 556627 engine)
7	1	1	**382802**	LINK—adjusting, compressor
8	3	3	**9428394**	BOLT—front bracket to engine and link to rear bracket (3/8-16 x 3 hex—300M, steel)
9	1	1	**398924**	BRACE—adjusting, compressor
10	1	1	**9420462**	BOLT—adjusting, brace to front bracket (3/8-16 x 1-1/4 hex—300M, steel)
11	1	1	**702789**	HOSE ASSY.—air conditioning air compressor (at compressor) (SOA)
12	1	1	**9425060**	BOLT—air compressor hose to compressor (3/8-24 x 1-1/4 hex—300M, steel)
13	1	1	**676543**	STRAP—air compressor hose to oil filler tube
14	1	1	**3140748**	RING—"O", hose (at heater) (.551 I.D. x .070 thick, rubber)
15	2	2	**8526398**	RING—"O", hose (.301 I.D. x .070 thick, rubber)
16	1	1	**702790**	HOSE ASSY.—receiver & dehydrator to heater (SOA)
17	4	4	**2473028**	NUT—condenser insulator stud (repl. 1359887)
18	4	4	**397224**	INSULATOR ASSY.—condenser to bracket (SOA)
19	1	1	**3012944**	DEHYDRATOR ASSY.—air conditioning (incl. receiver) (SOA)
20	2	2	**405025**	BRACKET—dehydrator to condenser
21	1	1	**3014916**	CONDENSER ASSY.—air conditioning (SOA) (vehicles built prior to May 1975)
21	1	1	**3034647**	CONDENSER ASSY.—air conditioning (SOA) (vehicles built after May 1975)
22	2	2	**3140600**	RING—"O", air compressor to condenser (.426 I.D. x .070 thick, rubber)
23	1	1	**702874**	BRACKET—mounting, condenser (to radiator) (First Design)
23	1	1	**790628**	BRACKET—mounting, condenser (to radiator) RH (Second Design)
24	2	2	**9427605**	BOLT—condenser bracket to radiator (5/16-18 x 3/4 hex—300M, steel)
—	1	1	**680401**	BRACKET—mtg., receiver & dehydrator to condenser (eff. w/1975) (repl. 653296)
—	1	1	**555288**	STRUT—air conditioning compressor to water pump support (eff. w/interm. 1977) (w/556626, 556627 engine)
—	1	1	**553723**	STRUT—air conditioning compressor rear support (eff. w/interm. 1977) (w/556626, 556627 engine)
—	1	1	**413468**	SPACER—air conditioning compressor rear support strut stud (eff. w/interm. 1977) (w/556626, 556627 engine)

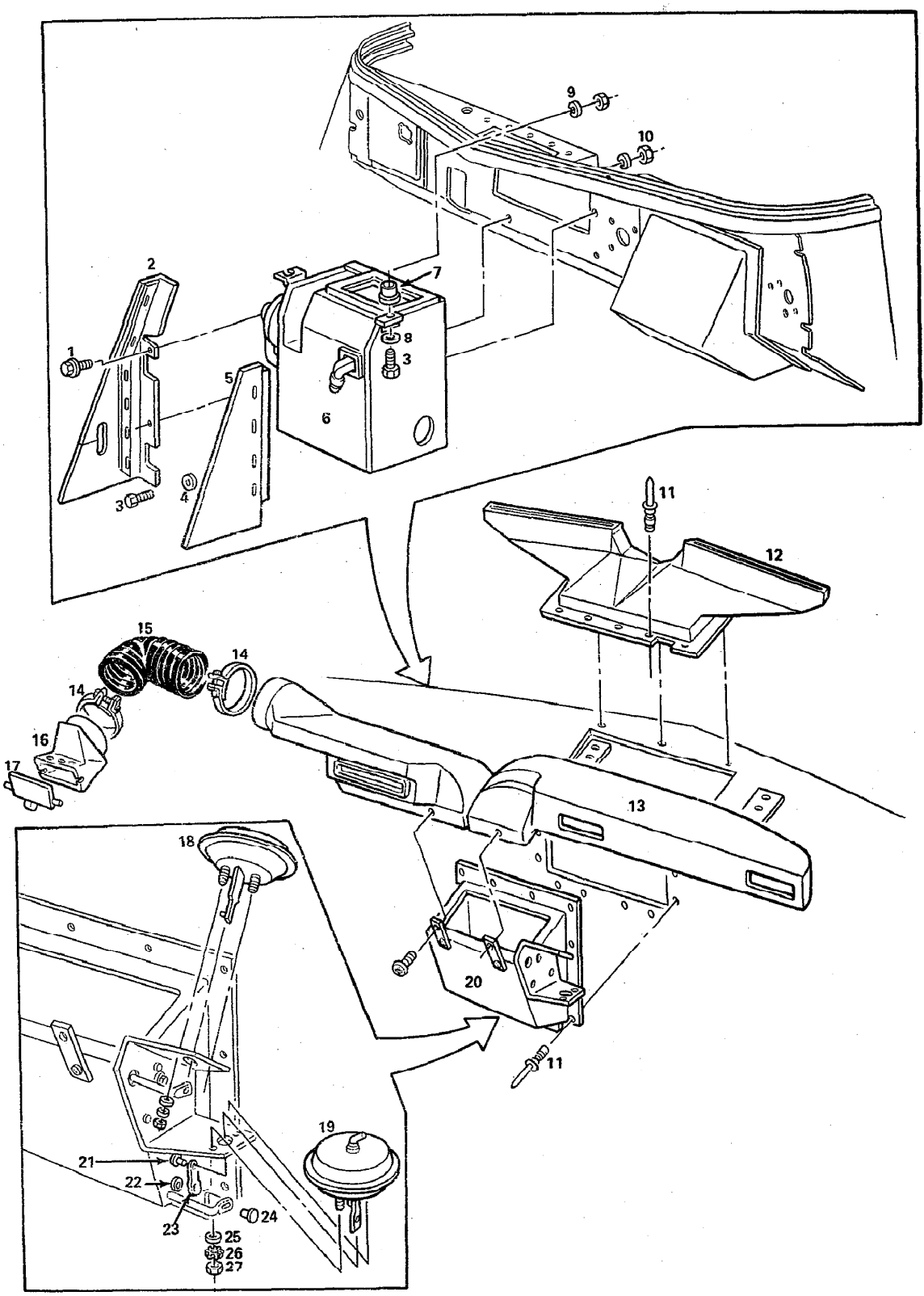


3P-8025

26.035 DUCT — AUTOMOTIVE HEATER & AIR CONDITIONING

26.035 DUCT — AUTOMOTIVE HEATER & AIR CONDITIONING (PRIOR TO 1977)

KEY	230	260	PART NUMBER	
—	1	1	**703426**	PLENUM ASSY. heater and air conditioning
1	1	1	**NS**	DEFLECTOR—air defroster (LH)
2	1	1	**NS**	DEFLECTOR—air defroster (RH)
3	1	1	**NS**	BOX—plenum, upper
4	1	1	**NS**	BOX—air distribution
5	1	1	**NS**	DEFLECTOR—air
6	1	1	**NS**	BOX—plenum, lower
7	1	1	**NS**	DUCT—heater and air conditioning (center)
8	1	1	**NS**	DUCT—heater and air conditioning (upper RH)
9	1	1	**703653**	LINK—actuator, air distribution box
10	1	1	**1998905**	ACTUATOR ASSY.—vacuum, air distribution box
11	2	2	**703783**	DOOR ASSY.—duct, heater and air conditioning (upper & lower, RH)
12	3	3	**1998985**	ACTUATOR ASSY.—vacuum, heater and air conditioning duct (upper and lower RH, lower LH)
13	AR	AR	**700368**	RIVET—heater and air conditioning (.437 grip range, .188 O.D. x .727, aluminum)
14	1	1	**702554**	DUCT—heater and air conditioning (lower RH)
15	1	1	**702555**	DUCT—heater and air conditioning (LH)
16	2	2	**704253**	DOOR ASSY.—duct, heater and air conditioning (LH)
17	1	1	**704241**	DEFLECTOR—heater and air conditioning (LH)
18	1	1	**704270**	SUPPORT—heater and air conditioning LH door
19	1	1	**704240**	LEVER—linkage, heater and air conditioning LH door
20	3	3	**704237**	PIN—hinge, heater and air conditioning LH door
21	AR	AR	**381700**	NUT—push on, actuator to duct and plenum (repl. 3126659)
22	1	1	**704239**	LINK—control, heater & air conditioning LH door (.90 C.L. to C.L. "U" shaped)
23	1	1	**704238**	LINK—control, heater & air conditioning LH door (2.08 C.L. to C.L. "U" shaped)
24	3	3	**9414942**	CLAMP—hose, heater & air conditioning (LH) (2.88 closed, 3.25 opened type "C")
25	1	1	**8884092**	HOSE—heater & air conditioning duct (LH) (3" I.D.) (10 ft. long, CTL) (First Design)
25	1	1	**714034**	ELBOW—heater and air conditioning hose (LH) (at dash) (Second Design)
26	1	1	**700433**	HOUSING—gimble, heater & air conditioning side trim panel, (LH)
27	1	1	**385076**	TANK ASSY.—vacuum
28	3	3	**700368**	RIVET—heater and air conditioning hose (LH) elbow (at dash)
29	3	3	**9433078**	CLIP—rivet, retainer
—	1	1	**2491792**	CABLE ASSY.—temperature control
—	1	1	**678651**	GROMMET—temperature control cable thru dash
—	1	1	**2005508**	DUCT ASSY.—air conditioning (eff. w/Serial No. 6V100057) (w/RPO 681, 696, 697) (dark saddle) (Motor Home)
—	1	1	**2005243**	DUCT ASSY.—air conditioning (eff. w/Serial No. 6V100057) (w/RPO 698) (avocado)
—	1	1	**2005509**	DUCT ASSY.—air conditioning (eff. w/Serial No. 6V100057) (w/RPO 690, 692, 693, 695 & TransMode)
—	2	2	**1602464**	OUTLET ASSY.—air conditioning duct, (eff. w/Serial No. 6V100057) (w/2004783 bezel)
—	2	2	**2004783**	BEZEL—air conditioning duct (w/1602464 outlet assy.)



26.035F DUCT – AUTOMOTIVE HEATER & AIR CONDITIONING (EFF/W 1977)

3P-8037-877

KEY	230	260	PART NUMBER	
				26.035F DUCT — AUTOMOTIVE HEATER & AIR CONDITIONING (EFF. w/1977)
1	1	1	—	SCREW—baffle evaporator (procure locally) (ref. 9419303)
2	1	1	**2019777**	BAFFLE ASSY.—a/c
3	1	1	**9427321**	BOLT—heater dash (300M) (3/8-16 x 1 hex—)
4	1	1	**120394**	WASHER—heater bolt (3/8 I.D. x O.D. x .080 thk.)
5	1	1	**2022576**	BAFFLE ASSY.—LH
6	1	1	—	HEATER & BLOWER ASSY.—(includes evaporator) (see group 26.0154H)
7	1	1	—	RIVNUT—bolt heater dash
8	4	4	**9421042**	WASHER—heater bolt
9	7	7	**120321**	WASHER—screw baffle evaporator
10	4	4	**120377**	NUT—screw baffle evaporator
11	AR	AR	**700368**	RIVET—a/c system
12	1	1	**2005001**	DUCT—defrost
13	1	1	**2001435**	PLENUM ASSY.—heater and a/c
14	2	2	—	CLAMP—LH heater duct hose (procure locally) (ref. 9420907)
15	1	1	**8861477**	HOSE—LH duct
16	1	1	**2001707**	DUCT—LH heater
17	1	1	**1602468**	DOOR ASSY.—LH heater duct
18	1	1	**1998985**	ACTUATOR ASSY.—door vacuum, a/c duct
19	1	1	**1998999**	ACTUATOR ASSY.—door vacuum, heater duct
20	1	1	**2003632**	BOX ASSY.—distribution (incl. next item)
—	1	1	**2031001**	SPRING—heater door return
21	1	1	**2419255**	RIVET—drive link
22	2	2	**381700**	NUT—vacuum actuator door
23	1	1	**2005280**	LINK—vacuum actuator door
24	1	1	**134800**	RIVET—drive link
25	2	2	—	WASHER—actuator (.214-10 x .500 O.D.) (procure locally) (ref 9421089)
26	2	2	—	WASHER—external tooth lock (# 10) (procure locally) (ref. 138479)
27	2	2	**NPN**	NUT—actuator (ref. 120361) (procure locally)
—	2	2	**1606800**	OUTLET ASSY.—(located LH of steering column)
—	2	2	**1602464**	OUTLET ASSY.—(located above glove box assy.)
—	1	1	**2024068**	CABLE ASSY.—heater temperature control
—	1	1	**678651**	GROMMET—heater temperature control dash
—	1	1	**385076**	TANK—heater vacuum storage
—	1	1	**2005985**	HARNESS—vacuum control hose
—	2	2	**676543**	STRAP—hose vacuum tank hose
—	2	2	**700813**	CLIP—actuator & w/s washer hose to plenum
—	1	1	**NPN**	DEFLECTOR—a/c system water (10.82 hex—1. x 2.85 hex—) (w/1.75 hex— tab on top LH side) (located inside engine access door) (ref. 2029334) (make locally)
				26.040 HOSES — HEATER & AIR CONDITIONING (INCLUDES FITTINGS)
—	5	5	**698175**	OUTLET ASSY.—air, heater
—	10	10	**689645**	CLIP—air outlet
—	20	20	**700368**	RIVET—clip to dash
—	1	1	**8913825**	HOSE—engine to vacuum tank
—	2	2	**708513**	CLIP—water valve vacuum hose to plenum (eff. w/1975)
—	AR	AR	**482420**	HOSE—return, heater (3/4" I.D.) (50 ft. long, CTL) (repl. 8885154)
—	AR	AR	**482434**	HOSE—supply, heater (50 ft. roll. CTL) (repl. R-37158. 8885155)
—	1	1	—	BRACKET—supply, heater (make loc.) (ref. 2005069)
—	1	1	**793852**	NIPPLE—heater supply hose, at engine (eff. w/1975) (repl. 407729)
—	4	4	**2467789**	CLAMP ASSY.—heater return and supply hose
—	2	2	**793887**	CLAMP—heater return & supply tube hose (eff. w/1976)
—	1	1	**2496721**	CLIP—hose to heater (repl. 3825416)
—	2	2	**676543**	STRAP ASSY.—vacuum hose to radiator hose
—	1	1	**676543**	STRAP ASSY.—heater hose to oil filler tube
—	1	1	**494192**	VALVE ASSY.—water, heater and air conditioning (with a/c) (repl. 697664)
—	2	2	**2467789**	CLAMP—valve to hose (with a/c)
—	1	1	**702789**	HOSE ASSY.—air conditioning air compressor (at compressor) (Prior to 1976)
—	—	1	**2017078**	HOSE ASSY.—air conditioning air compressor (w/fittings) (at compressor) (eff. w/1976)
—	—	1	**3825416**	CLIP—air conditioning air compressor hose (at compressor) (prior to 1976)

KEY	230	260	PART NUMBER	
			26.040 HOSES — HEATER & AIR CONDITIONING (INCLUDES FITTINGS) (Cont.)	
—	—	1	**2005403**	CLIP—air conditioning air compressor hose (at compressor) (eff. w/1976)
—	1	1	**3140600**	RING— "O" air conditioning air compressor hose (.426I.D. x .070 Thk. Rubber)
—	—	1	**2017286**	GUARD—air compressor hose
—	1	1	**680401**	BRACKET—stand-off, air conditioning air compressor hose (at compressor)
—	1	1	—	SCREW—clip, heater hose to heater supply clip (repl. 9419380) (procure locally)
—	—	1	**2024931**	HOSE ASSY.—air conditioning recr & dehydr. outlet
—	1	1	**2000385**	HOSE ASSY.—air conditioning recr. & dehydr. to conditioning hose
—	2	2	**8526398**	RING—"o", air conditioning recr. & dehydr. to conditioning hoses
—	1	1	—	CLIP—hose, air conditioning recr. & dehydr. to conditioning hose (procure locally) (ref. 8876975)

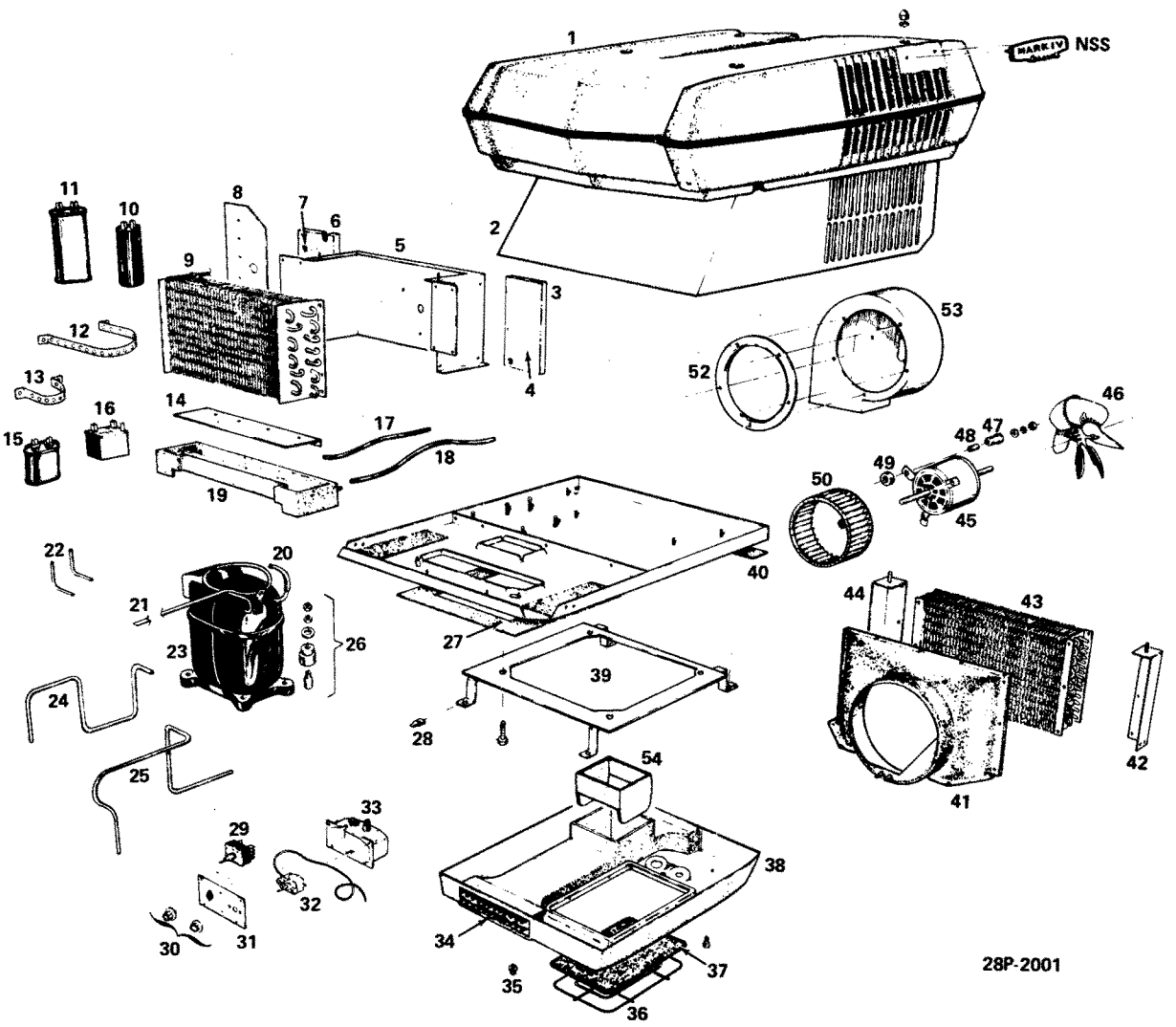
LIST OF SUB GROUPS

Name	Group No.
AIR CONDITIONER—ROOF MOUNTED, DUO—THERM	28.004
AIR CONDITIONER—ROOF MOUNTED, MARK IV	28.002
ATTACHMENTS—VACUUM SWEEPER	28.073
BED—GAUCHO/DOUBLE	28.160
BED—PERMANENT	28.156
BED—TWIN	28.158
BLOWER—SUBURBAN FURNACE	28.029B
BUNK—TWIN REAR UPPER	28.134
CABINET—SUBURBAN FURNACE	28.029A
CABINETS—OVERHEAD	28.120
CABINETS—OVERHEAD (W/FISHING EQUIPMENT RACK & GUN RACK)	28.120
CARBURETOR—ONAN 4KW GENERATOR	28.044A
CARPETING	28.106
CARTRIDGE—WATER PURIFIER	28.052A
CEILING PANELS AND MOULDING (W/ZE06582, ZE06584)	28.174E
CEILING PANELS AND MOULDING (Exc. ZE06582, XE06584)	28.174
CHASSIS—ONAN 4KW GENERATOR	28.044D
CHASSIS—ONAN 6KW GENERATOR	28.045A
CLOSET—BROOM/VACUUM SWEEPER	28.164
CLOSURE—HEATER	28.154
COMPARTMENT ASSY.—BEVERAGE DISPENSER	28.128
CONTROL—ONAN 4KW GENERATOR	28.044C
CONTROL—ONAN 6KW GENERATOR	28.045H
CONTROLS—GAS/ELECTRIC REFRIGERATOR (INSTA—MATIC)	28.057A
DAVO/BUNK FRONT	28.132
DINETTE/DOUBLE BED	28.136
DINETTE/SINGLE BED—AUXILIARY	28.140
DISPOSAL—WASTE	28.078
DRAPES, SLIDES, STOPS, TRACKS	28.110
DRESSER—REAR	28.162
DUCT WORK—DUO—THERM 30,000 BTU FURNACE (W/ZE0581)	28.023C
DUCT WORK—SOL—AIRE 30,000 BTU FURNACE (W/ZE06582, ZE06584)	28.023F
DUCT WORK—SOL—AIRE 30,000 BTU FURNACE (Exc. ZE06582, ZE06584)	28.023
ENGINE—KOHLER 4KW GENERATOR	28.046A
FAUCET—BATH SINK (FIRST DESIGN)	28.062
FAUCET—BATH SINK (SECOND DESIGN)	28.062H
FAUCET—GALLEY	28.064
FAUCET—WATER TREATMENT UNIT	28.052
FILLER—WATER (FRESH WATER TANK)	28.051C
FUEL SYSTEM—ONAN 6KW GENERATOR	28.045C
FURNANCE—30,000 BTU, SUBURBAN (FIRST DESIGN)	28.028
FURNACE—CHAMBER AND BURNER ASSEMBLY (SUBURBAN) (SECOND DESIGN)	28.028A
FURNACE—22,000 BTU,SUBURBAN	28.029
FURNACE—30,000 BTU, DUO—THERM	28.20F
FURNACE—30,000 BTU, SOL—AIRE	28.020
GALLEY SINK AND FAUCET (PRIOR TO 1975)	28.063
GALLEY SINK AND FAUCET (EFF. W/1975)	28.064
GAUGE—HOLDING TANK (PANEL)	28.038
GEAR COVER AND GOVERNOR—ONAN 6KW GENERATOR	28.045D
GEAR COVER—ONAN 4KW GENERATOR	28.044G
GENERATOR—KOHLER 4KW	28.046
GENERATOR—ONAN 4KW	28.044
GENERATOR—ONAN 6KW (INCLUDES: MUFFLER KIT)	28.045
HEATER—WATER (FIRST DESIGN)	28.034
HEATER—WATER (SECOND DESIGN)	28.034J
IGNITION—ONAN 4KW GENERATOR	28.44H
IGNITION—ONAN 6KW GENERATOR	28.045E

LIST OF SUB GROUPS

Name	Group No.
KOHLER 4KW GENERATOR MOUNTING	28.046C
LAMP—BATH	28.049
LAMP—FLOOR (AISLE)	28.049A
LAMP—HALL & LIVING AREA	28.048
LAMP—READING	28.047
LINES—MOTOR GENERATOR FUEL	28.042
LOCKER—BEDDING	28.155
MODULE—BATHROOM	28.172
MODULE—CLOSET	28.124
MODULE—GALLEY	28.128
MODULE—REFRIGERATOR	28.168
MOTOR—STARTING, ONAN 6KW GENERATOR	28.045G
ONAN 4KW GENERATOR—CYLINDER BLOCK CRANKSHAFT, FLYWHEEL,	28.044B
ONAN 4KW GENERATOR—FUEL SYSTEM	28.044F
ONAN 4KW GENERATOR—OIL SYSTEM	28.044J
ONAN 6KW GENERATOR—CYLINDER BLOCK, CRANKSHAFT, FLYWHEEL,	28.045B
ONAN 6KW GENERATOR—OIL SYSTEM	28.045F
PANEL—CONTROL, KOHLER 4KW GENERATOR	28.046B
PANEL—MONITOR	28.040
PANEL—SWITCH (LIGHT)	28.049B
PANELS—SIDE AND MOULDING	28.176
PLUMBING—BATHROOM MODULE	28.172D
PLUMBING—GALLEY MODULE	28.130
PUMP—FRESH WATER (FIRST DESIGN)	28.050
PUMP—FRESH WATER (SECOND DESIGN)	28.050F
PUMP—FUEL, ONAN GENERATOR	28.044E
PURIFIER—WATER	28.052C
RANGE—3 BURNER WITH OVEN (COLEMAN)	28.054
RANGE—3 BURNER WITH OVEN (MAGIC CHEF)	28.054A
RANGE—4 BURNER WITH OVEN (COLEMAN)	28.055
REFRIGERATOR—ALL ELECTRIC (6 & 7.5 CU. FT.) (NORCOLD)	28.056
REFRIGERATOR—GAS/ELECTRIC (6 & 7 CU. FT.) (INSTA—MATIC)	28.057
SEAT—LOVE	28.142
SENDING—UNIT—HOLDING TANK	28.039
SHOWER HEAD	28.060
SIDE FACING SETTEE/DOUBLE BED AND REAR DINING TABLE	28.152
STARTING MOTOR—ONAN 4KW GENERATOR	28.044K
SWEEPER—VACUUM	28.072
SWIVEL LOUNGE SEATS AND AIR CRAFT TABLE	28.144
TABLE—DRIVER'S COMPARTMENT	28.148
TANK—FRESH WATER (INCL. FITTINGS) (FIRST DESIGN)	28.051
TANK—FRESH WATER (INCL. FITTINGS) (SECOND DESIGN)	28.051A
TANK—L.P.G. (INCLUDES VALVES)	28.030
TOILET PAPER AND CHEMICALS	28.067
TOILET—AQUA—MAGIC	28.068
TOILET—ELECTRA—MAGIC	28.070
VENT—BATH POWER	28.075A
VENT—BATH, NON POWER	28.075
VENT—KITCHEN RANGE	28.075B
VENT—NON—POWER ROOF	28.074
VENT—POWER ROOF (EFF. w/1975)	28.074B
VENT—POWER ROOF (PRIOR TO 1975)	28.074A
VENTS—PLUMBING & REFRIGERATION	28.077
WATER FILL COMPARTMENT (FRESH WATER TANK)	28.051B
WATER TREATMENT UNIT AND FAUCET	28.052B
WOOD AND CUSHION COVERING	28.180

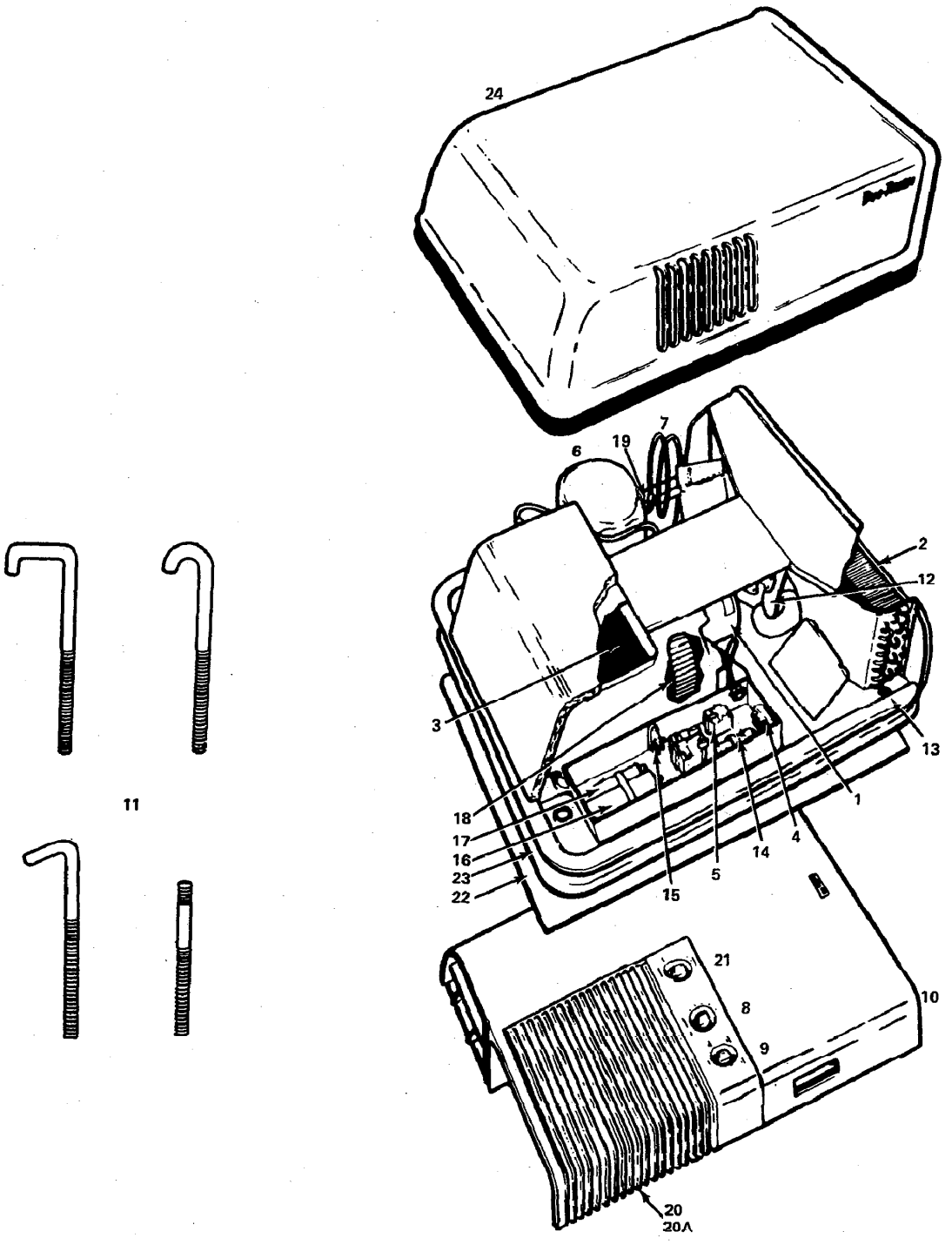
NOTES



28.002 AIR CONDITIONER – ROOF MOUNTED, MARK IV

28.002 AIR CONDITIONER—ROOF MOUNTED, MARK IV

KEY	230	260	PART NUMBER	
—	1	1	**708712**	AIR CONDITIONER—roof mounted
1	1	1	**707768**	COVER—roof mounted air conditioner
2	1	1	**707774**	ENCLOSURE
3	1	1	**707794**	EXTENSION—bulkhead (LH)
4	1	1	**707796**	INSULATION—bulkhead extension (LH)
5	1	1	**707772**	PLENUM—leaving
6	1	1	**707795**	EXTENSION—bulkhead (RH)
7	1	1	**707797**	INSULATION—bulkhead extension (RH)
8	1	1	**708710**	SHIELD—heat
9	1	1	**707762**	COIL—evaporator
10	1	1	**707757**	CAPACITOR—start, compressor (380 volts)
11	1	1	**707758**	CAPACITOR—run, compressor
12	1	1	**707787**	STRAP—capacitor, compressor
13	1	1	**707788**	STRAP—capacitor, motor
14	1	1	**707775**	BAFFLE—water
15	1	1	**707759**	CAPACITOR—run, motor
16	1	1	**707763**	RELAY—potential, compressor
17	1	1	—	HOSE—drain (3/8" x 17—1/2") (procure locally)
18	1	1	—	HOSE—drain (3/8" x 20") (procure locally)
19	1	1	**707773**	PAN—drain (incl. tubes)
20	1	1	**707776**	TUBE—process
21	1	1	**707777**	TUBE—suction
22	1	1	**707778**	TUBE—feeder
23	1	1	**707756**	COMPRESSOR
24	1	1	**707779**	TUBE—discharge
25	1	1	**707780**	TUBE—capillary
26	1	1	**707769**	PAD—mounting, compressor
27	1	1	**708704**	PAD—mounting (18" x 18" x 2" x 3/4") (between base and roof)
28	1	1	**708711**	CLIP—mounting plate
29	1	1	**707764**	SWITCH—rotary
30	1	1	**707793**	KNOB—control
31	1	1	**707792**	COVER—control box
32	1	1	**707765**	THERMOSTAT
33	1	1	**707791**	BOX—control
34	1	1	**708703**	LOUVER—air duct
35	1	1	**708702**	KNOB—air divider
36	1	1	**707800**	GRILLE—return, air
37	1	1	**708701**	FILTER—return air (incl. frame)
38	1	1	**707771**	PLENUM—discharge (incl. air duct)
39	1	1	**707770**	PALTE—mounting
40	1	1	**708709**	PAD—mounting (20" x 2" x 3/4") (between base and roof)
41	1	1	**707786**	SHROUD—fan
42	1	1	**707789**	BRACKET—condenser mounting (LH)
43	1	1	**707761**	COIL—condenser
44	1	1	**707790**	BRACKET—condenser mounting (RH)
45	1	1	**707760**	MOTOR—blower
46	1	1	**707785**	BLADE—fan
47	1	1	**707782**	TUBE—grommet, motor mounting
48	1	1	**707784**	SLEEVE—motor mount
49	1	1	**707783**	WASHER—grommet, motor mounting
50	1	1	**707781**	WHEEL—blower
51	1	1	**707767**	BASE
52	1	1	**707799**	RING—inlet
53	1	1	**707798**	SCROLL—blower
54	1	1	**NPN**	DUCT—plenum
—	1	1	**707766**	HARNESS—wiring (not illustrated)



28.004 AIR CONDITIONER – ROOF MOUNTED, DUO–THERM

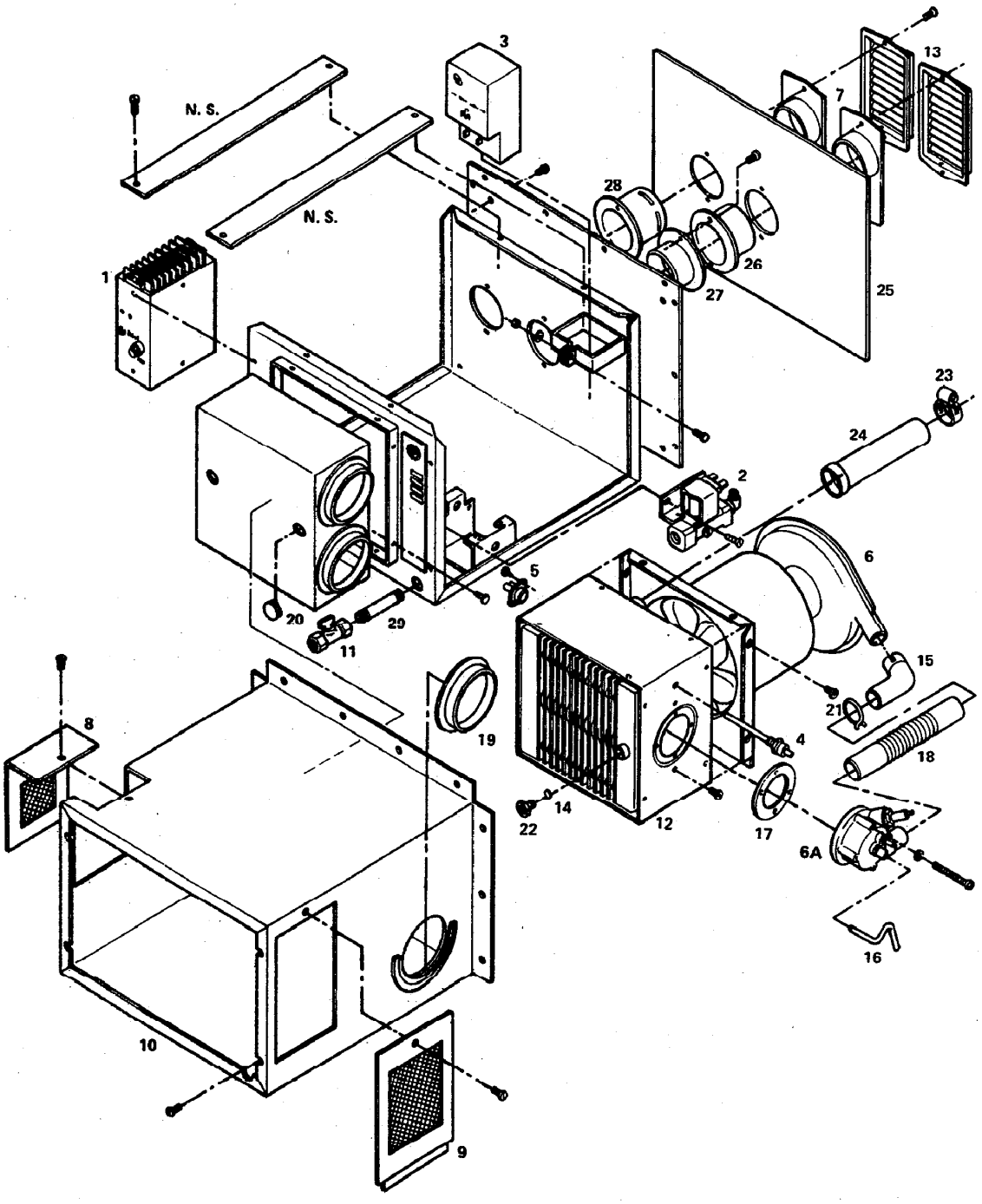
28.004 AIR CONDITIONER—ROOF MOUNTED, DUO—THERM

KEY	230	260		PART NUMBER	
–	1	1		**793957**	KIT—a/c compressor (including items marked with asterisk)
–	–	1		**2033919**	AIR CONDITIONER ASSY.—duo—therm roof mounted (rear) (also use 1—721026 air box) (11,000 BTU) (1978)
–	–	1		**796251**	AIR CONDITIONER ASSY.—duo—therm roof mounted (rear) (complete) (11,000 BTU) (ref. only) (prior to 1978)
–	–	1		**2004563**	AIR CONDITIONER ASSY.—duo—therm roof mounted (rear) (also use 1-721026 air box assembly) (11,000 BTU) (repl. 796251) (for opt. see 2014090) (prior to 1978) **(ref. only)**
–	–	1		**2014090**	AIR CONDITIONER ASSY.—duo—therm roof mounted (rear) (does not include air box assembly) (11,000 BTU) (Opt. for 2004563) (prior to 1978)
–	–	1		**2033916**	AIR CONDITIONER ASSY.—duo—therm roof mounted, (front) (also use 1—721026 air box) (13,500 BTU) (1978) **(repl. 2004563)**
–	–	1		**2004562**	AIR CONDITIONER ASSY.—duo—therm roof mounted, (front) (also use 1-721026 air box assembly) (13,500 BTU) (prior to 1978) (repl. 720102)
–	1	1		**720102**	AIR CONDITIONER ASSY.—duo—therm roof mounted (front) (13,500 BTU) (complete) (ref. only) (prior to 1978)
1	1	1		**720192**	MOTOR ASSY.—air conditioner (SOA) (w/720102, 2004562)
1	1	1		**2009926**	MOTOR ASSY.—fan (SOA) (w/796251, 2004563, 2014090)
2	1	1		**2009927**	COIL ASSY.—condenser (SOA) (w/796251, 2004563, 2014090)
2	1	1		**720193**	COIL ASSY.—condenser (SOA) (w/720102, 2004562)
3	1	1		**720194**	COIL ASSY.—evaporator (SOA) (w/720102, 2004562)
3	1	1		**2009928**	COIL ASSY.—evaporator (SOA) (w/796251, 2004563, 2014090)
4	1	1		**720195**	RELAY ASSY.—time delay (SOA) (w/720102, 796251, 2004562, 2004563, 2014090)
5	1	1		**720196**	RELAY ASSY.—start (SOA) (w/720102, 796251, 2004562, 2004563)
6	1	1	*	**NS**	COMPRESSOR ASSY.—air conditioner (use 793957 kit) (w/720102, 2004562)
6	1	1		**2013249**	COMPRESSOR KIT—air conditioning (incl. compressor, dryer & filter) (w/796251, 2004563) (repl. 2009929)
6	1	1		**2013252**	COMPRESSOR KIT—air conditioning (incl. compressor, dryer & filter) (w/2014090)
7	1	1		**2009931**	DRIER ASSY.—air conditioning (SOA) (w/796251, 2004563, 2014090)
7	1	1	*	**720198**	DRIER ASSY.—air conditioner (SOA) (w/720102, 2004562)
8	1	1		**720199**	THERMOSTAT ASSY.—air conditioner (SOA) (for knob use No. 721038) (w/720102, 796251, 2004562, 2004563, 2014090)
9	1	1		**720200**	SWITCH ASSY.—blower (SOA) (for knob use No. 721038) (w/720102, 796251, 2004562, 2004563, 2014090)
10	1	1		**721026**	AIR BOX ASSY.—air conditioner (SOA) (w/720102, 796251, 2004562, 2004563, 2014090)
11	1	1		**721027**	BOLT KIT—anchor (SOA) (w/720102, 796251, 2014090)
12	1	1		**721028**	BLADE—fan (w/720102, 2004562)
12	1	1		**2009932**	BLADE—fan (w/796251, 2004563, 2014090)
13	1	1		**2009933**	PAN—base (w/796251, 2004563, 2014090)
13	1	1		**721029**	PAN—air conditioner base (w/720102, 2004562)
14	1	1		**721030**	CAPACITOR—start (w/720102, 2004562)
14	1	1		**2009934**	CAPACITOR—start (w/796251, 2004563)
15	1	1		**2009935**	BLOCK—terminal (w/796251, 2004563)
15	1	1		**721031**	BLOCK ASSY.—a/c start capacitor terminal (w/720102, 2004562, 2014090)
16	1	1		**721032**	CAPACITOR—run (w/720102, 2004562)
16	1	1		**2009937**	CAPACITOR—run (w/796251, 2004563)
17	1	1		**721033**	CAPACITOR—fan (w/720102, 796251, 2004562, 2004563, 2014090)
18	1	1		**721034**	WHEEL—blower (w/720102, 2004562)
18	1	1		**2009940**	WHEEL—blower (w/796251, 2004563, 2014090)
19	2	2		**2009941**	TUBE—cap (w/796251, 2004563, 2014090)
19	1	1		**721035**	TUBE—cap (w/720102, 2004562)
20	1	1	*	**721036**	FILTER—air (w/720102, 796251, 2004562, 2004563, 2014090)
20A	1	1		**721037**	GRILLE—filter (w/720102, 796251, 2004562, 2004563, 2014090)
21	3	3		**721038**	KNOB—air flow (w/720102, 796251, 2004562, 2004563, 2014090)

28.004 AIR CONDITIONER—ROOF MOUNTED, DUO—THERM (Cont.)

KEY	230	260	PART NUMBER	
22	1	1	**721039**	TEMPLATE—ceiling permanent (w/720102, 796251, 2004562, 2004563, 2014090)
23	1	1	**721040**	FLASHING—air conditioner roof (w/720102, 796251, 2004562, 2004563, 2014090)
24	1	1	**721041**	SHROUD—air conditioner roof (w/720102, 2004562)
24	1	1	**2009942**	SHROUD—air conditioning roof (w/796251, 2004563, 2014090)
—	1	1	**790805**	PLATE—mounting, roof air
—	1	1	**NS**	SWITCH ASSY.—overload (SOA) (exc./2014090) (ref. 797164)
—	1	1	**2018432**	SWITCH ASSY.—overload (w/2014090)
—	1	1	***2013322**	FILTER—suction, compressor (w/796251, 793957, 2014090)
—	1	1	**2029289**	KIT—roor air conditioner mounting bolt

NOTES



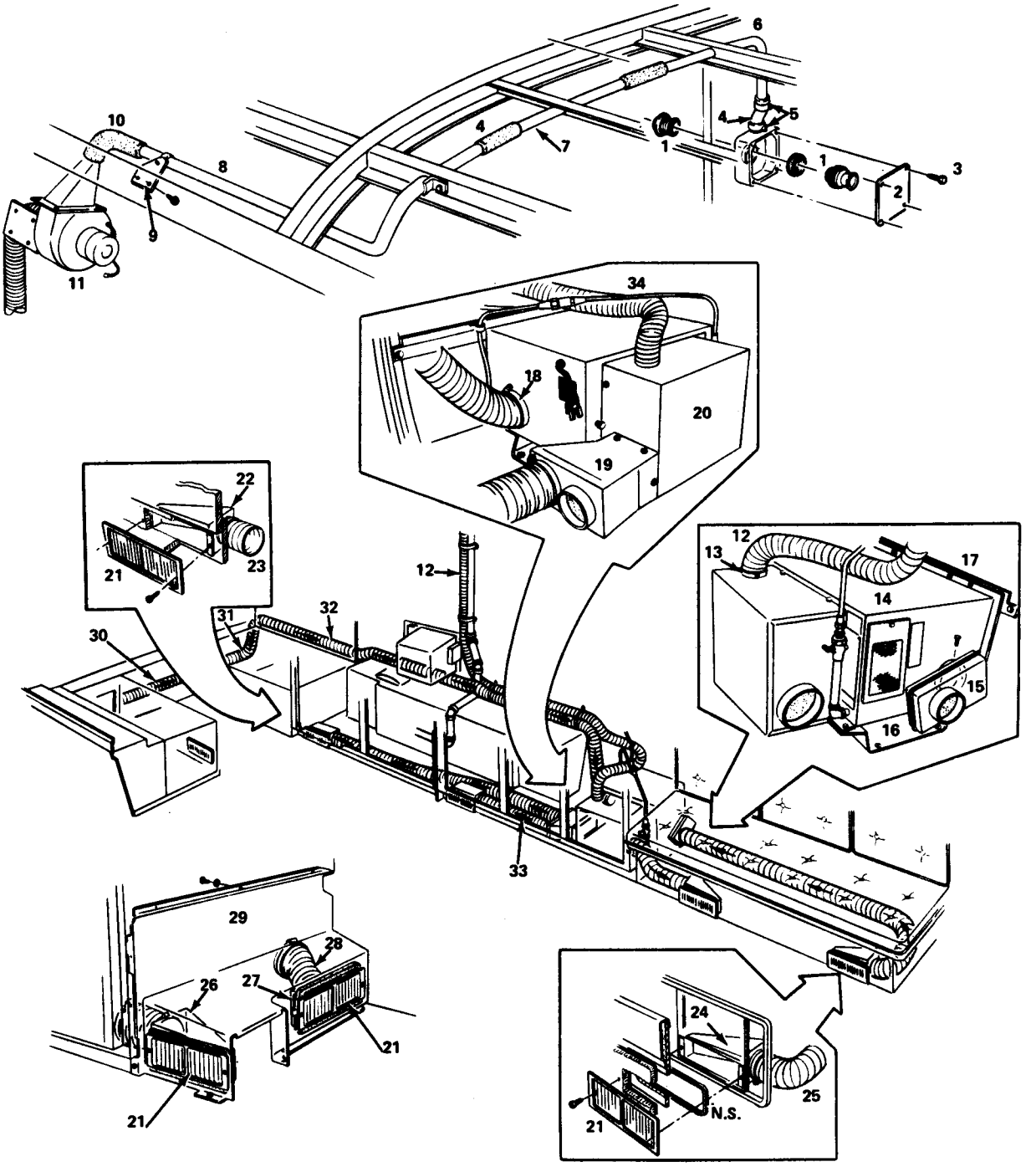
28.020 FURNACE – 30,000 BTU, SOL–AIRE

KEY	230	260	PART NUMBER	
				28.020 FURNACE—30,000 BTU, SOL—AIRE
—	—	1	**2005741**	FURNACE ASSY.—Tri—Men (30,000 BTU) (complete) (w/ZE06582, ZE06584)
—	—	1	**790318**	FURNACE ASSY.—Tri—Men (30,000 BTU) (complete) (eff. w/1975) (exc./ ZE06582)
1	—	1	**791630**	BOX ASSY.—DC control (SOA) (w/790318 furnace assy.)
1	—	1	**2034551**	BOX ASSY.—DC control (SOA) (w/2005741 furnace assy.)
2	—	1	**791616**	VALVE ASSY.—gas (SOA)
3	—	1	**791633**	IGNITION PAK ASSY.—(SOA)
—	—	1	**791613**	CABLE ASSY.—hi tension lead (SOA)
4	—	1	**791632**	ROD ASSY.—flame (SOA)
5	—	1	**791612**	SWITCH ASSY.—limit (SOA)
—	—	1	**791631**	ELECTRODE ASSY.—spark (SOA) (w/790318 furnace assy.)
—	—	1	**2034552**	ELECTRODE ASSY.—spark (SOA) (w/2005741 furnace assy.)
—	—	1	**791628**	THERMOSTAT ASSY.—(SOA) (w/790318 furnace assy.)
—	—	1	**2030107**	THERMOSTAT ASSY.—(SOA) (w/2005741 furnace assy.)
6	—	1	**791634**	BLOWER ASSY.—(SOA)
6A	—	1	**791635**	BURNER ASSY.—(SOA)
7	—	2	**791624**	ADAPTER ASSY.—flue (SOA) (w/790318 furnace assy.)
7	—	1	**2034553**	ADAPTER ASSY.—flue (SOA) (w/2005741 furnace assy.)
8	—	1	**791620**	PLATE ASSY.—wiring access
9	—	1	**791621**	PLATE ASSY.—burner access
10	—	1	**791625**	CASING ASSY.—outer (SOA)
11	—	1	**791618**	VALVE ASSY.—manual shut—off
12	—	1	**NS**	HEAT EXCHANGER ASSY.—heat
13	—	2	**791629**	CAP—vent
14	—	1	**791610**	GLASS—sight
—	—	1	**791637**	FUSE—furnace
—	—	1	**791604**	FILTER—valve
15	—	1	**791614**	ELBOW—scroll
16	—	1	**791607**	TUBE—fuel (w/790318 furnace assy.)
16	—	1	**2034555**	TUBE—fuel (w/2005741 furnace assy.)
—	—	2	**791603**	GASKET—vent
17	—	1	**791605**	GASKET—burner
18	—	1	**791608**	TUBE—combustion air
—	—	2	**791627**	STRAP—plenum
19	—	2	**791615**	FLANGE—outlet
20	—	1	**791617**	PLUG—dot
21	—	3	**791611**	CLAMP—duct
22	—	1	**791609**	RETAINER—sight tube
23	—	1	**791606**	CLAMP—flue tube
24	—	1	**791626**	TUBE—flue
25	—	1	**791623**	PLATE—outside back
26	—	1	**791601**	PIPE—outer inlet
27	—	1	**791602**	PIPE—inner inlet
28	—	1	**791622**	PIPE—exhaust outlet
29	—	1	**791619**	NIPPLE—shut—off valve
—	—	1	**2034556**	CONNECTOR—
—	—	1	**791125**	DECAL—furnace
				28.20F FURNACE—30,000 BTU, DUO—THERM
—	—	1	**2028332**	FURNACE ASSY.—(30,000 BTU) (Duo—therm 65930—946) (complete) (w/ZE06581) (incl. the following (25) items)
—	1	—	**2045210**	MOTOR ASSY.—blower (SOA) (3—14331)
—	1	—	**2045211**	WHEEL—blower (3—12754—002)
—	1	—	**2045212**	WHEEL—blower (3—14924—001)
—	1	—	**2045213**	SWITCH ASSY.—sail (SOA) (3—14346)
—	1	—	**2045214**	SWITCH ASSY.—fan (SOA) (3—12825—001)
—	1	—	**2045215**	DUCT—flex (3—12742—001)
—	2	—	**2045217**	RELAY ASSY.—fan (SOA) (3—12812—001)
—	1	—	**2045218**	CONTROL ASSY.—ignition (SOA) (3—14249)
—	1	—	**2045219**	SWITCH ASSY.—limit (SOA) (3—12933)
—	1	—	**2045220**	VALVE ASSY.—regulator (SOA) (3—14246)
—	1	—	**2045221**	CONTROL ASSY.—gas (SOA) (3—14245)
—	1	—	**2045222**	MANIFOLD—furnace (3—14279)
—	1	—	**2045224**	DOOR ASSY.—observation (SOA) (3—14404)
—	1	—	**2045223**	GASKET—door (3—3456)
—	1	—	**2045226**	BURNER—main crossover (3—12502)

28.20F FURNACE—30,000 BTU, DUO—THERM (Cont.)

KEY	230	260	PART NUMBER	
—	2	—	**2045225**	BURNER—main (3—12503)
—	3	—	**2045228**	ORIFICE—burner (6—111255—063)
—	1	—	**2045229**	IGNITOR ASSY.—furnace (SOA) (3—14267)
—	1	—	**2045230**	THERMOSTAT ASSY.—wall (SOA) (3—12743—001)
—	1	—	**2045231**	GASKET—burner cover (3—12586)
—	1	—	**2045232**	PANEL—front (3—13743)
—	1	—	**2045233**	LATCH ASSY.—front panel (SOA) (13—9105—001)
—	1	—	**2045234**	WIRE ASSY.—high voltage (SOA) (3—14312)
—	1	—	**2045235**	CONNECTOR—side duct (3—12622—002)
—	1	—	**2045236**	HARNESS ASSY.—wire (SOA) (3—14694)

NOTES



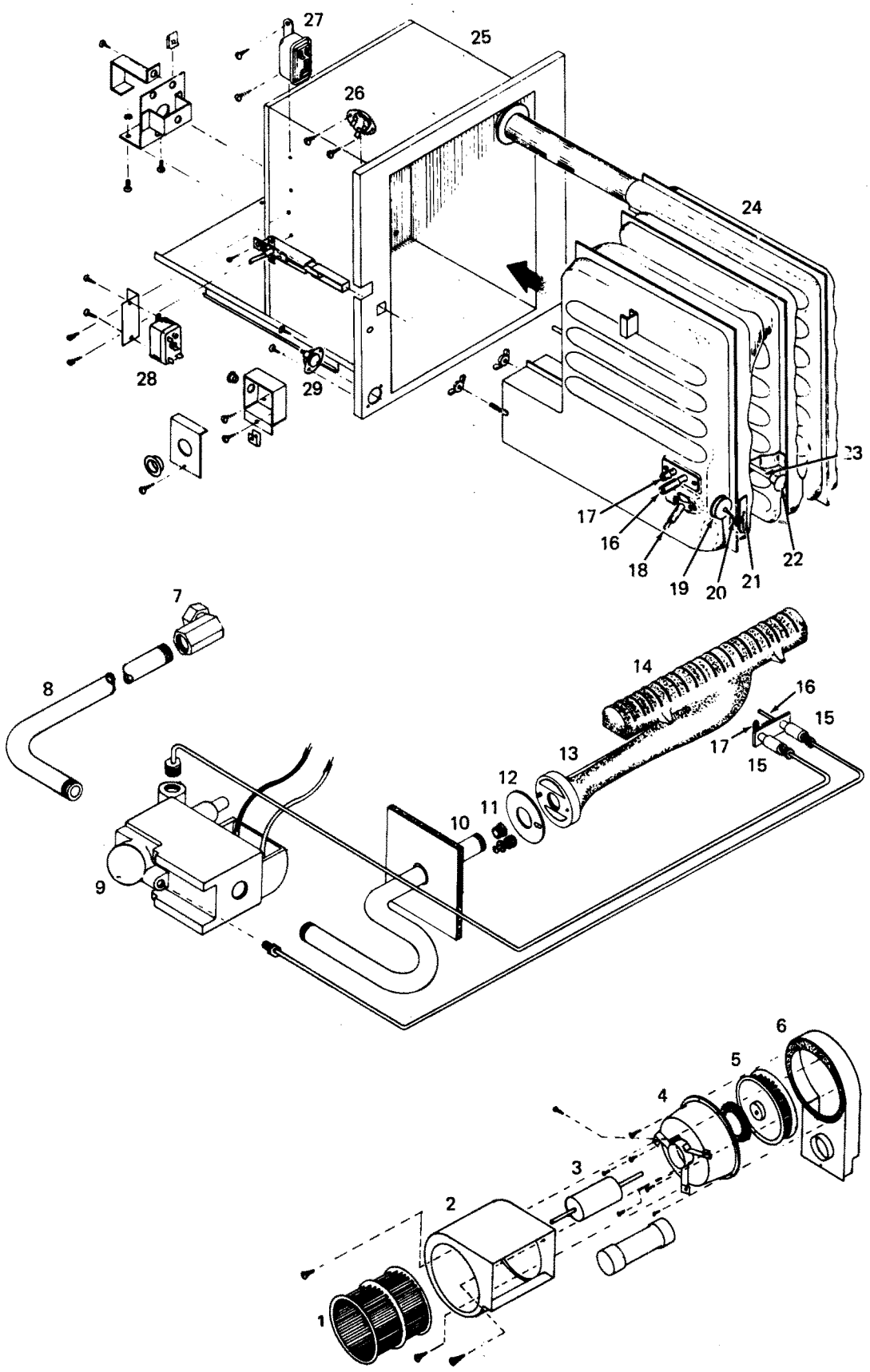
28P-2007

28.023 DUCT – SOL-AIRE 30,000 BTU FURNACE

KEY	230	260	PART NUMBER	
				28.023 DUCT WORK—SOL—AIRE 30,000 BTU FURNACE (exc. ZE06582, ZE06584)
1	—	1	**2455558**	OUTLET ASSY.—bath (prior to Serial No. 5V101025)
2	—	1	**790184**	COVER—outlet (prior to Serial No. 5V101025)
3	—	4	**274233**	SCREW—cover, bath outlet
4	—	3	**792156**	HOSE—heat duct (prior to Serial No. 5V101025)
5	—	2	**2467789**	CLAMP—tube
6	—	1	**792160**	TUBE ASSY.—(prior to Serial No. 5V101025)
7	—	1	**792159**	TUBE ASSY.—(prior to Serial No. 5V101025)
8	—	1	**792161**	TUBE ASSY.—(prior to Serial No. 5V101025)
8	—	2	**791737**	TUBE—bath module heat duct (eff. w/Serial No. 5V101025)
9	—	1	**2001658**	CONNECTOR—tube (eff. w/Serial No. 5V101025)
9	—	1	**791970**	SUPPORT—heat duct (prior to Serial No. 5V101025)
10	—	1	**792157**	HOSE—heat duct (prior to Serial No. 5V101025)
11	—	1	**791724**	BLOWER ASSY.—shower module heating fan (eff. w/1975)
11	—	1	**793696**	MOTOR ASSY.—blower (SOA)
11	—	1	**793695**	WHEEL ASSY.—blower (SOA)
11	—	1	**2236300**	CONNECTOR—wire, blower
11	—	1	**792158**	ADAPTER ASSY.—fan discharge duct at blower (prior to Serial No. 5V101025)
11	—	1	**2001978**	ADAPTER ASSY.—fan discharge duct at blower (eff. w/Serial No. 5V101025)
11	—	1	**2001977**	SUPPORT ASSY.—fan mounting (bracket) (eff. w/Serial No. 5V101025)
11	—	1	**792162**	BRACKET ASSY.—fan mounting (prior to Serial No. 5V101025)
12	—	1	**791737**	DUCT TUBE—plenum to fan discharge
13	—	2	**2468878**	CLAMP—plenum to fan discharge tube
14	—	1	—	FURNACE—30,000 BTU (see group 28.020)
15	—	1	**791728**	ADAPTER ASSY.—cold air duct
16	—	1	**791590**	BRACKET—furnace mounting, lower
17	—	1	**791591**	BRACKET—furnace mounting, upper
18	—	AR	**2465839**	CLAMP—furnace duct tube
19	—	1	**791743**	TRANSITION ASSY.—plenum duct
20	—	1	**792163**	PLENUM ASSY.—furnace
21	—	5	**791726**	REGISTER—air duct
22	—	1	**791751**	TRANSITION ASSY.—rear discharge air duct
23	—	1	**2028114**	TUBE—rear discharge air duct (repl. 791738)
24	—	2	**791741**	TRANSITION ASSY.—air duct, intermediate and below LH Davo (air inlet)
24	—	1	**791742**	TRANSITION ASSY.—front discharge air duct (below LH Davo)
25	—	AR	**2007960**	TUBE—furnace ducts, (furnace to transition) (CTL, 3.5" x 216" lg.)
26	—	1	**799814**	TRANSITION ASSY.—front discharge air duct (LH) outlet (prior to serial No. 6V101292)
26	—	1	**2010250**	TRANSITION ASSY.—front discharge air duct (LH) outlet (eff. w/serial no. 6V101292)
27	—	1	**799815**	TRANSITION ASSY.—furnace, air inlet (LH)
28	—	AR	**2007960**	TUBE—furnace ducts (furnace to transition) (CTL, 3.5" x 216" lg.)
29	—	1	—	PANEL—duct, interior trim (covers transitions) (see group 28.144)
30	—	AR	**2007960**	TUBE—rear return air duct (CTL, 3.5" x 216" lg.)
31	—	1	**791723**	CONNECTOR—rear return air duct
32	—	AR	**2007960**	TUBE—rear return air duct (LH side) (CTL, 3.5" x 216" lg.)
33	—	AR	**2007960**	TUBE—air duct, intermediate (repl. 791735) (CTL, 3.5" x 216" lg.)
34	—	1	**791737**	TUBE—plenum to blower (eff. w/Serial No. 5V101025) (CTL) (repl. 2001975)
—	—	1	**791726**	DUCT—hot air outlet, (housing for plastic outlet assembly No. 245558)
—	—	7	**657558**	STRAP—air duct (repl. 2435539)
—	—	1	**2001663**	TRANSITION—bath heat duct (eff. w/Serial No. 5V101025)
—	—	1	**2468878**	CLAMP—tube to transition (eff. w/Serial No. 5V101025)
—	—	1	**2001976**	OUTLET—bath heater duct (eff. w/Serial No. 5V101025)
—	—	AR	**792762**	INSULATION—furnace backing (eff. w/interm 1977)
				28.023C DUCT WORK DUO—THERM 30,000 BTU FURNACE (w/ZE06581)
—	—	1	**2028117**	ADAPTER—furnace
—	—	1	**2028118**	ADAPTER—furnace
—	—	1	—	BACKER—air intake & exhaust (ref. 2030323) (make locally)
—	—	1	**2029830**	SEAL—heat duct outlet
—	—	1	**791725**	REGISTER—air duct
—	—	1	**791751**	TRANSITION—front discharge air duct
—	—	1	**2007960**	TUBE—front and intermediate discharge air duct

KEY	230	260	PART NUMBER	
				28.023C DUCT WORK DUO—THERM 30,000 BTU FURNACE (w/ZE06581) (Cont.)
—	—	2	**2465839**	CLAMP—discharge air duct tube
—	—	1	**791741**	TRANSITION ASSY.—intermediate
—	—	1	**791551**	TRANSITION ASSY.—rear discharge air duct
—	—	1	**2028114**	TUBE—rear discharge air duct
—	—	1	**791724**	BLOWER—shower module heater fan
—	—	1	**2001978**	ADAPTER ASSY.—fan discharge duct
—	—	1	**791737**	TUBE—furnace plenum to blower (repl. 2013092)
—	—	2	**2468878**	CLAMP—furnace plenum to blower tube
—	—	2	**791737**	TUBE—bath module heat duct
—	—	1	**2001658**	CONNECTOR—bath module heat duct tube
—	—	2	**791156**	CLAMP—bath module heat duct tube connector
—	—	2	**2468878**	CLAMP—bath module heat duct tube connector; bath heat duct transition
—	—	1	**2001663**	TRANSITION—bath heat duct
—	—	1	**2001976**	OUTLET—bath heat duct
				28.023F DUCT WORK—SOL—AIRE 30,000 BTU FURNACE (w/ZE06582. ZE06584)
—	—	1	**791742**	TRANSITION ASSY.—return air duct at love seat
—	—	AR	**2007960**	TUBE—furnace discharge and return (CTL, 3.5" dia. x 216" lg.)
—	—	AR	**2465839**	CLAMP—tube
—	—	1	**2002088**	ADAPTER ASSY.—fan discharge duct
—	—	1	**791742**	TRANSITION ASSY.—discharge air duct at galley
—	—	5	**791725**	REGISTER—air duct
—	—	AR	**2468878**	CLAMP—water compartment discharge tube
—	—	1	**2008185**	CONNECTOR—discharge air duct at water compartment
—	—	1	**2008211**	TRANSITION ASSY.—discharge, air duct at shower
—	—	1	**2007974**	TRANSITION ASSY.—discharge, air duct at dresser
—	—	1	**791741**	TRANSITION ASSY.—return air duct to bed
—	—	1	**2001663**	TRANSITION—bath heat duct (w/ZE06584)
—	—	1	**2001976**	OUTLET—bath heat duct (w/ZE06584)
—	—	1	**791724**	BLOWER—furnace auxiliary fan (w/ZE06584)
—	—	AR	**791737**	TUBE—discharge, shower transition to vanity transition (CTL, 124" lg.) (repl. 2007962) (w/ZE06582)
—	—	1	**2008255**	SUPPORT ASSY.—blower motor (incl. next [2] items)
—	—	1	**2008409**	TUBE—blower motor
—	—	1	**2008410**	BRACKET—blower motor
—	—	1	**2008149**	BRACKET—support, blower motor
—	—	1	**791590**	BRACKET—furnace mounting, lower
—	—	1	**791591**	BRACKET—furnace mounting, upper
—	—	1	**3980590**	SCREW—furnace lower mounting bracket to floor
—	—	7	**657558**	STRAP—air duct tube
—	—	1	—	SUPPORT—transition, heating (procure locally) (w/ZE06582) (ref. 2009866)

NOTES

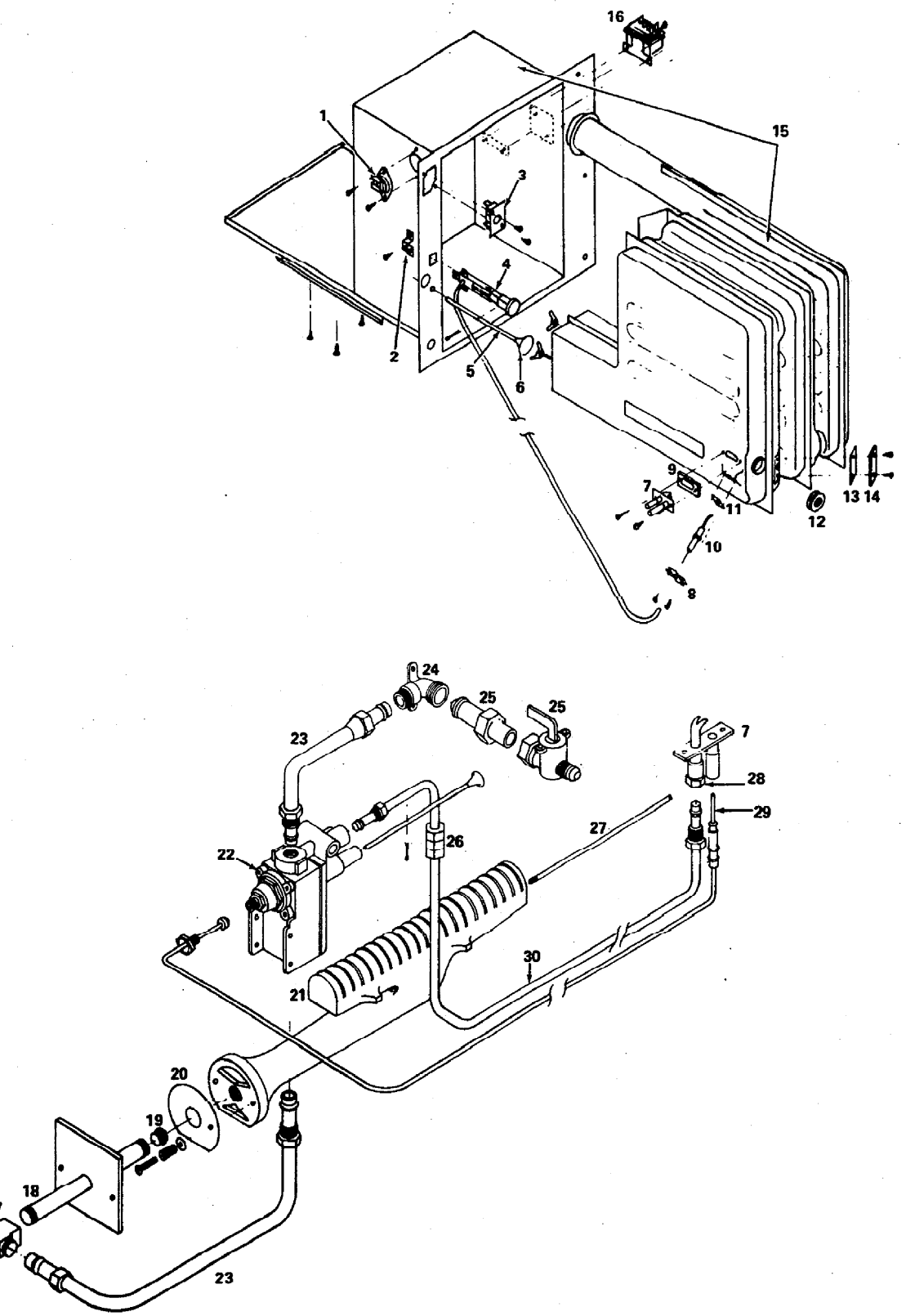


28.028 FURNACE – 30,000 BTU, SUBURBAN (FIRST DESIGN)

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28.028 FURNACE—30,000 BTU, SUBURBAN (FIRST DESIGN)

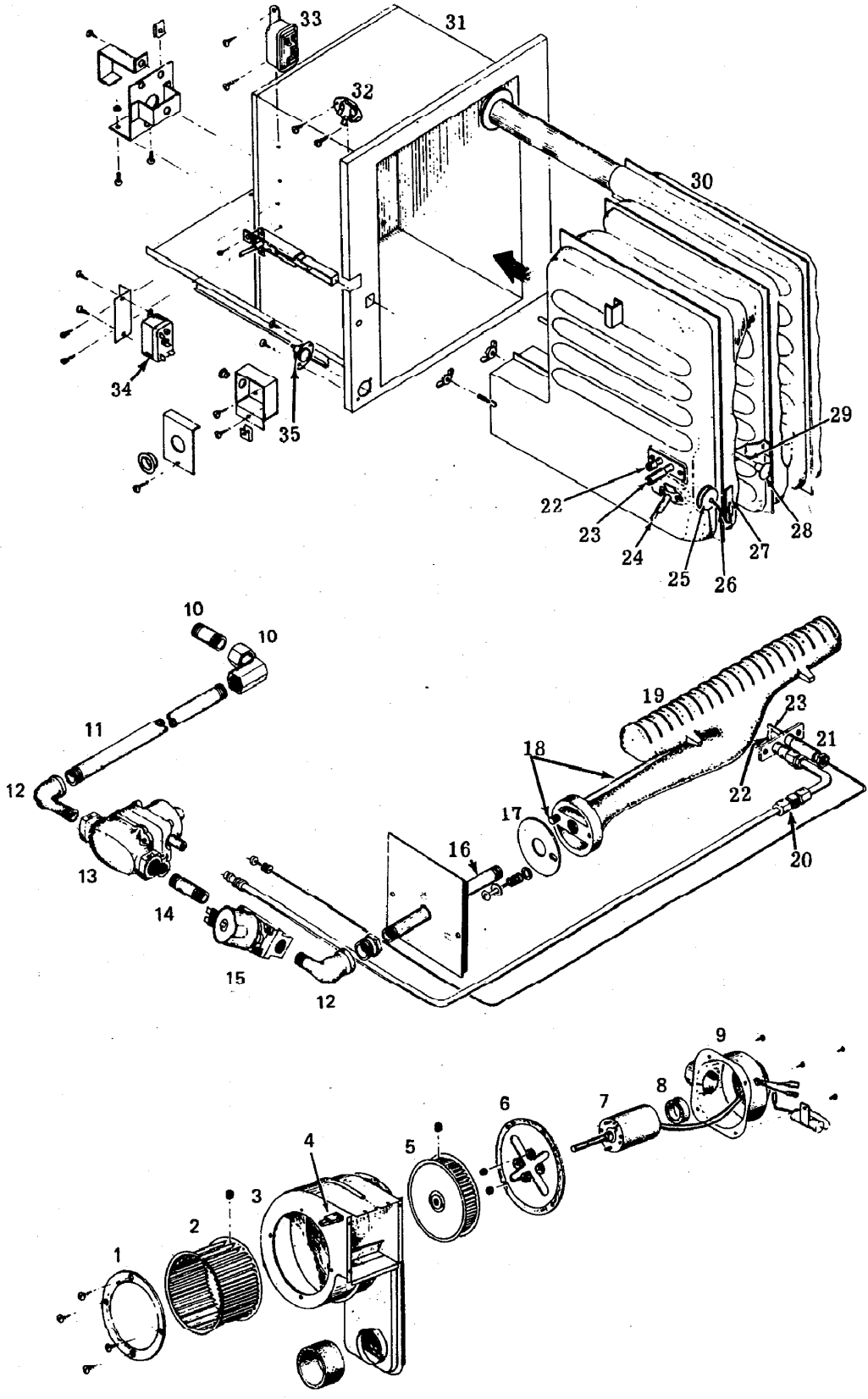
KEY	230	260	PART NUMBER	
—	—	—	**703802**	FURNACE ASSY.—NT32G dyna-trail (30,000 BTU) (complete) (for ref. only) (First Design)
1	1	1	**703845**	WHEEL—blower, large
2	1	1	**703841**	HOUSING—blower
3	1	1	**703843**	MOTOR—blower (Bosch)
4	1	1	**703847**	MOUNT—blower motor
5	1	1	**703846**	WHEEL—blower, small
6	1	1	**703848**	COVER—air intake, blower motor
7	1	1	**703834**	FITTING—tetrad, burner
8	1	1	**703852**	PIPE—burner, basotrol
9	1	1	**703844**	VALVE—burner, basotrol
10	1	1	**703851**	PIPE—manifold, burner
11	1	1	**703850**	ORIFICE—main burner No. 53 (drilled)
12	1	1	**703830**	SHUTTER—air burner
13	1	1	**703828**	ROD—air shutter
14	1	1	**703849**	BURNER—main
15	2	2	**703829**	ORIFICE—pilot burner (.007)
16	2	2	**703814**	THERMOCOUPLE—burner & combustion chamber
17	2	2	**703815**	BURNER—pilot, burner & combustion chamber
18	1	1	**713684**	ELECTRODE—combustion chamber (repl. 703837)
19	1	1	**703816**	CAP—lighter, combustion chamber
20	1	1	**703817**	CHAIN—lighter, combustion chamber
21	1	1	**703826**	COVER—air shutter adjustment
22	1	1	**703819**	KNOB—pilot reset
23	1	1	**703827**	ROD—control reset
24	1	1	**703840**	CHAMBER ASSY.—combustion
25	1	1	**NS**	WRAPPER—radiation shield
26	1	1	**703807**	SWITCH ASSY.—fan (145 degrees) (SOA)
27	1	1	**703806**	RELAY—thermostat RBM150
28	1	1	**NPN**	RELAY—AC/DC switching
29	1	1	**703808**	SWITCH ASSY.—limit (170 degrees) (SOA) (First Design)
29	1	1	**715409**	SWITCH ASSY.—limit (170 degrees) (SOA) (Second Design)
—	1	1	**703842**	SWITCH ASSY.—micro, incl. paddle (SOA)
—	1	1	**703809**	IGNITOR ASSY.—impact (SOA)



28.028A FURNACE – CHAMBER AND BURNER ASSEMBLY (SUBURBAN) (SECOND DESIGN)

28.028A FURNACE—CHAMBER AND BURNER ASSEMBLY (SUBURBAN) (SECOND DESIGN)

KEY	230	260	PART NUMBER	
—	1	1	**713649**	FURNACE ASSY —22000 BTU DYNATRAIL NT—22G (Second Design) (replaces 703801) (ref. only)
—	1	1	**713650**	FURNACE ASSY.—30000 BTU DYNATRAIL NT—32G (Second Design) (replaces 703802)
1	1	1	**703807**	SWITCH—fan 145 degrees
2	1	1	**NS**	BRACKET
3	1	1	**713664**	SWITCH—limit 210 degrees
4	1	1	**703809**	IGNITOR—impact
5	1	1	**713679**	ROD—lighter
6	1	1	**703819**	KNOB—pilot reset (black)
7	1	1	**703815**	BURNER—pilot
8	1	1	**NS**	BRACKET—electrode
9	1	1	**NS**	GASKET—pilot mounting
10	1	1	**713684**	ELECTRODE
11	1	1	**713702**	GASKET—electrode
12	1	1	**703816**	CAP—lighter (solid)
12	1	1	**713718**	CAP—lighter (mica)
13	1	1	**713701**	GASKET—air shutter cover
14	1	1	**703826**	COVER—air shutter adjustment
15	1	1	**703803**	CHAMBER ASSY.—combustion — 22,000 BTU - 3 chambers
15	1	1	**703840**	CHAMBER ASSY.—combustion — 30,000 BTU - 5 chambers
16	1	1	**703806**	RELAY—thermostat
17	1	1	—	ELBOW—brass 90 (procure locally)
18	1	1	—	PIPE—manifold (procure locally)
19	1	1	**713673**	ORIFICE—main burner — 22,000 BTU (Second Design)
19	1	1	**703850**	ORIFICE—main burner — 30,000 BTU
20	1	1	**703830**	SHUTTER—burner air
21	1	1	**703825**	BURNER—main — 22,000 BTU
21	1	1	**703849**	BURNER—main — 30,000 BTU
22	1	1	**713704**	VALVE—basotrol
23	1	1	**799740**	KIT—tube (SOA) (repl. 713706 & 713708)
24	1	1	**713711**	FITTING—elbow
25	1	1	**713705**	VALVE—manual shut—off
26	1	1	**703831**	REGULATOR—pilot
27	1	1	**703828**	ROD—air shutter
28	1	1	**703829**	ORIFICE—pilot (.007)
29	1	1	**713665**	THERMOCOUPLE
30	1	1	**713707**	TUBING—pilot

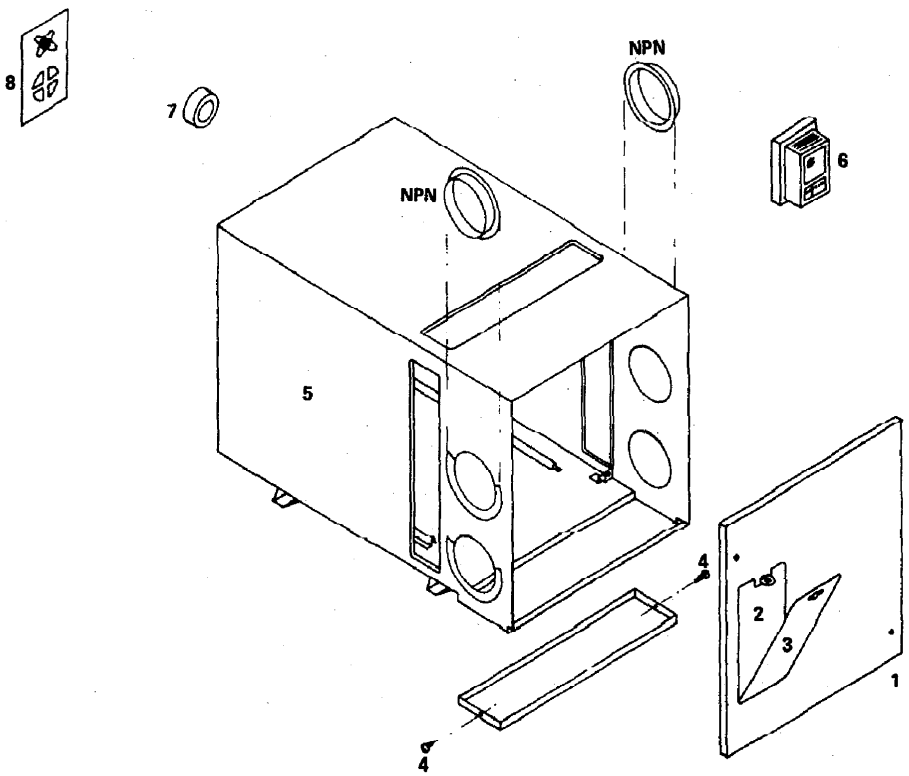


28.029 FURNACE – 22,000 BTU, SUBURBAN

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28.029 FURNACE—22,000 BTU, SUBURBAN

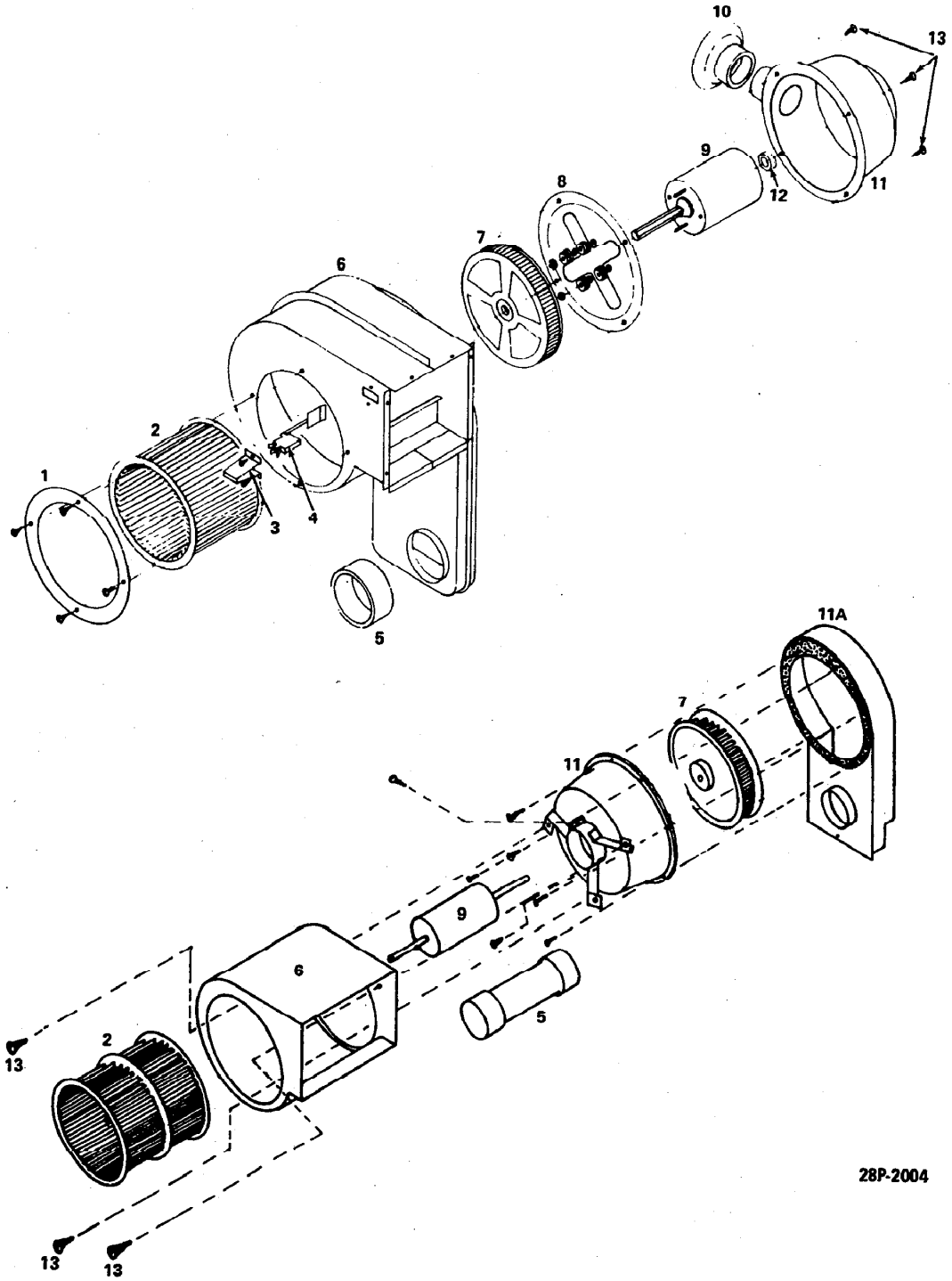
KEY	230	260	PART NUMBER	
—	—	—	**703801**	FURNACE ASSY.—NT22G DYNATRAIL (22,000 BTU) (First Design) (ref. only)
—	—	—	**713649**	FURNACE ASSY.—DYNATRAIL (Second Design) (ref. only)
1	1	1	**703823**	RING—inlet, blower
2	1	1	**703820**	WHEEL—blower, large
3	1	1	**703804**	HOUSING—blower
4	1	1	**703805**	SWITCH ASSY.—micro, incl. paddle (SOA)
5	1	1	**703821**	WHEEL—blower, small
6	1	1	**703822**	PLATE—divider, blower
7	1	1	**703810**	MOTOR—blower (1450 RPM) (BOSCH)
8	2	2	**703824**	BUSHING—blower & burner
9	1	1	**703818**	COVER—air intake, blower motor
10	1	1	**703834**	FITTING—tetrad, blower
11	1	1	**703833**	PIPE—burner (blackiron)
12	2	2	—	ELBOW—burner 3/8 x 90 street (procure locally)
13	1	1	**NPN**	PILOT—safety No. TS11—K
14	1	1	—	NIPPLE—burner 3/8" x 1 1/2" (procure locally)
15	1	1	**713704**	VALVE—solenoid, alpha (SOA)
16	1	1	**703832**	PIPE—manifold 1/4", burner
17	1	1	**703830**	SHUTTER—air, burner
18	1	1	**703828**	ROD—air shutter
19	1	1	**703825**	BURNER—main
20	1	1	**703831**	REGULATOR—pilot, burner
21	1	1	**703829**	ORIFICE—pilot burner (.007)
22	2	2	**703815**	BURNER—pilot (w/burner & combustion chamber)
23	2	2	**703814**	THERMOCOUPLE—(w/burner & combustion chamber)
24	1	1	**713684**	ELECTRODE—combustion chamber (repl. 703837)
25	1	1	**703816**	CAP—lighter, combustion chamber
26	1	1	**703817**	CHAIN—lighter, combustion chamber
27	1	1	**703826**	COVER—air shutter adjustment
28	1	1	**703819**	KNOB—pilot reset (black)
29	1	1	**703827**	ROD—reset control
30	1	1	**703803**	CHAMBER ASSY.—combustion
31	1	1	**NS**	WRAPPER—radiation
32	1	1	**703807**	SWITCH ASSY.—fan (145) (SOA)
33	1	1	**703806**	RELAY—thermostat
34	1	1	**NPN**	RELAY—AC/DC switching
35	1	1	**703808**	SWITCH ASSY.—limit (195) (SOA)
—	1	1	**703809**	IGNITOR ASSY.—impact (SOA)



28P-2002

KEY	230	260	PART NUMBER	
			28.029A CABINET—SUBURBAN FURNACE	
1	1	1	**NS**	FRONT—main cabinet
2	1	1	**703838**	LATCH—door
3	1	1	**703839**	DOOR—main cabinet, front (First Design)
3	1	1	**713700**	DOOR—main cabinet, front (Second Design)
4	1	1	—	SCREW—hold down # 8 x 1 (procure locally)
5	1	1	**NS**	CABINET ASSY.—outer
6	1	1	**703813**	THERMOSTAT ASSY.—(SOA) (prior to 1975)
6	—	1	**2030107**	THERMOSTAT ASSY.—(SOA) (w/Sol—Aire furnace) (eff. w/1975) (repl. 791628)
7	1	1	**703836**	ADAPTER—vent cap
8	1	1	**703835**	CAP—vent

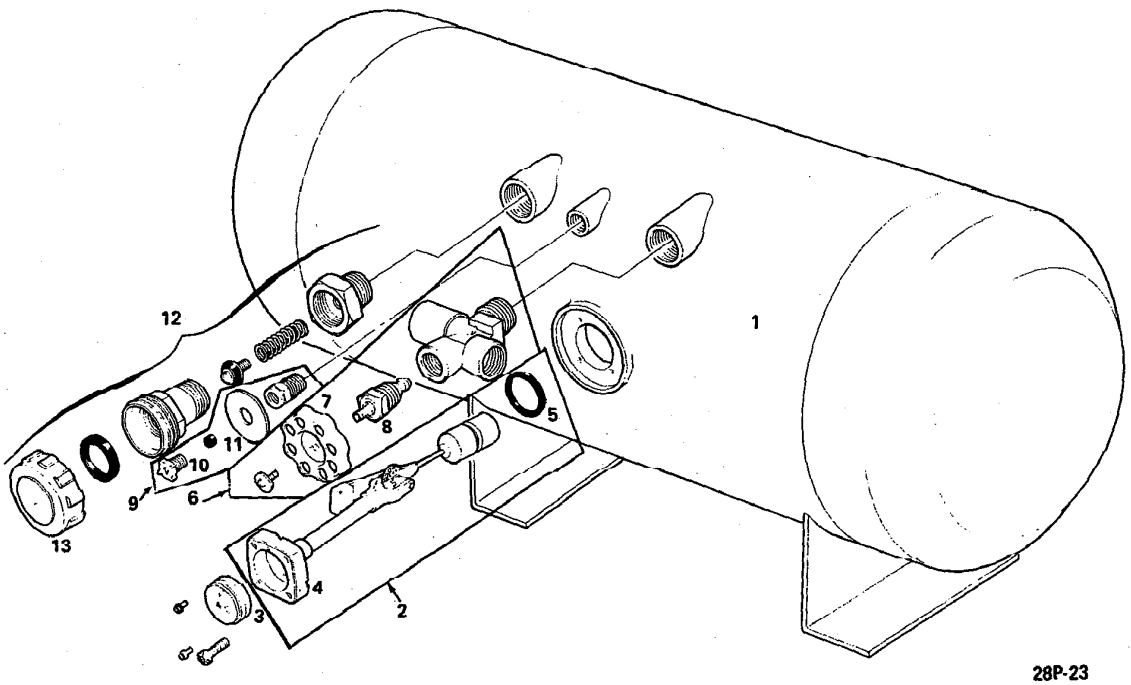
NOTES



28.029B BLOWER – SUBURBAN FURNACE

28.029B BLOWER—SUBURBAN FURNACE

KEY	230	260	PART NUMBER	
1	1	1	**703823**	RING—inlet (22000 BTU)
2	1	1	**703820**	WHEEL—blower, large (22000 BTU)
2	1	1	**703845**	WHEEL—blower, large (32000 BTU)
3	1	1	**713703**	COVER—micro switch (22000 BTU)
4	1	1	**713651**	SWITCH—micro, incl. paddle (22000 BTU)
5	1	1	**713709**	TUBE—crossover, rubber (22000 BTU)
5	1	1	**713714**	TUBE—crossover, rubber (32000 BTU)
6	1	1	**703804**	HOUSING—blower (22000 BTU)
6	1	1	**703841**	HOUSING—blower (32000 BTU)
7	1	1	**703821**	WHEEL—blower, small (22000 BTU)
7	1	1	**703846**	WHEEL—blower, small (32000 BTU)
8	1	1	**703822**	PLATE—blower divider (22000 BTU)
9	1	1	**703810**	MOTOR—blower (BOSCH) (22000 BTU)
9	1	1	**703843**	MOTOR—blower (BOSCH) (32000 BTU)
10	1	1	**713710**	CUP—vacuum (22000 BTU)
11	1	1	**713669**	COVER—air intake blower motor (22000 BTU)
11	1	1	**713713**	COVER—air intake blower motor (32000 BTU)
11A	1	1	**703848**	COVER—air intake blower motor (32000 BTU)
12	1	1	**703824**	BUSHING—blower and burner
13	AR	AR	**NPN**	SCREW



28.030 TANK – L.P.G. (INCLUDES VALVES)

28.030 TANK—L.P.G. (INCLUDES VALVES)

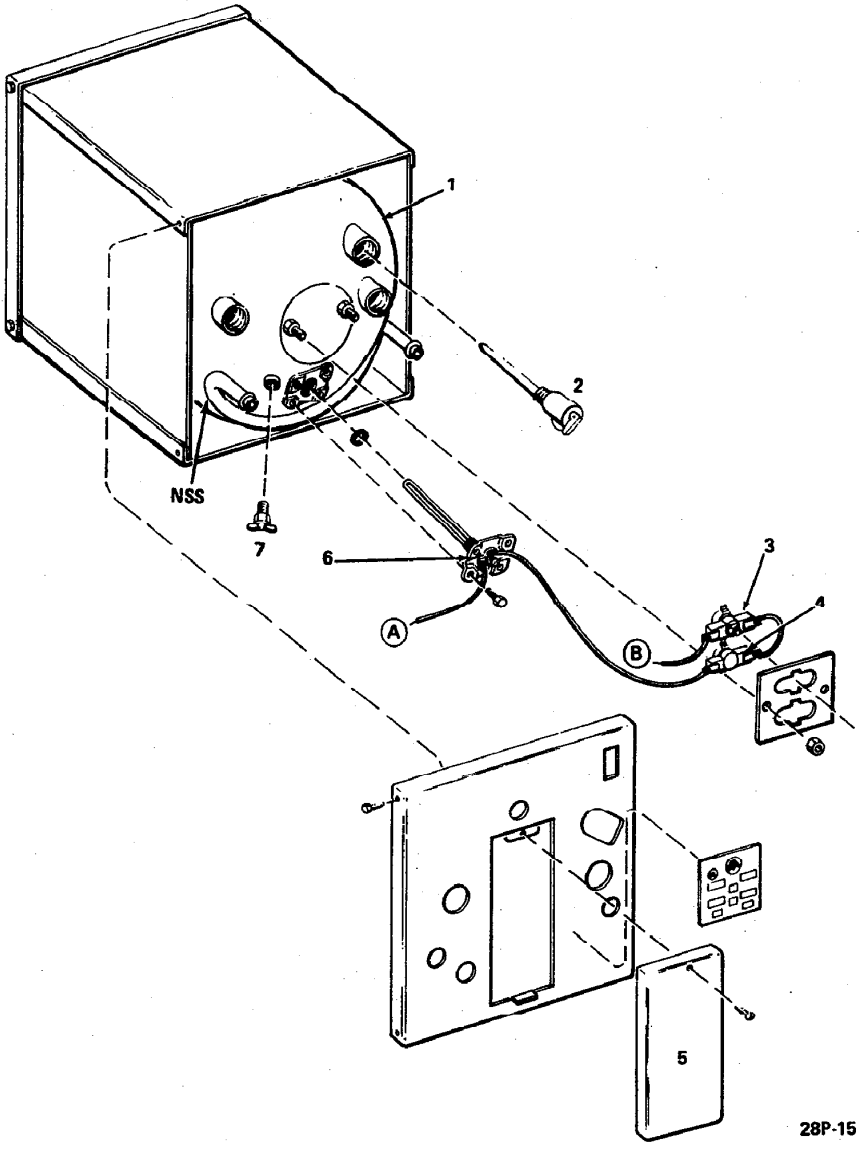
KEY	230	260	PART NUMBER	
1	1	1	**703506**	TANK ASSY.—liquid propane gas (30 inches) (42.5 lb.)
1	—	1	**703507**	TANK ASSY.—liquid propane gas (40 inches) (62 lb.) (ref. only) (Frist Design) (No. 703506 & 703507)
			NOTE:	The above listed tanks (703506 & 703507) use the following 12 parts.
2	1	1	**703511**	GAUGE ASSY.—gas tank float (mounts on L.P. tank) (replacement gauge does not include dial customent must order—1—706918 when replacing 703511)
3	1	1	**706918**	DIAL—gas tank sight/transmitter (repl. 706919) (mounts on dash) (to be used when replacing 703511 gauge)
4	1	1	**706914**	BODY—float gauge
5	1	1	**706915**	GASKET—float gauge body
6	1	1	**703510**	VALVE ASSY.—vapor pol
7	1	1	**706912**	HANDLE—vapor pol valve
8	1	1	**706913**	STEM—vapor pol valve
9	1	1	**703509**	VALVE ASSY.—liquid level outage
10	1	1	**NS**	SEAT—outage valve (ref. 706909)
11	1	1	**706910**	DIAL—stop fill
12	1	1	**703508**	VALVE ASSY.—3/4 inch fill
13	1	1	**706911**	CAP—tank fill valve
—	—	1	**2005737**	TANK ASSY.—liquid propane gas (Second Design)
—	—	1	**2011557**	VALVE ASSY.— high flow service (SOA) (used w/2005737 tank only)
—	—	1	**2011558**	VALVE ASSY.—tank fill (SOA) (used w/2005737 tank only)
—	—	1	**2011559**	GAUGE ASSY.—liquid level outage (SOA) (w/overflow) (used w/2005737 tank only)
—	—	1	**2011560**	GAUGE ASSY.—tank sight (SOA) (w/connection to monitor panel) (used w/2005737 tank only)
—	—	1	**2024082**	SENDING UNIT—90 OHM SOA (used w/2005737 tank only)
—	1	1	**790396**	VALVE ASSY.—LP gas regulator (prior to 1978)
—	1	1	**2036718**	VALVE ASSY.—LP gas regulator (1978) (repl. 2033014)
—	1	1	**790833**	HOSE ASSY.—LP gas tank to floor
—	—	1	**792192**	HOSE—flexible, LPG (eff. w/1975)
—	—	1	**792193**	HOSE—flexible, rubber, LPG (eff. w/1975)
—	—	1	**792194**	TUBE—LPG, 5/8", compartment to frame (eff. w/1975)
—	—	1	—	SHIELD—LPG, line (procure locally) (eff. w/1975) (ref. 2002983)
—	—	2	**666138**	CLAMP ASSY.—shield to tube (eff. w/1975)
—	—	1	**792196**	TUBE—LPG, 5/8", main flame line (eff. w/1975) (prior to Serial No. 6V100878)
—	—	1	**2008201**	TUBE ASSY.—LPG, rear (eff. w/Serial No. 6V100878)
—	—	1	**792198**	TUBE—LPG, 5/8", bulk connector to tee above floor (eff. w/1975)
—	—	1	**792199**	TUBE—LPG, 3/8", tee to range (eff. w/1975) (prior to 1978) (exc./ZEO6582, ZEO6584)
—	—	1	—	TUBE—LPG, 3/8", tee to range (1978) (w/ZEO6581) (ref. 2028120) (procure locally)
—	—	1	**2008264**	TUBE ASSY.—LPG, tee to range (w/ZEO6582, ZEO6584)
—	—	1	**2027033**	TUBE ASSY.—LPG, tee to range (w/RPO 685) (eff. w/1977)
—	—	1	**3786405**	GROMMET—LPG, tube to range
—	—	1	—	ELBOW—LPG to range (procure locally) (ref. 9409816)
—	—	2	**117219**	REDUCER—LPG tube (eff. w/1975)
—	—	1	**792200**	TUBE—LPG, 3/8", tee to floor (eff. w/1975)
—	—	1	**792191**	TEE—LPG (eff. w/1975)
—	—	1	**9409840**	UNION—swivel, LPG (eff. w/1975)
—	1	1	**2032708**	TAG—LP gas, decal ("LP gas system, etc.—") (repl. 791686)
—	—	2	**NPN**	BRACKET—support, LP tube (eff. w/1975) **(ref. 792711) (make locally)**
—	—	2	**NPN**	PLATE—mounting regulator hose (eff. w/1975) **(ref. 790057) (make locally)**
—	—	2	**2215842**	COUPLING ASSY.—elbow to bulkhead (eff. w/1975)
—	—	1	**3866188**	CLIP—LPG tube to range (eff. w/1975)
—	—	1	**2419766**	CLAMP—LPG hose to frame
—	—	5	**NPN**	CLIP—LPG tube to frame **(repl. 2493419)**
—	—	1	**719178**	CLIP—LP tube
—	—	4	**2026823**	CLIP—LP tube
—	—	6	**2390893**	CLIP—LP tube (repl. 2488390)
—	—	1	**2027013**	TUBE ASSY.—LP gas rear rear
—	—	1	**792193**	HOSE—LP gas rear rear tube to rear tube
—	—	1	**2026824**	BRACKET—LP gas rear hose
—	—	1	**2027015**	TUBE ASSY.—LP gas rear

KEY	230	260	PART NUMBER	

28.030 TANK—L.P.G. (INCLUDES VALVES) (Cont.)

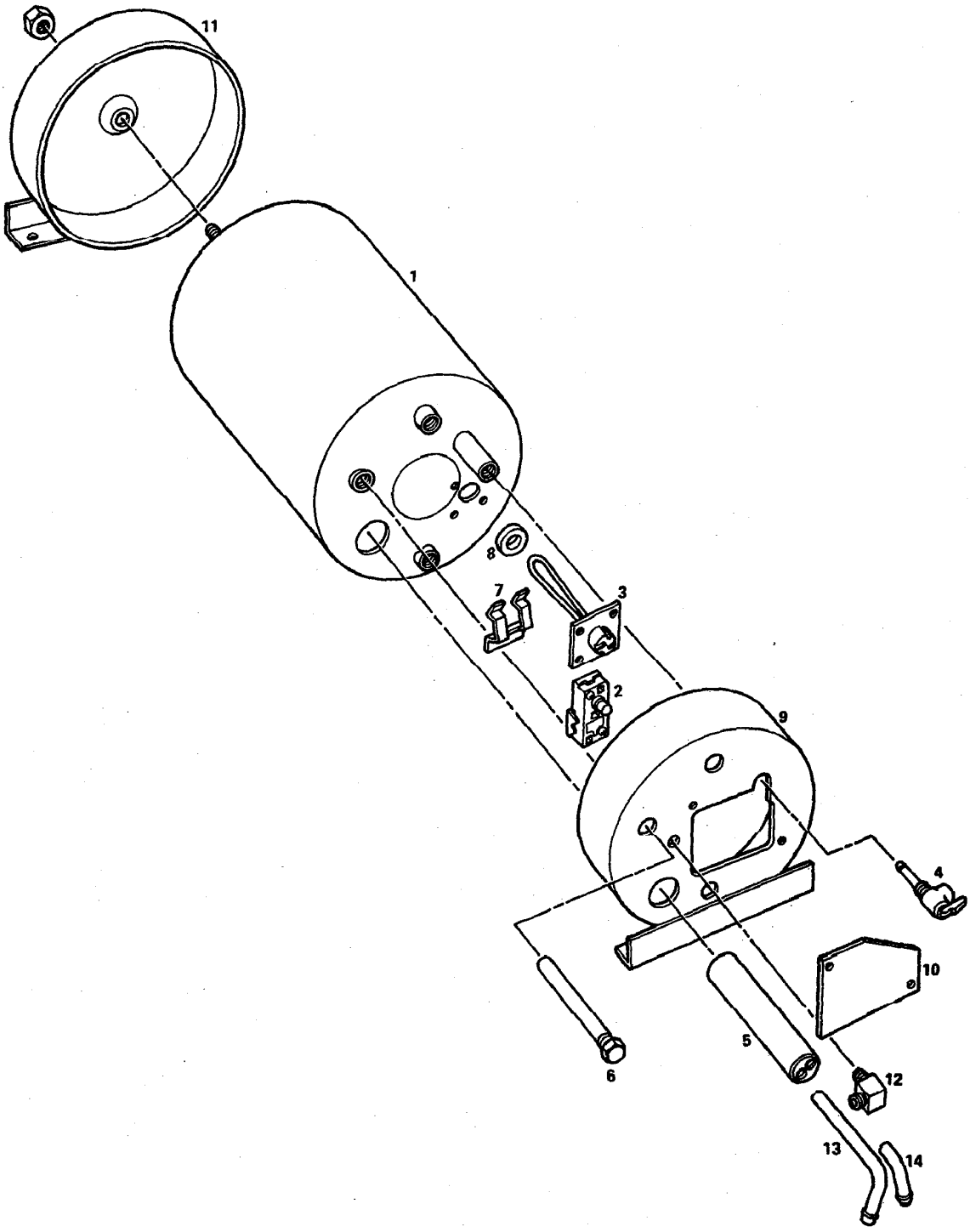
—	—	1	**2027011**	TUBE ASSY.—LP gas at bulkhead
—	—	1	—	COVER ASSY.—tank (see group 23.065)
—	—	1	**2027855**	LABEL—LPG tank menthyl alcohol (cold weather operation)

NOTES



28.034 HEATER – WATER (FIRST DESIGN)

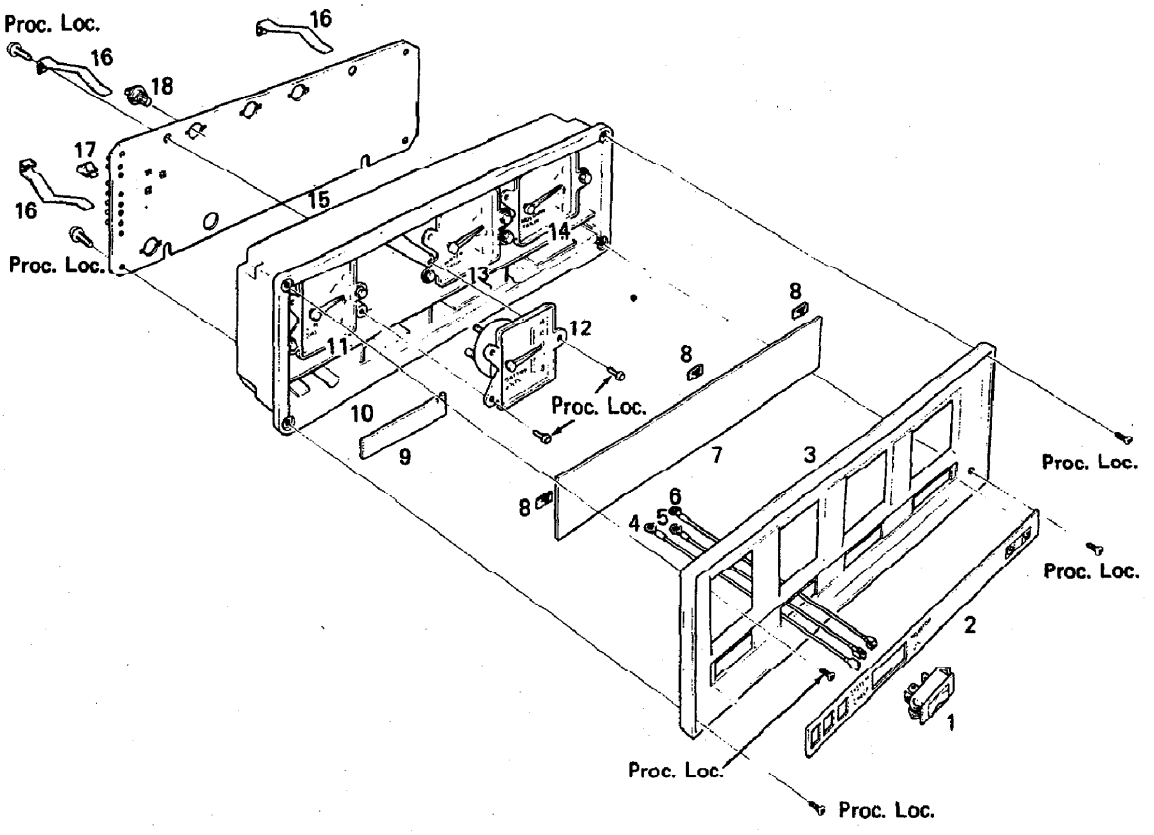
KEY	230	260	PART NUMBER	
				28.034 HEATER—WATER (FIRST DESIGN)
—	1	1	**707465**	HEATER ASSY.—water (1000 watt electric) (complete) (incl. next 8 items)
1	1	1	**707466**	TANK ASSY.—inner
2	1	1	**707470**	VALVE ASSY.—relief, temperature and pressure
3	1	1	**707468**	CONTROL ASSY.—thermostat
4	1	1	**707469**	CONTROL ASSY.—high temperature
5	1	1	**707471**	COVER—access
6	1	1	**707467**	ELEMENT ASSY.—heat (incl. gasket)
7	1	1	**NPN**	COCK—drain (1/8 thd.) (procure locally)
—	1	1	**707472**	GASKET—heat element
—	1	1	**2464966**	TEE—water heater return hose
—	1	1	**698319**	CLIP—feed and return hose (rolled edge type)
—	—	16	**2468869**	CLAMP—hot water tank
—	1	1	**791687**	TAG—water heater switch
—	AR	AR	**711541**	TEE—water pump hose to return hose
—	—	1	**796778**	VALVE—check, hot water tank to pump
—	—	1	**444044**	ELBOW—inlet, hot water tank
—	—	2	**—**	SPACER—hot water tank (make locally) (w/ZE06582) (ref. 2007419)
—	—	AR	**2224567**	TUBE—hot water drain tank (repl. R32600) (9/32" ID x 1/2 OD x 39") (CTL) (w/ZE06582, ZE06584)
—	—	AR	**9433154**	HOSE—hot water safety valve (repl. R34825) (25' roll, CTL) (w/ZE06582, ZE06584)
—	—	1	**455946**	BUSHING—hot water safety valve (w/ZE06582, ZE06584)



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28.034J HEATER - WATER (SECOND DESIGN)

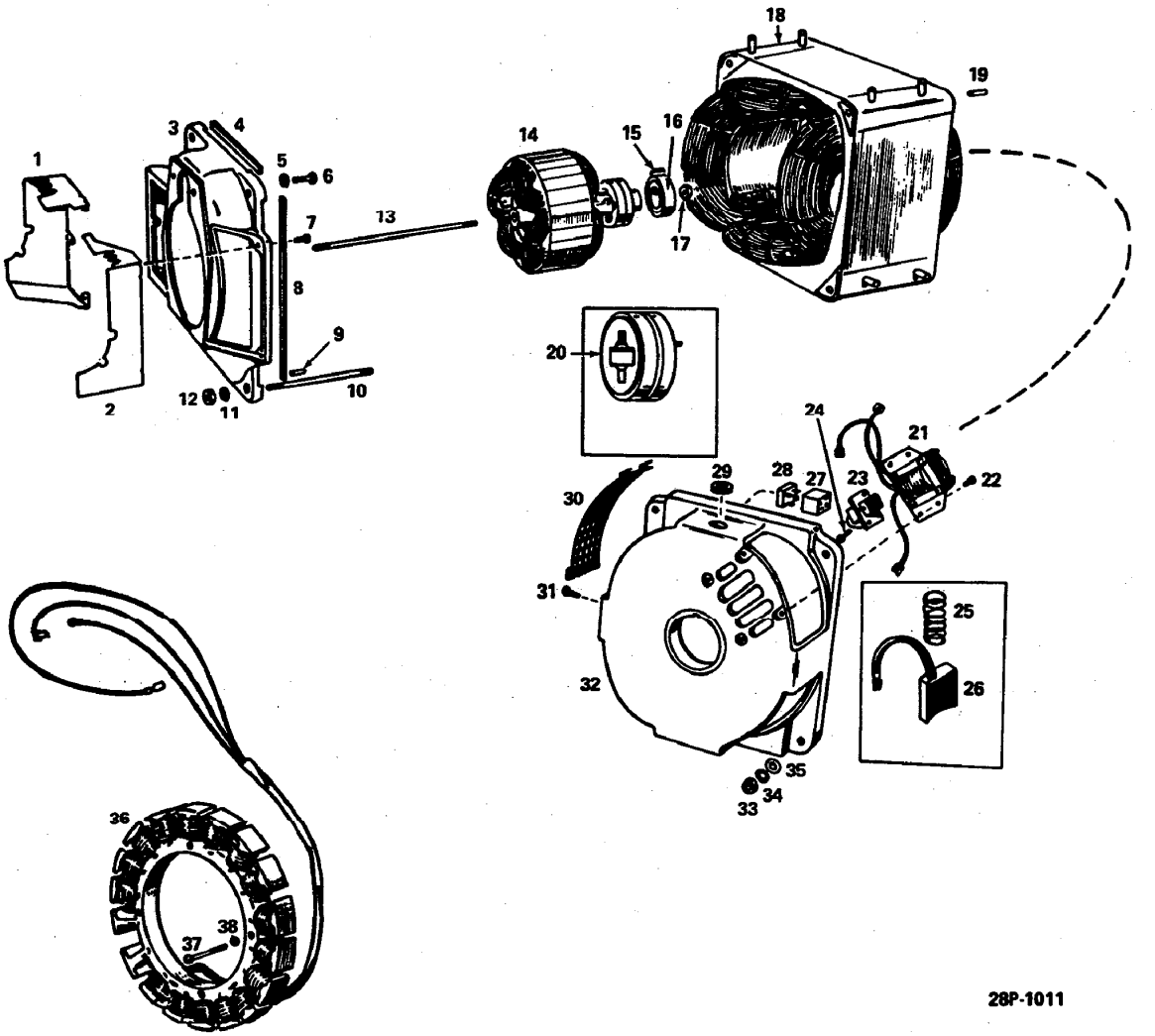
KEY	230	260	PART NUMBER	
			28.034J HEATER-WATER (SECOND DESIGN)	
1	1	1	**2005305**	HEATER ASSY.—water (complete) (12" dia.) (Second Design) (exc./ZE06584)
1	—	1	**2024848**	TANK ASSY.—water heater hot water (w/ZE06584) (eff w/interm 1977, w/aluminum vent nipples) (details not available at time of publication)
1	—	1	**2006742**	TANK ASSY.—inner (w/2005305 heater) (exc./ZE06584) (prior to interm 1977, w/plastic vent nipples)
1	—	1	**2006740**	EXCHANGER ASSY.—heater (w/2005305 heater (preheat) (exc./ZE06584) (prior to interm 1977, w/2006742 tank assy.)
2	—	1	**2007713**	THERMOSTAT ASSY.—heater (SOA) (w/2005305 water heater) (prior to interm 1977, w/2006742 tank assy.)
2	—	1	**2029906**	THERMOSTAT ASSY.—heater (SOA) (eff. w/interm 1977, w/2005305 water heater)
3	—	1	**2007714**	ELEMENT ASSY.—heating (SOA) (w/2005305 water heater)
4	—	1	**2007717**	VALVE ASSY.—pressure (SOA) (w/2005305 water heater)
5	—	1	**2041858**	AID ASSY.—motor (SOA) (w/2005305 water heater) **(repl. 2007718)**
6	—	1	**2007720**	ROD—arode (w/2005305 water heater)
7	—	1	**2007721**	BRACKET—thermo (w/2005305 water heater)
8	—	1	**2007723**	GASKET—element (w/2005305 water heater)
9	—	1	**2007724**	HOUSING—control, front (w/2005305 water heater)
10	—	1	**2007725**	DOOR—access (w/2005305 water heater)
11	—	1	**2007726**	DOOR—rear (w/2005305 water heater)
12	—	1	**2007727**	ELBOW—conduit, 1/2 inch (w/2005305 water heater)
13	—	1	**NS**	TUBE—motor aid heat exchanger straight (w/2005305 water heater)**(use 2041858)**
14	—	1	**2021865**	TUBE—motor aid heat exchanger bent (w/2005305 water heater)
—	—	16	**2468869**	CLAMP—hot water tank
—	—	1	**444044**	ELBOW—inlet, hot water tank
—	—	AR	**2224567**	TUBE—hot water drain tank (repl. R32600) (9/32" I.D. x 39" CTL)
—	—	AR	**9433154**	HOSE—hot water safety valve (repl. 34825) (25' roll ctl)
			28.038 GAUGE—HOLDING TANK (PANEL)	
—	1	1	—	GAUGE—holding tank (exc./ZE06582) (see group 28.040)
—	—	1	**2006796**	GAUGE—holding tank (w/ZE06582) (details not available at time of publication)
			28.039 SENDING UNIT—HOLDING TANK	
—	1	1	**6429634**	SENDER ASSY.—holding unit (repl. 6429587)
—	1	1	**1516395**	GASKET—sender unit
—	1	1	**6429637**	GASKET—holding tank sender
—	1	1	**2987004**	WIRE—ground, sending unit (use w/6429587 sender)
—	2	2	—	NUT ASSY.—wire to sending unit (repl. 271169) (use w/6429587 sender) (procure locally)
—	2	2	—	WASHER—wire to sending unit (procure locally) (ref. 138479)



KEY	230	260	PART NUMBER	
			28.040 PANEL—MONITOR	
—	1	1	**8985038**	PANEL ASSY.—monitor (complete)
1	1	1	**6499902**	SWITCH—monitor panel (3 prong)
2	1	1	**NS**	APPLIQUE—monitor panel
3	1	1	**8985187**	BEZEL—instrument cluster
4	1	1	—	WIRE ASSY.—monitor switch — off position (make locally)
5	1	1	—	WIRE ASSY.—monitor switch — feed (make locally)
6	1	1	—	WIRE ASSY.—monitor switch — on position (make locally)
7	1	1	**8985188**	LENS—instrument cluster and monitor panel
8	3	3	**6481318**	NUT—push
9	1	1	**8985135**	FILTER—tell tale
10	1	1	**NS**	CASE—instrument cluster and monitor panel
11	1	1	**6431789**	GAUGE—LP gas
12	1	1	**6474099**	VOLTMETER (prior to 1978)
12	1	1	**6473717**	VOLTMETER—(w/RPO L04) (1978)
13	1	1	**6431790**	GAUGE—water tank
14	1	1	**6431791**	GAUGE—holding tank (see group 28.038 for gauge w/ZE06582)
15	1	1	**6499906**	BOARD—circuit
16	4	4	**6499910**	CLIP—spring, circuit board to instrument case
17	12	12	**6496641**	CLIP—circuit board to instrument case
18	4	4	**6456923**	SOCKET—lamp (repl. 6457224)
18	4	4	**9421330**	BULB—(repl. 6457224)
—	3	3	**6497106**	GASKET—tell tale filter

28.042 LINES—MOTOR GENERATOR FUEL

KEY	230	260	PART NUMBER	
—	1	1	**3744155**	ELBOW—fuel hose
—	AR	AR	**9432787**	HOSE—fuel (25', CTL) (prior to 1977)
—	—	1	**9436889**	HOSE—motor generator fuel inlet (eff. w/1976)
—	—	AR	**2224546**	LOOM—motor generator fuel inlet hose (eff. w/1976)
—	—	1	**9436889**	SUCTION HOSE—fuel, motor generator
—	2	2	**2468869**	CLAMP—hose
—	3	3	**2397582**	CLIP—hose (spring type)
—	1	1	**5168001**	CLIP—fuel hose (hair pin type) (repl. 5151108)
—	2	2	**3866188**	CLIP—fuel hose (clamp type) (repl. 3941477)
—	1	1	**719177**	CLIP—fuel hose (w/RPO NRE)
—	1	1	**676543**	STRAP ASSY.—fuel hose
—	1	1	**797242**	VALVE ASSY.—solenoid, fuel line (4KW and 6KW ONAN) (SOA)
—	2	2	**2436165**	WASHER—bolt, fuel hose (w/RPO NRE)



28.044 GENERATOR – ONAN 4KW

KEY	230	260		PART NUMBER	

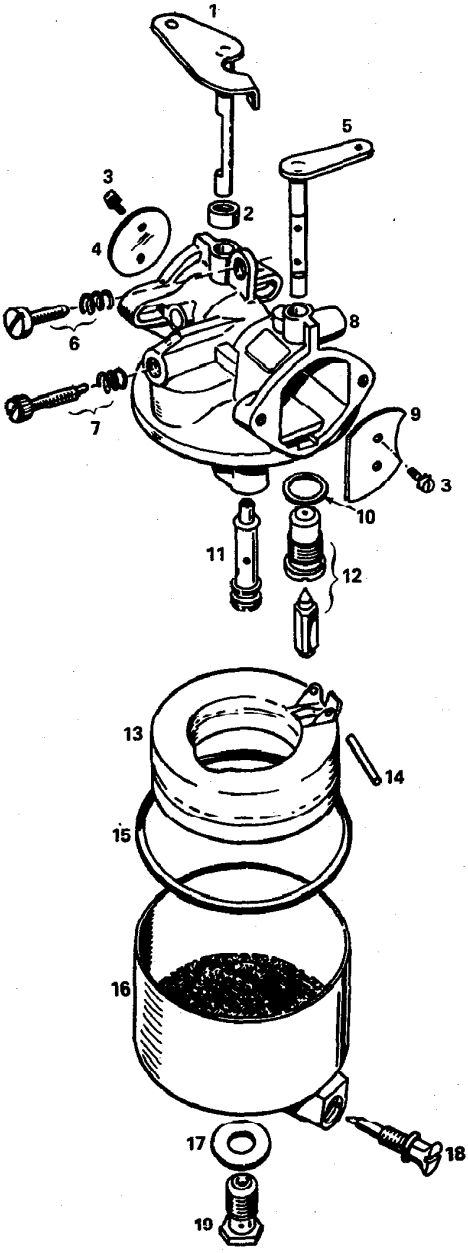
28.044 GENERATOR—ONAN 4KW

—	—	1		**706128**	GENERATOR ASSY.—Onan 4KW (complete)

NOTE: Items marked * procure from Onan Corp.

NOTE: The above Generator Assembly No. 706128 includes the following items in groups 28.044 thru 28.044K and the Solenoid Valve Assembly No. 797242 in group 28.042.

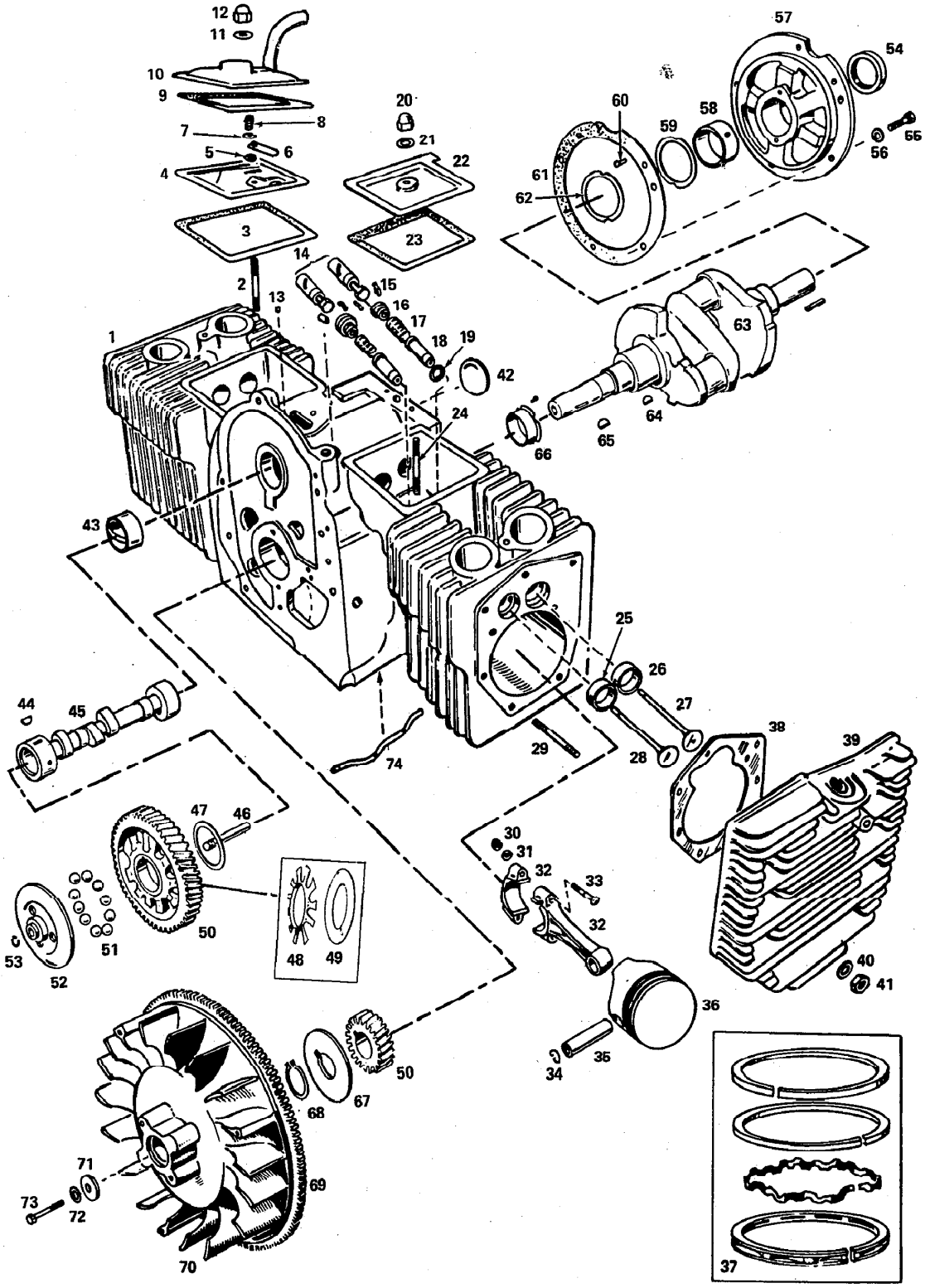
1	1	1		**707154**	DUCT—generator air, (LH)
2	1	1		**707153**	DUCT—generator air, (RH)
3	1	1		**707155**	ADAPTER—control
4	2	2	*	**NS**	SEAL—generator to adapter (ref. 707156) (232A2368)
5	4	4		**103321**	WASHER—lock, adapter mounting (3/8)
6	AR	AR		**9420462**	SCREW—adapter mounting (3/8—16 x 1-1/4") (hex)
7	AR	AR		—	SCREW—air duct mounting (10—32 x 3/8) (procure locally)
8	2	2		**707156**	SEAL—generator to adapter
9	4	4		**707157**	PIN—roll, generator adapter
10	4	4	*	**NS**	STUD—generator mounting(ref. 707158) (520A731)
11	AR	AR		**103320**	WASHER—lock, generator through stud (5/16")
12	AR	AR		**707174**	NUT—hex, generator through stud
13	1	1		—	STUD—rotor through (procure locally)
14	1	1	*	**NS**	ARMATURE ASSY.—wound (incl. bearing and collector ring)(ref. 707101)(201D1986)
15	1	1		**707161**	CLIP—generator bearing stop
16	1	1	*	**NS**	BEARING—ball (ref. 707160) (510P47)
17	1	1	*	**NS**	NUT—rotor through stud (ref. 707162) (870 - 273)
18	1	1	*	**NS**	FRAME AND STATOR—wound (ref. 707163) (220D1857)
19	4	4	*	**NS**	PIN—roll (ref. 707157) (156 - 182)
20	1	1	*	**NS**	RING—collector (ref. 707159) (204C115)
21	1	1	*	**NS**	REACTOR—compounding (ref. 707171) (315C380)
22	4	4		—	SCREW—hex, reactor mounting (10—32 x 7/8") (procure locally)
23	2	2		**707102**	BLOCK ASSY.—(incl. brushes and spring)
24	4	4		—	SCREW—hex, brush block mounting (10—32 x 7/8) (procure locally)
25	4	4	*	**NS**	SPRING—brush (ref. 707170) (212A1232)
26	4	4	*	**NS**	BRUSH (ref. 707169) (214A96)
27	1	1	*	**NS**	PLUG—rectifier bridge (ref. 707168) (305B519)
28	1	1		**707164**	BRIDGE—rectifier
29	1	1		**707167**	GROMMET—output lead
30	3	3	*	**NS**	SCREEN—end bell (ref. 707166) (234B46)
31	1	1		—	SCREW—hex, rectifier mounting (8—32 x 1-1/4) (procure locally)
32	1	1		**707165**	BELL—end
33	AR	AR		**707174**	NUT—hex, generator, through stud
34	AR	AR		**103320**	WASHER—lock, generator through stud (5/16")
35	4	4		**707173**	WASHER—flat, generator thorugh stud
36	1	1		**707184**	STATOR—charging alternator
37	3	3		**707185**	SCREW—stator mounting (10—32 x 1-1/2") (round head)
38	3	3		**707186**	WASHER—stator mounting (10) (lock)
—	1	1		**707409**	KIT—gasket, oil pump
—	1	1	*	**NS**	KIT—gasket, carbon removal (ref. 707410) (168K123)
—	1	1	*	**NS**	KIT—gasket, engine (ref. 707411) (168K126)
—	1	1	*	**NS**	KIT—overhaul (ref. 707412) (522K268)
—	1	1	*	**NS**	KIT—carburetor air pre—heater (ref. 2018249) (140 - 1361)
—	1	1		**710573**	HARNESS—wiring, alternator
—	1	1		**715810**	HARNESS—generator to utility box, (incl. receptacle)
—	1	1		**714228**	SWITCH—remote, on and off (interior, 8 prong) (see group 28.044C)
—	1	1		**719649**	SWITCH—remote, on and off (interior, 5 prong) (see group 28.044C)
—	1	1		**717015**	GUARD—mud
—	2	2		**710770**	SCREW—battery cable terminal
—	4	4		**710771**	NUT—battery cable terminal
—	2	2		**710773**	WASHER—battery cable terminal
—	1	1		**710774**	WASHER—battery cable terminal
—	1	1	*	**NS**	GROMMET—battery cable thru pan (ref. 710624) (508A60)



28.044A CARBURETOR – ONAN 4KW GENERATOR

28.044A CARBURETOR—ONAN 4KW GENERATOR

KEY	230	260		PART NUMBER	
—	1	1		**707112**	CARBURETOR ASSY.—complete
—	1	1		**707407**	KIT—gasket (incl. items marked *) (ref. only procure from ONAN CORP.)
—	1	1		**707408**	KIT—carburetor repair (incl. items marked *) (ref. only procure from ONAN CORP.)
1	1	1	*	**NS**	SHAFT—throttle (ref. 707224) (146 - 172)
2	1	1		**707225**	SEAL—throttle shaft
3	4	4		**707118**	SCREW—throttle valve (incl. washer) (SOA)
4	1	1	*	**NS**	VALVE—throttle (ref. 707226) (146 - 173)
5	1	1	*	**NS**	SHAFT—choke (ref. 707223) (146 - 174)
6	1	1		**707119**	SPRING ASSY.—body adjusting (incl. screw) (SOA)
7	1	1	*	**NS**	NEEDLE ASSY.—idler (incl. spring) (SOA) (ref. 707116) (146P116)
8	1	1	*	**NS**	BODY—carburetor (ref. 707222) (146 - 170)
9	1	1	*	**NS**	VALVE—choke (ref. 707227) (146 - 175)
10	1	1	*	**NS**	GASKET—valve seat (ref. 707228) (146 - 182)
11	1	1	*	**NS**	NOZZLE (ref. 707229) (146 - 181)
12	1	1	*	**NS**	FLOAT—valve seat (ref. 707117) (146 - 179)
13	1	1	*	**NS**	FLOAT—bowl (ref. 707114) (146 - 176)
14	1	1	*	**NS**	SHAFT—bowl float (ref. 707230) (146 - P111)
15	1	1	*	**NS**	GASKET—body to bowl (ref. 707231) (146 - 184)
16	1	1		**707113**	BOWL ASSY.—(incl. power needle and screw) (SOA)
17	2	2	*	**NS**	GASKET—bowl nut (ref. 707232) (146 - 183)
18	1	1	*	**NS**	NEEDLE—power carburetor bowl (ref. 707115) (146 - 187)
19	1	1		**707234**	RETAINER—bowl



28.044B ONAN 4KW GENERATOR CYLINDER BLOCK, CRANKSHAFT, FLYWHEEL, CAMSHAFT AND PISTON

28P-1006

28.044B ONAN 4KW GENERATOR—CYLINDER BLOCK CRANKSHAFT, FLYWHEEL, CAMSHAFT AND PISTON

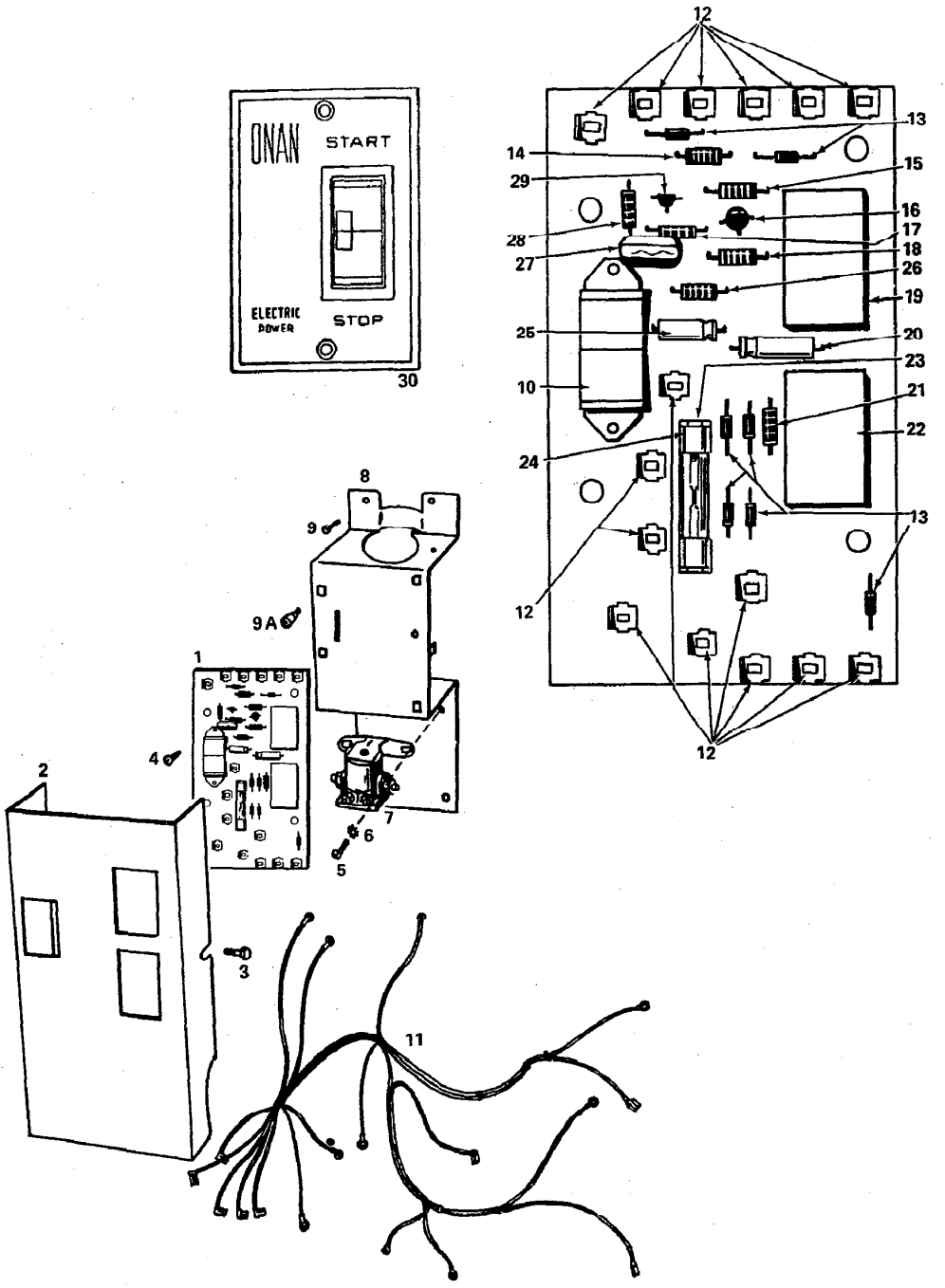
NOTE: Items marked with asterisk are included in Block Assembly.

KEY	230	260		PART NUMBER	
1	1	1	*	NS	BLOCK ASSY.— (ref. 707142) (110A1975)
2	12	12	*	NS	STUD—cylinder head (5/16 x 1—1/16") (ref. 707414) (520A759)
3	1	1		707364	GASKET—valve cover
4	1	1	*	NS	BAFFLE—breather (ref. 707366) (123C1225)
5	1	1		707416	WASHER—flat, breather valve (1/4 steel)
6	1	1	*	NS	VALVE—breather (ref. 707367) (123A1175)
7	1	1		707416	WASHER—flat, breather valve (1/4 steel)
8	1	1	*	NS	SPRING—breather valve (ref. 707368) (123A1174)
9	1	1	*	NS	GASKET—valve cover (ref. 707364) (110A1921)
10	1	1	*	NS	COVER—valve compartment with tube for breather hose, LH (110C1960)
11	1	1		9419892	WASHER—flat, valve compartment cover (1/4" copper)
12	1	1		124818	NUT—acorn, valve compartment cover (1/4—20)
13	1	1	*	707356	PLUG—impulse
14	4	4		707363	TAPPET—valve (.005" oversize)
15	8	8	*	NS	LOCK—valve and spring retainer (ref. 707361) (110A639)
16	4	4	*	NS	RETAINER—valve spring (ref. 707360) (110A893)
17	4	4	*	NS	SPRING—valve (ref. 707359) (110A539)
18	4	4	*	707358	GUIDE—valve
19	2	2	*	707357	GASKET—valve guide (intake)
20	1	1		—	NUT—acorn, valve compartment cover (1/4—20) (procure locally)
21	1	1		9419892	WASHER—flat, valve compartment cover (1/4" copper)
22	1	1	*	NS	COVER—valve compartment without tube for breather hose, RH (110C1879)
23	1	1	*	NS	GASKET—valve cover (ref. 707364) (110A68)
24	1	1	*	NS	STUD—valve compartment cover (1/4 x 2—1/16" (ref. 707415) (520A757)
25	2	2	*	707329	INSERT—valve seat exhaust (standard)
25	2	2	*	707330	INSERT—valve seat exhaust (.002" oversize)
25	2	2	*	707331	INSERT—valve seat exhaust (.005" oversize)
25	2	2	*	707305	INSERT—valve seat exhaust (.010" oversize)
25	2	2	*	707332	INSERT—valve seat exhaust (.025" oversize)
26	2	2	*	707333	INSERT—valve seat intake (standard)
26	2	2	*	707334	INSERT—valve seat intake (.002" oversize)
26	2	2	*	707335	INSERT—valve seat intake (.005" oversize)
26	2	2	*	707336	INSERT—valve seat intake (.010" oversize)
26	2	2	*	707337	INSERT—valve seat intake (.025" oversize)
27	2	2	*	NS	VALVE—intake (ref. 707327) (110B1808)
28	2	2	*	NS	VALVE—exhaust (ref. 707328) (110B1809)
29	6	6	*	NS	STUD—cylinder heat (5/16 x 2—5/16") (ref. 707413) (520A424)
30	4	4		707323	NUT—hex, connecting rod cap
31	4	4		707322	WASHER—flat, connecting rod bolt
32	2	2	*	NS	ROD ASSY.—connecting (standard) (ref. 707130) (114B225)
32	2	2		707131	ROD ASSY.—connecting (.010" undersize)
32	2	2		707132	ROD ASSY.—connecting (.020" undersize)
32	2	2		707133	ROD ASSY.—connecting (.030" undersize)
33	4	4		707321	SCREW—connecting rod (special)
34	4	4		707320	RING—piston pin retaining
35	2	2		707318	PIN—piston (standard)
35	2	2		707319	PIN—piston (.002" oversize)
36	2	2	*	NS	PISTON—(incl. pin and retaining ring) (standard) (First Design) (112 - 123)
36	2	2		721448	PISTON—(incl. pin and retaining ring) (standard) (Second Design)
36	2	2	*	NS	PISTON—(incl. pin and retaining ring) (.005" oversize) (repl. 707135) (112 - 134 - 05)
36	2	2	*	NS	PISTON—(incl. pin and retaining ring) (.010" oversize) (repl. 707136) (112 - 134 - 010)
36	2	2	*	NS	PISTON—(incl. pin and retaining ring) (.020" oversize) (repl. 707137) (112 - 134 - 020)
36	2	2	*	NS	PISTON—(incl. pin and retaining ring) (.030" oversize) (repl. 707138) (112 - 134 - 030)
36	2	2	*	NS	PISTON—(incl. pin and retaining ring) (.040" oversize) (repl. 707139) (112 - 134 - 040)
37	2	2		2014413	RING SET—piston (standard) (repl. 707312, 721454)
37	2	2		721455	RING SET—piston (.005" oversize) (repl. 707313)
37	2	2	*	NS	RING SET—piston (.010" oversize) (repl. 707314) (ref. 721456) (113A174 - 010)
37	2	2	*	NS	RING SET—piston (.020" oversize) (repl. 707315) (ref. 721457) (113A)
37	2	2	*	NS	RING SET—piston (.030" oversize) (repl. 707316) (ref. 721459) (113A174 - 030)
37	2	2	*	NS	RING SET—piston (.040" oversize) (repl. 707317) (ref. 721460) (113A174 - 040)
—	2	2		2014414	EXPANDER—piston ring
38	2	2		707326	GASKET—cylinder heat
39	1	1	*	NS	HEAD—cylinder (2 cylinder) (RH) (ref. 707324) (110D1924)

28.044B ONAN 4KW GENERATOR—CYLINDER BLOCK CRANKSHAFT, FLYWHEEL, (Cont.)

KEY	230	260		PART NUMBER	
39	1	1	*	NS	HEAD—cylinder (1 cylinder) (LH) (ref. 707325) (110D1925)
40	18	18		9418304	WASHER—flat cylinder head stud (5/16" steel)
41	18	18		9421077	NUT—hex. cylinder head (5/16—24)
42	1	1	*	707345	PLUG—camshaft, expansion
43	2	2	*	NS	BEARING—camshaft (precision) (ref. 707344) (101A367)
44	1	1	*	NS	KEY—camshaft gear mounting (ref. 707297) (515 - 1)
45	1	1	*	NS	CAMSHAFT—(incl. center pin) (ref. 707140) (105A376)
46	1	1	*	NS	PIN—camshaft center (ref. 707298) (150A75)
47	1	1	*	NS	WASHER—camshaft gear thrust (ref. 707299) (105A4)
48	1	1		711492	PLATE—governor ball
49	1	1		711493	SPACER—governor ball
50	1	1		707300	GEAR SET—timing (incl. camshaft and crankshaft gear)
51	10	10		707301	BALL—fly, governor
52	1	1	*	NS	CUP—governor (ref. 707302) (150B162)
53	1	1	*	NS	RING—camshaft center pin (re. 707303) (150A78)
54	1	1	*	707355	SEAL—bearing plate
55	5	5		9420462	SCREW—hex cap, bearing plate mounting (3/8—16 x 1-1/4")
56	5	5	*	103321	WASHER—lock, rear bearing plate (3/8")
57	1	1	*	707354	PLATE—rear bearing (excludes bearing)
58	1	1	*	707346	BEARING—crankshaft rear (standard)
58	1	1	*	707347	BEARING—crankshaft rear (.002" undersize)
58	1	1	*	707348	BEARING—crankshaft rear (.010" undersize)
58	1	1	*	707349	BEARING—crankshaft rear (.020" undersize)
58	1	1	*	707350	BEARING—crankshaft rear (.030" undersize)
59	AR	AR	*	NS	SHIM—rear bearing plate (.005") (ref. 707352) (104A776)
60	4	4	*	707293	PIN—main bearing stud
61	1	1	*	707353	GASKET—bearing plate
62	2	2	*	707351	WASHER—crankshaft bearing thrust
63	1	1	*	NS	CRANKSHAFT (ref. 707304) (104D804)
64	1	1		707297	KEY—crankshaft gear mounting
65	1	1	*	NS	KEY—flywheel mounting (ref. 707306) (515 - 2)
66	1	1	*	NS	BEARING—crankshaft, front (standard) (ref. 707339) (101K432)
66	1	1	*	707340	BEARING—crankshaft, front (.002" undersize)
66	1	1	*	707341	BEARING—crankshaft, front (.010" undersize)
66	1	1	*	707342	BEARING—crankshaft, front (.020" undersize)
66	1	1	*	707343	BEARING—crankshaft, front (.030" undersize)
67	1	1	*	NS	WASHER—crankshaft gear retaining (ref. 707307) (104A43)
68	1	1		707308	LOCK—crankshaft gear washer
69	1	1	*	NS	GEAR—ring, flywheel (ref. 707309) (104C779)
70	1	1		707141	FLYWHEEL—(incl. ring gear and magnet ring)
71	1	1		707310	WASHER—flat, flywheel mounting
72	1	1		707311	WASHER—lock, flywheel mounting
73	1	1		—	SCREW—hex, flywheel mounting (7/16—14 x 4) (procure locally)
74	1	1	*	707338	TUBE—crankcase oil

NOTES

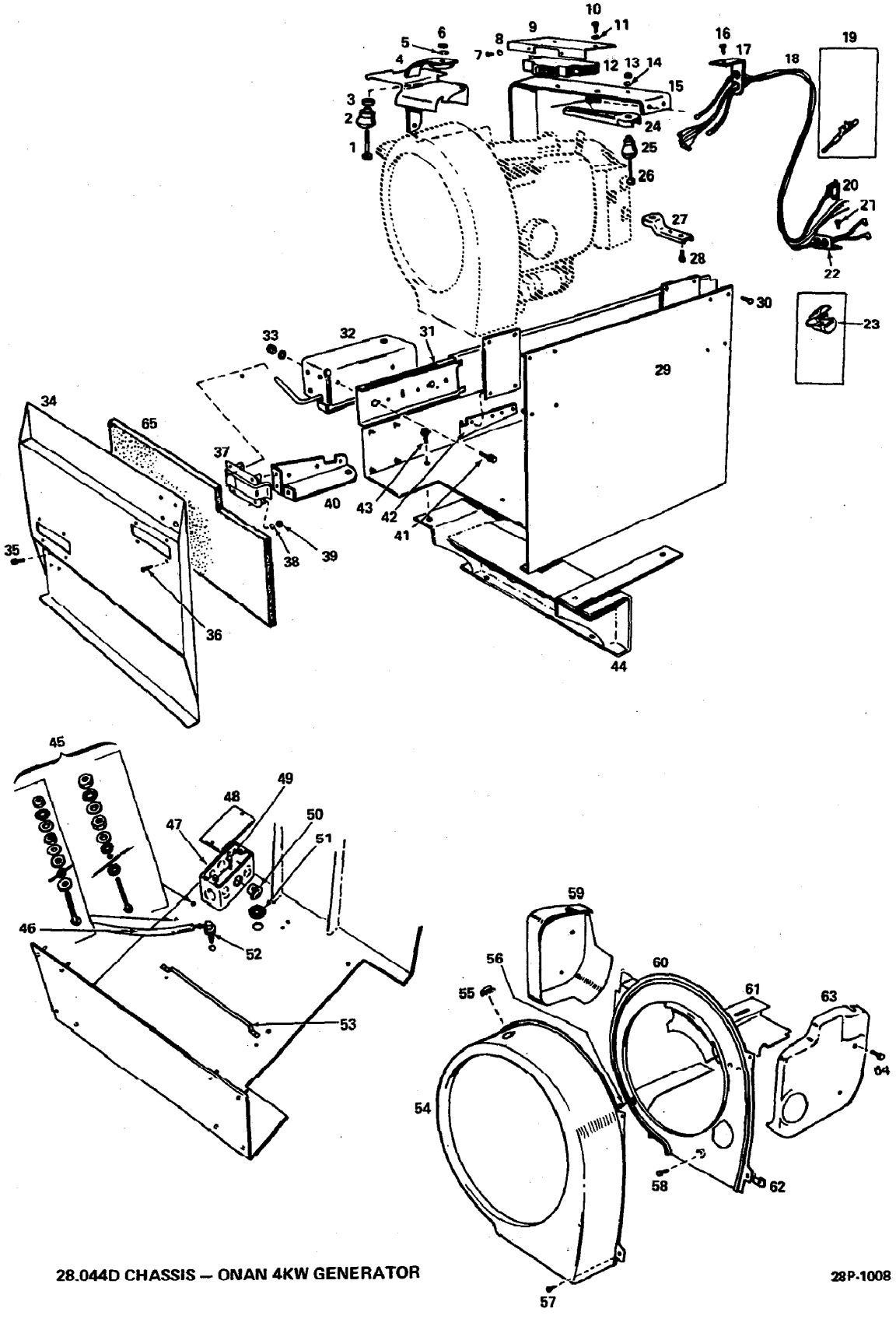


28.044C CONTROL – ONAN 4KW GENERATOR

KEY	230	260		PART NUMBER	

28.044C CONTROL—ONAN 4KW GENERATOR

1	1	1		**793986**	CONTROL ASSY.—generator (incl. next 19 items) (repl. 707144)
—	1	—		**711483**	CAPACITOR—control (100 MFD. 15 VDC)
—	4	—		**707374**	RECTIFIER—control silicon
—	1	—		**793988**	RELAY—control start disconnect
—	1	—		**793989**	RELAY—control engine stop
—	1	—		**707377**	RESISTOR—control 100—OHM 1/2 watt
—	1	—		**707378**	RESISTOR—control 330 OHM 1/2 watt
—	1	—	*	**NS**	SWITCH—control (ref. 707379) (308A320)
—	15	—		**707380**	TAB—control stake
—	1	—		**710759**	CAPACITOR—(5MFD., 25 volt)
—	1	—		**710760**	CAPACITOR—(1 MFD., 100 volt)
—	1	—		**2000363**	RECTIFIER—gate cont (8 amp., 30 volt)
—	1	—		**710762**	FUSE—(5 amp.)
—	2	—		**710763**	CLIP—fuse holder
—	1	—		**710764**	TRANSISTOR—Uni Junction
—	1	—		**710765**	RESISTOR—(200 OHM, 1/2 watt)
—	1	—		**710766**	RESISTOR—(470K OHM, 1/2 watt)
—	1	—		**710767**	RESISTOR—(27K OHM, 1/2 watt)
—	1	—		**710768**	RESISTOR—(16K OHM, 1/2 watt)
—	1	—		**710769**	RESISTOR—(2.7 OHM, 1/2 watt)
2	1	1	*	**NS**	COVER—control (ref. 707381) (301B3597)
3	2	2		**707382**	SCREW—control cover mounting (10 x 1/2") (hex)
4	4	4		—	SCREW—sheet metal, control to bracket (8 x 1") (procure locally)
5	2	2		—	SCREW—round head, start solenoid mounting (1/4—20 x 3/8") (procure locally)
6	2	2		**707371**	WASHER—start solenoid mounting shake proof
7	1	1		**707143**	RELAY—start solenoid
8	1	1		**707370**	BRACKET—control and coil, mounting
9	4	4		—	SCREW—control bracket mounting (10—32 x 5/16") (hex) (procure locally)
9A	4	4		**707372**	NUT—insulating control to bracket
10	1	1		**707379**	SWITCH
11	1	1		**707145**	HARNESS—wiring, control to engine
12	15	15	*	**707380**	TAB—stake
13	7	7	*	**707374**	RECTIFIER—silicon
14	1	1	*	**707378**	RESISTOR—(330—OHM-1/2 watt)
15	1	1	*	**NPN**	RESISTOR—(470—OHM-1/2 watt)
16	1	1	*	**NPN**	TRANSISTOR—unijunction
17	1	1	*	**707377**	RESISTOR—(100—OHM-1/2 watt)
18	1	1	*	**NPN**	RESISTOR—(16K—OHM-1/2 watt)
19	1	1	*	**793988**	RELAY—start disconnect (repl. 707375)
20	1	1	*	**711483**	CAPACITOR—(100 med. 16V—DC) (repl. 711483)
21	1	1	*	**NPN**	RESISTOR—(200—OHM-1/2 watt)
22	1	1	*	**793989**	RELAY—engine stop (repl. 707376)
23	1	1	*	**NPN**	FUSE—5 amp.
24	2	2	*	**NPN**	CLIP—fuse holder
25	1	1	*	**NPN**	CAPACITOR—(5 med., 25 volt)
26	1	1	*	**NPN**	RESISTOR—(27K—OHM-1/2 watt)
27	1	1	*	**NPN**	CAPACITOR—(.1 med., 100 volt)
28	1	1	*	**NPN**	RESISTOR—(2.7—OHM-1/2 watt)
29	1	1	*	**NPN**	RECTIFIER—gate control (8 amp., 30 volt)
30	1	1		**719649**	SWITCH—remote, on and off (interior) (repl. 714228)
—	1	1	*	**711484**	LABEL—control



28.044D CHASSIS — ONAN 4KW GENERATOR

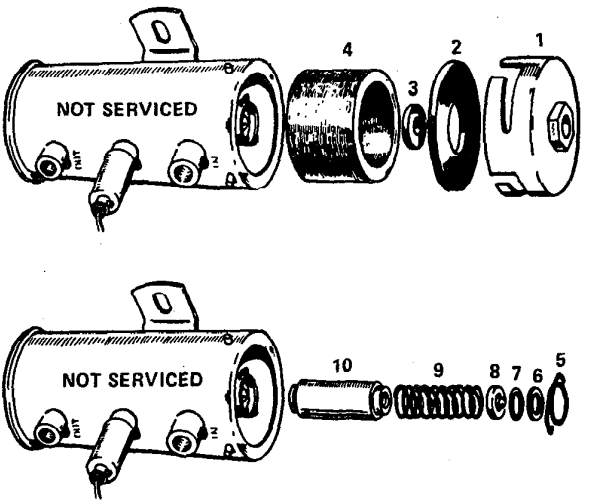
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28.044D CHASSIS—ONAN 4KW GENERATOR

KEY	230	260		PART NUMBER	
1	2	2	*	NS	BOLT—cushion mounting (ref. 707395) (402A412)
2	2	2		707394	CUSHION—mount
3	1	1	*	NS	SPACER—cushion mounting (ref. 707396) (402A413)
4	1	1	*	NS	FOOT ASSY.—engine mounting RH (SOA) (ref. 707149) (403A1019)
5	2	2		103321	WASHER—lock, generator support mounting (3/8")
6	4	4		707417	NUT—self locking cushion mount
7	2	2		—	SCREW—round head circuit breaker mounting (6—32 x 1/4) (procure locally)
8	1	1		—	WASHER—lock, circuit breaker mounting (6) (procure locally)
9	1	1		707398	BRACKET—circuit breaker mounting
10	2	2		—	SCREW—self locking, circuit breaker bracket mounting (1/4—20 x 3/8")
11	1	1		—	WASHER—lock, circuit breaker mounting (6) (procure locally)
12	1	1		707397	BREAKER—circuit
13	2	2		707417	NUT—self locking mounting
14	2	2		103321	WASHER—lock, generator support mounting (3/8)
15	1	1		707391	YOKE—generator support
16	AR	AR		—	SCREW—self locking, wiring harness bracket mounting (1/4—20 x 3/8) (hex head) (procure locally)
17	1	1		707390	BRACKET—harness mounting (part of wiring harness)
18	1	1	*	NS	HARNESS—wiring, chassis (ref. 707147) (338D702)
19	6	6		707389	CONTACT—connection (part of wiring harness)
20	1	1		707388	BODY—connection (part of wiring harness)
21	AR	AR		—	SCREW—wiring harness, bracket mounting (1/4—20 x 3/8") (self locking hex) (procure locally)
22	1	1		707387	BRACKET—harness (part of wiring harness)
23	4	4		707386	RELIEF—strain (part of wiring harness)
24	1	1	*	NS	SUPPORT—generator (RH) (ref. 707393) (232C2364)
25	2	2	*	NS	CUSHION—mount (ref. 707394) (402B283)
26	2	2		707395	BOLT—cushion mount
27	1	1		707392	SUPPORT—generator (LH)
28	AR	AR		9420462	SCREW—generator support (3/8—16 x 1-1/4) (hex cap)
29	1	1		707399	PAN—mounting base
30	16	16		707418	SCREW—press, slide rail mounting (1/4—20 x 3/4) (hex head)
31	2	2		707152	SLIDE ASSY.
32	1	1	*	NS	BRACKET AND CATCH ASSY.—safety (SOA) (ref. 707146) (405B1950)
33	AR	AR		9422273	NUT—self locking, slide rail mounting (1/4—20)
34	1	1		707151	DOOR—slide out (SOA)
35	AR	AR		—	SCREW—self locking, door latch mounting (1/4—20 x 3/8) (procure locally)
36	AR	AR		—	SCREW—self locking, slide rail (1/4—20 x 3/8) (procure locally)
37	2	2		711485	LATCH—door (SOA) (repl. 707150)
38	1	1		—	WASHER—lock, circuit breaker (6) (procure locally)
39	AR	AR		9422273	NUT—self locking, door latch mounting (1/4—20)
40	1	1	*	NS	BRACKET—engine end (LH) (ref. 707264) (405C1958)
41	AR	AR		—	SCREW—self locking slide rail (1/4—20 x 3/8) (procure locally)
42	2	2		707400	BRACKET—latch strike
43	AR	AR		9427321	SCREW—set, mounting bracket to base pan (3/8 x 1—1/4) hex cap, self locking (300M)
44	1	1		707401	BRACKET—set mounting
45	1	1		—	KIT—bolt and nut (procure locally)
46	1	1	*	NS	HOSE—fuel (ref. 707406) (503A673)
47	1	1		707402	BOX—junction
48	1	1		707403	COVER—junction box
49	3	3		—	SCREW—self locking, junction box mounting (1/4—20 x 3/8") (procure locally)
50	1	1		707404	BUSHING—junction box
51	1	1		710624	GROMMET—battery cable, pan
52	1	1		707405	CONNECTOR—elbow fuel line
53	1	1		710606	BRACKET—fuel line return
54	1	1		707187	COVER—blower housing, scroll
55	1	1		710572	PLUG—scroll cover, dot button
56	4	4		707188	SCREW—scroll mounting (sheet metal)
57	4	4		707188	SCREW—scroll cover mounting (sheet metal)
58	4	4		—	SCREW—air cylinder housing mounting (1/4—20 x 7/16) (hex head) (procure locally)
59	1	1	*	NS	HOUSING—air cylinder, LH (ref. 707193) (134D2565)
60	1	1	*	NS	SCROLL—blower housing (ref. 707190) (134C2570)

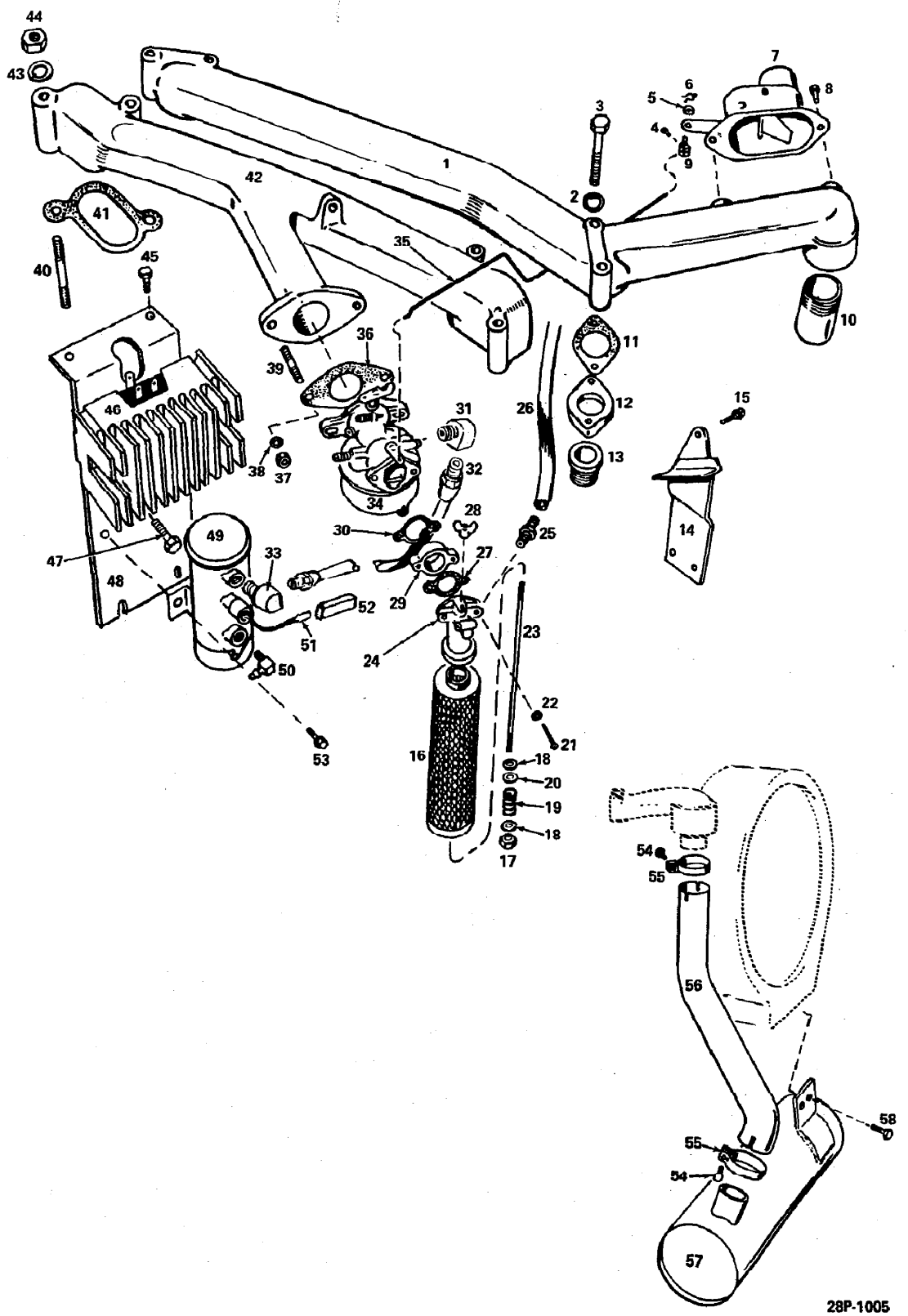
28.044D CHASSIS—ONAN 4KW GENERATOR (Cont.)

KEY	230	260		PART NUMBER	
61	1	1	*	**NS**	BAFFLE—air cylinder, RH (ref. 707192) (134C2567)
62	8	8		**707189**	CLIP speed nut, scroll cover mounting
63	1	1	*	**NS**	HOUSING—air cylinder, RH (ref. 707191) (134C2564)
64	2	2		**707263**	SCREW—scroll mounting (1/4—20 x 7/16) (hex)
65	1	1		**710623**	INSULATION—slide out door



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KEY	230	260		PART NUMBER	
					28.044E PUMP—FUEL, ONAN GENERATOR
–	1	1		**707120**	PUMP—fuel assy. (incl. items thru asterisk)
1	1	1		**707265**	COVER
2	1	1	*	**NS**	GASKET—cover (ref. 707266) (149 - 1446)
3	1	1		**707251**	MAGNET
4	1	1		**707267**	FILTER
5	1	1		**707268**	RETAINER—cup and plunger
6	1	1		**707269**	WASHER—cup gasket
7	1	1		**707270**	GASKET—spring cup
8	1	1	*	**NS**	SPRING—cup and valve (SOA) (ref. 707122) (149 - 1451)
9	1	1		**707271**	SPRING—plunger return
10	1	1	*	**707272**	PLUNGER

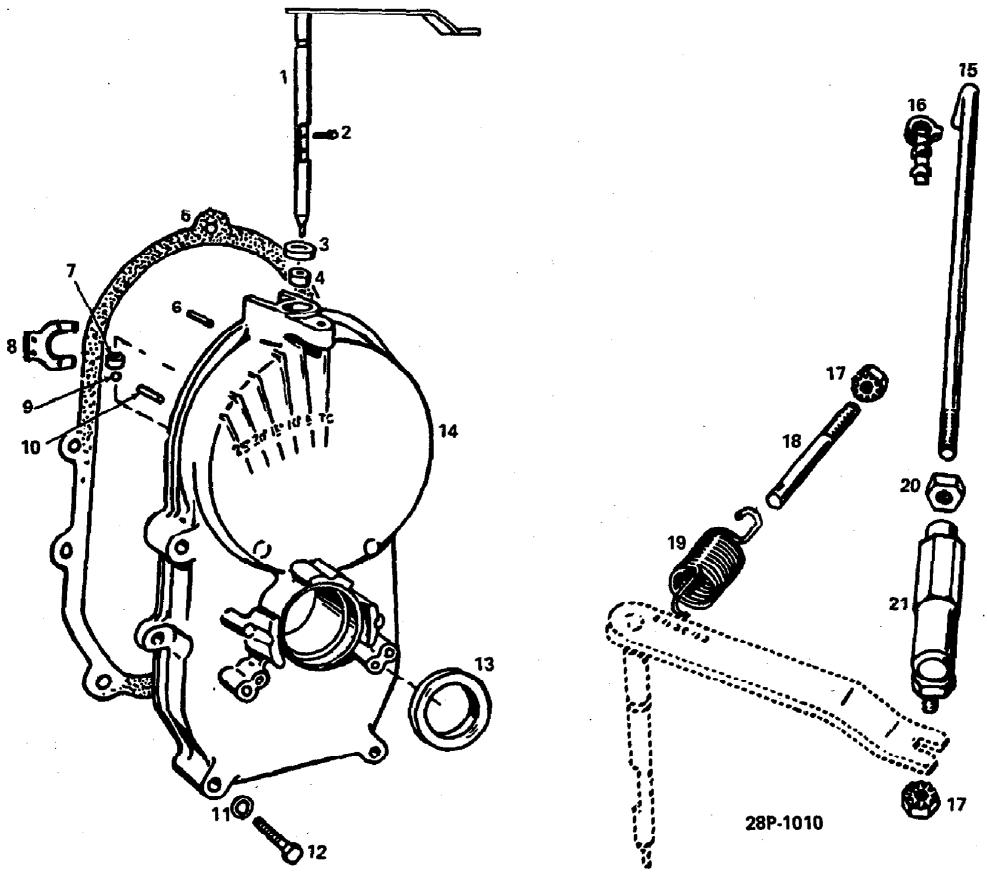


28P-1005

28.044F ONAN 4 KW GENERATOR FUEL SYSTEM

28.044F ONAN 4KW GENERATOR—FUEL SYSTEM

KEY	230	260		PART NUMBER	
1	1	1	*	NS	MANIFOLD—exhaust (ref. 707235) (154D1518)
2	4	4		—	WASHER—flat, exhaust manifold and mounting (5/16) (procure locally)
3	4	4		—	SCREW—hex, exhaust manifold mounting (5/16—18 x 1-3/4") (procure locally)
4	4	4		—	SCREW—hex, fuel pump and regulator bracket mounting (1/4—20 x 5/16") (procure locally) (ref. 707263)
5	1	1		—	WASHER—flat, choke swivel (procure locally) (ref. 707243)
6	1	1		—	PIN—cotter, choke swivel (procure locally) (ref. 707244)
7	1	1		707241	CHOKE—sisson
8	2	2		—	SCREW—self locking, choke mounting (1/4—20 x 3/8") (procure locally)
9	1	1	*	NS	SWIVEL—choke, linkage (ref. 707242) (152A155)
10	1	1	*	NS	NIPPLE—exhaust, manifold outlet (ref. 707240) (505 - 755)
11	2	2	*	NS	GASKET—exhaust, manifold (ref. 707236) (154A1526)
12	2	2	*	NS	FLANGE—exhaust, manifold mounting (ref. 707237) (154A1537)
13	2	2	*	NS	NIPPLE—exhaust (ref. 707238) (154A1536)
14	1	1	*	NS	BRACKET—muffler (ref. 707239) (155B1237)
15	3	3		—	SCREW—muffler bracket (procure locally)
16	1	1		707256	ELEMENT—air cleaner
17	1	1		—	NUT—square, air cleaner mounting (No. 10—32) (procure locally)
18	2	2		707258	WASHER—flat, air cleaner mounting
19	1	1		711489	SPRING—air cleaner element mounting
20	1	1		711488	WASHER—fibre, air cleaner element mounting
21	2	2		—	SCREW—round head, air cleaner adapter mounting (No. 8—32 x 1-1/2") (procure locally)
22	2	2		—	WASHER—lock, air cleaner adapter mounting (No. 8) (procure locally)
23	1	1		711486	STUD—air cleaner mounting
24	1	1		707121	ADAPTER—air cleaner (incl. breather hose adapter)
25	1	1	*	NS	ADAPTER—breather hose (ref. 707254) (502 - 193)
26	1	1		707255	HOSE—breather
27	1	1		707252	GASKET—air cleaner adapter
28	1	1		707259	NUT—wing, air cleaner
29	1	1	*	NS	SPACER—carburetor to air cleaner adapter (ref. 707253) (146P163)
30	1	1	*	NS	GASKET—air cleaner adapter (ref. 710383) (145A446)
31	1	1		710380	ELBOW—carburetor, inlet
32	1	1		NS	HOSE—fuel
33	1	1		NS	ELBOW—fuel pump inlet
34	1	1		707112	CARBURETOR
35	1	1	*	NS	LINKAGE—choke (ref. 707250) (153A451)
36	1	1		707248	GASKET—carburetor mounting
37	2	2		—	NUT—hex, carburetor mounting (1/4—28) (procure locally)
38	2	2		—	WASHER—lock, carburetor mounting (1/4") (procure locally)
39	2	2		707249	STUD—carburetor mounting
40	4	4		707247	STUD—intake, manifold mounting
41	2	2		707246	GASKET—intake, manifold
42	1	1		707245	MANIFOLD—intake
43	4	4		—	WASHER—lock, intake manifold mounting (5/16") (procure locally)
44	4	4		707174	NUT—hex, intake manifold mounting (5/16—18)
45	4	4		707263	SCREW—hex, fuel pump and regulator bracket mounting (No. 10—32 x 5/16")
46	1	1		707182	REGULATOR—12 volt
47	2	2		707183	SCREW—regulator, mounting (1/4—20 x 5/8) self locking
48	1	1	*	NS	BRACKET—fuel pump and regulator mounting (ref. 707262) (149C1316)
49	1	1		707120	PUMP—fuel
50	1	1		707261	ELBOW—fuel pump
51	1	1		711490	TERMINAL—fuel pump lead
52	1	1		711491	CONNECTOR—fuel pump lead
53	2	2		—	SCREW—self locking, fuel pump mounting (1/4—20 x 3/8") (procure locally)
54	2	2		707385	BOLT—carriage muffler
55	2	2		707384	CLAMP—exhaust
56	1	1		707383	TUBE—exhaust
57	1	1		707148	MUFFLER—exhaust
58	2	2		—	SCREW—muffler mounting (1/4—20 x 3/8) (procure locally)
—	1	1		797242	VALVE—fuel solenoid

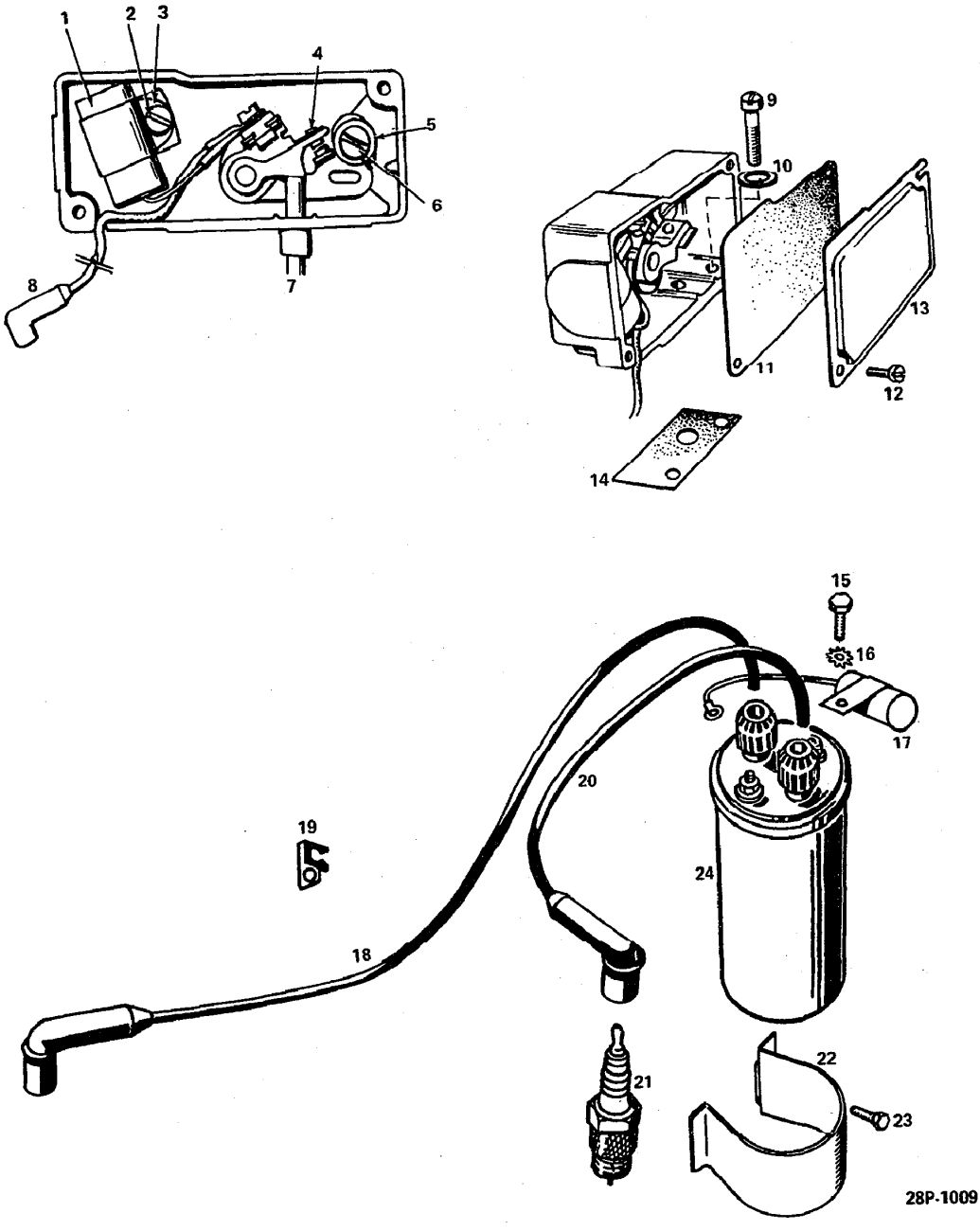


28.044G GEAR COVER—ONAN 4KW GENERATOR

NOTE: Items with asterisk are part of Cover Assembly

KEY	230	260		PART NUMBER	
1	1	1	*	NS	SHAFT AND ARM ASSY.—governor (SOA) (ref. 707124) (150A1375)
2	2	2	*	707276	SCREW—yoke retaining
3	1	1	*	NS	SEAL—oil, governor shaft (509P8)
4	1	1	*	NS	BEARING—governor shaft (upper) (ref. 707273) (510P13)
5	1	1		707277	GASKET—gear cover mounting
6	2	2		—	PIN—gear cover (5/16 x 1—1/8") (procure locally)
7	1	1	*	707281	BEARING—governor shaft (lower)
8	1	1	*	NS	YOKE—governor shaft (upper) (ref. 707275) (150A1187)
9	1	1	*	707280	BALL—bearing, governor shaft
10	1	1	*	NS	PIN—governor cup, stop (ref. 707278) (518 - 4)
11	5	5		103320	WASHER—lock, gear cover mounting (5/16)
12	4	4		—	SCREW—gear cover mounting (5/16—18 x 1-3/4) (procure locally)
13	2	2	*	707279	SEAL—gear cover
14	1	1	*	NS	COVER ASSY.—gear (ref. 707123) (103C417)
15	1	1	*	NS	ROD—governor control (ref. 707175) (150B1377)
16	1	1		707176	CLIP—governor control rod
17	1	1		707181	NUT—keps, governor ball joint and adjusting stud
18	1	1		710079	STUD—adjusting, governor
19	1	1	*	NS	SPRING—governor (ref. 707178) (150A98)
20	1	1	*	NS	PALNUT—governor rod (ref. 707180) (870 - 188)
21	1	1		707179	JOINT—ball, governor
—	1	1		—	SCREW—gear cover mounting (5/16—18 x 2-1/4) (procure locally)

NOTES

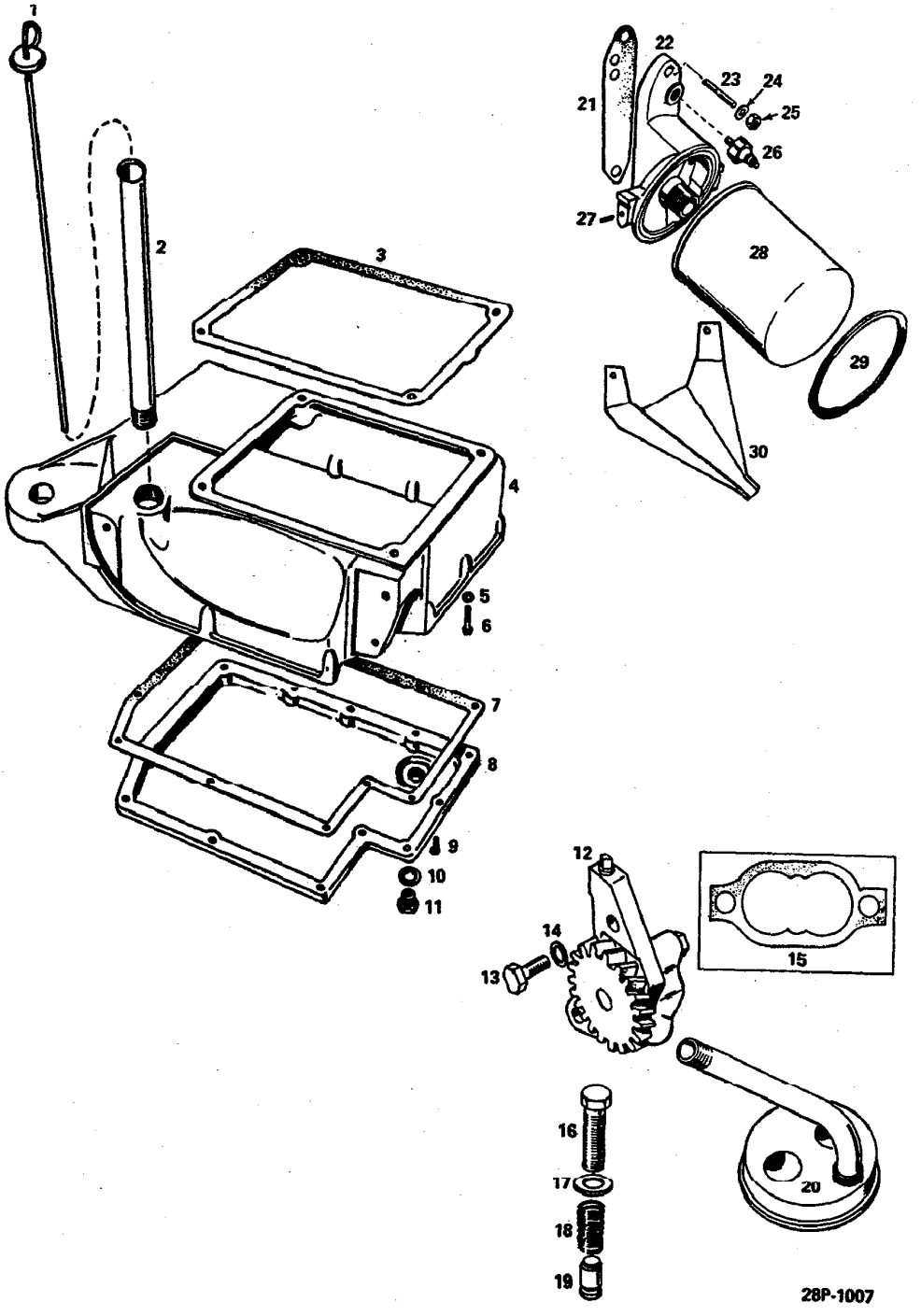


28.044H IGNITION – ONAN 4KW GENERATOR

28.044H IGNITION—ONAN 4KW GENERATOR

NOTE: Items with asterisk are part of Box Assembly.

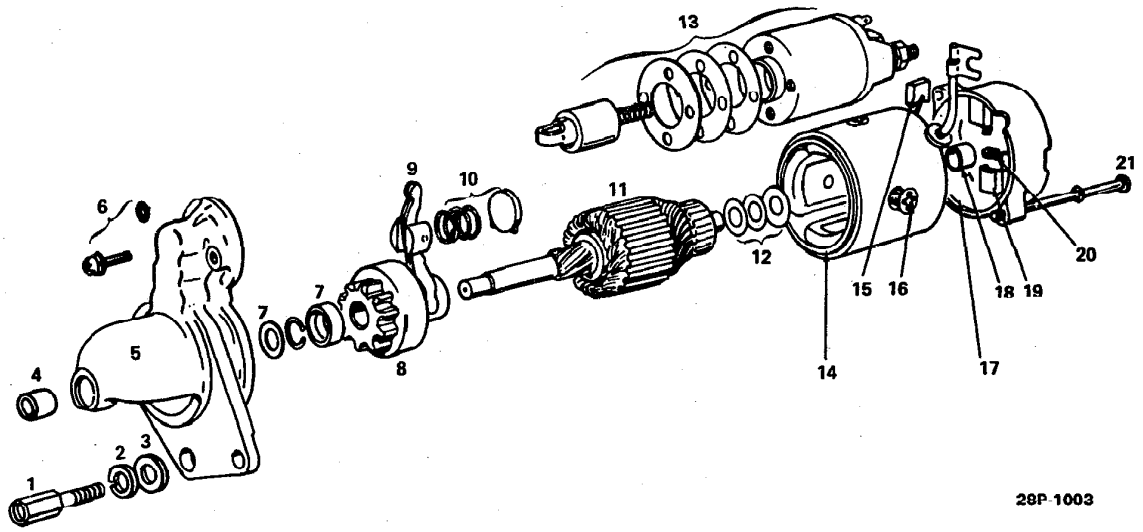
KEY	230	260		PART NUMBER	
—	1	1		**707110**	BOX ASSY.—
1	1	1	*	**707217**	CONDENSER—breaker points
2	1	1	*	—	SCREW—breaker points and condenser mounting (8—32 x 3/8") (slotted pan head) (procure locally)
3	1	1	*	—	WASHER—breaker points and condenser mounting (No. 8) (lock) (procure locally)
4	1	1	*	**707218**	POINT SET—breaker
5	1	1	*	—	WASHER—point set, mounting (No. 8) (flat) (ref. 131015) (procure locally)
6	1	1	*	—	SCREW—breaker points and condenser mounting (No. 8—32 x 3/8") (slotted pan head) (procure locally)
7	1	1	*	**NS**	PLUNGER (ref. 707219) (160A115)
8	1	1	*	**707111**	LEAD ASSY.—(SOA)
9	2	2		**9419000**	SCREW—breaker box mounting (1/4—20 x 1/2") (fillister phillips head)
10	2	2		**103319**	WASHER—lock, breaker box mounting (1/4")
11	1	1	*	**707220**	GASKET—breaker box, cover
12	2	2	*	—	SCREW—breaker box cover mounting (8—32 x 3/8") (procure locally)
13	1	1	*	**707221**	COVER—breaker box
14	1	1		**707216**	GASKET—breaker box mounting
15	1	1		**707382**	SCREW—condenser mounting (No. 10—32 x 1/2") (hex)
16	1	1		**707211**	WASHER—condenser mounting (No. 8) (shake proof)
17	1	1	*	**NS**	CONDENSER—ignition (ref. 707210) (312A17)
18	1	1		**710365**	CABLE—spark plug (21")
19	1	1		**707214**	CLIP—spark plug cable
20	1	1		**710364**	CABLE—spark plug (8—1/2")
21	1	2		**5612073**	PLUGS spark (repl. 707215)
22	1	1	*	**NS**	CLAMP—coil mounting (ref. 707208) (166B603)
23	1	1		**707209**	SCREW—coil clamp mounting (No. 10—32 x 3/8")
24	1	1		**2021066**	COIL—ignition (repl. 707207)
—	1	1		**710363**	CAP—ignition



28.044J ONAN 4KW GENERATOR – OIL SYSTEM

28.044J ONAN 4KW GENERATOR—OIL SYSTEM

KEY	230	260		PART NUMBER	
1	1	1		707125	INDICATOR—oil filler (incl. cap) (SOA) (first design)
1	1	1		2000339	INDICATOR—oil filler (incl. cap) (must also use 2000350 tube) (second design)
1	1	1		2000350	TUBE—oil filler (must also use 2000339 indicator) (second design)
2	1	1		707283	TUBE—oil filler (first design)
3	1	1	*	NS	GASKET—oil base mounting (ref. 707284) (102B693)
4	1	1	*	NS	BASE—oil (ref. 707282) (102E711)
5	4	4		103321	WASHER—flat, oil base mounting (3/8")
6	4	4		—	SCREW—oil base, mounting (3/8—16 x 1-1/2) (procure locally)
7	1	1		707286	GASKET—oil pan
8	1	1		707285	PAN—oil
9	13	13		—	SCREW—oil pan, mounting (1/4—20 x 3/4") (procure locally)
10	1	1	*	NS	GASKET—oil pan, plug (ref. 707288) (102P743)
11	1	1	*	NS	PLUG—oil drain (ref. 707287) (102A716)
12	1	1		707126	PUMP—oil (SOA)
13	2	2		9419006	SCREW—oil pump mounting (1/4—20 x 1")
14	2	2		103319	WASHER—oil pump, mounting (1/4) (flat)
15	1	1	*	NS	KIT—gasket, oil pump (ref. 707409) (120K161)
16	1	1		9427161	SCREW—oil by—pass valve, (3/8-24 x 1") (300M)
17	1	1		—	WASHER—oil by—pass valve, copper (3/8") (procure locally)
18	1	1	*	NS	SPRING—oil by—pass valve (ref. 707289) (120A140)
19	1	1	*	NS	VALVE—oil by—pass (ref. 707290) (120A398)
20	1	1	*	707 NS	INTAKE—oil pump (incl. cup) (SOA) (ref. 707129) (120A713)
21	1	1		707291	GASKET—oil filter, adapter
22	1	1		707127	ADAPTER—oil filter (SOA)
23	2	2	*	NS	STUD—oil filter, adapter and mounting foot (ref. 707295) (520 - 824)
24	2	2		—	WASHER—flat, oil filter mounting, copper (5/16) (procure locally)
25	2	2		—	NUT—oil filter, adapter mounting (5/16—18) (procure locally) (repl. 124824)
26	1	1		707294	SWITCH—low oil pressure
27	2	2	*	NS	PIN—drive, oil filter drain (ref. 707293) (516A72)
28	1	1		707128	FILTER—oil, spin—on (SOA)
29	1	1		707296	SEAL—oil filter, air
30	1	1	*	NS	DRAIN—oil filter (ref. 707292) (122C360)

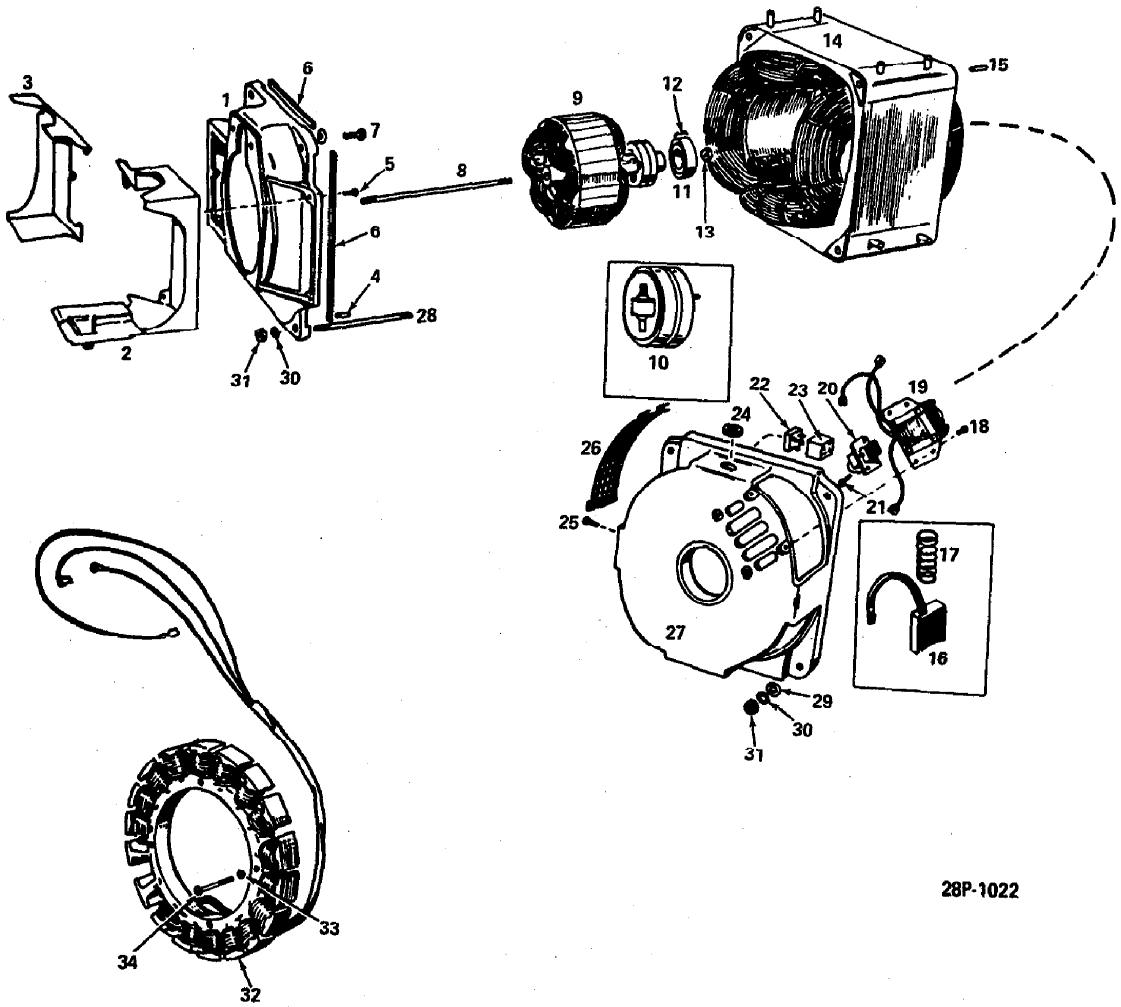


KEY	230	260		PART NUMBER	

28.044K STARTING MOTOR—ONAN 4KW GENERATOR

–	1	1		**707103**	MOTOR—starter (complete with solenoid)
1	2	2	*	**NS**	STUD—starter motor (ref. 707194) (134A2592)
2	2	2		**103320**	WASHER—lock, starter motor mounting (5/16")
3	2	2		**707195**	WASHER—flat, starter mounting
4	1	1	*	**NS**	BEARING—front (ref. 707205) (191 - 971)
5	1	1	*	**NS**	BRACKET ASSY.—front (incl. bearing) (SOA) (ref. 707106) (191 - 970)
6	1	1	*	**NS**	SCREW—set (ref. 707206) (191 - 982)
7	1	1	*	**NS**	STOPPER—set, pinion (ref. 707204) (191 - 972)
8	1	1	*	**707107**	CLUTCH ASSY.—(SOA) (ref. 707107) (191 - 973)
9	1	1	*	**NS**	LEVER ASSY.—(SOA) (ref. 707104) (191 - 965)
10	1	1	*	**NS**	SPRING SET (ref. 707203) (191 - 966)
11	1	1	*	**NS**	ARMATURE (ref. 707201) (191 - 974)
12	1	1	*	**NS**	WASHER SET (ref. 707202) (191 - 975)
13	1	1		**707105**	SWITCH ASSY.—(solenoid)
14	1	1	*	**NS**	YOKE ASSY.—(incl. bearing and brush) (SOA) (ref. 707108) (191 - 976)
15	1	1	*	**NS**	BRUSH—starter (positive) (ref. 707200) (191 - 978)
16	4	4		**707172**	SCREW—flat head, machine
17	1	1		**707109**	BRACKET ASSY.—rear (incl. bearing and brush) (SOA)
18	1	1	*	**NS**	BEARING—rear (ref. 707198) (191 - 980)
19	1	1	*	**NS**	BRUSH—negative (ref. 707199) (191 - 981)
20	2	2	*	**NS**	SPRING—brush (ref. 707197) (191 - 968)
21	2	2		**707196**	BOLT—through

NOTES



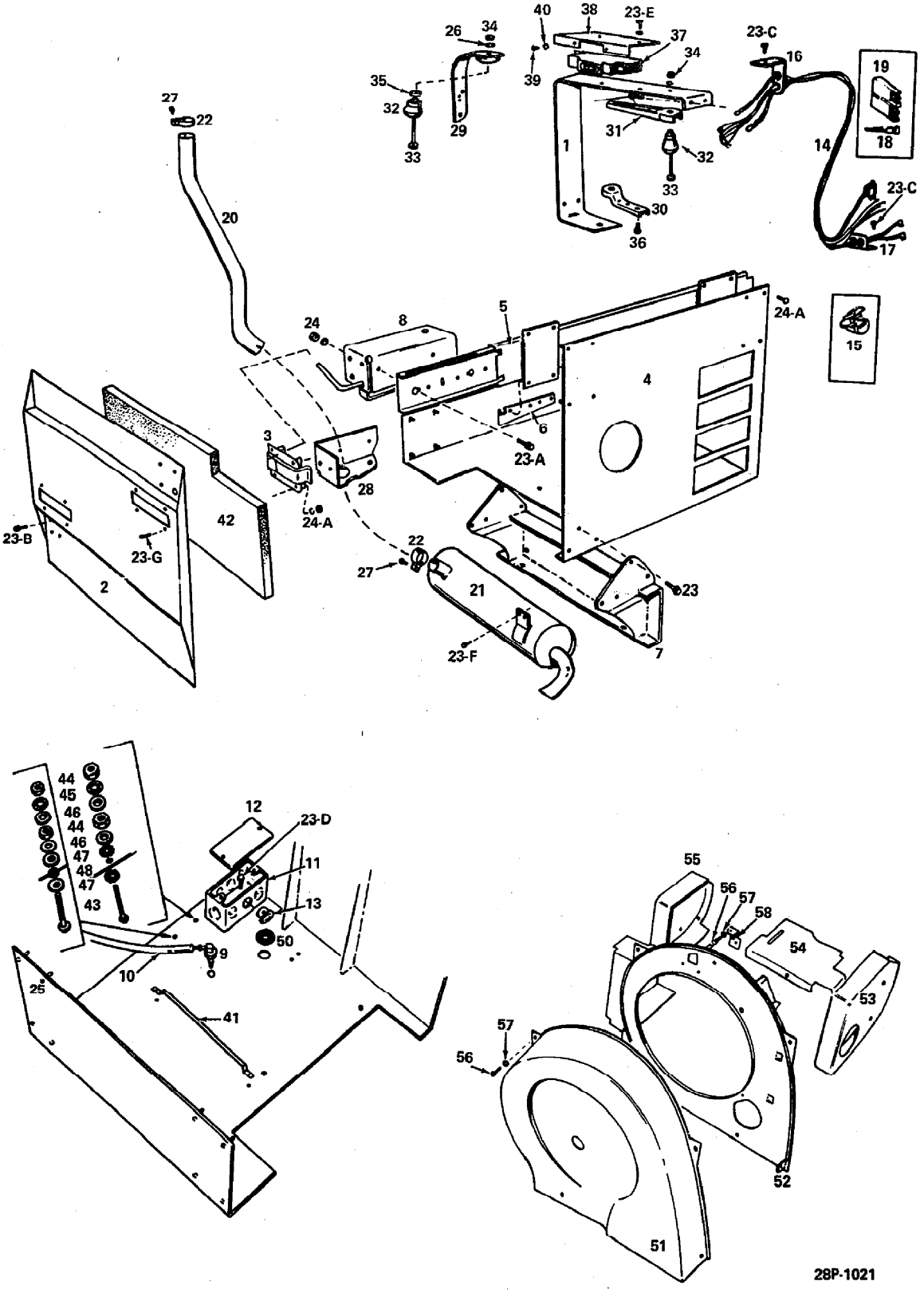
28.045 GENERATOR – ONAN 6KW

28.045 GENERATOR—ONAN 6KW

KEY	230	260	PART NUMBER		
—	—	1	**706129**		GENERATOR ASSY.—Onan 6KW (Onan No. 6NH—IR-9000A) (complete) (ref. only)
—	—	1	**2001699**		GENERATOR ASSY.—Onan 6KW (Onan No. 6NH—IR-9000E) (complete) (repl. 706129) (ref. only)
—	—	1	**2002654**		GENERATOR ASSY.—Onan 6KW (Onan No. 6NH—IR-9000G) (complete) (repl. 706129 & 2001699) (ref. only)
—	—	1	**2010790**		GENERATOR ASSY.—Onan 6KW (Onan No. 6.ONH—IR-9000H) (complete) (repl. 706129, 2001699 & 2002654)
1	—	1	**707155**		ADAPTER—control
2	—	1	**710334**		DUCT—generator air, starter baffle and oil filted drain (RH)
3	—	1	**701335**		DUCT—generator air (LH)
4	—	4	**707157**		PIN—roll, generator adapter
5	—	6	—		SCREW—hex, air duct mounting (No. 10—32 x 3/8") (procure locally)
6	—	4	**707156**		SEAL—generator to adapter
7	—	4	—		SCREW—adapter mounting (3/8—16 x 1-1/4) (procure locally)
8	—	1	**710336**		STUD—rotor through
9	—	1	**2025349**		ARMATURE ASSY.—wound (incl. bearing and collector ring) (repl. 710303) (also use 1-2025351 frame & stator)
10	—	1	**707159**		RING—collector
11	—	1	**707160**		BEARING—ball
12	—	1	**707161**		CLIP—generator bearing stop
13	—	1	**707162**		NUT—rotor through stud
14	—	1	**2025351**		FRAME AND STATOR—wound (repl. 710341) (use w/2025349 armature assy.)
15	—	4	**707157**		PIN—roll, end bell
16	—	1	**707169**		BRUSH—block
17	—	1	**707170**		SPRING—brush block
18	—	4	—		SCREW—hex, reactor mounting (No. 10—32 x 7/8") (procure locally)
19	—	1	**710343**		REACTOR—compounding
20	—	2	**707102**		BLOCK ASSY.—(incl. brushes and springs)
21	—	4	—		SCREW—hex, brush block mounting (No. 10—32 x 7/8") (procure locally)
22	—	1	**707164**		BRIDGE—rectifier
23	—	1	**707168**		PLUG—rectifier bridge
24	—	1	**707167**		GROMMET—output leads
25	—	1	—		SCREW—hex, rectifier mounting (No. 8—32 x 1-1/4") (procure locally)
26		3	**707166**		SCREEN end bell
27	—	1	**707165**		BELL—end
28	—	4	**710345**		STUD—generator mounting
29	—	4	—		WASHER—flat, generator through stud (5/16) (procure locally)
30	—	8	—		WASHER—lock, generator through stud (5/16) (procure locally)
31	—	8	**707174**		NUT—hex, generator through stud
32	—	1	**707184**		STATOR—charging alternator (w/706129 generator)
32	—	1	**2000344**		STATOR—charging alternator (w/2001699, 2002654, 2010790 generator)
33	—	3	**707186**		WASHER—stator mounting
34	—	3	**707185**		SCREW—stator mounting (No. 10—32 x 1-1/2)
—	—	1	**710361**		HARNESS—wiring alternator (w/706129 generator)
—	—	1	**2000345**		HARNESS—wiring alternator (w/2001699, 2002654 generator)
—	—	1	**715810**		HARNESS—generator to utility box (incl. receptical)
—	—	1	**2000875**		HARNESS ASSY.—generator compartment to utility box (eff. w/1975) (repl. 791121)
—	—	1	**719649**		SWITCH—remote on and off (interior) (repl. 714228)
—	—	1	**2257158**		SWITCH ASSY.—magnetic (at generator compartment) (eff. w/1975)
—	—	1	**717015**		GUARD—mud
—	—	2	* **NS**		SCREW—battery cable terminal (ref. 710770) (810 - 181)
—	—	4	* **NS**		NUT—battery cable terminal (ref. 710771) (871 - 25)
—	—	2	* **NS**		WASHER—battery cable terminal (ref. 710773) (508 - 19)
—	—	1	* **NS**		WASHER—battery cable terminal (ref. 707774) (508 - 7)
—	—	1	**710624**		GROMMET—battery cable thru pan
—	—	1	**791841**		SEAL ASSY.—bushing, at gen. compartment
—	—	1	**2018214**		BOX—outlet (w/2010790 generator)
—	—	1	**2018215**		COVER—outlet box (w/2010790 generator)
—	—	1	**2018216**		CONNECTOR—outlet box (w/2010790)
—	—	1	—		GASKET KIT—oil pump (see group 28.045F)
—	—	1	—		KIT—carbon removal (see group 28.045B)
—	—	1	—		KIT—gasket engine (see group 28.045B)
—	—	1	—		KIT—generator overhaul (see group 28.045B)

KEY	230	260	PART NUMBER	
				28.045 GENERATOR—ONAN 6KW (Cont.)
—	—	1	—	KIT—carburetor pre-heater (see group 28.045B)

NOTES



28.045A CHASSIS – ONAN 6KW GENERATOR

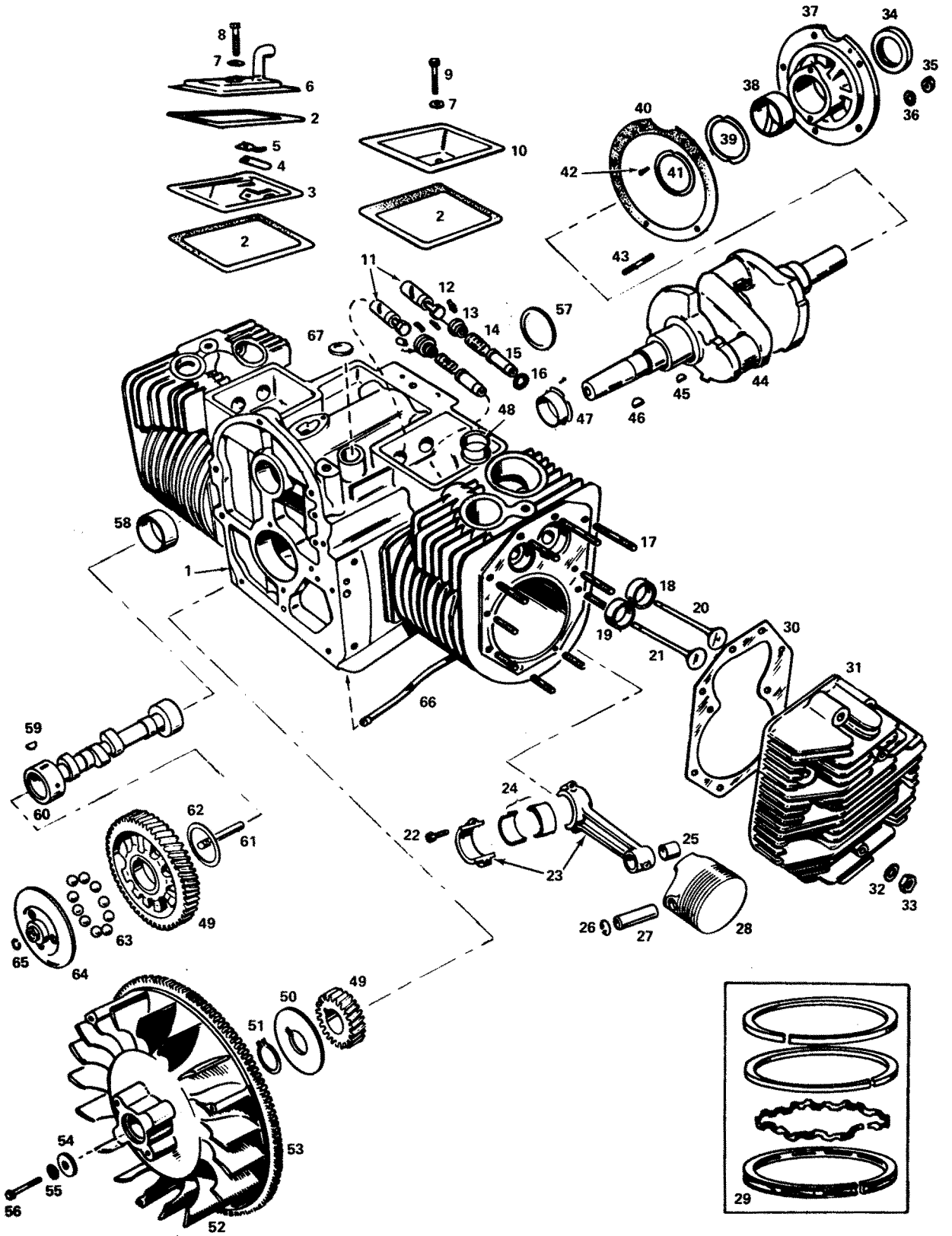
28.045A CHASSIS—ONAN 6KW GENERATOR (INCLUDES: MUFFLER KIT)

KEY	230	260	PART NUMBER	
1	—	1	**710496**	YOKE—generator support
2	—	1	**710333**	DOOR—slide out
3	—	2	* **NS**	LATCH—door (ref. 707150) (406P639)
4	—	1	**710517**	PAN—mounting base
5	—	2	**707152**	SLIDE
6	—	2	**707400**	BRACKET—latch strike
7	—	1	**710602**	BRACKET—set mounting
8	—	1	**710331**	BRACKET AND CATCH ASSY.—safety
9	—	1	**707405**	CONNECTOR ELBOW—fuel line
10	—	1	**707406**	HOSE—fuel (w/706129 generator)
10	—	1	**2002204**	HOSE—fuel (w/2001699, 2002654 generator)
11	—	1	**710605**	BOX—junction
12	—	1	**707403**	COVER—junction box
13	—	2	**707404**	BUSHING—junction box (part of wiring harness)
14	—	1	**707147**	HARNESS—wiring, chassis (w/706129 generator)
14	—	1	**2000343**	HARNESS ASSY.—wiring, chassis (w/2001699, 2002654 generator)
14	—	1	**2018213**	HARNESS ASSY.—wiring, chassis (w/2010790 generator)
15	—	4	**707386**	RELIEF—strain (part of wiring harness)
16	—	1	**707390**	BRACKET—harness mounting (part of wiring harness)
17	—	1	**707387**	BRACKET—harness mounting (part of wiring harness)
18	—	4	**707389**	CONTACT—connector (part of wiring harness)
19	—	1	**707388**	BODY—connector (part of wiring harness)
20	—	1	**710493**	TUBE—exhaust
21	—	1	**707148**	MUFFLER—exhaust (SOA)
—	—	1	**2035386**	KIT—muffler (w/2010790 generator assy.)
22	—	1	**707384**	CLAMP—exhaust
23	—	4	—	SCREW—hex. set mounting bracket to base pan (3/8 x 3/4) self locking (procure locally)
23A	—	8	—	SCREW—hex. slide rail (1/4—20 x 3/8") self locking (procure locally)
23B	—	6	—	SCREW—hex. door mounting (1/4—20 x 3/8") self locking (procure locally)
23C	—	3	—	SCREW—hex. wiring harness brackets mounting (1/4—20 x 3/8") (procure locally)
23D	—	3	—	SCREW—hex. junction box mounting (1/4—20 x 3/8) self locking (procure locally)
23E	—	2	—	SCREW—hex. circuit breaker bracket mounting (1/4—20 x 3/8") self locking (procure locally)
23F	—	2	—	SCREW—hex. muffler mounting (1/4—20 x 3/8") self locking (procure locally)
23G	—	8	—	SCREW—hex. door latch mounting (1/4—20 x 3/8") self locking (procure locally)
24	—	16	—	NUT—self locking, slide rail mounting (1/4—20) (procure locally)
24A	—	8	—	SCREW—self locking, door latch mounting (1/4—20) (procure locally)
25	—	16	**707418**	SCREW—press, slide rail mounting (1/4—20 x 3/4)
26	—	4	—	WASHER—lock, generator support mounting (3/8") (procure locally)
27	—	1	* **NS**	BOLT—carriage, muffler clamp (ref. 710495) (816 - 152)
28	—	1	**710603**	BRACKET—engine end (LH)
29	—	1	**710332**	FOOT ASSY.—engine mounting (RH)
30	—	1	**707392**	SUPPORT—generator (LH)
31	—	1	**707393**	SUPPORT—generator (RH)
32	—	2	**707394**	END—engine
32A	—	2	**710515**	END—generator
33	—	4	**707395**	BOLT—cushion mounting
34	—	4	**707417**	NUT—self locking cushion mounting
35	—	1	**707396**	SPACER—cushion mounting engine end (RH)
36	—	4	—	SCREW—hex. generator support (3/8—16 x 1-1/4") (procure locally)
37	—	1	**710499**	BREAKER—circuit (w/706129, 2001699 gen.)
37	—	1	**2003485**	BREAKER—circuit (w/2002654, 2010790 gen.)
38	—	1	**707398**	BRACKET—circuit breaker mounting
39	—	2	—	SCREW—round head, circuit breaker mounting (No. 6 — 32 x 1/4") (procure locally)
40	—	2	—	WASHER—lock, circuit breaker mounting (No. 6) (procure locally)
41	—	1	**710606**	BRACKET—fuel line return
42	—	1	**710623**	INSULATION—door
43	—	2	**710770**	SCREW—round head brass, battery cable terminals (5/16 — 18 x 1-1/4")
44	—	4	**710771**	NUT—hex, brass, battery cable terminals (5/16—18)

28.045A CHASSIS—ONAN 6KW GENERATOR (INCLUDES: MUFFLER KIT) (Cont.)

KEY	230	260	PART NUMBER	
45	—	2	—	WASHER—internal tooth, battery cable terminal (5/16") (procure locally)
46	—	4	—	WASHER—flat, battery cable terminals (5/16") (procure locally)
47	—	2	**710773**	WASHER—fiber, battery cable terminals (5/16")
48	—	1	**710774**	WASHER—fiber, battery cable terminals (5/16")
49	—	1	—	WASHER—external, internal tooth, battery cable terminals (5/16") (procure locally)
50	—	1	**710624**	GROMMET—battery cable through pan
50A	—	1	**710772**	GROMMET—harness bracket (part of wiring harness)
51	—	1	**710362**	COVER—blower housing scroll
52	—	1	**710358**	SCROLL—blower housing
53	—	1	**NS**	HOUSING—cylinder, air (RH) (ref. 710353) (134C2597)
54	—	1	**710354**	BAFFLE—cylinder, air (RH)
55	—	1	**710352**	HOUSING—cylinder, air (LH)
56	—	4	—	SCREW—hex, scroll cover mounting (1/4—20 x 1/2") (procure locally)
57	—	2	—	WASHER—lock, scroll cover mounting (1/4") (procure locally)
58	—	1	**710359**	BRACKET—scroll mounting
—	—	1	**2000352**	BOX—circuit breaker mounting (w/2003485 breaker)
—	—	1	**2000353**	COVER—circuit breaker mounting box (w/2003485 breaker)
—	—	1	**2000354**	GROMMET—cover, circuit breaker mounting box (w/2003485 breaker)

NOTES



28P-1016

28.045B ONAN 6KW GENERATOR – CYLINDER BLOCK, CRANKSHAFT, FLYWHEEL, CAMSHAFT AND PISTON

28.045B ONAN 6KW GENERATOR—CYLINDER BLOCK, CRANKSHAFT, CAMSHAFT AND PISTON

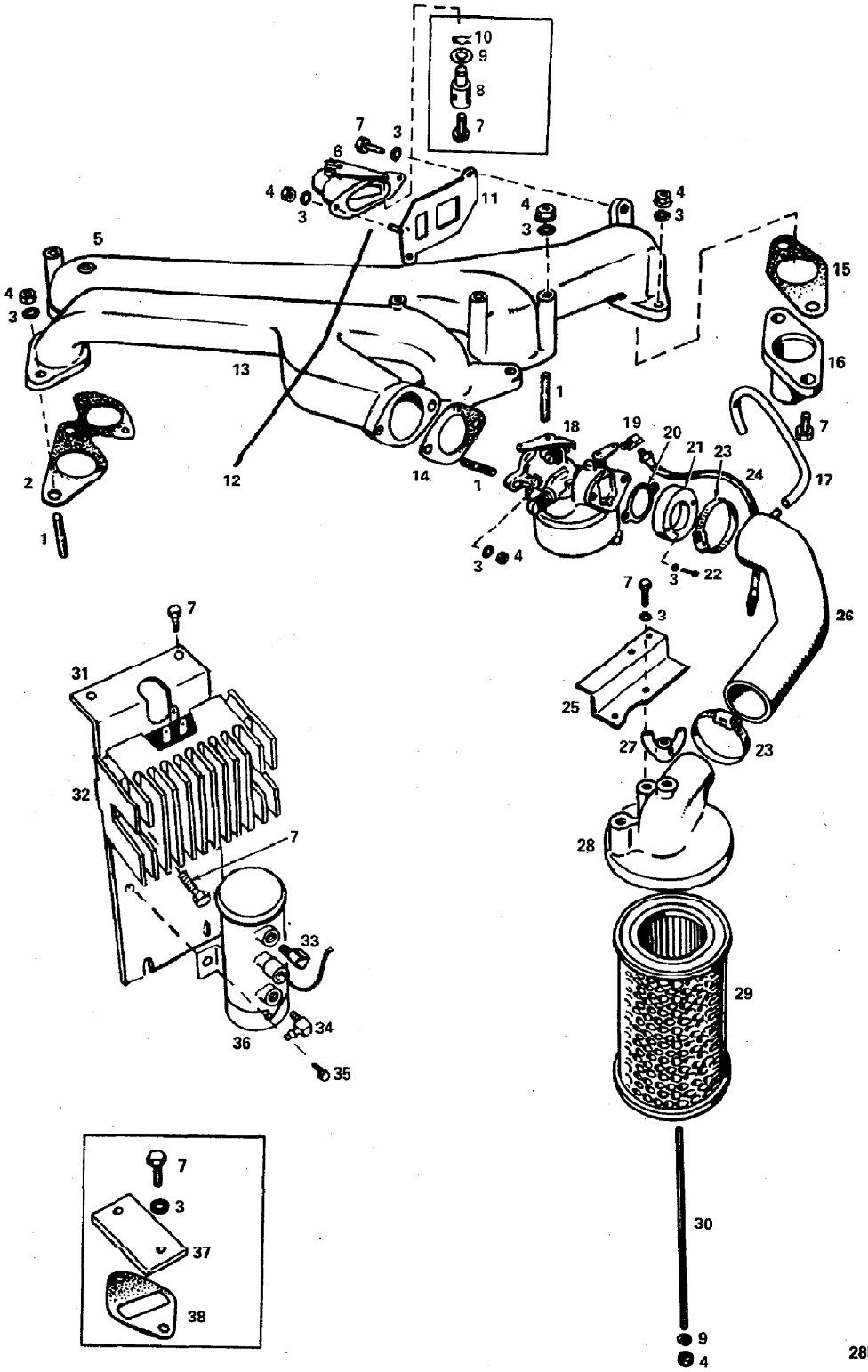
NOTE: Items marked with asterisk are part of Block Assembly plus intake and exhaust manifolds studs

KEY	230	260		PART NUMBER	
1	—	1		**710330**	BLOCK ASSY.—cylinder
2	—	3		**710482**	GASKET—valve cover
3	—	1	*	**NS**	BAFFLE—breather (ref. 710486) (123C1215)
4	—	1		**710490**	VALVE—breather
5	—	1		**710491**	STOP—breather valve
6	—	1		**710492**	COVER—valve compartment with tube for breather hose (LH)
7	—	2	*	**9419892**	WASHER—flat valve compartment cover (1/4", copper)
8	—	1		**9419014**	SCREW—hex. valve cover mounting (1/4—20 x 2")
9	—	1	*	—	SCREW—hex. valve cover mounting (1/4—20 x 1-3/4") (procure locally)
10	—	1		**710483**	COVER—valve compartment without tube for breather hose (RH)
11	—	4		**707362**	TAPPET—valve, standard
11	—	4		**707363**	TAPPET—valve, .005" oversize
12	—	8		**707361**	LOCK—valve and spring retainer
13	—	4		**NPN**	ROTOR CAP—valve spring
14	—	4		**707359**	SPRING—valve
15	—	4	*	**710742**	GUIDE—valve
16	—	2	*	**707357**	GASKET—valve guide (intake)
17	—	8	*	**710756**	STUD—cylinder head (3/8 x 2—3/4")
18	—	2	*	**710719**	INSERT—valve seat (intake) standard
18	—	2		**710730**	INSERT—valve seat .002" oversize
18	—	2		**710734**	INSERT—valve seat .005" oversize
18	—	2		**710735**	INSERT—valve seat .010" oversize
18	—	2		**710737**	INSERT—valve seat .025" oversize
19	—	2	*	**710709**	INSERT—valve seat (exhaust) standard
19	—	2		**710713**	INSERT—valve seat, .002" oversize
19	—	2		**710716**	INSERT—valve seat, .005" oversize
19	—	2		**710717**	INSERT—valve seat, .010" oversize
19	—	2		**710718**	INSERT—valve seat, .025" oversize
20	—	2		**710476**	VALVE—intake
21	—	2		**710477**	VALVE—exhaust
22	—	4		**710694**	BOLT—connecting rod cap
23	—	2		**710321**	ROD ASSY.—(incl. bushing and bolts)
24	—	4		**710411**	BEARING HALF—connecting rod, standard
24	—	4		**710412**	BEARING HALF—connecting rod, .002" undersize
24	—	4		**710413**	BEARING HALF—connecting rod, .010" undersize
24	—	4		**710419**	BEARING HALF—connecting rod, .020" undersize
24	—	4		**710458**	BEARING HALF—connecting rod, .030" undersize
25	—	2		**710693**	BUSHING—piston pin, connecting rod
26	—	4		**3778828**	RING—piston pin retaining
27	—	2		**710695**	PIN—piston, standard
27	—	2		**710701**	PIN—piston, .002" oversize
28	—	2	*	**NS**	PISTON AND PIN—(incl. retaining rings) standard (ref. 710322) (112 - 111)
28	—	2		**710323**	PISTON AND PIN—(incl. retaining rings) .005" oversize
28	—	2		**710324**	PISTON AND PIN—(incl. retaining rings) .010" oversize
28	—	2		**710325**	PISTON AND PIN—(incl. retaining rings) .020" oversize
28	—	2		**710326**	PISTON AND PIN—(incl. retaining rings) .030" oversize
28	—	2		**710327**	PISTON AND PIN—(incl. retaining rings) .040" oversize
29	—	2		**710459**	RING SET—piston, standard
29	—	2		**710460**	RING SET—piston, .005" oversize
29	—	2		**710461**	RING SET—piston, .010" oversize
29	—	2		**710462**	RING SET—piston, .020" oversize
29	—	2		**710465**	RING SET—piston, .030" oversize
29	—	2		**710467**	RING SET—piston, .040" oversize
30	—	2		**710474**	GASKET—cylinder head
31	—	1		**710470**	HEAD—cylinder (No. 2 cylinder)
31	—	1		**710471**	HEAD—cylinder (No. 1 cylinder)
32	—	20		**120394**	WASHER—flat, cylinder head stud (3/8" steel)
33	—	20		—	NUT—hex, cylinder head (3/8—24) (procure locally) (ref. 124925)
34	—	1	*	**707355**	SEAL—bearing plate
35	—	5		**124925**	NUT—hex, rear bearing plate (3/8—24)
36	—	5		**710753**	WASHER—flat, rear bearing plate mounting (3/8" steel)

28.045B ONAN 6KW GENERATOR—CYLINDER BLOCK, CRANKSHAFT, (Cont.)

KEY	230	260		PART NUMBER	
37	–	1	*	**710707**	PLATE—rear bearing (excludes bearing)
38	–	1	*	**707346**	BEARING—crankshaft, rear, standard
38	–	1		**707347**	BEARING—crankshaft, rear, .002" undersize
38	–	1		**707348**	BEARING—crankshaft, rear, .010" undersize
38	–	1		**707349**	BEARING—crankshaft, rear, .020" undersize
38	–	1	*	**707350**	BEARING—crankshaft, rear, .030" undersize
39	–	AR	*	**707352**	SHIM—rear bearing plate (.005")
40	–	1	*	**707353**	GASKET—bearing plate
41	–	2	*	**707351**	WASHER—crankshaft bearing thrust
42	–	4	*	**707293**	PIN—main bearing stop
43	–	5	*	**710755**	STUD—rear bearing plate mounting (3/8 x 1–21/32")
44	–	1	*	**NS**	CRANKSHAFT—(w/706129, 2001699 generator) (ref. 710409) (104D843)
44	–	1		**2003483**	CRANKSHAFT—(w/2002654, 2010790 generator)
45	–	1		**707297**	KEY—crankshaft gear mounting
46	–	1		**707306**	KEY—flywheel mounting (w/706129, 2001699 generator)
46	–	1		**2003484**	KEY—flywheel mounting (w/2002654 generator)
47	–	1	*	**707339**	BEARING—crankshaft front, standard
47	–	1		**707340**	BEARING—crankshaft front, .002" undersize
47	–	1		**707341**	BEARING—crankshaft front, .010" undersize
47	–	1		**707342**	BEARING—crankshaft front, .020" undersize
47	–	1		**707343**	BEARING—crankshaft front, .030" undersize
48	–	2		**710484**	INSERT—exhaust port
49	–	1		**707300**	GEAR SET—timing (incl. camshaft and crankshaft gears)
50	–	1		**707307**	WASHER—crankshaft gear retaining
51	–	1		**707308**	LOCK—crankshaft gear washer
52	–	1		**710329**	FLYWHEEL—(incl. ring gear and magnet ring)
53	–	1		**710705**	GEAR—ring, flywheel
54	–	1		**710410**	WASHER—flat, flywheel mounting
55	–	1		**707311**	WASHER—lock, flywheel mounting
56	–	1		—	SCREW—hex, flywheel mounting (7/16–14 x 4") (procure locally)
57	–	1	*	**707345**	PLUG—camshaft expansion
58	–	2	*	**NS**	BEARING—camshaft (precision) (ref. 710480) (101A405)
59	–	1		**707297**	KEY—camshaft gear mounting
60	–	1	*	**NS**	CAMSHAFT—(incl. center pin) (ref. 710328) (105B382)
61	–	1		**707298**	PIN—camshaft, center
62	–	1		**707299**	WASHER—camshaft gear thrust
63	–	10		**707301**	BALL—fly, governor
64	–	1		**707302**	CUP—governor
65	–	1		**707303**	RING—camshaft center pin
66	–	1		**710708**	TUBE—crankcase oil
67	–	1		**710706**	PLUG—core hole
–	–	1		**711492**	PLATE—governor ball
–	–	1		**711493**	SPACER—governor ball
–	–	1	*	**NS**	KIT—gasket, engine (ref. 710629) (168K125)
–	–	1		**794579**	GEAR—crankshaft (part of 707300 gear set)
–	–	1		**794580**	GEAR—camshaft (part of 707300 gear set)
–	–	1		**710628**	KIT—carbon removal gasket
–	–	1	*	**NS**	KIT—generator overhaul (ref. 710643) (522K270)
–	–	1		**2018248**	KIT—carburetor pre–heator (w/2010790 generator)

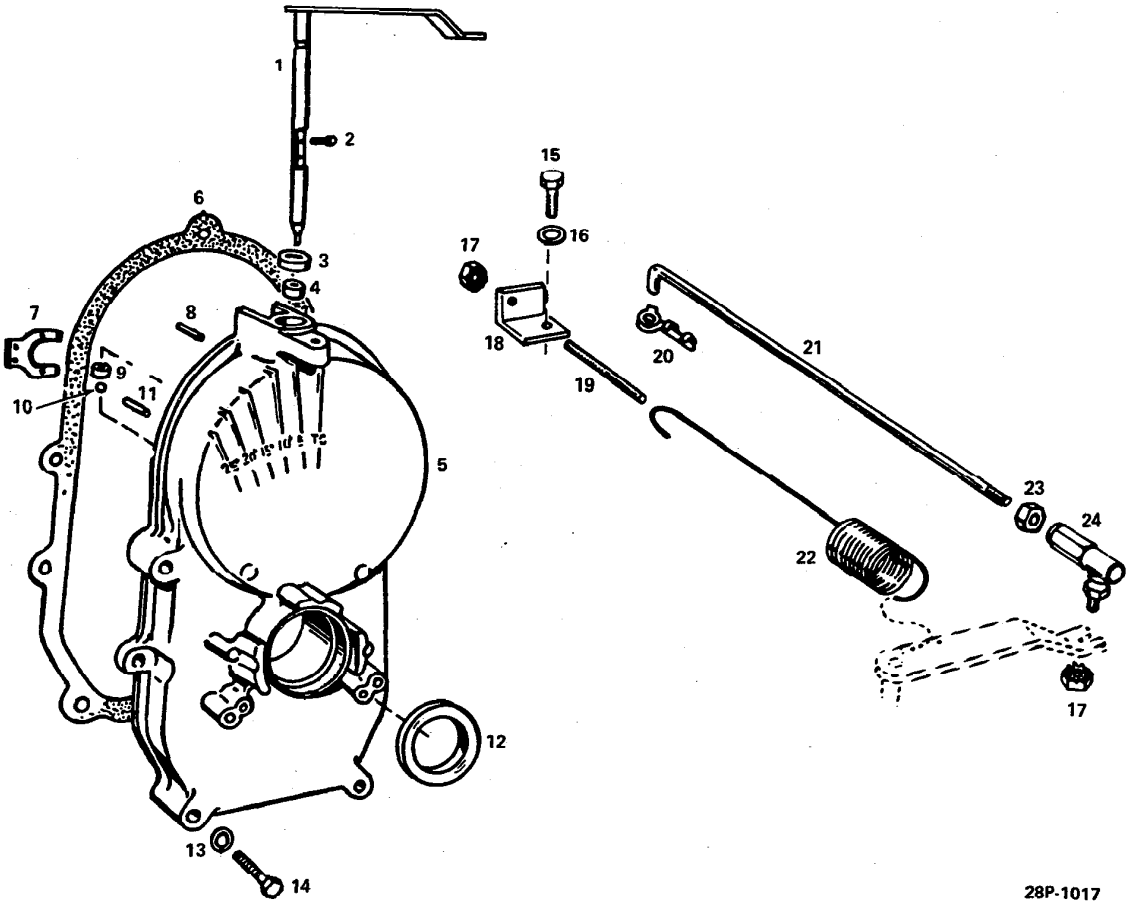
NOTES



28.045C FUEL SYSTEM – ONAN 6KW GENERATOR

28.045C FUEL SYSTEM—ONAN 6KW GENERATOR

KEY	230	260		PART NUMBER	
1	—	4		**710379**	STUD—intake manifold
1	—	2		**707249**	STUD—carburetor mounting
1	—	4		**710371**	STUD—exhaust manifold mounting
2	—	2		**710378**	GASKET—intake and exhaust manifold
3	—	2		—	WASHER—lock, air cleaner adapter to bracket (1/4") (procure locally)
3	—	2		—	WASHER—lock, air cleaner adapter mounting (No. 8) (procure locally)
3	—	2		—	WASHER—lock, exhaust flange to manifold (5/16") (procure locally)
3	—	2		—	WASHER—carburetor mounting (1/4") (procure locally)
3	—	2		—	WASHER—lock, choke mounting (1/4") (procure locally)
3	—	4		—	WASHER—lock, intake manifold mounting (3/8") (procure locally)
3	—	2		—	WASHER—lock, choke plate mounting (1/4") (procure locally)
3	—	4		—	WASHER—lock, exhaust manifold mounting (3/8") (procure locally)
3	—	2		—	WASHER—lock, fuel pump hole cover mounting (1/4") (procure locally)
4	—	2	*	**NS**	NUT—hex, exhaust tube to manifold (5/16—18) (ref. 707174) (862 - 15)
4	—	4		—	NUT—hex, intake manifold mounting (3/8—24) (procure locally)
4	—	4		—	NUT—hex, exhaust manifold mounting (3/8—24) (procure locally)
4	—	2		—	NUT—hex, carburetor mounting (1/4—28) (procure locally)
4	—	2		—	NUT—hex, choke mounting (1/4—20) (procure locally)
5	—	1		**710366**	MANIFOLD—exhaust
6	—	1		**707241**	CHOKE cleeon
7	—	4		—	SCREW—hex cap, fuel pump and regulator bracket mounting (No. 10—32 x 5/16") (procure locally) (ref. 707263)
7	—	1		—	SCREW—hex cap, choke swivel (No. 8—32 x 5/16") (procure locally)
7	—	2		—	SCREW—hex cap, fuel pump hole cover mounting (1/4—20 x 5/8") (procure locally)
7	—	2		—	SCREW—hex cap, choke plate mounting (1/4—20 x 5/8") (procure locally)
7	—	2		—	SCREW—hex cap, exhaust flange to manifold (5/16—18 x 1") (procure locally)
7	—	2		—	SCREW—hex cap, air cleaner adapter to bracket (1/4—20 x 5/8") (procure locally)
8	—	1		**707242**	SWIVEL—choke linkage
9	—	1	*	**NS**	WASHER—flat, choke swivel (ref. 710388) (526 - 15)
9	—	1	*	**NS**	WASHER—flat, air cleaner mounting (ref. 710393) (526A52)
10	—	1		—	PIN—cotter, choke swivel (procure locally)
11	—	1		**710367**	PLATE—choke mounting
12	—	1	*	**NS**	LINKAGE—choke (ref. 710368) (153A455)
13	—	1	*	**NS**	MANIFOLD—intake (ref. 710377) (154B1547)
14	—	1		**707248**	GASKET—carburetor mounting
15	—	1		**710378**	GASKET—intake & exhaust manifold (repl. 710370)
16	—	1		**710369**	FLANGE—exhaust outlet
17	—	1		**710382**	HOSE—breather
18	—	1		**710305**	CARBURETOR
19	—	1		**710380**	ELBOW—carburetor inlet (repl. 707261)
20	—	1		**710383**	GASKET—air cleaner adapter
21	—	1		**710384**	ADAPTER—carburetor to inlet hose
22	—	2		—	SCREW—fillister head, air cleaner adapter mounting (No. 8—32 x 7/8) (procure locally)
23	—	2		**710385**	CLAMP—air inlet hose
24	—	1		**710381**	LINE—flex, fuel
25	—	1		**710387**	BRACKET—air cleaner mounting
26	—	1		**710386**	HOSE—air inlet
27	—	1		**710390**	NUT—wing, air cleaner
28	—	1		**710306**	ADAPTER—air cleaner (SOA)
29	—	1		**710391**	ELEMENT—air cleaner
30	—	1		**710392**	BOLT—air cleaner mounting
31	—	1		**707262**	BRACKET—fuel pump and regulator mounting
32	—	1		**793987**	REGULATOR—12 volt (repl. 707182)
33	—	1		**710394**	ELBOW—fuel pump outlet
34	—	1		**707261**	ELBOW—fuel pump inlet
35	—	2		—	SCREW—self locking, fuel pump mounting (1/4—20 x 3/8") (procure locally)
36	—	1		**707120**	PUMP—fuel (for details see group 28.044E)
37	—	1		**710396**	COVER—fuel pump hole in cylinder block
38	—	1		**710395**	GASKET—fuel pump hole cover

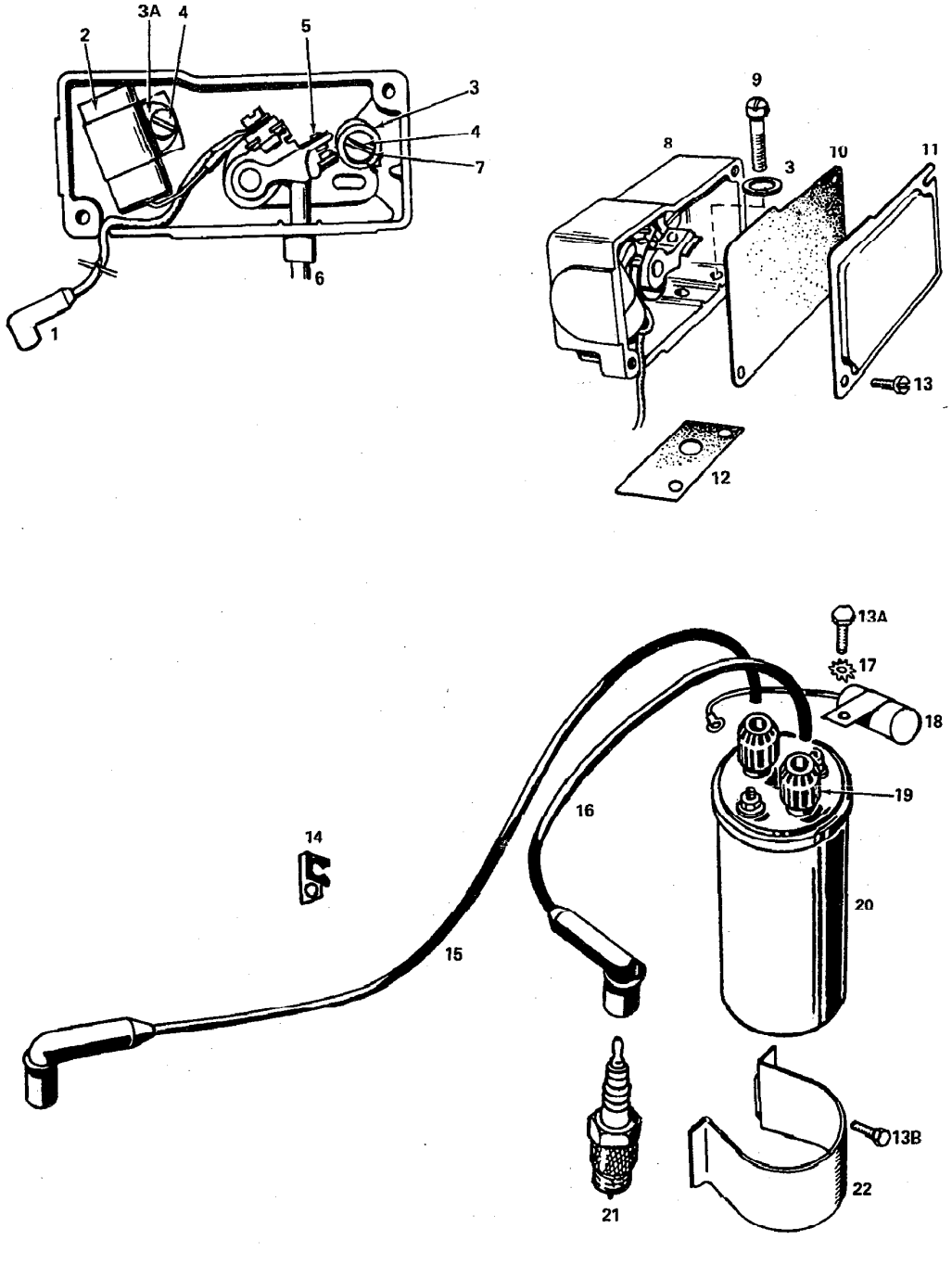


28.045D GEAR COVER AND GOVERNOR – ONAN 6KW GENERATOR

28.045D GEAR COVER AND GOVERNOR—ONAN 6KW GENERATOR

NOTE: Items marked with asterisk are part of Cover Assembly

KEY	230	260		PART NUMBER	
1	—	1	*	**710691**	SHAFT AND ARM ASSY.—governor (SOA)
2	—	2	*	**707276**	SCREW—yoke, retaining
3	—	1	*	**707274**	SEAL—oil, governor shaft
4	—	1	*	**707273**	BEARING—governor shaft (upper)
5	—	1	*	**NS**	COVER ASSY.—gear (ref. 710309) (103B418)
6	—	1		**710397**	GASKET—gear cover mounting
7	—	1	*	**707275**	YOKE—governor shaft
8	—	2		—	PIN—gear cover (5/16 x 1—1/8") (procure locally)
9	—	1	*	**707281**	BEARING—governor shaft (lower)
10	—	1	*	**707280**	BALL—bearing, governor shaft
11	—	1	*	**707278**	PIN—governor cup stop
12	—	1	*	**707279**	SEAL—gear cover
13	—	5		—	WASHER—flat, gear cover mounting (5/16) (procure locally)
14	—	4		—	SCREW—hex, gear cover mounting (5/16—18 x 1-3/4") (procure locally)
15	—	1		—	SCREW—hex, governor bracket mounting (1/4—20 x 5/8) (procure locally)
16	—	1		—	WASHER—lock, governor bracket mounting (1/4) (procure locally)
17	—	2		**707181**	NUT—keps, governor ball joint and adjusting stud
18	—	1		**710348**	BRACKET—governor spring adjusting
19	—	1		**710079**	STUD—governor adjusting
20	—	1		**707176**	CLIP—governor control rod
21	—	1		**710346**	ROD—governor control
22	—	1	*	**NS**	SPRING—governor (ref. 710347) (150A1389)
23	—	1		**707180**	PALNUT—governor rod
24	—	1		**707179**	JOINT—ball, governor

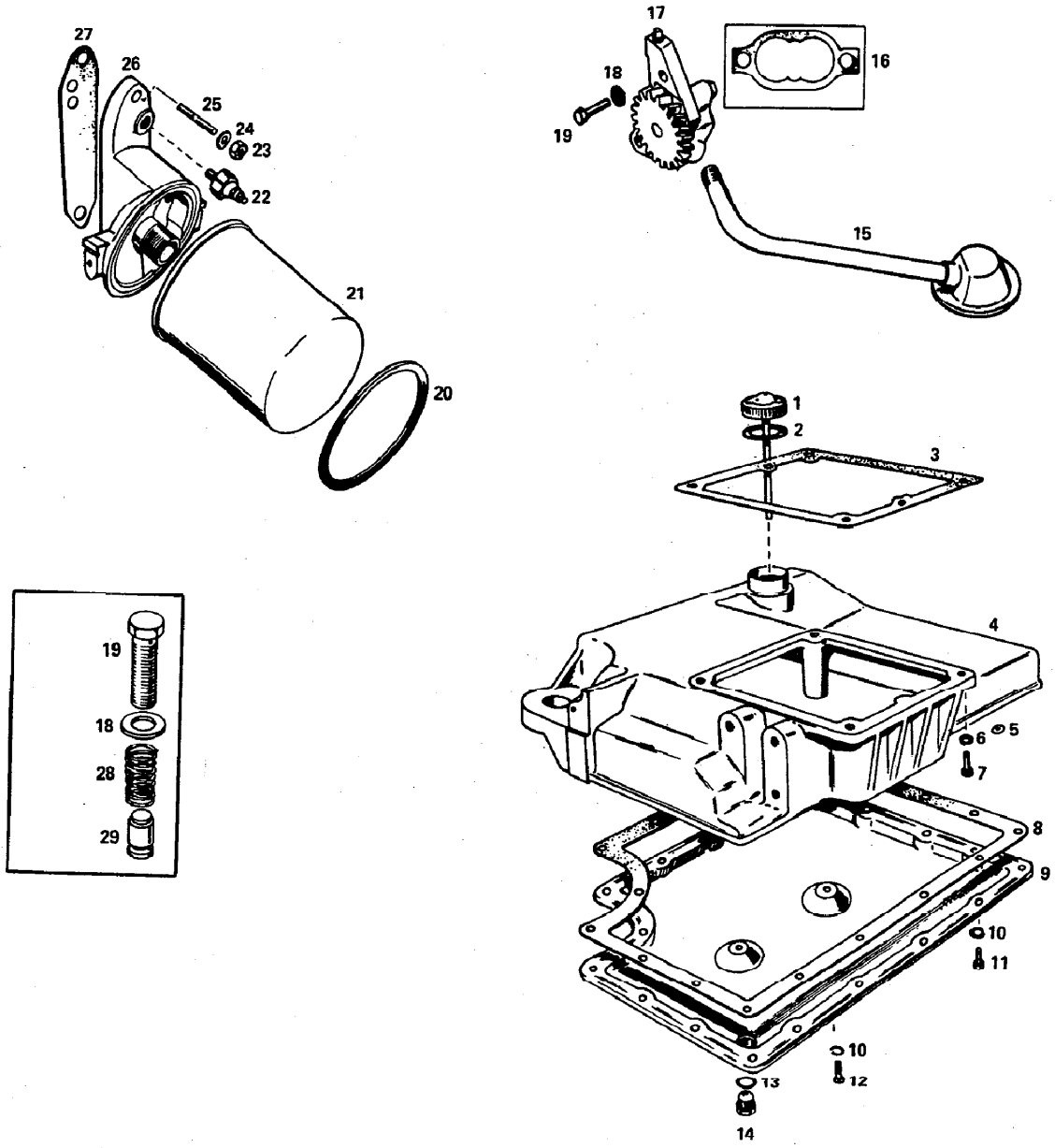


28P-1019

28.045E IGNITION – ONAN 6KW GENERATOR

28.045E IGNITION—ONAN 6KW GENERATOR

KEY	230	260	PART NUMBER	
1	—	1	**707111**	LEAD ASSY.—points to coil (SOA) (w/out 2010790 gen. assy.)
1	—	1	**2018220**	WIRE—coil to points (breaker box) (w/2010790 gen. assy)
2	—	1	**707217**	CONDENSER—breaker points (w/out 2010790 gen. assy.)
2	—	1	**2018218**	CAPACITOR—ignition breaker box (w/2010790 gen. assy.)
3	—	2	—	WASHER—lock, breaker box mounting (1/4") (procure locally)
3A	—	2	—	WASHER—lock, breaker points and condenser mounting (No. 8) (procure locally)
4	—	2	—	SCREW—slotted pan head breaker points and condenser mounting (No. 8—32 x 3/8) (procure locally)
5	—	1	**707218**	POINT SET—breaker (w/out 2010790 gen. assy.)
5	—	1	**2017788**	POINT ASSY.—breaker box (w/2010790 gen. assy.)
6	—	1	**707219**	PLUNGER
7	—	1	—	WASHER—flat, point set mounting (No. 8) (procure locally)
8	—	1	**707110**	BOX ASSY.—breaker (w/out 2010790 gen. assy.)
8	—	1	**2018212**	KIT—breaker box (incl. cover, Points, capacitor etc) (w/2010790 gen. assy.)
9	—	2	—	SCREW—fillister phillips head, breaker box mounting (1/4—20 x 5/8) (procure locally)
10	—	1	**707220**	GASKET—breaker box cover
11	—	1	**707221**	COVER—breaker box (w/out 2010790 gen. assy.)
11	—	1	**2018217**	COVER—breaker box (w/2010790 gen. assy.)
12	—	1	**707216**	GASKET—breaker box mounting
13	—	2	—	SCREW—breaker box cover mounting (No. 8—32 x 3/8) (procure locally)
13A	—	1	**707382**	SCREW—condenser mounting (No. 10—32 x 1/2")
13B	—	1	**707209**	SCREW—coil clamp mounting (No. 10—32 x 3/8")
14	—	1	**707214**	SUPPORT—spark plug cable
15	—	1	**710365**	CABLE—spark plug (21")
16	—	1	**710364**	CABLE—spark plug (8 1/2 in.)
17	—	1	**707211**	WASHER—shake proof, condenser mounting (No. 10)
18	—	1	**707210**	CONDENSER—ignition
19	—	2	**710363**	CAP—ignition coil (part of coil)
20	—	1	**2021066**	COIL—ignition (repl. 707207)
21	—	2	**5612073**	PLUG—spark (repl. 707215)
22	—	1	**707208**	CLAMP—coil mounting
—	—	1	**2018219**	BASE—breaker box (w/2010790 gen. assy)



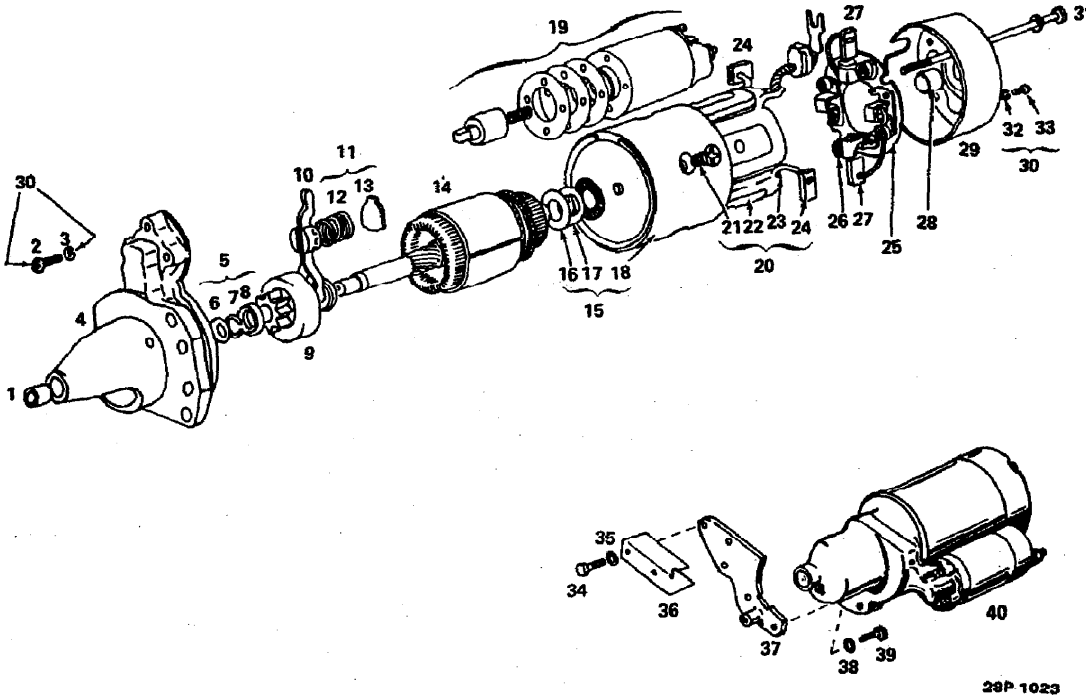
28P-1018

28.045F 6KW GENERATOR – OIL SYSTEM

KEY	230	260		PART NUMBER	

28.045F ONAN 6KW GENERATOR—OIL SYSTEM

1	—	1	*	NS	CAP AND INDICATOR—oil fill (incl. gasket) (ref. 710314) (123A1166)
2	—	1	*	NS	GASKET—oil fill cap and indicator (ref. 710692) (123A191)
3	—	1		710399	GASKET—oil base mounting
4	—	1		710398	BASE—oil
5	—	2		—	WASHER—flat, oil base mounting (3/8") (procure locally)
6	—	2		—	WASHER—lock, oil base mounting (3/8") (procure locally)
7	—	2		—	SCREW—hex, oil base mounting (3/8—16 x 4") (procure locally)
8	—	1		710404	GASKET—oil pan
9	—	1		710405	PAN—oil
10	—	19		—	WASHER—lock, oil pan mounting (1/4") (procure locally)
11	—	18		—	SCREW—hex, oil pan mounting (1/4—20 x 5/8") (procure locally)
12	—	2		—	SCREW—hex, oil pan mounting (1/4—20 x 1) (procure locally)
13	—	1		710407	GASKET—oil drain plug
14	—	1	*	NS	PLUG—oil drain (ref. 710406) (102A737)
15	—	1		710320	INTAKE—oil pump (incl. cup, screen and pipe) (SOA)
16	—	1		707409	GASKET KIT—oil pump
17	—	1		707126	PUMP—oil, complete (NOTE: Internal part not sold separately) (SOA)
18	—	2		—	WASHER—lock, oil pump mounting (1/4") (procure locally)
19	—	2		—	SCREW—hex, oil by—pass valve (3/8-24 x 1") (procure locally)
20	—	1		707296	SEAL—oil filter, air
21	—	1		710319	FILTER—oil, spin—on (SOA)
22	—	1		707294	SWITCH—low oil pressure
23	—	2		—	NUT—oil filter, adapter mounting (5/16—18) (procure locally)
24	—	2		—	WASHER—flat, oil filter adapter mounting (5/16) (procure locally)
25	—	2		710408	STUD—oil filter, adapter and mounting floor
26	—	1		710318	ADAPTER—oil filter (SOA)
27	—	1		707291	GASKET—oil filter adapter
28	—	1		707289	SPRING—oil by—pass
29	—	1		707290	VALVE—oil by—pass

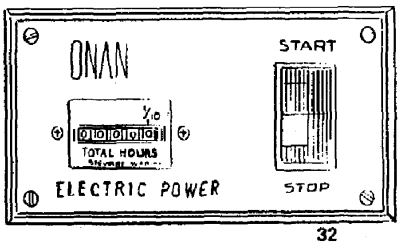


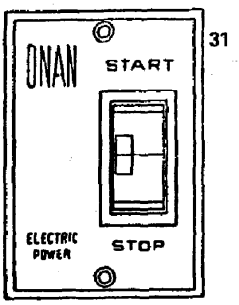
28.045G MOTOR – STARTING ONAN 6KW GENERATOR

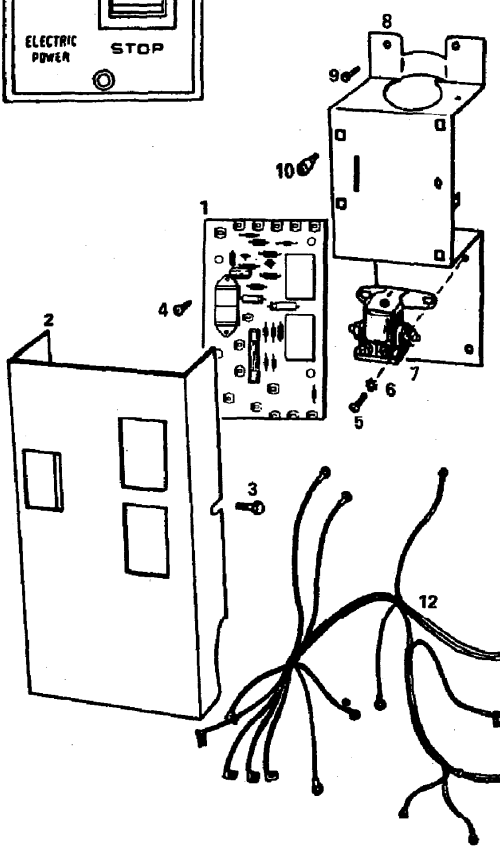
28.045G MOTOR—STARTING, ONAN 6KW GENERATOR

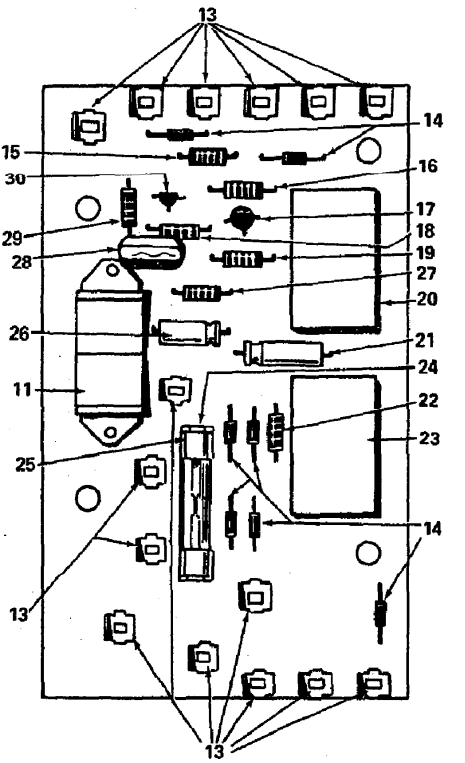
NOTE: Items marked with asterisk are part of Screw Set.

KEY	230	260		PART NUMBER	
—	—	1		**710304**	MOTOR ASSY.—starting — complete with solenoid (w/706129, 2001699 generator)
—	—	1		**2003482**	MOTOR ASSY.—starting (complete) (w/2002654, 2010790 generator) (details not available at time of publication)
—	—	1		**2033074**	SHIELD—solenoid
1	—	1		**710658**	BEARING—front
2	—	3	*	**710680**	SCREW—machine, pan head
3	—	5	*	**710681**	WASHER—lock
4	—	1		**710646**	BRACKET ASSY.—front (incl. bearing)
5	—	1		**710651**	STOPPER SET—pinion (incl. washer, ring and stopper)
6	—	1		**710662**	WASHER—flat
7	—	1		**710663**	RING—retaining
8	—	1		**710664**	STOPPER—pinion
9	—	1	*	**NS**	CLUTCH ASSY.—(SOA) (ref. 710648) (191 - 995)
10	—	1		**710644**	LEVER ASSY.—(SOA)
11	—	1	*	**NS**	SPRING SET (ref. 710652) (191 - 984)
12	—	1		**710668**	SPRING—lever
13	—	1		**710669**	PACKING
14	—	1		**710653**	ARMATURE
15	—	1		**710654**	WASHER SET—(incl. 2 plain and 1 insulated washer)
16	—	1		**710672**	WASHER—plain
17	—	1		**710673**	WASHER—plain
18	—	1		**710674**	WASHER—insulating
19	—	1		**710645**	SWITCH ASSEMBLY—(SOA) (solenoid)
20	—	1	*	**NS**	COIL SET—field (incl. pole shoes, field coil, brushes and screws) (191 - 1001)
21	—	4		**710675**	SCREW—flat head
22	—	4		**710677**	POLE—shoe, field coil
23	—	1		**710678**	COIL—field
24	—	2	*	**NS**	BRUSH—positive, field coil (ref. 710679) (191 - 1005)
25	—	1		**710649**	HOLDER ASSY.—brush (incl. brushes and springs)
26	—	4		**710659**	SPRING—brush, holder
27	—	2	*	**NS**	BRUSH—negative, holder (ref. 710660) (191 - 1008)
28	—	1		**710661**	BEARING—rear
29	—	1		**710650**	BRACKET ASSEMBLY—rear (incl. bearing)
30	—	1	*	**710656**	SCREW SET
31	—	2		**710657**	BOLT—through
32	—	2	*	**710684**	WASHER—lock
33	—	2	*	**710688**	SCREW—machine pan head
34	—	2		—	SCREW—hex cap, bracket mounting (3/8—16 x 1-1/4) (procure locally)
35	—	2		—	WASHER—starting motor bracket mounting (3/8") (procure locally)
36	—	1		**710349**	BRACKET—muffler and starting motor baffle
37	—	1		**710351**	BRACKET—starting motor mounting
38	—	2		—	SCREW—starting motor to bracket (3/8—16 x 1-1/4") (procure locally)
39	—	2		—	WASHER—starting motor to bracket (3/8") (procure locally)





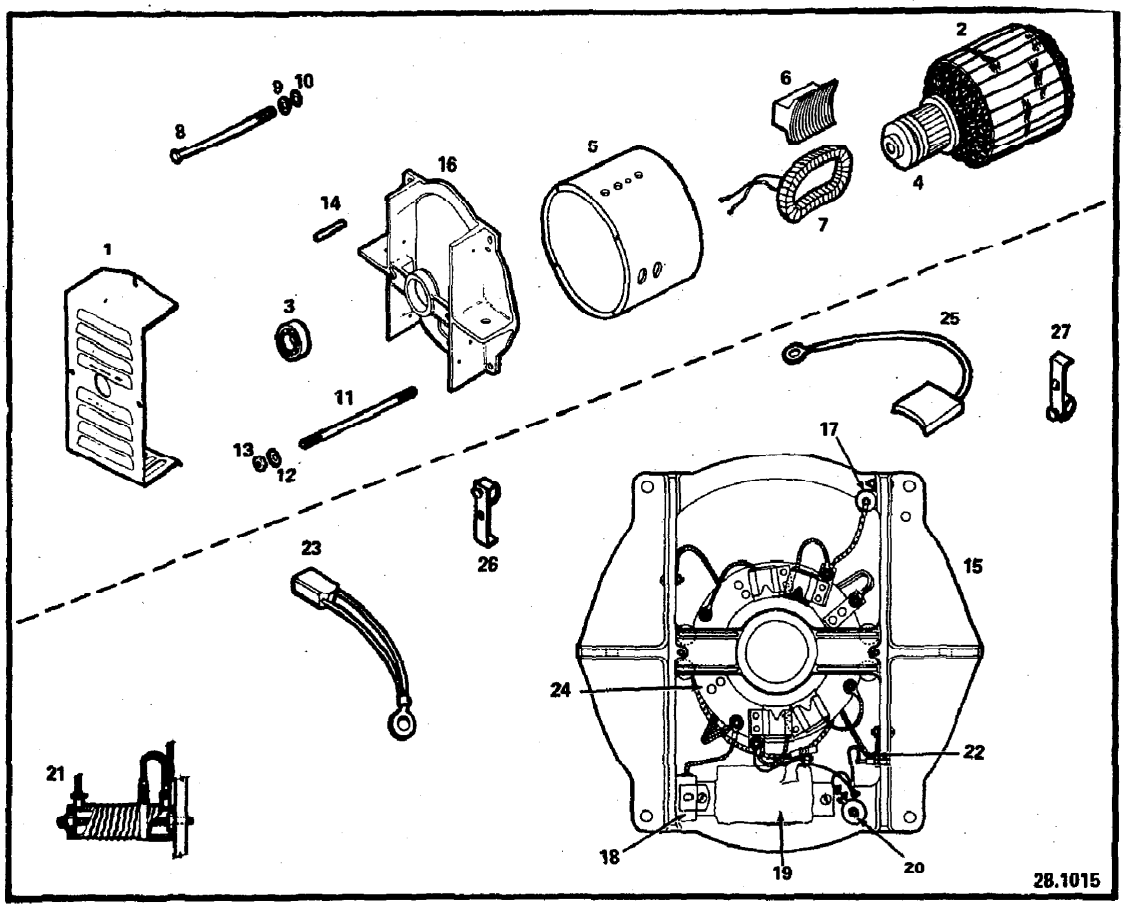




28.045H CONTROL – ONAN 6KW GENERATOR

28.045H CONTROL—ONAN 6KW GENERATOR

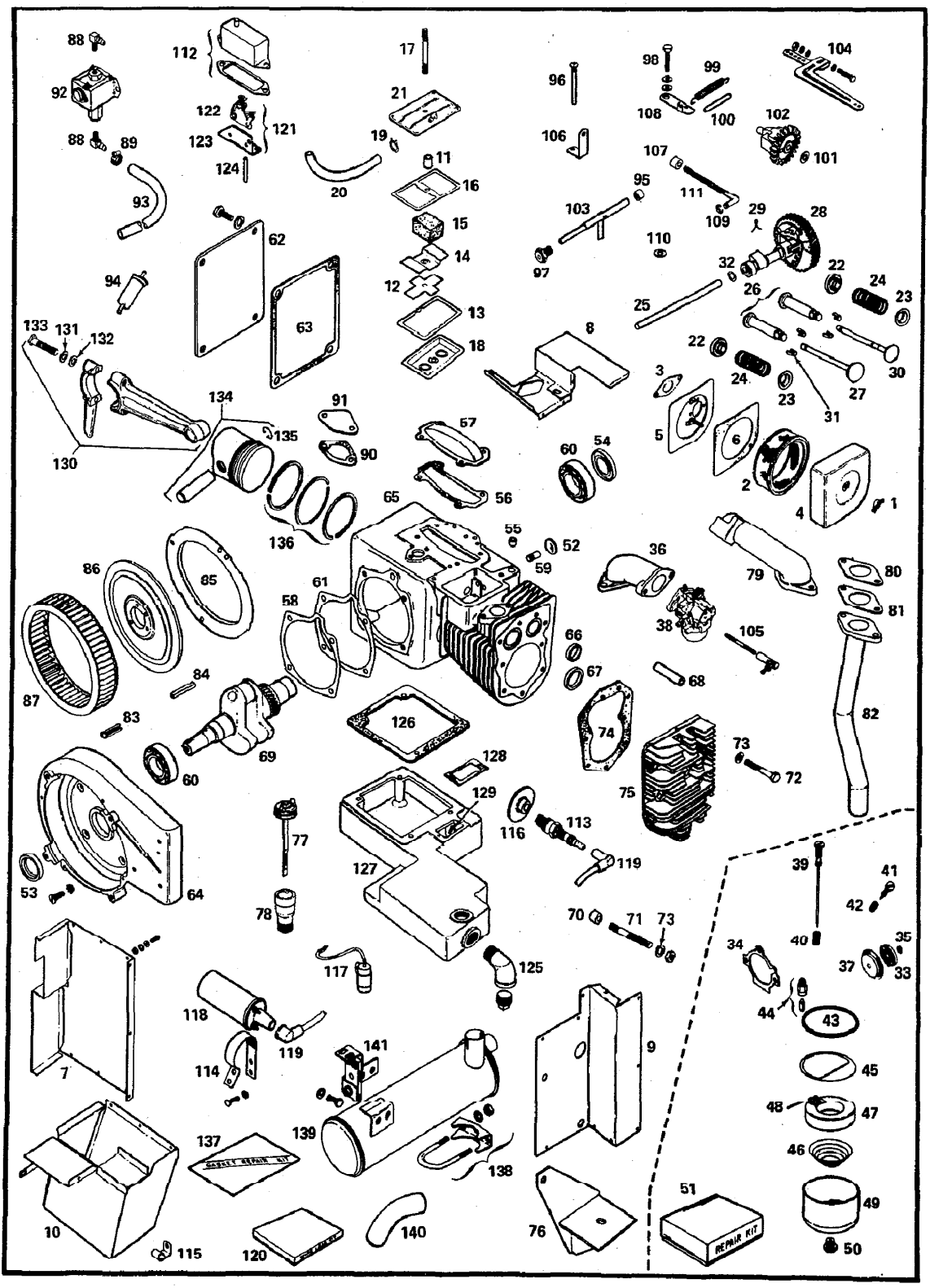
KEY	230	260	PART NUMBER	
1	1	1	**793986**	CONTROL ASSY.—generator (w/706129 generator) (repl. 707144)
1	1	1	**2000341**	CONTROL ASSY.—generator (incl. harness) (incl. 793986 control and 2000362 harness) (w/2001699, 2002654, 2010790 generator)
2	1	1	**707381**	COVER—control
3	2	2	**707382**	SCREW—control cover mounting (No. 10 x 1/2") (hex)
4	4	4	—	SCREW—sheet metal, control to bracket (No. 8 x 1") (procure locally)
5	2	2	—	SCREW—round head, start solenoid mounting (1/4—20 x 3/8") (procure locally)
6	2	2	**707371**	WASHER—start solenoid mounting shake proof
7	1	1	**707143**	RELAY—start solenoid
8	1	1	**707370**	BRACKET—control and coil, mounting
9	4	4	—	SCREW—control bracket mounting (procure locally) (ref. 707263)
10	4	4	**707372**	NUT—insulating control to bracket
11	1	1	* **NS**	SWITCH (ref. 710379) (308A320)
12	1	1	**707145**	HARNESS—wiring, control to engine (w/793986 control)
12	1	1	**2000342**	HARNESS—wiring, control to engine (SOA) (w/2000341 control)
13	15	15	**707380**	TAB—stake
14	7	7	**707374**	RECTIFIER—silicon
15	1	1	**707378**	RESISTOR—(330—OHM-1/2 watt)
16	1	1	**710766**	RESISTOR—(470—OHM-1/2 watt)
17	1	1	**710764**	TRANSISTOR—unijunction
18	1	1	**707377**	RESISTOR—(100—OHM-1/2 watt)
19	1	1	**710768**	RESISTOR—(16K—OHM-1/2 watt)
20	1	1	**793988**	RELAY—start disconnect (repl. 707375)
21	1	1	**711483**	CAPACITOR—(100 mfb 15V—DC)
22	1	1	**710765**	RESISTOR—(200—OHM-1/2 watt)
23	1	1	**793989**	RELAY—engine stop (repl. 707376)
24	1	1	**710762**	FUSE—5 amp.
25	2	2	**710763**	CLIP—fuse holder
26	1	1	**710759**	CAPACITOR—(5 med., 25 volt)
27	1	1	**710767**	RESISTOR—(27K—OHM-1/2 watt)
28	1	1	**710760**	CAPACITOR—(.1 med., 100 volt)
29	1	1	**710769**	RESISTOR—(2.7 OHM—1/2 watt)
30	1	1	**2000363**	RECTIFIER—gate control (8 amp. — 30 volt)
31	1	1	**719649**	SWITCH—remote, on and off (interior) (repl. 714228)
32	—	1	**791805**	CONTROL ASSY.—gen. remote (start and stop w/hour meter reading) (eff. w/1975) (w/out ZE06584)
—	—	1	**2014304**	CONTROL ASSY.—gen. remote (start and stop w/hour meter reading) (w/ZE06584)
—	—	1	**798397**	SWITCH ASSY.—control (w/791805) (SOA)
—	1	1	**711484**	LABEL—control
—	—	1	**798398**	WIRE ASSY.—control (5 3/4" length) (w/791805) (SOA)
—	—	1	**798399**	WIRE ASSY.—control (3 3/4" length) (w/791805) (SOA)
—	—	1	**2000362**	HARNESS ASSY.—wiring, control board (w/2000341 control)
—	—	1	**3736851**	METER ASSY.—hour, motor generator (w/TransMode & RPO KNC) (prior to 1978)
—	—	1	**2028734**	METER ASSY.—hour, motor generator (w/TransMode & RPO KNC) (1978)
—	—	1	**2009110**	BRACKET—mounting, motor generator hour (w/TransMode & RPO KNC)



28.046 GENERATOR – KOHLER 4KW

28.046 GENERATOR—KOHLER 4KW

KEY	230	260		PART NUMBER	
—	1	1	*	NS	GENERATOR ASSY.—Kohler (4KW) (incl. gen. hsg. and engine) (complete) (ref. 708101) (13000B)
1	1	1		708136	COVER—generator end
2	1	1		708105	ARMATURE—assembly
3	1	1	*	NS	BEARING—ball (ref. 708296) (X - 758 - 1)
4	1	1	*	NS	RING—collector (ref. 708297) (237901)
5	1	1		708106	FRAME—generator assembly
6	4	4		708298	POLE—field
7	4	4		708299	COIL—field
8	1	1	*	NS	BOLT—thru (1/2—13 x 10-1/16) (ref. 708137) (237796)
9	1	1		103329	WASHER—lock (1/2)
10	1	1		708138	WASHER—plain
11	4	4		708139	STUD—(5/16—18 x 7-3/4)
12	4	4		103320	WASHER—lock (5/16)
13	4	4		—	NUT—hex (5/16—18) (procure locally) (repl. 124824)
14	1	1		708176	PIN—roll (1/4 O.D. x 5/8)
15	1	1		708107	BRACKET—end assembly
16	1	1		708301	BRACKET—end
17	1	1	*	NS	CONDENSER—(240 volt, AC) (ref. 708302) (232416)
18	1	1		708303	CONDENSER—(100 volt, DC)
19	1	1		708304	ANTI—FLICKER—or cycle compensator
20	1	1	*	NS	RESISTOR—(4 OHM) (ref. 708305) (242088)
21	1	1		708306	STUD—resistor, mounting
22	1	1		708272	RECTIFIER—(Diode)
23	4	4	*	NS	BRUSH—DC (ref. 708309) (237906)
24	4	4		718079	RING—brush holder assy. (SOA) (repl. 708300)
25	4	4	*	NS	BRUSH—AC (ref. 708310) (252148)
26	4	4	*	NS	SPRING—brush (DC) (ref. 708140) (237900)
27	4	4	*	NS	SPRING—brush (AC) (ref. 708141) (269516)
—	6	6		—	SCREW—(10—24 x 3/8) (procure locally)
—	8	8		122158	WASHER—lock (10) (repl. 120217)
—	2	2		9421235	SCREW—(3/8—16 x 1-1/2)
—	2	2		—	SCREW—(10—24 x 1/2) (procure locally)
—	2	2		—	NUT—hex (10—24) (procure locally)
—	2	2		708307	WASHER—resistor centering
—	1	1		—	WASHER—lock (No. 10) (procure locally)
—	1	1	*	NS	KIT—No. 14 lead wire and terminals (ref. 708293) (245677)
—	1	1	*	NS	KIT—No. 10 lead wire and terminals (ref. 708294) (245678)
—	1	1	*	NS	KIT—No. 6 lead wire and terminals (ref. 708295) (245679)
—	1	1		714355	STRAP—frame, generator
—	AR	AR		709147	SHIM—center ring brushes
—	1	1		716803	SWITCH—remote on and off (interior)
—	1	1		715810	HARNESS—generator to utility box (incl. receptical)



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28.046A ENGINE – KOHLER 4KW GENERATOR

KEY	230	260		PART NUMBER	

28.046A ENGINE—KOHLER 4KW GENERATOR

AIR INTAKE

1	1	1	*	**708145**	NUT—wing (ref. 708145) (X - 276 - 7)
2	1	1		**708143**	ELEMENT
3	1	1	*	**708142**	GASKET—air horn (ref. 708142) (275341)
4	1	1	*	**708144**	COVER—air cleaner (ref. 708144) (45 - 082 - 02)
5	1	1	*	**708110**	BASE—air cleaner, assembly (ref. 708110) (45 - 201 - 01)
6	1	1	*	**708308**	GASKET (ref. 708308) (45 - 049 - 01)
—	3	3		—	SCREW—(No. 10—32 x 7/16) (procure locally)
—	3	3		—	WASHER—lock I.T. (No. 10) (procure locally) (repl. 121801)
—	1	1		**708146**	DECAL—air cleaner

BAFFLES AND SHROUD

7	1	1		**708147**	COVER—air duct
8	1	1		**708148**	DUCT—top
9	1	1		**708149**	AIR DUCT—side
10	1	1		**708114**	AIR DUCT—chute
—	2	2		**120217**	WASHER—lock (No. 10)
—	16	16		—	WASHER—lock (No. 10 E.T.) (procure locally) (ref. 138479)
—	1	1		—	WASHER—(1/4) (procure locally)
—	1	1		—	WASHER—(No. 10) (procure locally)
—	17	17		**708330**	WASHER—plain
—	16	16		**159908**	SCREW—(No. 10—24 x 3/8)
—	2	2		—	SCREW—(No. 10—24 x 3/8) (procure locally)
—	1	1		**9419004**	SCREW—sems (1/4—20 x 3/4)

BREATHER AND VENT

11	1	1	*	**708154**	SEAL—breather (ref. 708154) (231032)
12	1	1	*	**708158**	REED—breather (ref. 708158) (235047)
13	1	1	*	**708159**	GASKET—valve cover (ref. 708159) (235048)
14	1	1		**708157**	BAFFLE—breather
15	1	1	*	**708156**	FILTER—breather (ref. 708156) (235118)
16	1	1	*	**708155**	GASKET (ref. 708155) (275144)
17	1	1		**708150**	STUD—valve cover
18	1	1		**708160**	PLATE—breather
19	2	2		**708152**	CLAMP—hose
20	1	1		**708153**	HOSE
21	1	1		**708151**	COVER—valve
—	1	1		**103319**	WASHER—split (1/4)
—	1	1		—	NUT—hex (1/4—20) (procure locally)

CAMSHAFT AND VALVES

22	2	2	*	**708238**	ROTATOR (ref. 708238) (230020)
23	2	2	*	**708240**	RETAINER—spring, upper (ref. 708240) (235011)
24	2	2	*	**708239**	SPRING—valve (ref. 708239) (235168)
25	1	1		**708244**	PIN—camshaft
26	2	2	*	**708220**	TAPPET ASSY.— (ref. 708220) (D - 235327)
27	1	1	*	**708241**	VALVE—intake (ref. 708241) (235582)
28	1	1		**715816**	CAMSHAFT ASSY.—(repl. 708212)
29	1	1	*	**715817**	SPRING—actuating (repl. 708255) (ref. 715817) (47 - 089 - 01)
30	1	1		**708242**	VALVE—exhaust
31	4	4	*	**708243**	KEEPER—valve (ref. 708243) (240013)
32	AR	AR	*	**708245**	SPACER—camshaft, .005 (ref. 708245) (275066)
—	AR	AR	*	**708246**	SPACER—camshaft, .010 (ref. 708246) (275067)

CARBURETOR

33	1	1		**716115**	SPRING—thermostat (rep. 708313)
34	2	2	*	**708314**	GASKET—carburetor (ref. 708314) (271030)
35	1	1	*	**708315**	RING—grip (ref. 708315) (31 - 080 - 01)

28.046A ENGINE—KOHLER 4KW GENERATOR (Cont.)

KEY	230	260		PART NUMBER	
36	1	1		708161	ADAPTER—carburetor
37	1	1	*	NS	CUP—choke (ref. 708316) (45 - 109 - 01)
38	1	1	*	NS	CARBURETOR ASSY. (ref. 708111) (200443)
39	1	1	*	NS	NEEDLE—main fuel (ref. 708317) (235415)
40	1	1	*	NS	SPRING—main needle (ref. 708318) (200338)
41	1	1	*	NS	NEEDLE—idle fuel (235006)
42	1	1	*	NS	SPRING—idle needle (ref. 708320) (200380)
43	1	1	*	NS	GASKET—bowl (ref. 708321) (200375)
44	1	1	*	NS	NEEDLE AND SEAT—(SOA)
45	1	1	*	NS	GASKET—baffle (ref. 708322) (200439)
46	1	1		708323	SPRING—float damper
47	1	1	*	NS	FLOAT—(SOA) (ref. 708312) (200408)
48	1	1	*	NS	PIN—float (ref. 708324) (200376)
49	1	1	*	NS	BOWL—fuel (ref. 708325) (235448)
50	1	1		708326	NUT—bowl retaining
51	1	1	*	NS	KIT—carburetor (ref. 708327) (231555)
—	2	2		9418918	SCREW—(5/16—18 x 1)
—	2	2		—	WASHER—lock (5/16) (procure locally)
—	2	2		9416090	SCREW—(No. 6—32 x 3/4)
	1	1		708127	ELBOW—hose
—	AR	AR		708125	CLAMP—hose
—	2	2		9430677	SCREW—carburetor (hex head 5/16—18 x 1) (300M)

CRANKCASE

52	1	1	*	NS	PLUG (ref. 708230) (X - 230 - 11)
53	1	1	*	NS	SEAL—front oil (ref. 708221) (X - 271 - 30)
54	1	1	*	NS	SEAL—rear oil (repl. 708227) (ref. 709576) (X - 379 - 9)
55	1	1		708228	BEARING—needle
56	1	1	*	NS	GASKET—cover (ref. 708231) (235025)
57	1	1		708232	COVER—camshaft
58	AR	AR	*	NS	GASKET fan housing (ref. 708223) (235070)
59	1	1	*	NS	SHAFT—governor (ref. 708229) (2351255)
60	2	2	*	NS	BEARING—ball (ref. 708225) (235376)
61	1	1	*	708 NS	GASKET (ref. 708224) (235757)
62	1	1		708234	PLATE—closure
63	1	1	*	NS	GASKET (ref. 708233) (45 - 041 - 01)
64	1	1		708222	HOUSING—fan
65	1	1	*	NS	SHORT BLOCK ASSY.—(incl. crankshaft, piston, rings, camshaft, valves, fan housing, bearings and breaker assembly) (ref. 708102) (45 - 522 - 02)
66	2	2		708235	INSERT—exhaust valve
67	1	1		708236	INSERT—intake valve
68	2	2	*	NS	GUIDE—valve (ref. 708237) (235007 - S)
—	4	4		—	WASHER—E.T. (3/8) (procure locally) (ref. 138489)
—	4	4		—	SCREW—(3/8—16 x 1) (procure locally)
—	4	4		9419000	SCREW—(1/4—20 x 1/2)
—	6	6		—	SCREW—(3/8—16 x 1) (procure locally)
—	1	1		712894	WASHER—c/case grp.
—	2	2		9420462	SCREW—c/case grp. (3/8—16 x 1-1/4) (300M)
—	2	2		708123	CLAMP—c/case grp.

CRANKSHAFT

69	1	1	*	NS	CRANKSHAFT (ref. 708226) (45 - 014 - 07)

CYLINDER HEAD

70	2	2		708168	SPACER
71	2	2		708167	STUD
72	8	8		9421235	SCREW—H.C. (3/8—16)
73	10	10		708165	WASHER
74	1	1	*	NS	GASKET—head (ref. 708162)
75	1	1	*	NS	HEAD—cylinder (ref. 708163) (45 - 015 - 03)
76	1	1	*	NS	SUPPORT—front mounting (ref. 708166) (45 - 161 - 01)
—	2	2		103321	WASHER—split (3/8) (repl. 131099)
—	4	4		NS	NUT—hex (3/8—16) (ref. 124829)

28.046A ENGINE—KOHLER 4KW GENERATOR (Cont.)

KEY	230	260		PART NUMBER	
					DIPSTICK
77	1	1	*	NS	DIPSTICK (ref. 708169) (45 - 272 - 01)
78	1	1		708170	TUBE—oil fill
					EXHAUST
79	1	1	*	NS	ELBOW—exhaust (ref. 708171) (45 - 054 - 02)
80	1	1		708173	GASKET—exhaust
81	1	1		708174	GASKET—exhaust
82	1	1	*	NS	TUBE—exhaust (ref. 708172) (45 - 123 - 03)
—	1	1		—	SCREW—(5/16—18 x 2-1/4) (procure locally)
—	1	1		—	SCREW—(5/16—18 x 1-5/8) (procure locally)
—	4	4		103320	WASHER—(5/16)
—	2	2		—	SCREW—(5/16—18 x 3/4) (procure locally)
					FLYWHEEL
83	1	1		708176	PIN—1/4 roll
84	1	1	*	NS	KEY (ref. 708177) (X - 286 - 15)
85	1	1		708175	BAFFLE—air
86	1	1		708178	ADAPTER—rotor
87	1	1		708179	ROTOR
—	7	7		120217	WASHER—split (No. 10)
—	7	7		708332	WASHER—flat
—	7	7		—	SCREW—(No. 10 x 3/8) (procure locally)
—	3	3		9419006	SCREW—sems (1/4—20 x 1)
—	1	1		9419892	WASHER—carb., side baffle (repl. 120392)
					FUEL PUMP
88	2	2	*	NS	CONNECTOR—hose (ref. 708127) (X - 391 - 1)
89	AR	AR		708125	CLAMP—hose
90	1	1		708182	GASKET—pump
91	1	1		708183	COVER—pump, pad
92	1	1		712823	PUMP—fuel (repl. 708117)
93	1	1		708180	LINE—fuel (2" long)
94	1	1		708120	FILTER—fuel (ref. 708120) (45 - 050 - 01)
—	1	1		—	WASHER—I.T. No. 8 (procure locally)
—	1	1		—	NUT—hex (8.32) (procure locally) (repl. 120622)
—	1	1		9419000	SCREW—sems (1/4—20 x 1/2)
—	1	1		713333	LINE—fuel (4" long) (repl. 709595)
—	1	1		713331	BRACKET—fuel pump
—	AR	AR		708125	CLAMP—fuel hose
					GOVERNOR
95	1	1		708184	SPACER
96	1	1	*	NS	PIN—stop (ref. 708185) (231355)
97	1	1	*	NS	BUSHING (ref. 708186) (235476)
98	1	1		708187	SCREW—shoulder
99	1	1		708188	SPRING—governor
100	1	1		708189	DAMPER—spring
101	1	1	*	NS	WASHER—thrust (ref. 708190) (237022)
102	1	1		708191	GEAR—governor
103	1	1		708112	SHAFT—cross assembly
104	1	1		708118	LEVER—throttle
105	1	1	*	NS	ROD—throttle (ref. 708192) (45 - 541 - 01)
106	1	1	*	NS	BRACKET—adjusting screw (ref. 708193) (235084)
107	1	1	*	NS	SPACER (ref. 708194) (235085)
108	1	1		708195	BRACKET—speed. control
109	1	1	*	NS	RETAINER—rod (ref. 708196) (235278)
110	1	1		708197	WASHER—tension
111	1	1	*	NS	ROD—control bracket (ref. 708198) (235277)
—	2	2		122158	WASHER—split (No. 10) (repl. 120217)

28.046A ENGINE—KOHLER 4KW GENERATOR (Cont.)

KEY	230	260		PART NUMBER	
–	1	1		—	WASHER—flat (copper)
–	4	4		—	NUT—hex (NO. 10—32) (procure locally) (repl. 120614)
–	1	1		—	WASHER—flat
–	1	1		**9419006**	SCREW—hex (1/4—20 x 1)

IGNITION

112	1	1		**708249**	COVER—breaker
113	1	1		**5613333**	PLUG—spark (repl. 708119)
114	1	1		**708200**	BRACKET—coil (SOA)
115	1	1		**708204**	CLIP—cable
116	1	1	*	**NS**	GROMMET (ref. 708202) (45 - 313 - 01)
117	1	1		**708201**	CONDENSER
118	1	1	*	**NS**	COIL (ref. 708199) (237256)
119	1	1		**708203**	CABLE—spark plug
120	1	1		**708293**	KIT—No. 14 wire
121	1	1	*	**NS**	BREAKER ASSY.—incl. next two items marked * (SOA) (A - 220474)
122	1	1	*	**NS**	POINTS—breaker
123	1	1	*	**NS**	BRACKET—breaker
124	1	1	*	**NS**	ROD—breaker (ref. 708249) (232535)
–	2	2		**159908**	SCREW—(No. 10—24 x 3/8)
–	2	2		**9419000**	SCREW—(1/4—20 x 1/2)
–	1	1	*	**NS**	GASKET—breaker (ref. 708248) (220174)
–	1	1		**131014**	WASHER—flat
–	1	1		**9417273**	SCREW—sems (No. 8—32 x 1/4)

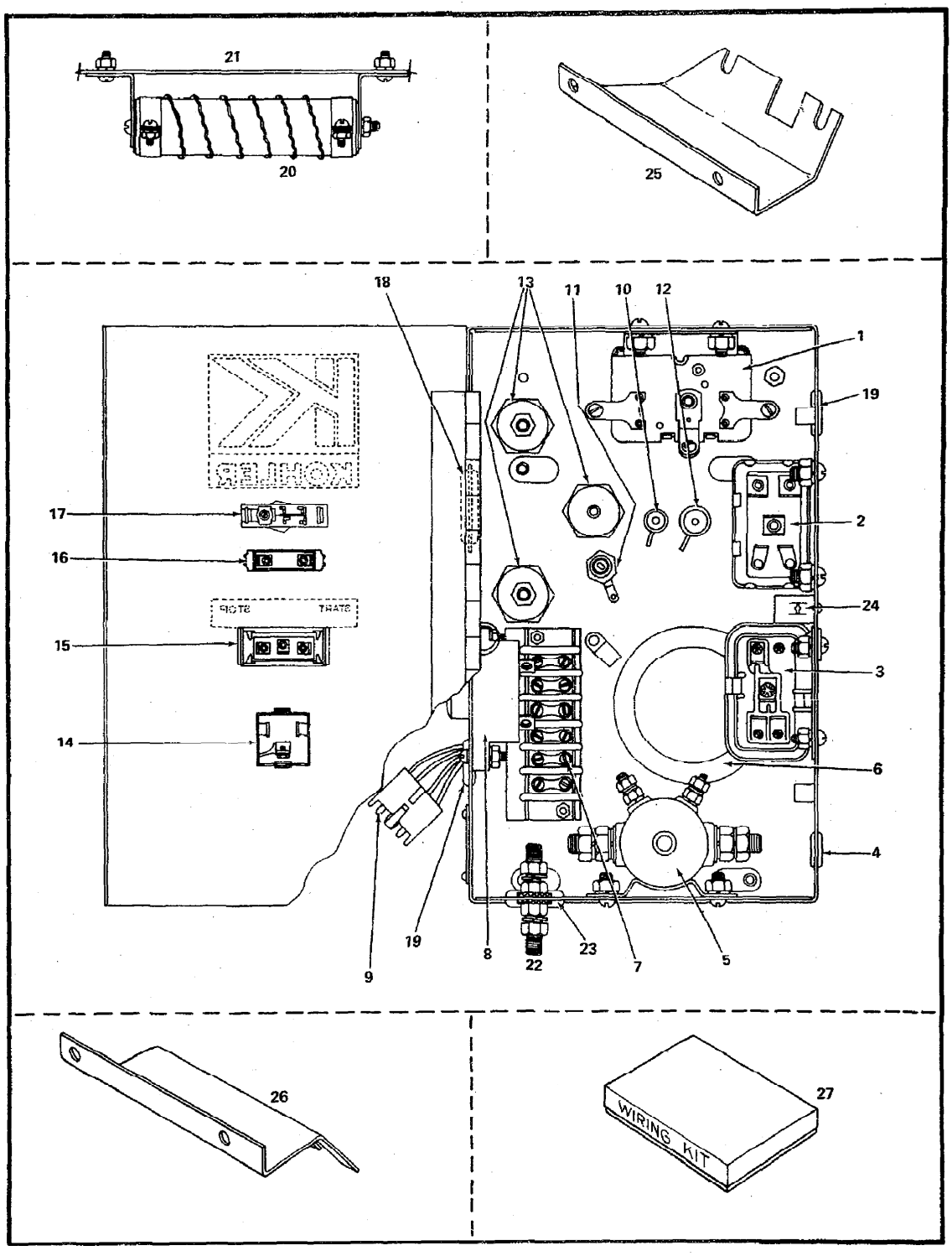
OIL PAN

125	1	1		**708207**	ELBOW—pipe (3/4)
126	1	1		**708205**	GASKET—oil pan
127	1	1		**708206**	PAN—oil
128	1	1	*	**NS**	GASKET—oil, level indicator (ref. 708208) (45 - 041 - 05)
129	1	1	*	**NS**	SWITCH—oil, level indicator (ref. 708209) (45 - 099 - 01)
–	4	4		—	SCREW—(5/16—18 x 2-3/4) (procure locally)
–	4	4		**103320**	WASHER—split (5/16)
–	2	2		**121801**	WASHER—I.T. (No. 10)
–	2	2		—	SCREW—(No. 10—24 x 1/2) (ref. 159920)
–	1	1		**708210**	CLIP

PISTON AND ROD

130	1	1		**2005351**	ROD—connector assy. (standard) (repl. 708213, 714351)
130	1	1		**2005352**	ROD—connector assy. (.010" undersize) (repl. 708214, 714353)
131	2	2		**103321**	WASHER—split, C.R.S. (3/8) (repl. 131099)
132	2	2		**708256**	WASHER—plain (3/8)
133	2	2	*	**NS**	SCREW—connecting rod (ref. 708257) (236611)
134	1	1	*	**NS**	PISTON ASSY.—(standard) (incl. pin and retaining rings) (45 - 074 - 01)
134	1	1		**708216**	PISTON ASSY.—(.010" oversize)
134	1	1		**708217**	PISTON ASSY.—(.020" oversize)
134	1	1		**708218**	PISTON ASSY.—(.030" oversize)
135	2	2	*	**NS**	RING—retaining (ref. 708258) (235811)
136	1	1	*	**NS**	RING SET—standard (ref. 708250) (45 - 108 - 01)
136	1	1		**708251**	RING SET—.010" oversize
136	1	1		**708252**	RING SET—.020" oversize
136	1	1		**708253**	RING SET—.030" oversize
137	1	1	*	**NS**	GASKET SET (ref. 708254) (45 - 004 - 02)
138	2	2	*	**NS**	CLAMP—muffler (ref. 708115) (237548)
139	1	1		**708113**	MUFFLER
140	1	1		**708211**	PIPE—tail
141	1	1	*	**NS**	HANGER—muffler (ref. 708116) (45 - 445 - 01)
–	2	2		**9419029**	SCREW—(5/16—18 x 1/2)
–	3	3		**9418967**	SCREW—(3/8—16 x 7/8)
–	2	2		**103320**	WASHER—split (5/16)
–	3	3		**103321**	WASHER—split (3/8)
–	3	3		**120394**	WASHER—plain (3/8) (repl. 446363)

KEY	230	260	PART NUMBER	
				28.046A ENGINE—KOHLER 4KW GENERATOR (Cont.)
—	2	2	**NPN**	SCREWS—sems. (1/4–20 x 3/8)



28.046B PANEL – CONTROL, KOHLER 4KW GENERATOR

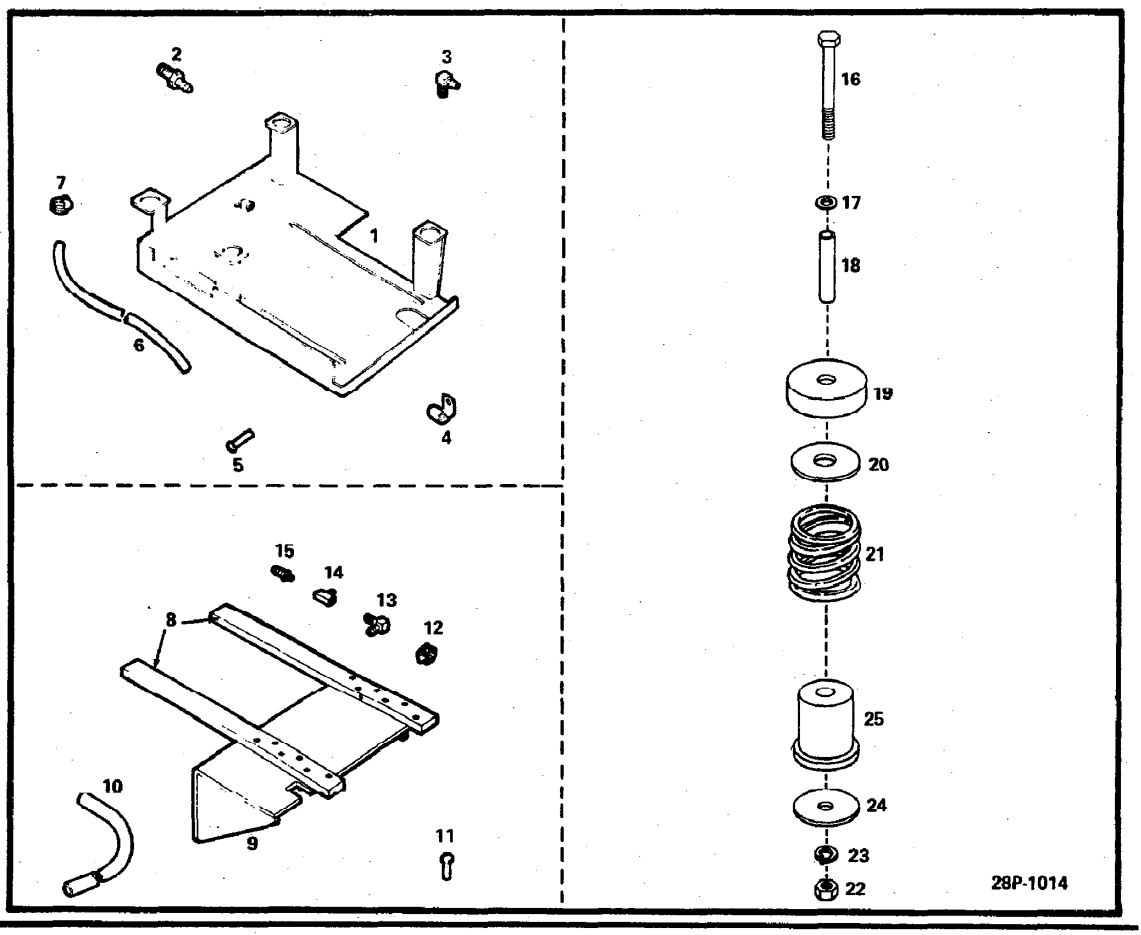
28P-1013

28.046B PANEL—CONTROL, KOHLER 4KW GENERATOR

KEY	230	260		PART NUMBER	
1	1	1	*	NS	RELAY—(R.R.) (ref. 708262) (245269)
2	1	1		708263	RELAY—(2 CR)
3	1	1		708264	RELAY—(1 CR)
4	1	1		708265	GROMMET—controller mounting
5	1	1		715818	RELAY—(C) (repl. 708266)
—	8	8		—	SCREW—relay, (1/4—20 x 1/2 mounting (procure locally)
—	8	8		103319	WASHER—lock, relay mounting (1/4)
—	4	4		—	WASHER—E.T. relay mounting (1/4) (procure locally)
—	8	8		134551	NUT—hex, relay mounting (1/4—20)
6	1	1		713604	GROMMET—controller mounting (repl. 708267)
7	1	1		708268	STRIP—terminal
—	2	2		9417273	SCREW—terminal strip mounting (No. 8—32 x 1/4)
—	2	2		—	WASHER—lock, terminal strip mounting (No. 8) (procure locally)
—	2	2		—	NUT—hex, terminal strip mounting (No. 8—32) (procure locally) (repl. 120622)
8	1	1	*	NS	BREAKER—circuit (ref. 708269) (233713)
—	2	2		—	SCREW—circuit breaker mounting (1/4—20 x 1/2) (procure locally)
—	2	2		103319	WASHER—lock, circuit breaker mounting (1/4)
—	2	2		134551	NUT—hex, circuit breaker mounting (1/4—20)
9	1	1		708261	LEAD ASSY.
10	1	1	*	NS	RESISTOR—50 OHM (R3) (ref. 708270) (243971)
—	1	1		—	SCREW—resistor insulation mounting (No. 8—32 x 1-1/2) (procure locally)
—	1	1		—	WASHER—flat, resistor insulation mounting (No. 8) (procure locally)
—	1	1		—	WASHER—lock, resistor insulation mounting (No. 8) (repl. 121841) (ref. 138530) (procure locally)
—	1	1		120622	NUT—hex, resistor insulation mounting (No. 8—32)
11	1	1		708272	RECTIFIER
12	1	1	*	NS	RESISTOR—15 OHM (R2) (ref. 708273) (X - 474 - 4)
—	2	2		708274	WASHER—resistor centering mounting (No. 10)
—	1	1		—	SCREW—resistor mounting (No. 10—32 x 2-1/2) (procure locally)
—	1	1		9421089	WASHER—flat, resistor mounting (No. 10) (repl 120391) (procure locally)
—	1	1		122158	WASHER—lock, resistor mounting (No. 10) (repl. 120217)
—	1	1		—	NUT—hex, resistor mounting (No. 10—32) (procure locally) (repl. 120614)
13	3	3		708275	INSULATOR
—	1	1		708276	STUD—insulator mounting (1/4)
—	2	2		—	NUT—hex, insulator jam mounting (1/4—20) (procure locally)
—	2	2		103319	WASHER—lock, insulator mounting (1/4)
—	1	1		708334	WASHER—flat, insulator mounting (1/4)
—	1	1		—	SCREW—insulator mounting (1/4—20 x 3/8) (procure locally)
14	1	1		708277	RECEPTACLE
15	1	1	*	NS	SWITCH—rocker (ref. 708278) (233691)
—	1	1		708279	DECAL—instruction
16	1	1		708280	LIGHT—indicator
17	1	1	*	NS	SWITCH—thermal (ITS) (ref. 708281) (245803)
—	1	1		708282	DECAL—instruction
18	1	1		708283	GROMMET—controller mounting
19	2	2		708284	GROMMET—controller mounting
20	1	1	*	NS	RESISTOR—2.5 OHM (1R2) (ref. 708285) (245442)
—	2	2		708286	WASHER—resistor centering mounting (No. 10)
—	1	1		708335	SCREW—resistor mounting (No. 10—24 x 4-1/2)
—	3	3		120217	WASHER—resistor mounting (No. 10)
—	3	3		—	NUT—hex, resistor mounting (No. 10—24) (procure locally)
—	2	2		—	SCREW—resistor mounting (No. 10—24 x 3/8) (procure locally)
21	1	1		708287	BRACKET—resistor
—	2	2		—	SCREW—resistor bracket mounting (No. 10—24 x 3/8) (procure locally)
—	2	2		120217	WASHER—resistor bracket mounting (No. 10, lock)
—	2	2		120361	NUT—hex, resistor bracket mounting (No. 10—24)
22	1	1		708288	STUD—ground
—	2	2		—	WASHER—E.T. ground stud mounting (1/4) (procure locally)
—	2	2		103319	WASHER—lock, ground stud mounting (1/4)
—	4	4		134551	NUT—hex, ground stud mounting (No. 1/4—20)
23	1	1		794237	GROMMET—controller mounting (repl. 708289)
24	1	1	*	NS	BRACKET—cover (ref. 708290) (265348)
—	1	1		—	SCREW—sheet metal cover bracket mounting (No. 8 x 1/2) (procure locally)
25	1	1		708291	BRACKET—controller mounting, top
—	2	2		9419000	SCREW—controller bracket mounting (1/4—20 x 1/2)

28.046B PANEL—CONTROL, KOHLER 4KW GENERATOR (Cont.)

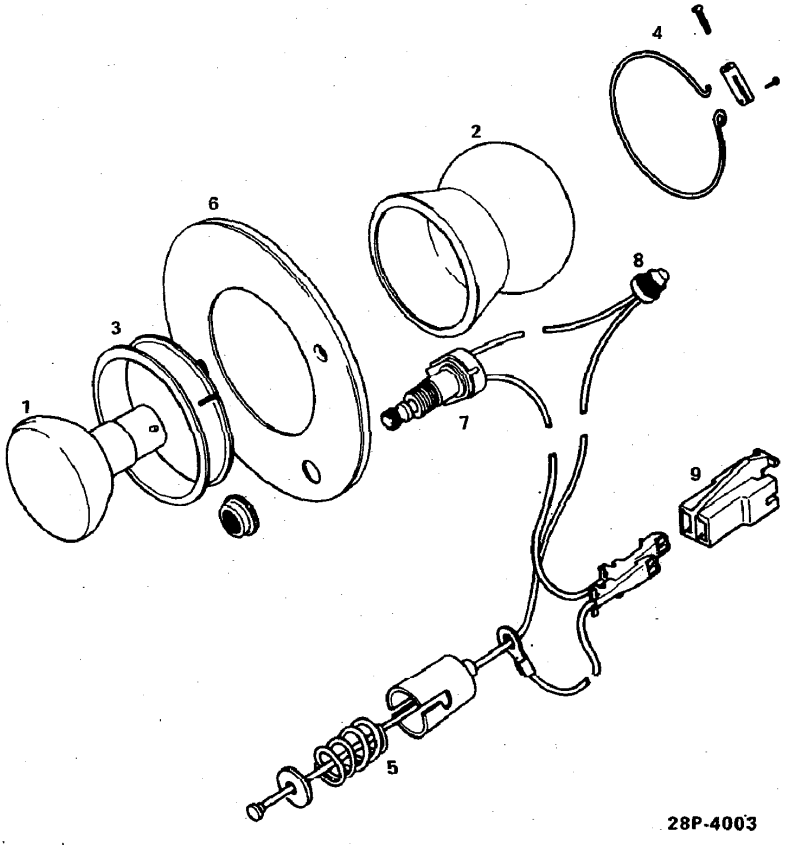
KEY	230	260	PART NUMBER	
—	2	2	**103319**	WASHER—controller bracket mounting (1/4, lock)
—	2	2	—	SCREW—sems controller bracket mounting (1/4—20 x 5/8) (procure locally) (ref. 179793)
26	1	1	**708292**	BRACKET—controller mounting, bottom
—	2	2	**9419000**	SCREW—controller bracket mounting (1/4—20 x 1/2)
—	2	2	**103319**	WASHER—lock, controller bracket mounting (1/4)
—	2	2	**179793**	SCREW—sems controller bracket mounting (1/4—20 x 5/8)
27	1	1	**708293**	KIT—No. 14 lead wire and terminals
—	1	1	**708294**	KIT—No. 10 lead wire and terminals
—	1	1	**708295**	KIT—No. 6 lead wire and terminals
—	1	1	**714354**	BRACKET—controller resistor mtg.
—	1	1	**9419892**	WASHER—(9/32 I.D. 5/8 O.D.)
—	1	1	**794236**	STRAP—wire



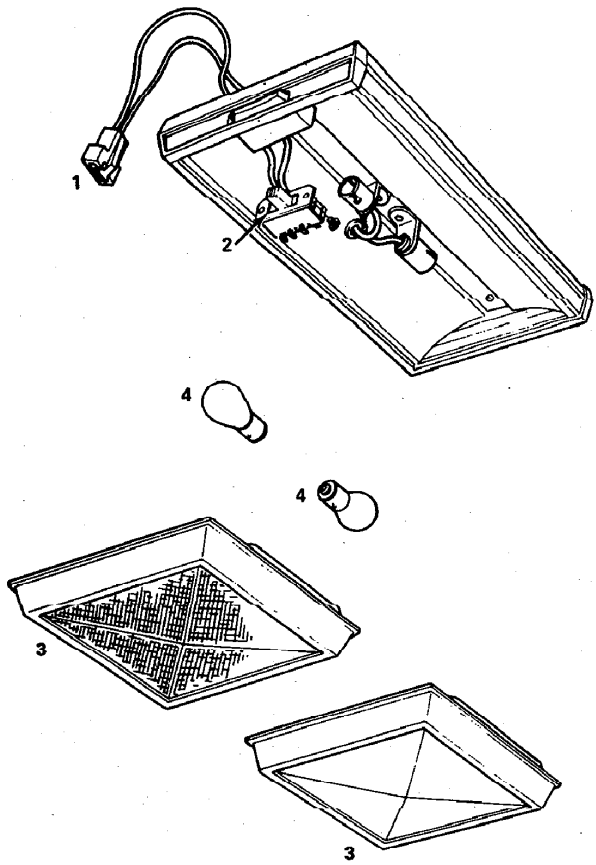
KEY	230	260		PART NUMBER	

28.046C KOHLER 4KW GENERATOR MOUNTING

1	1	1		**708103**	SKID—mounting
2	1	1		**708122**	CONNECTOR—hose (repl. 708122)
3	1	1		**708122**	ELBOW—fuel fitting
4	2	2		**708123**	CLAMP—retaining
5	2	2		**159582**	SCREW—(8—32 x 5/16)
6	1	1		**713332**	LINE—fuel (25—1/2" long) (repl. 708124)
7	2	2		**708125**	CLAMP—hose
8	2	2	*	**NS**	BAR—slide (ref. 708129) (45 - 197 - 01)
9	1	1	*	**NS**	BRACKET—mounting (ref. 708130) (45 - 126 - 01)
10	2	2		**708126**	LINE—fuel (10—1/2" long)
11	6	6		**—**	SCREW—sems, (3/8—16 x 1) (procure locally)
12	1	1		**708125**	CLAMP—hose
13	1	1		**708127**	ELBOW
14	1	1		**708128**	TEE
15	1	1		**708121**	CONNECTOR—hose
16	1	1		**—**	SCREW—mounting (4" long) (hex head 3/8—16 x 3/4) (procure locally)
17	4	4		**120395**	WASHER—plain
18	2	2		**708131**	SPACER—generator end
19	4	4		**708133**	CUP—rubber
20	4	4		**708328**	WASHER—upper
21	4	4		**708134**	SPRING—mounting
22	4	4		**NS**	NUT—mounting screw (ref. 124829)
23	4	4		**103321**	WASHER—lock
24	4	4		**708329**	WASHER—lower
25	4	4	*	**NS**	TEE—rubber mounting (ref. 708135) (237451)
—	2	2		**—**	WASHER—clamp screw (repl. 121841) (ref. 138530) (procure locally)
—	3	3		**9419065**	SCREW—mounting (3—3/4" long)
—	2	2		**708132**	SPACER—engine, end
—	1	1	*	**NS**	CAPACITOR—mounting (ref. 714350) (237957)



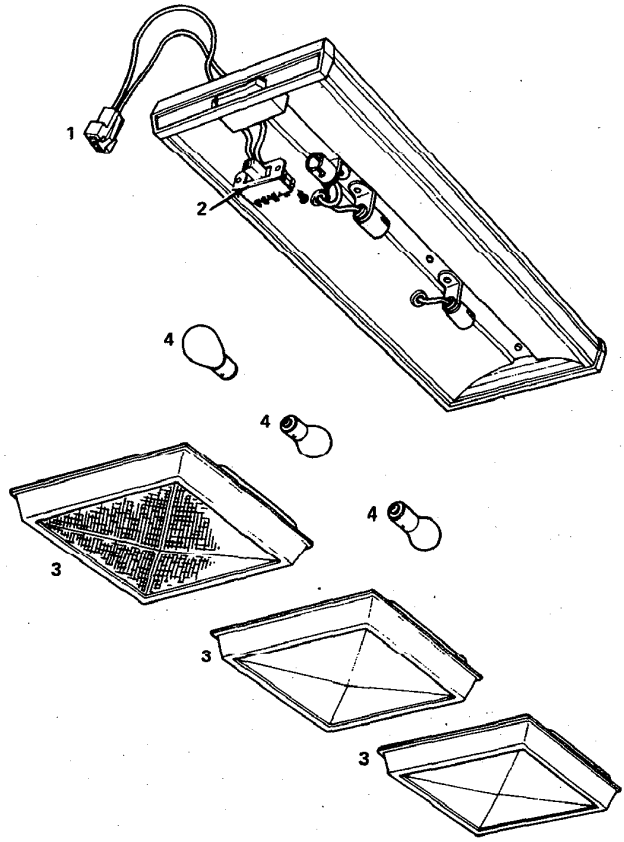
KEY	230	260	PART NUMBER	
			28.047 LAMP—READING	
–	2	2	**705770**	LAMP ASSY.—reading, rear (w/out rear cabinet) (prior to 1975)
–	2	2	**716804**	LAMP ASSY.—reading, rear (w/o bulb) (silver) (prior to 1975)
–	–	2	**791703**	LAMP ASSY.—reading, rear (complete) (brass) (eff. w/1975) (prior to 1978)
–	–	2	**2045152**	LAMP ASSY.—reading, rear (gold-finish) (1978) (details not available at time of publication)
1	2	2	**9425469**	BULB—reading lamp
2	1	1	**NS**	BALL—lamp housing
3	1	1	**NS**	RETAINER—ball housing
4	1	1	**NS**	CLAMP ASSY.—wire, ball
5	1	1	**NS**	SOCKET ASSY.—bulb
6	1	1	**NS**	PLATE—trim
7	–	1	**793673**	SWITCH ASSY.—lamp (incl. gold knob) (w/791703)
8	1	1	**NS**	CONNECTOR—wire
9	–	1	**8911772**	CONNECTOR—main-wire
–	–	3	**790962**	COVER—elec. conduit at overhead cabinet (white plastic) (covers reading lamp wires inside overhead cabinets) (eff. w/1975) (repl. 791842)



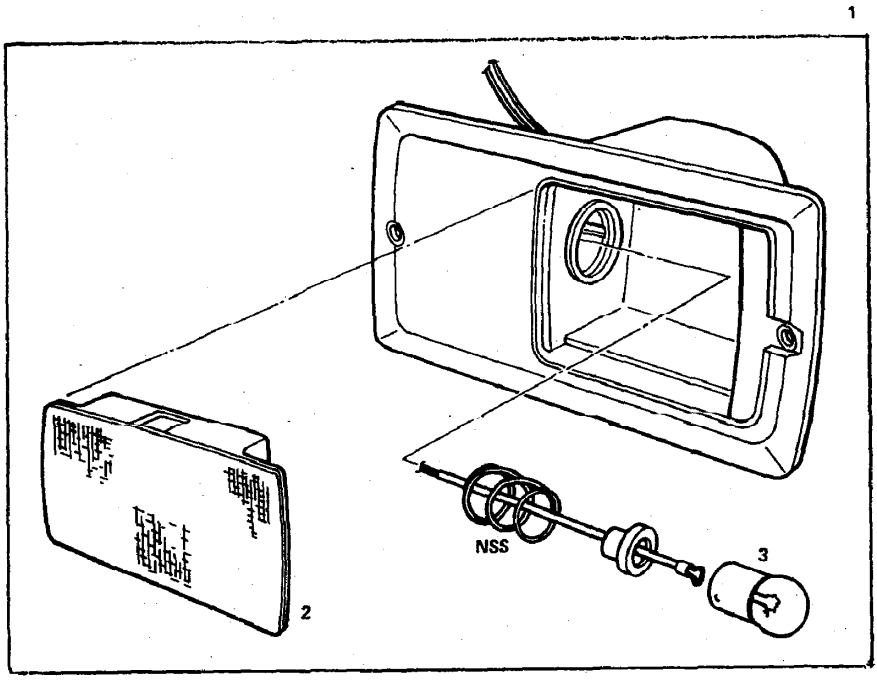
KEY	230	260	PART NUMBER	
			28.048 LAMP—HALL & LIVING AREA	
–	AR	AR	**705453**	LAMP ASSY.—overhead (1 bulb) (prior to 1975)
–	AR	AR	**705452**	LAMP ASSY.—overhead (2 bulb) (prior to 1975)
–	–	1	**790379**	LAMP ASSY.—overhead (RH dinette cabinet) (eff. w/1975) (w/RPO 681, 697) (vehicles built prior to June 21, 1976)
–	–	1	**2000974**	LAMP ASSY.—overhead (RH/LH) (walnut) (w/RPO 641, 685, 697, 698) (vehicles built after June 21, 1976) (prior to 1978)
–	–	1	**2045148**	LAMP ASSY.—overhead (RH/LH) (walnut) (w/RPO 641, 697, 698) (1978)
–	–	2	**791142**	LAMP ASSY.—overhead (hall & LH living area) (eff. w/1975) (prior to 1978) (w/RPO 641, 681, 697, or w/ZE06582, w/ZE06584)
–	–	1	**2045147**	LAMP ASSY.—overhead (hall & LH living area) (1978) (RPO 641, 697, 698)
–	–	1	**790380**	LAMP ASSY.—overhead (galley) (rosewood) (w/RPO 681, 683, 697) (eff. w/1975 & vehicles built prior to June 21, 1976)
–	–	2	**2006788**	LAMP ASSY.—rear overhead cabinet (single lens) (w/ZE06582) (STD) (SOA)
–	–	1	**2006789**	LAMP ASSY.—galley (dual lens) (w/ZE06582) (STD) (SOA)
–	–	1	**2000975**	LAMP ASSY.—overhead (galley) (eff. w/1975) (w/RPO 698)
–	–	1	**2000975**	LAMP ASSY.—overhead (galley) (walnut) (w/RPO 697) (vehicles built after June 21, 1976) (prior to 1978)

28.048 LAMP—HALL & LIVING AREA (Cont.)

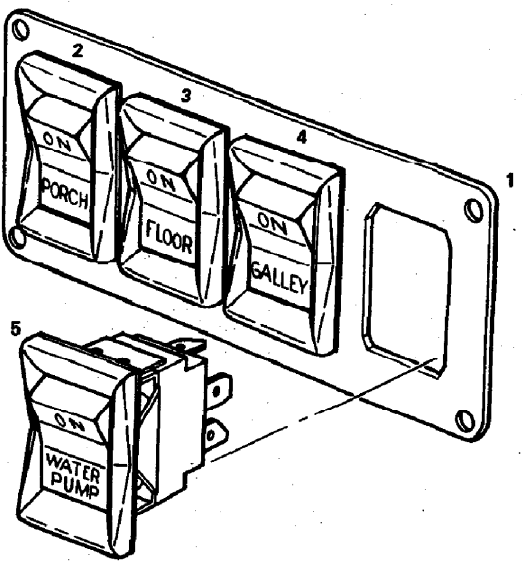
KEY	230	260	PART NUMBER	
—	—	1	**2045149**	LAMP ASSY.—overhead (galley) (walnut) (w/RPO 641, 697, 698) (1978)
1	—	1	**NS**	HOUSING—terminal, lamp (ref. 8911772)
2	—	1	**798005**	SWITCH ASSY.—lamp (w/791142 & 2045147, 2045148, 2045149)
—	—	1	**2045967**	LENS—lamp (w/2045147, 2045148, 2045149)
3	—	AR	**798006**	LENS—lamp (w/791142)
3	AR	AR	**705482**	LENS—overhead lamp (1 and 2 bulb) (prior to 1975)
4	AR	AR	**142456**	BULB—overhead lamp



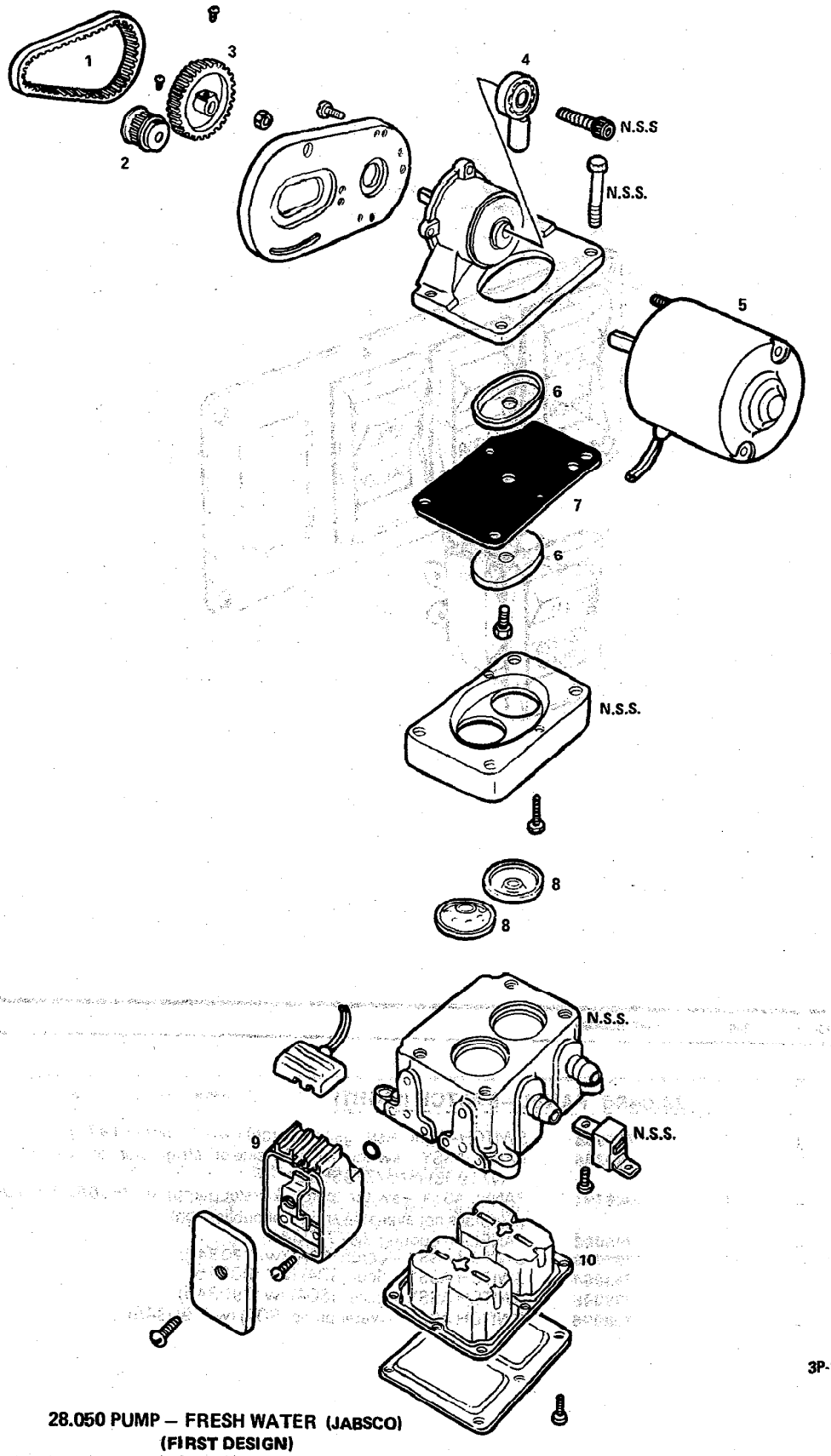
KEY	230	260	PART NUMBER	
			28.049 LAMP—BATH	
—	2	2	**705451**	LAMP ASSY.—bathroom (3 bulb) (prior to 1975)
—	—	2	**790832**	LAMP ASSY.—bathroom (3 bulb) (eff. w/1975) (prior to 1978) (exc/ZE06582, ZE06584)
—	—	2	**2045146**	LAMP ASSY.—bathroom (3 bulb) (1978) (w/ZE06581)
—	—	1	**2006797**	LAMP ASSY.—bathroom (recessed overhead) (w/ZE06582, ZE06584) (STD) (SOA)
1	—	1	**NS**	HOUSING—terminal, lamp (ref. 8911772)
2	—	1	**798005**	SWITCH ASSY.—lamp (w/790832 & 2045146)
—	—	1	**2045967**	LENS—lamp (w/2045146)
3	—	AR	**798006**	LENS—lamp (w/790832)
3	2	2	**705481**	LENS—lamp (w/705451)
4	AR	AR	**142456**	BULB—overhead lamp



KEY	230	260	PART NUMBER	
			28.049A LAMP—FLOOR (AISLE)	
–	3	3	**715576**	LAMP ASSY.–floor, (aisle) (prior to 1975)
1	–	2	**791155**	LAMP ASSY.–floor, (aisle) (eff. w/1975)
2	–	2	**NPN**	LENS–lamp (w/791155)
3	–	2	**NS**	BULB–lamp



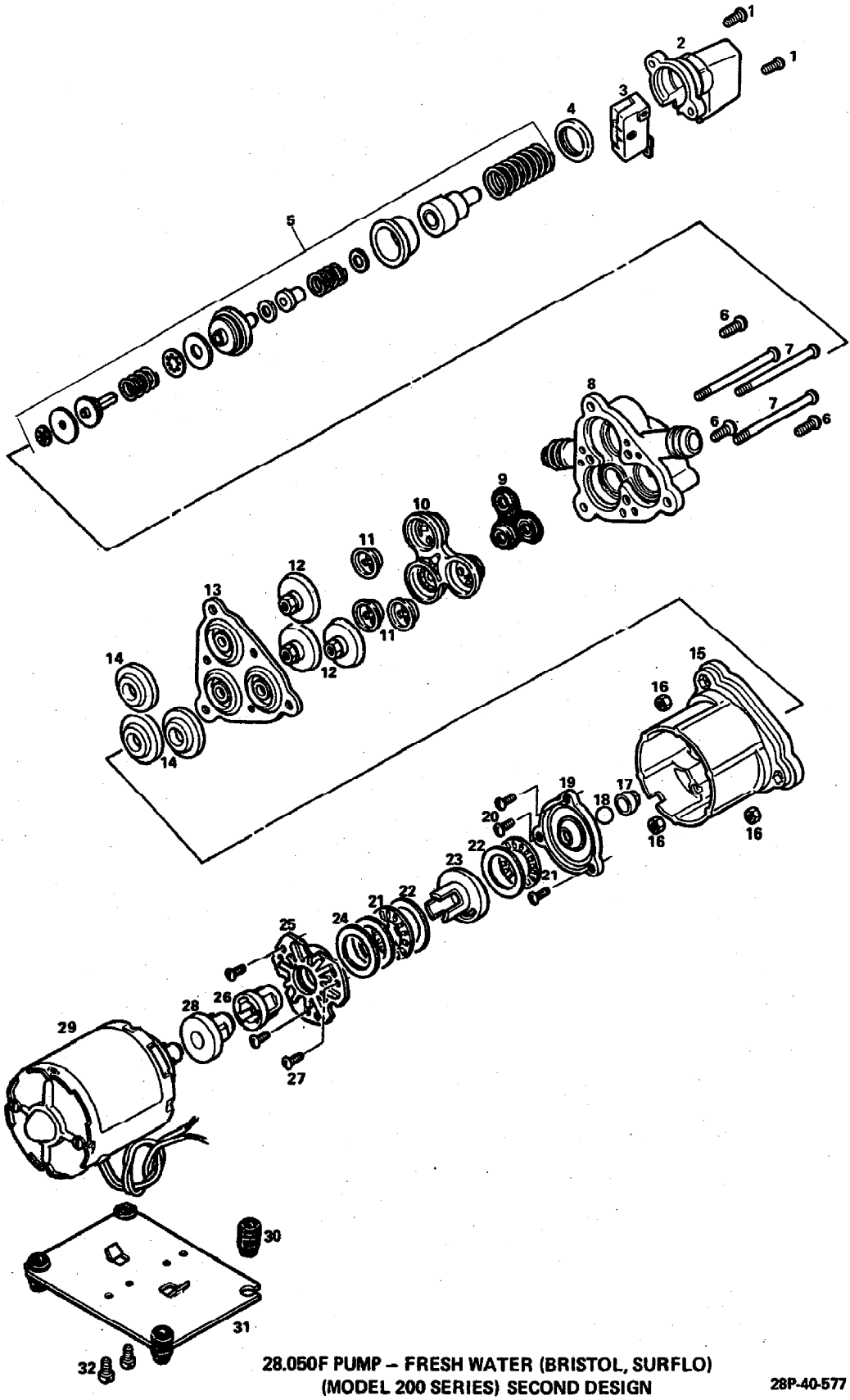
KEY	230	260	PART NUMBER	
				28.049B PANEL—SWITCH (LIGHT)
–	3	3	**715538**	SWITCH—light (aisle, galley, porch) (ivory) (prior to 1975)
–	–	1	**790345**	PANEL ASSY.—switch, left side (side of refrigerator module) (eff. w/1975) (exc./ZE06582)
–	–	1	**2006791**	PANEL ASSY.—switch (porch & water pump) (w/ZE06582) (STD) (details not available at time of publication)
1	–	1	**798098**	PANEL—mounting, (w/790345)
2	–	1	**798093**	SWITCH ASSY.—porch (SOA) (w/790345)
3	–	1	**798094**	SWITCH ASSY.—floor (SOA) (w/790345)
4	–	1	**798095**	SWITCH ASSY.—galley (SOA) (w/790345)
5	–	1	**798096**	SWITCH ASSY.—water pump (SOA) (w/790345)



28.050 PUMP – FRESH WATER (JABSCO)
(FIRST DESIGN)

28.050 PUMP—FRESH WATER (FIRST DESIGN)

KEY	230	260	PART NUMBER	
—	1	1	**705154**	PUMP ASSY.—fresh water (complete) (JABSCO) (prior to serial no. 6V102006)
1	1	1	**705159**	BELT—drive
2	1	1	**705157**	PULLEY—drive, small
3	1	1	**705158**	PULLEY—drive, large
4	1	1	**705156**	ROD ASSY.—connecting
5	1	1	**705155**	MOTOR
6	2	2	**705161**	PLATE—diaphragm
7	1	1	**705160**	DIAPHRAGM
8	1	1	**705163**	VALVE—intake and discharge (set)
9	1	1	**2009958**	SWITCH ASSY.—pressure (kit) conversion (SOA) (repl. 705164)
10	1	1	**705162**	DAMPER ASSY.—pulsation
—	1	1	**715538**	SWITCH—water pump (located above galley) (ivory)
—	1	1	**796778**	VALVE—fresh water inlet check (at tank) (repl. 718045)
—	1	1	**2034271**	PORT SET—inlet and outlet (SOA)
—	—	1	**NS**	SWITCH ASSY.—(SOA) (w/2009958 switch) **(ref. 2010495)**
—	—	1	**NS**	BRACKET—switch mounting (w/2009958 switch) **(ref. 2010496)**
—	—	1	**NS**	GASKET—switch (w/2009958 switch) **(ref. 2010497)**
—	—	1	**NS**	COVER—switch (w/2009958 switch) **(ref. 2010499)**



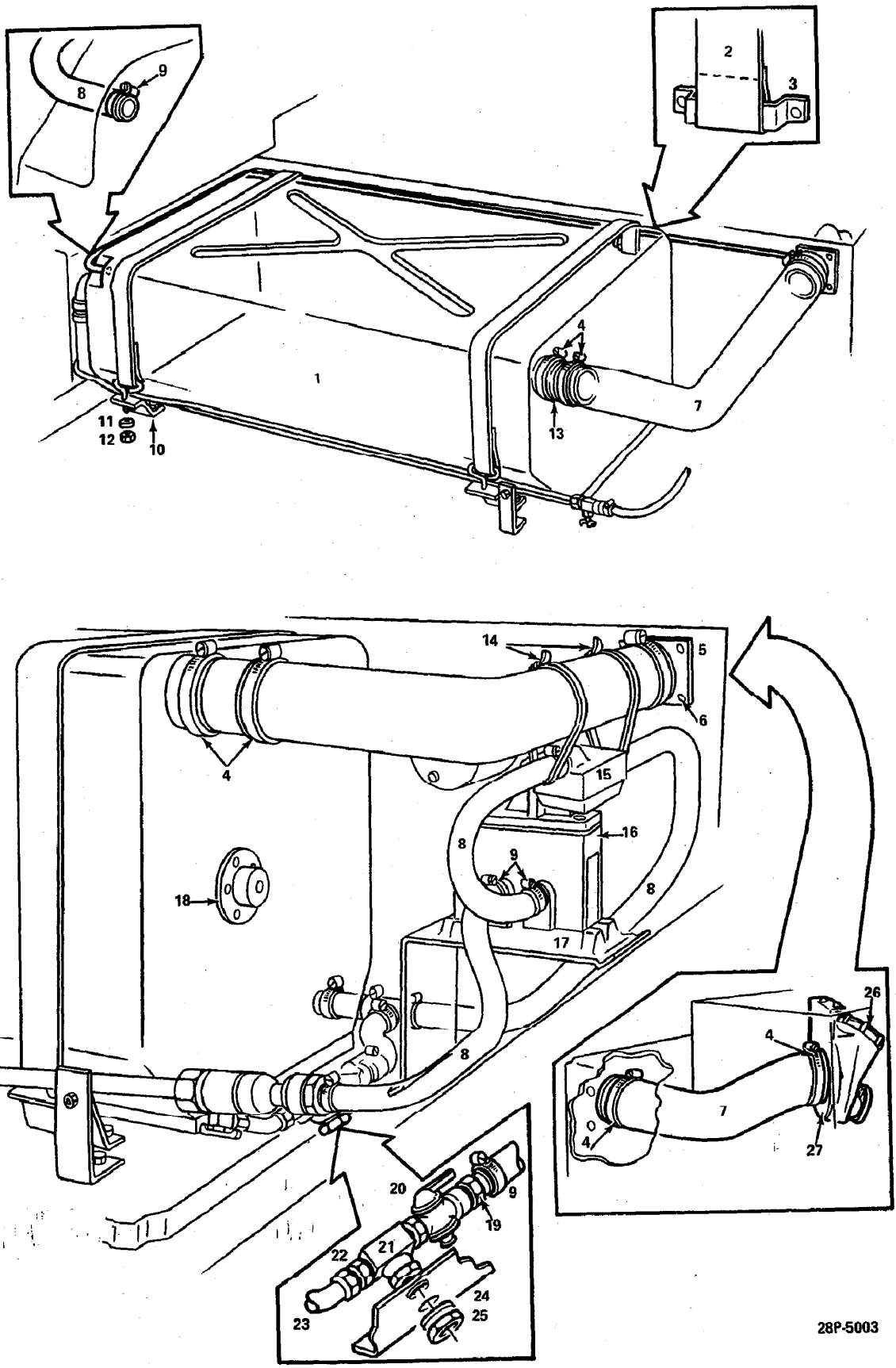
28.050F PUMP – FRESH WATER (BRISTOL, SURFLO)
(MODEL 200 SERIES) SECOND DESIGN

28P-40-577

KEY	230	260	PART NUMBER	

28.050F PUMP—FRESH WATER SECOND DESIGN

–	–	1	**2006776**	PUMP ASSY.—fresh water (bristol, surflo) (eff. w/serial no. 6V102006) **(ref. only)**
1	–	2	**NS**	SCREW—water pump
2	–	1	**2033370**	CAP—switch
3	–	1	**2033369**	SWITCH ASSY—pump (SOA)
4	–	1	**NS**	RING—bridge water pump
5	–	1	**2033368**	MECHANISM ASSY.—switch (SOA)
6	–	3	**NS**	SCREW—water pump (short)
7	–	3	**NS**	BOLT—water pump (long)
8	–	1	**2033371**	HOUSING—upper
9	–	1	**2033382**	VALVE—discharge (gasket)
10	–	1	**NS**	VALVE—housing w/screen
11	–	3	**2033372**	VALVE—(chamber) inlet
12	–	3	**2033375**	PISTON—top
13	–	1	**2033377**	DIAPHRAGM—pump
14	–	3	**2033376**	PISTON—bottom
15	–	1	**NS**	HOUSING—water pump lower
16	–	3	**NS**	NUT—hex water pump
17	–	1	**NS**	BUSHING—water pump
18	–	1	**NS**	BALL—steel
19	–	1	**NS**	PLATE—wobble
20	–	3	**NS**	SCREW—water pump
21	–	2	**2001695**	BEARING—drive coupling
22	–	4	**2033381**	WASHER—bearing
23	–	1	**NS**	COUPLING—drive
24	–	1	**NS**	SHIM—Mylar
25	–	1	**NS**	PLATE—support
26	–	1	**2033380**	BUSHING—drive coupling
27	–	3	**NS**	SCREW—water pump
28	–	1	**NS**	COUPLING—water pump
29	–	1	**2033367**	MOTOR ASSY.—water pump (SOA) (painted black)
30	–	4	**2033379**	FOOT—base plate
31	–	1	**NS**	PLATE—base
32	–	2	**NS**	SCREW—base plate
–	–	1	**2033389**	KIT HEAD—pump (SOA)



28.051 TANK – FRESH WATER (INCL. FITTINGS)
(FIRST DESIGN)

28.051 TANK—FRESH WATER (INCL. FITTINGS) (FIRST DESIGN)

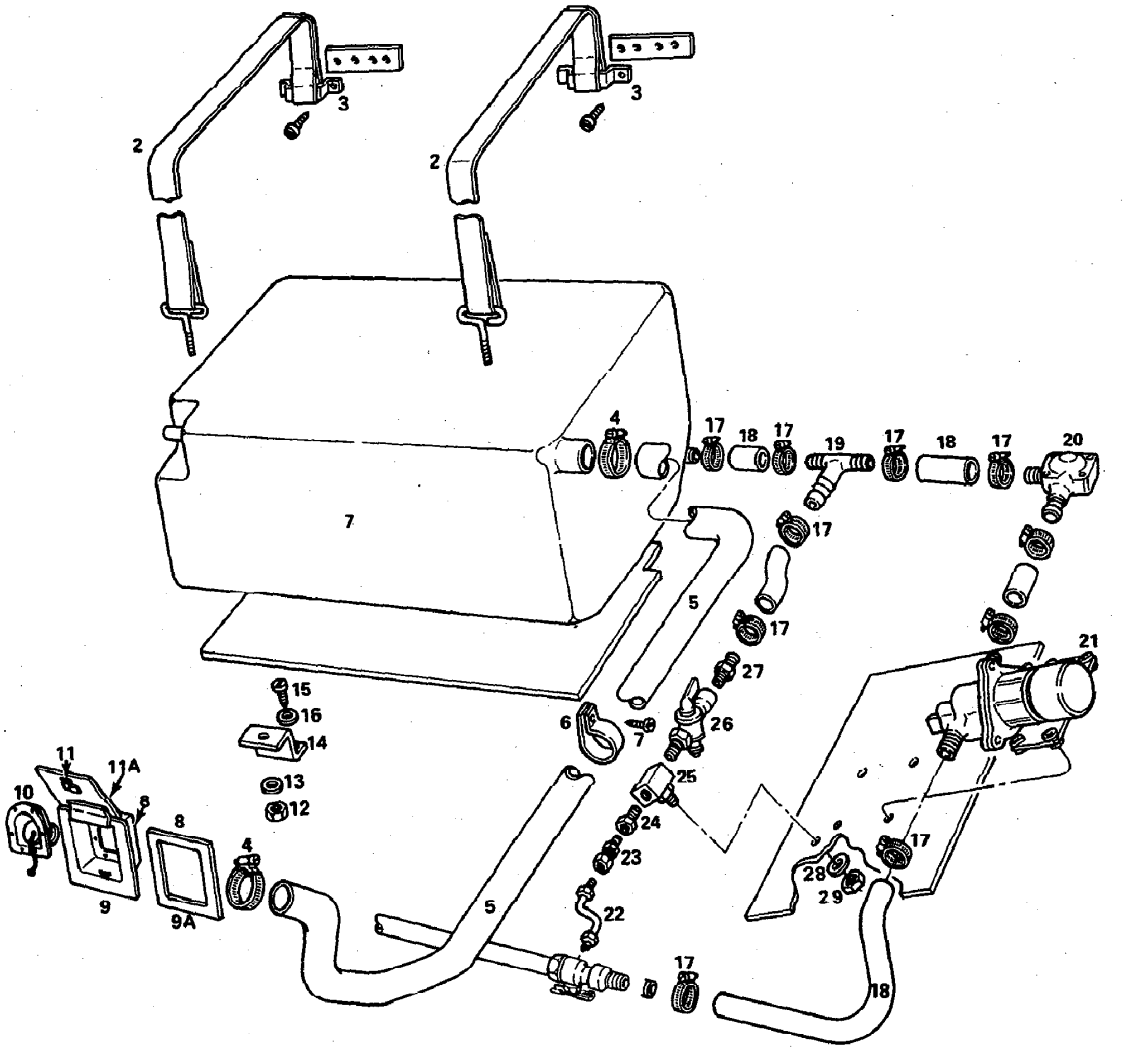
KEY	230	260	PART NUMBER	
1	1	1	**2018854**	TANK ASSY.—fresh water (w/ZE06581) (repl. 706126)

NOTE: Sending unit is not part of tank assy. Use 1-6429633 sending unit (incl. gasket). Also use 1-2001669 TUBE—flexible water fill (90.70" lg. 1 1/4" I.D.) & 1-2001670 COUPLING—reducer (2" to 1 1/4 insert type) when installing 2018854 fresh water tank.

2	—	2	**791721**	STRAP ASSY.—water tank (eff. w/1975)
3	—	2	**NS**	CLAMP—strap (procure locally)
4	—	5	**2465814**	CLAMP—water hose (prior to 1975 Second Design)
5	—	1	**NS**	CONNECTOR ASSY.—fresh water inlet (eff. w/1975) (First Deisgn)(ref. 791067)
5	—	1	**791236**	GASKET—connector (w/791067)
6	—	4	**700368**	RIVET—connector
7	—	1	**8885531**	TUBING—water fill, (RH) from inlet to water tank (2" I.D.) (48" long) (CTL) (First Design) (repl. 790323)
8	—	AR	**8885532**	TUBING—water tank to water pump and venting system (1/2" I.D.) (25' roll) (CTL) (eff. w/1975) (first design)
9	—	AR	**2468869**	CLAMP—tube
10	—	2	**NPN**	ANCHOR—strap, water tank (eff. w/1975) (ref. 791566) (make locally)
11	—	2	**9418304**	WASHER—bolt, strap anchor
12	—	2	**120376**	NUT—strap anchor
13	—	1	—	CONNECTOR—outlet, fresh water (prior to 1975 Second Design) (see grp. 28.051A)
—	—	1	**2194031**	CONNECTOR—fresh water tank outlet (w/ZE06582, ZE06584)
14	—	2	**676543**	STRAP—tube
15	—	1	**790334**	FILTER ASSY.—water, between water tank and water pump (exc./ZE06582, ZE06584) (eff. w/1975) (first design)
16	1	1	—	PUMP ASSY.—fresh water (see group 28.050)
17	—	1	**791555**	SUPPORT—water pump (eff. w/1975)
18	1	1	**6429633**	SENDING UNIT—fresh water tank (incl. next item)
18	—	1	**6429637**	GASKET—sender
19	—	2	**2061210**	CONNECTOR—bulkhead, water tank (eff. w/1975)
20	—	1	**2429626**	VALVE—fresh water tank (exc./ZE06582, ZE06584)
21	—	1	**444134**	TEE—hose (1/4—18)
22	—	1	**652629**	CONNECTOR ASSY. hose to tee
23	AR	AR	**8884956**	TUBING—fresh water tank, black nylon, extruded (9/32 I.D.) (25 ft. roll) (CTL)
24	—	1	—	WASHER—tee (3/4") (procure locally)
25	—	1	**219758**	NUT—(3/4—16)
26	—	1	—	FILLER—water (see group 23.051A)
27	—	1	**790088**	SUPPORT—inlet (eff. w/1975) (First Design)
—	1	1	**2032557**	TAG—portable water fill ("warning, potable water only — sanitize, flush and drain before using — see instruction manual") (repl. 791691)
—	1	1	—	INLET ASSY. (valve)—city water (located at utilities compartment) (see group 28.130)
—	—	1	**444012**	REDUCER—pipe (eff. w/1975)
—	—	1	**791659**	VALVE ASSY.—water tank vent (eff. w/1975)
—	—	2	**793398**	ADAPTER ASSY.—hose, at water tank (tee) (barbed male) (eff. w/1975) (First Design)
—	—	1	**3745928**	BOLT—strap eye (eff. w/1975)
—	—	AR	**8860217**	WEBBING—tie down (strap) (36.00" per vehicle) (70") (CTL)
—	—	2	**795685**	TEE ASSY.—water tank, pump and fresh water system drain (1/2" plastic) (repl. 791675) (eff. w/1975) (First Design)
—	—	3	**NPN**	BRACKET—water tank compartment to floor (eff. w/1975) (make locally)
—	AR	AR	**2014028**	TUBING—fresh water (1/2 ID x 3/8 OD) (20 ft. straight length)
—	AR	AR	**2014030**	TUBING—fresh water (3/8 ID x 1/2 OD) (20 ft. straigth lenght)
—	AR	AR	**2014031**	TUBING—fresh water (1/2 ID x 5/8 OD) (20 ft. straigth lenght)
—	—	1	**2001630**	PLUMBING KIT—repair (complete) (eff. w/1975) (incl. next three (3) repair kits) (ref. only)
—	—	1	**2001631**	PLUMBING KIT—repair (3/8) (eff. w/1975)
—	—	1	**2001632**	PLUMBING KIT—repair (1/2") (eff. w/1975)
—	—	1	**2001633**	PLUMBING KIT—repair (5/8") (eff. w/1975)
—	—	1	**2061210**	CONNECTOR—water tank and pump drain bulkhead (eff. w/1975)

KEY	230	260	PART NUMBER	
				28.051 TANK—FRESH WATER (INCL. FITTINGS) (FIRST DESIGN) (Cont.)
–	–	1	**444134**	TEE—drain, water tank and pump (eff. w/1975) (exc./ZE06582, ZE06584)
–	–	1	**2429626**	VALVE ASSY.—shut off, water tank & pump drain to tee (eff. w/1975) (exc./ZE06582, ZE06584)
–	–	1	**680310**	NIPPLE—valve, shut off (eff. w/1975) (first design)
–	–	1	**796778**	VALVE—water tank vent check
–	–	1	**652629**	CONNECTOR—tube, water tank & pump drain tee nylon (eff. w/1975)
–	–	1	**3838094**	NIPPLE—fresh water tank to hot water tank (eff. w/1975) (prior to 1978)
–	–	1	**2463052**	NIPPLE—fresh water tank to hot water tank (1978)
–	–	1	**791166**	CLIP—pipe, RH sanitary plumbing
–	–	2	**2008017**	BRACKET—fresh water tank strap (w/ZE06582, ZE06584)
–	–	1	**2006741**	TEE—fresh water tank and pump drain (w/ZE06582, ZE06584)
–	–	1	–	HOSE—fresh water drain (ref. 2020199) (Proc. loc.) (1/4" O.D. x .035 copper)
–	–	1	**444626**	PLUG—fresh water tank (w/ZE06582, ZE06584)

NOTES



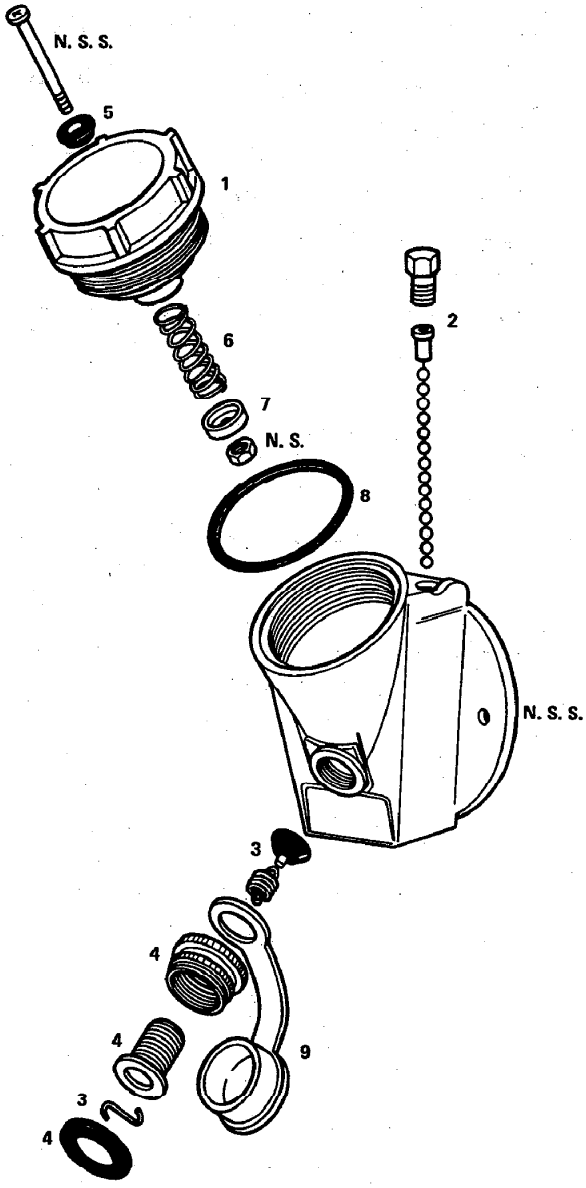
28.051A TANK - FRESH WATER (INCL. FITTINGS)
(SECOND DESIGN)

28P-5004-177

KEY	230	260	PART NUMBER	
				28.051A TANK—FRESH WATER (INCL. FITTINGS) (SECOND DESIGN)
1	1	1	**2018854**	TANK ASSY.—fresh water (w/ZE06581) (repl. 706126)
			NOTE:	Sending unit is not part of tank assy. Use 1-6429633 sending unit (incl. gasket). Also use 1-2001669 TUBE—flexible water fill (90.70" lg. 1 1/4" I.D.) & 1-2001670 COUPLING—reducer (2" to 1 1/4" insert type) when installing 2018854 water ta
1	—	1	**2006652**	TANK ASSY.—fresh water (w/ZE06582)
1	—	1	**2021124**	TANK ASSY.—fresh water (w/ZE06584) (repl. 2015299)
2	—	2	**791721**	STRAP ASSY. water tank (eff. w/1975)
3	—	2	**—**	CLAMP—strap (procure locally)
4	—	2	**9139804**	CLAMP—fresh water hose (eff. w/1975 second design) (repl. 2465813)
5	—	1	**2001669**	TUBING—water fill, (LH) from inlet to water tank (1.25" I.D.) (90.70" long)
5	—	1	**2022110**	TUBING—water fill, (LH) from inlet to water tank (1.25" I.D.) (99.00" long)
6	—	3	**791156**	CLIP ASSY.—tube water fill
7	—	3	**11503684**	SCREW—tube water fill clip (repl. 9427230)
8	—	1	**2005011**	SEAL—fresh water fill
9	—	1	**2012753**	COMPARTMENT ASSY.—fresh water fill
9A	—	1	**2012756**	COMPARTMENT—fresh water fill
10	—	1	**2004698**	FILLER ASSY.—fresh water (located at LH side under rear sash) (eff w/1975 second design)
—	—	1	**2033017**	CAP ASSY.—filler (SOA) (w/2004698 filler assy.)
11	—	1	**9728247**	RETAINER—fresh water fill door
11A	—	1	**2012754**	DOOR—fresh water fill
12	—	4	**9417954**	NUT—strap anchor
13	—	4	**9418304**	WASHER—bolt, strap anchor
14	—	2	**791566**	ANCHOR—strap, water tank (eff. 1975)
15	—	2	**NS**	SCREW—strap anchor (also use 1-3718496 washer) (ref. 9422176)
16	—	2	**9419892**	WASHER—strap anchor
17	—	AR	**2468869**	CLAMP—tube
18	—	AR	**2224567**	TUBING—water tank to water pump and venting system (1/2" I.D.) (39" lg.) (neoprene)
19	—	1	**795685**	TEE—water tank, pump and fresh water system drain (1/2" neoprene)
20	—	1	**2010322**	FILTER ASSY.—water, between water tank and water pump (incl. next (2) items)
—	—	1	**2011900**	GASKET—filter, fresh water tank (w/2010322 filter assy.)
—	—	1	**2014502**	SCREEN—filter, fresh water tank (w/2010322 filter assy.)
21	1	1	**—**	PUMP ASSY.—fresh water (see grp. 28.050)
22	—	AR	**8884956**	TUBE—water tank & pump drain tee
23	—	1	**625629**	CONNECTOR—tube, water tank, & pump drain tee (nylon) (eff. w/1975)
24	—	2	**2061210**	CONNECTOR—water tank, & pump drain tee
25	—	1	**444134**	TEE—water tank & pump drain (1/4 x 18) (exc./ZE06582, ZE06584)
26	—	1	**2429626**	VALVE ASSY.—shut off water tank & pump drain (exc./ZE06582, ZE06584)
27	—	1	**2194031**	NIPPLE—water tank & pump drain
28	—	1	**—**	WASHER—tee (3/4") (ref. 138056) (procure locally)
29	—	1	**219758**	NUT—tee washer (3/4 - 16)
—	1	1	**6429633**	SENDER—fresh water tank
—	1	1	**6429637**	GASKET—sender
—	—	1	**792251**	CONNECTOR—outlet, fresh water
—	—	1	**2001670**	CONNECTOR—fresh water tank outlet (exc./ZE06582, ZE06584)
—	—	1	**790839**	FILTER ASSY.—tank (incl. screen & "L" shaped connector) (eff. w/1975 & prior to 1976) (w/ZE06582, ZE06584)
—	—	1	**2003132**	FILTER ASSY.—fresh water tank vent valve (incl. screen & straight connector 3 3/4") (eff. w/1976) (exc./ZE06582, ZE06584)
—	—	1	**444040**	ADAPTER—faucet to shower
—	—	1	**680310**	CONNECTOR—fresh water system at drain tee

KEY	230	260	PART NUMBER	
			28.051B WATER FILL COMPARTMENT (FRESH WATER TANK)	
–	–	1	**2005124**	COMPARTMENT ASSY.—fresh water fill LH (eff. w/1975 second design) (prior to interm 1976) (includes next (5) items
–	–	1	**2005010**	COMPARTMENT—fresh water fill
–	–	1	**2004900**	DOOR ASSY.—compartment
–	–	1	**2005014**	STRIKER—compartment door
–	–	4	**700368**	RIVET—door & striker to compartment
–	–	4	**446161**	WASHER—rivet to compartment
–	–	1	–	RETAINER—door lock, fill compartment (ref. 9428247)
–	–	1	**2002635**	CYLINDER—lock
9	–	1	–	COMPARTMENT ASSY.—fresh water fill (eff. w/interm 1976) (see gr. 28.051A) (incl. next (5) items)
9A	–	1	–	COMPARTMENT—fresh water fill (see gr. 28.051A)
11A	–	1	–	DOOR—fresh water fill (see gr. 28.051A)
–	–	1	**703710**	HINGE—fresh water fill door
–	–	1	**2005014**	STRIKER—fresh water fill door
–	–	4	**700368**	RIVET—fresh water fill

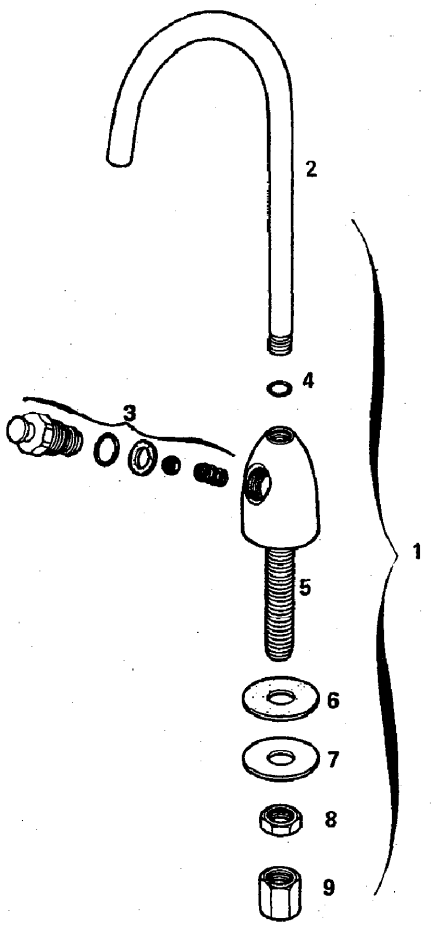
NOTES



28P-32

28.051C FILLER—WATER (FRESH WATER TANK)

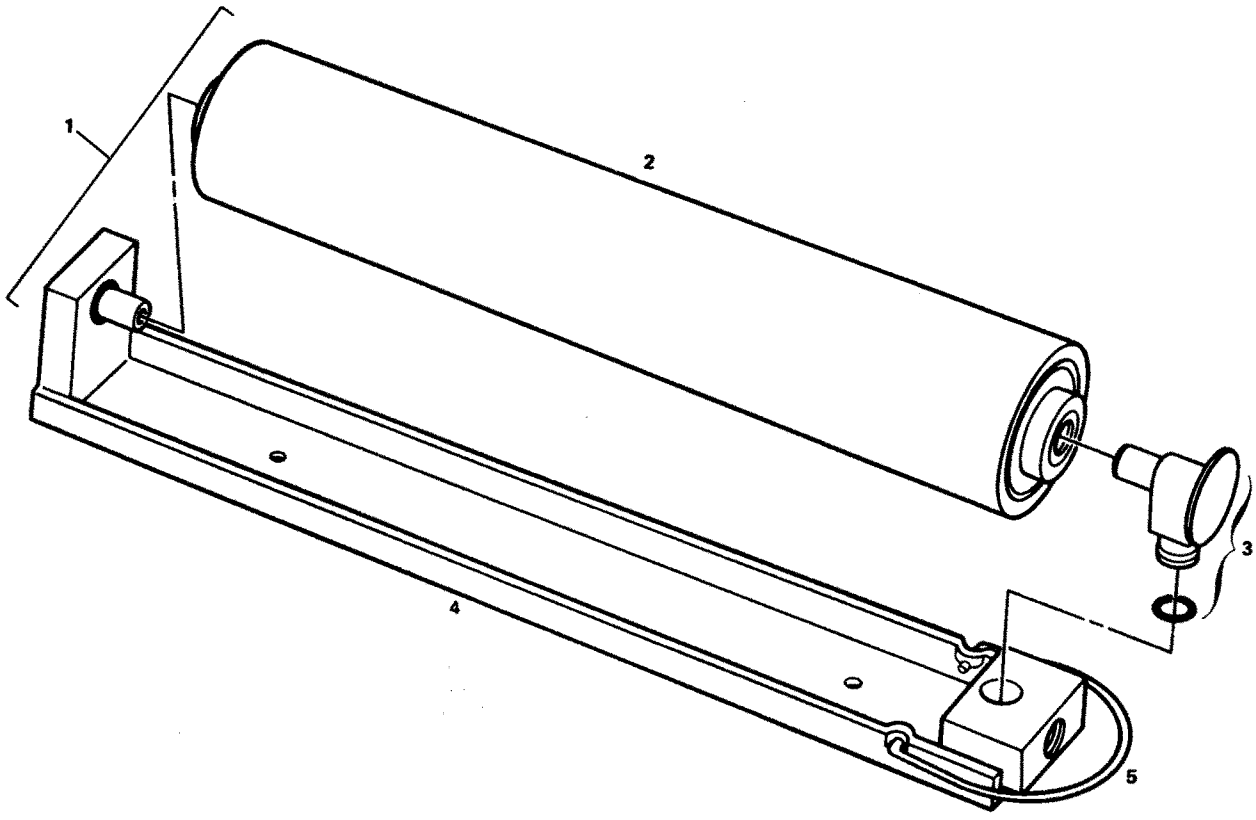
KEY	230	260	PART NUMBER	
—	1	1	**715170**	CAP ASSY.—fresh water tank (incl. keys) (SOA) (prior to 1975)
—	—	1	**791167**	FILLER ASSY.—water, at inlet (prior to 1975 First Design)
1	—	1	**798007**	CAP ASSY.—filler (SOA)
2	—	1	**798008**	CHAIN ASSY.—cap, (SOA)
3	—	1	**798009**	KIT—check valve, (incl. check plugs & pin, spring & spring retainer) (SOA)
4	—	1	**798010**	KIT—water inlet adapter, (incl. hose coupling, adapter & washer) (SOA)
5	—	1	**798013**	WASHER—cap screw
6	—	1	**798014**	SPRING—cap
7	—	1	**798015**	WASHER—spring, cap
8	—	1	**798016**	O—RING—cap
9	—	1	**798017**	CAP—dust
—	—	1	**2004698**	FILLER ASSY.—fresh water (located at LH side under rear sash) (eff. w/1975 second second design) (incl. next item) (for illus. see gr. 28.051A item # 10)
—	—	1	**2033017**	CAP ASSY.—filler (w/2004698 filler assy.) (SOA)



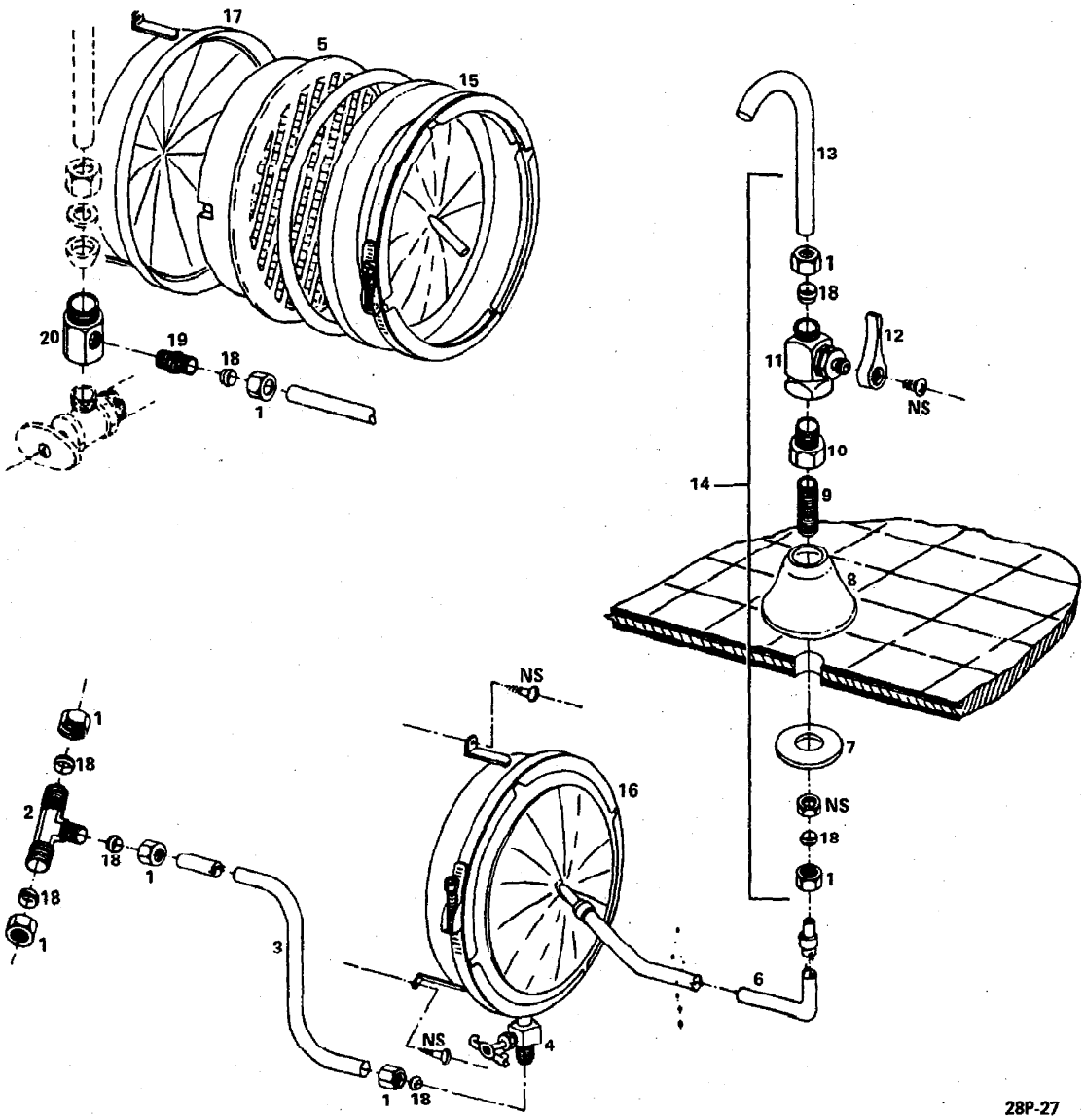
28P-12

KEY	230	260	PART NUMBER	
			28.052 FAUCET—WATER TREATMENT UNIT	
—	1	1	**2234649**	TREATMENT UNIT—water (kit)
1	1	1	**706783**	FAUCET ASSY.—water treatment unit (First Design) (ecom system)
2	1	1	**710100**	SPOUT—faucet swing
3	1	1	**706786**	KIT—repair, valve stem
4	1	1	**NS**	"O" RING—spout to body
5	1	1	**NS**	BODY—valve
6	1	1	**NS**	GASKET—composition, valve body (ref. 706787)
7	1	1	**NS**	WASHER—valve body
8	1	1	**NS**	NUT—locking, valve body
9	1	1	**NS**	NUT—compression, valve body
—	1	1	**710099**	TUBING—plastic (1/4" dia. 48" long)

NOTE: See 28.052A Illustration for Balance of Water Treatment Unit



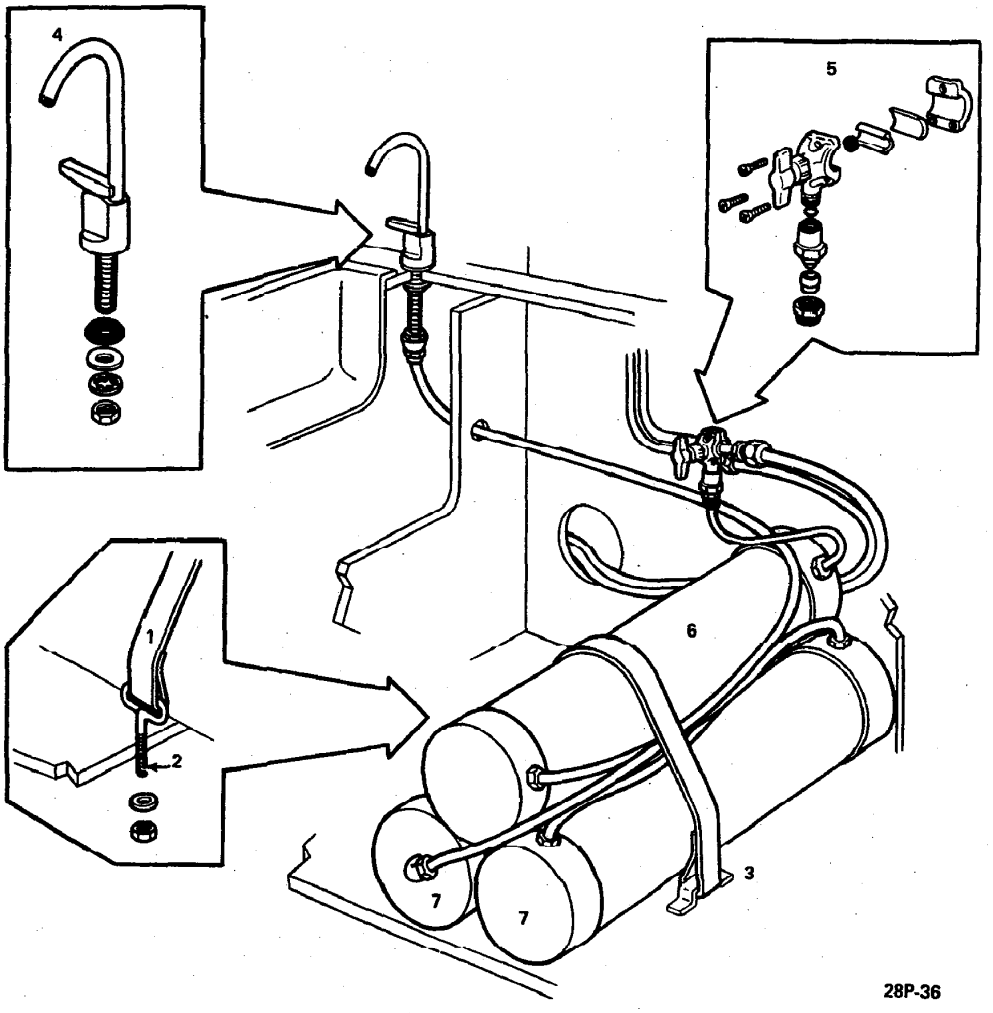
KEY	230	260	PART NUMBER	
				28.052A CARTRIDGE—WATER TREATMENT UNIT
1	1	1	**706782**	CARTRIDGE & BRACKET ASSY.—water treatment unit, filter (First Design) (ecom system)
2	1	1	**706785**	CARTRIDGE—water treatment unit, filter (First Design)
3	1	1	**706784**	KIT—adapter elbow and "O" ring (SOA) (First Design)
4	1	1	**NS**	BRACKET—filter frame
5	1	1	**NS**	BALE—locking, quick release



28.052B WATER PURIFIER AND FAUCET ASSY

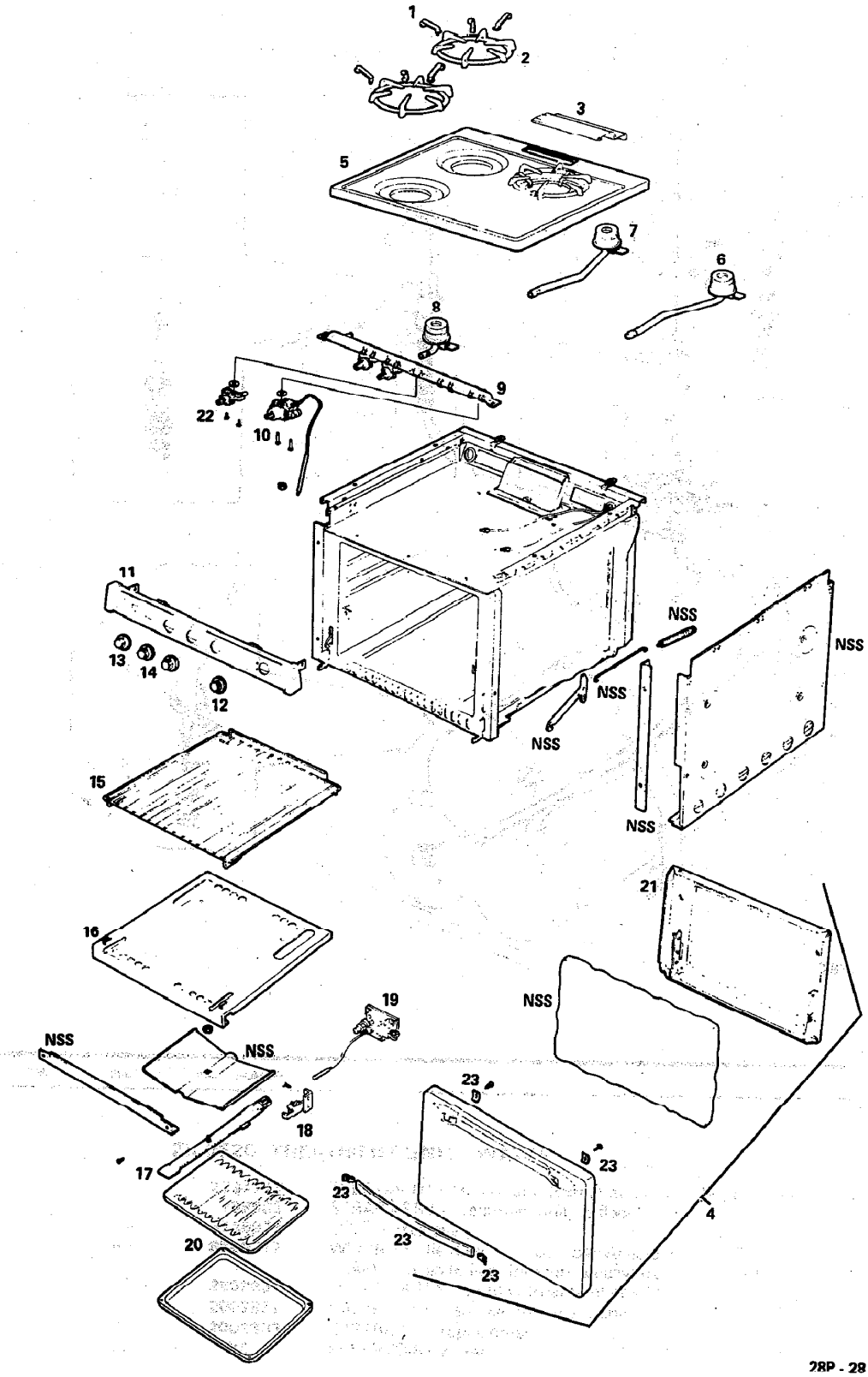
28.052B WATER TREATMENT UNIT AND FAUCET

KEY	230	260	PART NUMBER	
—	1	1	**719655**	TREATMENT UNIT—water (kit) (Second Design) (water gard)
1	7	7	—	NUT—pipe (procure locally)
2	1	1	—	TEE—pipe (procure locally)
3	1	1	—	PIPE—flexible (procure locally)
4	1	1	—	INLET—treatment, cartridge
5	1	1	**719658**	CARTRIDGE—treatment unit, water (SOA) (Second Design) (water gard)
6	1	1	—	PIPE—outlet, cartridge (procure locally)
7	1	1	**NS**	WASHER—base, faucet
8	1	1	**NS**	BODY—valve
9	1	1	**NS**	SPRING—valve
10	1	1	**NS**	BOLT—valve
11	1	1	**NS**	VALVE—faucet
12	1	1	**NS**	HANDLE—valve
13	1	1	**720132**	SPOUT—water treatment unit, faucet (water gard)
14	1	1	**719657**	FAUCET ASSY.—water treatment unit, (Second Design) (water gard) (SOA)
15	1	1	**NS**	LID—cartridge, treatment unit.
16	1	1	**NS**	CANISTER ASSY.—cartridge, treatment unit.
17	1	1	**NS**	COVER—cartridge, treatment unit.
18	7	7	—	SLEEVE—connector (procure locally)
19	1	1	—	CONNECTOR—pipe (procure locally)
20	1	1	—	FITTING—pipe (procure locally)



KEY	230	260	PART NUMBER	
				28.052C TREATMENT UNIT—WATER
—	—	1	**2234773**	TREATMENT UNIT—water (complete) (repl. 798360) (eff. w/1975)
1	—	1	**798682**	STRAP ASSY.—treatment unit, to floor
2	—	1	**3745928**	BOLT—strap eye
—	—	AR	**8860217**	WEBBING—tie down (21.60" per vehicle) (70") (CTL)
3	—	1	—	CLAMP—strap to floor (procure locally) (ref. 2383392)
4	—	1	**2002831**	FAUCET ASSY.—purifier treatment unit
5	—	1	**2002832**	VALVE ASSY.—saddle, treatment unit
6	—	1	**2002833**	CARTRIDGE—replacement
7	—	2	**NS**	RESERVOIR—water

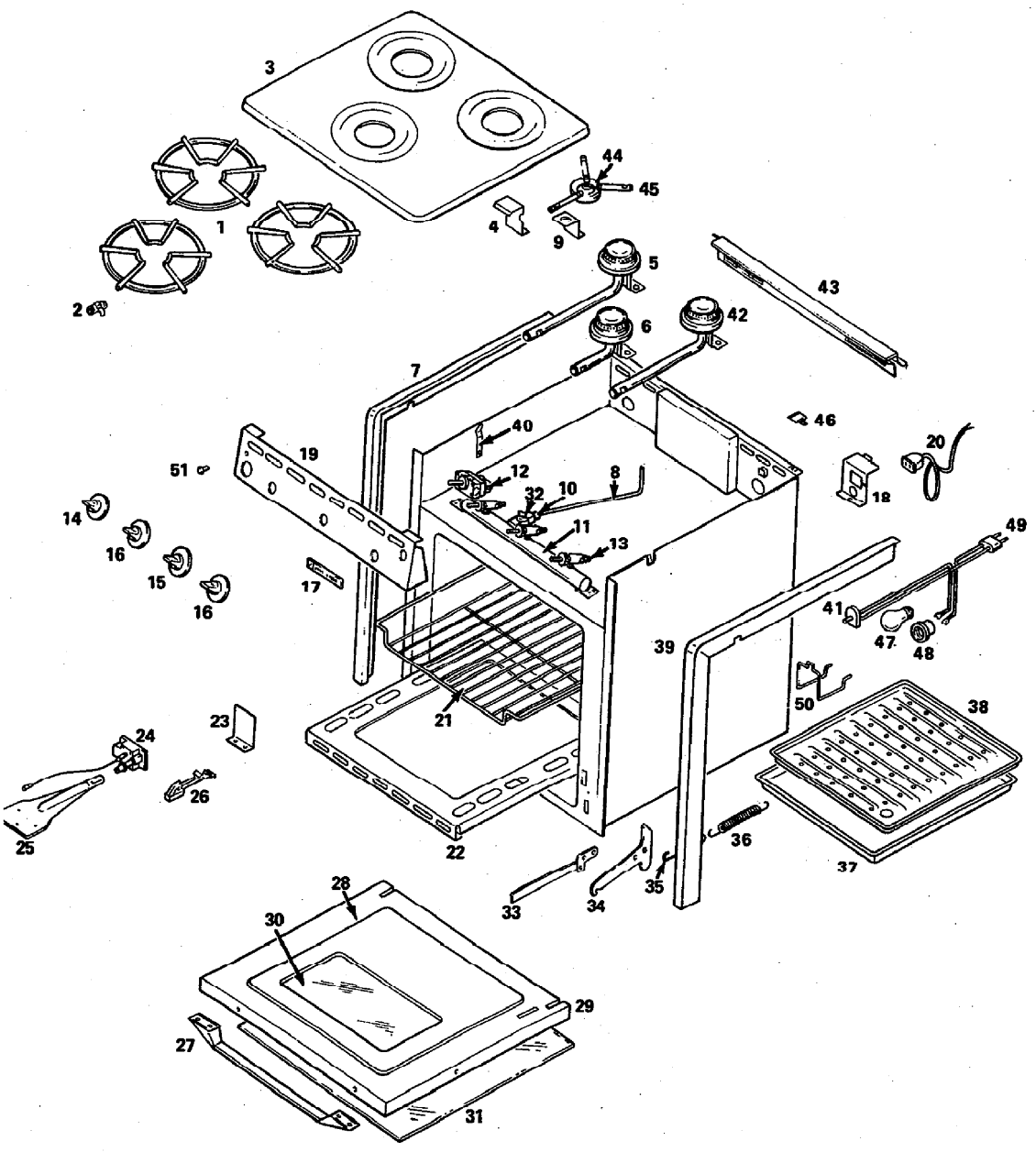
NOTES



28.054 RANGE – 3 BURNER WITH OVEN (COLEMAN)

28.054 RANGE—3 BURNER WITH OVEN (COLEMAN)

KEY	230	260	PART NUMBER	
—	1	1	**709146**	RANGE—3 burner (Coleman) (prior to 1975) (incl. next 23 items)
1	1	1	**709133**	CLIP—grate (package)
2	3	3	**709130**	GRATE—top burner
3	1	1	**709148**	DEFLECTOR—flue
4	1	1	**710032**	DOOR ASSY.—oven complete (incl. glass)
5	1	1	**709145**	TOP—cook
6	1	1	**709558**	BURNER—top, without lighter (right rear)
7	1	1	**709560**	BURNER—top, without lighter (left rear)
8	1	1	**709562**	BURNER—top, without lighter (front)
9	1	1	**709150**	PIPE ASSY.—manifold (SOA)
10	1	1	**709571**	THERMOSTAT
11	1	1	**709551**	COVER ASSY.—manifold (SOA)
12	1	1	**709149**	DIAL—thermostat
13	1	1	**709556**	KNOB—valve (front)
14	2	2	**709557**	KNOB—valve (rear)
15	1	1	**709579**	RACK—oven
16	1	1	**709583**	BOTTOM ASSY.—oven (SOA)
17	1	1	**709552**	BURNER—oven
18	1	1	**709553**	BURNER—oven pilot
19	1	1	**709142**	VALVE—oven safety
20	1	1	**709593**	PAN ASSY.—2 piece broiler
21	1	1	**709139**	PANEL ASSY.—door (plain) (SOA)
22	3	3	**709132**	VALVE—top burner
23	1	1	**709578**	HANDLE—oven door



28P-29

28.054A RANGE – 3 BURNER WITH OVEN (MAGIC CHEF)

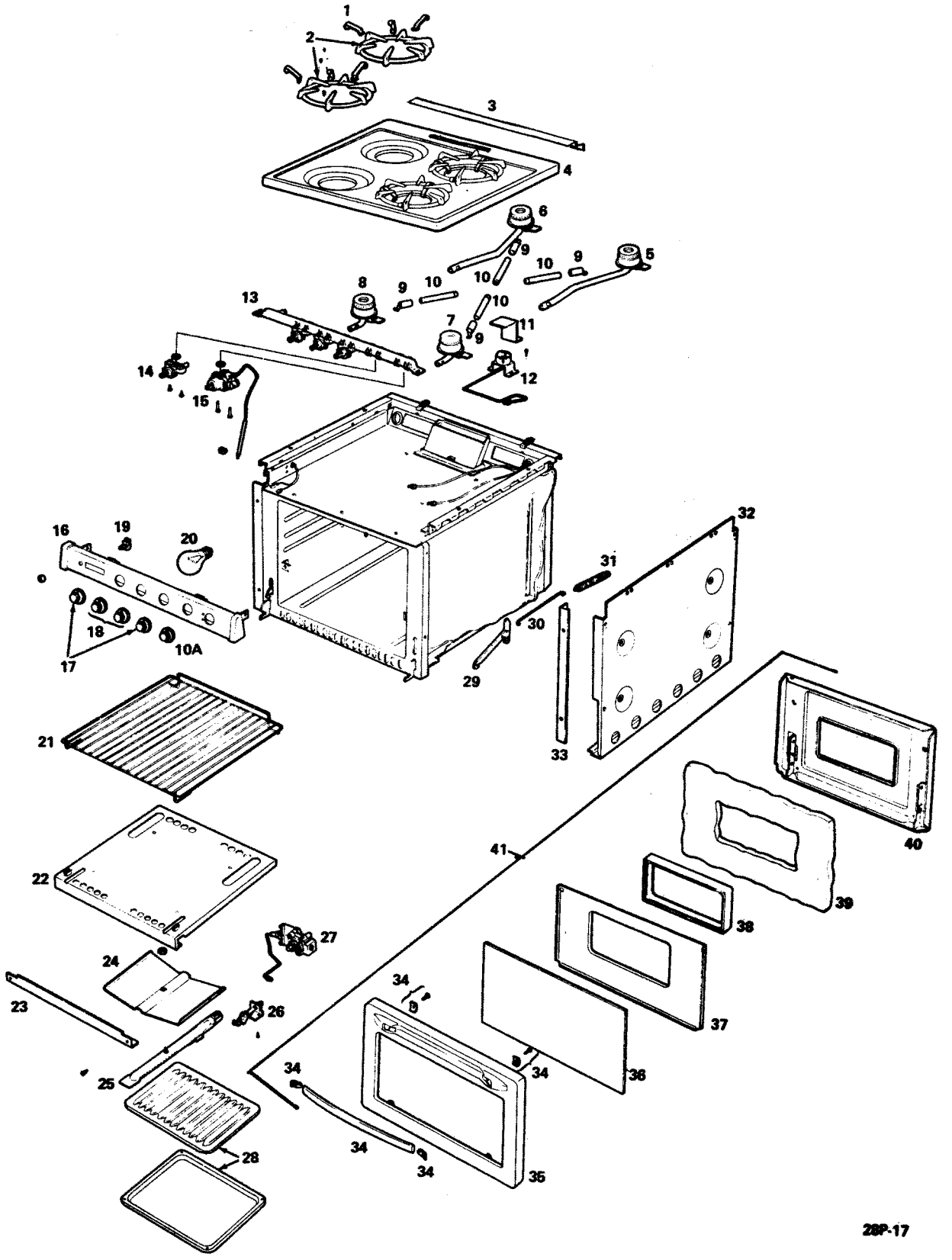
28.054A RANGE—3 BURNER WITH OVEN (MAGIC CHEF)

KEY	230	260	PART NUMBER	
—	—	1	**724478**	RANGE ASSY.—3 burner (w/black glass door & oven light) (incl. following items thru asterisk*)
1	—	3	**796141**	GRATE—top burner
2	—	4	**796186**	NUT—tee
3	—	1	**796140**	TOP—range
4	—	1	**796142**	SHIELD—pilot, top
5	—	1	**796152**	BURNER—rear (LH)
6	—	1	**796151**	BURNER—front
7	—	1	**796160**	TRIM—side (LH)
8	—	1	**796154**	TUBE—pilot
9	—	1	**796143**	SUPPORT—pilot, top
10	—	1	**796155**	FILTER—pilot
11	—	1	**796156**	PIPE—manifold
12	—	1	**796157**	THERMOSTAT
13	—	1	**796144**	VALVE—burner, top
14	—	1	**796150**	DIAL—thermostat
15	—	1	**796145**	KNOB—top burner, front
16	—	2	**796146**	KNOB—top burner, rear
17	—	1	**796196**	PLATE—name
18	—	1	**796163**	SUPPORT—receptacle
19	—	1	**796161**	PANEL—manifold
20	—	1	**796164**	CORD—service
21	—	1	**796168**	RACK—oven
22	—	1	**NPN**	BOTTOM—oven
23	—	1	**796169**	STOP—broiler pan
24	—	1	**796170**	VALVE—burner, oven
25	—	1	**796171**	BURNER—oven (also use 1-796172 air shuter)
—	—	1	**796172**	AIR SHUTTER—oven burner (w/796171 burner—oven)
26	—	1	**796173**	PILOT—oven
27	—	1	**796176**	HANDLE—oven door
28	—	1	**796177**	LINER—oven door
29	—	1	**796178**	FRAME—door glass
30	—	1	**796179**	GLASS—door inner
31	—	1	**796180**	GLASS—front
32	—	1	**796147**	VALVE—shut—off, top pilot
33	—	1	**796138**	HINGE ASSY.—door (RH)
33	—	1	**796139**	HINGE ASSY.—door (LH)
34	—	1	**796181**	ARM—spring hinge
35	—	1	**796182**	HOOK—spring, oven door
36	—	1	**796183**	SPRING—door
37	—	1	**796174**	PAN broilor, oven
38	—	1	**796175**	INSERT—broiler pan
39	—	1	**796159**	TRIM—side (RH)
40	—	1	**796149**	CLIP—top hold down
41	—	1	**796166**	SWITCH—oven light
42	—	1	**796153**	BURNER—rear (RH)
43	—	1	**796162**	DEFLECTOR—flue
44	—	1	**796136**	CUP ASSY.—lighter
45	—	3	**796158**	TUBE—flash
46	—	2	**796148**	SPRING—rear, top
47	—	1	**709135**	BULB—light, oven
48	—	1	**NPN**	RECEPTACLE—light
49	—	1	**796165**	HARNESS—light, oven
50	—	1	**796167**	GUARD—bulb
51	—	1	**796195**	BUTTON—indicator
—	—	1	**796137**	RETAINER—glass assembly
—	—	1	**796184**	FITTING—thermostat inlet
—	—	1	* **796185**	CLIP—oven rack
—	—	1	**799874**	LABEL—range warning
—	—	1	**2005742**	RANGE ASSY.—3 burner (w/brushed chrome oven door) (incl. following items thru asterisk **)
—	—	1	**2030002**	CUP ASSY.—lighter (SOA)
—	—	1	**2030003**	HINGE ASSY.—RH door (SOA)
—	—	1	**2030004**	HINGE ASSY.—LH door (SOA)
—	—	1	**796140**	TOP—main

KEY	230	260		PART NUMBER	
					28.054A RANGE—3 BURNER WITH OVEN (MAGIC CHEF) (Cont.)
—	—	3		**2030013**	GRATE—top
—	—	1		**796142**	SHIELD—top pilot
—	—	1		**796143**	SUPPORT—top pilot
—	—	1		**796144**	VALVE—top burner
—	—	1		**796145**	KNOB—front top burner
—	—	1		**2030014**	KNOB—rear top burner
—	—	1		**2030015**	VALVE—top pilot shut-off
—	—	2		**2030016**	SPRING—main top rear
—	—	1		**796149**	CLIP—main top hold down
—	—	1		**2030017**	TUBE—valve (1/4")
—	—	1		**2030018**	TUBE—oven pilot
—	—	1		**2030020**	BURNER—front
—	—	1		**2030021**	BURNER—left rear
—	—	1		**2030022**	BURNER—right rear
—	—	1		**2030023**	TUBE—pilot
—	—	1		**796155**	FILTER—pilot
—	—	1		**796156**	PIPE—manifold
—	—	1		**2030024**	THERMOSTAT—range
—	—	3		**796158**	TUBE—flash
—	—	1		**2030050**	CLIP—tube
—	—	1		**2030025**	TRIM—RH side
—	—	1		**2030026**	TRIM—LH side
—	—	1		**2030027**	PANEL—manifold
—	—	1		**796162**	DEFLECTOR—flue
—	—	1		**2030028**	FERRULE—range (3/16")
—	—	1		**2030030**	SHIELD—heat
—	—	1		**2030049**	SPREADER—flame
—	—	1		**2030051**	RACK—oven
—	—	1		**2030052**	TRIM—manifold panel
—	—	1		**2030053**	TRIM—manifold
—	—	1		**796169**	STOP—broiler pan
—	—	1		**796170**	VALVE—oven burner
—	—	1		**796171**	BURNER—oven
—	—	1		**2030054**	PILOT—oven
—	—	1		**796174**	PAN—oven broiler
—	—	1		**796175**	INSERT—broiler door
—	—	1		**2030055**	PANEL—oven door
—	—	1		**2030056**	HANDLE—oven door
—	—	1		**NPN**	LINER—oven door (Magic Chef #50-22022-3) (procure from Magic Chef Co.)
—	—	1		**2030057**	BOTTOM—oven
—	—	1		**2030058**	SPRING—bottom
—	—	1		**796181**	ARM—spring hinge
—	—	1		**796182**	HOOK—oven door spring
—	—	1		**2030059**	SPRING—door
—	—	1		**796184**	FITTING—thermostat inlet
—	—	1		**2030060**	CLIP—oven rack
—	—	4		**2030061**	NUT—tee
—	—	1		**796195**	BUTTON—indicator
—	—	1		**796196**	NAMEPLATE—range
—	—	1		**2030062**	CLIP—bulb
—	—	1		**2030063**	NUT—compression
—	—	1		**2030064**	NUT—range (3/16")
—	—	2	*	**2030065**	NUT—range (1/4")
					28.054B RANGE—3 BURNER WITHOUT OVEN (MAGIC CHEF)
—	—	1		**2025476**	RANGE ASSY.)3 burner (w/o oven) (w/RPO 685) (incl. items thru asterisk)
—	—	1		**2030083**	BOX—burner
—	—	1		**2030022**	BURNER—RH rear
—	—	1		**2030021**	BURNER—LH rear
—	—	1		**2030020**	BURNER—front
—	—	1		**796195**	BUTTON—indicator
—	—	3		**2030050**	CLIP—flash tube
—	—	3		**2030060**	CLIP—grate

28.054B RANGE—3 BURNER WITHOUT OVEN (MAGIC CHEF) (Cont.)

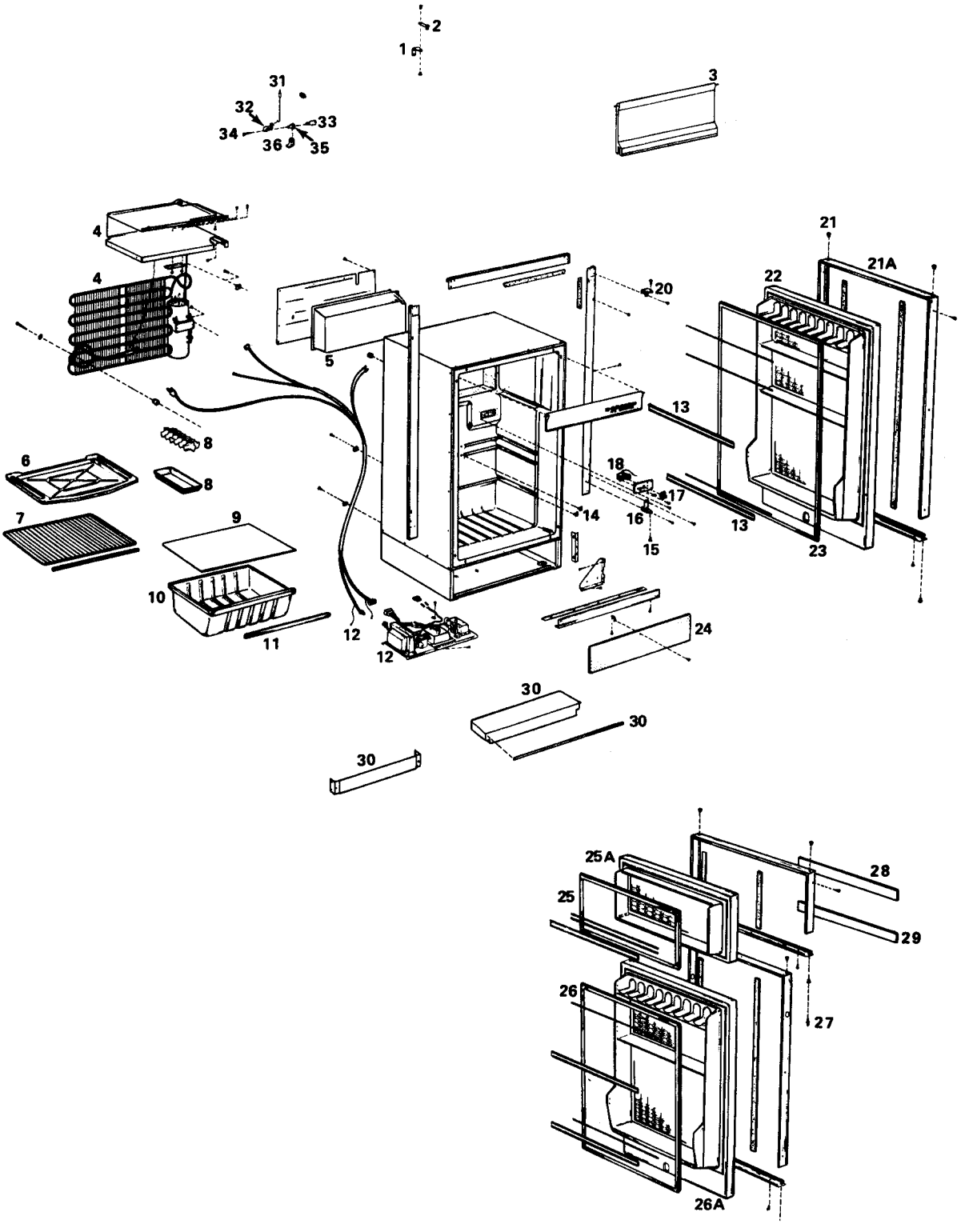
KEY	230	260		PART NUMBER	
—	—	1		**796149**	CLIP—main top
—	—	1		**2030002**	CUP—lighter
—	—	1		**2030084**	FERRULE—
—	—	1		**2030087**	FILTER—pilot
—	—	3		**2030013**	GRATE—burner
—	—	1		**796145**	KNOB—front burner
—	—	2		**2030014**	KNOB—rear burner
—	—	1		**796196**	PLATE—name
—	—	1		**2030088**	NUT—compressor
—	—	3		**2030061**	NUT—tee
—	—	1		**2030089**	PANEL—manifold
—	—	1		**2030090**	PIPE—manifold
—	—	1		**796142**	SHIELD—pilot
—	—	1		**2030091**	SUPPORT—pilot
—	—	1		**796140**	TOP—main
—	—	1		**2030092**	TRIM—box RH
—	—	1		**2030093**	TRIM—box LH
—	—	1		**2030052**	TRIM—manifold panel
—	—	1		**2030096**	TRIM—top rear
—	—	1		**2030097**	TUBE—pilot
—	—	1		**2030098**	TUBE—pilot
—	—	3		**796144**	VALVE—burner
—	—	3	*	**2030015**	VALVE—shut off
—	—	1		**2025475**	OVEN—microwave (w/RPO 685) (ref. only) (procure oven and component parts from LITTON CO. model No. 102.002)
—	—	2		**NPN**	BRACKET—microwave bracket (w/RPO 685) (ref. 2026272) (make locally)
—	—	1		**2029240**	OVEN—microwave (w/RPO UND) (1978) (Thermador Co. model no. MC17)



28.055 RANGE – 4 BURNER WITH OVEN (COLEMAN)

28.055 RANGE—4 BURNER WITH OVEN (COLEMAN)

KEY	230	260	PART NUMBER	
—	1	1	**709136**	RANGE—4 burner
1	1	1	**709133**	CLIP—grate (package)
2	4	4	**709130**	GRATE
3	1	1	**709570**	FLUE—deflector
4	1	1	**709569**	TOP—cook
5	1	1	**709559**	BURNER—top with lighter (right rear)
6	1	1	**709561**	BURNER—top with lighter (left rear)
7	1	1	**709564**	BURNER—top with lighter (right front)
8	1	1	**709566**	BURNER—top with lighter (left front)
9	4	4	**709131**	CONNECTOR—flash tube
10	4	4	**709594**	TUBE—flash
10A	1	1	**709575**	DIAL—thermostat
11	1	1	**NPN**	SHIELD—pilot light
12	1	1	**709584**	LIGHTER ASSY.—top (SOA)
13	1	1	**709582**	PIPE ASSY.—manifold (SOA)
14	4	4	**709592**	VALVE—top burner
15	1	1	**709572**	THERMOSTAT
16	1	1	**709585**	COVER ASSY.—manifold (SOA)
17	2	2	**709556**	KNOB—valve, front
18	2	2	**709557**	KNOB—valve, rear
19	1	1	**709580**	SWITCH—oven light
20	1	1	**709135**	BULB—oven light (12 volt)
21	1	1	**709579**	RACK—oven
22	1	1	**709583**	BOTTOM ASSY.—oven (SOA)
23	1	1	**NS**	SUPPORT—oven bottom
24	1	1	**NS**	SHIELD—oven burner
25	1	1	**709552**	BURNER—oven
26	1	1	**709555**	BURNER—pilot
27	1	1	**709143**	VALVE—safety
28	1	1	**709593**	PAN ASSY.—2 piece broiler (SOA)
29	2	2	**NS**	ARM—door stop
30	2	2	**NS**	ROD—door stop arm
31	2	2	**NS**	SPRING—door stop arm
32	1	1	**NS**	PANEL—side
33	1	1	**709138**	TRIM—front
34	1	1	**709578**	HANDLE—oven door
35	1	1	**709140**	FRAMING—door panel
36	1	1	**709144**	GLASS—black
37	1	1	**NPN**	INNER LINER—black glass
38	1	1	**709567**	WINDOW ASSY.—(SOA)
39	1	1	**NPN**	PANEL—fiberglass
40	1	1	**709141**	LINER ASSY.—door (SOA)
41	1	1	**710032**	DOOR ASSY.—oven, complete (incl. glass)



28P-42-1077

28.056 REFRIGERATOR ALL ELECTRIC (6 & 7.5 CU FT.) (NORCOLD)

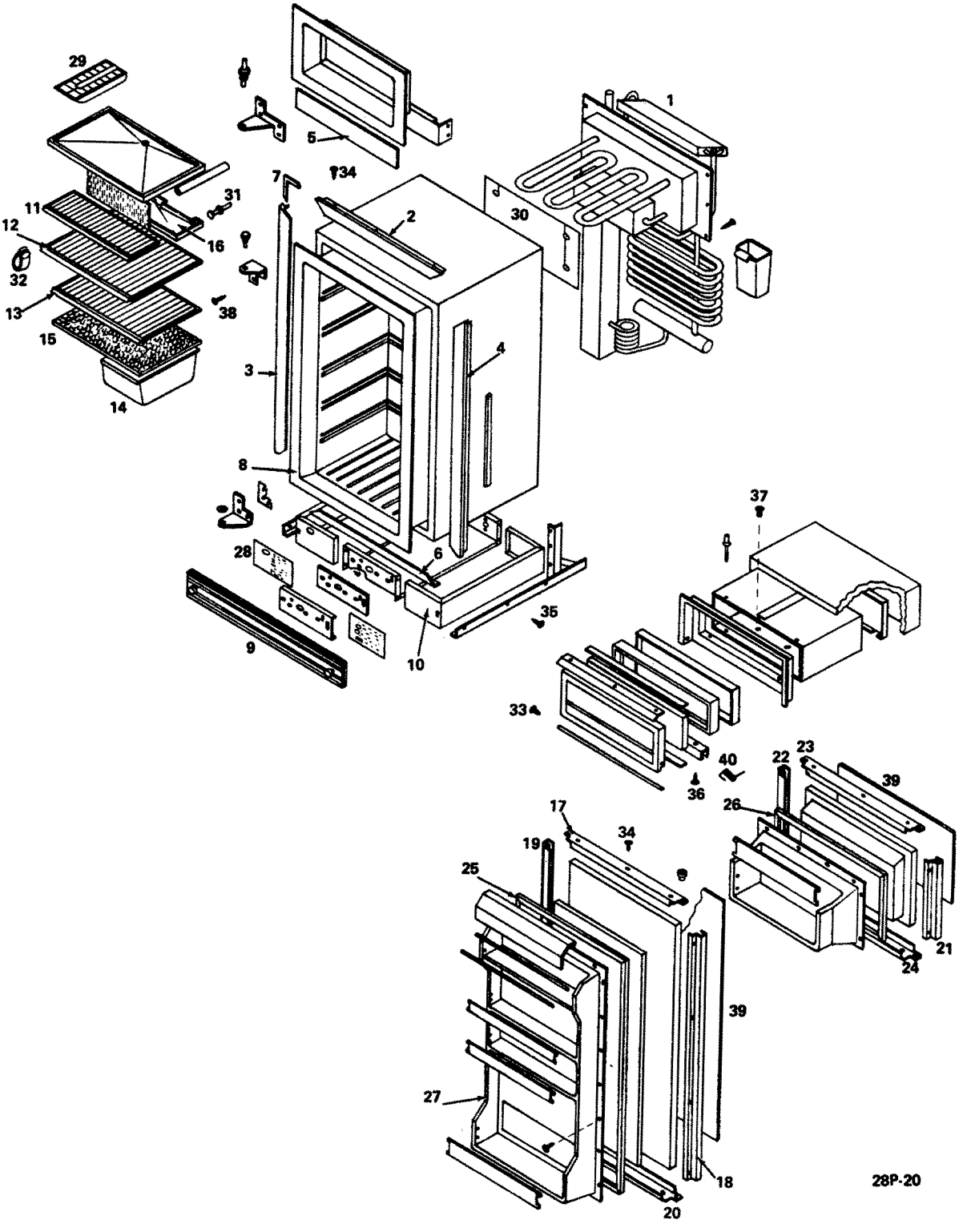
28.056 REFRIGERATOR—ALL ELECTRIC (6 & 7.5 CU. FT.) (NORCOLD)

KEY	230	260	PART NUMBER	
—	—	1	**2006602**	REFRIGERATOR—electric, 6 cubic foot (w/ZE06582, ZE06584)
—	1	1	**704935**	REFRIGERATOR—electric, 6 cubic foot
—	—	1	**704936**	REFRIGERATOR—electric, 7.5 cubic foot (w/ZE06581) (ref. only) (prior to 1978)
—	—	1	**2031329**	REFRIGERATOR—electric, 7.5 cubic foot (w/ZE06581) (1978) (Norcold Model No. DE-728G1) (details not available at time of publication)
1	1	1	**2003429**	LATCH—travel LH (repl. 705401, 705424) (w/704935 & 704936 refrig.)
2	1	1	**2003430**	LATCH—travel RH (repl. 705404, 705426) (w/704935 & 704936 refrig.)
2A	1	1	**705420**	GASKET—door evaporator (6 cubic ft.) (w/704935 refrig.)
3	1	1	**705416**	DOOR ASM.—evaporator (6 cubic ft.) (w/704935 refrig.)
3	1	1	**2028675**	DOOR ASSY.—evaporator (SOA) (6 cubic ft.) (w/2006602 refrig.)
4	1	1	**705418**	COOLING UNIT—refrigerator (SOA) (6 cubic ft.) (w/704935 & 2006602 refrig.)
4	—	1	**704937**	COOLING UNIT—refrigerator (SOA) (7.5 cubic ft.) (w/704936 refrig.)
5	1	1	**705423**	COVER—blind (6 cubic ft.) (w/704935 refrig.)
5	—	1	**704951**	COVER—blind (7.5 cubic ft.) (w/704936 refrig.)
5	—	1	**2028687**	COVER—blind (6 cubic ft.) (w/2006602 refrig.)
6	1	1	**705433**	TRAY—drip (6 cubic ft.) (w/704735 refrig.)
6	—	1	**705414**	TRAY—drip (7.5 cubic ft.) (w/704736 refrig.)
6	—	1	**2028691**	TRAY—drip (6 cubic ft.) (w/2006602 refrig.)
7	1	1	**705434**	SHELF—wire (6 cubic ft.) (w/704935 refrig.)
7	—	2	**705415**	SHELF—wire (7.5 cubic ft.) (w/704936 refrig.)
8	1	1	**705413**	TRAY—cube ice (6 cubic ft.) (w/704935 & 2006602 refrig.)
8	—	2	**705413**	TRAY—cube ice (7.5 cubic ft.) (w/704936 refrig.)
9	1	1	**705431**	COVER—crisper (6 cubic ft.) (w/704935 refrig.)
9		1	**705432**	COVER—crisper (7.5 cubic ft.) (w/704936 refrig.)
10	1	1	**705430**	CRISPER—(6 cubic ft.) (w/704935 refrig.)
10	—	1	**705408**	CRISPER—(7.5 cubic ft.) (w/704936 refrig.)
10	—	1	**2028689**	CRISPER—(6 cubic ft.) (w/2006602 refrig.)
11	1	1	**705429**	TRIM—crisper (6 cubic ft.) (w/704935 refrig.)
11	—	1	**705407**	TRIM—crisper (7.5 cubic ft.) (w/704936 refrig.)
11	—	1	**2028690**	TRIM—crisper (6 cubic ft.) (w/2006602 refrig.)
12	1	1	**716118**	INVERTER ASSY.—including wiring (6 cubic ft.) (w/704935 refrig.)
12	—	1	**2028676**	INVERTER ASSY.—(6 cubic ft.) (w/2006602 refrig.)
12	—	1	**2011861**	INVERTER ASSY.—service (7.5 cubic ft.) (w/704936 refrig.) (stamped on inverter 634) (repl. 716119) (also use 1-2011860 transformer assy.) (9 wire white adapter w/Norcold Serial No. 1142-5802) (first design)
—	—	1	**2011860**	TRANSFORMER ASSY.—inverter (w/7.5 cubic ft refrig) (w/704936 refrig.) (stamped on transformer U64A) (w/2011861 inverter assy.) (9 wire white adapter w/Norcold Serial No. 1142-5802) (first design)
12	—	1	**2037879**	INVERTER ASSY.—(7.5 cubic ft.) (ref. only) (incl. the (2) items)
12	—	1	**2037881**	INVERTER ASSY.—service (7.5 cubic ft.) (also use 1-2037880 transformer) (7 wire black adapter eff. w/Norcold Serial No. 6002) (second design)
—	—	1	**2037880**	TRANSFORMER ASSY.—inverter service (7.5 cubic ft.) (also use 1-2037881 inverter) (7 wire black adapter eff. w/Norcold Serial No. 6002) (second design)
—	—	1	**NPN**	BREAKER ASSY.—circuit (w/neon light & red button)
13	2	2	**705428**	TRIM—door rail (6 cubic ft.) (w/704935 refrig.)
13	—	3	**705406**	TRIM—door rail (7.5 cubic ft.) (w/704936 refrig.)
13	—	1	**2028678**	TRIM ASSY.—door rail (6 cubic ft.) (w/2006602 refrig.)
14	2	2	**704950**	CLIP—shelf (6 & 7.5 cubic ft.)
15	2	2	**704948**	PINS—hinge (6 & 7.5 cubic ft.)
16	2	2	**704947**	HINGE—left hand (6 & 7.5 cubic ft.)
17	1	1	**704940**	KNOB—thermostat (w/6 & 7.5 cubic ft.) (w/704935 & 704936 refrig.)
17	—	1	**2028685**	KNOB—thermostat (6 cubic ft.) (w/2006602 refrig.)
18	1	1	**704939**	THERMOSTAT ASM.—refrigerator (SOA) (w/6 & 7.5 cubic ft.) (w/704935 & 704936 refrig.)
18	—	1	**2028677**	THERMOSTAT ASSY.—(6 cubic ft.) (w/2006602 refrig.)
19	6	6	**705427**	RAIL—door (6 cubic ft.) (w/704935 refrig.)
19	—	7	**705405**	RAIL—door (7.5 cubic ft.) (w/704936 refrig.)

28.056 REFRIGERATOR—ALL ELECTRIC (6 & 7.5 CU. FT.) (NORCOLD) (Cont.)

KEY	230	260	PART NUMBER	
19	—	1	**2028681**	RAIL—door (6 cubic ft.) (w/2006602 refrig.)
20	2	2	**704946**	HINGE—right hand (6 cubic ft.) (w/704935 & 2006602 refrig.)
20	—	3	**704946**	HINGE—right hand (7.5 cubic ft.) (w/704936 refrig.)
21	4	4	**704944**	BUSHING—hinge (6 cubic ft.) (w/704935 refrig.)
21	8	8	**704944**	BUSHING—hinge (7.5 cubic ft.)
21	—	2	**2028684**	BUSHING—hinge (6 cubic ft.) (w/2006602 refrig.)
21A	—	1	**2028679**	FRAME—door (6 cubic ft.) (w/2006602 refrig.)
22	1	1	**705419**	DOOR—refrigerator (less panel) (6 cubic ft.) (w/704935 refrig.)
22	—	1	**2028680**	DOOR ASSY.—(less frame, lock & panel) (6 cubic ft.) (w/2006602 refrig.)
23	1	1	**705422**	GASKET—door (6 cubic ft.) (w/704935 refrig.)
23	—	1	**2028682**	GASKET—door (6 cubic ft.) (w/2006602 refrig.)
24	1	1	**705421**	PLATE—kick (6 cubic ft.) (w/704935 refrig.)
24	—	1	**2028686**	PLATE—kick (6 cubic ft.) (w/2006602 refrig.)
24	—	1	**704941**	PLATE—kick (7.5 cubic ft.) (w/704936 refrig.)
25	—	1	**704943**	GASKET—top door (7.5 cubic ft.) (w/704936 refrig.)
25A	—	1	**704942**	DOOR—top, refrigerator (7.5 cubic ft.) (first design) (w/704936 refrig.)
25A	—	1	**2028672**	DOOR—top, refrigerator (7.5 cubic ft.) (second design) (eff. w/1976) (w/704936 refrig.)
26	—	1	**704945**	GASKET—bottom door (7.5 cubic ft.) (w/704936 refrig.)
26A	—	1	**705758**	DOOR—bottom, refrigerator (7.5 cubic ft.) (w/out built in lock) (first design) (w/704936 refrig.)
26A	—	1	**2028671**	DOOR—bottom, refrigerator (7.5 cubic ft.) (w/built in lock) (second design) (w/704936 refrig.) (eff. w/1976) (NORCOLD # 614107-22)
27	—	1	**704949**	PIN—double hinge (7.5 cubic ft.) (w/704936 refrig.)
28	—	1	**2019687**	TRIM—decortive door (gold) (bottom of top door) (eff. w/1976) (7.5 cubic ft.) (w/704936 refrig.)
29	—	1	**2019688**	TRIM—decortive door (gold) (top of bottom door) (name plate) (eff. w/1976) (7.5 cubic ft.) (w/704936 refrig.)
30	—	1	**2020252**	FOAMED ASSY.—divider (eff. w/1976) (7.5 cubic ft.) (w/704536 refrig.)
31	—	1	**2019689**	ROD ASSY.—lock (eff. w/1976) (6 & 7.5 cubic ft.) (w/704936, & 2006602 refrig.)
32	—	1	**2019690**	CAM—lock (eff. w/1976) (6 & 7.5 cubic ft.) (w/704936, & 2006602 refrig.)
33	—	1	**2020253**	KEY—refrigerator door, square head type (eff. w/1976) (7.5 cubic ft.) (w/704936 refrig.)
33	—	1	**2028692**	KEY—lock (6 cubic ft.) (w/2006602 refrig.) (ref. only) (procure locally) (Norcold # 614153)
34	—	1	**2019694**	SCREW—lock (eff. w/1976) (6 & 7.5 cubic ft.) (w/704936 & 2006602 refrig.)
35	—	1	**2019695**	LOCK—refrigerator (eff. w/1976) (7.5 cubic ft.) (w/704936 refrig.)
36	—	1	**2019696**	CLIP—lock (eff. w/1976) (6 & 7.5 cubic ft.) (w/704936 & 2006602 refrig.)
—	1	1	—	PANEL—(front of refrig. door) top/bottom (see group 28.168)
—	—	1	**791953**	TRAY ASSY.—refrigerator drain (prior to Serial No. 6V100878)
—	—	1	**791966**	SEAL—drain
—	—	2	**791817**	BRACKET—refrigerator module to floor
—	—	1	**791818**	BRACKET—refrigerator module to floor
—	—	1	**792167**	BRACKET—refrigerator to side member mounting
—	—	AR	**8885533**	SECTION—extruded expan. elastic (between module and ceiling) (100' roll ctl.)
—	—	1	**2028683**	TRIM—decorative (single door) 6 cubic ft.) (w/2006602 refrig.)

NOTES



28.057 REFRIGERATOR – GAS/ELECTRIC (6 & 7 CU. FT.) (INSTA–MATIC)

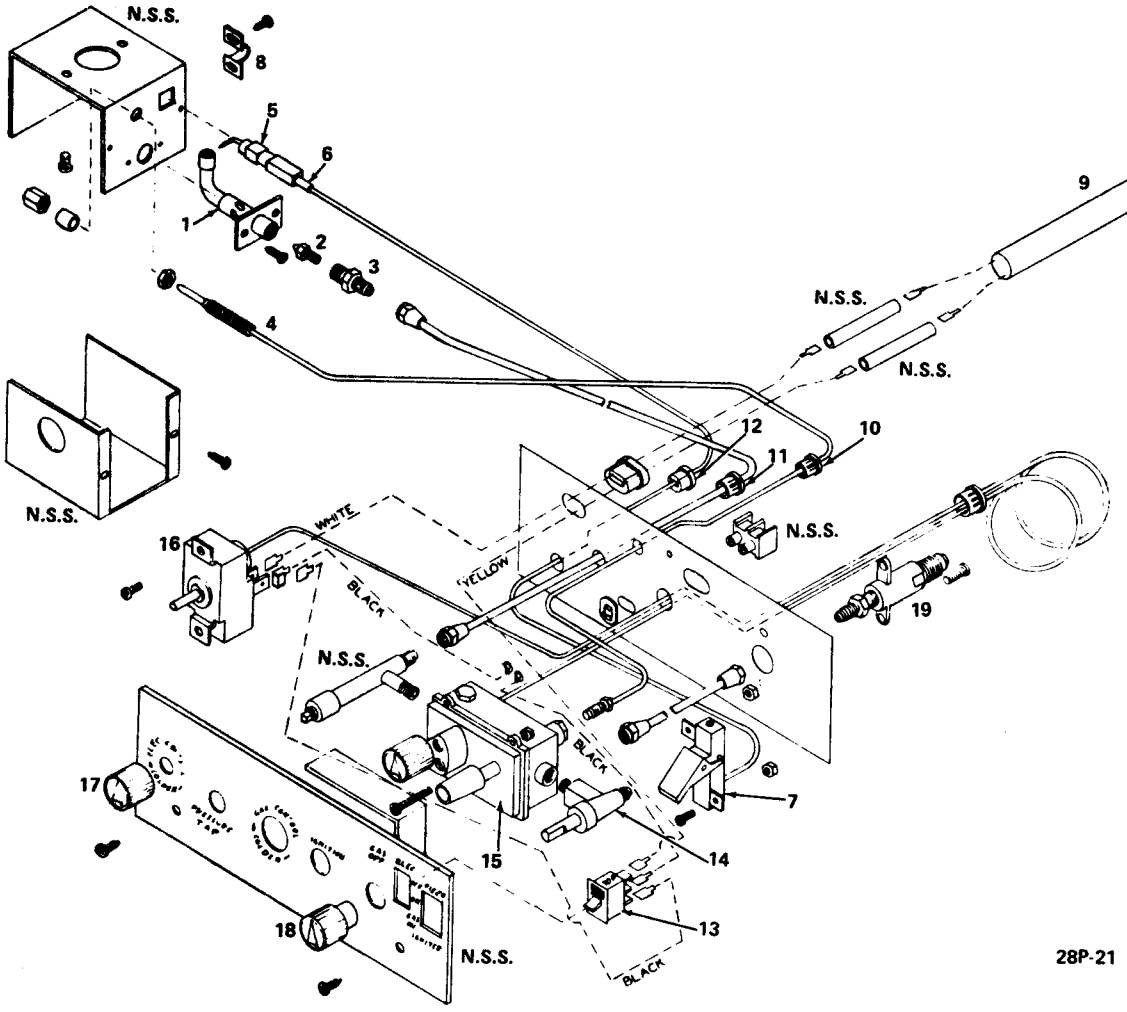
28.057 REFRIGERATOR—GAS/ELECTRIC (6 & 7 CU. FT.) (INSTA—MATIC)

KEY	230	260	PART NUMBER	
—	1	1	**710958**	REFRIGERATOR ASSY.—6 cubic foot
—	—	1	—	REFRIGERATOR ASSY.—7 cubic foot (ref. only) (use 704936) (NORCOLD) (ref. 710959)
1	1	1	**710960**	UNIT—cooling, 12 volt and 115 volt (6 cubic ft.)
1	—	1	**711007**	UNIT—cooling, 12 volt and 115 volt (7 cubic ft.)
2	1	1	**710963**	FRAME—body top (6 cubic ft.)
2	1	1	**711017**	FRAME—body top (7 cubic ft.)
3	1	1	**710964**	FRAME—body sides, LH (6 cubic ft.)
3	1	1	**711018**	FRAME—body sides, LH (7 cubic ft.)
4	1	1	**710965**	FRAME—body sides, RH (6 cubic ft.)
4	—	1	**711019**	FRAME—body sides, RH (7 cubic ft.)
5	—	1	**711020**	FRAME—body, bottom middle (7 cubic ft.)
6	1	1	**710966**	FRAME—body, bottom (6 cubic ft.)
6	—	1	**711021**	FRAME—body, bottom (7 cubic ft.)
7	2	2	**710967**	BRACE—corner, body frame
8	1	1	**710968**	LINER—body (6 cubic ft.)
8	—	1	**711027**	LINER—body (7 cubic ft.)
9	1	1	**710961**	SHUTTER ASSY.—(6 cubic ft.)
9	—	1	**711011**	SHUTTER ASSY.—(7 cubic ft.)
10	2	2	**710974**	CLIP—shutter spring
11	1	1	**710969**	SHELF—upper (6 cubic ft.)
11	—	1	**711030**	SHELF—upper (7 cubic ft.)
12	1	1	**710970**	SHELF—center (6 cubic ft.)
12	—	1	**711031**	SHELF—center (7 cubic ft.)
13	1	1	**710971**	SHELF—lower (6 cubic ft.)
13	—	1	**711032**	SHELF—lower (7 cubic ft.)
14	AR	AR	**710973**	BIN—vegetable (1 required w/6 cubic ft. and 2 required w/7 cubic ft.)
15	1	1	**710972**	SHELF—glass (6 cubic ft.)
15	—	1	**711033**	SHELF—glass (7 cubic ft.)
16	1	1	**710962**	TRAY—drip (6 cubic ft.)
16	—	1	**711012**	TRAY—drip (7 cubic ft.)
17	1	1	**710975**	FRAME—door, top (6 cubic ft.)
17	—	1	**711036**	FRAME—door, top (7 cubic ft.)
18	1	1	**710976**	FRAME—door, sides, LH (6 cubic ft.)
18	—	1	**711034**	FRAME—door, sides, LH (7 cubic ft.)
19	1	1	**710977**	FRAME—door, sides, RH (6 cubic ft.)
19	—	1	**711034**	FRAME—door, sides, RH (7 cubic ft.)
20	1	1	**710978**	FRAME—door, bottom (6 cubic ft.)
20	—	1	**711036**	FRAME—door, bottom (7 cubic ft.)
21	—	1	**711037**	FRAME—door, freezer, LH (7 cubic ft.)
22	—	1	**711038**	FRAME—door, freezer, RH (7 cubic ft.)
23	—	1	**711040**	FRAME—door, freezer, top (7 cubic ft.)
24	—	1	**711036**	FRAME—door, freezer, bottom (7 cubic ft.)
25	1	1	**710979**	GASKET—door (6 cubic ft.)
25	—	1	**711042**	GASKET—door (7 cubic ft.)
26	—	1	**711041**	GASKET—door, freezer (7 cubic ft.)
27	1	1	**710980**	LINER—door (6 cubic ft.)
28	1	1	**710984**	BASE—instruction label (6 cubic ft.)
28	—	1	**711046**	BASE—instruction label (7 cubic ft.)
29	2	2	**710982**	TRAY—ice cube
30	1	1	**710983**	COVER—secondary evaporator (6 cubic ft.)
30	—	1	**711047**	COVER—secondary evaporator (7 cubic ft.)
31	4	4	**710985**	RIVET—drip tray
32	1	1	—	CLAMP—nylong (procure locally)
33	AR	AR	—	SCREW—tapping, washer face (No. 8 x 3/8) (20 required w/6 cubic ft. and 32 required w/7 cubic ft.) (procure locally)
34	AR	AR	—	SCREW—tapping, RH (No. 10 x 3/8) (25 required w/6 cubic ft. and 35 required w/7 cubic ft.) (procure locally)
35	8	8	—	SCREW—tapping, RH (No. 10 x 3/8) (procure locally)
36	8	8	—	SCREW—tapping, RH (No. 8 x 1/2) (procure locally)
37	5	5	—	SCREW—RH (No. 10—24 x 3/4) (procure locally)
38	AR	AR	—	SCREW—tapping, RH (No. 10 x 3/4) (22 required w/6 cubic ft. and 28 required w/7 cubic ft.) (procure locally)
39	1	1	—	PANEL—(see group 28.168)
40	1	1	**710981**	SPRING—freezer door (6 cubic ft.)
—	1	—	**704152**	PIPE ASSY.—liquid propane
—	—	1	**704153**	PIPE—liquid propane
—	1	1	**710986**	SWITCH ASSY.—electric control (6 cubic ft.)
—	1	1	**710987**	THERMOSTAT ASSY.—electric (6 cubic ft.)

28.057 REFRIGERATOR—GAS/ELECTRIC (6 & 7 CU. FT.) (INSTA—MATIC) (Cont.)

KEY	230	260	PART NUMBER	
—	1	1	**710988**	CONTROL ASSY.—gas (6 cubic ft.)
—	1	1	**710989**	VALVE ASSY.—gas shut off (6 cubic ft.)
—	1	1	**710990**	BURNER ASSY.—ignitor (6 cubic ft.)
—	1	1	**710991**	IGNITOR ASSY.—burner (6 cubic ft.)
—	1	1	**710992**	ORIFICE—burner
—	1	1	**710993**	FITTING—burner orifice
—	1	1	**710994**	COUPLE—thermo
—	1	1	**710995**	PLUG—ignitor
—	1	1	**710996**	TUBE—heat shrink
—	1	1	**710997**	BRACKET—ignitor
—	1	1	**710998**	ELEMENT—heating (6 cubit ft.)
—	1	1	**710999**	BUSHING—thermo couple
—	1	1	**711000**	BUSHING—gas line strain
—	1	1	**711001**	BUSHING—strain ignitor
—	1	1	**711002**	KNOB—electric thermostat
—	1	1	**711006**	KNOB—gas shut off valve
—	—	1	**711043**	LINER—refrigerator door (7 cubic ft.)
—	—	1	**717856**	ORIFICE—burner (7 cubic ft.) (repl. 711049)
—	—	1	**711050**	ELEMENT—burner heating (7 cubic ft.)
—	2	2	**2490119**	CLIP—pipe, liquid propane

NOTES

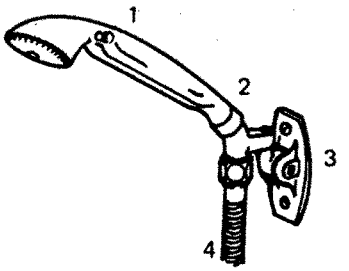


28.057A CONTROLS – GAS/ELECTRIC REFRIGERATOR (INSTA–MATIC)

28.057A CONTROLS—GAS/ELECTRIC REFRIGERATOR (INSTA—MATIC)

NOTE: Parts not keyed on illustration are not serviced.

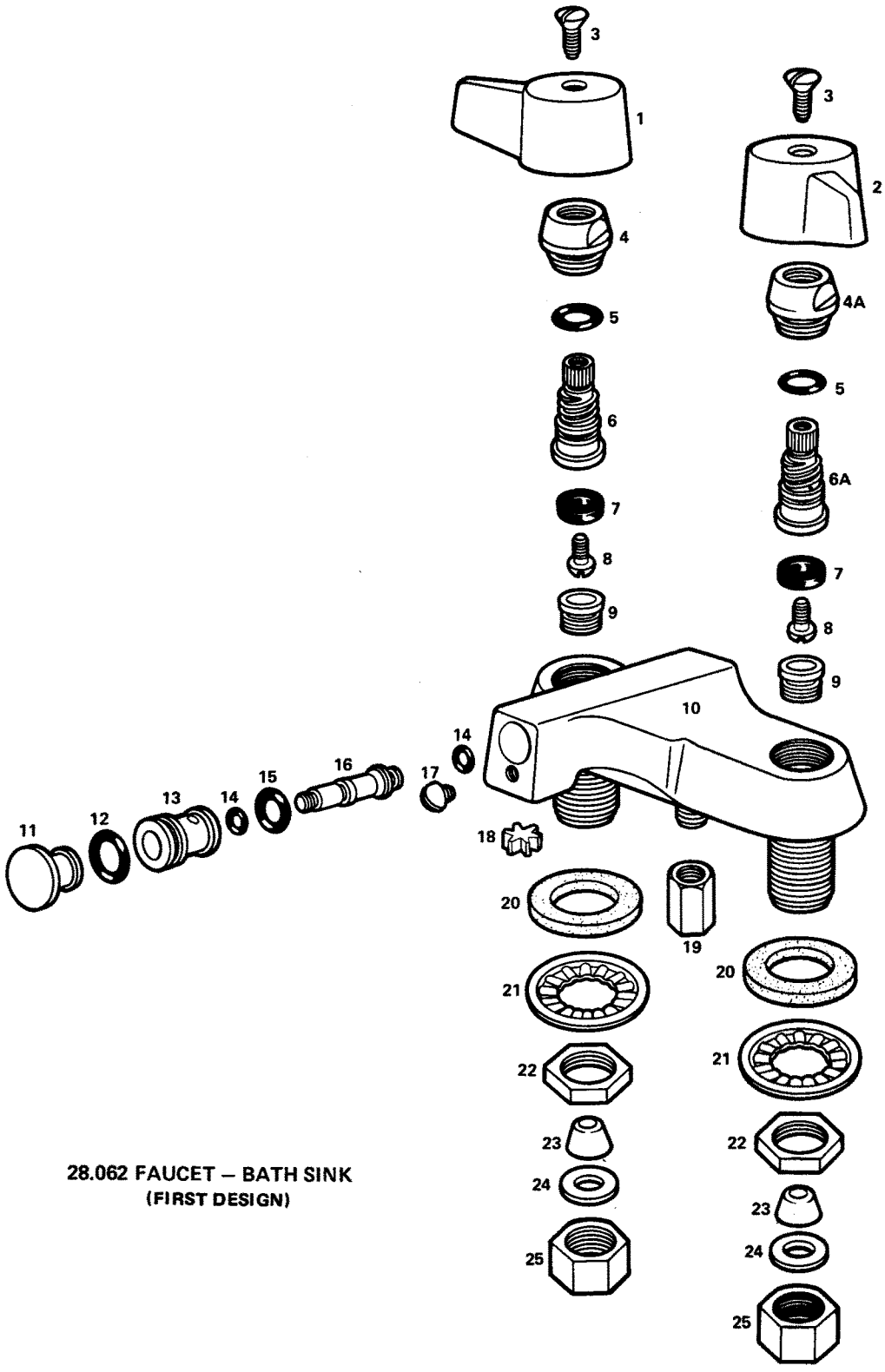
KEY	230	260	PART NUMBER	
1	1	1	**710990**	BURNER
2	1	1	**710992**	ORIFICE—burner (6 cubic ft.)
2	—	1	**717856**	ORIFICE—burner (7 cubic ft.)
3	1	1	**710993**	FITTING—burner orifice
4	1	1	**710994**	COUPLE—thermo
5	1	1	**710995**	PLUG—igniter
6	1	1	**710996**	TUBE—shrink
7	1	1	**710991**	IGNITER—burner (plezo)
8	1	1	**710997**	BRACKET—igniter
9	1	1	**710998**	ELEMENT—heating (6 cubic ft.)
9	—	1	**711050**	ELEMENT—heating (7 cubic ft.)
10	1	1	**710999**	BUSHING—thermo couple
11	1	1	**711000**	BUSHING—gas line
12	1	1	**711001**	BUSHING—igniter tube
13	1	1	**710986**	SWITCH—electric control
14	1	1	**710989**	VALVE—gas, shut—off
15	1	1	**710988**	CONTROL—gas
16	1	1	**710987**	THERMOSTAT—electric
17	1	1	**711002**	KNOB—electric
18	1	1	**711006**	KNOB—gas
19	1	1	**715414**	CONNECTOR—gas



3P-14002

KEY	230	260	PART NUMBER	
			28.060 SHOWER HEAD	
—	1	1	**702086**	SHOWER ASSY.—(complete) (First Design) (with vertical wall mount) (incl. next (4) items)
1	1	1	**702087**	HEAD ASSY.—shower (SOA)
2	1	1	**702088**	CONNECTOR—shower head
3	1	1	**702089**	MOUNT—wall, shower head
4	1	1	**702090**	HOSE ASSY.—water supply (flexible) (SOA)
—	—	1	**444024**	ADAPTER—bath faucet to shower (1/8" to 1/2" pipe nipple to shower plumbing) (eff. w/1975)
—	—	4	—	SCREW—support, shower head hose (No. 8—32 x 7/8) (procure locally) (w/ZE06582) (ref. 159666)
—	—	4	**799378**	SLEEVE ASM—screw, shower head hose support nut (w/ZE06582) (repl. 791804)
—	—	1	**2004517**	SHOWER ASSY.—(head) (second design) (with horizontal wall mount) (SOA) (1977)
—	—	1	**796778**	VALVE ASSY.—shower vent check (1977)
—	—	1	**796779**	ELBOW—90 check valve (1977)
—	—	1	**9427747**	NIPPLE—auto pipe (1/2 x 1 1/2) (1977)
—	—	1	**2002696**	SEAL—nipple to bath module wall (1977)
—	—	1	**8884956**	TUBE—black nylon (9/32 I.D.) (1977)
—	—	1	**2025601**	HEAD ASSY —shower (1978)

KEY	230	260	PART NUMBER	
			28.060 SHOWER HEAD (Cont.)	
—	—	1	**2025602**	HOSE ASSY.—shower (exc./RPO VNW) (1978)
—	—	1	**2025603**	HOSE ASSY.—shower (w/RPO VNW) (1978)
—	—	1	**2025604**	RETAINER—shower hose (1978)
—	—	2	**2025600**	WASHER—shower hose (1978)
—	—	1	**2024405**	GROMMET—shower hose (1978)
—	—	1	**2025605**	HOOK—shower head (1978)
—	—	2	**9414754**	SCREW—hook shower head (1978)
—	—	2	**2025606**	COVER—hook shower head screw (1978)
—	—	1	**796778**	VALVE ASSY.—shower head check vent (1978)
—	—	1	**719178**	CLIP—valve shower head (1978)
—	—	1	**NPN**	SCREW—clip valve shower head (procure locally) (1978)
—	—	1	**796779**	ELBOW—shower hose check valve (90) (1978)

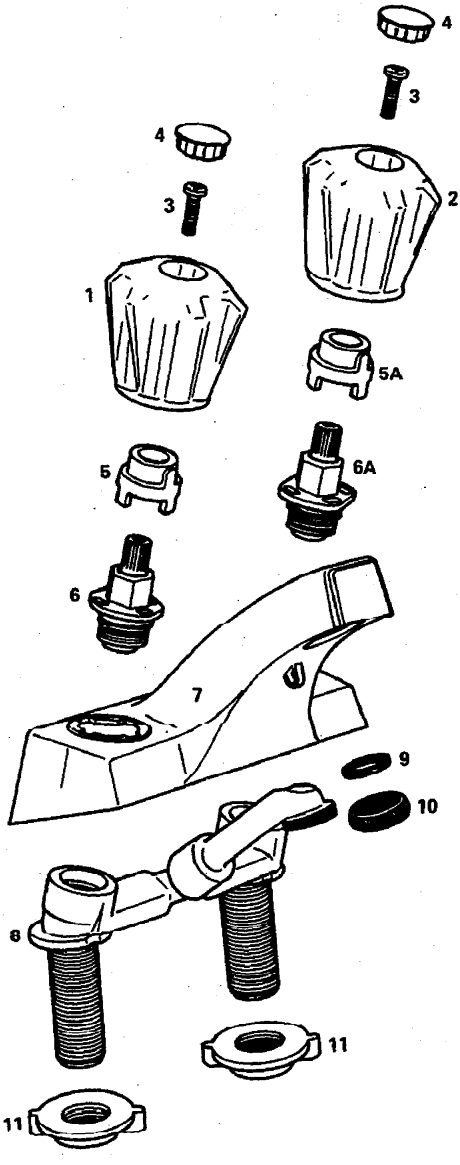


28.062 FAUCET – BATH SINK
(FIRST DESIGN)

28P-16

28.062 FAUCET—BATH SINK (FIRST DESIGN)

KEY	230	260	PART NUMBER	
—	1	1	**705784**	FAUCET ASSY.—bath sink (exc./ZE06582)
1	1	1	**705786**	HANDLE—faucet (hot)
2	1	1	**706130**	HANDLE—faucet (cold)
3	2	2	**705785**	SCREW—faucet handles
4	1	1	**705787**	NUT—faucet gland — hot
4A	1	1	**717383**	NUT—faucet gland — cold
5	2	2	**705788**	"O" RING—faucet (110)
6	1	1	**705789**	STEM—faucet — hot
6A	1	1	**717384**	STEM—faucet — cold
7	2	2	**705790**	DISC—faucet stem
8	2	2	**705791**	SCREW—disc, faucet stem
9	2	2	**705792**	SEAT—disc, faucet stem
10	1	1	**NS**	BODY—faucet
11	1	1	**705796**	KNOB—diverter
12	1	1	**705793**	"O" RING—diverter (013)
13	1	1	**705794**	BUSHING—diverter
14	2	2	**705795**	"O" RING—diverter (008)
15	1	1	**705788**	"O" RING—diverter (110)
16	1	1	**705798**	STEM—diverter
17	1	1	**705797**	SCREW—diverter knob
18	1	1	**NS**	INSERT—anti—splash
19	1	1	**NS**	UNION—pip (1/4)
20	2	2	**NS**	WASHER—fibre
21	2	2	**NS**	WASHER—corrugated steel
22	2	2	**NS**	NUT—lock, heagon
23	2	2	**NS**	WASHER—cone
24	2	2	**NS**	WASHER—brass
25	2	2	**NS**	NUT—coupling



28P-39-376

28.062H FAUCET – BATH SINK (SECOND DESIGN)

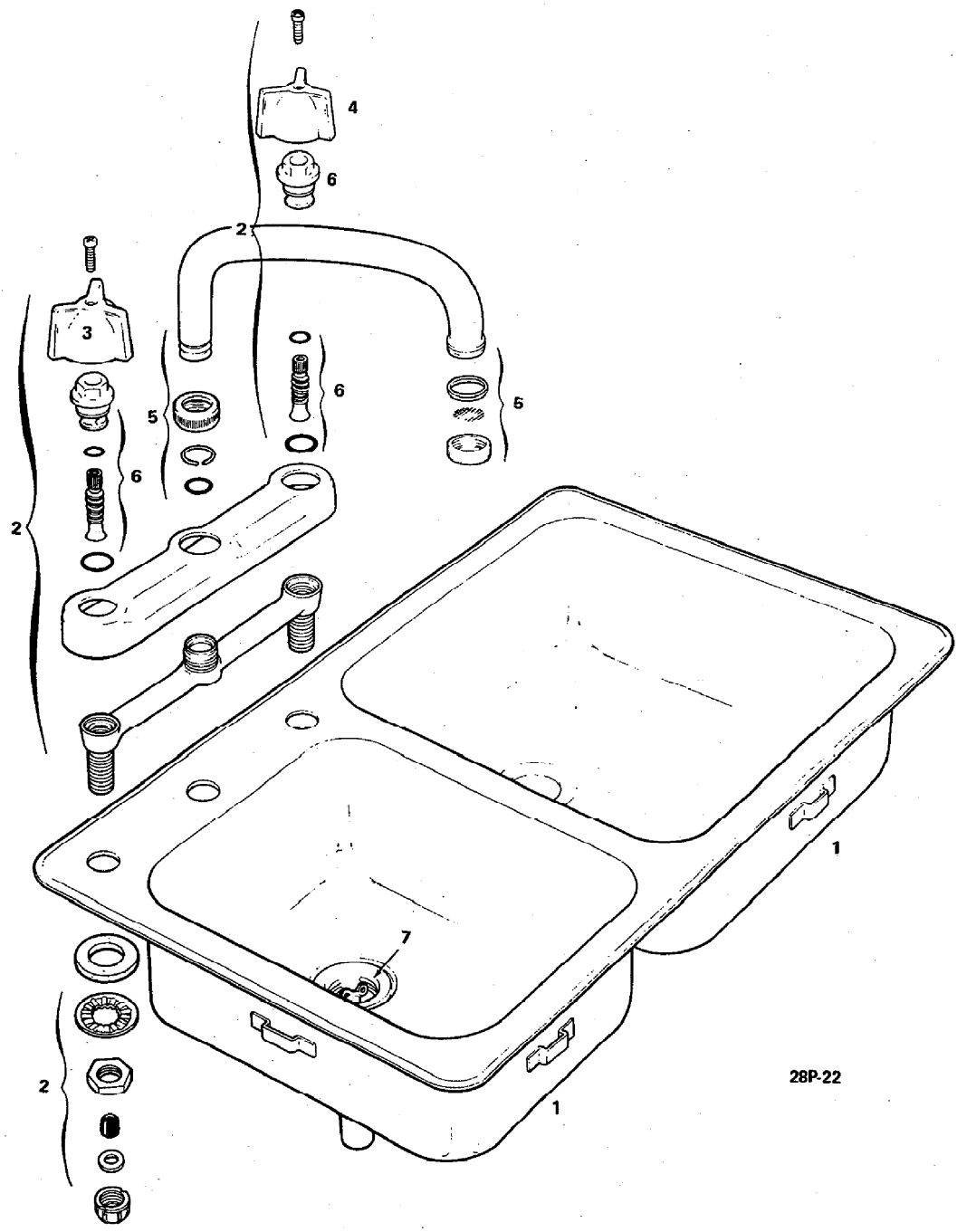
KEY	230	260	PART NUMBER	

28.062H FAUCET—BATH SINK (SECOND DESIGN)

—	—	1	**2006655**	FAUCET ASSY.—bath sink (SOA)
—	—	1	**2006656**	FAUCET ASSY.—shower (SOA) (not illus.)

NOTE: The following parts are listed for reference only.

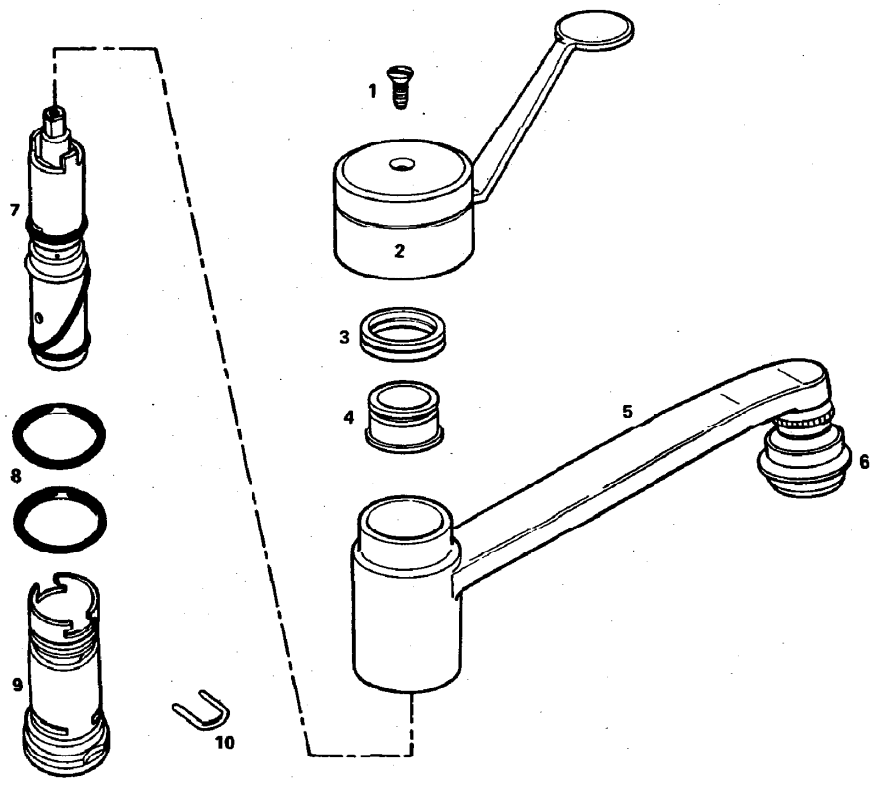
1	—	1	**NS**	HANDLE—faucet (hot)
2	—	1	**NS**	HANDLE—faucet (cold)
3	—	1	**NS**	SCREW—faucet handles
4	—	1	**NS**	CAP—faucet handles
5	—	1	**NS**	NUT—faucet hot
5A	—	1	**NS**	NUT—faucet cold
6	—	1	**NS**	STEM—faucet hot
6A	—	1	**NS**	STEM—faucet cold
7	—	1	**NS**	COVER—body faucet
8	—	1	**NS**	BODY—faucet
9	—	1	**NS**	WASHER—faucet
10	—	1	**NS**	WASHER—faucet
11	—	1	**NS**	NUT—faucet



28.063 GALLEY SINK AND FAUCET

28.063 GALLEY SINK AND FAUCET (PRIOR TO 1975)

KEY	230	260	PART NUMBER	
1	1	–	**707967**	SINK–galley
1	–	1	**707968**	SINK–galley
2	1	1	**706575**	FAUCET ASSY.–galley sink
3	1	1	**706578**	HANDLE–faucet, hot
4	1	1	**706579**	HANDLE–faucet, cold
5	1	1	**706576**	SPOUT ASSY.–faucet
6	2	2	**706577**	CARTRIDGE ASSY.–faucet valve
7	1	1	**718453**	STOP–sink (strainer basket)
–	–	2	–	COVER–sink (or chopping block) (small & large) (see group 28.128)

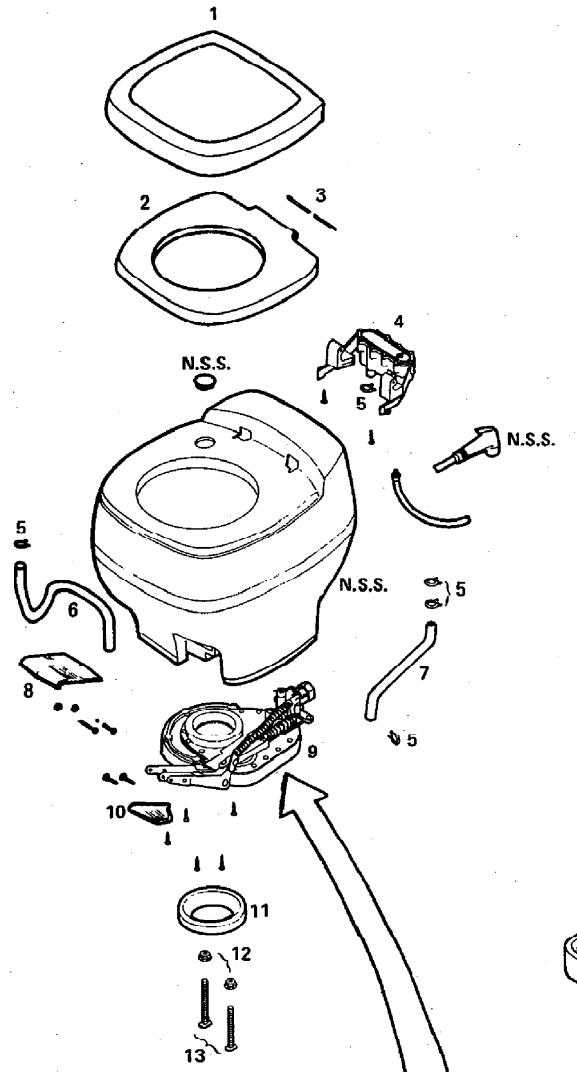


KEY	230	260	PART NUMBER	
				28.064 GALLEY SINK AND FAUCET (EFF. W/1975)
—	—	1	**790352**	SINK—galley (eff. w/1975) (prior to 1978) (w/ZE06581)
—	—	1	**2027437**	SINK ASSY.—galley (1978) (w/ZE06581)
—	—	1	**790335**	FAUCET ASSY.—(complete) (incl. the next [10] items) (eff. w/1975) (prior to 1978) (exc./ZE06582, ZE06584)
1	—	1	**794555**	SCREW—handle
2	—	1	**794553**	HANDLE ASSY.—(SOA)
3	—	1	**794556**	RETAINER—nut, grooved sleeve
4	—	1	**794557**	SLEEVE—grooved
5	—	1	**794558**	SPOUT—(9")
6	—	1	**2015950**	AERATOR ASSY.—swivel spray (SOA) (repl. 794554)
7	—	1	**794560**	CARTRIDGE—valve
8	—	2	**794561**	SEAL—spout
9	—	1	**NPN**	BODY—
10	—	1	**794559**	CLIP—retainer
—	—	1	**2028735**	FAUCET ASSY.—(complete) (w/ZE06581) (1978) (SOA)
—	—	1	**2006654**	FAUCET ASSY.—(complete) (w/RPO 685) (w/ZE06581, ZE06582, & ZE06584) (eff. w/1976) (SOA)
—	—	1	**2026865**	PIPE ASSY.—elbow at galley sink (eff. w/interm 1977)
—	—	1	**2026847**	NUT—elbow to tee (eff. w/interm 1977)
—	—	1	**2026864**	WASHER—elbow to tee nut (eff. w/interm 1977)

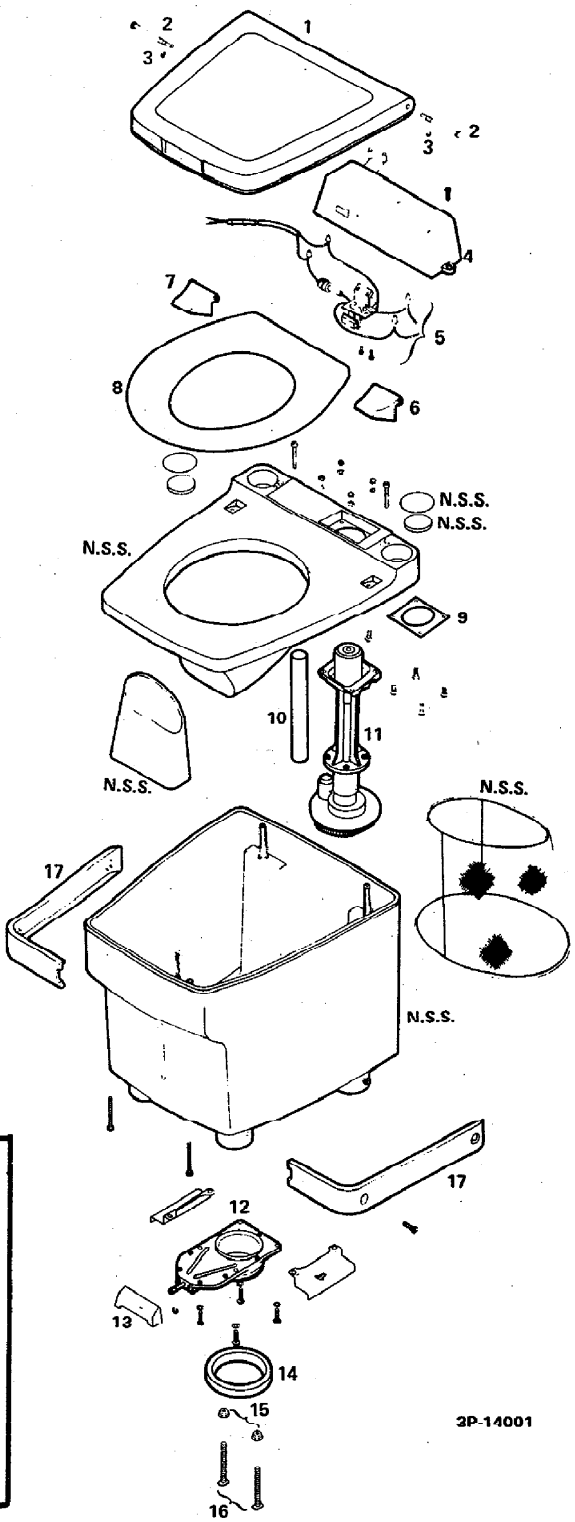
KEY	230	260	PART NUMBER	

28.064 GALLEY SINK AND FAUCET (EFF. W/1975) (Cont.)

–	–	1	**2026861**	PIPE ASSY.—tee at galley sink (eff. w/interm 1977)
–	–	2	**2026863**	SEAL—galley sink drain pipe tee to elbow (eff. w/interm 1977)
–	–	1	**794562**	KIT—mounting hardware

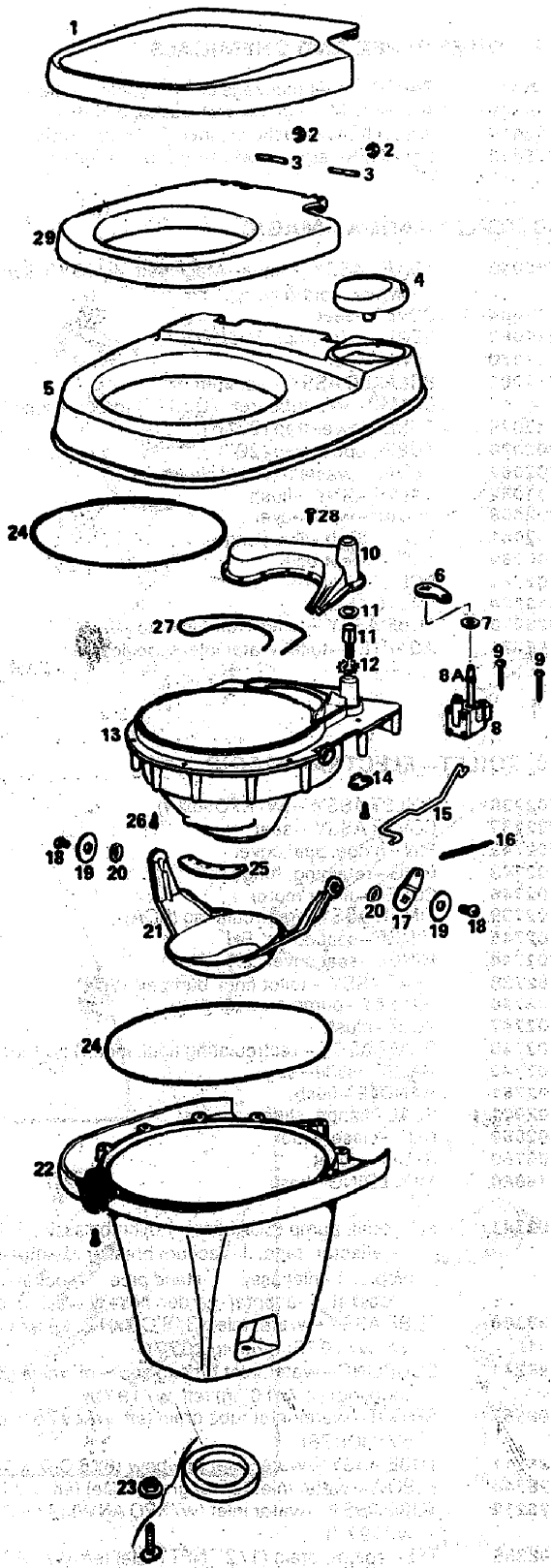


28.068 TOILET – AQUA–MAGIC



28.070 TOILET – ELECTRA–MAGIC RECIRCULATION

KEY	230	260	PART NUMBER	
				28.067 TOILET PAPER AND CHEMICALS
—	1	1	**705411**	PAPER—toilet (package of 4) (soluble matter)
—	1	1	**705409**	AQUA KEM—odor control (package of 6)
—	1	1	**705410**	AQUA KEM—plastic cleaner (1-16 oz. bottle)
—	1	1	**705412**	CLEANER—aqua bowl (1—32 oz. bottle)
				28.068 TOILET—AQUA—MAGIC
—	1	1	**702058**	TOILET ASSY.—Aqua—Magic (eff. w/1973 & prior to 1976) (& 1978) (white, gold & ivory)
1	1	1	**711064**	COVER—seat
2	1	1	**711063**	SEAT—toilet (repl. 702070)
3	2	2	**711060**	PIN—hinge
4	1	1	**711061**	BREAKER ASSY.—vacuum
5	5	5	—	CLAMP—trap tube (ref. 702077) (procure locally)
6	1	1	**702075**	TUBE—lower trap (27")
7	1	1	**702076**	TUBE—upper trap (20")
8	1	1	**702067**	PEDAL—waste trap and cleansing
9	1	1	**711062**	VALVE ASSY.—flush
10	1	1	**702068**	PEDAL—water level
11	1	1	**702061**	SEAL—flush valve flange
12	2	2	**702069**	NUT—closet bolt
13	2	2	**702078**	BOLT—closet
14	1	1	**713334**	VALVE—ball
—	1	1	**2026210**	TUBE ASSY.—toilet water inlet to elbow
—	1	1	**798371**	ADAPTER—toilet water inlet tube adapter
				28.070 TOILET—ELECTRA—MAGIC
—	1	1	**702736**	TOILET ASSY.—(w/RPO ANW)
1	1	1	**702737**	COVER ASSY.—seat
2	2	2	**702742**	PIN—hinge, seat cover
3	2	2	**702743**	RING—retaining, hinge pin
4	1	1	**702746**	COVER—timer motor
5	1	1	**702739**	TIMER ASSY.—recirculating (SOA)
6	1	1	**702745**	HINGE—seat cover, RH
7	1	1	**702744**	HINGE—seat cover, LH
8	1	1	**702738**	SEAT ASSY.—toilet (incl. bumper) (SOA)
9	1	1	**702748**	GASKET—pump mounting
10	1	1	**702747**	TUBE—flush
11	1	1	**702740**	PUMP ASSY.—recirculating (incl. motor) (w/out strainer)
12	1	1	**702749**	VALVE—slide—ez
13	1	1	**702751**	HANDLE—flush
14	1	1	**702061**	SEAL—flange, slide—ez
15	2	2	**702069**	NUT—closet stud
16	2	2	**702750**	STUD—closet
17	1	1	**716886**	MOULDING—base
—	1	1	**702741**	KIT—refill, pump (SOA) (incl. 1-fill tube assy., 1-flange, 1-tube, 1-reflector, tape, 1-vaccum breaker, 1-shut-off valve, 1-close nipple, 1-inlet assy., 1-stand pipe, 1-socket filler, 4-screws, 1-gasket, 1-adapter-garden hose & washer-garden hose)
—	—	1	**798356**	TUBE ASSY.—water inlet (3/8 OD x 12"lg) (plastic nuts on both ends) (eff. w/1975) (prior to 1977)
—	—	1	**798371**	COUPLING—water inlet tube to shut—off valve (3/8 x 1/2 male adapter coupling) (2 7/16"lg) (eff. w/1975)
—	—	1	**798357**	SPIGOT—water inlet tube drain (eff. w/1975 & prior to Serial No. 6V100878)
—	—	1	**2026211**	TUBE ASSY.—water inlet to elbow (3/8 O.D. x 18.25 lg.) (eff. w/1977)
—	—	1	**2026244**	ELBOW—water inlet (90 degrees male) (eff. w/1977)
—	—	1	**2026212**	TUBE ASSY.—water inlet (w/RPO ANW) (3/8 O.D. x 30.00 lg.) (eff. w/1977)
—	—	1	**798359**	TEE—spigot, drain (1/2" NPT male) (eff. w/1975) (prior to 1977)
—	—	1	**2002228**	COUPLING—water inlet tube (eff. w/serial No. 6V100878) (prior to 1977)

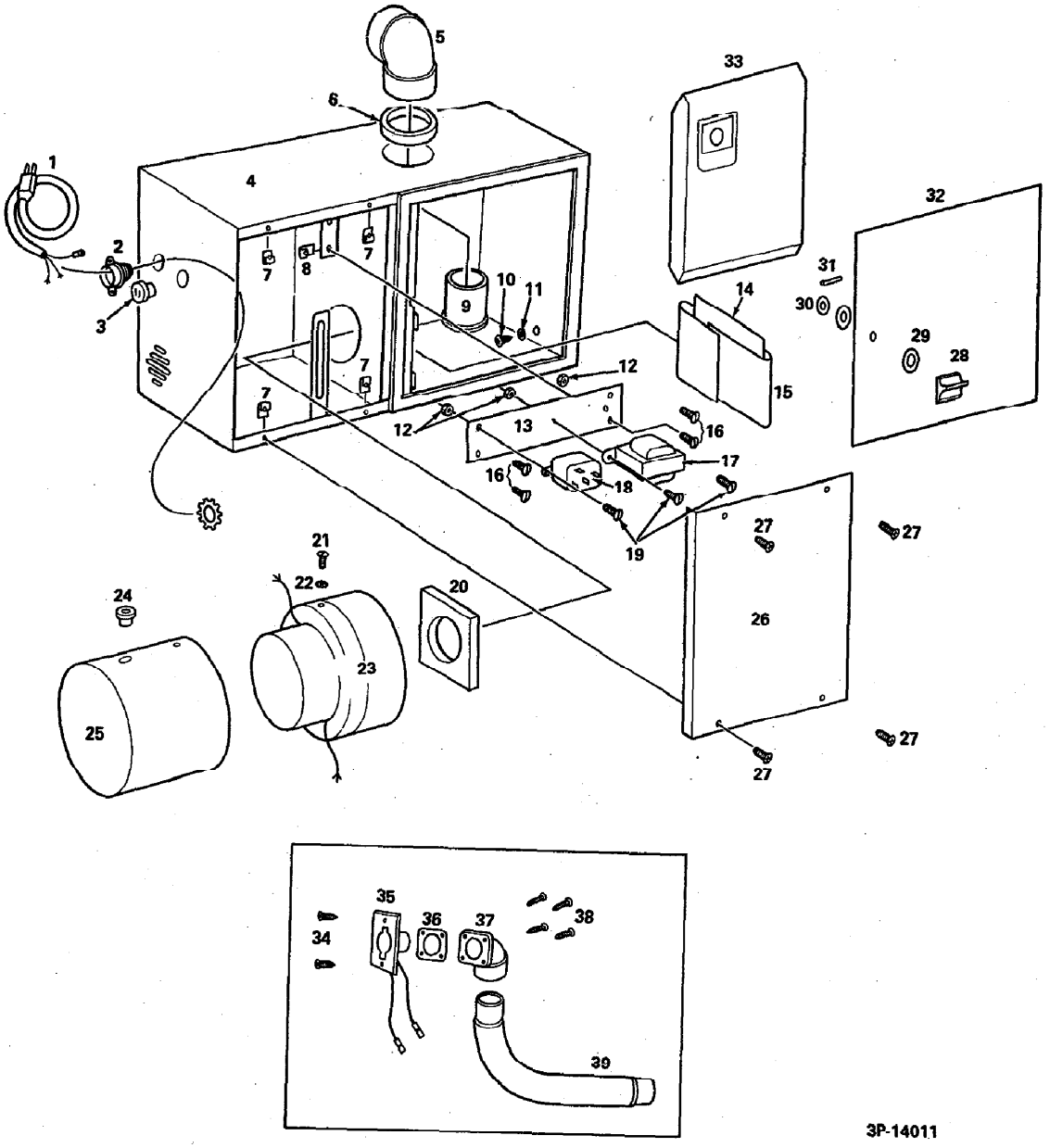


28P-41-177

28.070H AQUA-MAGIC III TOILET
(SECOND DESIGN)

28.070H TOILET—AQUA-MAGIC

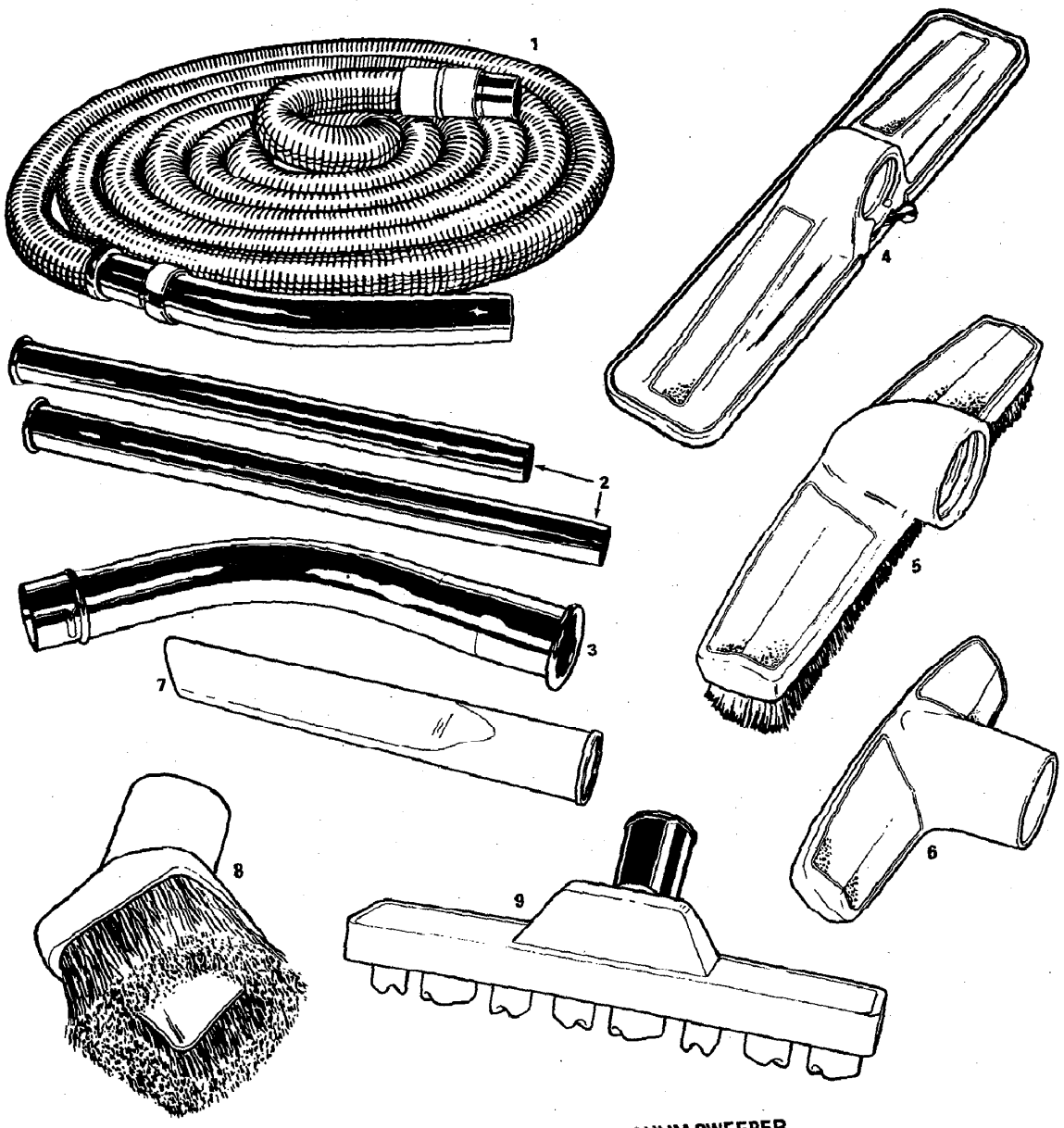
KEY	230	260	PART NUMBER	
—	—	1	**2006651**	TOILET ASSY.—aqua magic III (eff. w/1976 & 1977)
1	—	1	**2029250**	COVER—seat
2	—	2	**2029249**	RETAINER—pin
3	—	2	**2029248**	PIN—hinge
4	—	1	**2029242**	KNOB ASSY.—flush (SOA)
5	—	1	**2029251**	TOP—toilet
6	—	1	**2029256**	CRANK—knob
7	—	1	**2029254**	RETAINER—valve stem
8	—	1	**2029244**	VALVE ASSY.—ball
8A	—	1	**2029255**	O RING—valve to bowl
9	—	2	**2029253**	SCREW—valve
10	—	1	**2029270**	COVER—vacuum breaker
11	—	1	**2029245**	FLOAT ASSY.—toilet (SOA)
12	—	1	**2029274**	WASHER—float star
13	—	1	**2029258**	BOWL—toilet
14	—	1	**2029276**	BRACKET—spring mounting
15	—	1	**2029277**	LINK—push
16	—	1	**2029275**	SPRING—toilet
17	—	1	**2029262**	CRANK—water trap
18	—	2	**2029263**	SCREW—water trap crank
19	—	2	**2029264**	WASHER—water trap crank
20	—	2	**2029265**	SEAL—water trap crank
21	—	1	**2029260**	TRAP—water
22	—	1	**2029267**	BASE—toilet
23	—	1	**2029269**	MOUNTING PKG.—toilet base (mounting pkg. incl. 1-702061 seal, & 2-702069 nut.)
24	—	1	**2029257**	SEALANT—toilet top
25	—	1	**NS**	SEAL—trap (ref. 2029261)
26	—	9	**2029259**	SCREW—toilet
27	—	1	**2029271**	SEAL—cover
28	—	AR	**2029268**	SCREW—base
29	—	1	**2029246**	SEAT—toilet



28.072 SWEEPER – VACUUM

28.072 SWEEPER—VACUUM

KEY	230	260	PART NUMBER	
—	—	2	**718070**	PIPE—pvc (type II) (1974)
—	—	1	**718071**	BARRIER—terminal block (1974)
1	—	1	**706104**	CORD ASSY.—line
2	—	1	**NPN**	CONNECTOR—strain relief
3	—	1	**706110**	BUSHING—terminal, low voltage
4	—	1	**NPN**	CABINET ASSY.
5	—	1	**718064**	ELBOW—(2", 90 degrees)
6	—	1	**718065**	GROMMET
7	—	4	—	SPEED NUT—cover plate (No. 6—32) (procure locally)
8	—	4	—	SPEED NUT—low voltage bracket (No. 10—24) (procure locally)
9	—	1	**718066**	PIPE—filter
10	—	4	—	SCREW—mounting (No. 10—16 x 1/2) (procure locally)
11	—	4	—	WASHER—mounting (procure locally)
12	—	3	—	NUT—hex (No. 6—32) (procure locally)
13	—	1	**NPN**	BRACKET—low voltage
14	—	1	**706111**	STIFFENER—filter
15	—	1	**706112**	FILTER—secondary
16	—	4	—	SCREW—low voltage bracket (No. 10—24 x 3/8) (procure locally)
17	—	1	**706107**	TRANSFORMER
18	—	1	**706106**	RELAY
19	—	3	—	SCREW—pan head (No. 6—32 x 5/8) (procure locally)
20	—	1	**718067**	SEAL—motor
21	—	1	—	SCREW—motor (procure locally)
22	—	1	—	WASHER—motor screw (procure locally)
23	—	1	**706105**	MOTOR ASSY.
24	—	1	**NPN**	BUSHING—snap (1/4 x 15/32)
25	—	1	**NPN**	DUCT—motor (SOA)
26	—	1	**NPN**	PLATE—cover
27	—	4	—	SCREW—cover plate (No. 6—32 x 1/2) (procure locally)
28	—	1	**718069**	KNOB—door
29	—	2	—	WASHER—door knob (procure locally)
30	—	1	**NPN**	NUT—push
31	—	1	**NPN**	PIN—roll
32	—	1	**718068**	DOOR
33	—	1	**706109**	BAG PACKAGE—filtering (4 per package)
34	—	2	—	SCREW—inlet, Phillips oval head (No. 10 x 1—5/8) (procure locally)
35	—	1	**706108**	INLET—low voltage
36	—	1	**706113**	GASKET—flange ell to inlet
37	—	1	**706114**	ELL—flange
38	—	4	—	SCREW—flange ell (No. 7—19 x 3/4) (procure locally)
39	—	1	**706115**	HOSE—flexible (13" long, 2" I.D.)
—	—	1	**2234659**	VACUUM
—	—	1	**2234660**	TOOL KIT(Complete)
—	—	1	**2234661**	HOSE



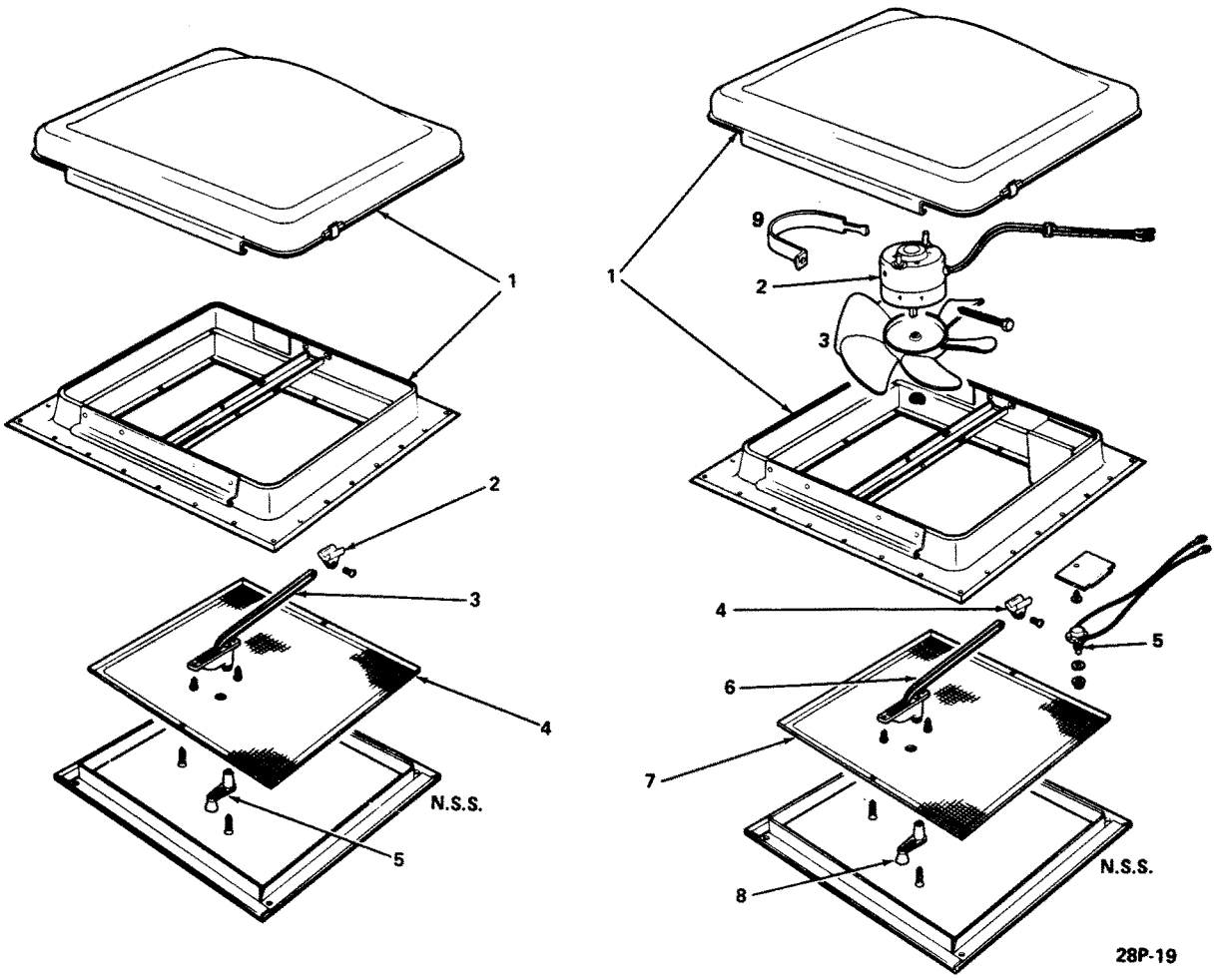
28.073 ATTACHMENTS – VACUUM SWEEPER

28P-24

KEY	230	260	PART NUMBER	

28.073 ATTACHMENTS—VACUUM SWEEPER

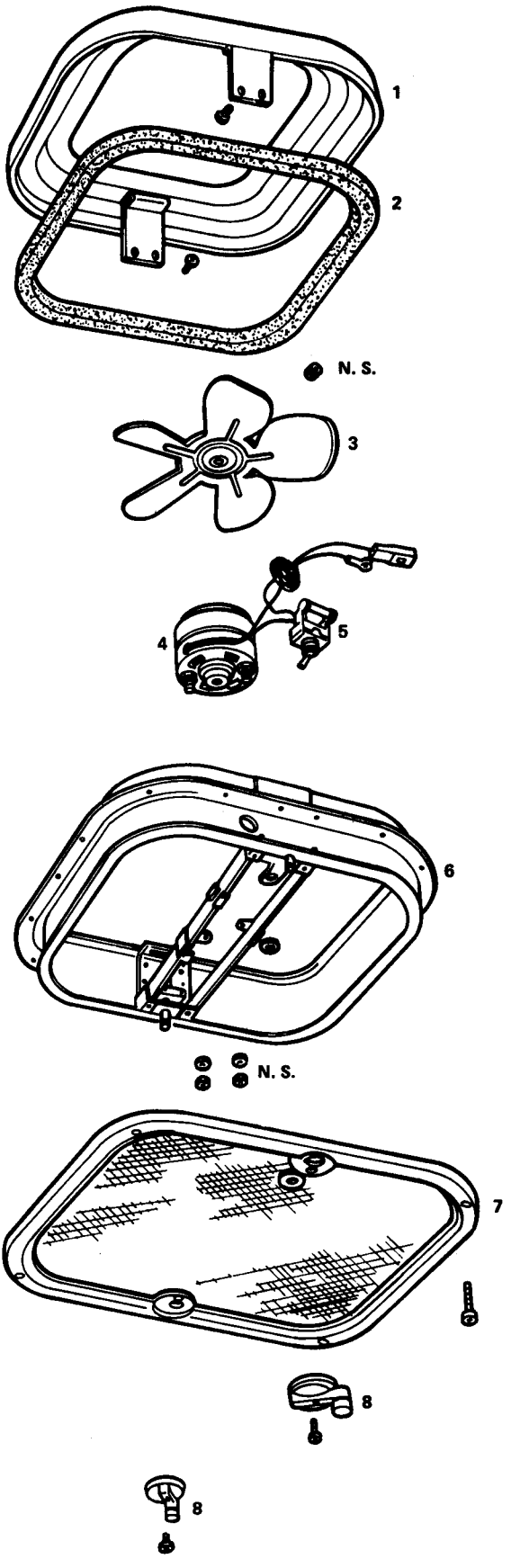
1	–	1	**706116**	HOSE—vacuum cleaner (Part of 2234661 kit)
2	–	1	**706117**	WAND SET—steel chrome plate (2 pc.)
3	–	1	**706118**	CONNECTOR—wand to tool set
4	–	1	**706119**	NOZZLE—carpet
5	–	1	**706120**	BRUSH—floor and wall (9")
6	–	1	**706121**	TOOL—upholstery
7	–	1	**706122**	TOOL—crevice
8	–	1	**706123**	TOOL—dusting
9	–	1	**706124**	TOOL—shag rug
–	–	1	**717063**	CADDY—tool storage



KEY	230	260	PART NUMBER	
				28.074 VENT—NON—POWER ROOF
—	1	1	**708369**	NON—POWER ROOF VENT ASSY.—(prior to 1975) (incl. next (5) items)
1	1	1	**708371**	DOME AND COVER ASSY.—(SOA)
2	1	1	**708373**	SLIDE AND SCREW ASSY.—operator (SOA)
3	1	1	**708374**	OPERATOR ASSY.—crank (SOA)
4	1	1	**708372**	SCREEN ASSY.—(SOA)
5	1	1	**708375**	CRANK
—	—	2	**2234633**	NON—POWER ROOF VENT ASSY.—(off white), (repl. 720131) (eff. w/1975) (1st Design) (SOA)
—	—	2	**2005297**	NON—POWER ROOF VENT ASSY.—(white), (eff. w/1975) (2nd Design) (incl. next (2) items)
—	—	1	**798050**	COVER ASSY.—ceiling
—	—	1	**798057**	GASKET ASSY.—ceiling
—	—	2	**2005296**	FRAME ASSY.—vent screen (white) (w/2005297 vent assy.)
—	—	4	**2005290**	CRANK ASSY.—vent (white) (w/2005297 vent assy.)
				28.074A VENT—POWER ROOF (PRIOR TO 1975)
—	1	1	**708370**	VENT ASSY.—power, ceiling (complete) (incl. next (9) items)
1	1	1	**708371**	DOME AND COVER ASSY.—(SOA)
2	1	1	**705463**	MOTOR ASSY.—(SOA)
3	1	1	**705464**	BLADE—fan
4	1	1	**708373**	SLIDE AND SCREW ASSY.—operator (SOA)

28.074A VENT—POWER ROOF (PRIOR TO 1975) (Cont.)

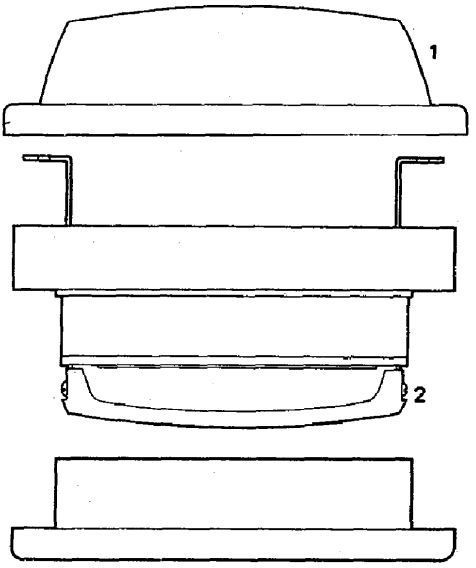
KEY	230	260	PART NUMBER	
5	1	1	**705465**	SWITCH ASSY.—(SOA)
6	1	1	**708374**	OPERATOR ASSY.—crank (SOA) (repl. 708379)
7	1	1	**708376**	SCREEN ASSY.—(SOA)
8	1	1	**708380**	CRANK
9	1	1	**2009041**	BRACKET—motor mount



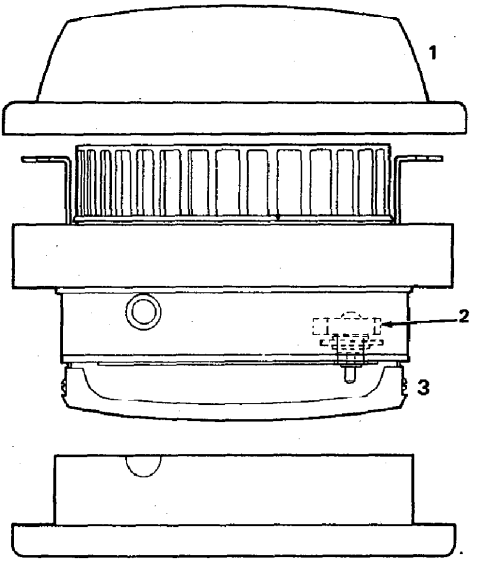
28P-30

28.074B VENT – POWER ROOF (EFF. W/1975)

KEY	230	260		PART NUMBER	
					28.074B VENT—POWER ROOF (EFF. w/1975)
—	—	2		**790842**	VENT ASSY.—power, ceiling (off white) (1st Design)
—	—	1		**2005298**	VENT ASSY.—power, ceiling (white) (complete) (2nd Design) (Note: above (2) vent assemblies include the following items as indicated)
1	—	1		**798050**	COVER ASSY.—power, ceiling (incl. gasket) (SOA) (w/790842 & 2005298 vent assy.)
2	—	1		**798057**	GASKET—cover (w/790842 & 2005298 vent assy.)
3	—	1		**798056**	BLADE—fan (9") (w/790842, & 2005298 vent assy.)
4	—	1		**798051**	MOTOR ASSY.—vent (SOA) (w/790842 & 2005298 vent assy.)
5	—	1		**798055**	SWITCH ASSY.—motor (SOA) (w/790842 & 2005298 vent assy.)
6	—	1		**798052**	FRAME ASSY.—vent (SOA) (w/790842 vent assy.)
7	—	1		**798053**	SCREEN FRAME ASSY.—vent (SOA) (w/798052 vent assy.)
8	—	2	*	**798054**	CRANK ASSY.—vent (incl. screws) (w/798052 vent assy.)
—	—	8		**791036**	SUPPORT—vent
—	—	1		**2000390**	FRAME ASSY.—vent screen (white) (this item is not a part of vent assy. 2005298)



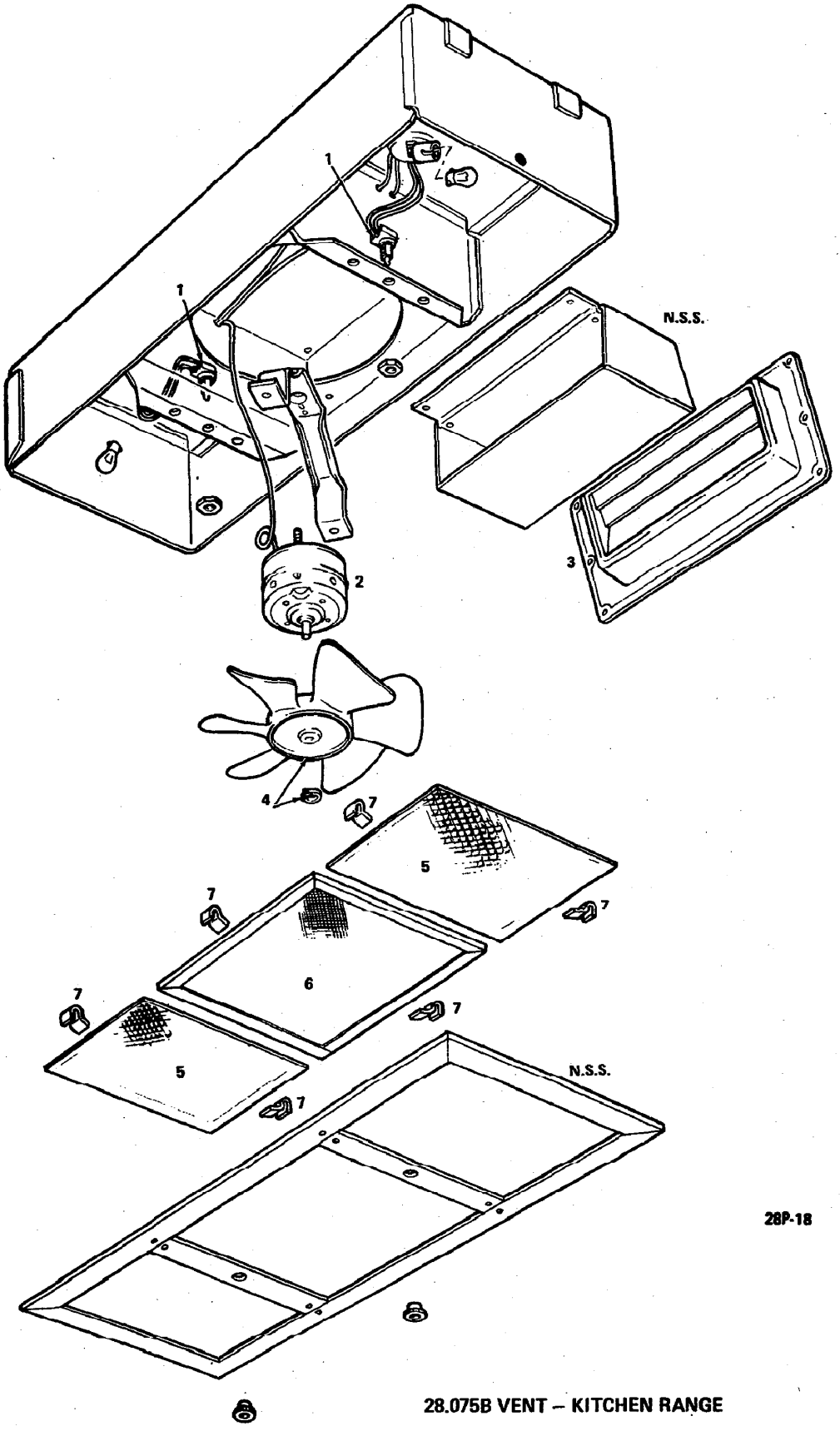
KEY	230	260	PART NUMBER	
			28.075 VENT — BATH, NON POWER	
—	1	1	**704838**	VENT ASSY.—bath, non-power
1	1	1	**704839**	COVER—bath, non-power vent
2	1	1	**2003730**	HANDLE ASSY.—vent



3P-14013

KEY	230	260	PART NUMBER	
			28.075A VENT—BATH POWER	
—	1	1	**704840**	VENT ASSY. bath power
1	1	1	**704841**	COVER—bath power vent
2	1	1	**704842**	SWITCH—motor, bath power vent
—	—	6	**9436816**	RIVET—bath vent to roof panel
3	1	1	**2003730**	HANDLE ASSY.—vent

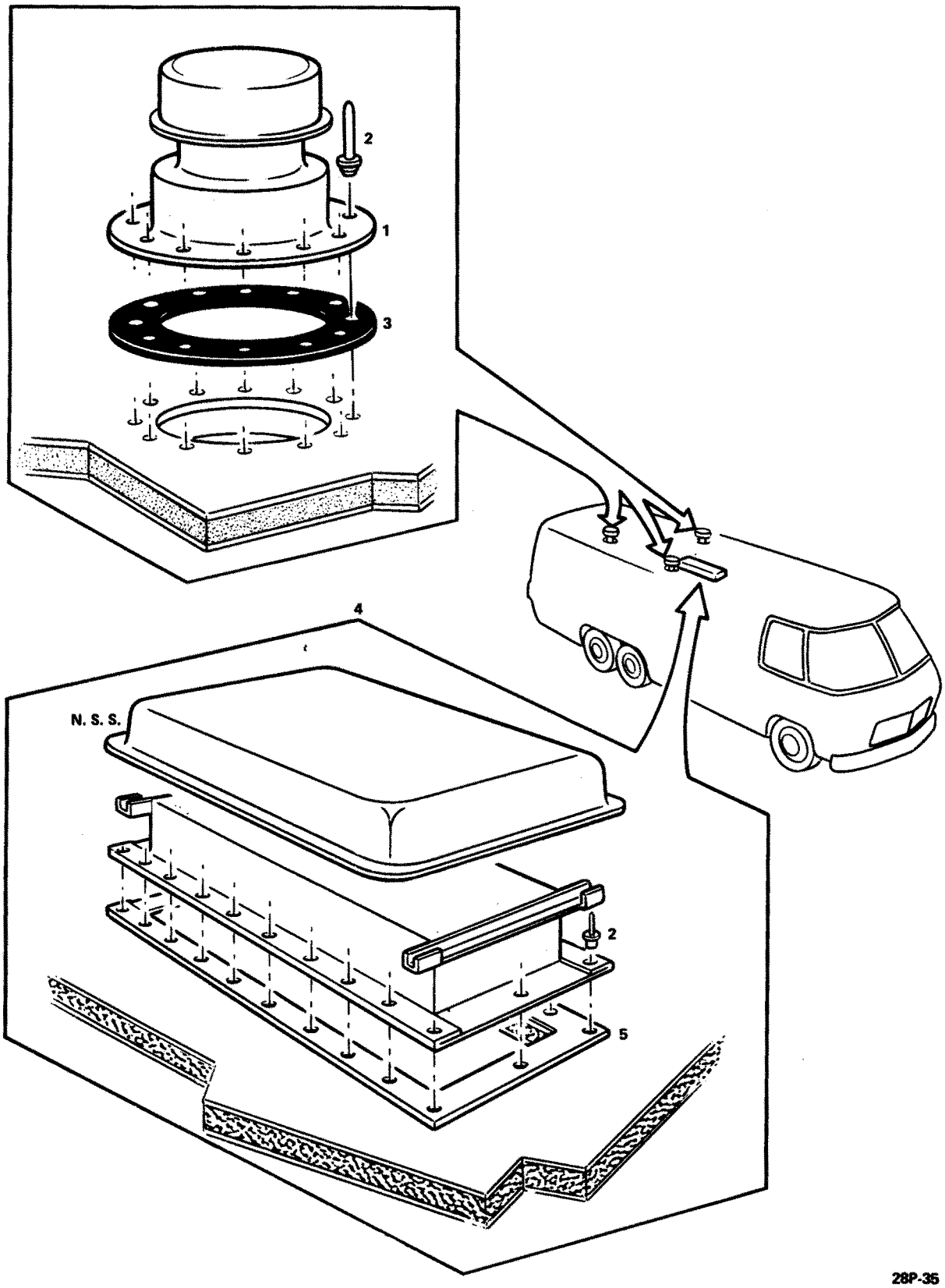
NOTES



28.075B VENT – KITCHEN RANGE

28.075B VENT—KITCHEN RANGE

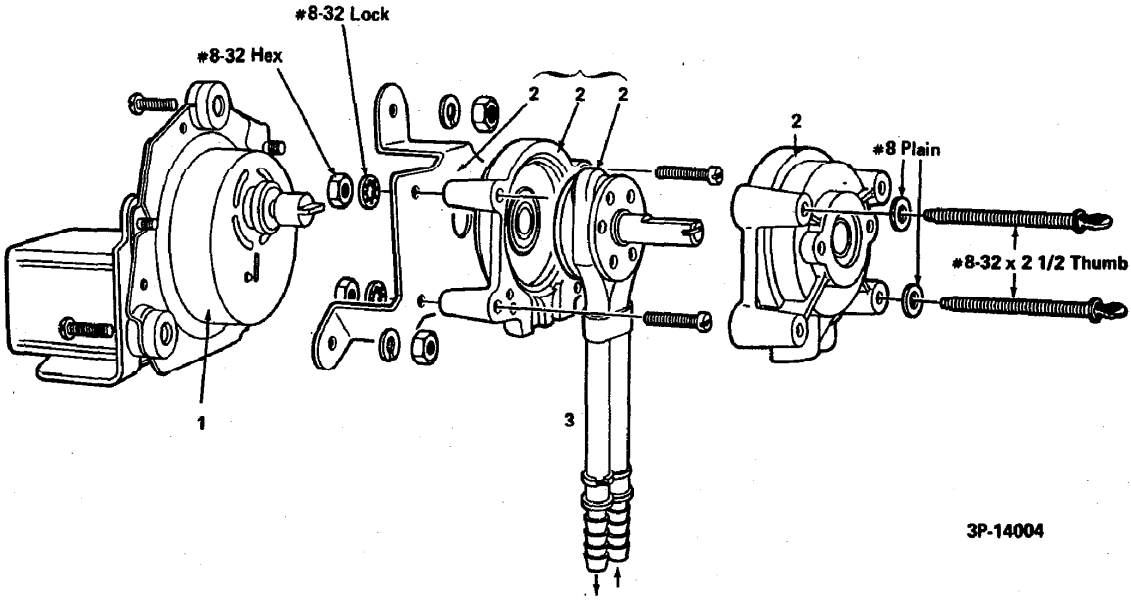
KEY	230	260	PART NUMBER	
—	1	1	**705460**	VENT ASSY.—power, range (prior to 1975)
—	—	1	**791177**	LAMP AND VENT ASSY.—power, range (eff. w/1975)
1	2	2	**705465**	SWITCH—power motor (w/705460)
1	—	2	**792812**	SWITCH ASSY.—power motor (w/791177) (SOA)
2	1	1	**705463**	MOTOR—power (12 volt)
3	1	1	**705466**	LOUVRE—outside (repl. 792814)(w/705460, 791177)
4	—	1	**792813**	BLADE—fan, power motor (w/791177)
4	1	1	**705464**	BLADE—fan, power motor (w/705460)
5	2	2	**705462**	DIFFUSER—vent
6	1	1	**705461**	FILTER—vent
7	6	6	**705467**	CLIP—spring
—	—	1	**792811**	FRAME ASSY.—hood, vent (incl. diffuser and filter) (w/791177)
—	1	1	**791689**	TAG—range vent and do not cook
—	—	1	**NPN**	SHIELD—vent, galley (eff. w/1975) (ref. 2000270) (make locally)

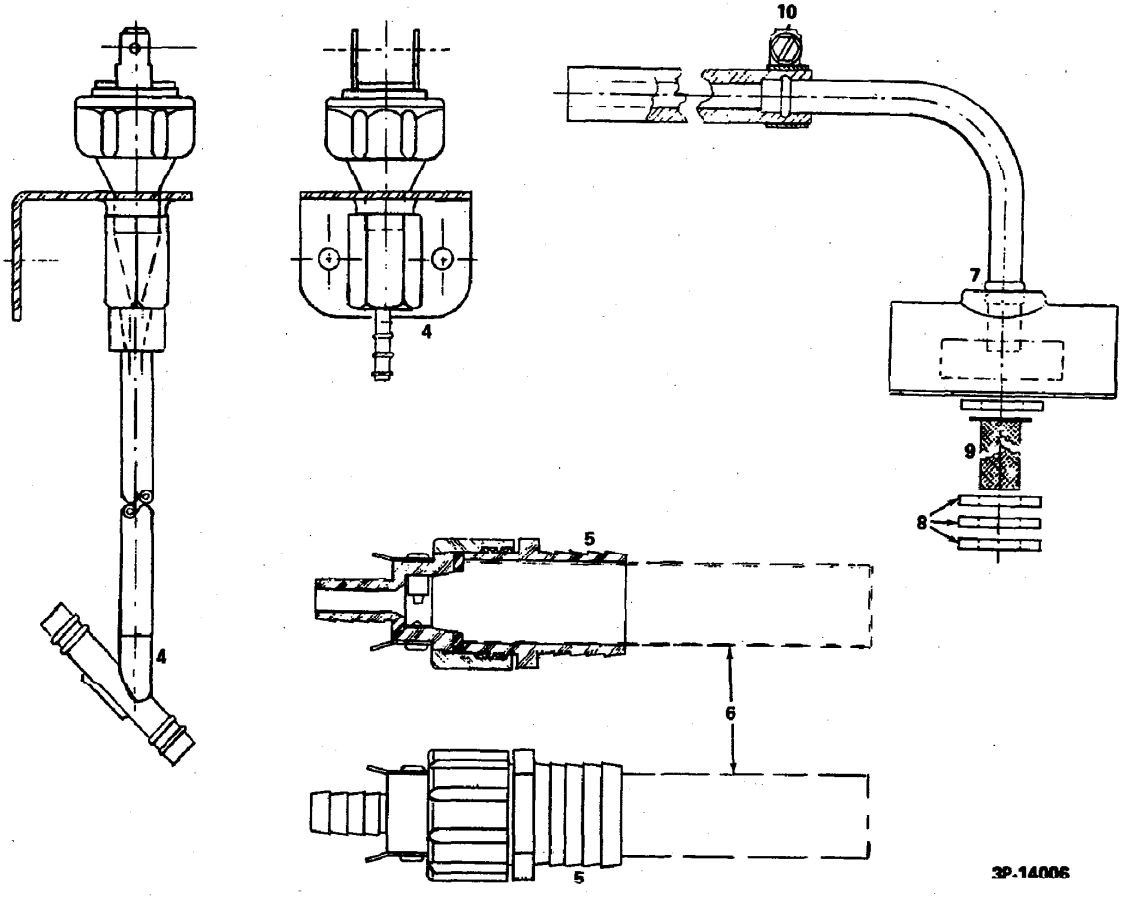


28.077 VENTS – PLUMBING & REFRIGERATION

28.077 VENTS—PLUMBING & REFRIGERATION

KEY	230	260	PART NUMBER	
1	2	3	**718499**	VENT ASSY.—sanitary plumbing (white) (SOA) (prior to 1975)
1	—	3	**790369**	VENT ASSY.—sanitary plumbing (white) (eff. w/1975)
2	—	AR	**9436816**	RIVET—vent (w/790369 vent)
2	—	30	**792864**	RIVET—vent (w/792853 vent)
3	—	3	**790087**	GASKET—vent (w/790369)
3	2	3	**718786**	GASKET—vent (w/718499)
4	1	1	**NPN**	VENT ASSY.—refrigerator (prior to 1975)
4	—	1	**792853**	VENT ASSY.—refrigerator (eff. w/1975) (details not available at time of publication)
5	—	AR	—	TAPE—vent (to roof) (65') (ref. only) (procure locally) (repl. 8861174)
6	2	3	**2000394**	CAP—vent, roof (w/790369)
—	—	1	—	VENT ASSY.—refrigerator side (door asm.) (see grp. 23.025)
—	—	1	**2027496**	VENT KIT—furnace (1978)

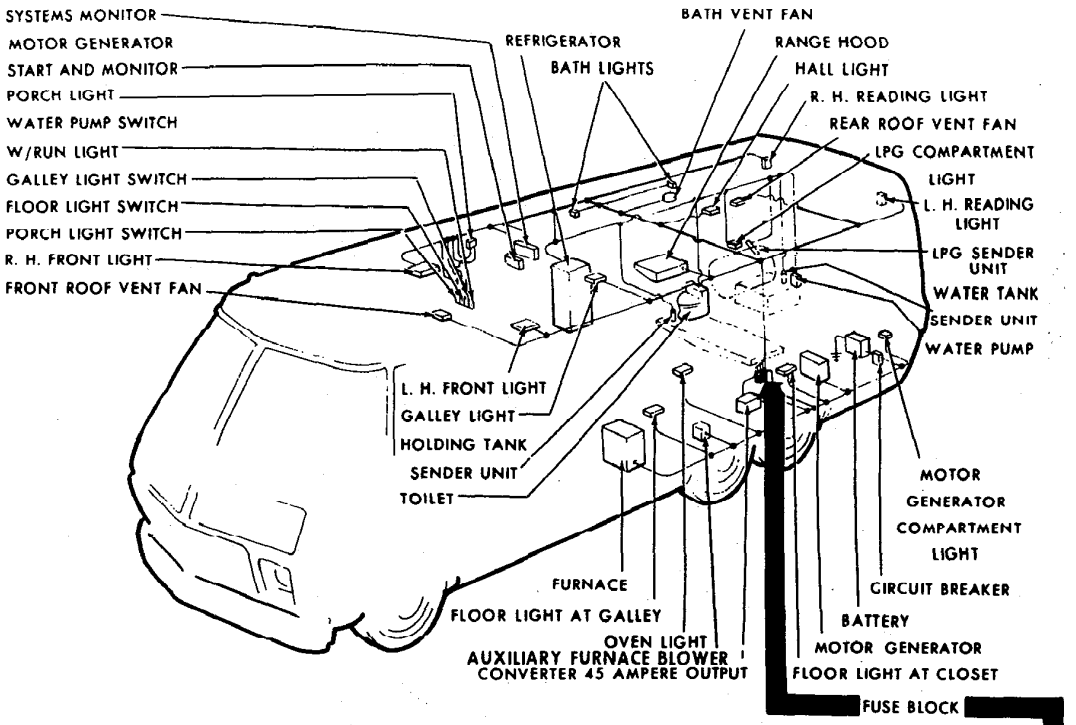




28.078 DISPOSAL – WASTE

28.078 DISPOSAL—WASTE

KEY	230	260	PART NUMBER	
—	1	1	**705119**	DISPOSAL ASSY.—waste (complete)
—	1	1	**705121**	INJECTION ASSY.—metering (incl. pump and motor)
1	1	1	**705129**	MOTOR ASSY.—(SOA)
2	1	1	**705122**	PUMP ASSY.—(incl. hose and non—serviced brkt.) (part of 705121 injection assy.)
3	1	1	**705124**	HOSE—pump (part of 705122 pump assy.)
4	1	1	**705125**	SENSOR ASSY.—heat (SOA)
5	1	1	**719678**	PROBE ASSY.—evacuation (incl. grommet, screen & washer) (at tank) (repl. 705130)
6	1	1	**719679**	SCREEN ASSY.—probe (part of 719678 probe) (repl. 705136)
7	1	1	**705131**	SANIJECTOR ASSY.—(incl. clamp, hose, screen, spring & gasket pkg.)
8	1	1	**705141**	PACKAGE—gasket, sanijector (part of 705131 sanijector assy.)
9	1	1	**705143**	SCREEN—sanijector (part of 705131 sanijector assy.) (at exhaust)
10	1	1	**705146**	CLAMP—hose, sanijector (part of 705131 sanijector assy.)
—	1	1	**705144**	GROMMET—holding tank (part of 719678 probe assy.)
—	2	2	**705145**	WASHER—rubber, holding tank (part of 719678 probe assy.)
—	1	1	**705138**	HOSE—pump to sanijector (red) (part of 705131 sanijector assy.)
—	1	1	**705137**	SPRING—hose protection (part of 705131 sanijector assy.)
—	1	1	**705128**	CENTER ASSY.—control
—	1	1	**705132**	LIGHT—ready—green (part of 705128 control assy.)
—	1	1	**705133**	LIGHT—reaction—red (part of 705128 control assy.)
—	1	1	**705134**	LIGHT—empty—white (part of 705128 control assy.)
—	1	1	**705139**	BASE—mounting, control center (part of 705128 control assy.)
—	1	1	**705140**	KNOB—control (part of 705128 control assy.)
—	1	1	**705127**	SENSOR ASSY.—tank level (SOA)
—	1	1	**705135**	HARNESS ASSY.—disposal (SOA)
—	1	1	**705126**	HARNESS ASSY.—speed sensor (SOA)
—	1	1	**705142**	HOSE—PVC, holding tank to pump
—	1	1	**705123**	SENSOR ASSY.—speed switch (SOA)
—	1	1	**2017118**	KIT—adapter, evacuation probe (incl. next (5) items)
—	1	1	**705145**	SEAL—adapter large
—	1	1	**2017121**	SEAL—adapter small
—	1	1	**2017122**	SCREEN—adapter
—	1	1	**8884900**	TUBING—nylon (25 ft. service)
—	1	1	**2017120**	CONNECTOR—twin tab



#7 FURNACE 6.80A., FURNACE AUXILIARY BLOWER 3.00A., MOTOR GENERATOR COMPARTMENT LIGHT 1.44A., OVEN LIGHT 1.44A., TOTAL 12.68AMP.

#6 RECIRC. TOILET 7.0A., TOTAL 7.0AMP.

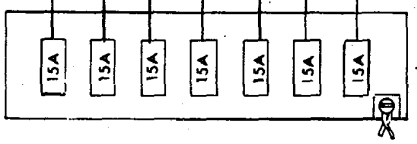
#5 R.H. FRONT LIGHT 2.88A., BATH LIGHT 8.64A., REAR R.H. READING LIGHT 1.50A., TOTAL 13.0AMP.

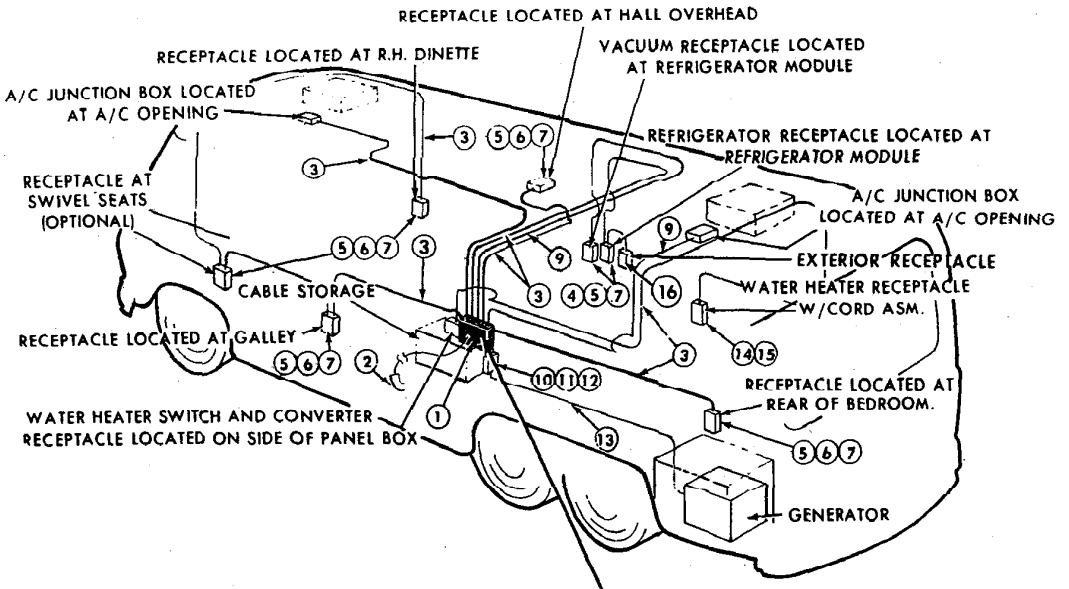
#4 REFRIGERATOR 6.00A., HALL LIGHT 2.88A., LPG COMPARTMENT LIGHT 1.44A., TOTAL 10.32 AMP.

#3 PORCH LIGHT 1.44A., FLOOR LIGHT 1.18A., GALLEY LIGHT 2.88A., WATER PUMP 3.60A., SYSTEMS MONITOR 2.50A., TOTAL 11.60AMP.

#2 RANGE HOOD FAN AND RANGE HOOD LIGHTS 6.70A., BATH ROOF VENT FAN 3.50A., REAR L.H. READING LIGHT 1.50A., TOTAL 11.70 AMP.

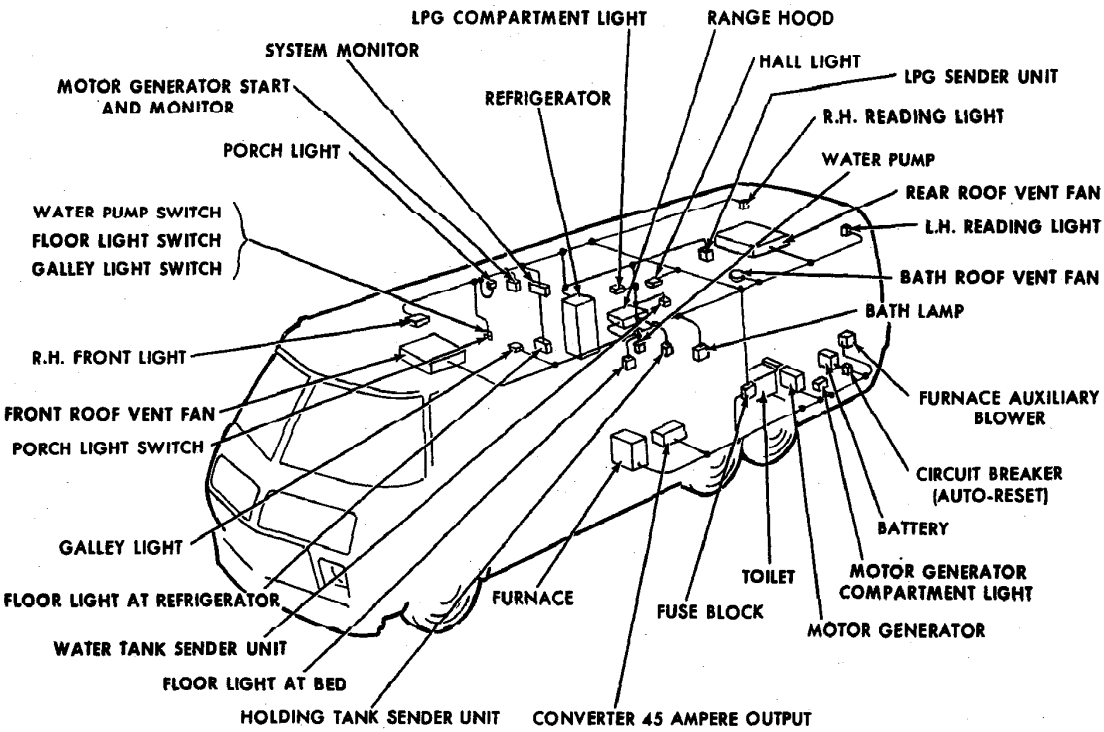
#1 L.H. FRONT LIGHT 2.88A., FRONT ROOF VENT FAN 3.50A., GALLEY LIGHT 2.88A., REAR ROOF VENT FAN 3.50A., TOTAL 12.76 AMP.





ITEM NO	PART NAME
1	MAIN PANEL BOX
2	#8-4 WIRE CORD TYPE '50' W/PLUG
3	WIRE 12/2 W/GROUND WIRE
4	SINGLE RECEPTACLE
5	OUTLET BOX
6	DUPLEX RECEPTACLE
7	OUTLET PLATE
8	SWITCH & RECEPTACLE
9	14/2 W/GROUND WIRE
10	3 POLE 4 WIRE RECPTACLE
11	OUTLET BOX
12	OUTLET PLATE
13	#6-2 WIRE CORD IN METAL CONDUIT
14	'J' BOX
15	BLANK COVER PLATE
16	EXTERIOR RECETACLE

CIRCUIT BREAKER PANEL				
CIRCUIT #1	CIRCUIT #2	CIRCUIT #3	CIRCUIT #4	CIRCUIT #5
FRONT AIR COND. RECEPT.	WATER HEATER RECEPT.	HALL OVER RECEPT.	VACUUM RECEPT.	REAR AIR COND. RECEPT.
	CONVERTER RECEPT.	BEDROOM RECEPT.		
		GALLEY RECEPT.		
		SWIVEL CHAIR RECEPT.(OPT.)		
		R.H. DINETTE RECEPT.		
		REFRIGERATOR RECEPT.		
		EXTERIOR RECEPT.		



15A — #1 L.H. READING LIGHT 1.50A., REAR ROOF VENT FAN 3.50A., BATH ROOF VENT FAN 3.50A., GALLEY LIGHT 2.88A., TOTAL 11.38 AMP.

15A — #2 FRONT ROOF VENT FAN 3.50A., RANGE HOOD FAN AND LIGHTS 6.70A., HALL LIGHT 2.88A., TOTAL 13.08 AMP.

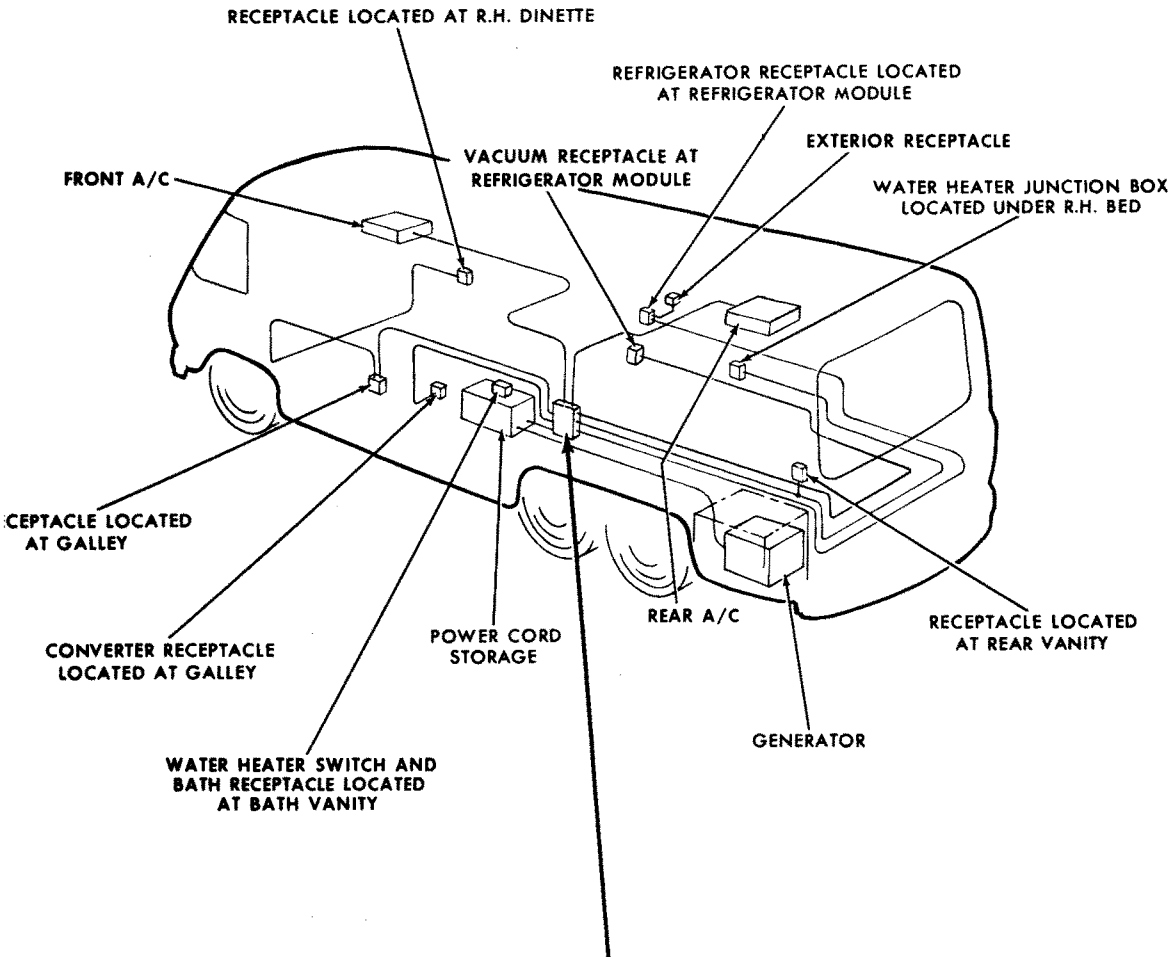
15A — #3 FURNACE 6.80A., FURNACE AUXILIARY BLOWER 3.00A., MOTOR GENERATOR COMPARTMENT LIGHT 1.44A., TOTAL 11.24 AMP.

15A — #4 REFRIGERATOR 5.00A., LPG COMPARTMENT LIGHT 1.44A., R.H. FRONT LIGHT 2.88A., TOTAL 9.32 AMP

15A — #5 PORCH LIGHT 1.44A., FLOOR LIGHTS 1.18A., WATER PUMP 5.50A., TOTAL 8.12 AMP.

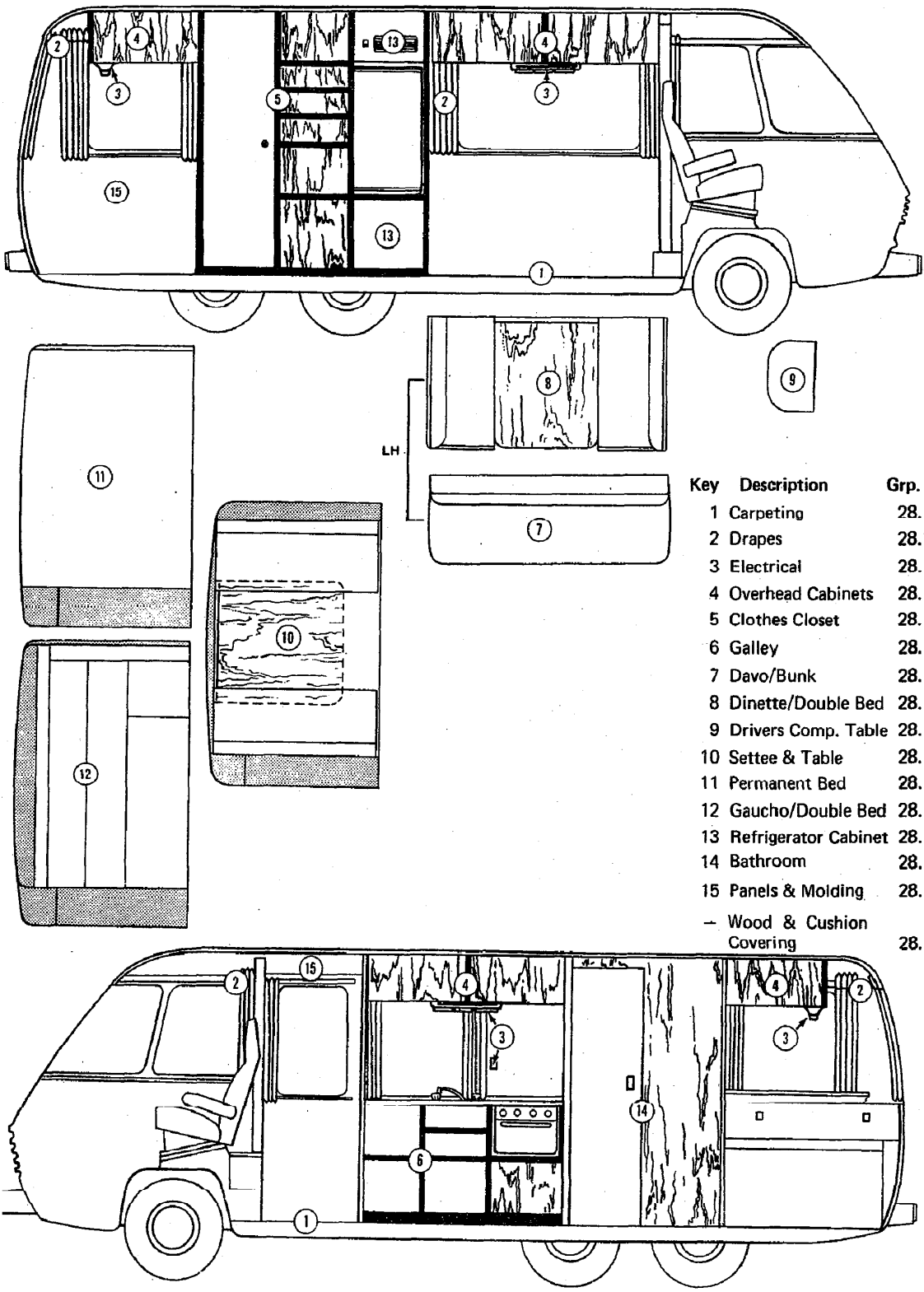
15A — #6 RECIRC. TOILET 7.00A., TOTAL 7.00 AMP.

15A — #7 R.H. READING LIGHT 1.50A., GALLEY LIGHT SWITCH 2.88A., BATH LIGHT 4.32., SYSTEMS MONITOR 2.50A., TOTAL 11.20 AMP.



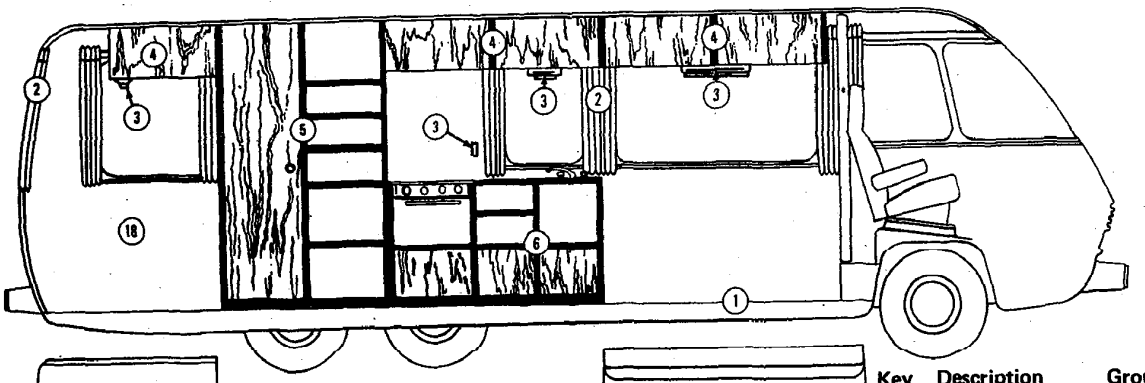
CIRCUIT BREAKER PANEL				
CIRCUIT #1	CIRCUIT #2	CIRCUIT #3 GRD. FAULT PROTECTED	CIRCUIT #4	CIRCUIT #5
FRONT AIR COND. RECEPT.	WATER HEATER RECEPT.	BEDROOM RECEPT.	VACUUM RECEPT.	REAR AIR COND.
	CONVERTER RECEPT.	GALLEY RECEPT.		
		R.H. DINETTE RECEPT.		
		REFRIGERATOR RECEPT.		
		BATH RECEPT.		
		EXTERIOR RECEPT.		

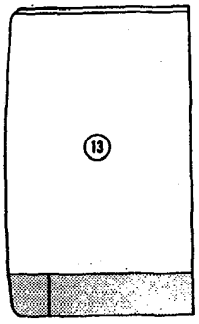
7P-13018-1077

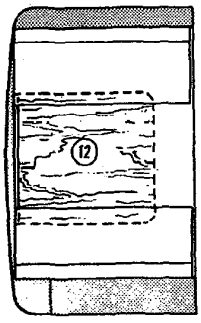


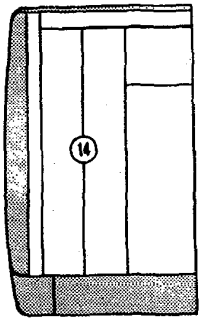
Key	Description	Grp. No.
1	Carpeting	28.106
2	Drapes	28.110
3	Electrical	28.114
4	Overhead Cabinets	28.120
5	Clothes Closet	28.124
6	Galley	28.128
7	Davo/Bunk	28.132
8	Dinette/Double Bed	28.136
9	Drivers Comp. Table	28.148
10	Settee & Table	28.152
11	Permanent Bed	28.156
12	Gaucho/Double Bed	28.160
13	Refrigerator Cabinet	28.168
14	Bathroom	28.172
15	Panels & Molding	28.176
–	Wood & Cushion Covering	28.180

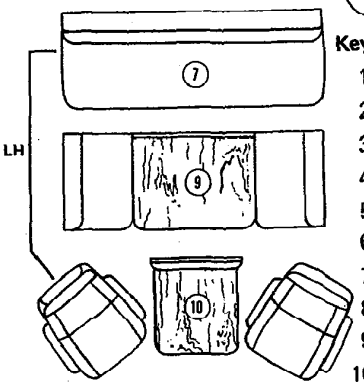
GMC MOTOR HOME 230





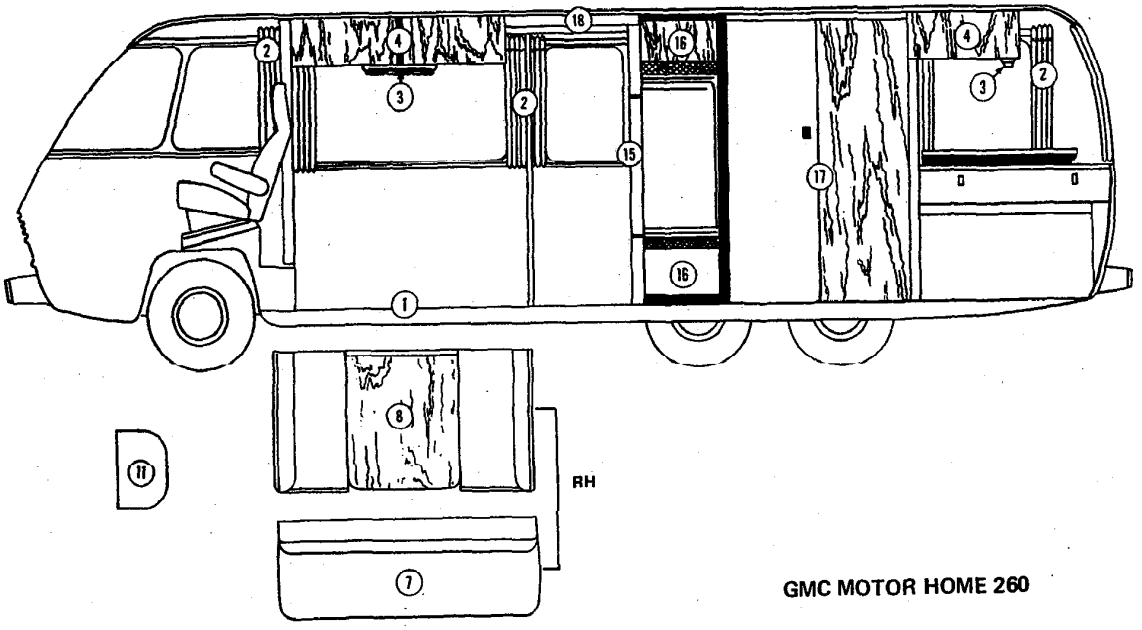




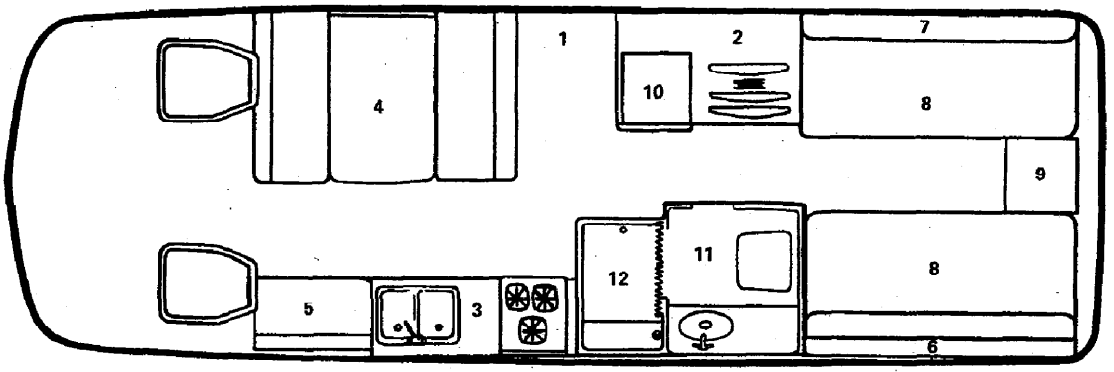


Key	Description	Group No.
–	Wood & Cushion Covering	28.180

Key	Description	Group No.
1	Carpeting	28.106
2	Drapes	28.110
3	Electrical	28.114
4	Overhead Cabinets	28.120
5	Clothes Closet	28.124
6	Galley	28.128
7	Davo/Bunk	28.132
8	Dinette/Double Bed	28.136
9	Aux. Din./Single Bed	28.140
10	Lounge Seats & Table	28.144
11	Drivers Comp. Table	28.148
12	Sette & Table	28.152
13	Permanent Bed	28.156
14	Gaucho/Double Bed	28.160
15	Broom/Vac. Closet	28.164
16	Refrigerator Cabinet	28.168
17	Bathroom	28.172
18	Panels & Molding	28.176



GMC MOTOR HOME 260

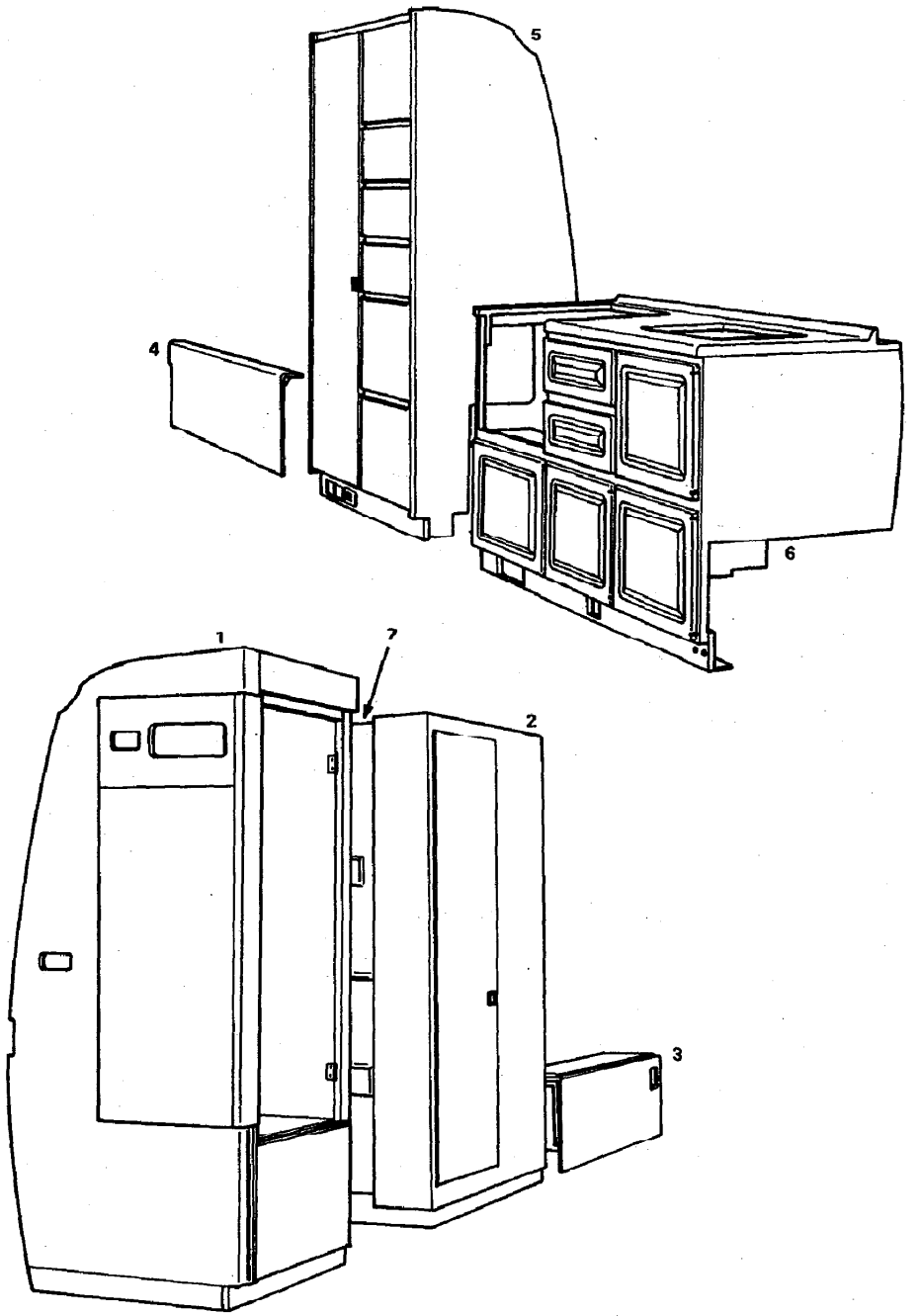


KEY	DESCRIPTION	GROUP NO.	KEY	DESCRIPTION	GROUP NO.
1	Carpeting	28.106	7	Bedding Locker	28.155
–	Overhead Cabinets	28.120	8	Twin-Bed	28.158
2	Closet Module	28.124	9	Rear Dresser	28.162
3	Galley Module	28.128	10	Refrigerator Module	28.168
4	Dinette/Double Bed	28.136	11	Bathroom Module	28.172
5	Love Seat	28.142	12	Shower	28.172
6	Heater Closure	28.154	–	Panels & Molding	28.176

28P-37-975

GMC MOTOR HOME
TWIN BED, DRY BATH
260 MODEL

NOTES



MOTORHOME MAJOR MODULES

KEY	230	260	PART NUMBER

MOTORHOME MAJOR MODULES

KEY	DESCRIPTION	GROUP NO.
1	REFRIGERATOR MODULE	28.168
2	BATHROOM MODULE	28.172
3	BEDDING LOCKER	28.155
4	HEATER CLOSURE (TRIM PANEL)	28.154
5	CLOSET MODULE	28.124
6	GALLEY MODULE	28.128
7	BATHROOM MODULE INSERT	28.172

28.106 CARPETING

–	2	2	NS	CARPET—690 Sequoia (7' x 12') (procure locally) (ref. 717385)
–	2	2	NS	CARPET—692 Painted Desert (7' x 12') (repl. 715580, 716562) (procure locally)
–	2	2	NS	CARPET—693 Glacier (procure locally) (7' x 12') (repl. 715581, 716563) (ref. 717387)
–	2	2	NS	CARPET—695 Canyon Land (7' x 12') (repl. 715582, 716564) (procure locally) (ref 717388)
–	–	2	723366	CARPET—Eleganza 1 (7' x 12')
–	–	AR	NS	CARPET—interior (681 Glenbrook, 697 Eleganza 11) (Mohawk No. (Natural Charmer) NTL—8, Burnished Brown) (procure locally) (w/out ZE06584)
–	–	1	NS	CARPET—interior (w/RPO 698) Sweet Water No. 326—2072 Green) (procure locally)
–	–	AR	NS	CARPET—interior (w/RPO 683) (sweet water No. 2232 spanish ocher) (ref. 8861529) (procure locally)
–	–	AR	NS	CARPET—interior (w/RPO 685) (sweet water No. 2135 lipstick) (procure locally)
–	–	AR	NS	CARPET—interior (sweet water No. 825 saffron) (w/RPO 641 & ZE06584) (procure locally)
–	–	AR	NS	CARPET—interior (Mohawk—Natural Charmer) (w/RPO 697 & ZE06584) (procure locally)
–	–	2	2001451	CARPET ASSY.—seat riser, (around driver and passenger seat pedestal) (w/RPO 698) (w/out ZE06584)
–	–	2	NS	CARPET ASSY.—seat riser, (around driver and passenger seat pedestal) (w/RPO 685) (sweet water No. 2135 Lipstick)

28.110 DRAPES, SLIDES, STOPS, TRACKS

NOTE: When ordering Drapes, the quantity one [1] indicates 1 pair. (Except as noted).

–		1	2006770	DRAPE SET—complete (w/RPO 683) (ref. only) (*Note: does not incl. windshield drape)
–	–	1	793374	DRAPE SET—complete (w/RPO 681, 697) (prior to 1977) (ref. only)
–	–	1	2000928	DRAPE SET—complete (w/RPO 698) (prior to 1977) (ref. only)
–	–	1	2022736	DRAPE SET—complete (w/RPO 641, 697) (exc./ZE06584) (eff. w/interm 1977) (prior to 1978) (ref. only) (pattern: edinberg natural) (fabric: lined - color fern beige)
–	–	1	2025187	DRAPE SET—complete (w/RPO 697) (w/ZE06581) (1978)
–	–	1	2018589	DRAPE SET—complete (w/RPO 698) (exc./ZE06584) (1977) (ref. only)
–	–	1	2029067	DRAPE SET—complete (w/RPO 698) (w/ZE06581) (1978) (ref. only)
–	–	1	2027935	DRAPE SET—complete (w/RPO 685) (eff w/1977) (ref. only)
–	–	1	2022737	DRAPE SET—complete (w/RPO 641, 697 & ZE06584) (ref. only) (pattern: edinberg natural) (fabric: lined-color fern beige)
–	–	1	2013072	DRAPE SET—complete (w/RPO 698 & ZE06584) (eff. w/1977) (ref. only)
–	–	1	2018588	DRAPE SET—complete (w/RPO 697) (exc./ZE06584) (prior to interm 1977) (pattern: grasscloth) (fabric: lined-color gold) (ref. only)
–	–	1	2013063	DRAPE SET—complete (w/RPO 697) (w/ZE06584) (prior to interm 1977) (pattern: grasscloth) (fabric: lined-color gold) (ref. only)

KEY	230	260	PART NUMBER	

28.110 DRAPES, SLIDES, STOPS, TRACKS (Cont.)

*NOTE: There are no windshield drapes available for (RPO 683)

—	1	1	**715174**	DRAPE—windshield (w/RPO 690)
—	1	1	**715181**	DRAPE—windshield (w/RPO 692)
—	1	1	**715188**	DRAPE—windshield (w/RPO 693)
—	1	1	**NS**	DRAPE—windshield (w/RPO 695, 696)
—	—	1	**795083**	DRAPE—windshield (w/RPO 681, 697) (prior to 1977)
—	—	1	**2027439**	DRAPE—windshield (w/RPO 685) (Pattern: bonaire) (Fabric: lined - color ivory)
—	—	1	**2003479**	DRAPE—windshield (incl. drape glides) (w/RPO 698) (prior to 1977)
—	—	1	**2029207**	DRAPE—windshield (w/RPO 698) (1978)
—	—	1	**2018240**	DRAPE—windshield (w/RPO 698) (1977)
—	—	1	**2018253**	DRAPE—windshield (w/RPO 697) (prior to interm 1977) (pattern: grass cloth) (fabric: lined-color gold)
—	—	1	**2022805**	DRAPE—windshield (w/RPO 641 & 697) (pattern: edinberg natural) (fabric: lined-color fern beige)
—	—	1	**2022803**	DRAPE—front privacy/divider (incl. 1 pair tie backs) (w/RPO 641 & 697) (pattern: edinberg natural) (fabric: lined-color fern beige)
—	1	1	**715175**	DRAPE—front privacy/divider (w/RPO 690)
—	1	1	**715182**	DRAPE—front privacy/divider (w/RPO 692)
—	1	1	**715189**	DRAPE—front privacy/divider (w/RPO 693)
—	1	1	**NS**	DRAPE—front privacy/divider (w/RPO 695, 696)
—	1	1	**2027438**	DRAPE—front privacy/divider (w/RPO 685) (Pattern: bonaire) (Fabric: lined - color ivory) (incl. 1 pair tie backs)
—	—	1	**2018239**	DRAPE—front privacy/divider (incl. 1 pair tie backs) (w/RPO 698) (1977)
—	—	1	**2029206**	DRPAE—front privacy/divider (incl. 1 pair tie backs) (w/RPO 698) (1978)
—	—	1	**2018252**	DRAPE—front privacy/divider (incl. 1 pair tie backs) (w/RPO 697) (prior to interm 1977) (pattern: grass cloth) (fabric: lined-color gold)
—	—	1	**795084**	DRAPE—front privacy/divider (incl. 1 pair tie backs) (w/RPO 681, 697) (prior to 1977)
—	—	1	**2003480**	DRAPE—front privacy/divider (incl. 1 pair tie backs & drape glides) (w/RPO 698) (prior to 1977)
—	—	1	**2009364**	DRAPE—front privacy/divider (incl. 1 pair tie backs) (w/RPO 683)
—	—	2	**2009373**	DRAPE—front picture (living area) window (2 pair) (w/RPO 683)
—	—	2	**2018245**	DRAPE—front picture (living area) window (2 pair) (w/RPO 698) (1977)
—	—	1	**2029071**	DRAPE—front side window RH (living area) (woven wood) (w/RPO 698) (1978)
—	—	1	**2029070**	DRAPE—front side window LH (living area) (woven wood) (w/RPO 698) (1978)
—	—	2	**2018256**	DRAPE—front picture (living area)window (2 pair) (w/RPO 697) (prior to interm 1977) (pattern: grass cloth) (fabric: lined-color gold)
—	1	2	**715177**	DRAPE—front picture (living area) window (w/RPO 690)
—	1	2	**715184**	DRAPE—front picture (living area) window (w/RPO 692)
—	1	2	**715191**	DRAPE—front picture (living area) window (w/RPO 693)
—	1	2	**NS**	DRAPE—front picture (living area) window (w/RPO 695, 696)
—	—	2	**795080**	DRAPE—front picture (living area) window (w/RPO 681, 697) (prior to 1977)
—	—	2	**2003474**	DRAPE—front picture (living area) window (w/RPO 698) (prior to 1977)
—	—	1	**2029068**	DRAPE—front side window RH (living area) (woven wood) (w/RPO 685) (eff w/1977)
—	—	1	**2027947**	DRAPE—front side window LH (living area) (woven wood) (w/RPO 685) (eff w/1977)
—	—	1	**2022816**	DRAPE—front picture (living area) window (2 pair) (w/RPO 641 & 697) (pattern: edinberg natural) (fabric: lined-color fern beige)
—	—	1	**2022818**	DRAPE—entrance door window (w/RPO 641 & 697) (pattern: edinberg natural) (fabric: lined-color fern beige)
—	—	1	**2003472**	DRAPE—entrance door window (w/RPO 698) (prior to 1977)
—	—	1	**795079**	DRAPE—entrance door window (w/RPO 681, 697) (prior to 1977)
—	—	1	**2009374**	DRAPE—entrance door window (1 pair) (w/RPO 683)
—	—	1	**2027440**	DRAPE—entrance door window (w/RPO 685) (Pattern: bonaire) (Fabric: lined -color ivory)
—	—	1	**2018246**	DRAPE—entrance door window (w/RPO 698) (1977)
—	—	1	**2029208**	DRAPE—entrance door window (w/RPO 698) (1978)
—	—	1	**2018257**	DRAPE—entrance door window (w/RPO 697) (prior to interm 1977) (Pattern: grass cloth) (Fabric: lined - color gold)

28.110 DRAPES, SLIDES, STOPS, TRACKS (Cont.)

KEY	230	260	PART NUMBER	
—	1	1	**719392**	DRAPE PKG.—entrance door window (w/RPO 690) (incl. 2 curtains, snap fasteners and 2 tie backs) (repl. 715172)
—	1	1	**719393**	DRAPE PKG.—entrance door window (w/RPO 692) (incl. 2 curtains, snap fasteners and 2 tie backs) (repl. 715179)
—	1	1	**719394**	DRAPE PKG.—entrance door window (w/RPO 693) (incl. 2 curtains, snap fasteners and 2 tie backs) (ref. 719395) (repl. 715186)
—	1	1	**NS**	DRAPE PKG.—entrance door window (w/RPO 695) (incl. 2 curtains, snap fasteners and 2 tie backs) (repl. 715193)
—	—	1	**2018258**	DRAPE—galley window (w/RPO 697) (prior to interm 1977) (pattern: grasscloth) (fabric: lined-color gold)
—	—	1	**2018247**	DRAPE—galley window (w/RPO 698) (1977)
—	—	1	**2029072**	DRAPE—galley window (w/RPO 698) (woven wood) (1978)
—	1	1	**715173**	DRAPE—galley window (w/RPO 690)
—	1	1	**715180**	DRAPE—galley window (w/RPO 692)
—	1	1	**715187**	DRAPE—galley window (w/RPO 693)
—	1	1	**NS**	DRAPE—galley window (w/RPO 695, 696)
—	—	1	**795078**	DRAPE—galley window (w/RPO 681, 697) (prior to 1977)
—	—	1	**2003471**	DRAPE—galley window (w/RPO 698) (prior to 1977)
—	—	1	**2022819**	DRAPE—galley window (w/RPO 641 & 697) (pattern: edinberg natural) (fabric: lined - color fern beige)
—	—	1	**2027948**	DRAPE—galley window (w/RPO 685) (eff w/1977) (woven wood)
—	—	1	**2022814**	DRAPE—rear side window (w/RPO 641 & 697) (pattern: edinberg natural) (fabric: lined - color fern beige)
—	—	2	**2003475**	DRAPE—rear side window (w/RPO 698) (prior to 1977)
—	2	2	**715176**	DRAPE—rear side window (w/RPO 690)
—	—	1	**2029069**	DRAPE—rear side window RH (woven wood) (w/RPO 685) (eff. w/1977)
—	—	1	**2027949**	DRAPE—rear side window LH (woven wood) (w/RPO 685) (eff. w/1977)
—	—	1	**2027441**	DRAPE—rear side window (w/RPO 685) (Pattern: bonaire) (Fabric: lined - color ivory)
—	2	2	**715183**	DRAPE—rear side window (w/RPO 692)
—	2	2	**715190**	DRAPE—rear side window (w/RPO 693)
—	2	2	**NS**	DRAPE—rear side window (w/RPO 695, 696)
—	—	2	**795081**	DRAPE—rear side window (w/RPO 681, 697) (prior to 1977)
—	—	2	**2009372**	DRAPE—rear side window (w/RPO 683)
—	—	2	**2018243**	DRAPE—rear side window (2 pair) (w/RPO 698) (1977)
—	—	1	**2029074**	DRAPE—rear side window RH (woven wood) (w/RPO 698) (1978)
—	—	1	**2029073**	DRAPE—rear side window LH (woven wood) (w/RPO 698) (1978)
—	—	2	**2018255**	DRAPE—rear side window (2 pair) (w/RPO 697) (prior to interm 1977) (pattern: glass cloth) (fabric: lined-color gold)
—	—	2	**2022814**	DRAPE—rear side window (2 pair) (w/RPO 641 & 697) (eff. w/interm 1977) (pattern: Edinberg natural) (fabric: lined-color fern beige)
—	—	1	**2022811**	DRAPE—rear end (w/RPO 641 & 697) (pattern: edinberg natural) (fabric: lined-color fern beige)
—	—	1	**2018254**	DRAPE—rear end window (w/RPO 697) (prior to interm 1977) (Pattern: grass cloth) (fabric: lined- color gold)
—	—	1	**2018241**	DRAPE—rear end window (w/RPO 698) (1977)
—	—	1	**2029209**	DRAPE—rear end window (w/RPO 698) (1978)
—	—	1	**2009375**	DRAPE—rear end window (w/RPO 683)
—	—	1	**795082**	DRAPE—rear end window (w/RPO 681, 697) (prior to 1977)
—	—	1	**2003476**	DRAPE—rear end window (w/RPO 698) (prior to 1977)
—	1	1	**715171**	DRAPE—rear end window (w/RPO 690)
—	1	1	**715178**	DRAPE—rear end window (w/RPO 692)
—	1	1	**715185**	DRAPE—rear end window (w/RPO 693)
—	1	1	**NS**	DRAPE—rear end window (w/RPO 695, 696)
—	2	2	**715571**	TIE BACK—front privacy/divider drape (w/RPO 690)
—	2	2	**715573**	TIE BACK—front privacy/divider drape (w/RPO 693)
—	2	2	**715572**	TIE BACK—front privacy/divider drape (w/RPO 692)
—	2	2	**715574**	TIE BACK—front privacy/divider drape (w/RPO 695, 696)
—	2	2	**2021887**	TIE BACK—front privacy/divider drape (w/RPO 681, 697) (prior to interm 1977)
—	—	2	**2027442**	TIE BACK—front privacy/divider drape (w/RPO685)
—	2	2	**2021889**	TIE BACK—front privacy/divider drape (w/RPO 698) (prior to 1978)
—	—	2	**2029210**	TIE BACK—front privacy/divider drape (1978)
—	2	2	**2021890**	TIE BACK—front privacy/divider drape (w/RPO 683)

KEY	230	260	PART NUMBER	
				28.110 DRAPES, SLIDES, STOPS, TRACKS (Cont.)
—	—	2	**2024790**	TIE BACK—front privacy/divider drape (w/RPO 641 & 697) (eff. w/interm 1977)
—	—	5	**2029322**	CLEAT KIT—drape tie (w/RPO 685, 698) (eff. w/1977)
—	AR	AR	**715498**	SLIDES—drape (chrome metal w/nylon rollers)
—	—	AR	**792886**	GLIDE—drapes, windshield, privacy/divider (eff. w/1975)
—	4	4	**715472**	STOPS—drape track (screw, procure locally)
—	21	21	**715473**	STOPS—drape track (bracket w/screw eye)
—	AR	AR	**707983**	TRACK—windshield drape, RH
—	AR	AR	**707984**	TRACK—windshield drape, LH
—	AR	AR	**8884081**	TRACK—upper, side windows and end cap drape (75", CTL)
—	AR	AR	**8884080**	TRACK—lower, side windows and end cap drape (75", CTL)
—	1	1	**8884085**	TRACK—front privacy/divider drape
—	—	10	**2027946**	TRACK—window drapery (w/RPO 685, 698) (eff. w/1977) (woven wood)
—	—	1	**791839**	ROD SET ASSY.—drape (complete) (hardware not incl.) (ref. only) (eff. w/1975 & w/out ZE06582)
—	—	1	**2027936**	ROD SET ASSY.—drape (w/RPO 685, 698) (eff w/1977) (ref. only) (woven wood)
—	—	1	**2006774**	ROD SET ASSY.—drape (complete) (hardware not incl.) (ref. only) (w/ZE06582)
—	—	4	**791183**	ROD ASSY.—rear quarter, side windows (eff. w/1975) (SOA)
—	—	1	**791181**	ROD ASSY.—rear cap, rear window, upper (eff. w/1975) (SOA) (exc./ZE06582)
—	—	1	**2009363**	ROD ASSY.—rear cap, rear window, upper (w/ZE06582) (SOA)
—	—	1	**791182**	ROD ASSY.—rear cap, rear window, bottom (eff. w/1975) (SOA) (exc./ZE06582)
—	—	2	**791184**	ROD—curtain, galley window (eff. w/1975)
—	—	2	**791185**	ROD ASSY.—curtain, entrance door (eff. w/1975) (SOA)
—	—	4	**791186**	ROD ASSY.—curtain, front side windows (RH & LH) (eff. w/1975) (SOA)
—	—	1	**791661**	TRACK—privacy curtain, front (eff. w/1975)
—	—	10	**2027946**	TRACK—woven wood drapery track
—	—	2	**791660**	STOP ASSY.—rod end, privacy curtain (eff. w/1975)
—	—	6	**791803**	FASTENER—hook, curtain rod (eff. w/1975)
—	—	2	**792165**	RETAINER—drape rod (eff. w/1975)
—	—	4	**791179**	FASTENER—male shell snap rod (eff. w/1975 & PRIOR TO Serial No. 6V100878)
—	—	4	—	FASTENER—rod, (procure locally) (ref. 9436188) (eff. w/Serial No. 6V100878) (& prior to 1977)
—	—	4	**105507**	FASTNER—curt male shell smap (eff. w/1977)
—	—	4	**668290**	RIVET—shell snap fastner (eff. w/1977)
—	—	6	**799378**	SLEEVE—special, privacy curtain rod (eff. w/1975) (repl. 791804)
—	—	2	**2007258**	BAR—drape rod splice (eff. w/1975)
—	—	4	**2007300**	COUPLING—drape rod (eff. w/1975)
—	—	AR	**791180**	BRACKET—drape rod (wall mtg.) (eff. w/1975)
—	—	2	**2030532**	SPACER—drape rod bracket (1978)
—	—	10	**2039692**	SPACER—woven wood drapery track
—	—	AR	**791176**	END CAP—drape rod (eff. w/1975)
—	1	1	**791829**	MOLDING—drape track front privacy/divider (ref. 715543)
—	2	2	**716852**	SCREW—w/s drape RH & LH track to roof trim

NOTE: The following parts are necessary to properly fasten entrance door drapes:

—	—	10	**105195**	SOCKET—(eff. w/1975)
—	—	10	**105189**	CAP—(eff. w/1975)
—	—	10	**797210**	STUD—sheet metal screw (eff. w/1975)

28.120 CABINETS—OVERHEAD

NOTE: " + " indicates not serviced, for reference only. See Group 28.180 for raw material coverings.

—	AR	AR	+	**NS**	CABINET ASSY.—overhead (w/RPO 690, 692, 693, 695)
—	—	2		**791824**	CABINET ASSY.—overhead (RH/LH) (w/RPO 681, 697) (68" lg.) (rosewood) (w/ZE06581) (vehicles built prior to June 21, 1976) (ref. only)

28.120 CABINETS—OVERHEAD (Cont.)

KEY	230	260		PART NUMBER	
—	—	2		**2016730**	CABINET ASSY.—overhead (RH/LH) front **(w/RPO 641, 697, 698)** (68" lg.) (walnut) (w/ZEO6581) (vehicles built after June 21, 1976)
—	—	1		**2000338**	CABINET ASSY.—overhead, (RH/LH) front (w/RPO 685, 698) (68" lg.) (walnut) (w/ZEO6581)
—	—	1		**2014868**	CABINET ASSY.—RH front overhead (w/RPO 697 & ZE0 6584)
—	—	1		**2018304**	CABINET ASSY.—RH front overhead (w/RPO 641, 698 & ZEO6584)
—	—	1		**791825**	CABINET ASSY.—overhead RH rear (w/RPO 681, 697) (34" lg.) (w/ZEO6581) (vehicles built prior to June 21, 1976) (ref. only)
—	—	1		**791830**	CABINET ASSY.—overhead LH rear (w/RPO 681, 697) (34" lg.) (w/ZEO6581) (vehicles built prior to June 21, 1976)
—	—	1		**2016729**	CABINET ASSY.—overhead RH rear (w/RPO 681, 697) (34" lg.) (walnut) (w/ZEO6581) (vehicles built after June 21, 1976)
—	—	1		**2016728**	CABINET ASSY.—overhead LH rear (w/RPO 681, 697) (34" lg.) (walnut) (w/ZEO6581) (vehicles built after June 21, 1976)
—	—	1		**2000336**	CABINET ASSY.—overhead, RH rear (w/RPO 641, 685, 698) (w/ZEO6581) (prior to 1978)
—	—	1		**2000335**	CABINET ASSY.—overhead, LH rear (w/RPO 641, 685, 698) (w/ZEO6581) (prior to 1978)
—	—	1		**2016729**	CABINET ASSY.—overhead RH rear (w/RPO 641, 698) (w/ZEO6581) (1978)
—	—	1		**2016728**	CABINET ASSY.—overhead LH rear (w/RPO 641, 698) (w/ZEO6581) (1978)
—	—	1		**2008143**	CABINET ASSY.—overhead, RH rear (w/RPO 683) (w/ZEO6582) **(ref. only)**
—	—	1		**2008047**	CABINET ASSY.—overhead, LH rear (w/RPO 683) (w/ZEO6582) **(ref. only)**
—	—	1		**2018303**	CABINET ASSY.—overhead, RH rear (w/RPO 641, 698 & ZEO 6584)
—	—	1		**2018302**	CABINET ASSY.—overhead LH rear (w/RPO 641, 698 & ZEO6584)
—	—	1		**2013782**	CABINET ASSY.—overhead RH rear (w/RPO 697 & ZEO6584)
—	—	1		**2013781**	CABINET ASSY.—overhead LH rear (w/RPO 697 & ZEO6584)
—	—	1		**2033437**	CABINET ASSY.—overhead (fishing equipment) (w/RPO ENN) (1978) (cabinet is mounted above rear window)
—	—	1		**2033435**	CABINET ASSY.—overhead (gun rack) (w/RPO ENA) (1978) (RH front cabinet)
—	—	3		**2030081**	CYLINDER ASSY.—cabinet (fishing equipment & gun rack) (see group 23.044 for lock set & key) (Note: use qty. of (2) w/lock set 2030075 & 2030078) (use qty. (1) w/lock set 2030076, 2030077)
—	—	1		**2018200**	CABINET ASSY.—overhead galley (w/RPO 641, 698 & ZE06584)
—	—	1		**2013783**	CABINET ASSY.—overhead galley (w/RPO 697 & ZE06584)
—	—	1		**2008183**	CABINET ASSY.—overhead, galley (w/RPO 683) (ref. only) (w/ZEO6582)
—	—	1		**791823**	CABINET ASSY.—overhead, galley (w/RPO 681, 697) (59" lg.) (w/ZEO6581) (vehicles built prior to June 21, 1976) (ref. only)
—	—	1		**2016727**	CABINET ASSY.—overhead, galley (w/RPO 681, 697) (59" lg.) (w/ZEO6581) (vehicles built after June 21, 1976)
—	—	1		**2000337**	CABINET ASSY.—overhead, galley (w/RPO 641, 685, 698) (w/ZEO6581) (prior to 1978) **(ref. only)**
—	—	1		**2016727**	CABINET ASSY.—overhead galley (w/RPO 641, 698) (59" lg.) (w/ZEO6581) (1978)
—	—	3		**790353**	PAD ASSY.—RH overhead cabinet, (and galley)
—	—	2		**790354**	PAD ASSY.—LH overhead cabinet
—	1	1		**795607**	DOOR—small, overhead cabinet (carved) (w/RPO 692, 693, 695, 696) (25.03" x 14.25")
—	5	5		**795608**	DOOR—large, overhead cabinet (carved) (w/RPO 692, 693, 695, 696) (33.56" x 14.25")
—	AR	AR	+	**NS**	DOOR—plain, overhead cabinet (w/RPO 690, 692, 693, 695)
—	—	1		**790806**	DOOR—small, overhead LH (w/RPO 681, 697) (w/ZEO6581)
—	—	5		**790807**	DOOR—large, overhead RH (w/RPO 681, 697) (w/out ZEO6584)
—	—	1		**2033434**	DOOR—overhead gun cabinet (w/RPO ENA)
—	—	1		**2033433**	DOOR—overhead gun cabinet (w/RPO ENA)
—	—	1		**2033436**	DOOR—overhead fishing equipment cabinet (w/RPO ENN)
—	—	1		**2010672**	DOOR ASSY.—overhead, galley RH (w/RPO 681, 697) (walnut) (w/ZEO6581)
—	—	2		**2010672**	DOOR ASSY.—overhead, galley RH (w/RPO 641, 698) (w/ZEO6581) (1978)
—	—	1		**2010637**	DOOR ASSY.—overhead, galley LH (w/RPO 681, 697) (walnut) (w/ZEO6581)
—	—	1		**2011753**	DOOR—overhead rear LH (plain) (w/RPO 683) (w/ZEO6582)
—	—	1		**2011755**	DOOR—overhead rear RH (plain) (w/RPO 683) (w/ZEO6582)

KEY	230	260		PART NUMBER	
					28.120 CABINETS—OVERHEAD (Cont.)
—	—	1		**2015171**	DOOR—overhead rear (w/RPO 697 & ZE06584)
—	—	1		**2015174**	DOOR—overhead rear (W/RPO 697 & ZE06584)
—	—	1		**2016653**	DOOR—overhead front, rear, galley (RH) (w/RPO 641, 685, 698, ZE06581 & ZE06584) (repl. 798786)
—	—	1		**2016654**	DOOR—overhead front, rear, galley (LH) (w/RPO 641, 685, 698, ZE06581 & ZE06584) (repl. 798787)
—	—	AR		**715760**	HINGE ASSY.—overhead cabinet (eff. w/1975 & prior to 1977)
—	—	AR		**2025358**	HINGE—overhead cabinet (eff. w/1977)
—	AR	AR		**716805**	MOULDING—overhead cabinet to bulkhead (25' rolls, CTL)
—	6	6		**711466**	LATCH—overhead cabinet door
—	AR	AR		—	SCREW—overhead cabinet mounting (ref. 717732) (procure locally)
—	—	22		**2248137**	U—NUT—overhead cabinet mounting (repl. 791472) (eff. w/1975)
—	—	4		**791699**	CATCH ASSY.—overhead cabinet (prior to 1977)
—	—	4		**2026184**	CATCH ASSY.—overhead cabinet (eff. w/1977)
—	—	6		—	BUMPER—overhead cabinet (ref. 791657) (proc. loc.)
—	—	9		**2009884**	RETAINER—bolt, galley overhead cabinet mtg. (w/ZE06582, ZE06584)
—	AR	AR		**2013358**	BOARD—particle service (.50 x 48.0 x 96.0) (rosewood grain)
—	AR	AR		**2013359**	BOARD—particle, service (.50 x 48.0 x 96.0) (walnut grain)
—	—	1		**2014326**	STRUT—front overhead cabinet door lid (incl. steel spring & tube)
					28.124 MODULE—CLOSET
					NOTE: " + " indicates not serviced, for reference only. See Group 28.180 for raw material coverings.
—	—	1		**791821**	MODULE ASSY.—closet (w/RPO 681, 697) (exc./ZE06584) (rosewood) (includes all doors and drawers plus respective items marked with asterisk) (vehicles built prior to June 21, 1976) **(ref. only)**
—	—	1		**2000333**	MODULE ASSY.—closet (w/RPO 641, 681, 685, 697, 698) (exc./ZE06584) (walnut) (includes all doors and drawers plus respective items marked with asterisk) (prior to 1978) **(ref. only)**
—	—	1		**2032762**	MODULE ASSY.—closet (w/RPO 641, 697, 698) (w/ZE06581) (walnut) (1978) (details not available at time of publication)
—	—	1		**2008038**	MODULE ASSY.—closet (w/RPO 683) (exc./ZE06584) (rosewood) (includes all doors and drawers plus respective items with asterisk)**(ref. only**
—	—	1		**2014620**	MODULE ASSY.—closet (w/RPO 641, 697, 698 & ZE06584) (includes all door and drawers plus respective items with asterisk) (ref. only)
—	—	1	*	**2008969**	DOOR ASSY.—closet main (w/RPO 641, 683, 697, 698) (w/ZE06582, ZE06584)
—	—	1	*	**790349**	DOOR ASSY.—closet main (w/RPO 681, 697) (exc./ZE06584) (rosewood)
—	—	1	*	**2000375**	DOOR ASSY.—closet main (w/RPO 641, 685, 698) (exc./ZE06584) (walnut)
—	1	1	+	**716844**	DOOR ASSY.—closet (w/RPO 690) (repl. 715489)
—	1	1	+	**716845**	DOOR ASSY.—closet (w/RPO 692, 693, 695, 696) (repl. 715490)
—	—	1	*	**2023070**	DOOR—linen (large upper) (21.44" x 23.12") (w/RPO 641, 681, 685, 698) (exc./ZE06584)
—	1	1		**NS**	LATCH—closet door (First Type) (incl. striker) **(ref. 711465)**
—	1	1	*	**2003710**	LATCH—closet door (Second Type) **(repl. 711465, 716120)**
—	1	1		**716121**	STRIKER—closet door latch (used w/Second Type latch)
—	—	1	*	**790593**	STRIKER—latch, closet (eff. w/1975)
—	3	3	*	**715492**	HINGE—closet door
—	3	3	+	**715493**	DOOR—cabinet, clothes closet (w/RPO 690)
—	3	3	+	**715494**	DOOR—cabinet, clothes closet (w/RPO 692, 693, 695, 696)
—	—	3	*	**2018496**	DOOR—cabinet, clothes closet (w/RPO 681, 697)
—	—	2	*	**2023069**	DOOR—storage (small lower) (21.44" x 13.94") (w/RPO 641, 681, 685, 698) (exc./ZE06584)
—	—	1	*	**2023071**	FRONT—wardrobe drawer (21.44" x 7.80") (w/RPO 641, 681, 698) (exc./ZE06584)
—	—	3	*	**791699**	CATCH ASSY.—closet door (eff. w/1975) (prior to 1977)
—	—	3	*	**2026184**	CATCH ASSY.—closet door (eff. w/1977) (w/2000333 module)
—	—	3		**790063**	HINGE—wardrobe closet (eff. w/1975)
—	—	3	*	**797218**	HINGE ASSY.—wardrobe door (RH) (bronze) (eff. w/1975) (prior to interm 1977)

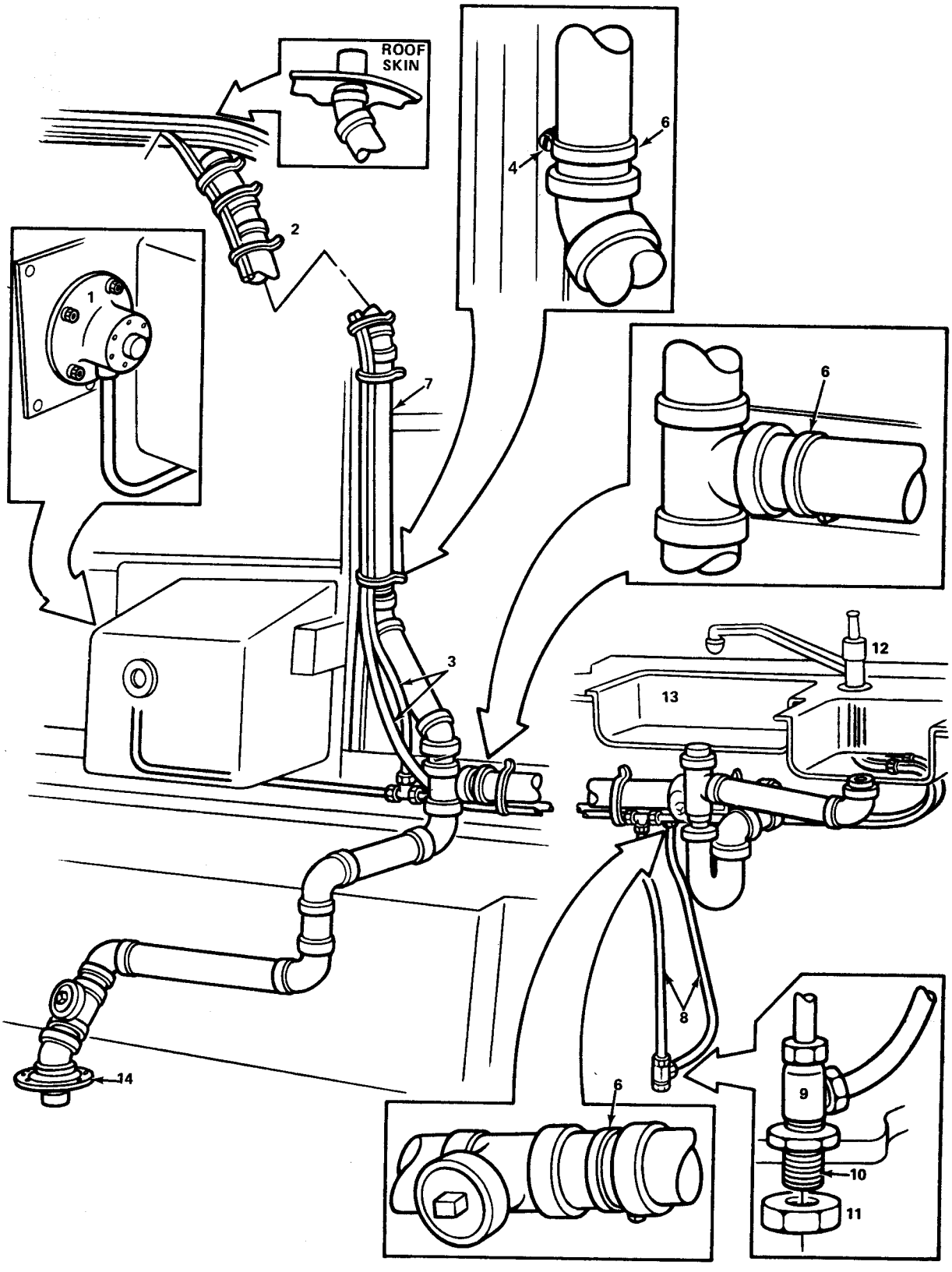
KEY	230	260		PART NUMBER	
				28.124 MODULE—CLOSET (Cont.)	
—	—	3	*	**797219**	HINGE ASSY.—wardrobe door (LH) (bronze) (eff. w/1975) (prior to interm 1977)
—	—	1		**2024881**	HINGE ASSY.—wardrobe door (RH/LH) (eff. w/interm 1977)
—	6	6		**715761**	HINGE—cabinet door clothes closet
—	3	3	+	**715487**	DRAWER—cabinet clothes closet (w/RPO 690)
—	3	3	+	**715488**	DRAWER—cabinet clothes closet (w/RPO 692, 693, 695, 696)
—	—	3	*	**2018495**	DRAWER—cabinet clothes closet (w/RPO 681, 697)
—	—	10	*	**791193**	GUIDE—drawer (plastic) (eff. w/1975
—	—	5	*	**791192**	SLIDE ASSY.—drawer (steel) (eff. w/1975)
—	—	AR	*	—	BUMPER—door and drawer (plastic) (eff. w/1975) (procure locally)
—	AR	AR		**716805**	MOULDING—closet bulkhead to wall (25' roll, CTL)
—	3	3		**711466**	LATCH—cabinet door
—	—	1	*	**NS**	HOOK—robe (brass) (eff. w/1975) (not serviced)
—	—	1	*	**790062**	RACK—wardrobe closet (8" long) (eff. w/1975)
—	—	1	*	**790060**	RACK—wardrobe closet (14—3/4" long) (eff. w/1975)
—	—	1	*	**2007917**	RACK—wardrobe closet (25.50" long) (eff. w/1976)
—	—	2	*	**791819**	BRACKET—closet mounting
—	—	1	*	**791820**	BRACKET—closet mounting
—	—	1	*	**799288**	BRACKET—closet mounting
—	1	1		**793336**	COVER—thermostat wiring harness conduit
—	—	1	*	**NS**	SPACER—striker (eff. w/1975) (procure locally)
—	—	2		**2000001**	BRACKET—closet module to roof member (ref. 2000001) (make locally)
—	AR	AR		**2013358**	BOARD—particle, service (.50 x 48.0" x 96.0) (rosewood grain)
—	AR	AR		**2013359**	BOARD—particle, service (.50 x 48.0 x 96.0") (walnut grain)
—	—	1		—	MIRROR ASSY.—closet module (procure locally) (w/ZE06584)
—	—	1		—	STOP—closet module door (procure locally) (w/ZE06584)
—	—	1		**2025333**	BOLT ASSY.—closet SOA
				28.128 MODULE—GALLEY	
				NOTE: " + " indicates not serviced, for reference only. See Group 28.180 for raw material coverings.	
—	—	1		**2016725**	MODULE ASSY.—galley (walnut) (w/RPO 681, 697) (exc./ ZE06584) (vehicles built after June 21, 1976) (prior to 1978)
—	—	1		**2009960**	MODULE ASSY.—galley (w/RPO 641) (exc./ ZE06584) (includes respective items marked with asterisk) (ref. only)
—	—	1		**2029507**	MODULE ASSY.—galley (w/RPO 641 & UND) (w/ZE06581) (1978)
—	—	1		**2026580**	MODULE ASSY.—galley (w/RPO 641, exc./ RPO UND) (w/ZE06581) (1978)
—	—	1		**2029506**	MODULE ASSY.—galley (w/RPO 697, 698 & UND) (w/ZE06581) (1978)
—	—	1		**2026579**	MODULE ASSY.—galley (w/RPO 697, 698) (w/out RPO UND) (w/ZE06581) (1978)
—	—	1		**791827**	MODULE ASSY.—galley (rosewood) (w/RPO 681, 697) (w/out ZE06584) (includes respective items marked with asterisk) (vehicles built prior to June 21, 1976) (ref. only)
—	—	1		**2000334**	MODULE ASSY.—galley (w/RPO 698) (w/out ZE06584) (includes respective items marked with asterisk) (ref. only)
—	—	1		**2008018**	MODULE ASSY.—galley (w/RPO 683) (w/ZE06584) (ref. only)
—	—	1		**2027917**	MODULE ASSY.—galley (w/RPO 685) (eff w/1977)
—	—	1		**2014619**	MODULE ASSY.—galley (w/RPO 698 & ZE06584) (ref. only)
—	—	1		**2014311**	MODULE ASSY.—galley (w/RPO 641 & ZE06584) (ref. only)
—	—	1		**2016753**	MODULE ASSY.—galley (w/RPO 697 & ZE06584)
—	AR	AR	+	**NS**	Door galley, upper & LOWER (plain) (w/RPO 690, 692, 693, 695, 696)
—	—	1	*	**790810**	DOOR—galley, large, lower, LH (under oven) (w/RPO 681, 697) (21.5/16" x 14.1/2") (rosewood) (w/out ZE06584)
—	—	1		**715783**	DOOR—lower, large (w/RPO 692, 693, 695, 696) (21 5/16 x 14 1/2) (carved) (exc./hinges)
—	—	1		**2010624**	DOOR—lower, LH (w/RPO 681, 697) (21 5/16 x 14 1/2) (walnut) (exc./ZE06584)
—	—	1		**2016664**	DOOR ASSY.—under stove (SOA) (22 3/8 x 11½) (w/RPO 641, 698 & w/ZE06584
—	—	1		**2015170**	DOOR ASSY.—under stove (SOA) (22 3/8 x 11½) (w/RPO 697 & w/ZE06584)
—	—	1		**2016655**	DOOR ASSY.—under sink (large) (SOA) (18 ¾ x 11½) (w/RPO641, 698 & w/ZE06584)

28.128 MODULE—GALLEY (Cont.)

KEY	230	260		PART NUMBER	
—	—	1		**2015167**	DOOR ASSY.—under sink (large) **(SOA) (18¾ x 14½) (w/RPO 697 & ZE06584)**
—	—	1		**2026249**	DOOR ASSY.—galley under oven (w/RPO 685) (eff w/ 1977)**SOA) (25 7/8 x 12½)**
—	1	1		**795611**	DOOR—galley, RH, lower (carved) (w/RPO 692, 693, 695, 696) (21.3 , " x 14.50") (w/hinges)
—	—	1		**2026248**	DOOR—galley, RH lower **(17¾ x 14½) (w/RPO 685) (eff. w/1977)**
—	1	1		**795612**	DOOR—galley, LH, lower (carved) (w/RPO 692, 693, 695, 696) (21.31" x 14.50") (w/hinges)
—	—	1	*	**798788**	DOOR—galley, large (under oven) (w/RPO 641, 698) (21 5/16 x 14 1/2) (louvered) (walnut) (exc./ZE06584)
—	—	1		**2029558**	DOOR—galley, large (under microwave oven) **(25 7/8 x 13") (w/RPO 641, 694, 698, UND & w/ZE06581) (1978)**
—	—	1	*	**790811**	DOOR—galley, small, lower, center (w/RPO 681, 697) (17.3/4" x 14.1/2") (rosewood) (exc./ZE06584)
—	—	3	*	**798789**	DOOR—galley, small (w/RPO 641, 698) (17 3/4 x 14 1/2 louvered) (walnut) (exc./ZE06584)
—	2	2		**795609**	DOOR—galley, RH, upper and lower (carved) (w/RPO 692, 693, 695, 696) (17.18" x 14.50") (w/hinges)
—	—	1		**2026246**	DOOR—galley, LH lower under drawers **(12½ x 14½) (w/RPO 685) (eff. w/1977)**
—	1	1		**795610**	DOOR—galley, LH, upper and lower (carved) (w/RPO 692, 693, 695, 696) (17.50" x 14.43") (w/hinges)
—	—	2	*	**790812**	DOOR—galley, upper and lower (w/RPO 681, 697) (17.72" x 14.48") (rosewood) (exc./ZE06584)
—	—	1		**2027849**	DOOR—galley, upper RH **(17¾ x 14") (w/RPO 685) (eff. w/1977)**
—	—	2		**NPN**	DOOR—galley, lower, small (w/RPO 692, 693, 695, 696) (17.82" x 14.43") (carved) (exc./hinges) **(ref. 715767) (procure locally)**
—	—	1		**2010627**	DOOR—galley, upper & lower RH (w/RPO 681, 697) (17.75" x 14.50") (walnut) (exc./ZE06584)
—	—	1	*	**2016923**	DOOR—galley, lower center **(17¾ x 14½) (w/RPO 641, 697, 698) (w/out RPO UND) (w/ZE06581)**
—	—	1	*	**2026246**	DOOR—galley, lower center **(12½ x 14½) (w/RPO 641, 697, 698, UND & w/ZE06581) (w/microwave oven)**
—	—	1		**2027849**	DOOR—galley, upper RH **(17¾ x 14") (w/RPO 641, 697, 698, UND & w/ZE06581) (w/microwave oven)**
—	—	1		**2026248**	DOOR—galley, lower RH **(17¼ x 14½) (w/RPO 641, 697, 698, UND & w/ZE06581) (w/microwave oven)**
—	—	1		**2016924**	DOOR—galley, lower center (w/RPO 681, 697) (17 3/4 x 14 1/2) (walnut) (w/out ZE06584)
—	—	1		**2016663**	DOOR ASSY.—under drawer **(SOA) (16½ x 11½) (w/RPO 641, 698, & w/ZE06584)**
—	—	1		**2015166**	DOOR ASSY.—under drawer **(SOA) (16½ x 11½) (w/RPO 697 & ZE06584)**
—	—	1		**2016656**	DOOR ASSY.—under sink (small) **(SOA) (18¾ x 11½) (w/RPO 641, 698 & w/ZE06584)**
—	—	1		**2015169**	DOOR ASSY.—under sink (small) **(SOA) (18¼ x 11½) (w/RPO 697 & ZE06584)**
—	—	1		**2028356**	**DOOR—galley, under sink (w/grill for furnace) (17¼ x 14½) (w/all ZE06581 models)**
—	—	2		**2016652**	FRONT—drawer, galley **(16½ x 6¾) (w/RPO 641, 698 & w/ZE06584)**
—	—	2		**2015165**	FRONT—drawer, galley **(16½ x 6¼) (w/RPO 697, & ZE06584)**
—	—	1		**2010675**	FRONT—drawer, galley **(17¾ x 6¾) (w/RPO 681, 697) (exc./ZE06584) (walnut)**
—	2	2		**NPN**	FRONT—drawer, galley (procure locally) (w/RPO 692, 693, 695, 696) (17.81" x 6.73") (carved) **(ref. 795613) (procure locally)**
—	—	2	*	**790809**	FRONT—drawer, galley **(17.81" x 6.73") (w/RPO 681, 697) (exc. ZE06584)**
—	—	2	*	**798791**	FRONT—drawer, galley **(17¼ x 6¼) (exc. ZE06584) (prior to 1976)**
—	—	2		**2026245**	FRONT—drawer, galley **(12.62 x 6¼) (w/RPO 641, 697, 698, UND & w/ZE06581) (1978)** (1978)
—	—	1		**790377**	STOP—door, bath (at galley)
—	—	1	*	**799287**	BRACKET—angle
—	—	1	*	**799288**	BRACKET—corner
—	—	AR	*	**797217**	SCREW—hinge
—	—	AR		**2014897**	DRAWER ASSY.—galley, top (18.80" x 14.50") (w/ZE06584 std.)
—	—	AR		**2014899**	DRAWER ASSY.—galley, Bottom (18.80" x 14.50") (w/ZE06584 std.)
—	AR	AR	+	**NS**	DRAWER—galley, small & large (w/RPO 690, 692, 693, 695, 696)
—	—	AR		**2006744**	DRAWER—galley & dresser (14.12" x 3.50" x 18.50) (w/ZE06582)
—	—	AR		**2006746**	DRAWER—galley & dresser (17.12" x 5.25" x 18.50") (w/ZE06582)
—	—	2		**2026245**	DRAWER—galley (w/RPO 685) (eff w/1977)
—	—	AR		**2006747**	KIT—drawer mtg. (w/ZE0 6582)
—	2	2		**715761**	HINGE—galley cabinet door (prior to 1975)
—	—	8	*	**792815**	HINGE SET—galley cabinet door (eff. w/1975) (prior to 1977)
—	—	4		**2024881**	HINGE SET—galley cabinet door (eff. w/1977)

28.128 MODULE—GALLEY (Cont.)

KEY	230	260		PART NUMBER	
—	—	4	*	**791699**	CATCH ASSY.—galley door (single roller) (eff. w/1975)
—	—	1		—	CATCH ASSY.—galley door (double roller) (eff. w/1975) (ref. 2007759) (procure locally)
—	AR	AR		**716810**	MOULDING—bead, galley to closet module (25' roll, CTL)
—	AR	AR		**716805**	SEAL—galley bulkhead to wall (25' rolls, CTL)
—	—	1	*	**791816**	ANGLE—galley support (eff. w/1975)
—	—	2		**791819**	BRACKET—galley mounting (eff. w/1975) (prior to 1978)
—	—	1	*	**2028112**	BRACKET—galley mounting (1978)
—	—	2		**2393434**	SPACER—galley mounting (eff. w/1975) (repl. 661978) (exc./ZE06582, ZE06584)
—	—	2		**669171**	SPACER—galley mounting (w/ZE06582, ZE06584)
—	—	1	*	**790831**	TOP ASSY.—galley counter (w/RPO 641, 681, 697, 698) (color: harvest leather) (exc./ZE06584) (prior to 1978)
—	—	1	*	**2026573**	TOP ASSY.—galley counter (w/RPO 641) (w/ZE06581) (1978) (w/out microwave oven)
—	—	1	*	**2026572**	TOP ASSY.—galley counter (w/RPO 697, 698) (w/ZE06581) (1978) (w/out microwave oven)
—	—	1		**2026840**	TOP—galley counter (w/RPO 641) (w/ZE06581) (1978) (w/microwave oven)
—	—	1		**2026839**	TOP—galley counter (w/RPO 697, 698) (w/ZE06581) (1978) (w/microwave oven)
—	—	1		**2014893**	TOP—galley counter (w/RPO 641 & w/ZE06584)
—	—	1		**2014894**	TOP—galley counter (w/RPO 697, 698 & w/ZE06584)
—	—	1		**2027916**	TOP—galley counter (w/RPO 685) (eff w/1977)
—	—	1		**2008685**	TOP—galley counter (tan linen) (w/ZE06582)
—	1	1		**717739**	TOP—galley (blue) (no cut outs) (w/RPO 693)
—	1	1		**792831**	TOP—galley (green) (no cut outs) (w/RPO 690)
—	1	1		**792832**	TOP—galley (gold) (no cut outs) (w/RPO 692, 695, 696)
—	—	1		**2027812**	COMPARTMENT ASSY.—beverage dispenser, (w/RPO 641, 697, 698) (w/ZE06581) (mounted on galley counter top) (1978)
—	—	1		**792052**	COVER—sink (or chopping block) (small) (eff. w/1975)
—	—	1		**792174**	COVER—sink (or chopping block) (large) (eff. w/1975)
—	—	1		**2234819**	COVER PKG.—sink (or chopping block) (small & large block)
—	—	2		**2279500**	U—NUT—galley module to body (repl. 1494258)
—	—	2	*	**791192**	SLIDE SET—drawer (steel) (eff. w/1975)
—	—	4	*	**791193**	GUIDE—drawer (eff. w/1975)
—	—	AR	*	—	BUMPER—drawer & DOOR (eff. w/1975) (ref. 791657) (procure locally)
—	AR	AR		**2013358**	BOARD—particle, service (.50 x 48.0 x 96.0") (rosewood grain)
—	AR	AR		**2013359**	BOARD—particle, service (.50 x 48.0 x 96.0") (walnut grain)
—	1	1		**791819**	BRACKET—galley module to closet module (eff. w/1976 & ZE06581)



28.130 PLUMBING – GALLEY MODULE

KEY	230	260	PART NUMBER	

28.130 PLUMBING—GALLEY MODULE

1	1	1	**790333**	INLET ASSY. (VALVE)—city water (located at utilities compartment) (prior to 1978)
2	—	AR	**657558**	STRAP—(repl. 2435539)
3	—	1	**790337**	PIPE ASSY.—water (eff. w/1975) (exc./ZE06582, ZE06584)
3	—	1	**2006650**	PIPE ASSY.—water (w/ZE06582) (ref. only)
3	—	1	**2012418**	PIPE ASSY.—water (w/ZE06584)
4	—	3	**9414716**	SCREW—clamp (exc./ZE06582)
6	—	3	**791156**	CLAMP—sanitary plumbing (eff. w/1975)
7	—	1	**790388**	PLUMBING—sanitary (eff. w/1975) (prior to 1978) (exc./ZE06582, ZE06584)
7	—	1	**2027435**	PIPE ASSY.—sanitary (eff. w/1978) (exc./ZE06582, ZE06584)
7	—	1	**2027435**	PIPE ASSY.—sanitary plumbing (wRPO 685) (eff w/1977)
7	—	1	**2026277**	PIPE ASSY.—sanitary plumbing (w/ZE06582, ZE06584)
8	—	AR	**8884956**	TUBE—fresh water (25') (CTL) (eff. w/1975)
9	—	1	**711949**	TEE—fresh water, drain at bulkhead (eff. w/1975)
10	—	1	**2061210**	FITTING
11	—	1	**219758**	NUT—fitting
12	1	1	—	FAUCET—galley (see groups 28.063 and 28.064)
13	1	1	—	SINK—galley (see group 28.063)
14	—	2	**791948**	FLANGE—gasket, (5" dia.) steel (eff. w/1975)
14	—	1	**791950**	GASKET—flange
—	—	1	**2032349**	INLET ASSY. (VALVE)—city water (1978)
—	—	1	**796779**	ELBOW—fresh water inlet
—	—	1	**2034653**	TUBE ASSY.—city water fill (5/8 O.D.) (7.25" lg.)
—	—	1	**2034655**	TUBE ASSY.—city water fill (5/8 O.D.) (23.00" lg.)
—	—	3	**2034672**	BUSHING—city water fill tube
—	—	1	**2034649**	TEE— city water fill tube
—	—	2	**796778**	VALVE ASSY.—city water fill check
—	—	1	**2034646**	TEE—city water fill to galley
—	—	1	**2034662**	TUBE ASSY.—galley cold water
—	—	3	**2034673**	TEE—galley cold & hot water tube
—	—	5	**2034669**	COUPLING—galley cold water tube
—	—	2	**NPN**	COCK—drain galley (ref. 110293) (procure locally)
—	—	2	**8877861**	SLEEVE—galley drain cock
—	—	1	—	NUT—galley drain cock (ref. 114627) (procure locally)
—	—	1	**2020891**	STRAINER ASSY.—galley sink
—	—	1	**2034665**	TUBE—cold water cross over
—	—	1	**2034645**	TUBE—hot water cross over
—	—	2	**2020892**	DRAIN—galley sink
—	—	2	—	WASHER—galley sink drain nut (ref. 2020886) (procure locally)
—	—	1	**2010765**	ADAPTER ASSY.—galley drain to holding tank
—	—	1	**NPN**	SEAL—galley drain to holding tank (ref. 2020895) (procure locally)
—	—	2	**2007999**	BLOCK—pipe, sanitary plumbing (w/ZE06582, ZE06584)
—	—	2	**335551**	SCREW—clip, sanitary plumbing (w/ZE06582, ZE06584)

28.132 DAVO/BUNK FRONT

NOTE: " + " indicates not serviced, for references only. See Group 28.180 for raw material coverings.

—	AR	AR	+ **NS**		SEAT ASSY.—RH & LH davo/bunk (w/RPO 690, 692, 693, 695)
—	—	1		**794544**	SEAT ASSY.—LH davo/bunk, (complete bunk) (w/RPO 681)
—	—	1		**790305**	SEAT ASSY.—LH davo/bunk, (complete bunk) (w/RPO 697) (prior to 1977) (w/first design strap)
—	—	1		**2000649**	SEAT ASSY.—LH davo/bunk, (complete bunk) (w/RPO 698) (prior to 1977) (w/first design strap)
—	—	1		**2010331**	SEAT ASSY.—LH davo/bunk (complete bunk) (w/RPO 641) (w/second design strap) (1977) (ref. only)
—	—	1		**2028520**	SEAT ASSY.—LH davo/bunk (complete bunk) (w/RPO 641) (1978) (repl. 2010331)
—	—	1		**2028584**	SEAT ASSY.—LH davo/bunk (complete bunk) (w/RPO 697) (1978) (repl. 2016086)
—	—	1		**2027548**	SEAT ASSY.—LH davo/bunk (complete bunk) (w/RPO 685) (eff. w/1977)

28.132 DAVO/BUNK FRONT (Cont.)

KEY	230	260		PART NUMBER	
–	–	1		**2016086**	SEAT ASSY.—LH davo/bunk (complete bunk) (w/RPO 697) (w/second design strap) (1977) (ref. only)
–	–	1		**2016081**	SEAT ASSY.—LH davo/bunk (complete bunk) (w/RPO 698) (w/second design strap) (1977) (ref. only)
–	–	1		**2028521**	SEAT ASSY.—LH davo/bunk (complete bunk) (w/RPO 698) (1978) (repl. 2016081)
–	–	1		**2027138**	BACK ASSY.—LH davo/bunk (SOA) (w/RPO 641) (prior to 1978)
–	–	1		**2040515**	BACK ASSY.—LH davo/bunk (SOA) (w/RPO 641) (1978)
–	–	1		**2003772**	BACK—LH davo/bunk (SOA) (w/RPO 681)
–	–	1		**799269**	BACK—LH davo/bunk (SOA) (w/RPO 697) (prior to 1978)
–	–	1		**2040521**	BACK—LH davo/bunk (SOA) (w/RPO 697) (1978)
–	–	1		**2003777**	BACK—LH davo/bunk (SOA) (w/RPO 698) (prior to 1978)
–	–	1		**2040518**	BACK—LH davo/bunk (SOA) (w/RPO 698) (1978)
–	–	1		**2030941**	BACK ASSY.—LH davo/bunk (SOA) (w/RPO 685)
–	–	1		**2027137**	SEAT ASSY.—LH davo/bunk (SOA) (w/RPO 641) (prior to 1978)
–	–	1		**2040514**	SEAT ASSY.—LH davo/bunk (SOA) (w/RPO 641) (1978)
–	–	1		**2003773**	SEAT ASSY.—LH davo/bunk (SOA) (w/RPO 681)
–	–	1		**2030944**	SEAT ASSY.—LH davo/bunk (SOA) (w/RPO 685)
–	–	1		**799270**	SEAT ASSY.—LH davo/bunk (SOA) (w/RPO 697) (prior to 1978)
–	–	1		**2040520**	SEAT ASSY.—LH davo/bunk (SOA) (w/RPO 697) (1978)
–	–	1		**2003781**	SEAT ASSY.—LH davo/bunk (SOA) (w/RPO 698) (prior to 1978)
–	–	1		**2040517**	SEAT ASSY.—LH davo/bunk (SOA) (w/RPO 698) (1978)
–	–	1		**796763**	SEAT ASSY.—RH davo/bunk, (complete bunk) (w/RPO 681)
–	–	1		**799365**	SEAT ASSY.—RH davo/bunk, (complete bunk) (w/RPO 697) (prior to 1977) (w/first design strap)
–	–	1		**2000937**	SEAT ASSY.—RH davo/bunk, (complete bunk) (w/RPO 698) (prior to 1977) (w/first design strap)
–	–	1		**2010349**	SEAT ASSY.—RH davo/bunk (complete bunk) (w/RPO 641) (w/second design strap) (1977) (ref. only)
–	–	1		**2016078**	SEAT ASSY.—RH davo bunk (complete bunk) (w/RPO 697) (second design (ref. only)
–	–	1		**2016087**	SEAT ASSY.—RH davo bunk (complete bunk) (w/RPO 698) (second design strap) (1977) (ref. only)
–	–	1		**2028518**	SEAT ASSY.—RH davo/bunk (w/RPO 641) (1978) (repl. 2010349)
–	–	1		**2028582**	SEAT ASSY.—RH davo/bunk (w/RPO 697) (1978) (repl. 2016078)
–	–	1		**2028519**	SEAT ASSY.—RH davo/bunk (w/RPO 698) (1978) (repl. 2016087)
–	AR	AR	+	**NS**	BACK ASSY.—RH & LH davo/bunk (w/RPO 690, 692, 693, 695)
–	–	1		**2026188**	BACK ASSY.—RH davo/bunk (SOA) (w/RPO 641)
–	–	1		**2026186**	BACK ASSY.—RH davo/bunk (SOA) (w/RPO 681)
–	–	1		**2026185**	BACK ASSY.—RH davo/bunk (SOA) (w/RPO 697)
–	–	1		**2026187**	BACK ASSY.—RH davo/bunk (SOA) (w/RPO 698)
–	–	1		**2026194**	SEAT ASSY.—RH davo/bunk (SOA) (w/RPO 641)
–	–	1		**2026192**	SEAT ASSY.—RH davo/bunk (SOA) (w/RPO 681)
–	–	1		**2026191**	SEAT ASSY.—RH davo/bunk (SOA) (w/RPO 697)
–	–	1		**2026193**	SEAT ASSY.—RH davo/bunk (SOA) (w/RPO 698)
–	–	1		**794547**	REST—davo arm (w/RPO 681) (first design)
–	–	1		**792155**	REST—davo arm (w/RPO 697) (first design)
–	–	1		**2000650**	REST—davo arm (w/RPO 698) (first design)
–	–	1		**2026200**	REST—davo arm (w/RPO 641) (second design)
–	–	1		**2026197**	REST—davo arm (w/RPO 681) (second design)
–	–	1		**2026195**	REST—davo arm (w/RPO 697) (second design)
–	–	1		**2026198**	REST—davo arm (w/RPO 698) (second design)
–	1	1	+	**715717**	CUSHION—seat, davo/bunk (w/RPO 690)
–	1	1	+	**715718**	CUSHION—seat, davo/bunk (w/RPO 692)
–	1	1	+	**715719**	CUSHION—seat, davo/bunk (w/RPO 693)
–	1	1	+	**715720**	CUSHION—seat, davo/bunk (w/RPO 695)
–	2	2		**717371**	HINGE—seat back, extension davo/bunk (piano hinge)
–	2	2		**715762**	HINGE—seat access compartment, davo/bunk
–	2	2		**NS**	PIN—hinge (5/16" x 1 1/2 steel dowel) (procure locally) (ref. 141227)
–	4	4		**798100**	CAP—retainer, pin, bracket to wall
–	2	2		**2007778**	BRACKET—linkage, mount to wall
–	2	2		**791170**	HOOK—strap (repl. 717373) (prior to 1977)
–	2	2		**791171**	COVER—davo/bunk hook (repl. 717374) (prior to 1977)
–	–	2		**2016387**	HOOK—strap (eff. w/1977)
–	2	2		**715829**	KIT—davo/bunk seat belt (prior to 1975)
–	–	2		**2002841**	KIT—seat belt, davo/bunk (w/RPO 698)
–	2	2		**717380**	STRAP—davo/bunk (black) (prior to 1975)
–	1	1		**790694**	TAG—non—belted seat restriction

KEY	230	260	PART NUMBER	
			28.132 DAVO/BUNK FRONT (Cont.)	
—	—	2	**2027149**	BELT ASSY.—davo seat (lap belt) (w/RPO 641) (repl. 2010359)
—	—	2	**793971**	BELT ASSY.—davo seat (lap belt) (w/RPO 681, 697) (repl. 790381)
—	—	1	**2029287**	KIT—davo seat (lap belt) (w/RPO 685) (repl. 2027544)
—	—	1	**799271**	LINKAGE ASSY.—back, RH (SOA) (eff. w/1975) (& prior to 1977)
—	—	1	**799272**	LINKAGE ASSY.—back, LH (SOA) (eff. w/1975) (& prior to 1977)
—	—	1	**2026189**	LINKAGE ASSY.—back, RH (SOA) (eff. w/1977)
—	—	1	**2026190**	LINKAGE ASSY.—back, LH (SOA) (eff. w/1977)
—	—	2	**796762**	BELT—(strap) (attaches to the ceiling) (w/RPO 681, 697) (eff w/1975 & prior to 1977)
—	—	2	**2003776**	BELT—(strap) (attaches to the ceiling) (w/RPO 698) (eff w/1975 & prior to 1977)
—	—	1	**2030945**	BELT—(strap) (attaches to the ceiling) (w/RPO 685)
—	—	2	**2022837**	BELT ASSY.—(strap) (attaches to the ceiling) (SOA) (w/RPO 641) (eff w/1977)
—	—	2	**2022838**	BELT ASSY.—(strap) (attaches to the ceiling) (SOA) (w/RPO 697) (eff w/1977)
—	—	2	**2022839**	BELT ASSY.—(strap) (attaches to the ceiling) (SOA) (w/RPO 698) (eff w/1977)
—	—	1	**2027104**	PANEL—RH floor to seat (w/RPO 641)
—	—	1	**2027111**	PANEL—LH floor to seat (w/RPO 641)
—	—	1	**2030946**	PANEL—LH floor to seat (w/RPO 685)
—	—	1	**2003775**	PANEL—RH/LH floor to seat (w/RPO 681) (first design)
—	—	1	**799273**	PANEL—floor to seat (w/RPO 697) (first design)
—	—	1	**2003780**	PANEL—floor to seat (w/RPO 698) (first design)
—	—	1	**2027102**	PANEL—PH floor to seat (w/RPO 681) (second design)
—	—	1	**2027108**	PANEL—LH floor to seat (w/RPO 681, 697) (second design)
—	—	1	**2027101**	PANEL—RH floor to seat (w/RPO 697) (second design)
—	—	1	**2027103**	PANEL—RH floor to seat (w/RPO 698) (second design)
—	—	1	**2027110**	PANEL—LH floor to seat (w/RPO 698) (second design)
—	—	2	**799274**	SPRING—mechanism, back (eff. w/1975)
—	—	2	**799275**	GRIP—actuator, plastic (eff. w/1975)
—	—	AR	**2027141**	BUTTON—strap (1 3/4) (w/RPO 641)
—	—	AR	**2003774**	BUTTON—strap (1 3/4) (w/RPO 681)
—	—	AR	**2029996**	BUTTON—strap (1 3/4) (w/RPO 685)
—	—	AR	**799276**	BUTTON—strap (1 3/4) (w/RPO 697)
—	—	AR	**2003779**	BUTTON—strap (1 3/4) (w/RPO 698)
—	—	2	**791969**	BRACKET—davo/bunk (anchor—channel) (aluminum) (1.74 x 2.62)
			28.134 BUNKS/TWIN REAR UPPER	
—	—	1	**2022322**	BUNK ASSY.—rear upper LH (w/RPO 641 & ZE06584)
—	—	1	**2022318**	BUNK ASSY.—rear upper LH (w/RPO 697 & ZE06584)
—	—	1	**2022320**	BUNK ASSY —rear upper LH (w/RPO 698 & ZE06584)
—	—	1	**2022325**	BUNK ASSY.—rear upper RH (w/RPO 641 & ZE06584)
—	—	1	**2022319**	BUNK ASSY.—rear upper RH (w/RPO 697 & ZE06584)
—	—	1	**2022321**	BUNK ASSY.—rear upper RH (w/RPO 698 & ZE06584)
—	—	1	**2013222**	BOLSTER—twin rear upper LH (pillow) (w/RPO 641 & ZE06584)
—	—	1	**2013228**	BOLSTER—twin rear upper LH (pillow) (w/RPO 697 & ZE06584)
—	—	1	**2013240**	BOLSTER—twin rear upper LH (pillow) (w/RPO 698 & ZE06584)
—	—	1	**2013223**	BOLSTER—twin rear upper RH (pillow) (w/RPO 641 & ZE06584)
—	—	1	**2013229**	BOLSTER—twin rear upper RH (pillow) (w/RPO 697 & ZE06584)
—	—	1	**2013241**	BOLSTER—twin rear upper RH (pillow) (w/RPO 698 & ZE06584)
—	—	12	**2027141**	BUTTON—strap (1 3/4") (w/RPO 641)
—	—	12	**2029996**	BUTTON—strap (1 3/4") (w/RPO 685)
—	—	12	**799276**	BUTTON—strap (1 3/4") (w/RPO 697)
—	—	12	**2003779**	BUTTON—strap (1 3/4") (w/RPO 698)
—	—	2	**799274**	SPRING—back (w/RPO 641, 697, & 698)
—	—	1	**2028530**	LINKAGE—back RH (w/2022318, 2022320, & 2022322 bunk assy.)
—	—	1	**2028531**	LINKAGE—back LH (w/2022318, 2022320, & 2022322 bunk assy.)
—	—	1	**2028535**	LINKAGE—back RH (w/2022319, 2022321, & 2022325 bunk assy.)
—	—	1	**2028536**	LINKAGE—back LH (w/2022319, 2022321, & 2022325 bunk assy.)
—	—	2	**2028533**	BELT—w/connector (w/RPO 641)
—	—	2	**2028532**	BELT—w/connector (w/RPO 697)
—	—	2	**2028534**	BELT—w/connector (w/RPO 698)
—	—	1	**2022276**	SUPPORT—rear upper LH bunk
—	—	1	**691611**	SUPPORT—rear upper RH bunk
—	—	2	**791969**	ANCHOR—rear upper bunk
—	—	4	**2007778**	BRACKET—rear upper wall mounting

KEY	230	260		PART NUMBER	
					28.134 BUNKS/TWIN REAR UPPER (Cont.)
—	—	4		**2016387**	HOOK—rear upper
—	—	4		**2016388**	COVER—rear upper hook
—	—	8		**798100**	CAP—rear upper
					28.136 DINETTE/DOUBLE BED
					NOTE: " + " indicated not serviced, for reference only. See Group 28.180 for raw material coverings.
—	—	1		**2010338**	SEAT ASSY.—dinette, front facing (incl. cushion) (complete) (w/RPO 641) (prior to 1978) (ref. only)
—	—	1		**2028517**	SEAT ASSY.—dinette, front facing (incl. cushion) (complete) (w/RPO 641) (1978) (repl. 2010338)
—	—	1		**794543**	SEAT ASSY.—dinette, front facing (incl. cushion) (complete) (w/RPO 681)
—	—	1		**2006625**	SEAT ASSY.—dinette, front facing (incl. cushion) (complete) (w/RPO 683)
—	—	1		**790304**	SEAT ASSY.—dinette, front facing (incl. cushion) (complete) (w/RPO 697) (prior to 1978) (ref. only)
—	—	1		**2028580**	SEAT ASSY.—dinette, front facing (incl. cushion) (complete) (w/RPO 697) (1978) (repl. 790304)
—	—	1		**2000651**	SEAT ASSY.—dinette, front facing (incl. cushion) (complete) (w/RPO 698) (prior to 1978) (ref. only)
—	—	1		**2028516**	SEAT ASSY.—dinette front facing (incl. cushion) (complete) (w/RPO 698) (1978) (repl. 2000651)
—	—	1		**2027545**	SEAT ASSY.—dinette front facing (incl. cushion) (complete) (w/RPO 685) (eff w/1977)
—	—	1		**2010339**	SEAT ASSY.—dinette rear facing (incl. cushion) (complete) (w/RPO 641) (prior to 1978) (ref. only)
—	—	1		**2028515**	SEAT ASSY.—dinette rear facing (incl. cushion) (complete) (w/RPO 641) (1978) (repl. 2010339)
—	—	1		**794542**	SEAT ASSY.—dinette rear facing (incl. cushion) (complete) (w/RPO 681)
—	—	1		**2006626**	SEAT ASSY.—dinette rear facing (incl. cushion) (complete) (w/RPO 683)
—	—	1		**790303**	SEAT ASSY.—dinette rear facing (incl. cushion) (complete) (w/RPO 697) (prior to 1978) (ref. only)
—	—	1		**2028581**	SEAT ASSY.—dinette rear facing (incl. cushion) (complete) (w/RPO 697) (1978) (repl. 790303)
—	—	1		**2000652**	SEAT ASSY.—dinette rear facing (incl. cushion) (complete) (w/RPO 698) (prior to 1978) (ref. only)
—	—	1		**2028514**	SEAT ASSY.—dinette rear facing (incl. cushion) (complete) (w/RPO 698) (1978) (repl. 2000652)
—	—	1		**2027546**	SEAT ASSY.—dinette rear facing (incl. cushion) (complete) (w/RPO 685) (eff. w/1977)
—	AR	AR	+	**NS**	SEAT ASSY.—front & rear (w/RPO 690, 692, 693, 695, 696)
—	—	1		**2024770**	BACK ASSY.—upper front facing seat SOA (w/RPO 641)
—	—	1		**2024763**	BACK ASSY.—upper rear facing seat SOA (w/RPO 641)
—	—	1		**2003760**	BACK ASSY.—upper front facing seat (SOA) (w/RPO 681)
—	—	1		**2030928**	BACK ASSY.—front facing seat (w/RPO 685) (eff w/1977)
—	—	1		**2030936**	BACK ASSY—rear facing seat (w/RPO 685) (eff w/1977)
—	—	1		**799253**	BACK ASSY.—upper front facing seat (SOA) (w/RPO 697)
—	—	1		**2024099**	BACK ASSY.—upper rear facing seat (SOA) (w/RPO 697)
—	—	1		**2003766**	BACK—upper front facing seat (SOA) (w/RPO 698)
—	—	1		**2024762**	BACK—upper rear facing (SOA) (w/RPO 698)
—	—	1		**2024100**	SEAT ASSY.—lower (SOA) (w/RPO 641)
—	—	1		**2030931**	SEAT ASSY.—front & rear facing (w/RPO 685) (eff w/1977)
—	—	1		**2003761**	SEAT—lower (SOA) (w/RPO 681)
—	—	1		**799254**	SEAT—lower (SOA) (w/RPO 697)
—	—	1		**2003767**	SEAT—lower (SOA) (w/RPO 698)
—	2	2		—	CHANNEL—front and rear dinette seat back to wall (procure locally) (ref. 715499)
—	AR	AR		**716809**	T—MOULDING—seat back (25' rolls, CTL) (w/RPO 692, 693, 695, 696)
—	AR	AR		**716808**	T—MOULDING—seat back (w/RPO 690) (25' roll, CTL)

28.136 DINETTE/DOUBLE BED (Cont.)

KEY	230	260		PART NUMBER	
–	1	1		**715475**	TABLE–dinette/double bed (w/RPO 692, 693, 695, 696)
–	1	1	+	**715474**	TABLE–dinette/double bed (w/RPO 690) (procure locally)
–	–	1		**2000916**	TABLE ASSY.–dinette (walnut) 2 leaf, (w/RPO 641, 681, 685, 697, 698) (incl. the following items as indicated)
–	–	1		**2006658**	TABLE ASSY.–dinette (finish similar to rosewood) (w/RPO 683) (incl. the following items as indicated)
–	–	1		**791658**	TABLE ASSY.–dinette, 2 leaf (incl. the following items as indicated) (w/RPO 681, 697) (exc./ZE06584) (vehicles built prior to June 21,1976)
–	–	6		**796783**	HINGE ASSY.–table (w/791658 & 2000916) (SOA)
–	–	1		**796780**	BRACKET ASSY.–leg, table (w/791658, 2000916 & 2006658) (SOA)
–	–	1		**797300**	LEG–table (w/791658, 2000916 & 2006658)
–	–	1		**797299**	SUPPORT–table, (stained wood) (w/791658 & 2000916)
–	–	1		**796782**	FERRULE–table leg (w/791658, 2000916 & 2006658)
–	–	4		**796781**	RING–table brass (w/791658, 2000916 & 20006658)
–	–	1		**791914**	CHANNEL–table, inner (att. to wall) (w/791658, 2000916 & 2006658)
–	–	1		**791915**	CHANNEL–table, outer (att. to table) (w/791658, 2000916 & 2006658)
–	–	4		**2299512**	RIVNUT–channel, table (w/791658)
–	1	1		**715476**	LEG–table, dinette/double bed (prior to 1975)
–	1	1		**715478**	BOARD–splash, table to wall (w/RPO 692, 693, 695, 696)
–	1	1	+	**715477**	BOARD–splash, table to wall (w/RPO 690)
–	AR	AR		**716807**	T–MOULDING–dinette table and splash board (25' rolls)
–	1	1		**707969**	HINGE ASSY.–dinette table to splash board
–	2	2	+	**715705**	CUSHION–dinette seat back (w/RPO 690)
–	2	2	+	**715725**	CUSHION–dinette seat (w/RPO 690)
–	2	2	+	**715706**	CUSHION–dinette seat back (w/RPO 692)
–	2	2	+	**715726**	CUSHION–dinette seat (w/RPO 692)
–	2	2	+	**715707**	CUSHION–dinette seat back (w/RPO 693)
–	2	2	+	**715727**	CUSHION–dinette seat (w/RPO 693)
–	2	2	+	**715708**	CUSHION–dinette seat back (w/RPO 695)
–	2	2	+	**715729**	CUSHION–dinette seat (w/RPO 695)
–	–	2	+	**723354**	CUSHION–dinette seat back (w/RPO 696)
–	–	2	+	**723356**	CUSHION–dinette seat (w/RPO 696)
–	2	2		**715762**	HINGE–seat access compartment, dinette/double bed
–	1	1		**715831**	KIT–front seat belt, dinette/double bed (prior to 1975)
–	2	–		**715832**	KIT–rear seat belt, dinette/double bed (prior to 1975)
–	–	2		**715834**	KIT–rear seat belt, dinette/double bed (repl. 715830) (prior to 1975)
–	–	2		**2029287**	KIT–seat belt, rear facing dinette (w/RPO 685)
–	–	2		**2002841**	KIT–seat belt, rear facing dinette (w/RPO 698)
–	–	1		**2029286**	KIT–seat belt, (in board) front facing dinette (w/RPO 685)
–	–	1		**2029285**	KIT–seat belt, (out board) front facing dinette (w/RPO 685)
–	–	1		**2002842**	KIT–seat belt, (inboard) front facing dinette (w/RPO 698)
–	–	1		**2002843**	KIT–seat belt, (outboard) front facing dinette (w/RPO 698)
–	–	1		**793974**	BELT ASSY.–rear facing dinette seat, (w/RPO 681, 697) (repl. 790381)
–	–	1		**2027149**	BELT ASSY.–rear facing dinette seat (w/RPO 641) (repl. 2010359)
–	–	1		**2027150**	BELT ASSY.–dinette seat outboard, front facing (w/RPO 641) (repl. 2010358)
–	–	1		**793973**	BELT ASSY.–dinette seat outboard, front facing (w/RPO 681, 683, 697) (repl. 792183)
–	–	1		**793972**	BELT ASSY.–dinette seat inboard, front facing (w/RPO 681, 683, 697) (repl. 792184)
–	–	1		**2010357**	BELT ASSY.–dinette seat inboard, front facing (w/RPO 641)
–	–	1		**799256**	LOCK ASSY.–seat, RH (SOA) (eff. w/1975)
–	–	1		**2024098**	LOCK ASSY.–seat, LH SOA (eff. w/1977)
–	–	2		**799257**	MECHANISM ASSY.–back, (LH) (SOA) (eff. w/1975)
–	–	2		**799258**	MECHANISM ASSY.–back, (RH) (SOA) (eff. w/1975)
–	–	1		**2024759**	PANEL ASSY.–front, floor to seat (SOA) (w/RPO 641)
–	–	2		**2003765**	PANEL–front, floor to seat (w/RPO 681)
–	–	1		**2027549**	PANEL ASSY.–trim, dinette (w/RPO 685) (eff. w/1977)
–	–	2		**799259**	PANEL–front, floor to seat (w/RPO 697)
–	–	2		**2003771**	PANEL–front, floor to seat (w/RPO 698)
–	–	4		**799260**	SPRING–back mechanism (eff. w/1975)
–	–	4		**799261**	SPRING–lock mechanism (eff. w/1975)
–	–	4		**799262**	GRIP–actuator (plastic) (eff. w/1975)

KEY	230	260		PART NUMBER	
					28.136 DINETTE/DOUBLE BED (Cont.)
—	—	2		**2024751**	BUTTON—pivot (3/8) (w/RPO 641)
—	—	4		**2003763**	BUTTON—pivot (3/8) (w/RPO 681)
—	—	4		**2029994**	BUTTON—pivot (3/8) (w/RPO 685) (eff. w/1977)
—	—	4		**799264**	BUTTON—pivot (3/8) (w/RPO 697)
—	—	4		**2003769**	BUTTON—pivot (3/8) (w/RPO 698)
—	—	4		**2024757**	BUTTON—pivot (5/8) (w/RPO 641)
—	—	16		**2003762**	BUTTON—pivot (5/8) (w/RPO 681)
—	—	8		**2029992**	BUTTON—pivot (5/8) (w/RPO 685) (eff. w/1977)
—	—	16		**799263**	BUTTON—pivot (5/8) (w/RPO 697)
—	—	16		**2003768**	BUTTON—pivot (5/8) (w/RPO 698)
—	—	16		**2024758**	BUTTON—pivot (2 3/4) (w/RPO 641)
—	—	32		**2003764**	BUTTON—strap (2 3/4) (w/RPO 681)
—	—	32		**2029993**	BUTTON—strap (2-3/4) (w/RPO 685) (eff. w/1977)
—	—	32		**799265**	BUTTON—strap (2 3/4) (w/RPO 697)
—	—	32		**2003770**	BUTTON—strap (2 3/4) (w/RPO 698)
					28.140 DINETTE/SINGLE BED—AUXILIARY
					NOTE: " + " indicates not serviced, for reference only. See Group 28.180 for raw material coverings.
—	—	1	+	**715801**	SEAT ASSY.—front, exc./cushion (w/RPO 690)
—	—	1	+	**715803**	SEAT ASSY.—rear, exc./cushion (w/RPO 690)
—	—	1	+	**715802**	SEAT ASSY.—front, exc./cushion (w/RPO 692, 693, 695)
—	—	1	+	**715804**	SEAT ASSY.—rear, exc./cushion (w/RPO 692, 693, 695)
—	—	2		—	CHANNEL—seat back to wall (procure locally) (ref. 715499)
—	—	AR		**716808**	T—MOULDING—seat back (25' rolls, CTL) (w/RPO 690)
—	—	AR		**716809**	T—MOULDING—seat back (25' rolls, CTL) (w/RPO 692, 693, 695, 696)
—	—	AR		**716807**	T—MOULDING—table and splash board (25' rolls)
—	—	1	+	**715805**	TABLE—auxiliary dinette (w/RPO 690)
—	—	1		**715806**	TABLE—auxiliary dinette (w/RPO 692, 693, 695)
—	—	1		**715807**	LEG—table, auxiliary dinette
—	—	1	+	**715477**	BOARD—splash, table to wall (w/RPO 690) (procure locally)
—	—	1		**715478**	BOARD—splash, table to wall (w/RPO 692, 693, 695)
—	—	1		**707969**	HINGE ASSY.—table to splash board
—	—	2	+	**715701**	CUSHION—dinette seat back (w/RPO 690)
—	—	2	+	**715721**	CUSHION—dinette seat (w/RPO 690)
—	—	2	+	**715702**	CUSHION—dinette seat back (w/RPO 692)
—	—	2	+	**715722**	CUSHION—dinette seat (w/RPO 692)
—	—	2	+	**715703**	CUSHION—dinette seat back (w/RPO 693)
—	—	2	+	**715723**	CUSHION—dinette set (w/RPO 693)
—	—	2	+	**715704**	CUSHION—dinette seat back (w/RPO 695)
—	—	2	+	**715724**	CUSHION—dinette seat (w/RPO 695)
—	—	1		**715831**	KIT—front seat belt, auxiliary dinette
—	—	1		**715834**	KIT—rear seat belt, auxiliary dinette (repl. 715830)
					28.142 SEAT—LOVE
—	—	1		**2006618**	SEAT ASSY.—love (complete) (w/RPO 683)
—	—	1		**2013207**	FRAME ASSY.—love seat
—	—	1		**2013214**	CUSHION ASSY.—bottom (w/RPO 641)
—	—	1		**2024087**	CUSHION ASSY.—bottom (w/RPO 683)
—	—	1		**2013208**	CUSHION ASSY.—bottom (w/RPO 697)
—	—	1		**2013211**	CUSHION ASSY.—bottom (w/RPO 698)
—	—	1		**2013215**	CUSHION ASSY.—back (w/RPO 641)
—	—	1		**2024088**	CUSHION ASSY.—back (w/RPO 683)
—	—	1		**2013209**	CUSHION ASSY.—back (w/RPO 697)
—	—	1		**2013212**	CUSHION ASSY.—back (w/RPO 698)
—	—	1		—	PANEL ASSY.—trim (see grp. 28.176)
					28.144 SWIVEL LOUNGE SEATS AND AIR CRAFT TABLE
					NOTE: " + " indicates not serviced, for reference only. See Group 28.180 for raw material covering.

KEY	230	260		PART NUMBER	
					28.144 SWIVEL LOUNGE SEATS AND AIR CRAFT TABLE (Cont.)
–	–	2		**701538**	SEAT–swivel lounge (w/RPO 690)
–	–	2		**723367**	SEAT–swivel lounge (flexsteel) (w/RPO 690)
–	–	2		**701537**	SEAT–swivel lounge (w/RPO 692)
–	–	2		**723368**	SEAT–swivel lounge (flexsteel) (w/RPO 692)
–	–	2		**704787**	SEAT–swivel lounge (w/RPO 693)
–	–	2		**723369**	SEAT–swivel lounge (flexsteel) (w/RPO 693)
–	–	2		**701539**	SEAT–swivel lounge (w/RPO 695)
–	–	2		**723371**	SEAT–swivel lounge (flexsteel) (w/RPO 695)
–	–	2	+	**723353**	SEAT–swivel (w/RPO 696)
–	–	2	+	**723361**	SEAT–swivel lounge (flexsteel) (w/RPO 696)
–	–	2		**2010351**	SEAT ASSY.–swivel chair (w/RPO 641)
–	–	2		**796722**	SEAT ASSY.–swivel chair (w/RPO 681)
–	–	2		**799320**	SEAT ASSY.–swivel chair (w/RPO 697)
–	–	2		**2000936**	SEAT ASSY.–swivel chair (w/RPO 698)
–	–	2		**701638**	ADJUSTER–seat (incl. next 3 items)
–	–	2		**709113**	SPRING–handle return, seat adjuster
–	–	1		**709114**	CLIP–connecting wire, seat adjuster
–	–	2		**793692**	WIRE–connecting latch, seat adjuster (repl. 709115 & 709116)
–	–	2		**717661**	PEDESTAL–seat (incl. round pipe) (prior to 1975)
–	–	2		**796720**	PEDESTAL ASSY.–chair (complete) (w/RPO's 681, 697) (eff. w/1975)
–	–	2		**2000935**	PEDESTAL ASSY.–chair (complete) (w/RPO 698) (eff. w/1975)
–	–	2		**2010348**	PEDESTAL ASSY.–chair (complete) (w/RPO 641)
–	–	8		**9426323**	BOLT–pedestal to floor (300M) (eff. w/1975)
–	–	8		–	SPACER–pedestal, bolt thru floor (eff. w/1975) (make locally) (ref. 2000567)
–	–	8		**701805**	PLATE ASSY.–anchor, seat (eff. w/1975)
–	–	2		**723350**	SHROUD–swivel seat pedestal (w/RPO 696)
–	–	2		**717356**	SHROUD–inner and outer (prior to 1975)
–	–	2		**717357**	SPACER–seat (wood) (prior to 1975)
–	–	12		**717358**	PLATE–seat mounting (prior to 1975)
–	–	1	+	**717361**	CABINET AND TABLE ASSY.–aircraft, complete (w/RPO 690)
–	–	1	+	**717359**	CABINET AND TABLE ASSY.–aircraft, complete (w/RPO 692, 693, 695, 696)
–	–	1	+	**717362**	TABLE–aircraft, w/T–moulding, w/out cabinet (w/RPO 690)
–	–	1	+	**717360**	TABLE–aircraft, w/T–moulding, w/out cabinet (w/RPO 692, 693, 695, 696)
–	–	1		**796718**	TABLE ASSY.–captains (rosewood) (vehicles built prior to June 21,1976) (w/RPO's 681, 697)
–	–	1		**2001376**	TABLE–captains (walnut) (w/RPO 697, 698) vehicles built after June 21, 1976) (details not available at time of publication)
–	–	1		**2001884**	LABEL–forward, seat facing (decal)
–	–	1		**2002026**	LABEL–rearward, seat facing (decal)
–	–	AR		**716808**	T–MOULDING–aircraft table, trim (w/RPO 690) (25' rolls, CTL)
–	–	AR		**716809**	T–MOULDING–aircraft table, trim (w/RPO 692, 693, 695, 696) (25' rolls, CTL)
–	–	1		**715833**	KIT–belt, swivel lounge seat (front, to step riser) (prior to 1975)
–	–	1		**715834**	KIT–belt, swivel lounge seat (rear, to floor) (prior to 1975)
–	–	2		**793973**	BELT KIT–seat, swivel chair (w/RPO's 681, 697) (eff. w/1975)
–	–	2		**2002843**	BELT KIT–seat, swivel chair (repl. 2000677) (w/RPO 698) (eff. w/1975)
–	–	2		**2027150**	BELT ASSY.–seat, swivel chair (w/RPO 641) (repl. 2010358)
–	–	2		**720008**	BOLT–anchor, belt (step to riser) (eff. w/1975)
–	–	2		**9417033**	BOLT–anchor, belt (to floor) (300M) (eff. w/1975)
–	–	4		**2436165**	WASHER–bolt (eff. w/1975)
–	–	1		**799816**	PANEL–duct, trim (covers transitions) (w/RPO 681, 697)
–	–	1		**2001121**	PANEL–duct, trim (covers transitions) (w/RPO 698)
–	–	1		**2001884**	LABEL–seat facing forward (decal)
–	–	1		**2002026**	LABEL–seat facing rearward (decal)
					28.148 TABLE–DRIVER'S COMPARTMENT
–	1	1		**796570**	TABLE–driver's compartment (complete) (w/RPO 690, 692, 693, 695, 696) **(repl. 715563)**
–	1	1		**715564**	SUPPORT–table to instrument panel (w/715563)
–	1	1		**723339**	TABLE LEG–driver's compartment (w/715563)

KEY	230	260		PART NUMBER	

28.148 TABLE—DRIVER'S COMPARTMENT (Cont.)

–	–	1		**2030283**	TABLE ASSY.—driver's compartment (w/RPO ENF) (w/ZEO6581) (1978) (incl. next (2) items)
–	–	1		**715470**	CAP—driver's table leg end (mounts to driver's table)
–	–	1		**796781**	RING—driver's table
–	–	1		**2029940**	CAP—recessed leg end (mounts to floor under carpet)
–	–	1		**2029944**	LEG—driver's table (w/RPO ENF)
–	–	1		**796570**	TABLE ASSY.—driver's (w/RPO 681, 697) (SOA) (vehicles built prior to June 21, 1976)
–	–	1		**2004497**	TABLE ASSY.—drivers compartment (w/RPO 698) (eff. w/1977)
–	–	1		**795262**	TABLE ASSY.—drivers (pecan) (w/cut outs for drinking glasses) (w/RPO 641, 697, ENF) (SOA) (eff w/1977)
–	–	1		**2001312**	TABLE ASSY.—driver's
–	–	4		**2004761**	SPACER—retainer to table anchor
–	–	1		**796569**	RETAINER—driver's table to instrument panel (w/796570, 2001312)
–	–	1		**796572**	BRACKET—mounting, drivers table (w/795262, 2004497 table)
–	–	4		**798396**	ANCHOR—nylon, retainer to instrument panel (w/796570, 2001312)
–	–	1		**796568**	STRIP—trim insert (rosewood) (w/RPO 681, 697) (vehicles built prior to June 21, 1976)
–	–	1		**2001311**	STRIP—insert trim (walnut) (w/RPO 641, 681, 697, 698) (vehicles built after June 21, 1976)

28.152 SIDE FACING SETTEE/DOUBLE BED AND REAR DINING TABLE

NOTE: **" + " indicates not serviced, for reference only. See Group 28.180 for raw material coverings.**

–	2	2		**798366**	BACK—seat (w/RPO 690) (repl. 717347)
–	1	1	+	**715738**	CUSHION—seat, RH (w/RPO 690)
–	1	–	+	**715750**	CUSHION—seat, LH (w/RPO 690)
–	–	1	+	**715734**	CUSHION—seat, LH (w/RPO 690)
–	2	2		**798362**	BACK—seat (w/RPO 692) (repl. 717348)
–	1	1	+	**715739**	CUSHION—seat, RH (w/RPO 692)
–	1	–	+	**715794**	CUSHION—seat, LH (w/RPO 692)
–	–	1	+	**715735**	CUSHION—seat, LH (w/RPO 692)
–	2	2		**798367**	BACK—seat (w/RPO 693) (repl. 717349)
–	1	1	+	**715740**	CUSHION—seat, RH (w/RPO 693)
–	1	–	+	**715795**	CUSHION—seat, LH (w/RPO 693)
–	–	1	+	**715736**	CUSHION—seat, LH (w/RPO 693)
–	2	2		**798368**	BACK—seat (w/RPO 695) (repl. 717350)
–	1	1	+	**715741**	CUSHION—seat, RH (w/RPO 695)
–	1	–	+	**715796**	CUSHION—seat, LH (w/RPO 695)
–	–	1	+	**715737**	CUSHION—seat, LH (w/RPO 695)
–	–	1		**2010336**	CUSHION—rear trim, at rear window (w/RPO 641)
–	–	1		**794549**	CUSHION—rear trim, at rear window (w/RPO 681)
–	–	1		**2027554**	CUSHION—rear trim, at rear window (w/RPO 685)
–	–	1		**792151**	CUSHION—rear trim, at rear window (w/RPO 697)
–	–	1		**2000659**	CUSHION—rear trim, at rear window (w/RPO 698)
–	–	2		**2010341**	SEAT ASSY.—side facing settee, (complete seat) (w/RPO 641) (prior to 1978) (ref. only)
–	–	2		**2028523**	SEAT ASSY.—side facing settee, (complete seat) (w/RPO 641) (1978) (repl. 2010341)
–	–	2		**794545**	SEAT ASSY.—side facing settee, (complete seat) (w/RPO 681)
–	–	2		**2027547**	SEAT ASSY.—side facing settee, (complete seat) (w/RPO 685)
–	–	2		**790306**	SEAT ASSY.—side facing settee, (complete seat) (w/RPO 697) (prior to 1978) (ref. only)
–	–	2		**2028583**	SEAT ASSY.—side facing settee, (complete seat) (w/RPO 697) (1978) (repl. 790306) (details not available at time of publication)
–	–	2		**2000654**	SEAT ASSY.—side facing settee, (complete seat) (w/RPO 698) (prior to 1978) (ref. only)
–	–	2		**2028522**	SEAT ASSY.—side facing settee, (complete seat) (w/RPO 698) (1978) (repl. 2000654))
–	–	1		**2024764**	BACK—settee upper (complete) (SOA) (w/RPO 641)
–	–	2		**2003782**	BACK—settee upper (complete) (SOA) (w/RPO 681)
–	–	1		**2030937**	BACK ASSY.—settee upper (complete) (SOA) (w/RPO 685)
–	–	2		**799266**	BACK—settee upper (complete) (SOA) (w/RPO 697)
–	–	2		**2003786**	BACK—settee upper (complete) (SOA) (w/RPO 698)

KEY	230	260		PART NUMBER	
					28.152 SIDE FACING SETTEE/DOUBLE BED AND REAR DINING TABLE (Cont.)
–	–	1		**2024767**	SEAT–settee (complete) (SOA) (w/RPO 641)
–	–	2		**2003783**	SEAT–settee (complete) (SOA) (w/RPO 681)
–	–	1		**2030939**	SEAT ASSY.–settee (complete) (SOA) (w/RPO 685)
–	–	2		**799267**	SEAT–settee (complete) (SOA) (w/RPO 697)
–	–	2		**2003787**	SEAT–settee (complete) (SOA) (w/RPO 698)
–	2	4		**796796**	REST–arm, (w/RPO 690)
–	2	4		**796797**	REST–arm, (w/RPO 692)
–	2	4		**796798**	REST–arm, (w/RPO 693)
–	2	4		**796799**	REST–arm, (w/RPO 695)
–	2	–		**796800**	REST–arm, LH (w/RPO 690)
–	2	–		**797152**	REST–arm, LH (w/RPO 692)
–	2	–		**797153**	REST–arm, LH (w/RPO 693)
–	2	–		**797154**	REST–arm, LH (w/RPO 695)
–	–	1		**–**	PANEL–settee lower RH/LH (see group 28.176)
–	–	2		**791984**	ANCHOR–settee seat, rear (aluminum angle) (w/790306)
–	–	1		**791985**	ANCHOR–settee seat, front (aluminum angle) (w/790306)
–	–	4		**700368**	RIVET–settee front anchor (LH) (grip range .437)
–	2	2		**796318**	LINKAGE ASSY.–settee, rear RH side front & LH side rear (prior to 1975)
–	2	2		**796323**	LINKAGE ASSY.–settee, rear LH side rear & RH side front (prior to 1975)
–	1	1		**715468**	TABLE–rear dining (w/RPO 690)
–	1	1	+	**715469**	TABLE–rear dining (w/RPO 692, 693, 695)
–	–	1		**796717**	TABLE ASSY.–rear dining (incl. table & upper support cap only) (vehicles built prior to June 21, 1976) (w/RPO 681, 697)
–	–	1		**2001350**	TABLE ASSY.–rear dining (incl. table & upper support cap only) (w/RPO 641, 698) (walnut)
–	–	1		**2001350**	TABLE ASSY.–rear dining (incl. table & upper support cap only) (w/RPO 697) (vehicles built after June 21, 1976)
–	AR	AR		**716807**	T–MOULDING–rear dining table (prior to 1975)
–	–	1		**796795**	LEG–rear table (eff. w/1975)
–	1	1		**715575**	SUPPORT–rear dining table (leg) (prior to 1975)
–	1	1		**715470**	CAP–lower table support (leg)
–	–	1		**799257**	MECHANISM ASSY.–settee, LH (linkage) (SOA) (eff. w/1975)
–	–	1		**799258**	MECHANISM ASSY.–settee, RH (linkage) (SOA) (eff. w/1975)
–	–	4		**799268**	SPRING–linkage (eff. w/1975)
–	–	4		**799262**	GRIPS–release, plastic (eff. w/1975)
–	–	4		**2003762**	BUTTON–pivot (5/8") (w/RPO 681)
–	–	8		**799263**	BUTTON–pivot (5/8") (w/RPO 685)
–	–	4		**799263**	BUTTON–pivot (5/8") (w/RPO 697)
–	–	4		**2003768**	BUTTON–pivot (5/8") (w/RPO 698)
–	–	16		**2024758**	BUTTON (2 3/4") (w/RPO 641)
–	–	32		**2003764**	BUTTON–strap (2 3/4") (w/RPO 681)
–	–	8		**799265**	BUTTON–pivot (2 3/4") (w/RPO 685)
–	–	32		**799265**	BUTTON–strap (2 3/4") (w/RPO 697)
–	–	32		**2003770**	BUTTON–strap (2 3/4") (w/RPO 698)
					28.154 CLOSURE–HEATER
–	–	1		**791848**	CLOSURE–rear heater (LH) (52 3/4" x 18" x 5") (rosewood) (trim panel) (w/RPO 681, 697) (vehicles built prior to June 21, 1976)
–	–	1		**2008299**	CLOSURE–rear heater (LH) (rosewood) (trim panel) (w/RPO 683)
–	–	1		**2000329**	CLOSURE ASSY.–rear heater (52 3/4" x 18" x 5") (walnut) (trim panel) (w/RPO 641, 681, 685, 697 & 698) (exc./ZE06584) (LH) (vehicles built after June 21, 1976)
–	–	1		**2014618**	CLOSURE ASSY.–rear heater (trim panel) (w/RPO 641 & w/ZE06584) 697, 698) (ref. only)
–	–	2		**NPN**	BRACKET–heater closure to car line (eff. w/1975)**(ref. 792171) (make locally)**
–	–	1		**2240368**	BRACKET–heater closure to MG box (eff. w/1975) (repl. 792169, 2000762)
–	AR	AR		**2013358**	BOARD–particle, service (.50 x 48.0 x 96.0") (rosewood grain)
–	AR	AR		**2013359**	BOARD–particle, service (.50 x 48.0 x 96.0") (walnut grain)

KEY	230	260		PART NUMBER	
					28.155 LOCKER—BEDDING
—	—	1		**791849**	LOCKER ASSY.—bedding (w/RPO 681, 697) (53.75 lg. x 17.75) (rosewood) (vehicles built prior to June 21, 1976)
—	—	1		**2000330**	LOCKER ASSY.—bedding (w/RPO 641, 681, 685, 697, 698) (53.75 lg. x 17.75) (walnut) (vehicles built after June 21, 1967)
—	2	2		**715762**	HINGE—bed locker (prior to 1975)
—	—	2		**715760**	HINGE ASSY.—bed locker (eff. w/1975)
—	—	1		**791850**	HANDLE—flush, pull ring (brass) (eff. w/1975)
—	AR	AR		**2013358**	BOARD—particle service (.50 x 48.0 x 96.0") (rosewood grain)
—	AR	AR		**2013359**	BOARD—particle, service (.50 x 48.0 x 96.0") walnut grain)
					28.156 BED—PERMANENT
					NOTE: " + " indicates not serviced, for reference only. See Group 28.180 for raw material coverings.
—	1	—	+	**715746**	ATTRESS—permanent bed (w/RPO 690)
—	1	—	+	**715747**	MATTRESS—permanent bed (w/RPO 692)
—	1	—	+	**715748**	MATTRESS—permanent bed (w/RPO 693)
—	1	—	+	**715749**	MATTRESS—permanent bed (w/RPO 695)
—	—	1	+	**715713**	MATTRESS—permanent bed (w/RPO 690)
—	—	1	+	**715714**	MATTRESS—permanent bed (w/RPO 692)
—	—	1	+	**715715**	MATTRESS—permanent bed (w/RPO 693)
—	—	1	+	**715716**	MATTRESS—permanent bed (w/RPO 695)
					28.158 BED—TWIN
—	—	1		**2013223**	BOLSTER—(pillow) back, rear RH (w/RPO BRV & 641)
—	—	1		**2007791**	BOLSTER—(pillow) back, rear RH (w/RPO BRV & 683)
—	—	1		**2013229**	BOLSTER—(pillow) back, rear RH (w/RPO BRV & 697)
—	—	1		**2013241**	BOOSTER—(pillow) back, rear RH (w/RPO BRV & 698)
—	—	1		**2013222**	BOLSTER—(pillow) back, rear LH (w/RPO BRV & 641)
—	—	1		**2007792**	BOLSTER (pillow) back, rear LH (w/RPO BRV & 683)
—	—	1		**2013228**	BOLSTER—(pillow) back, rear LH (w/RPO BRV & 697)
—	—	1		**2013240**	BOLSTER—(pillow) back, rear LH (w/RPO BRV & 698)
—	—	4		**2013220**	BOLSTER—(pillow) back, side (w/RPO BRV & 641)
—	—	4		**2007793**	BOLSTER (pillow) back, side (w/RPO BRV & 683)
—	—	4		**2013226**	BOLSTER—(pillow) back, side (w/RPO BRV & 697)
—	—	4		**2013234**	BOLSTER—(pillow) back, side (w/RPO BRV & 698)
—	—	1		**2013219**	CUSHION ASSY.—LH, seat (w/RPO 641)
—	—	1		**2006628**	CUSHION ASSY.—LH, seat (w/RPO 683)
—	—	1		**2013225**	CUSHION ASSY.—LH, seat (w/RPO 697)
—	—	1		**2013231**	CUSHION ASSY.—LH, seat (w/RPO 698)
—	—	1		**2013217**	CUSHION ASSY./—RH, seat (w/RPO 641)
—	—	1		**2006632**	CUSHION ASSY.—RH, seat (w/RPO 683)
—	—	1		**2013224**	CUSHION ASSY.—RH, seat (w/RPO 697)
—	—	1		**2013230**	CUSHION ASSY.—RH, seat (w/RPO, 698)
—	—	1		**2008059**	SUPPORT ASSY.—LH, twin bed (frame) (w/ZE06582)
—	—	1		**2008144**	SUPPORT ASSY.—RH, twin bed (frame) (w/ZE06582)
—	—	1		**2014903**	SUPPORT ASSY.—LH twin bed (frame) (w/ZE0 6584)
—	—	1		**2014905**	SUPPORT ASSY. — RH twin bed (frame) (w/ZE0 6584)
—	—	1		**2009457**	BRACKET—support, twin bed
					28.160 BED—GAUCHO/DOUBLE
					NOTE: " + " indicates not serviced, for reference only. See Group 28.180 for raw material coverings.
—	1	1	+	**715709**	CUSHION—back (w/RPO 690)
—	1	1	+	**715730**	CUSHION—seat (w/RPO 690)
—	1	—	+	**715742**	CUSHION—utility seat (w/RPO 690)
—	—	1	+	**715797**	CUSHION—utility seat (w/RPO 690)
—	1	1	+	**715710**	CUSHION—back (w/RPO 692)
—	1	1	+	**715731**	CUSHION—seat (w/RPO 692)
—	1	—	+	**715798**	CUSHION—utility seat (w/RPO 692)
—	—	1	+	**715743**	CUSHION—utility seat (w/RPO 692)

KEY	230	260		PART NUMBER	
				28.160 BED—GAUCHO/DOUBLE (Cont.)	
–	1	1	+	**715711**	CUSHION—back (w/RPO 693)
–	1	1	+	**715732**	CUSHION—seat (w/RPO 693)
–	1	–	+	**715799**	CUSHION—utility seat (w/RPO 693)
–	–	1	+	**715744**	CUSHION—utility seat (w/RPO 693)
–	1	1	+	**715712**	CUSHION—back (w/RPO 695)
–	1	1	+	**715733**	CUSHION—seat (w/RPO 695)
–	1	–	+	**715800**	CUSHION—utility seat (w/RPO 695)
–	–	1	+	**715745**	CUSHION—utility seat (w/RPO 695)
–	–	1	+	**723355**	CUSHION—back (w/RPO 696)
–	–	1	+	**723357**	CUSHION—seat (w/RPO 696)
–	–	1	+	**723358**	CUSHION—utility seat (w/RPO 696)
–	–	1	+	**723359**	CUSHION—bed locker side (w/RPO 696)
–	–	1	+	**723360**	CUSHION—utility side (w/RPO 696)
–	3	3		**NS**	HINGE—gaucho seat (piano hinge) (ref. 715471)
–	1	1		**715762**	HINGE—reinforcement, gaucho seat
–	2	2		**NS**	BRACKET—roller mounting, gaucho seat (ref. 717363)
–	2	2		**717364**	ROLLER—gaucho seat
				28.162 DRESSER—REAR	
–	–	1		**2008045**	DRESSER ASSY.—rear (w/RPO 683) (w/ZE06582)
–	–	1		**2014891**	DRESSER ASSY.—rear (w/RPO 641, 697, 698) (w/ZE06584)
–	–	1		**2018493**	DRAWER ASSY.—rear upper SOA (w/RPO 641, 697, 698) (w/ZE06584)
–	–	1		**2018492**	DRAWER ASSY.—rear lower SOA (w/RPO 641,697, 698) (w/ZE06584)
–	–	1		**791192**	SLIDE ASSY.—drawer (w/RPO 641, 697, 698) (w/ZE06584)
–	–	4		**791193**	GUIDE—drawer (w/RPO 641, 697, 698) (w/ZE06584)
–	–	6		**–**	BUMPER—drawer (w/RPO 641, 697, 698) (w/ZE06584) (ref. 791657) (proc. loc.)
–	–	1		**2018494**	DOOR—rear dresser (w/RPO 641, 697, 698) (w/ZE06584)
–	–	2		**799288**	BRACKET—dresser support
–	–	AR		**2006744**	DRAWER—(14.12" x 3.50" x 18.50) (w/RPO 683) (w/ZE6582)
–	–	AR		**2006746**	DRAWER—(17.12" x 5.25" x 18.50) (w/RPO 683) (w/ZE06582)
–	–	AR		**2006747**	KIT—drawer mtg. (RPO 683) (w/ZE06582)
				28.164 CLOSET—BROOM/VACUUM SWEEPER	
				NOTE: " + " indicates not serviced, for reference only. See Group 28.180 for raw material coverings. (items marked w/asterisk are part of refrigerator modul	
–	–	1		**2028110**	RACK ASSY.—glass & spice (w/RPO ENT) (eff. w/1978)
–	–	4		**–**	SCREW—glass & spice rack mounting (ref. 145135) (proc. loc.) (8-18 x 5/8) (round head slotted tapping)
–	–	1	+	**715755**	DOOR—broom and vacuum closet (green) (w/RPO 690)
–	–	1	+	**715756**	DOOR—broom and vacuum closet (gold) (w/RPO 692, 695)
–	–	1		**NPN**	DOOR—broom and vacuum closet (blue) (w/RPO 693) **(procure locally)**
–	–	1	*	**2018498**	DOOR—broom and vacuum closet (w/RPO 681, 697) (w/ZE06581) (rosewood)
–	–	1	*	**2018491**	DOOR—broom and vacuum closet (w/RPO 641, 697, 698) (std.) (w/ZE06584) (walnut) (16.41" x 36.90")
–	–	1		**2026146**	DOOR—broom and vacuum closet (w/RPO 641, 681, 697, 698) (w/ZE06581) (walnut)
–	–	1		**715758**	HINGE—door, broom and vacuum closet (piano hinge)
–	–	3	*	**797220**	HINGE—broom closet door (eff. w/1975) (repl. 791678)
–	–	1		**790358**	LATCH ASSY.—broom closet door (eff. w/1975) (First Design)
–	–	1	*	**2000392**	LATCH ASSY.—broom closet door (push type) (eff. w/1975) (Second Design)
–	–	1		**790096**	LATCH—broom closet retainer (eff. w/1975)
–	–	1		**715759**	LATCH—door, broom and vacuum closet (prior to 1975)
–	–	1		**715763**	STRIKER—latch, broom and vacuum closet door (prior to 1975)
–	–	1		**790097**	STRIKER—broom closet door (eff. w/1975)
–	–	1		**2234775**	EXTINGUISHER ASSY.—(incl. Strap & Bracket) (repl. 791178)
–	–	12	*	**797216**	SCREW—hinge, broom closet door
–	–	10	*	**797217**	SCREW—hinge, access door

28.168 MODULE—REFRIGERATOR

NOTE: " + " indicates not serviced, for reference only. See Group 28.180 for raw material coverings.

KEY	230	260		PART NUMBER	
—	—	1		**2000332**	MODULE ASSY.—refrigerator (walnut) (w/RPO 641, 681, 685, 697, 698) (w/ZE06581) (vehicles built after June 21, 1976) (prior to 1978) (incl. respective item marked with asterisk)
—	—	1		**2029349**	MODULE ASSY.—refrigerator (walnut) (w/RPO 641, 685, 697, 698) (w/ZE06581) (eff. w/1978)
—	—	1		**2013568**	MODULE ASSY./—refriderator (walnut) (w/RPO 641, 697, 698) (w/ZE06584) (std.) (ref. only) (includes respective items marked with asterisk)
—	—	1		**791826**	MODULE ASSY.—refrigerator (Rosewood) (w/RPO 681, 697) (w/ZE06581) (ref. only) (vehicles built prior to June 21, 1976) (includes respective items marked with asterisk)
—	—	1		**2008039**	MODULE ASSY.—refrigerator (rosewood) (w/RPO 683) (w/ZE06582) (includes respective items marked with asterisk) (ref. only)
—	AR	AR	+	**NS**	DOOR—top and bottom access (w/RPO 690, 692, 693, 695, 696)
—	—	2	*	**2018489**	DOOR—cabinet, refrigerator, top access (11.68" x 14.12") (plain) (rosewood) (w/RPO 683) (w/ZE06582
—	—	2	*	**2018490**	DOOR—cabinet, refrigerator, top access (11.68" x 14.12") (plain) (walnut) (w/RPO 641, 697, 698) (std.) (w/ZE06584)
—	—	2	*	**2018488**	DOOR—cabinet, refrigerator bottom access (11.68" x 13.50") (plain) (rosewood) (w/RPO 683) (w/ZE06582)
—	—	2	*	**2018487**	DOOR—cabinet, refrigerator bottom access (11.68" x 13.50") (plain) (walnut) (w/RPO 641, 697, 698) (std.) (w/ZE06584)
—	—	2	*	**2025496**	DOOR—cabinet, refrigerator, bottom access (w/RPO 641, 681, 697, 698) walnut (w/ZE06581)
—	1	1		**795614**	DOOR—cabinet, refrigerator, bottom access (24.58" x 15.42") (carved) (w/RPO 692, 693, 695, 696)
—	1	1		**795618**	DOOR—cabinet, refrigerator, bottom access (22.74" x 15.44") (carved) (w/RPO 692, 693, 695, 696)
—	—	1	*	**2018497**	DOOR—Cabinet, refrig. bottom access (rosewood) (w/RPO 681, 697) (w/ZE06581) (RH & LH)
—	1	—		**795615**	DOOR—cabinet, refrigerator, top (22.69" x 12.80") (carved) (w/RPO 692, 693, 695)
—	—	1		**795616**	DOOR—cabinet, refrigerator, top (22.69" x 12.80") (carved) (w/RPO 692, 693, 695, 696)
—	1	—		**795617**	DOOR—cabinet, refrigerator, top (16.56" x 15.44") (carved) (w/RPO 692, 693, 695)
—	—	1		**795619**	DOOR—cabinet, refrigerator, top (22.74" x 15.44") (carved) (w/RPO 692, 693, 695, 696)
—	AR	AR	+	**NS**	PANEL—insert, refrigerator trim (w/RPO 690, 692, 693, 695)
—	—	1		**790093**	PANEL—insert, refrigerator trim (top) (w/RPO 681, 697, 698) (exc./ZE06584)
—	—	1		**—**	PANEL—insert, refrigerator trim (top) (w/RPO 641) (exc./ZE06584) (make locally) (ref 2009883)
—	—	1		**—**	PANEL—insert, refrigerator trim (bottom) (w/RPO 641) (exc./ZE06584) (make locally) (ref 2009882)
—	—	1		**2014307**	PANEL—trim refrigerator (w/RPO 641, & ZE06584)
—	—	1		**2014308**	PANEL—trim refrigerator (w/RPO 697, 698 & ZE06584)
—	—	1		**790094**	PANEL—insert, refrigerator trim (bottom) (w/RPO 681, 697, 698) (exc./ZE06584)
—	—	1		**2007918**	PANEL—insert, refrigerator trim (w/RPO 683)
—	—	1	*	**790898**	PANEL—refrigerator accent (w/RPO 681, 697, 698) (exc./ZE06584)
—	AR	AR		**716805**	MOULDING—bulkhead to wall (25' roll, CTL)
—	—	2		**715760**	HINGE—refrigerator, upper access door w/6 cu. ft. all electric (prior to 1975)
—	2	2		**715761**	HINGE—refrigerator, bottom access door (prior to 1975)
—	—	1	*	**797218**	HINGE—lower door (RH) (bronze) (eff. w/1975) (prior to interm 1977)
—	—	1	*	**797219**	HINGE—lower door (LH) (bronze) (eff. w/1975) (prior to interm 1977)
—	—	1		**2024881**	HINGE—lower door (RH/LH) (eff. w/interm 1977)
—	—	4	*	**2006749**	HINGE—door LH refrigerator (eff. w/1977) (antique copper)
—	—	4	*	**2006748**	HINGE—door RH refrigerator (eff. w/1977) (antique copper)
—	—	1	*	**791699**	CATCH ASSY.—refrigerator module lower door (eff. w/1975) (prior to 1977)
—	—	4		**2026184**	CATCH ASSY.—door (eff. w/1977)

KEY	230	260		PART NUMBER	

28.168 MODULE—REFRIGERATOR (Cont.)

—	AR	AR		**711466**	LATCH—refrigerator cabinet access door
—	—	2		**2029465**	SEAL—refrigerator module lower vent
—	—	1		**2029464**	SEAL—refrigerator module upper vent
—	—	1		**791965**	INSULATION—refrigerator module
—	—	4	*	**790098**	BRACKET—retainer, refrigerator
—	—	1		**790096**	RETAINER—latch, door (eff. w/1975)
—	—	3	*	—	HINGE—broom closet door (see group 28.164)
—	—	1		—	LATCH—door (see group 28.164)
—	—	1		—	STRIKER—door (see group 28.164)
—	—	4	*	**NS**	BUMPER—door (procure locally)
—	—	1		**791818**	BRACKET—mounting, module (eff. w/1975)
—	—	2	*	**799288**	BRACKET—mounting, module (eff. w/1975) (repl. 791817)
—	—	2		—	SCREW—refrigerator to retainer (ref. 9414717)
—	—	4	*	**2436162**	WASHER—mounting bracket
—	—	12	*	—	SCREW—hinge, broom closet door (see group 28.164)
—	—	10	*	—	SCREW—hinge, access door (see group 28.164)
—	—	4		—	BRACKET—mtg., refrigerator (make locally) (ref. 2008936) (w/ZE06582)
—	—	8		**2000322**	SCREW—bracket—, refrigerator mtg. (w/ZE06582, ZE06584)
—	AR	AR	*	**2013358**	BOARD—particle, service (.50 x 48.0 x 96.0) (rosewood grain)
—	AR	AR		**2013359**	BOARD—particle, service (.50 x 48.0 x 96.0) (walnut grain)
—	—	1		**2010595**	SEAL—refrigerator module (w/ZE06584)
—	—	1		**9686320**	STRAP—entrance door assist handle
—	—	2		**9685807**	COVER—entrance door assist handle

NOTE: Asterisk (*) indicates part of above Module

28.172 MODULE—BATHROOM

NOTE: " + " indicates not serviced, for reference only. See Group 28.180 for raw material coverings.

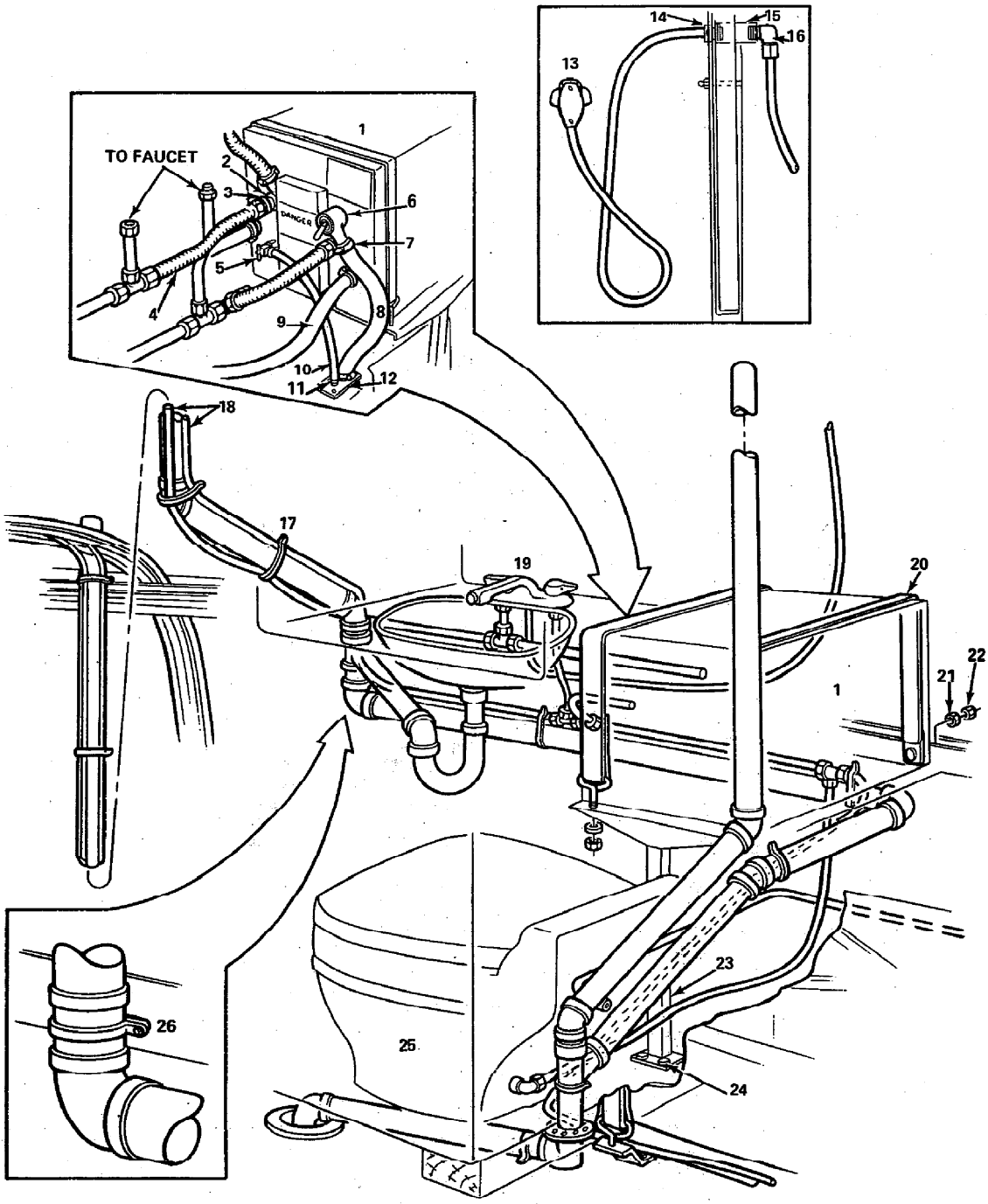
—	—	1		**791822**	MODULE ASSY.—bath (w/RPO 681, 697) (ref. only) (includes items marked with asterisk) (vehicles built prior to June 21, 1976)
—	—	1		**2000331**	MODULE ASSY.—bath (w/RPO 681, 685, 697) (ref. only) (exc./ZE06584) (vehicles built after June 21, 1976) (prior to 1978) (includes respective items marked with asterisk)
—	—	1		**2000331**	MODULE ASSY.—bath (w/RPO 641, 698) (ref. only) (exc./ZE06584) (prior to 1978) (includes respective items marked with asterisk)
—	—	1		**2030660**	MODULE ASSY.—bath (w/RPO 641, 685, 697, 698) (w/ZE06581) (1978) (includes respective items marked with asterisk)
—	—	1		**2008037**	MODULE ASSY.—bath & shower (w/RPO 683) (ref. only)
—	—	1		**2014621**	MODULE ASSY.—bath & shower (w/ZE06584 & w/RPO 641, 697, 698) (ref. only)

NOTE: Bath module assemblies 2008037 & 2014621 include the following item only.

—	—	1		**2041238**	SINK—bath vanity top
—	1	1		**716842**	DOOR ASSY.—bath (w/RPO 690) (repl. 715495)
—	1	1	+	**716843**	DOOR ASSY.—bath (w/RPO 692, 693, 695, 696) (repl. 715496)
—	—	1	*	**790350**	DOOR ASSY.—bath (w/RPO 681, 697) (exc./ZE06584) (vehicles built prior to June 21, 1976)
—	—	1	*	**2000374**	DOOR ASSY.—bath (w/681, 697) (exc./ZE06584) (vehicles built after June 21, 1976)
—	—	1	*	**2000374**	DOOR ASSY.—bath (w/RPO 641, 698) (exc./ZE06584)
—	—	1		**2008968**	DOOR ASSY.—bath (w/ZE06582)
—	—	1	*	**2025491**	PANEL—front (w/ZE06581) (1978)
—	—	1	*	**2025492**	PANEL—LH (w/ZE06581) (1978)
—	—	1		**790377**	STOP—door, bath (at galley)
—	1	1	*	**2003710**	LATCH—bath door (repl. 711465, 716120)
—	1	1		**716121**	STRIKER—bath door latch (w/2003710 latch)
—	3	3	*	**715492**	HINGE—bath door
—	1	1	*	**794994**	TRACK—shower curtain (above sink) (repl. 717351)
—	2	2		—	DOOR—vanity cabinet (w/RPO 690) (procure locally)
—	2	2		—	DOOR—vanity cabinet (w/RPO 693) (procure locally)

KEY	230	260		PART NUMBER	
					28.172 MODULE—BATHROOM (Cont.)
—	—	1		**791174**	DOOR—vanity cabinet (gold) (16.50" x 12.31") (w/RPO 681, 692, 695, 697) (exc./ZE06584)
—	—	2		**2000328**	DOOR—vanity cabinet (apple green) (16.50" x 12.31") (w/RPO 698) (exc./ZE06584)
—	—	2		**2007607**	DOOR—vanity cabinet (burnt orange) (16.88" x 11.12") (w/RPO 641, 683 & ZE06582, ZE06584)
—	—	2		**2018410**	DOOR—vanity cabinet (burnt orange) (16.50" x 12.31") (w/RPO 641 & ZE06581) (eff. w/1977)
—	—	2		**2014309**	DOOR—vanity cabinet (gold) (16.88" x 11.12") (w/RPO 697 & ZE06584)
—	—	2		**2014306**	DOOR—vanity cabinet (apple green) (16.88" x 11.12") (w/RPO 698 & ZE06584)
—	—	2		**2027937**	DOOR—vanity cabinet (w/RPO 685)
—	—	1		**791844**	LINER—vanity cabinet (plastic) (below sink) (tissue holder attaches to part)
—	—	2	*	**791173**	FRAME ASSY.—medicine and vanity cabinet
—	—	4		**791194**	SLIDE—insert/medicine and vanity cabinet (plastic)
—	—	24		—	RIVET—vanity (ref. 791191)
—	1	1		**NS**	STOP—sink (procure locally)
—	1	1		**717355**	STRAINER—shower (incl. grid)
—	1	1	*	**715497**	HANDLE—pull, bath door
—	AR	AR		**716805**	MOULDING—bulkhead to wall (25' roll, CTL)
—	AR	AR		**715544**	SEAL ASSY.—bath door (25' roll, CTL) (ref. only) (incl. next (2) items)
—	—	2	*	**791916**	SEAL—door (extruded vinyl) (eff. w/1975) (69.12")
—	—	2	*	**790869**	RETAINER—door (aluminum) (eff. w/1975)
—	—	1	*	**791242**	MOULDING—drip bath door
—	1	1	*	**715539**	MOULDING—bath door, frame upper
—	1	1	*	**715540**	MOULDING—bath door, frame lower
—	2	2		—	MIRROR—medicine cabinet (procure locally)
—	1	1		—	STOP — bath module door (procure locally)
—	—	1	*	**791683**	CABINET—medicine (eff. w/1975)
—	1	1		**718816**	CURTAIN—shower (white) above bath door
—	—	2		**791756**	CURTAIN—shower (gold) (w/RPO 681, 697)
—	—	2		**NPN**	CURTAIN— shower (w/RPO 641) (ref. 2010793) (procure locally)
—	—	2		**2000327**	CURTAIN—shower (w/RPO 698)
—	—	2		**2027434**	CURTAIN—shower (w/RPO 685)
—	—	1		**NPN**	CURTAIN—shower (w/RPO 683) (ref. 2006775) (procure locally)
—	1	1	*	**794995**	TRACK—shower curtain, (above bath door) (repl. 717858)
—	AR	AR	*	**715498**	SLIDE—shower curtain
—	2	2	*	**715473**	END—shower curtain, above bath door
—	8	8	*	**717857**	RIVET—shower curtain, above bath door
—	—	1	*	**790357**	INSERT ASSY.—incomplete bath module (fiberglass construction) (w/ZE06081 & ZE06581 only)
—	—	1	*	**2030659**	INSERT ASSY.—incomplete bath module (fiberglass construction) (w/2030660 bath module only)
—	—	2		**792166**	BRACKET—bath module to roof support
—	—	3		—	BUMPER—door and drawer (procure locally)
—	—	1	*	**790342**	RING ASSY.—towel holder
—	—	1	*	**790340**	BAR ASSY.—towel
—	—	1		**790341**	HOLDER ASSY.—tissue
—	—	1		—	INSULATION—shower drain trap (procure locally) (ref. 2003560)
—	—	5		—	SCREW—drip moulding to door (8—18 x 1/2") (procure locally) (ref. 9425795)
—	—	2		**NPN**	BRACKET—bath module to roof support (ref. 2000552) (make locally)
—	—	2		**2000001**	BRACKET—bath/shower module to roof (w/ZE06582), ZE06584)
—	—	1		**2007608**	CABINET—vanity, bath module (w/ZE06582, ZE06584)
—	—	1		**2006750**	BRACKET — base, corner bath (w/ZE06582)
—	AR	AR		**2013358**	BOARD — particle, service (.50 x 48.0 x 96.0") (rosewood grain)
—	AR	AR		**2013359**	BOARD — particle, service (.50 x 48.0 x 96.0") (walnut grain)

NOTES



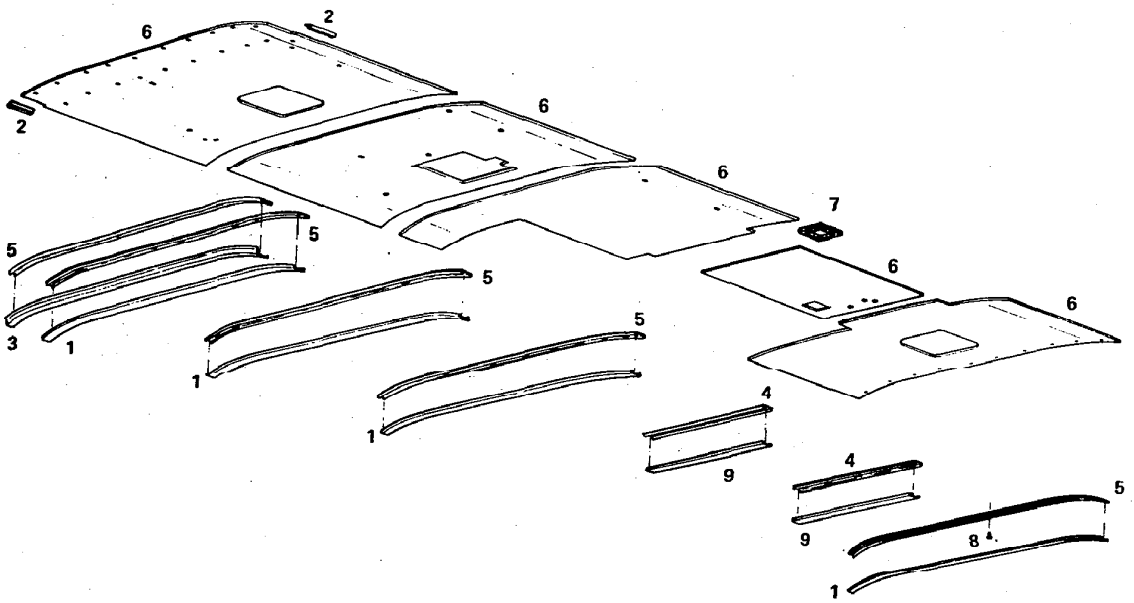
28P-5002

28.172D PLUMBING — BATHROOM MODULE

KEY	230	260	PART NUMBER	
				28.172D PLUMBING—BATHROOM MODULE
1	1	1	—	HEATER ASSY.—water (see group 28.034)
2	2	2	**191032**	NIPPLE—tank
3	2	2	**455946**	REDUCER
4	2	2	**791190**	PIPE ASSY.—outlet, hot water (copper) (prior to 1977)
5	1	1	—	VALVE—drain (.34 full thread) (procure locally) (ref. 148344)
6	1	1	**2489388**	NIPPLE
7	1	1	**2468869**	CLAMP—hot water tank
8	AR	AR	**9433154**	HOSE—overflow .500 special bulk (25' roll) (CTL)
9	AR	AR	**8885560**	HOSE—preheat, (50' roll) (CTL) (repl. 482434)
10	AR	AR	**2224567**	HOSE—drain (39" length) (CTL)
11	2	2	**2468869**	CLAMP—water drain (repl. 2494772)
12	1	1	**790058**	BULKHEAD ASSY.—water drain (prior to 1978)
12	1	1	**2036598**	BULKHEAD ASSY.—water drain (1978)
12	1	1	**791238**	GASKET—water drain
13	1	1	—	SHOWER ASSY.—(complete) (see group 28.060)
14	—	1	**9427747**	NIPPLE—check valve to shower hose (eff. w/1975)
14	—	1	**2002696**	SEAL—nipple to module
15	—	2	**796778**	VALVE ASSY.—shower supply tube (check) (eff. w/1975)
16	—	1	**796779**	ELBOW—check valve (1/2" NPT male 90") (eff. w/1975)
17	—	AR	**1324714**	CLIP—band (25' roll, CTL) (repl. 8877970)
18	—	1	**790337**	PIPE ASSY.—water (eff. w/1975) (w/out ZE06582)
18	—	1	**2006650**	PIPE ASSY.—water (w/ZE06582)
19	1	1	—	FAUCET ASSY.—bath sink (see group 28.062)
20	2	2	**791080**	STRAP ASSY.—tank (w/707465 tank)
21	2	2	**9418304**	WASHER—strap
22	2	2	**9417954**	NUT—strap
23	1	1	**791082**	SUPPORT ASSY.—(w/707465 tank)
23	1	1	**2005633**	SUPPORT ASSY.—(w/2005305 tank) (exc./ZE06582, ZE06584)
23	—	2	**2009813**	SUPPORT—hot water tank (V—shaped) (w/ZE06582, ZE06584)
24	1	1	**3718496**	WASHER—support screw
24	2	2	—	SCREW—support (Proc. Loc.) (ref. 9422176)
25	1	1	—	TOILET ASSY.—aqua magic (see gr. 28.068)
26	AR	AR	**791156**	CLIP—pipe
—	—	1	—	BRACKET—hoses to floor (make locally) (ref. 2005069)
—	1	1	**8885553**	SERVICE KIT—preheat hose (prior to 1975) (incl. next [7] items)
—	4	4	**1470030**	CLAMP—hose
—	2	2	**2003222**	HOSE
—	2	2	**705144**	GROMMET
—	2	2	**9414723**	SCREW
—	2	2	**2317218**	GROMMET
—	1	1	**2003216**	BRACKET
—	4	4	**2003223**	NIPPLE
—	—	1	**8885554**	SERVICE KIT—preheat hose (eff. w/1975) (includes next [7] items)
—	—	4	**1470030**	CLAMP—hose
—	—	2	**2003222**	HOSE
—	—	2	**2003217**	GROMMET
—	—	2	**700368**	RIVET—blind
—	—	4	**2317218**	GROMMET
—	—	1	**2003216**	BRACKET
—	—	4	**2003223**	NIPPLE
—	—	1	**2020896**	DRAIN ASSY.—shower (1978)
—	—	1	—	WASHER—shower drain (procure locally) (1978)
—	—	1	**2020888**	NUT—shower & sink drain flange (1978)
—	—	1	—	PIPE ASSY.—sanitary RH & LH (procure locally) (1978)
—	—	1	**2020881**	DRAIN ASSY.—bath sink (1978)
—	—	1	—	NUT—bath sink flange (procure locally) (ref. 2020890) (1978)
—	—	1	—	WASHER—bath sink nut (procure locally) (ref. 2020883) (1978)
—	—	1	—	PLUG ASSY.—bath sink drain (procure locally) (ref. 2020884) (1978)
-	-	1	**2034457**	SEAL—bath sink drain (1978)
-	-	1	**790052**	ADAPTER—bath sink drain to holding tank (1978)
—	—	1	**3876138**	O—RING—bath sink drain adapter seal (1978)
—	—	1	**798356**	TUBE ASSY.—bath sink faucet (1978)
—	—	1	**2034647**	TEE—bath sink faucet tube (1978)
—	—	1	**2034656**	TUBE ASSY.—bath sink to water pump (50.12" lg.) (1978)

28.172D PLUMBING—BATHROOM MODULE (Cont.)

KEY	230	260	PART NUMBER	
—	—	1	**2034657**	TUBE ASSY.—bath sink to water pump (52.50" lg.) (1978)
—	—	1	**2034648**	ADAPTER—bath faucet to water pump tube (1978)
—	—	1	**2034674**	ADAPTER—bath faucet to water pump tube (1978)
—	—	1	**2034645**	TEE—bath sink to water pump (1978)
—	—	1	—	COCK—drain bath faucet to water pump (procure locally) (1978)
—	—	1	**8877861**	SLEEVE—drain cock ball (1978)
—	—	1	**2034666**	TUBE ASSY.—hot water cross over (1978)
—	—	1	**2034651**	TUBE ASSY.—hot water to bath sink faucet (1978)
—	—	1	**2034663**	TUBE ASSY.—bath sink to shower head (1978)
—	—	1	**2034654**	TUBE ASSY.—hot water tank (1978)
—	—	1	**455946**	REDUCER—hot water tank tube (1978)
—	—	1	**2034670**	ADAPTER—hot water tank cold water inlet (1978)
—	—	1	**2034652**	TUBE ASSY.—hot water tank fill (1978)
—	—	1	**719639**	NIPPLE—toilet drain (1978)
—	—	1	**2020888**	NIPPLE—toilet drain (1978)
—	—	1	**2020899**	FLANGE—toilet to bath module (1978)
—	—	1	**2008139**	COVER—shower drain trap (w/ZE06582, ZE06584)
—	—	1	**2008138**	COVER—shower drain trap (exc./ZE06582, ZE06584)
—	—	2	**2008147**	GROMMET — engine to hot water supply and return hose thru floor



28P-34

KEY	230	260	PART NUMBER	
				28.174 CEILING PANELS AND MOULDING (exc. /ZE06582, ZEO6584)
–	1	1	**791829**	MOULDING–front privacy/divider drape track (ref. 715543)
1	AR	AR	**715542**	MOULDING–ceiling, white (1" wide x 71.46" long)
2	–	2	**791195**	MOULDING–edge, front (eff. w/1975)
3	–	1	**791829**	MOULDING–ceiling, privacy curtain (plastic) (eff. w/1975)
4	–	AR	**792173**	RETAINER–ceiling and wall moulding, 5 slots, 34" long (eff. w/1975)
5	–	5	**792172**	RETAINER–ceiling panel moulding, 10 slots, 70" long (eff. w/1975)
–	AR	AR	–	PANEL–ceiling, white upson board (.165 thick) (173" x 137") (prior to 1975) (ref 718008) (procure locally)
–	AR	AR	–	PANEL–rear side, white upson board (.165 thick) (173" x 137") (prior to 1975) (ref. 718008) (procure locally)
–	1	1	**718007**	PANEL–ceiling, moulded fiberglass, hallway between bath and closet (prior to 1975)
–	–	1	**2027968**	PANEL–ceiling (72.75" x 50.90") (CTL) (1978)
6	–	1	**8885551**	PANEL–ceiling (72.75" x 50.90") (CTL) (eff. w/1975) (prior to 1978)
6	–	1	**2027968**	PANEL–ceiling, No. 1 (w/RPO 685) (eff. w/1977)
6	–	1	**2027967**	PANEL–ceiling, No. 2 (w/RPO 685) (eff. w/1977)
7	–	AR	–	ADHESIVE–foam insulation (procure locally) (ref. 8860955)
8	–	1	–	SCREW–retainer (8–18 x 3/8) (procure locally)
9	–	AR	**693837**	MOULDING–ceiling (68.80") (CTL)
–	–	10	**716846**	RIVET–retainer (eff. w/1975)

KEY	230	260	PART NUMBER	

28.174E CEILING PANELS AND MOULDING (w/ZE06582, ZE06584)

—	—	AR	**8885578**	PANEL—interior trim (service blank) (48" x 74", CTL)
—	—	1	**2008351**	MOULDING—edge, front panel
—	—	AR	**8885564**	MOULDING—headliner retainer (6' CTL) (between No. 1 panel and driver compartment panel, between No. 3 & 4 panels, and to the rear of panel No. 5) (w/out ZE06584)
—	—	AR	**NS**	MOULDING—head liner retainer (12' CTL) (between No. 1 & 2 panel, between No. 2 & 3 panel, and between No. 4 & 5 panels) (exc./ZE06584) **(ref. 8885576)**
—	—	AR	**715542**	MOULDING—headliner retainer (71.46" lg.) (w/ZE06584)
—	—	AR	**792172**	RETAINER—roof trim moulding (70.00" lg.) (w/10-.188 x .562 oval slots) (w/ZE06584)
—	—	4	**2008215**	INSERT—moulding, headliner (exc./ZE06584)

28.176 PANELS—SIDE AND MOULDING

NOTE: " + " indicates not serviced, for reference only. See Group 28.180 for raw material coverings.

—	AR	AR	**2004742**	MOULDING—front to end cap (white) (roof rail trim) (3.66" x 10'8" CTL) (repl. 716806, 790872) (exc./ZE06582)
—	—	AR	**8885563**	MOULDING—front to end cap (white) (roof rail trim) (3.66" x 12' CTL) (w/ZE06582, ZE06584)
—	—	60	**3722217**	CLIP—moulding, front to end cup (eff. w/Serial No. 6V100878)
—	AR	AR	**715541**	MOULDING—side upson board to end cap
—	—	2	**792290**	RETAINER—moulding, ceiling and wall, 3 slots, 9—5" long (eff. w/1975)
—	AR	AR	**791837**	MOULDING—entrance door (goes around door jam) (white) (86", CTL) (repl. 717026)
—	—	1	**790059**	MOULDING—entrance door carpet (eff. w/1975) (extruded aluminum) ("H")
—	—	2	**2004720**	MOULDING — upper to lower wall panel (1/4" division) (44.50") (extruded aluminum) ("H") (eff. w/1975) (repl. 792179)
	—	1	**2004721**	MOULDING—upper to lower wall panel (1/4" division) (3.75") (eff. w/1975) (repl. 792178)
—	—	AR	**792182**	MOULDING—"H" lower wall (rosewood vinyl wrap) (w/RPO 683) (vehicles built prior to June 21, 1976)
—	—	AR	**2001116**	MOULDING—"H" lower wall (walnut) (w/RPO 697) (vehicles built after June 21, 1976)
—	AR	AR	**723654**	MOULDING—"H", paneling (teak) (w/RPO 692, 693, 695, 696)
—	AR	AR	**723655**	MOULDING—"H", paneling (birch) (w/RPO 690)
—	—	AR	**2001116**	MOULDING—"H", lower wall (walnut) (w/RPO 641, 698)
—	—	1	**2007415**	MOULDING—"H", upper to lower wall panel (103.38" CTL) (chrome like finish) (w/ZE06582, ZE06584)
—	—	1	**2004719**	MOULDING—"H", upper to lower wall panel (horizontal) (w/ZE06582, ZE06584)
—	—	1	**2007973**	MOULDING — "H", upper to lower wall panel (w/ZE06584) (92.18" CTL)
—	—	1	**2007416**	MOULDING — "H", upper to lower wall (w/ZE06584) (64.46" CTL)
—	—	1	**2010334**	PANEL — settee, lower LH trim (w/RPO 641)
—	—	1	**794548**	PANEL — settee, lower LH trim (w/RPO 681)
—	—	1	**2027550**	PANEL—settee, lower LH trim (w/RPO 685)
—	—	1	**792154**	PANEL — settee, lower LH trim (w/RPO 697)
—	—	1	**2000657**	PANEL — settee, lower LH trim (w/RPO 698)
—	—	1	**2010335**	PANEL — settee, lower RH trim (w/RPO 641)
—	—	1	**2000658**	PANEL — settee, lower RH trim (w/RPO 698)
—	—	1	**792153**	PANEL — settee, lower RH trim (w/RPO 697)
—	—	1	**794551**	PANEL — settee, lower RH trim (w/RPO 681)
—	—	1	**2027551**	PANEL—settee lower RH trim (w/RPO 685)
—	—	1	**2010343**	PANEL ASSY. — dinette side trim (fabric covered) (w/RPO 641)
—	—	1	**790322**	PANEL ASSY.—dinette side trim (fabric covered) (w/RPO 697)
—	—	1	**794541**	PANEL ASSY.—dinette side trim (fabric covered) (w/RPO 681)
—	—	1	**2000653**	PANEL ASSY.—dinette side trim (fabric covered) (w/RPO 698)
—	—	1	**2010343**	PANEL ASSY. — dinette side trim (fabric covered) (w/RPO 641)
—	—	1	**2010332**	PANEL ASSY. — rear trim (below center window) (w/RPO 641)
—	—	1	**790307**	PANEL ASSY.—rear trim (below center window) (w/RPO 697)
—	—	1	**794546**	PANEL ASSY.—rear trim (below center window) (w/RPO 681)

KEY	230	260		PART NUMBER	
					28.176 PANELS—SIDE AND MOULDING (Cont.)
—	—	1		**2027553**	PANEL ASSY.—rear trim (below center window) (w/RPO 685)
—	—	1		**2000655**	PANEL ASSY.—rear trim (below center window) (w/RPO 698)
—	—	1		**2010333**	PANEL — rear trim lower center (floor to trim cushion) (w/RPO 641)
—	—	1		**2013216**	PANEL ASSY. — trim, love seat (w/RPO 641)
—	—	1		**2024086**	PANEL ASSY.—trim, love seat (w/RPO 683)
—	—	1		**2013210**	PANEL ASSY. — trim, love seat (w/RPO 697)
—	—	1		**2013213**	PANEL ASSY. — trim, love seat (w/RPO 698)
—	—	1		**794550**	PANEL—rear trim, lower center (floor to trim cushion) (w/RPO 681)
—	—	1		**2027552**	PANEL—rear trim, lower center (floor to trim sushion) (w/RPO 685)
—	—	1		**2000656**	PANEL—rear trim, lower center (floor to trim cushion) (w/RPO 698)
—	—	1		**792152**	PANEL—rear trim, lower center (floor to trim cushion) (w/RPO 697)
—	1	1		**715583**	PANEL—accent, rear interior trim (w/RPO 690)
—	1	1		**715584**	PANEL—accent, rear interior trim (w/RPO 692)
—	1	1		**715586**	PANEL—accent, rear interior trim (w/RPO 693)
—	1	1		**715588**	PANEL—accent, rear interior trim (w/RPO 695)
—	—	1		**2004718**	MOULDING—LH, upper to lower wall panel (141.50" x 1.25") (extruded aluminum) (repl. 792180)
—	—	1		**2004719**	MOULDING—upper to lower wall panel (74.25" long) (extruded aluminum section) (repl. 792181)
—	AR	AR		**8885551**	PANEL — interior upper trim (bottom of window line up) (72.75" x 50.90",CTL) (Service blank) (exc./ZE06582,ZE06584)
—	AR	AR		**8885578**	PANEL — interior upper trim (bottom of window line up) (48" X 74", CTL) (Service blank) (w/ZE06582,ZE06584)
—	AR	AR		**8885580**	PANEL — interior lower trim (bottom of window line down) (also used on entrance door) 48" x 48", CTL) (service blank) (rosewood) (w/RPO 681, 683, 697) (vehicles built prior to June 21, 1976)
—	—	AR		**8885579**	PANEL—interior lower trim (bottom of window line down) (also used on entrance door) (48" x 48", CTL) (service blank) (walnut) (w/RPO 641, 697, 698) (vehicles built after June 21, 1976)
—	—	1		**2007946**	PANEL—side, upper (galley) (42.90 x 38.32) (repl. 791760)
—	—	1		**2007940**	PANEL—side, upper (galley) (12.06 x 3.42) (exc./ZE06582,ZE06584) (repl. 791811)
—	AR	AR		**2007941**	PANEL—side upper (galley window) (12.06" x 2.00") (repl. 791812)
—	1	1	+	**717680**	PANEL—front entrance door (w/RPO 690) (Procure locally)
—	1	1	+	**717681**	PANEL—front entrance door (w/RPO 692, 693, 695, 696)(Procure locally)
—	AR	AR	+	**723652**	PANEL—side, teak (4' x 8') (w/RPO 692, 693, 695, 696)
—	AR	AR	+	**723653**	PANEL—side, birch (4' x 8') (w/RPO 690)
					28.180 WOOD AND CUSHION COVERING
—	1	1		**8885498**	TEXTOLITE—wood covering (gold) (30" x 60" x .051" thick)
—	1	1		**8885499**	TEXTOLITE—wood covering (green) (30" x 60" x .051" thick)
—	1	1		**8885501**	TEXTOLITE—wood covering (teak) (3' x 10' x .062" thick) (repl. 8885500)
—	1	1		**8885503**	TEXTOLITE—wood covering (white) (4' x 8' x .062" thick) (repl. 8885502)
—	1	1		**8885505**	TEXTOLITE—wood covering (light blue) (30" x 60" x .051" thick)
—	1	1		**8885513**	VINYL—wood covering (teak) (3 yd. x 48")
—	1	1		**8885515**	VINYL—wood covering (black) (3 yd. x 55")
—	1	1		—	VINYL—wood covering (white) (3 yd. x 56") (procure locally) (ref. 8885516) (used for overhead cabinet end pads)
—	1	1		**8885517**	VINYL—wood covering (gold) (3 yd. x 55")
—	1	1		**8885519**	VINYL—wood covering (light blue) (3 yd. x 55")
—	1	1		**NS**	FABRIC—cushion cover (yellow/solid) (54" x 3 yd.)(ref. 8885487)
—	1	1		**8885488**	FABRIC—cushion cover (orange/solid) (54" x 3 yd.)
—	1	1		**8885489**	FABRIC—cushion cover (green/floral) (54" x 3 yd.)
—	1	1		**8885490**	FABRIC—cushion cover (gold/floral) (54" x 3 yd.)
—	1	1		**8885491**	FABRIC—cushion cover (blue/solid) (54" x 3 yd.)
—	1	1		**8885492**	FABRIC—cushion cover (blue/floral) (54" x 3 yd.)
—	1	1		**8885493**	FABRIC—cushion cover (gold/solid) (54" x 3 yd.)
—	1	1		**NS**	FABRIC—cushion cover (yellow/solid vinyl) (54" x 3 yd.) (ref. 8885494)
—	AR	AR		**2037497**	FABRIC—cushion (saffron) (54" x 3 yd.) (w/RPO 641)
—	—	AR		**8885557**	FABRIC—cushion (dundee gold, plaid) (54" x 3 yd.) (w/RPO 681)
—	—	AR		**8885596**	FABRIC—cushion (dundee gold, solid) (54" x 3 yd.) (w/RPO 681)
—	1	1		**8885497**	FABRIC—cushion cover (crushed velvet) (54" x 3 yd.) (w/RPO 696)
—	—	AR		**8885545**	FABRIC—cushion (sandstone brahmin) (54" x 3 yd.) (w/RPO 697)

28.180 WOOD AND CUSHION COVERING (Cont.)

KEY	230	260	PART NUMBER	
—	—	AR	**8885558**	FABRIC—cushion (green plaid) (54" x 3 yd.) (w/RPO 698)
—	—	AR	**8885559**	FABRIC—cushion (lime green plain) (54" x 3 yd.) (w/RPO 698)
—	AR	AR	**2032695**	FABRIC—cushion (stripe) (54" x 3 yd.) (transmode)
—	AR	AR	**2032696**	FABRIC—cushion (orange) (54" x 3 yd.) (transmode)
—	AR	AR	**2032697**	FABRIC—cushion (buckskin) (54" x 3 yd.) (transmode)

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409217	7.091	415629	8.006	480773	7.001	556623	8.005	668290	23.040
409217	7.091	415899	12.040	482420	26.040	556626	8.001	668290	23.006
409308	14.010	415899	12.040	482434	26.040	556627	8.001	669171	28.128
409494	4.030	415899	17.050	486546	6.010	556629	8.006	671305	7.085
409494	4.005	415899	8.006	486902	23.080	556690	7.029	671791	23.007
409527	7.074	415899	8.006	491392	7.070	556691	7.029	673499	7.070
409609	7.036	415899	17.050	494883	7.070	556693	7.029	673499	7.070
409609	7.036H	415899	8.006	495279	12.040	556859	8.006	674904	7.091
409609	7.035	415899	8.41H	497853	8.006	556879	8.009	674904	7.091
409609	7.033	415899	17.050	507295	8.041	556926	8.006	674904	12.001
409609	7.034	415899	8.041	507295	8.41H	556927	8.006	676543	7.091
409609	7.032	415899	7.070	513975	8.005	556931	8.006	676543	26.040
409729	1.002	416074	8.041	537485	4.002	557238	8.027	676543	26.035F
409794	7.091	416074	8.41H	550169	6.012	557240	8.006	676543	6.016
409806	8.005	416085	8.41H	550180	4.002	557460	7.029	676543	26.025
409807	6.012	416102	8.004	550208	7.038	557864	8.001	676543	12.001
409936	8.41H	416373	1.010	550210	8.015	557866	8.006	676543	26.040
409936	8.041	416519	12.020	550212	4.025	557869	8.001	676543	7.042
409988	8.041	416542	8.001	550352	8.015	561032	8.001	676543	28.051
410335	16.055	416616	8.006	550394	12.020	561033	8.001	676543	28.042
410353	7.029	417141	8.005	550528	6.002	568738	8.005	678651	26.035F
410354	7.029	417142	8.005	550528	6.002	579237	8.027	678651	26.035
410363	26.020	417143	16.055	550622	12.040	580517	7.085	680310	28.051A
410401	1.010	417224	1.010	550622	8.041	583095	6.012	680310	28.051
410760	7.029	417235	8.006	550622	8.41H	583105	8.041	680401	26.040
410791	6.012	417236	17.050	550623	8.041	583105	8.41H	680401	16.045
410807	6.002	417292	8.005	550623	8.41H	585582	8.027	680401	26.025
410958	6.002	417733	7.038	550624	8.41H	585792	1.006	681190	23.090
410999	8.005	417794	8.001	550624	8.041	585927	8.005	681441	12.010
411226	8.006	418203	8.006	550636	8.006	585927	8.006	683102	7.001
411349	1.006	418352	1.010	551273	8.006	587509	8.005	683653	7.004
411372	6.002	418694	8.001	551459	8.006	587574	12.030	684169	12.030
411380	8.015	419047	12.040	551460	8.006	587575	12.030	684380	23.110
411383	6.002	419048	8.005	552708	8.006	588526	8.005	686991	12.010
411385	6.002	419302	8.006	553402	8.006	588527	8.005	687802	12.030
411391	6.002	419454	16.035	553403	8.006	610163	23.100	688801	23.015
411445	8.041	419700	12.040	553404	8.006	610603	23.005	688802	23.045
411456	12.030	419713	16.055	553405	8.006	648281	7.013	688803	23.015
411525	7.072	419801	12.040	553406	8.006	651978	6.016	688804	23.015
411584	8.006	419801	8.006	553408	8.006	652036	7.090	688804	23.015
411685	8.006	419926	8.041	553409	8.006	652628	14.002	688807	23.015
411685	8.006	419926	8.41H	553410	8.006	652628	14.002	688808	23.015
411734	8.006	419948	8.015	553412	8.006	652628	14.002	688811	23.026
411736	12.020	427043	8.026	553723	26.025	652629	14.002	688814	23.025
411970	8.006	433114	8.009	554581	8.006	652629	28.051	688816	23.025
412296	1.010	442335	4.025	554640	16.035	652629	28.051	688817	23.025
412297	1.010	442336	4.030	554832	8.006	652632	14.002	688821	23.026
412501	12.040	444012	28.051	555142	8.005	652632	14.002	688821	23.025
412501	8.006	444024	28.060	555197	8.006	652632	14.008	688823	23.026
412610	8.005	444024	17.050	555198	12.007	652632	14.008	688823	23.025
412620	8.006	444040	28.051A	555214	12.040	653296	8.026	688823	23.025
412664	4.005	444040	14.008	555287	26.025	653296	23.100	688823	23.026
412665	4.005	444040	14.002	555288	26.025	655605	7.078H	688823	23.026
413032	8.015	444044	28.034J	555377	16.055	657520	7.091	688825	23.026
413037	8.006	444044	28.034	555378	16.055	657522	7.091	688825	23.025
413069	8.006	444134	28.051A	555379	16.055	657558	7.091	688827	23.026
413096	8.006	444134	28.051	555469	7.038	657558	16.045	688828	23.025
413096	8.005	444134	28.051	555479	8.005	657558	7.091	688830	23.026
413158	8.006	444148	14.002D	555665	8.006	657558	12.001	688830	23.025
413195	8.006	444148	7.070	555679	8.005	657558	7.091	688831	23.025
413196	8.006	444612	17.001	555698	16.055	657558	4.002	688831	23.026
413468	26.025	444614	14.008	555698	8.006	657558	12.001	688832	23.026
413473	8.006	444614	14.002D	555699	12.020	657558	12.001	688832	23.025
413473	7.070	444619	8.005	555704	12.020	657558	7.091	688834	23.025
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413584	7.074	444626	28.051	555940	8.015	657558	7.091	688841	23.025
413585	7.072	444688	14.010	556263	8.006	657558	7.074	688842	23.025
413585	17.050	446161	28.051B	556265	8.005	657558	7.038	688843	23.025
413610	8.001	446161	23.044	556266	8.005	657558	14.002	689344	23.065
413683	1.010	452193	12.001	556267	8.005	657558	28.023F	689604	23.065
413683	1.010	454408	7.031	556268	8.005	657558	28.023	689606	23.065
413755	12.001	455313	1.001	556269	8.005	657558	28.130	689607	23.070M
413783	8.005	455561	7.074	556270	8.005	657922	14.008	689607	23.070
413898	7.070	455862	17.006	556271	8.005	657922	14.008	689607	23.072
413899	12.001	455946	28.172D	556272	8.005	657922	14.008	689607	23.066
413903	8.006	455946	28.034	556273	8.005	659629	28.051A	689607	23.071
413914	8.015	456652	7.025	556282	8.006	665880	7.037	689607	23.073
413975	1.002	457050	1.001	556283	6.012	665884	7.037	689607	23.074
414072	8.006	457051	1.001	556291	8.005	666138	28.030	689608	23.060
414091	8.041	457234	19.010	556292	8.005	666138	12.030	689610	23.025
414091	8.41H	471209	23.065	556293	8.005	667636	12.001	689610	23.025
414123	8.006	479314	8.041	556479	8.006	667636	12.001	689611	23.025
414318	19.006	479314	8.41H	556484	17.050	668290	28.110	689618	23.065

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799740	28.028A	1114356	7.026	1382106	12.020	1876639	7.031A	1961323	7.028A
799814	28.023	1114458	7.025	1385607	17.045	1876641	7.031	1963139	7.028A
799815	28.023	1114458	7.026	1385852	12.020	1876668	7.028A	1963858	7.031
799816	28.144	1115238	7.038	1386691	7.020	1876681	7.028A	1964117	7.028A
799874	28.054A	1115858	7.080	1386691	7.070	1877057	7.028A	1964784	7.072
799996	23.080	1115858	7.070	1469409	16.045	1877306	7.025	1964785	7.072
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800832	7.028A	1116387	7.028A	1480294	1.001	1891234	7.031A	1965730	7.025
801262	7.031	1116389	7.028H	1489612	17.001	1891239	7.031A	1965864	7.031A
801433	7.025	1117148	7.028H	1493941	16.040	1891278	7.026	1966034	7.026
801466	7.028H	1195016	12.007	1493941	16.043	1891552	7.026	1966879	7.028H
801466	7.028A	1223127	7.070	1494251	23.065	1892163	7.076	1966923	7.025
801481	7.028H	1223499	7.042	1494253	16.045	1892164	7.076	1967684	7.072
801528	12.040	1223501	7.042	1497193	6.010	1893518	7.031A	1967685	7.072
801528	8.041	1223590	7.070	1497532	4.002	1893988	7.031A	1968890	7.028H
801528	8.41H	1223595	7.042	1516395	7.050	1894321	7.025	1968891	7.028H
801532	7.028H	1223619	7.042	1550706	7.045	1894423	7.031A	1968991	7.028H
801533	7.028H	1236004	4.030	1597232	7.042	1904436	7.025	1969357	7.025
801535	7.028H	1236004	4.005	1599036	7.074	1905125	7.028H	1969481	7.028H
801539	7.028H	1240558	4.002	1600969	7.074	1905406	7.028H	1970227	7.028H
801548	7.028H	1242101	8.041	1602426	16.043	1906945	7.025	1970379	7.028H
801549	7.028H	1242101	7.070	1602426	16.040	1910476	7.028H	1970397	7.028H
801550	7.028H	1324714	28.172D	1602464	26.035F	1912008	7.028H	1970397	7.028H
801551	7.028H	1351769	7.074	1602464	26.035	1913436	7.028H	1970469	7.025
801558	7.028H	1351769	17.045	1602464	23.050	1915172	7.028A	1970548	7.025
801565	7.028H	1359744	23.100	1602468	26.035F	1918015	7.025	1970988	7.025
801572	7.028H	1363951	17.001	1603122	23.050F	1919478	7.028H	1971673	7.028H
801575	7.028H	1371622	1.001	1603178	16.043	1923935	7.026	1971993	7.028A
801634	7.028H	1371622	1.002	1603458	16.043	1926618	7.025	1973408	7.031
801722	7.028H	1373361	1.001A	1603458	16.040	1926622	7.025	1973523	7.031A
801792	7.028A	1373362	1.001A	1606800	26.035F	1927848	7.025	1973609	7.031A
801806	7.028A	1373363	1.001A	1606894	7.029	1927849	7.025	1973622	7.031A
801808	7.028A	1373364	1.001A	1606895	7.029	1927850	7.025	1974157	7.025
801810	7.028A	1373365	1.001A	1607526	16.043	1928015	7.025	1990098	16.030
801813	7.028A	1373366	1.001A	1653249	23.065	1928966	7.025	1990099	16.035
801815	7.028A	1373367	1.001A	1681106	23.080	1931129	7.025	1990099	7.070
801818	7.028A	1373368	1.001A	1681300	7.070	1931312	7.028H	1993319	17.006
805790	7.026	1373369	1.001A	1723200	16.035	1931988	7.031	1994153	7.070
807295	7.026	1373370	1.001A	1837617	7.031A	1932002	7.031	1995194	7.042
807295	7.028H	1373371	1.001A	1846097	7.025	1932004	7.031	1995194	7.070
807295	7.028H	1373372	1.001A	1846216	7.031	1932023	7.031	1997043	7.070
809593	7.025	1373373	1.001A	1846291	7.028H	1932024	7.031	1997454	8.041
810601	7.025	1373374	1.001A	1846901	7.028A	1932190	7.025	1997454	8.41H
810620	7.025	1373511	1.001	1846955	7.028H	1932196	7.025	1997460	12.040
812622	7.026	1373511	1.002	1847933	7.028A	1932197	7.025	1997963	16.035
818265	7.025	1373552	1.001B	1847933	7.028A	1935645	7.026	1997963	7.072
830335	7.028H	1373553	1.001B	1847933	7.028A	1938193	7.031	1997983	16.035
830338	7.028H	1373554	1.001B	1851165	7.028H	1939970	7.025	1998905	26.035
830421	7.031A	1373555	1.001B	1851612	7.028A	1940477	7.025	1998985	26.035
830446	7.031A	1373556	1.001B	1851612	7.028A	1940546	7.026	1998985	26.035F
830478	7.028A	1373557	1.001B	1851808	7.028H	1941113	7.025	1998999	26.035F
830485	7.026	1373558	1.001B	1851808	7.028H	1941978	7.028A	2000001	28.124
830838	7.028H	1373559	1.001B	1852715	7.036	1942518	7.031	2000001	28.172
830891	7.028A	1373560	1.001B	1852715	7.035	1943835	7.031	2000059	23.043
838029	8.006	1373561	1.001B	1852715	7.032	1944973	7.028H	2000239	23.026
907056	7.028H	1373562	1.001B	1852715	7.034	1946134	7.078	2000270	28.075B
907677	1.001	1373563	1.001B	1852715	7.033	1946400	7.025	2000280	7.090
907998	7.028A	1373564	1.001B	1852722	7.031	1948396	7.025	2000300	23.050F
908108	6.012	1373565	1.001B	1852908	7.031	1948407	7.028H	2000322	28.168
908126	26.020	1373566	1.001B	1852909	7.031	1949357	7.028A	2000327	28.172
911255	7.003	1373567	1.001B	1852935	7.031	1949538	7.026	2000328	28.172
911582	23.060	1375164	1.001	1853342	7.026	1950064	7.026	2000329	28.154
913060	7.003	1375165	1.001	1867531	7.028H	1950069	7.026	2000330	28.155
916558	7.001	1375165	1.002	1869573	7.031	1950569	7.031A	2000331	28.172
954369	17.005	1377448	1.001	1869573	7.031A	1950569	7.031	2000331	28.172
993872	23.107	1377448	1.002	1869573	7.028A	1951099	7.031A	2000332	28.168
993874	23.107	1378180	23.100	1875645	7.028A	1951099	7.031	2000333	28.124
994568	23.050F	1380905	1.001A	1875687	7.025	1951567	7.025	2000333	28.124
1050081	1.002	1380906	1.001A	1875894	7.031A	1951792	7.026	2000334	28.128
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1101015	7.028A	1380908	1.001A	1875955	7.031A	1952727	7.042	2000336	28.120
1101016	7.028A	1380909	1.001A	1875960	7.031A	1954842	7.025	2000337	28.120
1103267	7.031A	1380910	1.001A	1875961	7.031A	1955499	7.026	2000338	28.120
1103299	7.031A	1380911	1.001A	1875962	7.031A	1955676	7.031A	2000339	28.044J
1108522	7.025	1380912	1.001A	1875963	7.031A	1955676	7.031	2000341	28.045H
1108761	7.025	1380913	1.001A	1875967	7.031A	1956226	7.026	2000342	28.045H
1108795	7.025	1380914	1.001A	1875981	7.031A	1958667	7.076	2000343	28.045A
1109027	7.025	1380915	1.001A	1875990	7.031A	1958679	7.026	2000344	28.045
1109069	7.025	1380916	1.001A	1876013	7.031A	1958679	7.025	2000345	28.045

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3035089	26.015	3898786	16.055	4975540	1.010	5468961	4.007	5688034	16.060
3035093	26.015	3901449	6.002	4975541	14.001	5469112	4.007	5688037	16.060
3035103	26.015	3902542	7.085	4975706	11.008	5469178	4.015	5688043	16.060
3035104	26.015	3902542	7.085	4975706	11.006	5469230	4.020	5688044	16.060
3035237	6.002	3907444	11.006	4992987	14.003	5469302	4.020	5688065	16.060
3036721	26.015H	3907444	11.008	4992987	14.002	5469384	4.007	5688065	16.060
3036848	26.015H	3914468	23.090	5044831	26.015H	5469497	4.015	5688109	16.060
3038957	8.006	3914468	11.002	5044908	14.010	5470497	4.015	5688229	16.010
3140600	26.025	3916047	16.040	5152148	26.020	5470830	4.020	5689357	16.060
3140600	26.040	3916876	14.002	5155839	14.001	5471912	4.007	5689358	16.060
3140748	26.025	3924813	11.008	5157702	7.090	5472139	4.020	5689359	16.060
3145607	26.015H	3924813	23.050	5168001	28.042	5472396	4.020	5689388	16.060
3176207	14.010	3929054	7.070	5232750	8.006	5472515	4.020	5689546	16.060
3178598	14.002	3930679	23.117	5232895	8.006	5472527	4.020	5689695	16.010
3178875	14.003	3936464	19.010	5329107	14.003	5472528	4.020	5690698	16.010
3633128	12.030	3936465	19.010	5353314	14.003	5472542	4.010	5690857	16.060
3696822	4.030	3940861	23.107	5452322	4.010	5472543	4.010	5692425	16.010
3696822	4.030	3940861	23.107	5455122	4.015	5472546	4.010	5693941	16.035
3696822	4.025	3942651	7.070	5455439	4.020	5472561	4.010	5693941	16.035
3696822	4.025	3943610	7.074	5455516	4.010	5472642	4.020	5694191	16.030
3699368	7.003	3945359	23.040	5455517	4.010	5472643	4.020	5694191	16.035
3700098	23.107	3953436	19.010	5458657	8.005	5474130	8.005	5694191	16.030
3708146	17.001	3956971	12.001	5458658	8.005	5474132	8.005	5694379	1.003
3712745	8.005	3959858	23.065	5458659	8.005	5474304	4.007	5694379	1.004
3718496	28.172D	3967324	23.060	5458660	8.005	5474406	4.015	5694823	16.010
3722217	28.176	3969018	23.115	5458661	8.005	5474560	8.005	5695507	16.002
3726158	14.002	3969018	23.117	5458662	8.005	5474561	8.005	5695513	16.010
3727207	8.005	3969843	12.020	5458663	8.005	5474562	8.005	5696151	16.010
3730562	23.045	3970773	7.003	5460935	4.007	5474563	8.005	5696210	16.035
3730562	23.045	3970774	7.003	5461808	4.007	5474564	8.005	5696245	16.060
3733220	8.012	3975524	23.117	5462938	4.020	5474843	4.007	5697702	16.002
3736851	28.045H	3979315	4.002	5463361	4.020	5538443	14.002	5697702	16.010
3744155	28.042	3979315	17.045	5463797	8.005	5540093	14.003	5697804	16.010
3745928	28.051	3979315	7.074	5463798	8.005	5540299	14.003	5697840	16.002
3745928	28.052C	3979424	8.006	5463799	8.005	5549018	14.003	5698263	1.004
3750950	8.026	3980590	22.002	5463800	8.005	5549027	14.003	5698263	1.003
3759924	23.005	3980590	23.045	5463801	8.005	5549030	14.003	5698406	16.035
3766219	7.085	3980590	28.023F	5463802	8.005	5549030	14.003	5698410	16.035
3766380	17.001	3980717	11.002	5463803	8.005	5549030	14.003	5698416	16.035
3767139	12.001	3981828	7.070	5463933	4.020	5549038	14.003	5699418	1.004
3767139	7.036H	3981828	7.070	5463934	4.020	5549052	14.003	5858694	26.020
3778828	28.045B	3986829	7.034	5464418	4.010	5549339	14.003	5858696	26.020
3779986	12.030	3986829	7.033	5465302	4.007	5549340	14.003	5910744	26.015
3781455	23.110	3986829	7.035	5465649	4.020	5549547	14.003	5910768	26.015H
3786276	6.016	3986829	7.036	5466089	8.005	5552832	14.003	5914435	26.020
3786405	28.030	3986829	7.032	5466090	8.005	5612028	8.006	5914706	26.020
3788262	17.045	3986869	7.042	5466091	8.005	5612073	28.044H	5914709	26.020
3790662	7.085	3986870	7.042	5466093	8.005	5612073	28.045E	5914719	26.020
3794770	23.065	3986872	7.036	5466094	8.005	5613333	28.046A	5914745	26.020
3812166	23.110	3986872	7.035	5466095	8.005	5613516	8.006	5914807	26.020
3816659	7.038	3986872	7.033	5466104	8.005	5613664	8.006	5914808	26.020
3817244	12.020	3986872	7.034	5466105	8.005	5646002	7.074	5914809	26.020

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5951990	7.001	6466180	7.074	7032732	12.040	7802092	1.004	7809416	16.030
5952000	7.001	6466383	7.074	7033762	12.040	7802922	16.002	7809589	16.030
5959089	7.001	6466384	7.074	7034361	12.040	7802922	16.020	7809745	16.035
5959131	7.001	6466690	7.074	7034522	12.040	7803464	16.002	7809755	16.035
5959160	7.001	6470329	12.007	7034903	12.040	7803464	16.020	7809800	16.035
5959383	7.003	6473717	28.040	7035031	12.040	7803623	16.035	7810077	16.035
5959530	7.001	6474099	28.040	7035199	12.040	7803820	16.060	7810216	16.030
5961886	7.001	6478129	7.043	7035344	12.040	7804386	1.004	7810280	16.020
5961887	7.001	6481170	7.045	7035523	12.040	7804407	16.030	7810280	16.002
5962548	7.001	6481318	28.040	7035772	12.040	7804410	16.030	7810333	16.060
5962558	7.003	6484244	12.020	7035790	12.040	7804413	16.030	7810363	16.035
5962563	7.003	6484425	12.020	7035998	12.040	7804414	7.070	7810567	16.030
5962564	7.003	6487368	12.020	7036019	12.040	7804414	16.030	7810569	16.035
5964500	7.001	6487400	12.020	7036880	12.040	7804419	16.030	7810897	16.010
6259076	16.002	6493204	7.043	7036881	12.040	7804419	7.070	7811092	16.035
6259391	16.002	6493204	7.043	7037318	12.040	7804439	16.030	7811092	7.070
6263474	12.001	6493721	7.045	7037569	12.040	7804439	16.035	7811277	16.010
6264018	1.010	6494927	7.074	7037968	12.040	7804440	16.035	7811350	16.030
6264902	17.001	6494938	7.074	7038259	12.040	7804440	16.030	7811592	16.030
6264903	17.001	6495299	7.070	7038269	12.040	7804518	7.070	7811615	16.060
6272089	7.070	6496641	28.040	7038282	12.040	7804518	16.035	7811691	16.035
6272766	12.040	6497106	28.040	7038285	12.040	7804558	16.030	7811692	16.035
6273778	6.010	6499484	7.043	7038298	12.040	7804766	16.030	7812051	16.035
6288539	7.091	6499484	7.042	7038301	12.040	7804771	16.030	7812118	16.002
6288890	7.091	6499489	7.042	7038305	12.040	7804906	16.035	7812122	16.010
6288896	7.091	6499489	7.045	7038581	12.040	7804907	16.035	7812210	7.070
6288976	7.091	6499519	7.043	7038808	12.040	7804908	16.035	7812210	16.030
6288992	7.091	6499601	7.045	7039258	12.040	7804911	16.035	7812211	16.035
6292319	7.038	6499752	7.042	7039258	12.040	7804912	16.035	7812526	16.030
6294397	7.074	6499752	7.045	7039269	12.040	7804915	16.035	7812526	7.070
6294493	7.091	6499753	7.045	7040590	12.001	7804925	16.035	7812853	16.035
6294508	7.091	6499754	7.045	7041169	12.040	7804926	16.035	7812854	16.035
6294508	7.091	6499755	7.045	7042457	12.040	7805158	16.035	7813032	16.010
6294509	7.091	6499811	7.042	7042653	12.040	7805227	16.035	7813067	16.035
6294509	7.091	6499811	17.045	7042654	12.040	7805257	16.035	7813462	16.060
6294509	7.091	6499902	28.040	7042801	12.040	7805258	16.035	7813474	16.060
6294510	7.091	6499906	28.040	7044794	12.040	7805259	16.035	7814126	16.060
6294544	7.091	6499910	28.040	7045665	12.040	7805323	1.004	7815106	16.035
6294641	7.091	6550835	26.020	7045780	12.040	7805365	16.030	7815184	16.035
6294642	7.091	6555279	26.020	7045878	12.040	7805376	7.070	7815185	16.035
6294647	7.091	6555283	26.020	7046338	12.040	7805608	16.035	7815326	16.035
6294647	7.091	6555298	26.020	7046757	12.040	7805700	16.030	7815327	16.030
6297881	7.038	6555299	26.020	7046766	12.040	7805700	16.035	7815398	16.010
6298886	7.001	6555302	26.020	7046811	12.040	7805822	16.030	7815413	1.003
6402383	7.042	6555320	26.020	7046812	12.040	7805822	16.035	7815414	1.003
6402383	8.006	6555330	26.020	7047354	12.040	7805827	16.035	7815525	16.002
6410619	6.002	6555338	26.020	7047499	12.040	7805942	1.003	7815876	16.010
6421746	12.020	6555384	26.020	7047554	12.040	7805942	1.004	7815876	16.002
6421972	8.006	6555755	26.020	7047555	12.040	7805942	1.004	7815885	16.010
6424982	8.006	6590589	26.020	7047976	12.040	7805942	1.003	7816005	16.010
6429128	12.001	6590591	26.020	7048028	12.040	7805942	1.004	7816227	16.010
6429633	28.051	6590594	26.020	7048169	12.040	7805942	1.004	7816516	16.010
6429634	7.050	6590686	26.020	7048532	12.040	7805942	1.004	7816937	16.002
6429637	7.050	6591956	26.020	7304177	7.042	7805950	16.030	7816983	16.010
6429637	28.051	6598423	26.020	7308915	7.042	7805966	16.002	7817092	16.002
6429669	12.001	6599114	26.020	7314211	7.032	7805986	16.035	7817486	16.010
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6431791	28.040	7002121	12.040	7451228	19.010	7806159	16.035	7817940	16.010
6436950	8.012	7002760	12.040	7451394	7.028A	7806185	16.030	7818023	16.060
6437994	8.009	7003176	12.040	7451675	1.001	7806232	16.030	7818175	16.060
6437999	8.009	7004597	12.040	7451693	1.001	7806433	16.030	7818778	16.035
6438301	17.001	7011479	12.040	7451728	1.001	7806433	16.035	7818890	16.035
6456923	28.040	7014699	12.040	7455526	19.006	7806567	16.035	7818892	16.035
6456923	7.045	7019709	12.040	7800154	16.035	7806647	1.003	7819122	16.035
6456923	7.043	7024281	12.040	7800176	16.035	7806685	16.010	7819440	16.035
6456923	7.043	7026138	12.040	7800177	16.035	7806867	16.030	7819738	16.035
6456923	7.043	7028035	12.001	7800269	16.030	7807274	16.035	7819738	16.043
6458053	7.043	7028131	12.001	7800580	16.030	7807284	16.030	7819748	16.035
6458053	7.043	7029087	12.040	7800639	16.035	7807288	16.002	7819749	16.035
6458083	7.045	7029849	12.040	7800666	1.003	7807427	16.030	7819862	16.035
6459502	7.045	7029856	12.040	7800666	1.004	7807934	16.060	7825173	16.060
6459502	7.043	7029862	12.040	7800851	1.004	7808017	16.030	7825173	16.060
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6465213	7.074	7029912	12.040	7800852	1.004	7808580	1.003	7827156	16.035
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POST - side, LH 23.026
POST - side, RH 23.025
POWER STEERING - hydraulic power steering 16.060
POWER STEERING - hydraulic pump steering (mounting) 16.055
POWER UNIT - cruise control 7.074
PULLEY - engine crankshaft 8.005
PULLEY - generator, 80 Amp. 7.028A
PULLEY - pump, hydraulic steering 16.055
PULLEY - water pump 6.012
PULLEY ASSY. - air conditioning 26.020
PUMP - engine fuel 12.007
PUMP - fuel, Onan 4 KW/6 KW Generator 28.044E
PUMP ASSY. - fresh water 28.050
PUMP - engine water 6.012
PUMP - oil, engine 8.027
PUMP - oil, transmission 17.006
PUMP -oil, Onan 4 KW Generator 28.044J
PUMP - Onan 6 KW Generator fuel 28.045C
PUMP - Onan 6 KW Generator oil 28.045F
PUMP - power steering 16.060

R

RACE - air conditioning compressor 26.020
RACK ASSY. - glass & spice 28.164
RADIATOR - core fan, shroud & mounting 6.002
RADIO - AM/FM W/four speakers 7.034
RADIO - AM/FM stereo W/four speakers 7.032
RADIO - AM/FM mono. W/four speakers 7.036
RADIO - AM/Stereo tape player W/four speakers 7.035
RADIO - AM/FM/Stereo tape player W/four speakers 7.033
RADIO - antenna 7.037
RAIL - seal check, LH front 23.068
RAIL - seal check, RH front 23.068
RAIL - side, frame 11.002
RAIL ASSY. - rub 23.130
RAIL ASSY. - weatherstrip check 23.066
RANGE - 3 burner with oven (Coleman) 28.054
RANGE - 3 burner with oven (Magic Chef) 28.054A
RANGE - 4 burner with oven (Coleman) 28.055
REAR AIR SUSPENSION - line valve and tank (first design) 14.002

REAR AIR SUSPENSION - line valve and tank (second design) 14.002D
REAR CAP - pillar and panel 23.010
RECEIVER- air conditioning (dehydrator) 26.030
RECEIVER ASSY. - radio 7.032
RECTIFIER - diode, Kohler 4 KW Generator 28.046
RECTIFIER - Onan 4 KW Generator 28.044C
REED - air conditioning compressor 26.020
REFRIGERATOR - all electric (Norcold) 28.056
REFRIGERATOR - 6 & 7 cubic foot gas/electric (Insta-Matic) 28.057
REGULATOR - Onan 6 KW Generator 28.045C
REGULATOR - 12 volt, Onan 4 KW Generator 28.044F
REINFORCEMENT - bracket, outside mirror 23.107
REINFORCEMENT - frame crossmember 11.002
REINFORCEMENT - post, side 23.026
REINFORCEMENT - roof panel and framing 23.015
REINFORCEMENT - side belt rail 23.005
REINFORCEMENT - side pillar to belt rail 23.005
REINFORCEMENT - upper post, side 23.025
RELAY - heater 7.070
RELAY - horn 7.080
RELAY - Kohler 4 KW Generator 28.046B
RELAY - Onan 4 KW Generator 28.044C
RELAY - sweeper 28.072
RESERVOIR - hydraulic steering 16.060
RESERVOIR - radiator overflow 6.010
RESERVOIR ASSY. - rear suspension air 14.002
RESISTOR - control, Onan 4 KW Generator 28.044C
RESISTOR - Kohler 4 KW Generator 28.046B
RESISTOR - 4 ohm, Kohler 4 KW Generator 28.046
RETAINER - cable, parking brake 4.002
RETAINER - front hub bearing 19.006
RETAINER - front floor panel 23.045
RETAINER - instrument 7.045
RETAINER - inter., LH sash 23.070
RETAINER - inter., RH sash seal 23.066
RETAINER - LH front sash 23.074
RETAINER - LH rear sash 23.071
RETAINER - radio opening cover 23.050
RETAINER - RH front sash 23.073
RETAINER - RH rear sash 23.072
RETAINER - sash, entrance door 23.065
RETAINER - sash, inter., RH 23.066
RETAINER ASSY. - battery 7.085
RIBBON ASSY. - illumination 7.045
RING - air conditioning compressor 26.020
RING - "O", air conditioning compressor hose 26.040
RING - "O", fullway valve 23.110
RING - "O", air conditioning receiver and dehydrator 26.025
RING SET - piston, engine 8.005
RING SET - Kohler 4 KW Generator 28.046A
RING SET - Onan 4 KW Generator 28.044B
RING - venturi, radiator fan 6.002
RISER ASSY. - driver's floor 23.045
ROD - connector, Kohler 4 KW Generator 28.046A
ROD - engine connecting 8.005
ROD - governor control, Onan 4 KW Gen. 28.044G
ROD - Onan 4 KW Generator 28.044B
ROD - steering relay tie 16.002
ROOF - panel and framing 23.015
ROTATOR - Kohler 4 KW Generator 28.046A
RUN - glass, inter., RH 23.066
RUN - LH front window glass 23.069
RUN - LH rear glass 23.071
RUN - RH front window glass 23.068
RUN - RH rear, glass 23.072
RUN - LH front, glass 23.074
RUN - RH front, glass 23.073

S

SASH - galley & entrance door, stationary 23.070
SASH - galley & entrance door, sliding 23.070M
SASH - galley, sliding 23.066
SASH - inter., RH 23.066
SASH - LH front side 23.074
SASH - LH rear 23.071
SASH - RH front 23.073
SASH - RH rear 23.072
SASH - sliding, entrance door 23.065M
SASH - sliding, galley window 23.070
SCREEN - air conditioning compressor 26.020
SCREEN ASSY. - inter., RH 23.066
SCREEN ASSY. - LH front window 23.074
SCREEN ASSY. - RH front window 23.073
SCREEN ASSY. - LH rear window 23.071
SCREEN ASSY. - RH rear window 23.072
SCREEN - transmission governor 17.001
SCREW - air conditioning compressor, adj. 26.020
SCREW - stop, master cylinder 4.010
SCROLL - blower housing, Onan 4 KW Gen. 28.044D
SEAL - door, access, water and elect. 23.043
SEAL - engine distributor 6.006
SEAL - entrance door, fixed glass 23.065
SEAL - housing, power brake 4.007
SEAL - inter., LH window sash 23.070
SEAL - inter., RH window sash 23.066
SEAL - rear door panel 23.010
SEAL - RH front sash 23.073
SEAL - LH front sash 23.074
SEAL - LH front window 23.069
SEAL - RH front window 23.068
SEAL - LH rear sash 23.071
SEAL - RH rear sash 23.072
SEAL ASSY. - front hub, inner and outer 19.006
SEAL ASSY. - drive pinion rear 1.001
SEAL ASSY. - differential bearing 1.001
SEAL ASSY. - oil, pump body 17.005
SEAL ASSY. - rear hub 19.010
SEAL ASSY. - water pump 6.012
SEAT - driver & single passenger (Bostrum) 23.115
SEAT - driver & single passenger (Flex Steel) 23.116
SEAT ASSY. - dual passenger 23.117
SEAT - love 28.142
SEAT & TABLE - swivel lounge 28.144
SELECTOR - switch 7.070
SELECTOR UNIT - ignition switch 7.070
SENDER - engine fuel tank 12.001
SENDER ASSY. - holding tank 7.050
SENDER ASSY. - water tank level 28.051
SEPARATOR - liquid fuel 12.001
SERVO - transmission front and rear 17.004
SETTEE & TABLE - side facing 28.152
SHAFT - air conditioning compressor 26.020
SHAFT AND ARM - governor, Onan 4 KW Gen. 28.044G
SHAFT - bowl float, Onan 4 KW Gen. 28.044A
SHAFT - final drive 1.001
SHAFT - front axle drive 1.003
SHAFT - pawl, parking brake 17.007
SHAFT - pivot, brake lever 4.005
SHAFT - speedometer drive 7.043
SHAFT - steering column 16.002
SHAFT - steering, lower 16.020
SHAFT - sun gear 17.003
SHAFT - throttle, Onan 4 KW Generator 28.044A
SHAFT ASSY. - drive, oil pump 8.027
SHELL ASSY. - air conditioning compressor 26.020
SHIELD - retainer, insulation, rear cap 23.010
SHIELD - wheelhouse splash 23.045
SHIM - final drive, front 1.001B
SHIM - final drive, rear 1.001A
SHIM - final drive side 1.001C
SHOWER ASSY. - bath 28.060
SHROUD - fan, radiator 6.002
SIDE FACING SETTE 28.152
SILENCER- air, power brake 4.007

SILL - LH front sash 23.074
SILL - LH rear sash 23.071
SILL - RH front sash 23.073
SILL - RH rear sash 23.072
SILL - rear sash, inter., RH 23.066
SINK - galley 28.063
SKIRT - rear wheel opening 23.042
SLEEVE - front disc brake caliper bolt 4.015
SLEEVE - speedometer drive gear 17.001
SLEEVE - speedometer drive shaft 17.001
SOLENOID - starting motor 7.026
SPACER - air conditioning, compressor clutch hub 26.020
SPACER - body mounting 23.045
SPACER - clip, front brake line 4.025
SPACER - clip, rear brake line 4.030
SPACER - dual seat 23.117
SPACER - front bumper bar 11.006
SPACER - Kohler 4 KW Generator 28.046A
SPACER - LH rear window screen 23.071
SPACER - RH rear window screen 23.072
SPACER - RH front window screen 23.073
SPACER - LH front window screen 23.074
SPACER - rear bumper bar 11.008
SPACER - single seat 23.115
SPACER - valve body, transmission 17.001
SPACER - window screen, inter., RH 23.066
SPEAKER - dome lamp radio 7.020
SPEEDOMETER AND DRIVE 7.043
SPINDLE - control arm, rear suspension 14.001
SPRING - dual seat, lever rotation 23.117
SPRING - retaining, front disc brake shoe 4.015
SPRING - single seat, rotation lever and adjuster 23.115
SPRING ASSY. - air, rear suspension 14.001
SPRING ASSY. - piston, master cylinder 4.010
SPROCKET - drive, transmission 17.005
STARTING MOTOR - Onan 4 KW Generator 28.044K
STARTING MOTOR - Onan 6 KW Generator 28.045G
STATOR - charging alternator, Onan 4 KW Generator 28.044
STIFFENER - filter, sweeper 28.072
STORAGE BOX - panel, trim, interior 23.080
STRAP - air conditioning receiver and dehydrator 26.025
STRAP - mounting, heater core 26.010
STRAP - mounting, storage tube 23.110
STRAP - washer mounting 23.100
STRAP ASSY. - heater and air conditioning hose 26.040
STRIKER - glove box 23.050
STRIKER - lock, access, water & elect. 23.043
STRIPES - accent 23.145
STRUT - front lower grille support panel 23.005
STUD ASSY. - front support to engine 1.006
SUN VISOR & MIRROR 23.060
SUPPORT - air conditioning compressor 26.025
SUPPORT - body, side to floor 23.005
SUPPORT - crossmember 23.090
SUPPORT - driver's floor 23.045
SUPPORT - dual seal 23.117
SUPPORT - floor 23.045
SUPPORT - front body cowl and dash 23.005
SUPPORT - front, engine 8.015
SUPPORT - heater and air conditioning 26.035
SUPPORT - refrigerator vent, LH side 23.026
SUPPORT - refrigerator vent, RH side 23.025
SUPPORT - sash frame, side 23.026
SUPPORT - side, sash frame 23.025
SUPPORT - single seat 23.115
SUPPORT - stove vent, LH side 23.026
SUPPORT - stove vent, RH side 23.025
SUPPORT - water & electric access door 23.026
SUPPORT - wheelhouse, RH side 23.025
SUPPORT - wheelhouse, LH side 23.026
SUPPORT - window to body, LH front 23.069
SUPPORT - window to body, RH front 23.068
SUPPORT ASSY. - floor to body mounting 23.005
SUPPORT ASSY. - lower, radiator 6.002
SUSPENSION - front 1.010
SUSPENSION - rear air 14.001
SWEEPER - vacuum 28.072
SWITCH - engine water temperature 8.006
SWITCH - oil, Onan 4 KW Generator 28.044J
SWITCH - pressure 14.008
SWITCH - remote, on and off 28.044C
SWITCH ASSY. - directional signal 7.072
SWITCH - dome lamp 7.070
SWITCH ASSY. - cruise control 7.072
SWITCH ASSY. - door ajar 7.070
SWITCH ASSY. - dual battery 7.070
SWITCH ASSY. - fuel tank selector 7.070
SWITCH ASSY. - headlamp 7.070
SWITCH ASSY. - headlamp dimmer 7.070
SWITCH ASSY. - limit, SOL-AIRE furnace 28.020
SWITCH ASSY. - low fuel electronic 7.070
SWITCHES - miscellaneous 7.070
SWITCH ASSY. - parking brake warning light 4.001
SWITCH ASSY. - safety, transmission and backing lamp 7.070
SWITCH ASSY. - sender unit engine oil pressure 7.070
SWITCH ASSY. - starter solenoid magnetic 7.070
SWITCH ASSY. - steering column buzzer 7.070
SWITCH ASSY. - tilt steering wheel buzzer 7.070
SWITCH ASSY. - tilt steering ignition 7.070
SWITCH ASSY. - stop lamp 7.070
SWITCH ASSY. - stop lamp and cruise control 7.070
SWITCH ASSY. - transmission downshift 7.070
SWITCH ASSY. - windshield washer 7.070
SWITCHES - electrical, light 7.078H
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T

TABLE - drivers compartment 28.148
TANK - fresh water 28.051
TANK - fuel, engine 12.001
TANK - liquid propane gas 28.030
TANK - rear air suspension 14.002
TANK ASSY. - drain hose & holding 23.110
TANK ASSY. - vacuum, heater and air conditioning 26.035
TAPPET - valve, Onan 4 KW Generator 28.044B
TEE - windshield washer hose 23.100
TELL-TALE ASSY. 7.045
THERMOSTAT - engine 8.006
THERMOSTAT ASSY. - furnace 28.029A
THERMOSTAT ASSY. - roof mounted air conditioner 28.004
TOILET - aqua-magic 28.068
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TOILET - paper and chemicals 28.067
TOOLS 22.002
TOOL - sweeper (vacuum) 28.072
TRACK - windshield drape 23.080
TRANSDUCER - cruise control 7.074
TRANSFORMER - sweeper 28.072
TRANSISTOR - control, Onan 4 KW Generator 28.044C
TRANSITION ASSY. - SOL-AIRE furnace 28.023
TRANSMISSION ASSY. - (case & oil pan) 17.001
TRANSMISSION - oil pump, drive sprocket and link 17.005
TRANSMISSION - output reaction carrier and shafts 17.003
TRAY - battery 7.085
TRAY ASSY. - ash 23.080
TREATMENT UNIT - water 28.052
TUBE ASSY. - adjusting, parking brake lever 4.002
TUBE - air conditioning compressor 26.020
TUBE - cooling, motor, heater and air conditioning 26.015
TUBE ASSY. - disposal hose, storage 23.110
TUBE - engine oil filter 8.006

TUBE - motor cooling, heater 26.010
TUBE - oil filler, Onan 4 KW Generator 28.044J
TUBE - transmission oil filler 17.001
TUBE ASSY. - heating, bath module 28.063
TUBE ASSY. - brake, front 4.025
TUBE ASSY. - brake, rear 4.030
TUBE ASSY. - storage, hose 11.008

V

VALVE - bleeder, front disc brake caliper 4.015
VALVE - bleeder, rear brake 4.020
VALVE - control transmission 17.006
VALVE - engine crankcase ventilator 8.006
VALVE - engine exhaust and intake 8.006
VALVE - intake and exhaust, Kohler 4 KW Generator 28.046A
VALVE - liquid propane gas 28.030
VALVE - Onan 4 KW Generator 28.044B
VALVE - Onan 6 KW Generator 28.045F
VALVE - rear suspension height control 14.003
VALVE - rear air suspension reservoir 14.002
VALVE - selector, engine fuel tank 12.010
VALVE - transmission control 17.006
VALVE - water heater 28.034
VALVE ASSY. - air conditioning compressor 26.020
VALVE ASSY. - air, power brake 4.007
VALVE ASSY. - cruise control 7.074
VALVE ASSY. - selector, fuel tank 12.010
VALVE ASSY. - heater and air conditioning 26.015
VALVE ASSY. - holding tank, fullway 23.110
VALVE ASSY. - hyd. steering gear 16.010
VALVE ASSY. - metering balance and distribution switch 4.005
VALVE ASSY. - rear suspension 14.003
VALVE ASSY. - temperature, heater 26.010
VALVE ASSY. - water, heater and air conditioning 26.040
VENT - 22,000 & 30,000 BTU furnace (adapter) 28.029A
VENT - bath, non-power 28.075
VENT - bath, power 28.075A
VENT - kitchen range 28.075B
VENT - transmission 17.001
VENT - roof, non-power 28.074
VENT - roof, power (prior to 1975) 28.074A
VENT - power roof (eff. W/1975) 28.074B
VENTS - plumbing & refrigeration 28.077
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W

WASHER - bolt, spare tire carrier mounting 19.001
WASHER - front, hub nut 19.006
WASHER - rear brake line 4.030
WASHER - rear wheel bearing adjusting nut 19.010
WASHER ASSY. - windshield wiper 23.100
WASTE DISPOSAL 28.078
WATER FILL COMPARTMENT 28.051B
WATER HOSES, CLAMPS AND STRAP 6.016
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WEATHERSTRIP - back glass 23.067
WEATHERSTRIP - windshield 23.067
WHEEL - steering (first design) 16.040
WHEEL - steering (second design) 16.043
WHEEL ASSY. 19.001
WHEEL HOUSE 23.045
WHEEL - spare tire carrier & sewer hose storage 19.001
WINDOW ASSY. - LH front slide ("A") 23.069
WINDSHIELD AND REAR WINDOW 23.067
WINDOW ASSY. - RH front slide ("A") 23.068
WINDSHIELD WIPER 23.100
WIRING 7.090
WIRE - latch, single seat adjuster 23.115
WIRE ASSY. - ambient sensor and pressure switch (with air conditioning) 7.090
WIRE ASSY. - front side marker lamp 7.001
WIRE ASSY. - harness 7.090
WIRE ASSY. - heater and air conditioning 26.015
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Y

YOKE - front brake hose 4.025
YOKE - rear brake hose 4.030