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Service

# Dealer Service Technical Bulletin

GMC TRUCK & COACH DIVISION

GENERAL MOTORS CORPORATION

## ATTENTION:

GENERAL MANAGER ☐

PARTS MANAGER ☐

CLAIMS PERSONNEL ☐

SERVICE MANAGER ☐

*IMPORTANT- All Service Personnel Should Read and Initial*

NUMBER: 78-TM-1

GROUP: 24-MISC.-1

DATE: March, 1978

**SUBJECT: IGNITION PAK REPLACEMENT**

**MODELS: ALL MOTORHOMES WITH SOL-AIRE FURNACE EXCEPT TWIN BED MODELS**

This bulletin is intended to provide information for simplifying the service procedure required to remove and replace the ignition pak. This will replace the procedure in Maintenance Manual X-7525, Page 24G-13.

## REMOVAL

1. Disconnect furnace duct from right side of furnace.
  - A. If vehicle is equipped with davo, raise seat and then disconnect duct from right side of furnace.
  - B. If vehicle is equipped with swivel chairs, remove retaining duct panel assembly to floor. Carefully raise panels and disconnect duct from right side of furnace.
2. By reaching through duct opening, disconnect high tension cable (Figure 1) from ignition pak.
3. Disconnect two electrical wires from ignition pak (Figure 1). Be sure to note which terminal each wire is removed from to aid in proper installation.
4. Loosen mounting screw and remove ignition pak.

## INSTALLATION

1. Position ignition pak under mounting strap as shown in Figure 1. Tighten mounting screw.
2. Connect two electrical wires to terminals on ignition pak.
3. Connect high tension cable to ignition pak.
4. Install heat duct on side of furnace.
5. Install remaining trim panel on vehicles equipped with swivel chairs.

## WARRANTY INFORMATION

NOTE: Labor Operation G109500 changes as follows:

	<u>Time</u>
Ignition Pak Assembly — Replace (Return Parts)	
Includes: R&R furnace (Twin Bed Only)	
All Sol Aire Models (Except Twin Bed)	.5
All Sol Aire Models (Twin Bed)	2.0

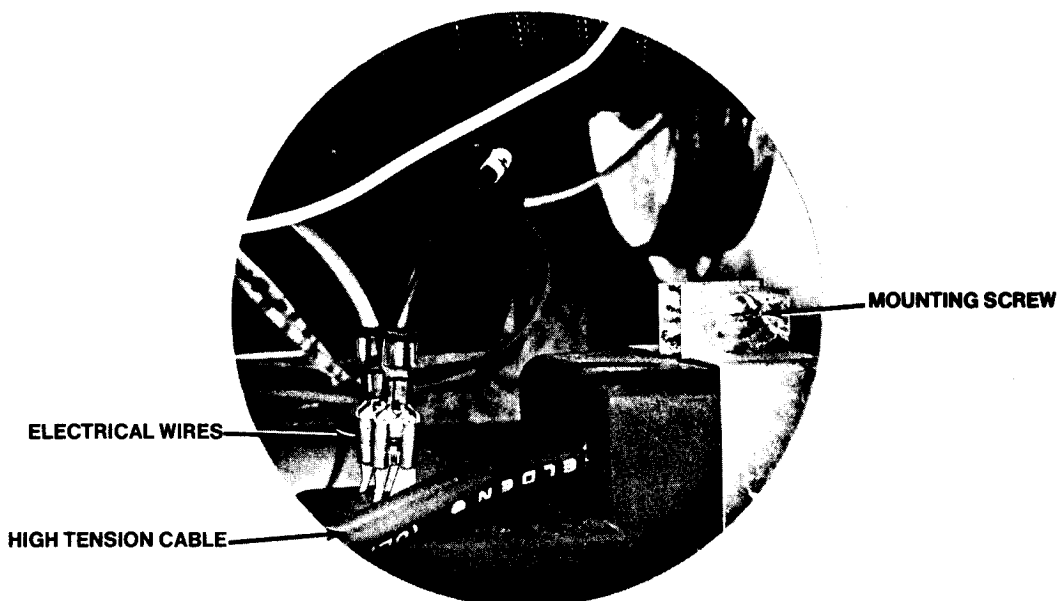


Figure 1