

Building GMC Motorhomes and Transmodes



AMERICA'S GREAT ADVENTURE VEHICLES

Luxurious GMC Motorhomes available in 26' length, Transmodes in 23' and 26' lengths and feature:

- **Fiber Glass and Aluminum Construction** — Is strong and durable . . . resists corrosion for long vehicle life and high value.
- **Front Wheel Drive** — Eliminates center driveshaft for a low, flat floor, low step-in height and low center of gravity. Also permits a generous interior ceiling height of over six feet while maintaining a low exterior height.
- **Torsion Bar Independent Front Suspension** — Provides smooth ride and easy handling.
- **Rear Air Suspension System** — Has air bellows instead of springs to cushion road shocks.
- **Power Leveling Option** — For rear air suspension, has push button control mounted air conditioning units available.
- **Choice of Motorhome floor plans and decors** to suit owner's needs.
- **Powerful 455 cubic-inch engine, standard.**
- **Heavy-duty Hydra-matic transmission, standard.**
- **High energy ignition system, standard.**
- **Power roof vents, standard.**
- **Corrosion and freezing resistant plumbing.**
- **Automotive and single or dual roof-mounted air conditioning units available.**

The Motorhome/Transmode People from General Motors

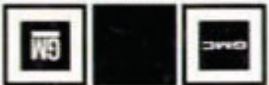
Vehicles shown illustrate standard or available factory-installed equipment unless noted as dealer-installed accessories. Items optional to an option or available as an extra cost.

GMC Truck & Coach Division reserves the right to make changes at any time without notice in prices, colors, materials, equipment, specifications and models and also to discontinue models. Data shown is basic information for the prospective buyer and is not intended to be used as a contract. Dealer will provide complete up-to-date information on available equipment, specifications, etc. not shown here.

Typical GMC Motorhome Interior



GMC TRUCK & COACH
GENERAL MOTORS CORPORATION
Piquette, Michigan 48669



LTMS 10 U.S.A.

Quality Construction Of GMC Motorhomes and Transmodes

In brief, this is a factory tour of how quality is built into GMC Motorhome and Transmode* units. Included are body construction, building of the chassis, and the many finishing steps involved.

This folder shows outline maps of the three major areas in which the construction of Motorhome and Transmode vehicles takes place. Each important area is designated by letters (A, B, C, etc.) and described. Lines with arrows indicate your tour route.

When touring GMC's Motorhome plant, this folder will assist you in knowing where you are and what you are seeing as the vehicles take shape. Away



Body Construction



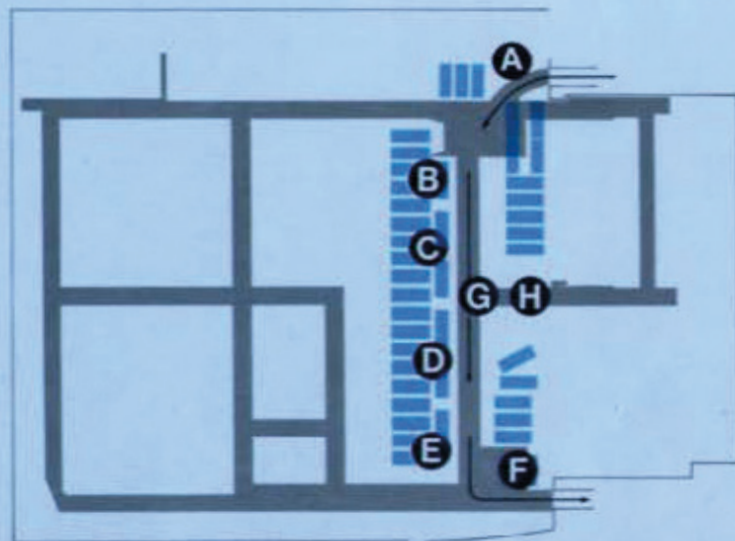
Chassis Construction

from the plant, this folder will serve as a reminder of the care GMC uses in building Motorhome and Transmode units — America's great adventure vehicles.

*GMC Transmode units are similar to Motorhomes except they have varying window configurations and unfinished interiors for upfitting as special purpose vehicles for both business and recreation.



Interior Finishing



INTERIOR FINISHING

AREA A GMC Motorhome interior finishing begins in a separate building. Here, carpeting is installed in the driver's section. Grills and headlight bezels are put in place. The rear "cap" (panel) is removed to facilitate installing major interior components through the rear of the vehicle.

AREA B Motorhomes are conveyed sideways on dollies along the interior finishing assembly line. Furnace and ducts are installed, then the four largest modules — bath, galley, refrigerator and wardrobe go in place. This is followed by fresh water tanks and water pump.

AREA C Fresh water system is checked for leaks and filled with an anti-freeze solution to protect the system during shipping. Ceiling panels, living quarter lighting, overhead cabinets and curtains are then installed.

AREA D Soft ware, including beds, seating, floor carpeting and drapes are put in place here. Next, the rear "cap" (panel) is reinstalled and sealed against leaks. The spare tire is then added.

AREA E Front end alignment is checked here and adjustments made.

AREA F Further repair work, if needed, is performed in this area.

AREAS G & H Here, the unit is cleaned inside and out and loose items, such as tables and tools are secured. Final inspection completed, the GMC Motorhome is now ready for shipment to the dealer.