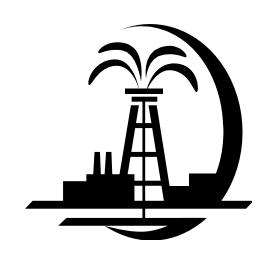
OYL WHATS IN YOUR PAN?



DISCLAIMER

- While the material presented here is thought to be from reliable sources the content is not guaranteed.
- If you are driving a recently rebuilt engine, or a high performance cam, follow the rebuilders or cam manufacturers recommendation.

MY QUALIFICATIONS

- Around oil most of my life
 - JOHNSONS BABY OIL
 - CASTOR OIL
 - BREYLCREME
 - VASOLINE
- Fuel and Lube Classes
- Did not stay at a Holiday Inn

REMBER THE GOOD OLD DAYS?

- Pennsylvania Crude-(Paraffin Base)
 - Pennzoil, Quaker State, Kendall (2000 mi), Wolfs Head
- Texas Crude
 - Havoline (Ask the man who wears the star), Conoco, Sinclair (Wyoming)
- California (Asphalt Base)
 - Richfield
 - Gilmore
 - Chevron
 - Royal Purple
- Detergent-Non-Detergent
- 10W-30, 5W-20

MORE THAN I EVER WANTED TO KNOW

- DINO OIL—NOTHING TO DO WITH DINOSAURES (Marine Planktons, Diatoms)
- SYNTHETHIC OILS—STILL BASED ON OIL/NG DERIVITIVES PAO (polyalphaolefins)

WHAT IS ADDED TO OIL?

- Antioxidents
- Dispersants
- Anti wear
- Anti foam
- Anti corrosion
- Lubricity
- Detergents
- Viscosity Modifiers
- Seal swell agents
- Corrosion inhibitors
- Friction modifiers

- Control oxidation
- Sludge and varnish control
- Control valve train wear
- Foaming
- Iron corrosion
- Wetting
- Clean
- Control Temperature thinning
- Stop leaks
- Non-iron corrosion
- Reduce or increase friction

WHAT'S THE BIG DEAL?

- Older flat tappet engines need an anti-wear agent to reduce metal to metal wear.
- ZDDP (Zinc Dialky-Dithio-Phosphate)
- After 40-50 years what happened?
- Phosphorus affects the life of Cat Converters and the requirement to get to 150k miles life.
- Phos. Is reduced in oils designed for current engines
 That have overhead cams or roller lifters (API SM/ CJ4)
- Lost backward compatibility

WHAT OIL DID GM SAY TO USE IN THE 1970'S

Oil rated API-SE

- API note: SE not suitable for engines built after 1979
- The SE additive package was designed to resist oxidation. corrosion and sludge.
- SF rating 1980, added wear protection (.05% phos. .075% zinc?)

ZDP vs LIFTER LOAD

- API Scuffing lifter, cam tests indicates .08% ZDP showed no scuffing up to 600 lb lifter load.
- 455 Engine loads estimated at about 400lb
- Current SM Rated oil Should work with well broken-in stock engine
 - Are current aftermarket cams and lifters equal to OEM?
 - Are assembly processes equivalent?

WHAT DO WE WANT? ONLY THE BEST

- Oil with Phosphorus and Zinc in the 1000-1400 range
- API rating includes SL and/or CF4
- No starburst API symbol
- Some Brands
 - Mobile 1 15-50Valvoline
 - Castrol Syntech 15-50NAPA 20-50
 - Redline
 - Royal Purple
 - AMSOL
 - SWEPCO
 - Brad Penn
- Oils with upper viscosity of 40 or higher can have more than 800ppm of ZDDP

WHAT ABOUT ADDITIVES?

- More is not better, beyond 1400 ppm -1800 ppm detergents, viscosity and galling are affected
- Know where you are
- Additives won't bring 800 ppm oils into the desired range without affecting other additives
- Additives include:
 - ZDDPLUS, GM EOS, Snyder Cam, STP red, on and on.

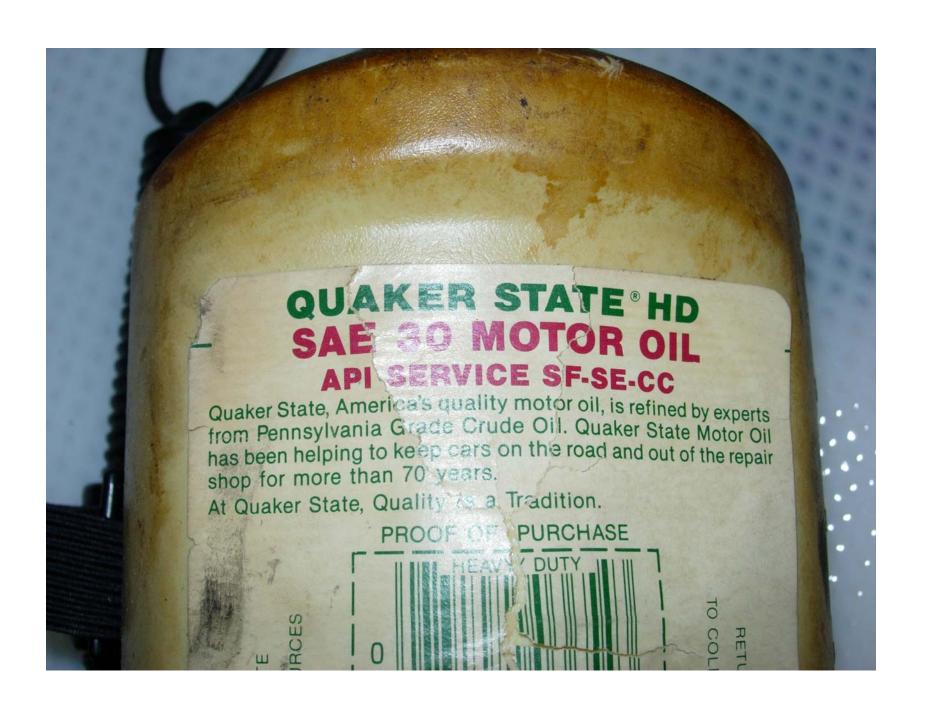
WHAT ABOUT DIESEL OILS?

- Later API (CJ) grades have reduced ZDDP.
- Diesel oils have an additive package designed to remove soot, high detergent, that can effect oil cling and washdown. Remember diesel fuel is a lubricant.

Dick Patterson Recommendations

- Rebuilt Engine: Assembly lube on all parts, No rotation. Initial break-in Rottella, Mobil 1 for continuous service.
- J. Bounds approach- Roller lifters, ZDDP additive.
- COMP Cams
 - Nitride the cam
 - Groove the lifter bore (tool available)
 - Assembly Lube and Comp additive for break-in





Canada and Puerto Rico. Open discretion ends on September 30, 2000. For Orlica registration. Sweepstakes and Auction ends on September 30, 2000. For Orlica registration. Sweepstakes and Auction info visit us at http://www.castrolsyntec.com/powerplayer. Sponsor: BP Lubricants USA Inc. 1500 Valley Road, Wayne, NJ 07470

sed antiwear additive to help prevent flat tappet camshaft wear tiwear additive to help prevenir el desgaste de los botadores del árbol de levas esgaste aumentado para ayudar a prevenir el desgaste de los botadores del árbol de levas

Castrol SYMTEC exceeds the world's toughest industry protection star

- API Service SM/SL/SJ/CF ACEA: A3, B3, B4
- Meets engine protection requirements of ILSAC GF-4/GF-3/GF-2
- Does not meet the emission system compatibility requirements of vehicles since 1993

SYNTEC is compatible with all convention

Recycling oil is easy! Don't pollute. Conserve resources. Return used oil to col centers. Visit www.castrol.com/recycling to find the center neares

As the technology leader, Castrol continually improves performance to product innovation. This may result in color/odor variations from time

WARNING: Overexposure to product may cause eye, skin, or respiratory imitation. Conting contact with used motor oil has caused skin cancer in laboratory tests. Avoid prolonged conting with soap and water. Launder or discard soiled clothes. Empty contact retains vapor or residue. Do not reuse. KEEP AWAY FROM CHILDREN.

Go to castrol.com/syntec to learn more

BP LUBRICANTS USA INC.









ADE IN U.S.A. FROM DOMESTIC AND IMPORTED COMPONENTS

NOT FOR SALE OUTSIDE THE AMERICAS



- Possesses exceptional cold weather flow properties to help speed cold starts
- Protects against excessive wear and corrosion
 Controls soot thickening and deposits
- Provides excellent high temperature protection
- Improved cold weather performance
- Excellent wear protection
- Maximum engine life
- Lower operating costs

requirements of: Mack EO-N Premium Plus '03 Cummins CES 20071, 76, 78 Detroit Diesel 93K214 Volvo VDS-3

PROVEN PERFORMANCE IN: High horsepower, low emission diesel engines used in heavy duty trucks and other equipment in both on and off highway applications. Meets or exceeds the requirements of:



Cummins 20078, Detroit Diesel 93K214, Mack EO-N Premium Plus 03, International, Volvo and others



Diesel and gasoline pick-ups including: Ford, GMC/Chevrolet, Dodge, Tayota, Nissan and others



Construction equipment including: Colombier, Case, John Deere, Romeiss and others



Wesol and assolves care



Tractors, combines and other form equipment made by: Agco, John Deere, Case IH, Massey Ferguson, New Holland/Case and others

Follow engine manufacturer's recommendations for specific performance and viscosity requirements. Not suitable for use in 2007 model year diesel engines.

WARNING: CONTINUOUS CONTACT WITH USED GASOLINE ENGINE OILS HAS CAUSED SKIN CANCER IN ANIMAL TESTS. AVOID PROLONGED OR REPEATED CONTACT WITH EYES, SKIN AND CLOTHING. WASH SKIN WITH SOAP AND WATER AFTER HANDLING.

KEEP OUT OF REACH OF CHILDREN. FOR HEALTH EMERGENCY AND CONSUMER INFORMATION CALL: 1-877-276-7285.

SAVE RESOURCES, PLEASE RECYCLE USED OIL AND BOTTLE.

ADVERTENCIA: CONTACTO CONTINUO CON ACEITE DE MOTOR USADO HA CAUSADO CANCER DE PIEL EN PRUEBAS CON ANIMALES. EVITE CONTACTO PROLONGADO O REPETIDO CON OJOS, PIEL O ROPA LAVE LA PIEL CON JABON Y AGUA LUEGO DE MANEJARLO. MANTENGA FUERA DEL ALCANCE DE NIÑOS. PARA EMERGENCIAS O PARA INFORMACION AL CONSUMIDOR FAVOR DE LLAMAR AL: 1-877-276-7285. CONSERVA LOS RECURSOS NATURALES, POR FAVOR RECICLA ACEITE USADO Y BOTELLA.

ASADE IN USA DESTRIBUTED BY SOPUS PRODUCTS 2.3. 40X 4427, HOUSTON, TEXAS 77210-4427 © 2007 SOPUS PRODUCTS

5W-40

See www.ROTELLA.com for the latest information on Shell ROTELLA® T.





